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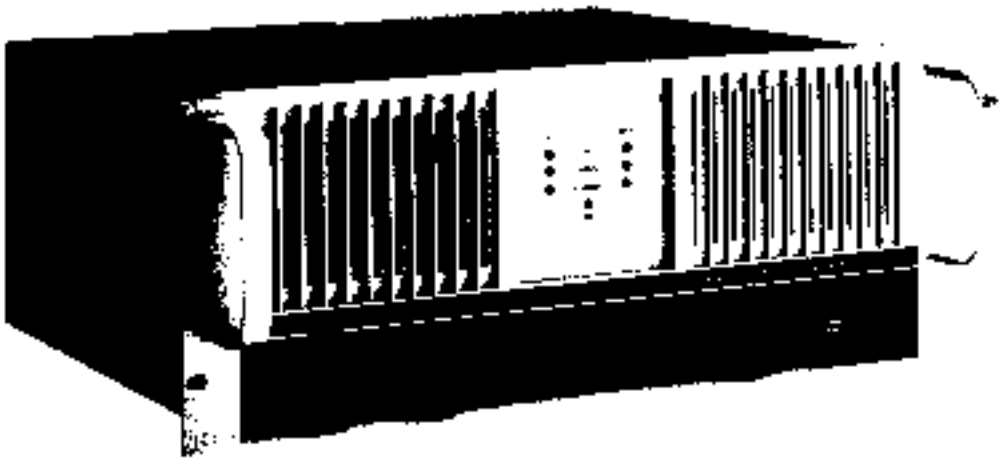
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PSA-2X

PROFESSIONAL SELF-ANALYZING AMPLIFIER

OWNER'S MANUAL

1991 by CROWN INTERNATIONAL INC

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FULL THREE-YEAR WARRANTY

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We will remedy any defect, regardless of the reason for failure (except as excluded), by repair, replacement, or refund. We may not elect refund unless you agree or unless we are unable to provide replacement and repair is not practical or cannot be timely made. If a refund is elected, then you must make the defective product available to us free and clear of all liens or other encumbrances. The refund will be equal to the actual purchase price, not including interest, insurance, closing costs, and other finance charges less a reasonable depreciation on the product from the date of original purchase. Warranty work can only be performed at our authorized service centers. We will remedy the defect and ship the product from the service center within a reasonable time after receipt of the defective product at our authorized service center. All expenses in remedying the defect, including surface shipping costs to the nearest authorized service center, will be borne by us. (You must bear the expense of all taxes, duties and other customs fees when transporting the product.)

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We (CROWN) are the manufacturer of new Crown Lift Trucks (the "New Crown product") and parts sold under the Crown name. We warrant to you, the ORIGINAL PURCHASER AND ANY SUBSEQUENT OWNER of a NEW Crown product, that for a period of three years from the date of purchase by the original purchaser (the "warranty period") that the new Crown product is free of defects in materials and workmanship. During the warranty period, the new Crown product is repaired or replaced as provided under the Crown Warranty.

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We will promptly repair any defect in material or workmanship which occurs during the Warranty Period by repair, replacement or refund. We may inspect the unit and make any repairs at your location or require that the unit be returned to the factory or other authorized location. The decision as to which remedy is elected (repair or replacement) is solely that of Crown. We will not be required to provide more than one remedy per product. Our liability will not be greater than the actual purchase price of the product (not including interest, insurance, delivery costs and other financing charges) less a reasonable depreciation on the product from the date of original purchase. Warranty work will normally be performed at our authorized service centers or at the factory. We will furnish the defective unit to the service center or to the factory within a reasonable time after receipt of the defective product from an authorized service center or from the factory. All expenses of remedying the defective unit, including any freight shipping costs in the United States, will be borne by us. You must bear the expense of shipping the product between any foreign country and the port of entry in the United States, and all taxes, duties and other customs fees for such foreign shipments.

