

Yaskawa SGDA-A5BS
Servo Amplifier



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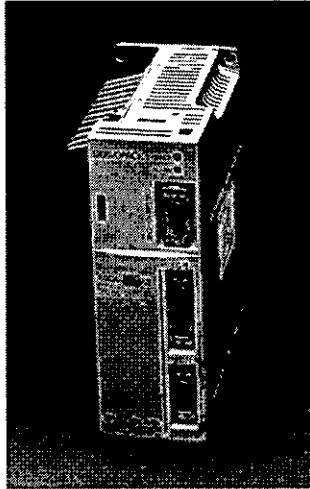
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SGDA Servo Amplifier



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Design Features

1. Compact

- Small sized Servo Amplifier
Volume ratio approx. 1/4 that of the conventional model.
Compatible with incremental encoders or absolute encoder feedback.

2. Quick Response (for Speed/Torque Control)

- Speed control range 1 : 5000
- Frequency characteristics 250Hz
Positioning time is shortened.

3. Easy Operation

- Includes auto-tuning function, JOG operation, various monitoring functions (I/O monitor, wave form display of speed and torque, and error messages) and PC monitoring function.

4. Simple Wiring

- Simplified troublefree wiring work
Sigma Servo Amplifier and encoder cables have been reduced from 15 to 9 (in case of incremental encoders).

5. Improved Environmental Resistance

- Servo Amplifier circuit board coated with varnish

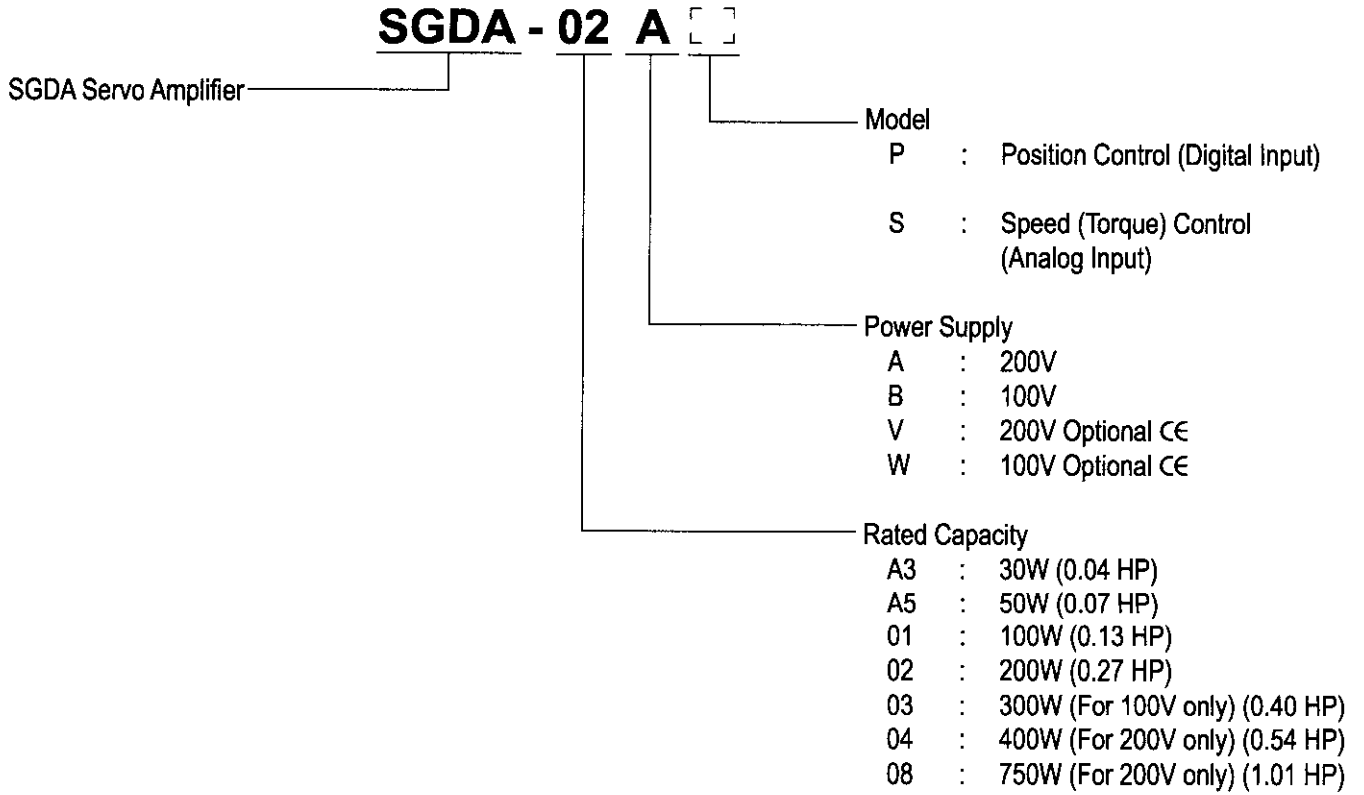
6. Electronic Gear Function is Built-In (for Position Control)

