

Delta Tau PMAC ACC-11C
96-Point I/O Board



\$995.00

In Stock

Qty Available: 1

Used and in Excellent Condition

Open Web Page

<https://www.artisanng.com/45488-3>

All trademarks, brandnames, and brands appearing herein are the property of their respective owners.



Your **definitive** source
for quality pre-owned
equipment.

Artisan Technology Group

(217) 352-9330 | sales@artisanng.com | artisanng.com

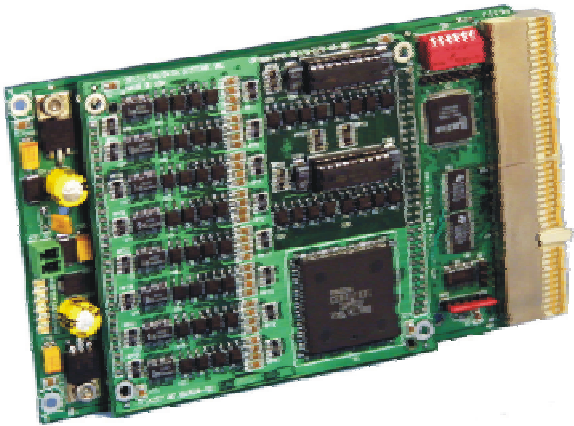
- Critical and expedited services
- In stock / Ready-to-ship

- We buy your excess, underutilized, and idle equipment
- Full-service, independent repair center

Artisan Scientific Corporation dba Artisan Technology Group is not an affiliate, representative, or authorized distributor for any manufacturer listed herein.

USER MANUAL

Accessory 11C



UBUS I/O UR Protected OPTO

3Ax-603603-xUxx

September 24, 2003



Copyright Information

© 2003 Delta Tau Data Systems, Inc. All rights reserved.

This document is furnished for the customers of Delta Tau Data Systems, Inc. Other uses are unauthorized without written permission of Delta Tau Data Systems, Inc. Information contained in this manual may be updated from time-to-time due to product improvements, etc., and may not conform in every respect to former issues.

To report errors or inconsistencies, call or email:

Delta Tau Data Systems, Inc. Technical Support

Phone: (818) 717-5656

Fax: (818) 998-7807

Email: support@deltatau.com

Website: <http://www.deltatau.com>

Operating Conditions

All Delta Tau Data Systems, Inc. motion controller products, accessories, and amplifiers contain static sensitive components that can be damaged by incorrect handling. When installing or handling Delta Tau Data Systems, Inc. products, avoid contact with highly insulated materials. Only qualified personnel should be allowed to handle this equipment.

In the case of industrial applications, we expect our products to be protected from hazardous or conductive materials and/or environments that could cause harm to the controller by damaging components or causing electrical shorts. When our products are used in an industrial environment, install them into an industrial electrical cabinet or industrial PC to protect them from excessive or corrosive moisture, abnormal ambient temperatures, and conductive materials. If Delta Tau Data Systems, Inc. products are directly exposed to hazardous or conductive materials and/or environments, we cannot guarantee their operation.

Table of Contents

INTRODUCTION	1
HARDWARE SETUP	3
Layout Diagram	3
Address Select Dip Switch S1	4
<i>Turbo PMAC Compact UBUS Switch Settings.....</i>	<i>4</i>
Jumpers	4
<i>E-Point Jumpers</i>	<i>4</i>
USING ACC-11C WITH COMPACT UBUS TURBO	5
Compact UBUS - Turbo Memory Mapping for ACC-11C	5
Using ACC-11C Option 1 Inputs/Outputs	6
Compact UBUS - Turbo Memory Mapping for ACC-11C Option 1	6
Control Register	7
<i>Direction Control Bits</i>	<i>7</i>
<i>Register Select Control Bits.....</i>	<i>7</i>
<i>Control Word Setup Example</i>	<i>7</i>
Accessory 11C I/O M-Variables for Compact UBUS Turbo.....	9
J1 CONNECTOR - COMPACT UBUS PIN-OUTS.....	11
J2 CONNECTOR - ACC-11C DIGITAL I/O PIN-OUTS	13
 SCHEMATICS	

INTRODUCTION

The PMAC Accessory 11C is a general-purpose input/output board to the COMPACT UBUS - Turbo system. Both the inputs and outputs of this board are to be configuring as sinking signals ONLY. ACC-11C provides 64 lines of self protected optically isolated inputs and 32 lines of optically isolated outputs when ordered with Option 1. If the board is ordered without Option 1 the I/O board will provide 32 lines of self protected optically isolated inputs and 16 lines of optically isolated outputs. The actual I/O Reads are carried out using M-variables, which will be described later.

The inputs to the ACC-11C board have an activation range from 12V to 24V. Due to the self-protecting circuitry, the inputs can be configured only as sinking inputs. Although self-protecting, there are still limits to the power supplied to the inputs of the ACC-11C. The limiting voltages are $V_f = 57$ volts input to the I/O and the $V_r = 33$ volts input to the I/O. These limitations are due to the protective circuitry, including the MMBZ33VALT1 Zener diodes.

The output drivers are organized in a set of 12 4-bit groups. The default configuration of this accessory board uses Seimens BTS 711 L1 four-channel FET chip. With this configuration, the current drawn from each output line should be limited to 225mA at voltage levels between 12 and 24 volts. The specifications for this output chip can be found at the Siemens website.