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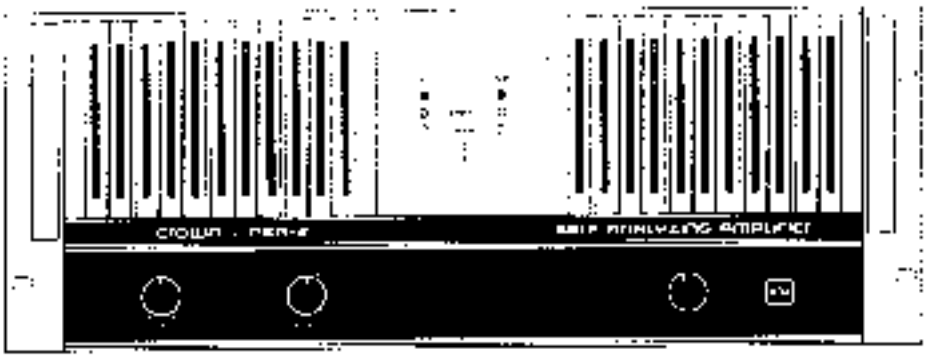


Fig. 1.1 PSA 2X Amplifier

1 Welcome

Congratulations on your purchase of the PSA 2X professional self-analyzing power amplifier. The PSA 2X is designed for precision amplification, high power output, and dependable performance in demanding professional use.

It incorporates unique on-board analog computers to monitor the *safe operating area* (SOA) of its output transistors to provide higher power without the arbitrary voltage or current restrictions of most amplifiers. The result is more reliable output as well as maximum safety.

Crown has engineered your new amplifier for high reliability, using only the finest materials and protecting your investment with the most comprehensive three-year warranty in the music industry.

This manual will help you successfully install and use your PSA-2X amplifier. In order to gain maximum benefit from your amp we strongly recommend you read all the instructions, warnings and cautions contained within. Also for your protection, please send in your warranty registration card today and save your bill of sale since it is your **official proof of purchase.**

1.1 Unpacking

Please unpack and inspect your new amplifier for any damage that may have occurred during transit. If damage is found, notify the transportation company immediately. Only you, the consignee, may initiate action with the carrier for damage resulting during shipment. Crown will be happy to cooperate fully as needed. Save the shipping carton as evidence of damage for the shipper's inspection.

Even if the unit arrived in perfect condition, you must conserve all packing materials so you will have them if you ever need to transport the unit. NEVER SHIP THE UNIT WITHOUT THE FACTORY PACK.

You should find these items when you unpack:

- 1 15 A-250 Amp AC adapter
- 1 mounting screws
- 1 nylon washers

1.2 Features

- Front panel of extra rugged extruded aluminum features Signal Present, Standby, and *IOC*® indicators as well as level controls for each channel.
- Stereo-Mono switch on back panel allows quick conversion from stereo mode to bridged mono mode for higher-power single channel operation.
- *IOC*® (Input/Output Comparator) circuitry immediately alerts of any distortion over 0.05%.
- Patented Crown circuitry handles extreme voltage swings without putting output transistors in series, resulting in lower distortion, greater reliability.
- Very low harmonic and intermodulation distortion give best *dynamic headroom* in the industry.
- Full protection against shorted outputs, open circuits, mismatched loads, power, overheating, and high frequency overloads.
- Separate voltage supplies for each channel provide excellent crosstalk characteristics as well as provide improved reliability.
- Efficient heat sinks and a self-contained forced-air cooling system prevent overheating and prolong component life.
- Mounts in a standard 19 inch (48.3 cm) rack equipment rack. Also can be stacked on its rubber feet.