- Electrically converts encoder pulse numbers to "command unit equal to machine transitional units".
- Can change users' pulse numbers to lower than 1024 or 2048.

7. Certified International Standards

- UL, cUL Listed (File #: E147823)

Model Number Designation



SGDA

Servo Amplifier Ratings and Specifications

| Voltage | Servo Amplifier SGDA- | Max. Applicable Motor Capacity W (HP) | Combined Specifications | | | | | | Basic Specifications | |
|---------|-----------------------|---------------------------------------|-----------------------------|-----------------------------------|--|-----------------------|------|-------|----------------------|--|
| | | | Max. Output Current A (rms) | Continuous Output Current A (rms) | Allowable Load Inertia *1 J: kg · m ² × 10 ⁻⁴ (oz · in · s ² × 10 ⁻³) | Motor Capacity W (HP) | Type | | Approx. Mass kg (lb) | |
| | | | | | | | SGM- | SGMP- | | |
| 200 VAC | A3□ | 30 (0.04) | 1.3 | 0.42 | 0.63 (8.80) | 30 (0.04) | A3□ | - | 0.9 (1.98) | |
| | A5□ | 50 (0.07) | 1.9 | 0.60 | 0.78 (11.0) | 50 (0.07) | A5□ | - | | |
| | 01□ | 100 (0.13) | 2.8 | 0.87 | 1.20 (17.0) | 100 (0.13) | 01□ | 01□ | | |
| | 02□ | 200 (0.27) | 6.0 | 2.0 | 3.69 (52.2) | 200 (0.27) | 02□ | 02□ | 1.2 (2.65) | |
| | 04□ | 400 (0.53) | 8.0 | 2.6 | 3.82 (54.1) | 400 (0.53) | 04□ | 04□ | 1.5 (3.31) | |
| | 08□ | 750 (1.01) | 13.9 | 4.4 | 13.4 (189) | 750 (1.01) | 08□ | 08□ | | |
| 100 VAC | A3□ | 30 (0.04) | 2.0 | 0.63 | 0.63 (8.80) | 30 (0.04) | A3□ | - | 0.9 (1.98) | |
| | A5□ | 50 (0.07) | 2.9 | 0.9 | 0.78 (11.0) | 50 (0.07) | A5□ | - | | |
| | 01□ | 100 (0.13) | 7.1 | 2.2 | 1.20 (17.0) | 100 (0.13) | 01□ | 01□ | 1.2 (2.65) | |
| | 02□ | 200 (0.27) | 8.4 | 2.7 | 3.69 (52.2) | 200 (0.27) | 02□ | 02□ | 1.5 (3.31) | |
| | 03□ | 300 (0.40) | 14.8 | 3.7 | 3.82 (54.1) | 300 (0.40) | 03□ | 03□ | | |



Notes for Ratings and Specifications are on Page 72.

- *1 : Allowable load inertia ranges require no optional external regenerative unit. Values are 30 times the moment of inertia for 30W (0.04HP) to 200W (0.27HP) servomotors, and 20 times for 400W (0.53HP) and 750W (1.01HP) servomotors. If load inertias exceed these ranges, restrict the operation or use a regenerative unit.
- *2 : Supply voltage should not exceed 230V + 10% (253V) or 115V + 10% (127V). A step-down transformer is required if the voltage should exceed these values.
- *3 : Use within the ambient temperature range. When enclosed in a box, the internal temperatures must not exceed the ambient temperature range.
- *4 : The lowest speed of the speed control range is the speed at which the motor does not stop under 100% load.
- *5 : Speed regulation is defined as follows :

$$\text{Speed regulation} = \frac{\text{No load speed} - \text{Full load speed}}{\text{Rated speed}} \times 100\%$$

The motor speed may change due to voltage variations or amplifier drift and changes in processing resistance due to temperature variation.