.

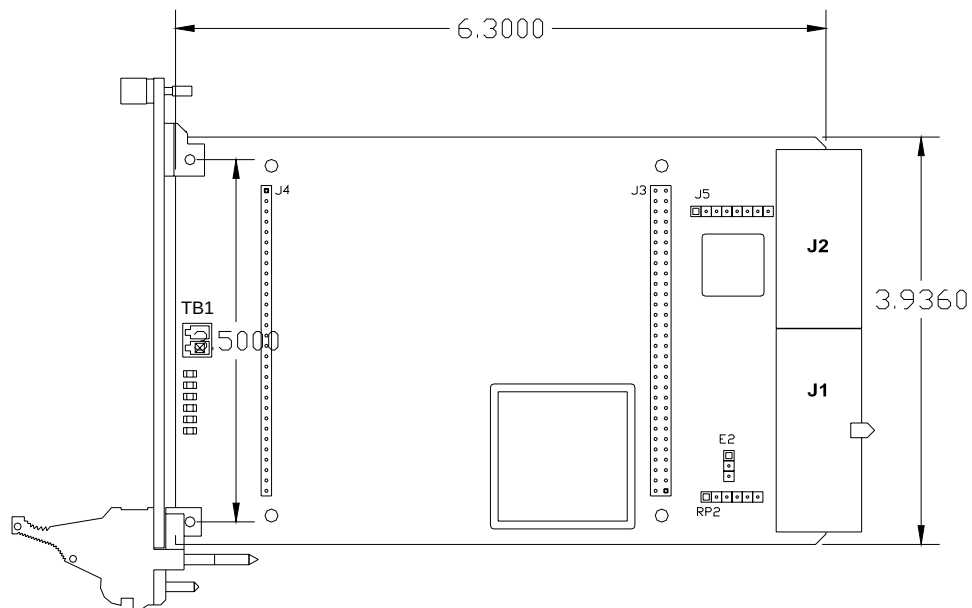
HARDWARE SETUP

The ACC-11C uses expansion port memory locations defined by the type of PMAC (COMPACT UBUS Turbo) it is directly communicating to.

Compact UBUS Turbo PMAC Memory Locations
\$078C00, \$079C00
\$07AC00, \$07BC00
\$078D00, \$079D00
\$07AD00, \$07BD00
\$078E00, \$079E00
\$07AE00, \$07EC00
\$078F00, \$079F00
\$07AF00, \$07BF00

The ACC-11C has a set of dipswitches telling it where to process its data. Proper setting of the dipswitches ensures that the COMPACT UBUS IO boards used in the application do not interfere with each other.

Layout Diagram



Address Select Dip Switch S1

The switch one (S1) settings will allow the user to select the starting address location for the first IO gate on the ACC-11C. The following two tables show the dip switch settings for the Turbo PMAC Compact UBUS .

Turbo PMAC Compact UBUS Switch Settings

Chip Select	Compact UBUS Turbo PMAC Address	Dip Switch SW1 Position					
		6	5	4	3	2	1
CS10	Y:\$78C00-07	ON	ON	ON	ON	ON	ON
	Y:\$79C00-07	ON	ON	ON	OFF	ON	ON
	Y:\$7AC00-07	ON	ON	OFF	ON	ON	ON
CS12	Y:\$7BC00-07	ON	ON	OFF	OFF	ON	ON
	Y:\$78D00-07	ON	ON	ON	ON	ON	OFF
	Y:\$79D00-07	ON	ON	ON	OFF	ON	OFF
CS14	Y:\$7AD00-07	ON	ON	OFF	ON	ON	OFF
	Y:\$7BD00-07	ON	ON	OFF	OFF	ON	OFF
	Y:\$78E00-07	ON	ON	ON	ON	OFF	ON
CS16	Y:\$79E00-07	ON	ON	ON	OFF	OFF	ON
	Y:\$7AE00-07	ON	ON	OFF	ON	OFF	ON
	Y:\$7BE00-07	ON	ON	OFF	OFF	OFF	ON
CS16	Y:\$78F00-07	ON	ON	ON	ON	OFF	OFF
	Y:\$79F00-07	ON	ON	ON	OFF	OFF	OFF
	Y:\$7AF00-07	ON	ON	OFF	ON	OFF	OFF
CS16	Y:\$7BF00-07	ON	ON	OFF	OFF	OFF	OFF

The default setting is **ALL CLOSED** position.

Jumpers

Please refer to the layout diagram of ACC-11C for the location of the jumpers on the board.

E-Point Jumpers

Jumper	Config	Description	Settings	Default
E2	1-2	Sample Clock Select	1-2 servo clock 2-3 phase clock	1-2

USING ACC-11C WITH COMPACT UBUS TURBO

For the UMAC-Turbo, the ACC-11C can be used for either general purpose I/O or as latched inputs. The ACC-11C 48-bits of IO are placed into six 8-bit registers. For example if the base address set by the SW1 setting were set to Y:\$78C00, then the IO for the ACC-11C would be found at the following locations:

Y:\$78000,0,8	;bits 0-7
Y:\$78001,0,8	;bits 8-15
Y:\$78002,0,8	;bits 16-23
Y:\$78003,0,8	;bits 24-31
Y:\$78004,0,8	;bits 32-39
Y:\$78005,0,8	;bits 40-47

Compact UBUS - Turbo Memory Mapping for ACC-11C

The Delta Tau I/O Gate used on the ACC-11C is an 8-bit processor, and therefore the memory mapping to the I/O bits is processed as 8-bit words at the Turbo COMPACT UBUS. Using this simple scheme, you could process up to 768 (48×16) bits of data for general purpose I/O.