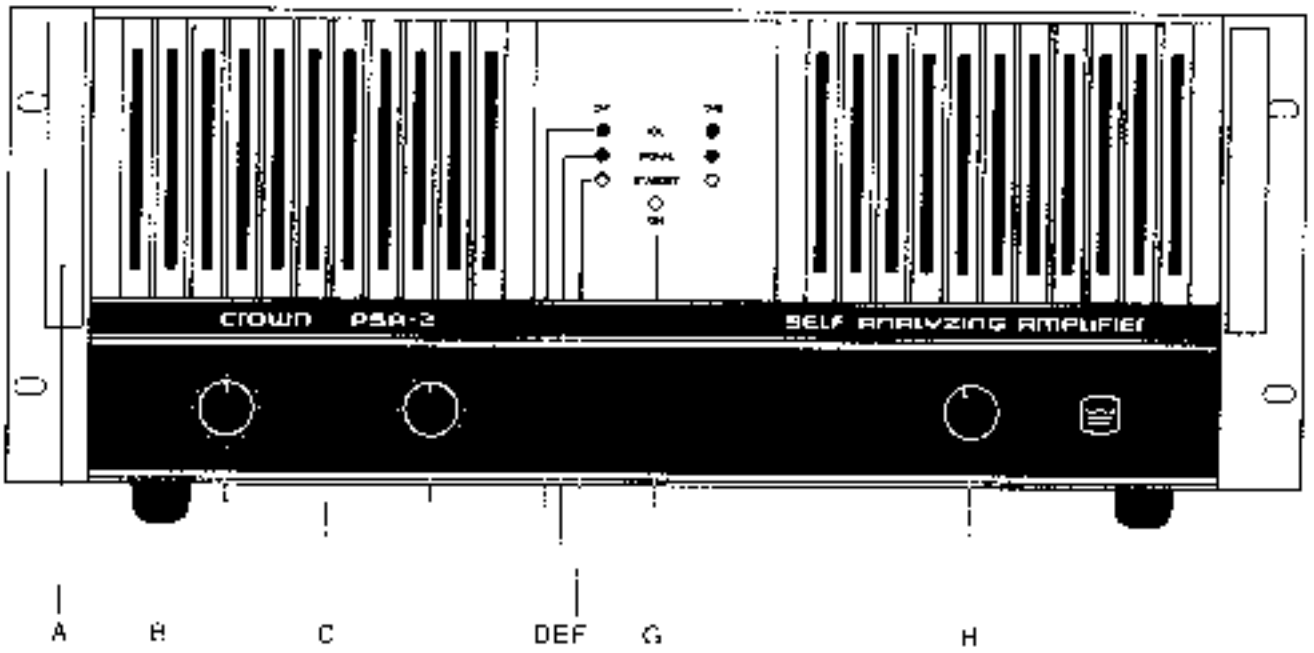


Fig. 2.1 Front Position.

2 Facilities

A. Front Panel
Rugged satinized aluminum panel with rack mount holes and sturdy handles.

B. Rubber Feet
Removable heavy-duty rubber feet permit stacking of amplifiers.

C. Level Controls
Separate level controls for each channel.

D. *IOC*® Indicators
Red LEDs show *Input Output Comparator IOC*® status for each channel. The LEDs light up when the output waveform differs from the input waveform by more than 0.05%. Factors which can cause such distortion are too high an input level and an improper load impedance.

(NOTE: occasional flashing of *IOC*® after turn-off is normal; also, *IOC*® and Signal Presence indicators will NOT illuminate simultaneously.)

E. Signal Indicators
Green LEDs indicate signal presence of at least 1.2 peak volts at the output of that respective channel. Under normal operation, the Signal lights will be on.

F. Standby Indicators
Yellow LEDs glow when either channel is in the standby state. This will occur when utilizing the DELAY feature.

G. Power On Indicator
Amber LED indicates the presence of AC power. The power switch engages only the cooling system and low-voltage power supply.