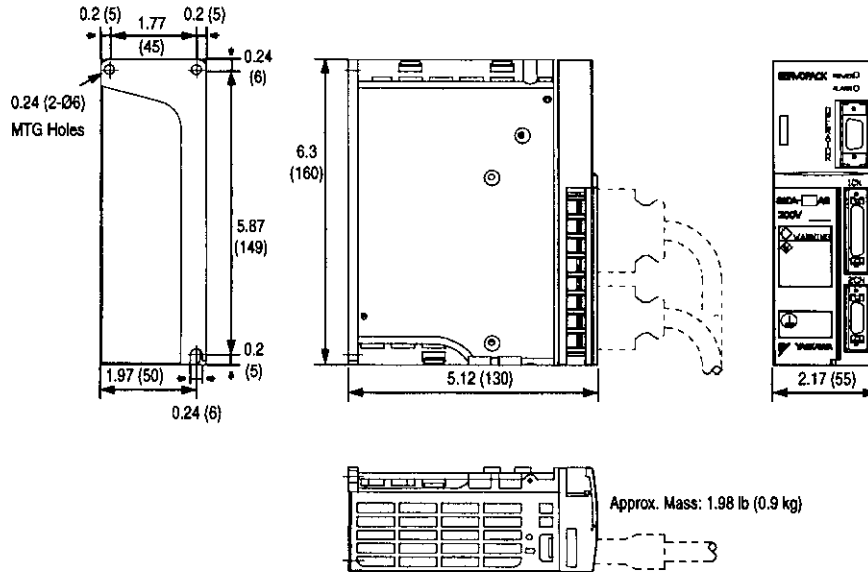
*6 : N is the number of encoder pulses.

| | | | | | |
|-------------------------------------|-----------------------------------|--|--|---|--|
| Basic Specifications | Power Supply | | Single-phase 200 to 230VAC, + 10 to -15%, 50/60 Hz | Single-phase 100 to 115VAC ^{*2} , + 10 to -15%, 50/60Hz | |
| | Control Method | | Single-phase, full-wave rectification IGBT-PWM (single-wave driven) | | |
| | Feedback | | Incremental encoder 2048 PPR, absolute encoder 1024 PPR | | |
| | Location | Ambient Temperature | | 0 to 55°C ^{*3} | |
| | | Storage Temperature | | -20 to +85°C | |
| | | Ambient/Storage Humidity | | 90% or less (with no condensation) | |
| Vibration/Shock Resistance | | 0.5/2 G | | | |
| Structure | | Base-mounted (book type) | | | |
| Performance (Speed/Torque Control) | Speed Control Range ^{*4} | | 1 :5000 | | |
| | Regulation | Load Regulation | | 0 to 100% : 0.01% max. (at rated speed) | |
| | | Voltage Regulation | | 0% | |
| | | Temperature Regulation | | 25±25°C : ±0.1% max (at rated speed) | |
| | Frequency Characteristics | | 250 Hz (at J _L = J _M) | | |
| | Torque Control (Repeatability) | | ±2.0% | | |
| Accel/Decel Time Setting | | 0 to 10 s | | | |
| Input Signal (Speed/Torque Control) | Speed Reference | Rated Reference Voltage | | ±6VDC (positive motor rotation with positive reference) at rated speed (factory setting) | |
| | | Variable setting range | | ±2 to ±10VDC at rated torque | |
| | | Input Impedance | | Approx. 30 kΩ | |
| | | Circuit Time Constant | | Approx. 47 (μs) | |
| | Torque Reference | Rated Reference Voltage | | ±3VDC (positive motor rotation with positive reference) at rated speed (factory setting) | |
| | | Variable setting range | | ±2 to ±10VDC at rated torque | |
| | | Input Impedance | | Approx. 30 kΩ | |
| | | Circuit Time Constant | | Approx. 47 (μs) | |
| Performance (Position Control) | Bias Setting | | 0 to 450rpm (Setting resolution: 1 rpm) | | |
| | Feed Forward Compensation | | 0 to 100% (Setting resolution: 1%) | | |
| | Position Complete Width Setting | | 0 to 250 reference units. Reference unit: Minimum unit of position data which moves load | | |
| Input Signal (Position Control) | Reference Pulse | Type | | SIGN + PULSE train 90° phase difference 2-phase pulse (A-phase + B phase), CCW pulse + CW pulse | |
| | | Pulse Form | | Line driver (+5V level), open collector (+5V or +12V level) | |
| | Pulse Frequency | | 0 to 450 kpps | | |
| Control Signal | | CLEAR (input pulse form identical to reference pulse) | | | |
| I/O Signals | Position Output | Output Form | | A-, B-, C-phase line driver | |
| | | Frequency Dividing Ratio | | No/N N=2048, 1024 ^{*6} Set No. with value (16 to N) as user parameter | |
| | Sequence Input (Seven Points) | | Servo ON, P drive (or motor forward/reverse by torque control, zero-clamp drive reference, or internal setting speed), forward run stop (P-OT), reverse run stop (N-OT), current limit + selection (or internal speed selection), current limit-selection (or internal speed selection), alarm reset | | |
| Sequence Output (Five Points) | | Current limit detection (or TGO), speed coincidence, external brake interlock, servo alarm, 3-bit alarm codes | | | |
| Dynamic Brake | | Operated at main power OFF, servo alarm or overtravel | | | |
| External Regenerative Unit | | Required when exceeding the allowable load inertia ^{*1} | | | |
| Overtravel | | Dynamic brake stop at P-OT or N-OT or deceleration stop | | | |
| Protective Functions | | Overcurrent, grounding, overload, overvoltage, overspeed, reference input read error, overrun prevention, origin error, CPU error, encoder error | | | |
| Indicators | | Alarm and power LEDs Programming panel is available as an option | | | |
| Others | | Torque control, zero clamp operation (position loop stop), soft start/stop, speed coincidence, brake interlock signal output, reverse run connection, JOG run, auto-tuning | | | |
| Combined Specifications | Motor | Rated/Max. Motor Speed | | 3000/4500 rpm | |
| | | Applicable Encoder | | Incremental encoder 2048 PPR, Absolute encoder 1024 PPR optional | |

