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HD SERIES

HEAVY-DUTY PUMPS



HD-MA 80-1

- Pump housings are aluminium protected by double coats of epoxy paint, with option for Teflon coating (green in colour).
- Internal transformer reduces incoming electrical supply to 48V, 'isolating' and protecting against external voltage fluctuations.
- IP65 enclosure protection.
- Approximate weights of 5.4 to 7.6 kg.
- 162-167 mm (depth) x 236 mm (width) x 194 mm (height).
- Manufactured in accordance with **C E** regulations.

		HD-MA	■ Flow rate adjusted manually by twin-scale stroke rate knob (0-20% / 0-100%).					
	TYPES	HD-MA/T	 Flow rate adjusted manually by stroke rate knob, or Flow rate controlled by contact water meter, which activates pump's built-in timer. 					
		HD-VF	Flow rate adjusted manually by stroke rate knob, orFlow rate controlled by a contact water meter (X water meter pulses = Y pump pulses					
i L		HD-PM	 ■ Flow rate adjusted manually by twin-scale stroke rate knob (0-20% / 0-100%), or ■ Flow rate controlled by a 0.1, 1, 2 or 4 l/pulse contact water meter (X water meter pulses = pump activation to achieve a specified system p.p.m.) 					
		HD-PH	 Pump and pH controller (0-14 pH) built into one compact unit. Pump activated ONLY by the incoming pH signal, but stroke rate can be user-set. 					
		HD-RX	 Pump and ORP controller (± 1400 mV) built into one compact unit. Pump activated ONLY by the incoming ORP signal, but stroke rate can be user-set. 					
		HD-PH/P	 Pump and pH controller (0-14 pH) built into one compact unit. Pump activated ONLY by the incoming pH signal. Pump flow rate is proportional to difference between system pH and set point. 					

Model I/hr bar					Type					
	Model	1/111	bar	HD-MA	HD-MA/T	HD-VF	HD-PM	HD-PH	HD-RX	HD-PH/P
	0.25-6	0.25	6	1						
	1-10	1	10	✓	√	✓	✓	\	✓	✓
	2-10	2	10	1	\					
	2-20	2	20	✓	\	✓				
	4-20	4	20	1						
MODELS	5-10	5	10	✓	\	✓	✓	\	✓	✓
ä	10-5	10	5	1	\	✓	1	\	1	✓
8	10-10	10	10	✓	\	✓	✓	\	✓	✓
_	15-5	15	5	1						
	20-3	20	3					\	✓	
	20-5	20	5	1	\	✓	1			✓
	30-4	30	4	✓	\					
	50-0.3	50	0.3	1	1	1				
	50-2	50	2	1	1					
	80-1	80	1	✓	\					

(Full model numbers are designated in the form of "TYPE MODEL" - eg. "HD-MA 5-10")

		STANDARD	OPTIONS		
	Electricals	230V/50-60Hz/1ph	110V, 240 V and others available.		
	Body/casing (non-wetted)	Aluminium with double coats of epoxy paint.	Teflon-coated casing (green).		
	Pumphead assembly	PVC (30 I/hr & above, or 20 bar models), PP (all others).	PVC, full PTFE, SS316.		
	Check valves	Ball type (50 l/hr & above), Viton lip type (all others).	Lip types: EPDM, NBR, Silicon. Ball types: SS316, glass Pyrex.		
S	Diaphragm	Entirely PTFE	-		
EATURES	Seals	Viton	EPDM, NBR, Silicon, PTFE.		
2	Suction / discharge tube (2m)	PVC / PE	-		
EA	Filter (footvalve) & Injection valve	1/2" BSPm PVC (30 I/hr & above),	-		
т.		3/8" BSPm PP (all others).			
	4-20 mA output from pump	HD-PH & HD-RX models only.	-		
	pH/ORP electrodes	HD-PH, HD-RX & HD-PH-P models only.	-		
	Relay outputs	HD-PH/P models only.	-		
	Auto air bleed	-	PVC pumpheads only.		
	Stroke length adjustment	-	Yes.		
	Tank low level sensor	Yes (probe not included).	Order probe separately.		

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