H. Power Switch
A two-position switch turns the unit on and off.

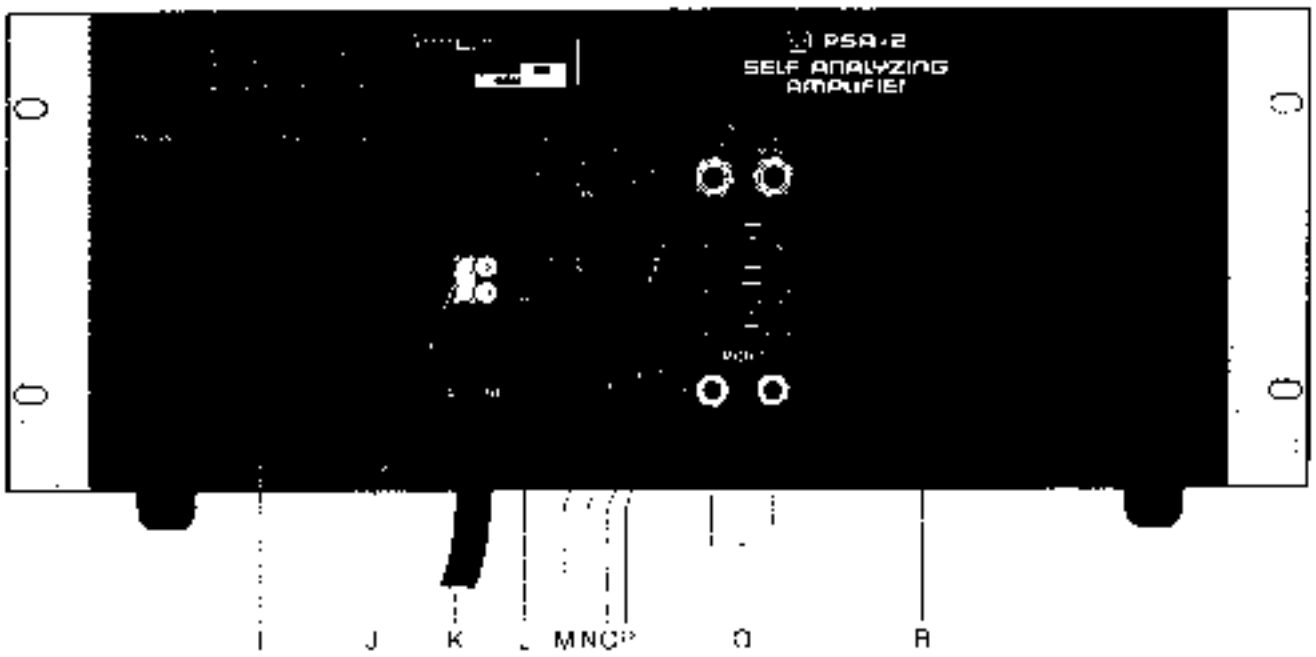


Fig. 2-2 Rear Panel

I. Fan Intake
The PSA-2X has a dust filter on the air intake to the cooling system. The filter may be removed for cleaning.

J. Shorting Strap
Isolation of chassis ground from signal ground is easily accomplished by removing the shorting strap from the terminal strip. This may correct hum problems caused by ground loops.

K. Power Cord
20 amp power cord with standard three-wire grounded connector.

L. Ground Barrier Strip
3-lug terminal block with removable shorting strap provides a means for isolating or uniting chassis and signal grounds.

M. Input Jacks
Unbalanced 1/4-inch phone jacks are provided for input.

N. Stereo-Mono Switch
Slide left for Stereo operation; right for Bridged Mono.

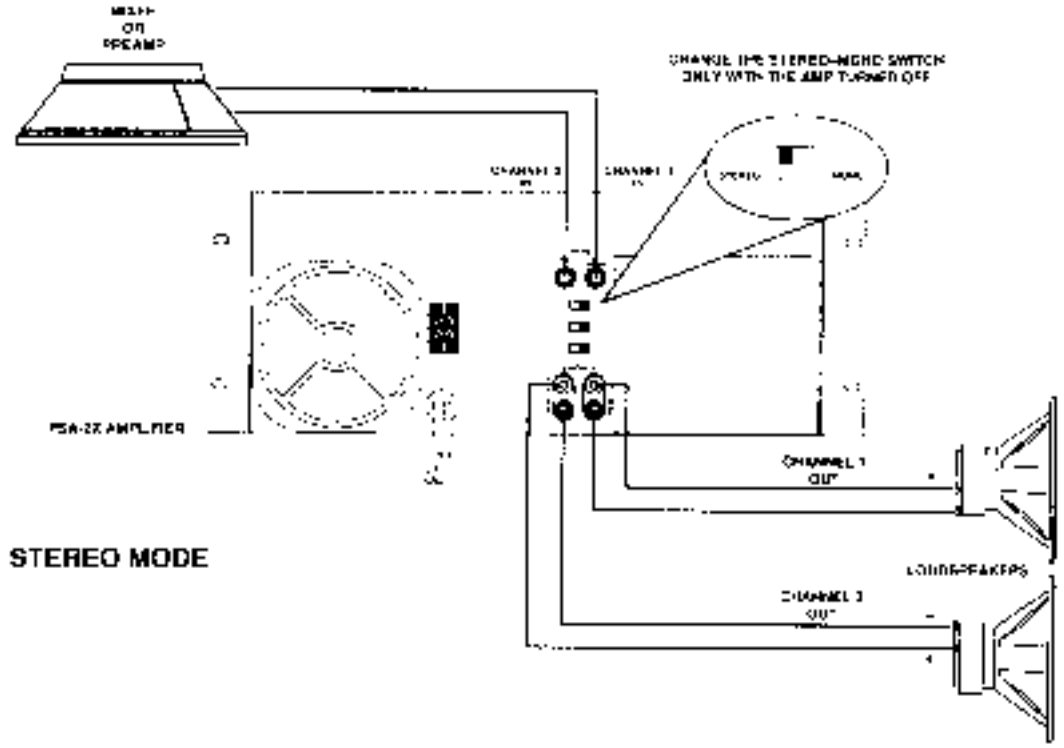
O. Low Frequency Protect Switch
Engaging this switch causes the unit to cycle through the "STANDBY" mode (low frequency DC will not appear at the output.