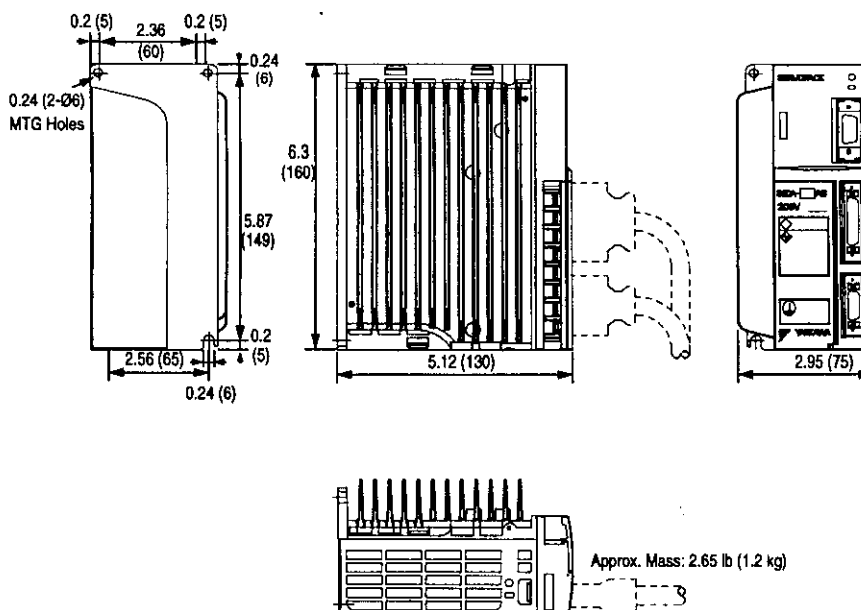
* See notes on previous page.

Dimensions in inches (mm)