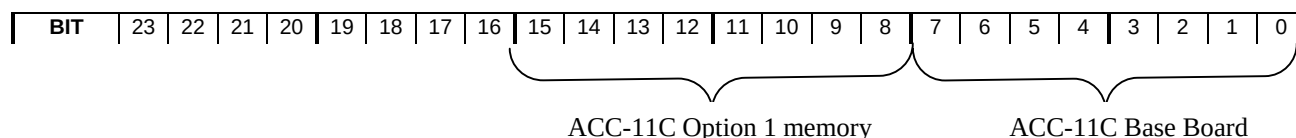
	CS10 SW1-1 ON SW1-2 ON	CS12 SW1-1 OFF SW1-2 ON	CS14 SW1-1 ON SW1-2 OFF	CS16 SW1-1 OFF SW1-2 OFF	Description
SW1-3 ON SW1-4 ON	Y:\$078C00,0,8	Y:\$078D00,0,8	Y:\$078E00,0,8	Y:\$078F00,0,8	I/O bits 0-7
	Y:\$078C01,0,8	Y:\$078D01,0,8	Y:\$078E01,0,8	Y:\$078F01,0,8	I/O bits 8-15
	Y:\$078C02,0,8	Y:\$078D02,0,8	Y:\$078E02,0,8	Y:\$078F02,0,8	I/O bits 16-23
	Y:\$078C03,0,8	Y:\$078D03,0,8	Y:\$078E03,0,8	Y:\$078F03,0,8	I/O bits 24-31
	Y:\$078C04,0,8	Y:\$078D04,0,8	Y:\$078E04,0,8	Y:\$078F04,0,8	I/O bits 32-39
	Y:\$078C05,0,8	Y:\$078D05,0,8	Y:\$078E05,0,8	Y:\$078F05,0,8	I/O bits 40-47
	Y:\$078C07,0,8	Y:\$078D07,0,8	Y:\$078E07,0,8	Y:\$078F07,0,8	Control Word
SW1-3 OFF SW1-4 ON	Y:\$079C00,0,8	Y:\$079D00,0,8	Y:\$079E00,0,8	Y:\$079F00,0,8	I/O bits 0-7
	Y:\$079C01,0,8	Y:\$079D01,0,8	Y:\$079E01,0,8	Y:\$079F01,0,8	I/O bits 8-15
	Y:\$079C02,0,8	Y:\$079D02,0,8	Y:\$079E02,0,8	Y:\$079F02,0,8	I/O bits 16-23
	Y:\$079C03,0,8	Y:\$079D03,0,8	Y:\$079E03,0,8	Y:\$079F03,0,8	I/O bits 24-31
	Y:\$079C04,0,8	Y:\$079D04,0,8	Y:\$079E04,0,8	Y:\$079F04,0,8	I/O bits 32-39
	Y:\$079C05,0,8	Y:\$079D05,0,8	Y:\$079E05,0,8	Y:\$079F05,0,8	I/O bits 40-47
	Y:\$079C07,0,8	Y:\$079D07,0,8	Y:\$079E07,0,8	Y:\$079F07,0,8	Control Word
SW1-3 ON SW1-4 OFF	Y:\$07AC00,0,8	Y:\$07AD00,0,8	Y:\$07AE00,0,8	Y:\$07AF00,0,8	I/O bits 0-7
	Y:\$07AC01,0,8	Y:\$07AD01,0,8	Y:\$07AE01,0,8	Y:\$07AF01,0,8	I/O bits 8-15
	Y:\$07AC02,0,8	Y:\$07AD02,0,8	Y:\$07AE02,0,8	Y:\$07AF02,0,8	I/O bits 16-23
	Y:\$07AC03,0,8	Y:\$07AD03,0,8	Y:\$07AE03,0,8	Y:\$07AF03,0,8	I/O bits 24-31
	Y:\$07AC04,0,8	Y:\$07AD04,0,8	Y:\$07AE04,0,8	Y:\$07AF04,0,8	I/O bits 32-39
	Y:\$07AC05,0,8	Y:\$07AD05,0,8	Y:\$07AE05,0,8	Y:\$07AF05,0,8	I/O bits 40-47
	Y:\$07AC07,0,8	Y:\$07AD07,0,8	Y:\$07AE07,0,8	Y:\$07AF07,0,8	Control Word
SW1-3 OFF SW1-4 OFF	Y:\$07BC00,0,8	Y:\$07BD00,0,8	Y:\$07BE00,0,8	Y:\$07BF00,0,8	I/O bits 0-7
	Y:\$07BC01,0,8	Y:\$07BD01,0,8	Y:\$07BE01,0,8	Y:\$07BF01,0,8	I/O bits 8-15
	Y:\$07BC02,0,8	Y:\$07BD02,0,8	Y:\$07BE02,0,8	Y:\$07BF02,0,8	I/O bits 16-23
	Y:\$07BC03,0,8	Y:\$07BD03,0,8	Y:\$07BE03,0,8	Y:\$07BF03,0,8	I/O bits 24-31
	Y:\$07BC04,0,8	Y:\$07BD04,0,8	Y:\$07BE04,0,8	Y:\$07BF04,0,8	I/O bits 32-39
	Y:\$07BC05,0,8	Y:\$07BD05,0,8	Y:\$07BE05,0,8	Y:\$07BF05,0,8	I/O bits 40-47
	Y:\$07BC07,0,8	Y:\$07BD07,0,8	Y:\$07BE07,0,8	Y:\$07BF07,0,8	Control Word
Note: SW1-5 and SW1-6 must be set to ON					