Caution: Whenever the LOW FREQ PROTECT switch is engaged, also engage the DELAY switch.

P. Delay Switch
This switch activates a four-second delay in the transition state from "turn-on" to high-voltage power supplies on.

Q. Output Connectors
Banana jacks are provided at the output of each channel. It is recommended that banana plugs be used on the loudspeaker cables for connection to the output jacks.

R. Cover Plate
Allows installation of optional Balanced Input Module (PSA-2 MOD). See Section 8 for details.



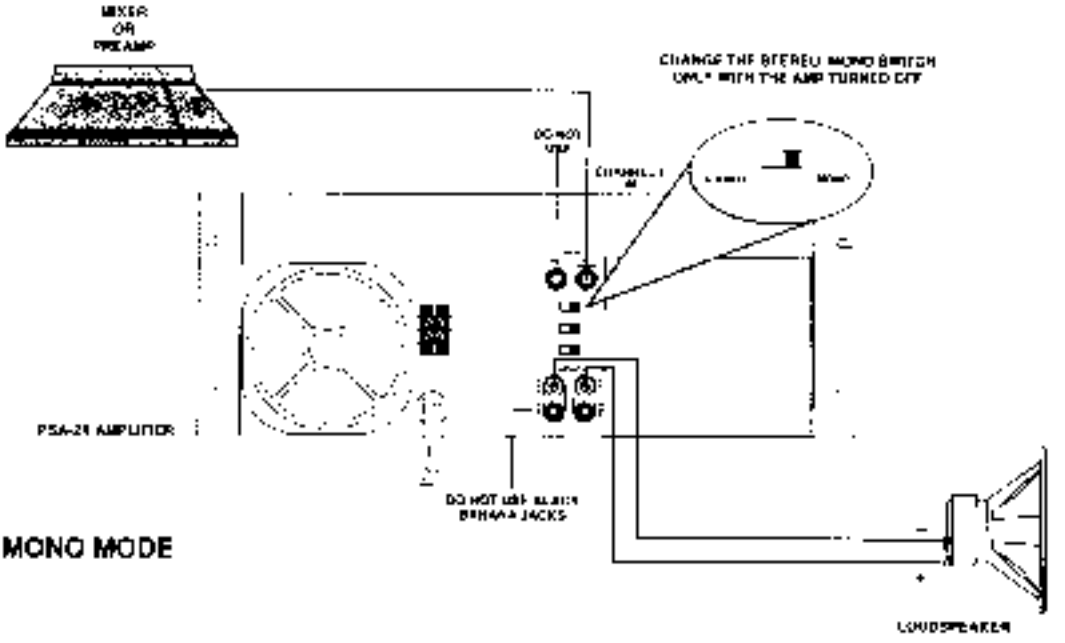


Fig. 3-1 System Connection for Stereo and Mono Operation

3 Installation

3.1 Mounting

The PSA-2X amplifier is designed for standard 19-inch (48.3-cm) rack mounting as well as stack mounting without a cabinet. Please pay close attention to the cooling requirements (see Section 3.2).

When rack mounting is chosen, take care to protect the amplifier if the rack is likely to be subjected to jolts that could result in mechanical shock.

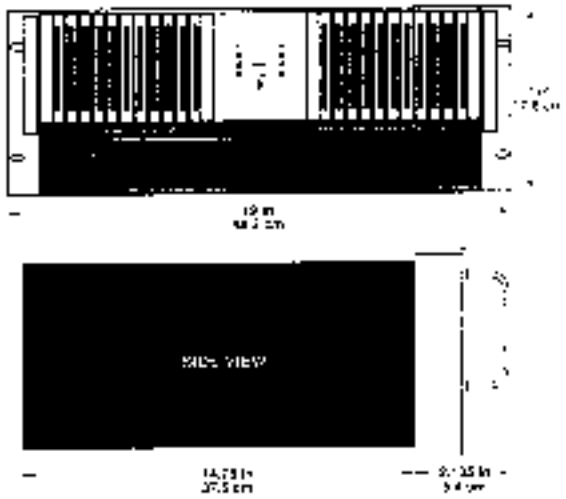


Fig. 3.2 Mounting Dimensions

Important: Because of the weight of the unit, the rear should be securely supported.