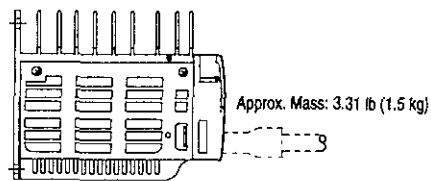
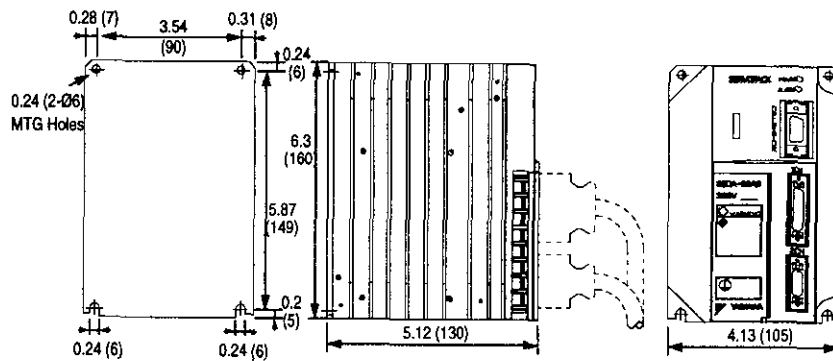
(1) SGDA-A3□ to 02□ (200V, 30 to 200W),
 SGDA- A3□ to 01□ (100V, 30 to 100W)



(2) SGDA-04□ (200V, 400W), SGDA-02□ (100V, 200W)



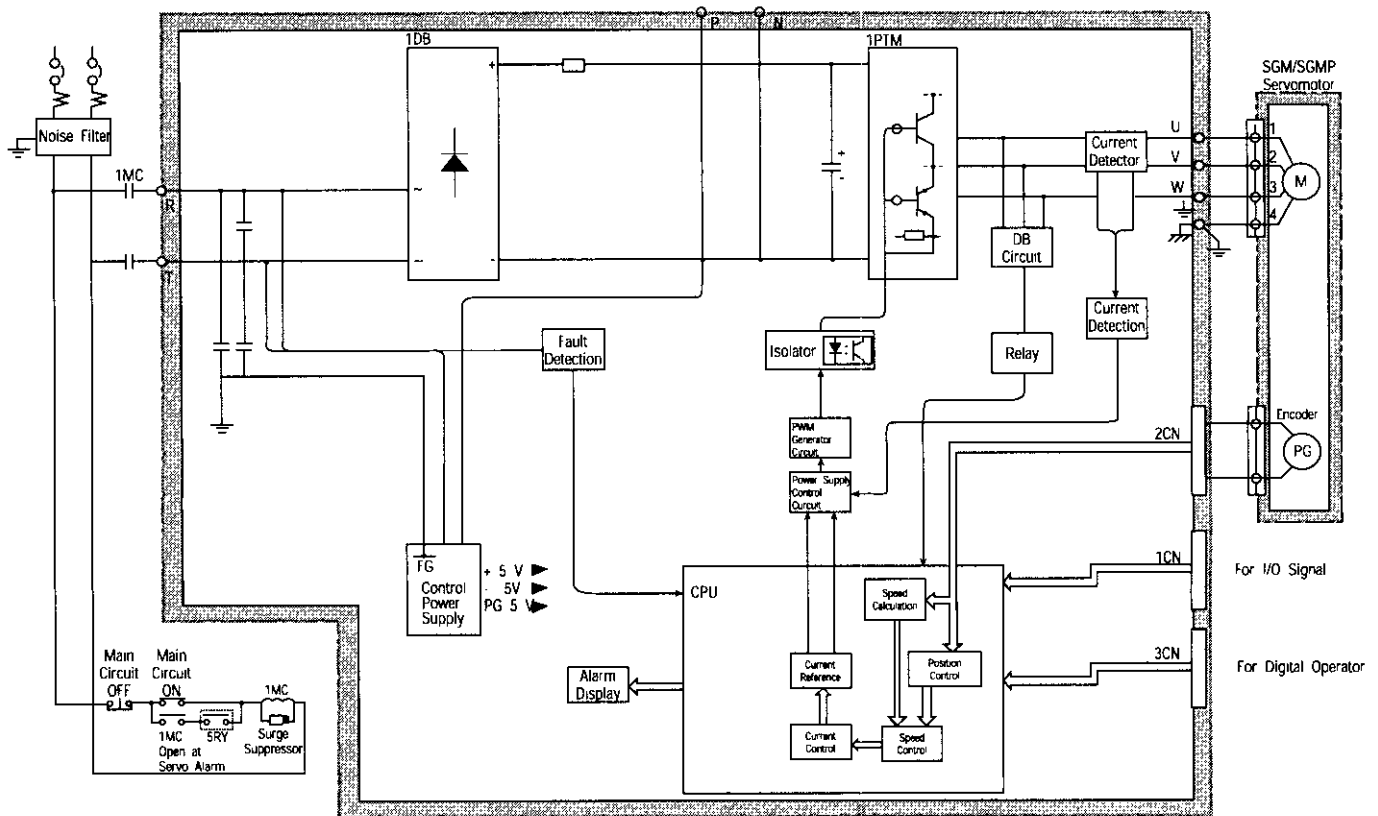
(3) SGDA-08□ (200V, 750W), SGDA-03□ (100V, 300W)