Using ACC-11C Option 1 Inputs/Outputs

The ACC-11C option 1 card (part number 603604-10x) is a mezzanine card that plugs into the ACC-11C and allows the user to add an additional 32 inputs and 16 outputs to the system.

The ACC-11C option1 inputs and outputs can be read and written to like the IO points on the ACC-11C base Card. The memory addresses of the ACC-11C option 1 IO points are located at the same base address but the data is shifted 8 bits. For example, if the starting address of the main card was at Y:\$78C00,0,8, then the starting address of the option 1 memory would be at Y:\$78C00,8,8.

Base Address of ACC-11C and Option 1 (Y:\$78C00 for example)



Compact UBUS - Turbo Memory Mapping for ACC-11C Option 1

The Delta Tau I/O Gate used on the ACC-11C is an 8-bit processor, and therefore the memory mapping to the I/O bits is processed as 8-bit words at the Turbo Compact UBUS . Using this simple scheme, you could process an additional 768 (48×16) bits of data for general purpose I/O.

	CS10 SW1-1 ON SW1-2 ON	CS12 SW1-1 OFF SW1-2 ON	CS14 SW1-1 ON SW1-2 OFF	CS16 SW1-1 OFF SW1-2 OFF	Description
SW1-3 ON SW1-4 ON	Y:\$078C00,8,8	Y:\$078D00,8,8	Y:\$078E00,8,8	Y:\$078F00,8,8	I/O bits 0-7
	Y:\$078C01,8,8	Y:\$078D01,8,8	Y:\$078E01,8,8	Y:\$078F01,8,8	I/O bits 8-15
	Y:\$078C02,8,8	Y:\$078D02,8,8	Y:\$078E02,8,8	Y:\$078F02,8,8	I/O bits 16-23
	Y:\$078C03,8,8	Y:\$078D03,8,8	Y:\$078E03,8,8	Y:\$078F03,8,8	I/O bits 24-31
	Y:\$078C04,8,8	Y:\$078D04,8,8	Y:\$078E04,8,8	Y:\$078F04,8,8	I/O bits 32-39
	Y:\$078C05,8,8	Y:\$078D05,8,8	Y:\$078E05,8,8	Y:\$078F05,8,8	I/O bits 40-47
	Y:\$078C07,8,8	Y:\$078D07,8,8	Y:\$078E07,8,8	Y:\$078F07,8,8	Control Word
SW1-3 OFF SW1-4 ON	Y:\$079C00,8,8	Y:\$079D00,8,8	Y:\$079E00,8,8	Y:\$079F00,8,8	I/O bits 0-7
	Y:\$079C01,8,8	Y:\$079D01,8,8	Y:\$079E01,8,8	Y:\$079F01,8,8	I/O bits 8-15
	Y:\$079C02,8,8	Y:\$079D02,8,8	Y:\$079E02,8,8	Y:\$079F02,8,8	I/O bits 16-23
	Y:\$079C03,8,8	Y:\$079D03,8,8	Y:\$079E03,8,8	Y:\$079F03,8,8	I/O bits 24-31
	Y:\$079C04,8,8	Y:\$079D04,8,8	Y:\$079E04,8,8	Y:\$079F04,8,8	I/O bits 32-39
	Y:\$079C05,8,8	Y:\$079D05,8,8	Y:\$079E05,8,8	Y:\$079F05,8,8	I/O bits 40-47
	Y:\$079C07,8,8	Y:\$079D07,8,8	Y:\$079E07,8,8	Y:\$079F07,8,8	Control Word
SW1-3 ON SW1-4 OFF	Y:\$07AC00,8,8	Y:\$07AD00,8,8	Y:\$07AE00,8,8	Y:\$07AF00,8,8	I/O bits 0-7
	Y:\$07AC01,8,8	Y:\$07AD01,8,8	Y:\$07AE01,8,8	Y:\$07AF01,8,8	I/O bits 8-15
	Y:\$07AC02,8,8	Y:\$07AD02,8,8	Y:\$07AE02,8,8	Y:\$07AF02,8,8	I/O bits 16-23
	Y:\$07AC03,8,8	Y:\$07AD03,8,8	Y:\$07AE03,8,8	Y:\$07AF03,8,8	I/O bits 24-31
	Y:\$07AC04,8,8	Y:\$07AD04,8,8	Y:\$07AE04,8,8	Y:\$07AF04,8,8	I/O bits 32-39
	Y:\$07AC05,8,8	Y:\$07AD05,8,8	Y:\$07AE05,8,8	Y:\$07AF05,8,8	I/O bits 40-47
	Y:\$07AC07,8,8	Y:\$07AD07,8,8	Y:\$07AE07,8,8	Y:\$07AF07,8,8	Control Word
SW1-3 OFF SW1-4 OFF	Y:\$07BC00,8,8	Y:\$07BD00,8,8	Y:\$07BE00,8,8	Y:\$07BF00,8,8	I/O bits 0-7
	Y:\$07BC01,8,8	Y:\$07BD01,8,8	Y:\$07BE01,8,8	Y:\$07BF01,8,8	I/O bits 8-15
	Y:\$07BC02,8,8	Y:\$07BD02,8,8	Y:\$07BE02,8,8	Y:\$07BF02,8,8	I/O bits 16-23
	Y:\$07BC03,8,8	Y:\$07BD03,8,8	Y:\$07BE03,8,8	Y:\$07BF03,8,8	I/O bits 24-31
	Y:\$07BC04,8,8	Y:\$07BD04,8,8	Y:\$07BE04,8,8	Y:\$07BF04,8,8	I/O bits 32-39
	Y:\$07BC05,8,8	Y:\$07BD05,8,8	Y:\$07BE05,8,8	Y:\$07BF05,8,8	I/O bits 40-47
	Y:\$07BC07,8,8	Y:\$07BD07,8,8	Y:\$07BE07,8,8	Y:\$07BF07,8,8	Control Word