The simplest form of support is to use end supporting angles mated to the sides of the rack. These support the amplifier from beneath. If chassis slides are used, care should be taken to avoid toppling the rack when the slides are extended. The center of gravity of the amplifier is approximately 5.4 inches (13.7 cm) behind the front panel.

3.1.1 Preventing Ground Loops

If a number of units are being racked or stacked, all connected rails and a very high signal/noise ratio is to be maintained, it may be necessary to separate the chassis ground from the signal ground. Do this by removing the strap from the rear-panel ground-terminal strip. This will reduce the possibility of ground loop hum.

3.2 Cooling

NEVER block the air vents at the sides, front and back of the amplifier. A clearance of 1.75 inches (4.5 cm) is crucial to allow air over the unit for heat dissipation.

A source of cooling air should be provided for the fan intake. A vent hose to the outside of the rack may be necessary if the rack ventilation is poor and/or the amplifier heat output is high. Never install the amp in a small unventilated cabinet; automatic thermal derating or transformer shutdown will occur after prolonged operation under such conditions.

If the air supply is unusually dusty, you will want to pre-filter it using commercial furnace filters, etc., to prevent rapid loading of the unit's own air filter. When needed, the unit's filter can be cleaned with mild detergent and water (see Section 4.5).

3.3 Wiring

Figure 3.1 shows how to install a PSA-2X amplifier into a sound system for either STEREO or MONO operation. Please use care in making connections, selecting signal sources and controlling the output level.

It is always wise to remove power from the amp and turn the input level controls off when making or changing connections — especially if the load is a loudspeaker system. This will eliminate any chance of loud blasts or damage to the loudspeakers. The load you save may be your own! Crown assumes no liability for damaged loads resulting from careless amplifier use and/or deliberate overpowering.

Input Wiring Tips

1. Use only shielded cable. The higher the density of the shield (the more conductors), the better the cable. Spiral-wrapped shield is not recommended.

2. When using unbalanced lines, keep the cables as short as practical. Avoid cable lengths greater than 20 feet (6 meters).

3. Do not run signal cables together with high-level wiring such as loudspeaker wires or AC cords. This greatly lessens the chance of hum or noise being induced or picked up from asymmetrical ground loops.

4. Turn the entire system off before changing any connections and turn the level controls all the way down before powering the system back up. Crown is not liable for damage incurred when any part of a system is overdriven.

3.3.1 Mode of Operation

The PSA-2X may be operated in STEREO or BRIDGED MONO by switching the stereo/mono slide switch on the rear panel. There are VERY IMPORTANT wiring differences between these modes which are detailed next.

STEREO

The installation is very intuitive in STEREO mode. The Channel 1 input signal is amplified at the Channel 1 output. The same is true of Channel 2. To put the amplifier into STEREO mode, first turn the amplifier off. Then slide the Stereo-Mono switch to the STEREO position, and properly connect the output wiring. Observe correct loudspeaker polarity (see the first example in Figure 3.5) and be very careful not to short the two outputs together while in STEREO mode.

CAUTION: Never parallel the two outputs by directly tying them together or paralleling them with the output of any other amplifier. Such connection does not result in increased power output and can cause premature activation of the protection circuitry to prevent overheating.

MONO

When the switch is in the MONO position, the input circuitry of the PSA-2X is altered so that the two channels are "added" (bridged) for mono output.

Care must be taken in the external hook-up to assure proper operation. Observe the following:

1. Plug the input line into the Channel 1 input jack. The level is adjusted with the Channel 1 level control only. Unplug the input to Channel 2 and completely turn down the Channel 2 level control (CCW).

Note: the Channel 2 input jack and level control are not defeated in the MONO mode. DO NOT USE THE CHANNEL 2 INPUT OR THE SIGNAL LEVEL AND QUALITY MAY BE GREATLY DEGRADED.

2. Connect the load across the two red banana posts with the positive lead from the load attaching to the red post of Channel 1 and the negative lead of the load attaching to the red post of Channel 2 (see the second example in Figure 3.5).