SGDA

Internal Connection Diagram

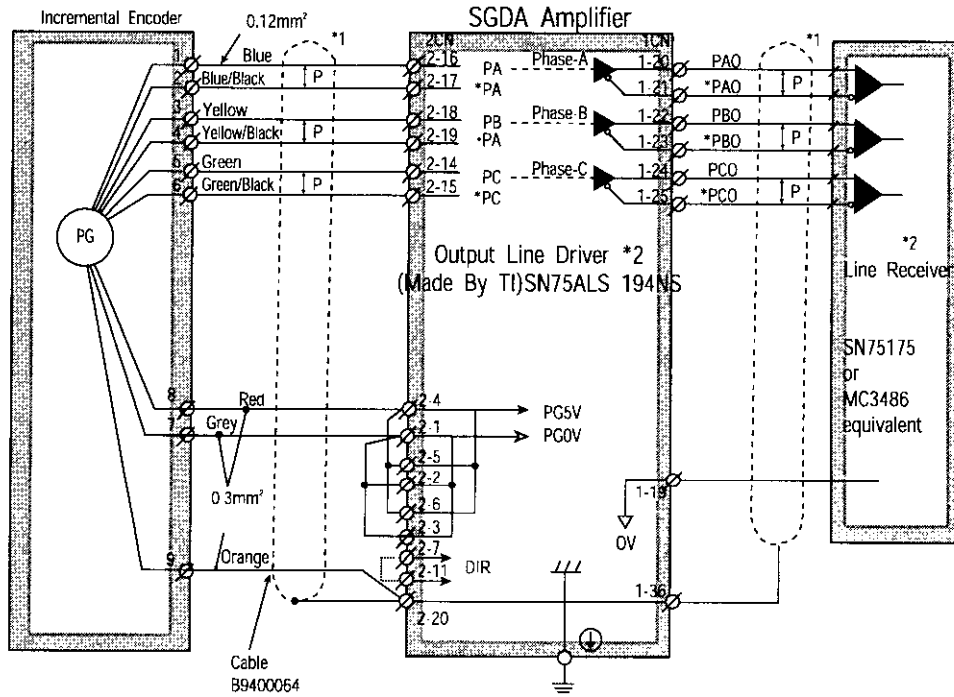
Single-phase 200 to 230 VAC $+10$ / -15 % 50/60Hz
 or
 Single-phase 100 to 115 VAC $+10$ % 50/60 Hz



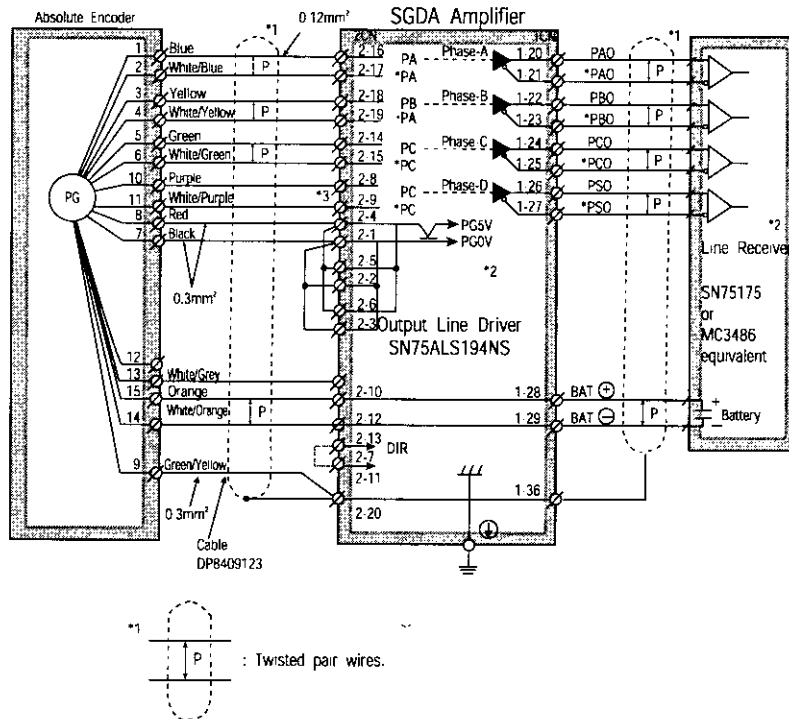
Internal Connection Diagram

Encoder Signal (2CN) Connections

- Connector 2CN for Incremental Encoder Connection and 1CN Output Processing



- Connector 2CN for Absolute Encoder Connection and 1CN Output Processing



*1 : Twisted pair wires.