Note: SW1-5 and SW1-6 must be set to ON

Control Register

The control register at address {Base + 7} permits the configuration of the IOGATE IC to a variety of applications. The control register consists of 8 write/read-back bits – Bits 0 - 7. The control register consists of two sections; Direction Control and Register Select.

The direction control allows setting input bytes to be read only. One of the advantages of the IOGATE IC is the ability to define the bits as inputs or outputs. This “control” mechanism allows you to ensure the inputs will always be read properly. Our traditional I/O accessories always define the inputs and outputs by hardware.

The ACC-11C is different from Delta Tau’s other I/O boards in that the hardware layout of the board designates the direction of the signal. It is still necessary to set up the soft logic to accommodate the hardware. This will be done in a power up PLC that will be described later.

Direction Control Bits

Bits 0 to 5 of the control register control the direction of the I/O for the matching numbered data register. That is, Bit n controls the direction of the I/O at {Base + n }. A value of 0 in the control bit (the default) permits a write operation to the data register, enabling the output function for each line in the register. Enabling the output function does not prevent the use of any or all of the lines as inputs, as long as the outputs are off (non-conducting). A value of 1 in the control bit prohibits a write operation to the data register, disabling the output, reserving the register for inputs.

Example: A value of 1 in Bit 3 disables the write function into the data register at address {Base + 3}, ensuring that lines IO24 - IO31 can always be used as inputs.

Register Select Control Bits

Bits 6 and 7 of the control register together select which of 4 possible registers can be accessed at each of the addresses {Base + 0} through {Base + 5}. They also select which of 2 possible registers can be selected at {Base + 6}.

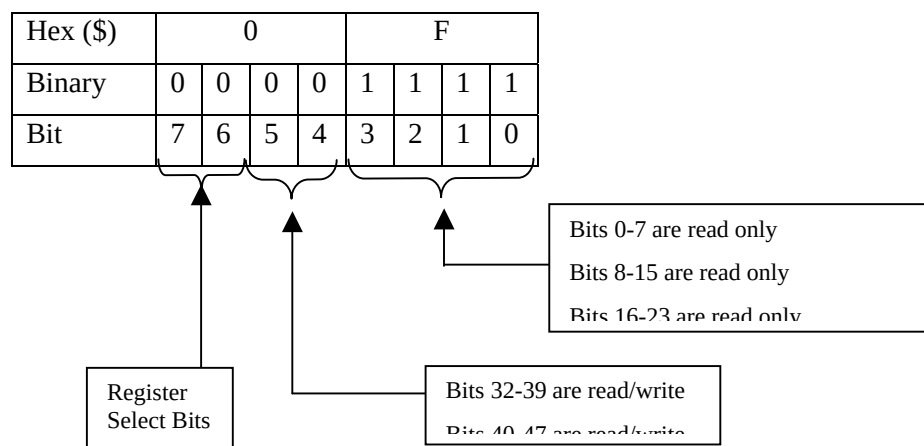
The following table explains how these bits select registers:

Bit 7	Bit 6	Combined Value	{Base + 0} to {Base + 5} Register Selected	{Base + 6} Register Selected
0	0	0	Data Register	Data Register
0	1	1	Setup Register 1	Setup Register
1	0	2	Setup Register 2	n. a.
1	1	3	Setup Register 3	n. a.

In a typical application, non-zero combined values of Bits 6 and 7 are used only for initial configuration of the IC. These values are used to access the setup registers at the other addresses. After the configuration is finished, zeros are written to both Bits 6 and 7, so the data registers at the other regions can be accessed.

Control Word Setup Example

You need to set up the control words for the IO card at power up. To accomplish this task, a simple PLC could be written to set up the control word properly. For this example, we will be setting up an ACC-11C with Option 1.

