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Artisan Technology Group

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## Overview



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Features	Benefits	
Anti-Resonance circuitry.	Significantly reduces chance of stalling.	
• 120 VAC power input.	Convenient power, no external	
	transformer required.	
Step and Direction or CW/CCW	Works with popular stepper	
inputs.	controls.	
<ul> <li>Short circuit protected (phase to</li> </ul>	Prevents failure due to mis-wired, or	
phase and phase to ground).	damaged motors.	
Brownout and overtemperature	Less concern for unpredictable	
protected.	extremes.	
<ul> <li>Isolated switchmode power amp.</li> </ul>	Highly efficient, lower electrical	
	noise than other drives.	
Optically isolated I/O.	Excellent noise immunity.	
• LED status indicators.	Simple troubleshooting.	
• Built-in and external re-gen power	Protects system, allows extreme	
dump.	inertial loads when you need it.	
• 2.5" x 9" footprint, 5.84" deep.	Compact. Same size for single or	
	two-axis drive.	

The S6002 is a two-axis microstepping drive which incorporates the latest breakthroughs in microstepping technology to provide the user with superior step motor/drive performance. This drive accepts either differential step and direction or clockwise/ counterclockwise control signals, and can interface with controls from IDC or other suppliers. All S6000 Series products contain microstepping drives capable of resolutions up to 25,400 steps per revolution.

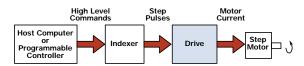
Our drives have been carefully engineered for exceptional reliability, dynamic performance and repeatability. An extremely efficient isolated switchmode power amplifier means greater power density and less electrical noise than other drives.

#### Anti-Resonance Circuitry

Many step motor users are familiar with mid-range instability, or resonance, which under some conditions can cause a step motor to stall between 13 and 18 rps. Microstepping technology alone does not address mid-range instability. However, our \$6000 drives use anti-resonance circuitry to virtually eliminate it.

#### **Protection and Diagnostics**

LEDs indicate when power is on, step inputs are received, and when a fault condition exists. Internal circuitry protects against damage caused by a mis-wired or damaged motor (short circuit protection), as well as allowing considerable regenerative energy to be dissipated.



Compatible Mechanics: EC2-S, EC3-S, EC4-S, EC5-S NV-S, N2-S, R2A-S, R3-S, R4-S Positioning Tables





Step Motor S6002 Microstepping Drive

105-132 VAC Single Phase, 50/60 Hz Power Input 1000 VA max @ 6 Amp setting

**Motor Output** 

Current 0.1 to 6.0 Amp, in 0.1 Amp increments (rotary switch selectable)

160 VDC Bus Voltage Voltage

Switch selectable: 200: 400: 1000: 5000: 10.000: 18.000: 25.000: 25.400 Resolution

Motor Compatibility

**Type** 2 phase, hybrid permanent magnet, 0.9°, 1.8°, or 7.2° full step

2 mH to 60 mH per phase (rotary switch selectable) Inductance

**Amplifier** Protection

**Short Circuit** Amp disabled if phase-to-phase or phase-to-ground short detected.

Amp disabled if supply drops below 90 VAC **Brownout** 

Amp disabled if heat sink temperature exceeds 65°C Over-temperature

Standby Switch selectable. Reduces motor current to 75% of preset value if no step pulses

are received for 1 second. Rated current levels resume upon receipt of next step

pulse. Reduces motor heating.

Waveform Switch selectable. Configures the shape of the current waveform. Optimize

smoothnesss and step-to-step accuracy.

Command Interface

Inputs Step, Direction and Shutdown are Optically Isolated

6.5 mA min, 15 mA max. Step and direction can be configured as CW/CCW step

inputs through switch selection.

400 nsec min. width, 1.25 MHz max pulse rate, triggered on rising edge Step

Direction Logic High = CW rotation, Low = CCW rotation, 0.4 μs set-up time required after

direction change before next step pulse

Shutdown Logic High = amp disabled, Low = normal operation

Optically isolated NPN, Collector (Fault+) and Emitter (Fault-) connections **Fault Output** 

available. Output Off = drive not faulted; Output On = drive faulted

Environmental

Operating Temperature Thermal shutdown occurs if heat-sink temperature exceeds 65°C (149°F). Heat-sink

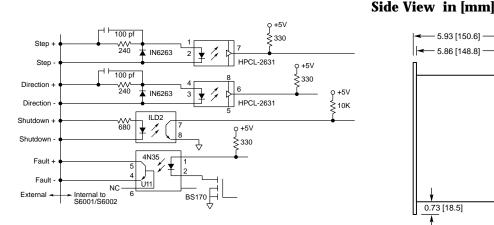
temperature is a function of motor current, motor regen, and ambient temperature. Severe applications may require -FK1 fan kit option. Most applications will not require the -FK1 if the total motor current is less than 6 amps (sum the current

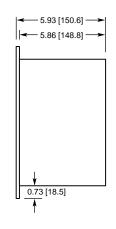
setting for the two drives). See page G-44 for more information.

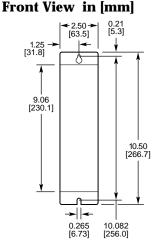
Storage Temperature -40°C to 80°C (-40°F to 176°F)

Humidity 0% to 90% non-condensing

### S6002 Mounting Dimensions



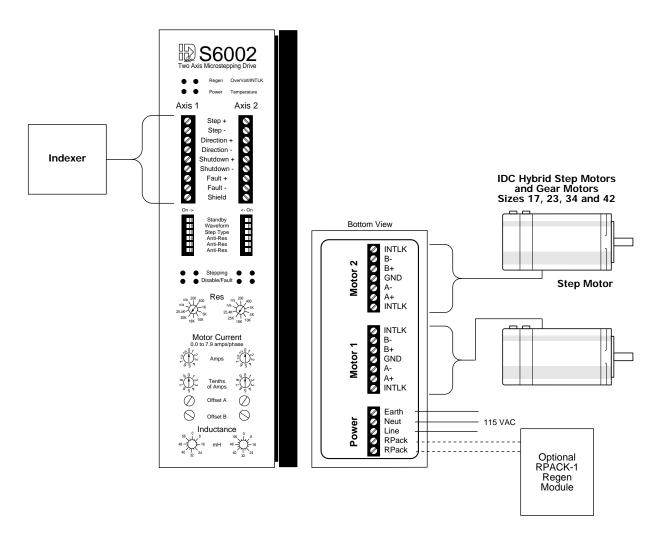








#### System Configuration





Model	Description	Options	Description
\$6002	2-axis, 6 amp/axis microstepping drive	-FK1 Fan Kit	When exceeding 6 Amps total current setting (sum of axis 1 and axis 2 current setting). See page G-37.
Accessories			
RPACK-1	External regenerative power dissipation module. Only for exceptionally large inertial and/or vertical loads with ballscrew actuators. See page G-39.		



To confirm your selection, review the checklist on page G-6.



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