Because of the panel mounting configuration of the dual banana output jacks, it is possible to use only one banana plug. Both load leads are connected to the red connectors only. THE TWO BLACK BANANA OUTPUT POSTS ARE NOT USED AND SHOULD NOT BE SHORTED. The load must be balanced (neither side shorted to ground).

CAUTION: All equipment (meters, switches, etc.) connected to the mono output lines must be balanced. To prevent oscillations, isolate both sides of the line from the input grounds.

3.3.2 Input

Unbalanced or bridging input jacks are provided for each channel on the rear panel. When you connect the inputs, take precautions to prevent problems in three areas: 1) undesirable signals to the inputs, 2) ground loops, and 3) feedback from outputs to inputs.

Large **subsonic (subaudible) frequencies** are sometimes present in the input signal and can overload, overheat or otherwise damage loudspeakers.

A simple visual test for DC on the inputs (providing the woofer is visible) is to slowly turn up the input level control with the amp on and watch for displacement of the loudspeaker cone. If much displacement is observed, the DC content of the input may be excessive.

To remove such frequencies, place a capacitor in series on the input signal line. The graph in Figure 3.4 shows how the value of the capacitor affects the frequency response. Use only a low-leakage paper, mylar or tantalum capacitor.

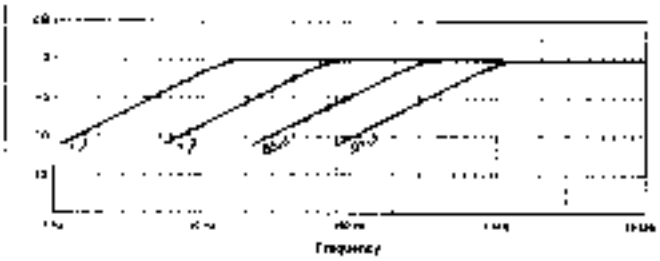


Fig. 3.3 Input Capacitor Selection

If large amounts of **ultrasonic frequencies** or RF (radio frequency) are found on the input, such as bias from tape recorders, radio stations, etc., put a low-pass filter on the input.

While the highest RF levels that can be reasonably expected may not damage the amplifier, they can burn out tweeters or other sensitive loads, activate the amplifier's protection system or overload the controlled-slewing rate stage of the amp. (This stage provides RF overload protection.)

The following filters are recommended for such situations:

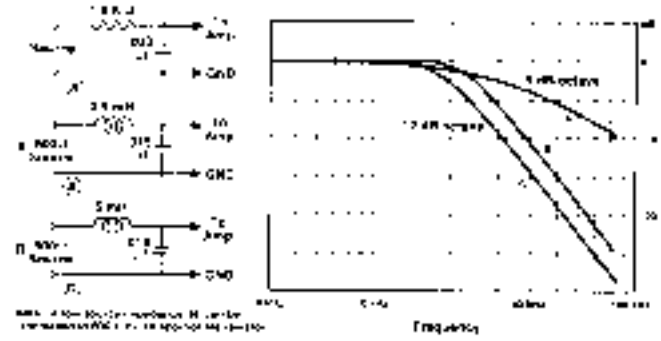


Fig. 3.4 Unbalanced RFI Filters

Another protection prevents **ground loops**—unwanted currents flowing in a grounded system, possibly causing hum in the output. Normally, four-conductor input cables whose shields are subjected to some hum fields. To prevent ground loops causing problems, route both cables together along their length and keep them away from the power transformer. DO NOT CONNECT THE INPUT AND OUTPUT GROUNDS TOGETHER.

Feedback oscillation can occur when input and output grounds are tied together as in testing or connecting. When the amp is driving an AC grounded device such as a mixer, follow this procedure for safety. Plug all the devices into grounding AC plugs in the wall mounted outlets. Then, to break up the ground loop, disconnect the cable shield from the output of the device driving the amp input.

To isolate the signal ground from the AC or chassis ground, remove the ground shorting strap between the ground terminals on the rear panel (Fig. 2.2).

3.3.3 Output

Consider the power handling capacity of your load before connecting it to the amplifier. Overheating and damage can occur immediately if the due to the load being overpowered. The use of loudspeaker protection fuses is highly recommended (see Section 3.3.1). Please also pay close attention to the Operating Precautions (Section 4.1).

Use speaker cables of sufficient gauge (thickness) for the length used. Otherwise, power is lost through cable heating and the damping factor is increased due to cable resistance. Refer to the nomograph (Fig. 3.5) for wire size.