Control Word for ACC-11C (M2007->Y:\$078C07, 0, 8)

```
;**** ACC-11C Base Card Definitions ****
```

```
M2000->Y:$078C00,0,8      ;I/O bits 0-7 acc-11c base card
M2001->Y:$078C01,0,8      ;I/O bits 8-15 acc-11c base card
M2002->Y:$078C02,0,8      ;I/O bits 16-23 acc-11c base card
M2003->Y:$078C03,0,8      ;I/O bits 24-31 acc-11c base card
M2004->Y:$078C04,0,8      ;I/O bits 32-39 acc-11c base card
M2005->Y:$078C05,0,8      ;I/O bits 40-47 acc-11c base card
M2006->Y:$078C06,0,8      ;register selected
M2007->Y:$078C07,0,8      ;control register
```

```
;**** ACC-11C option 1 Definitions ****
```

```
M2008->Y:$078C00,8,8      ;I/O bits 0-7 acc-11c option1
M2009->Y:$078C01,8,8      ;I/O bits 8-15 acc-11c option1
M2010->Y:$078C02,8,8      ;I/O bits 16-23 acc-11c option1
M2011->Y:$078C03,8,8      ;I/O bits 24-31 acc-11c option1
M2012->Y:$078C04,8,8      ;I/O bits 32-39 acc-11c option1
M2013->Y:$078C05,8,8      ;I/O bits 40-47 acc-11c option1
M2014->Y:$078C06,8,8      ;register selected
M2015->Y:$078C07,8,8      ;control register
```

****IMPORTANT**** The ACC11C must be setup as specified.

```
;**** PLC to initialize read/write I/O bits ****
```

```
OPEN PLC 1 CLEAR
```

```
M2007=$0F                  ;define bits 0-31 as inputs and bits 32-47 as outputs (ACC-11C)
```

```
M2015=$0F                  ;define bits 0-31 as inputs and bits 32-47 as outputs (ACC-11C Opt1)
```

```
DIS PLC1
```

```
CLOSE
```

Accessory 11C I/O M-Variables for Compact UBUS Turbo

The following is a list of suggested M-variables for the default switch setting is provided. You may assign any M-variables to these addresses. You may make these M-variable definitions and use them as general purpose I/O for their PLCs or motion programs.

M7000->Y:\$078C00,0,1	Input 0	M7024->Y:\$078C03,0,1	Input 24
M7001->Y:\$078C00,1,1	Input 1	M7025->Y:\$078C03,1,1	Input 25
M7002->Y:\$078C00,2,1	Input 2	M7026->Y:\$078C03,2,1	Input 26
M7003->Y:\$078C00,3,1	Input 3	M7027->Y:\$078C03,3,1	Input 27
M7004->Y:\$078C00,4,1	Input 4	M7028->Y:\$078C03,4,1	Input 28
M7005->Y:\$078C00,5,1	Input 5	M7029->Y:\$078C03,5,1	Input 29
M7006->Y:\$078C00,6,1	Input 6	M7030->Y:\$078C03,6,1	Input 30
M7007->Y:\$078C00,7,1	Input 7	M7031->Y:\$078C03,7,1	Input 31
M7008->Y:\$078C01,0,1	Input 8	M7032->Y:\$078C04,0,1	Input 32
M7009->Y:\$078C01,1,1	Input 9	M7033->Y:\$078C04,1,1	Input 33
M7010->Y:\$078C01,2,1	Input 10	M7034->Y:\$078C04,2,1	Input 34
M7011->Y:\$078C01,3,1	Input 11	M7035->Y:\$078C04,3,1	Input 35
M7012->Y:\$078C01,4,1	Input 12	M7036->Y:\$078C04,4,1	Input 36
M7013->Y:\$078C01,5,1	Input 13	M7037->Y:\$078C04,5,1	Input 37
M7014->Y:\$078C01,6,1	Input 14	M7038->Y:\$078C04,6,1	Input 38
M7015->Y:\$078C01,7,1	Input 15	M7039->Y:\$078C04,7,1	Input 39
M7016->Y:\$078C02,0,1	Input 16	M7040->Y:\$078C05,0,1	Input 40
M7017->Y:\$078C02,1,1	Input 17	M7041->Y:\$078C05,1,1	Input 41
M7018->Y:\$078C02,2,1	Input 18	M7042->Y:\$078C05,2,1	Input 42
M7019->Y:\$078C02,3,1	Input 19	M7043->Y:\$078C05,3,1	Input 43
M7020->Y:\$078C02,4,1	Input 20	M7044->Y:\$078C05,4,1	Input 44
M7021->Y:\$078C02,5,1	Input 21	M7045->Y:\$078C05,5,1	Input 45
M7022->Y:\$078C02,6,1	Input 22	M7046->Y:\$078C05,6,1	Input 46
M7023->Y:\$078C02,7,1	Input 23	M7047->Y:\$078C05,7,1	Input 47

```

;***** Sample E-Stop PLC *****
;
; This PLC will abort all motion programs and kill the bus voltage to
; the motors when E-stop is depressed. When E-Stop button is pulled out
; the motors will servo to actual position (<ctrl> A command) after
; allowing 5 seconds for proper bus voltage.
;   P7000 used as a Latch variable
;   M7000 used Emergency Stop Input
;   M8000 used as Main Contact for main AC for Bus Voltage
;   I5111 used as count down timer

OPEN PLC 5 CLEAR
IF (M7000=1 and P7000=0)      ;emergency stop condition
    CMD^A                    ;global motion program abort
    I5111=500*8388608/I10    ;500 msec delay for deceleration
    WHILE (I5111>0) ENDWHILE
    CMD^K                    ;kill all axes
    M8000=0                  ;turn off BUS voltage
    P7000=1                  ;latch input
Endif