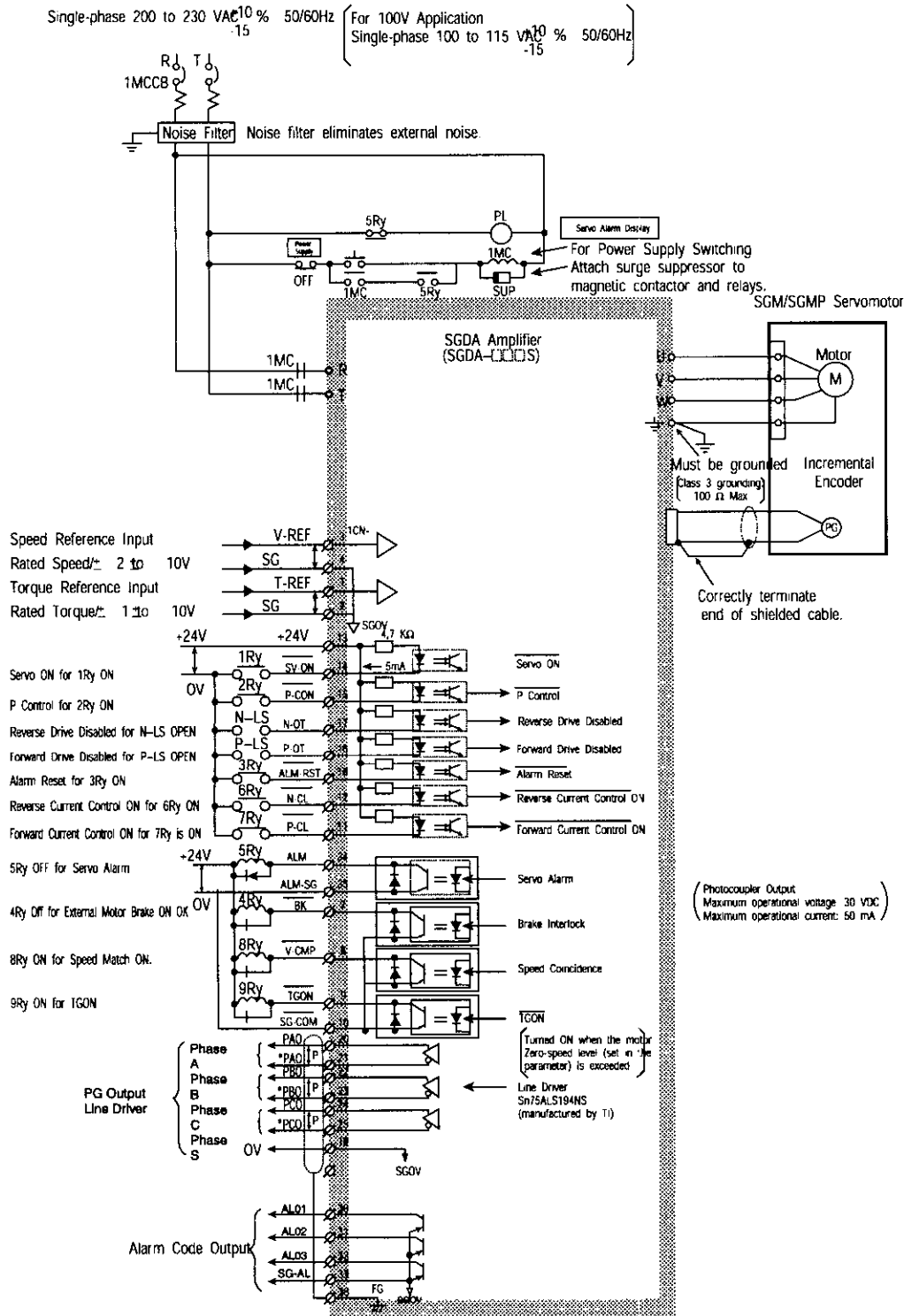
*2 TI Made by Texas Instruments Inc.