```

```
IF (M7000=0 and P7000=1)
  M8000=1           ;enable BUS voltage
  I5111=5000*8388608/I10 ;5000 msec delay for bus voltage
  WHILE (I5111>0) ENDWHILE
  CMD^A           ;close loop for all servos
  P7000=0         ;latch input
Endif
```

J1 CONNECTOR - COMPACT UBUS PIN-OUTS

Row	Z	A	B	C	D	E	F
25	GND	5V			3.3V	5V	GND
24	GND	BD02	5V	V(I/O)	BD01	BD00	GND
23	GND	3.3V	BD05	BD04	5V	BD03	GND
22	GND	BD09	BD08	3.3V	BD07	BD06	GND
21	GND	3.3V	BD13	BD12	BD11	BD10	GND
20	GND	BD17	GND	BD16	BD15	BD14	GND
19	GND	3.3V	BD20	BD19	GND	BD18	GND
18	GND	BD23	GND	3.3V	BD22	BD21	GND
17	GND	3.3V	{BD26}	{BD25}	GND	{BD24}	GND
16	GND	{BD30}	GND	{BD29}	{BD28}	{BD27}	GND
15	GND	3.3V	BWR-	BRD-	GND	{BD31}	GND
14	(KEY)	(KEY)	(KEY)	(KEY)	(KEY)	(KEY)	(KEY)
13	(KEY)	(KEY)	(KEY)	(KEY)	(KEY)	(KEY)	(KEY)
12	(KEY)	(KEY)	(KEY)	(KEY)	(KEY)	(KEY)	(KEY)
11	GND	CS10-	CS4-	CS3-	GND	CS2-	GND
10	GND	CS16-	GND	3.3V	CS14-	CS12-	GND
9	GND	IREQ2-	IREQ1-	MEMCS1-	GND	MEMCS0-	GND
8	GND	PHASE+	GND	SERVO+	WAIT-	IREQ3-	GND
7	GND	PHASE-	WDO	SERVO-	GND		GND
6	GND	BA02	GND	3.3V	BA01	BA00	GND
5	GND	BA04	BA03	RESET-	GND	BX/Y	GND
4	GND	BA07	GND	V(I/O)	BA06	BA05	GND
3	GND	BA11	BA10	BA09	5V	BA08	GND
2	GND	{BA15}	5V	{BA14}	BA13	BA12	GND
1	GND	5V	-12V	PWRGUD	+12V	5V	GND

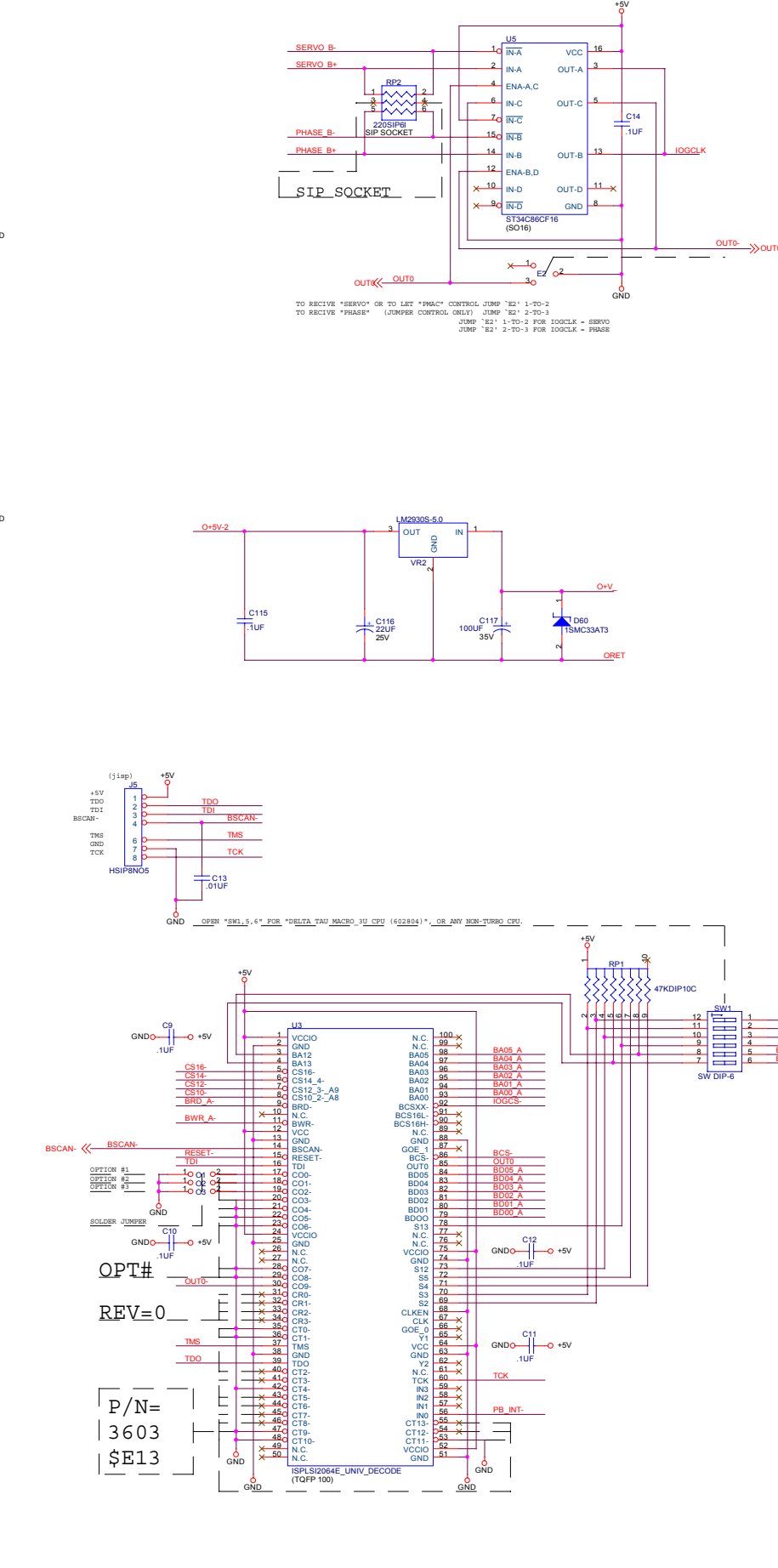
Notes:

- Row 25 is physically at the top of the connector in its “normal” orientation; Row 1 is at the bottom. Looking from the front of the rack, Column Z is on the left; Column F is on the right.
- Supply (Vxx & xxV) and ground pins are in the same locations as the Compact PCI bus.
- Spaces marked (KEY) are for the mechanical key; these are not pins.
- Pins marked with { } brackets are reserved for future use; the signals inside the brackets are proposed for future expansion to a 32-bit data bus and 16-bit address bus.
- The BSxx slot select lines of the original UBUS are not present here.
- The names in the table are taken from the UBUS specification sheet. Alternate names for these signals that match existing schematics are:

a. BDxx = BDxx_B	g. MEMCS0- = DPRCS1-
b. BAxx = BAxx_B	h. MEMCS1- = VMECS1-
c. Bxx- = Bxx_B-	i. IREQ1- = IRQB-
d. SERVO+/- = SERVO_B+/-	j. IREQ2- = EQU_1-
e. PHASE+/- = PHASE_B+/-	k. IREQ3- = EQU_2-
f. PWRGUD = PWMENA	l. WAIT = WAIT2-

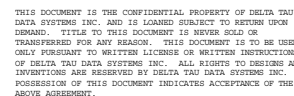
J2 CONNECTOR - ACC-11C DIGITAL I/O PIN-OUTS

Row	A	B	C	D	E
22	OUT0	OUT1	ORET	OUT2	OUT3
21	OUT4	OUT5	ORET	OUT6	OUT7
20	OUT8	OUT9	ORET	OUT10	OUT11
19	OUT12	OUT13	ORET	OUT14	OUT15
18	OUT16	OUT17	ORET	OUT18	OUT19
17	OUT20	OUT21	ORET	OUT22	OUT23
16	OUT24	OUT25	ORET	OUT26	OUT27
15	OUT28	OUT29	ORET	OUT30	OUT31
14	IN0	IN1	O+V	IN2	IN3
13	IN4	IN5	ORET	IN6	IN7
12	IN8	IN9	INRET0-15	IN10	IN11
11	IN12	IN13	IN14	IN15	IN16
10	IN17	IN18	IN19	IN20	IN21
9	IN22	IN23	INRET16-31	IN24	IN25
8	IN26	IN27	IN28	IN29	IN30
7	IN31	IN32	IN33	IN34	IN35
6	IN36	IN37	IN38	IN39	IN40
5	IN41	IN42	INRET32-47	IN43	IN44
4	IN45	IN46	IN47	IN48	IN49
3	IN50	IN51	IN52	IN53	IN54
2	IN55	IN56	INRET48-63	IN57	IN58
1	IN59	IN60	IN61	IN62	IN63

[illegible]

DELTA TAU DATA	
Title	
MAIN CPCI 90	
Size D	Document Number

1



Artisan Technology Group is an independent supplier of quality pre-owned equipment

Gold-standard solutions

Extend the life of your critical industrial, commercial, and military systems with our superior service and support.

We buy equipment

Planning to upgrade your current equipment? Have surplus equipment taking up shelf space? We'll give it a new home.

Learn more!

Visit us at [artisan^{tg}.com](https://www.artisantg.com) for more info on price quotes, drivers, technical specifications, manuals, and documentation.

Artisan Scientific Corporation dba Artisan Technology Group is not an affiliate, representative, or authorized distributor for any manufacturer listed herein.

We're here to make your life easier. How can we help you today?

(217) 352-9330 | sales@artisan^{tg}.com | [artisan^{tg}.com](https://www.artisantg.com)