*3 Phase S signal is effective when using absolute encoder



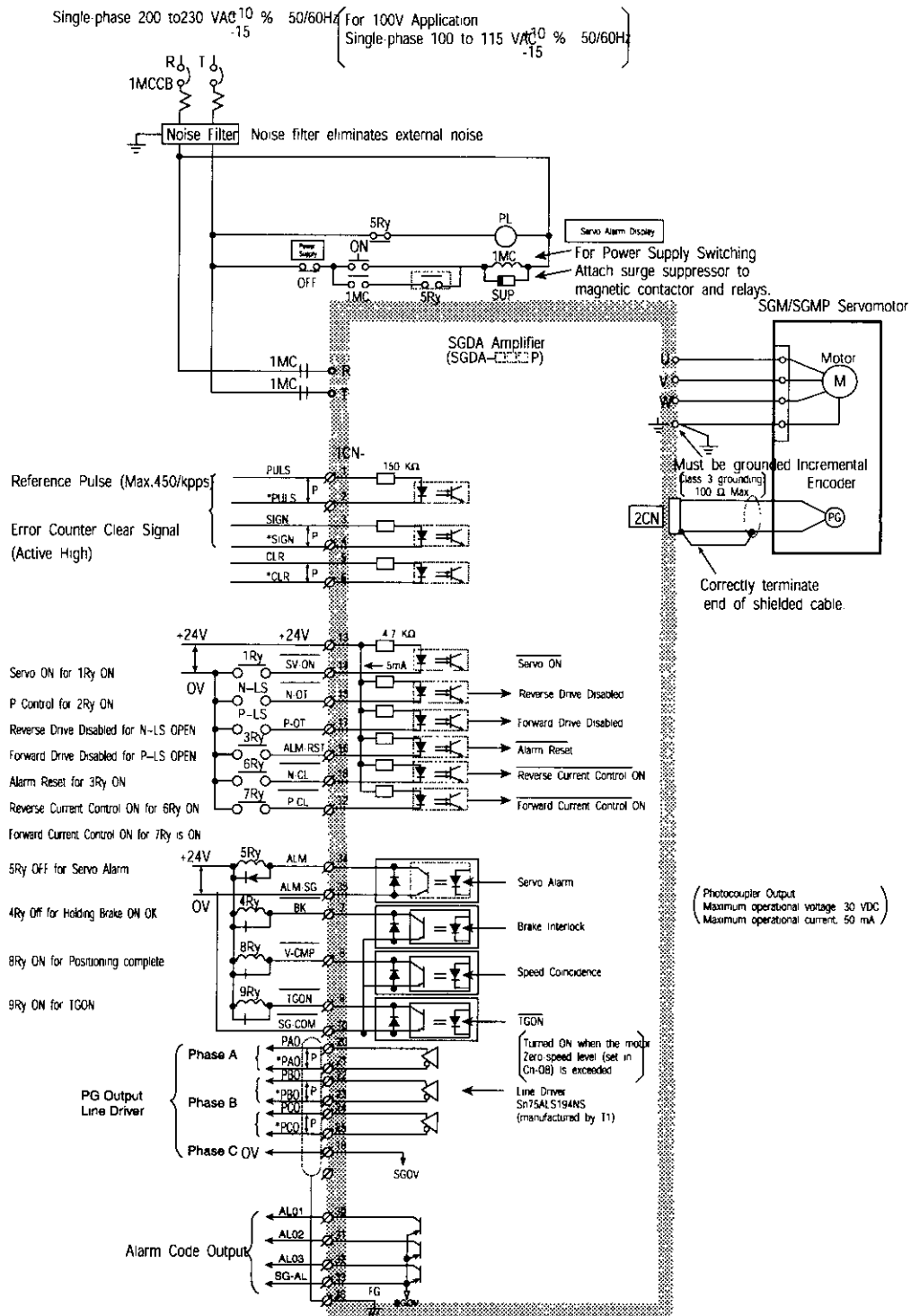
Internal Connection Diagram

Connection Example: SGDA Servo Amplifier (SGDA-□□□S), SGM Servomotor (with Incremental Encoder) and Peripheral Devices



Internal Connection Diagram

Connection Example: SGDA Servo Amplifier (SGDA-□□□P), SGM Servomotor (with Incremental Encoder) and Peripheral Devices



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