Use the nomograph as follows:

1. Note the load resistance of the speaker connected to each channel of the amplifier. Mark this value on the "Load Resistance" line.
2. Choose an acceptable power damping factor (Note 3) for each speaker. Mark this value on the "Damping Factor" line.
3. Draw a pencil line through these two points, intersecting the "Source Resistance" line.
4. On the "2 Cond. Cable" line, mark the length of cable run.
5. Draw a pencil line from the intersection point on the "Source Resistance" line through the mark on the "2 Cond. Cable" line.
6. Note where the pencil line intersects the "Annealed Copper Wire" line. This value is the required gauge of speaker cable.
7. If the cable size necessary is larger than you want to use, or if a lower damping factor can be tolerated, connect more than one cable in each line. Add additional cables in parallel to the load to approximate the value of wire size.

   For example, if you require a 12 AWG wire, but prefer to use 16 gauge wire, connect two 16 AWG wires in place of each 12 AWG wire called for. Two 16 AWG wires in parallel are equivalent to one 13 AWG wire.

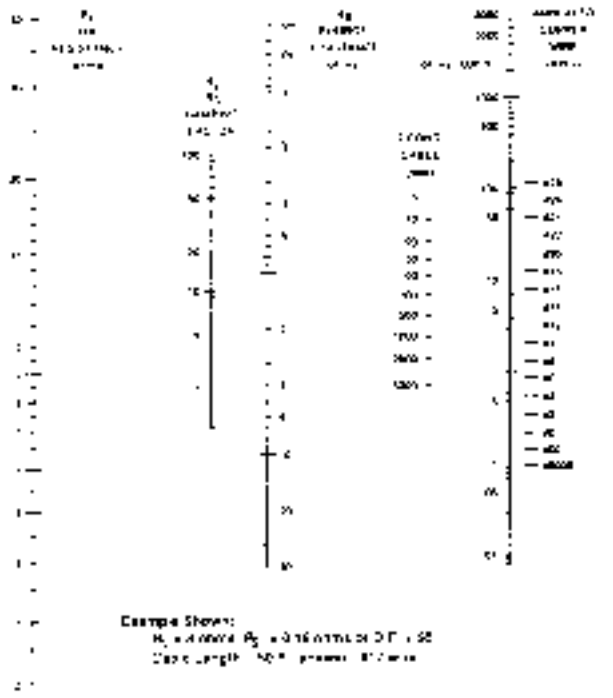


Fig. 3.5 Wire Size Nomograph

To prevent high frequency instabilities:

1. Lace the loudspeaker cables together.
2. Keep speaker cables well separated from input cables.
3. Never connect the amplifier's input and output grounds together.
4. Install a low-pass filter on the signal input line (see preceding Input section).

Use Good Connectors

To prevent short circuits, be sure male connectors on speaker cables are not exposed.

2. Do not use connectors which can accidentally cause the two channels to be tied together during connecting or disconnecting. (A common example is the standard 3-wire power plug.)

3. Do not use connectors which can be plugged into AC receptacles.

4. Do not use connectors having low current-carrying capacity.

5. Do not use connectors having any tendency to short or develop shorted leads.

3.3.4 Load Protection

Since PSA 2X amplifiers generate high power, you may desire to protect your loudspeakers or other sensitive loads from damage resulting from excessive power. A common way to do this is to put a fuse in series with the load. The fuse may be single, to protect the overall speaker system, or it may be multiple, with one fuse on each driver.

Fuses help prevent damage due to prolonged overload, but provide essentially no protection against damage from large transients. To minimize this problem, use high-speed instrument fuses such as the Littelfuse 361000 series. Figure 3-6 is a nomograph showing fuse size versus loudspeaker peak power rating.

If, on the other hand, the loudspeaker is only susceptible to damage caused by overheating, use a fuse or circuit breaker having the same slow thermal response as the loudspeaker itself (such as a slow-blow fuse).

3.3.5 Inductive Loads

Loads that are primarily inductive, such as 70 V step-up transformers and electrostatic loudspeakers, require special attention. To prevent large low-frequency currents from damaging them, it may be necessary to install a high-pass filter at the input.

We recommend a 3-pole 18 dB/octave filter that rolls off at 80 Hz or higher. Such a filter, installed at the input, will protect the load and isolate the amplifier from the unwanted low-frequency problems discussed in Section 3.3.2.

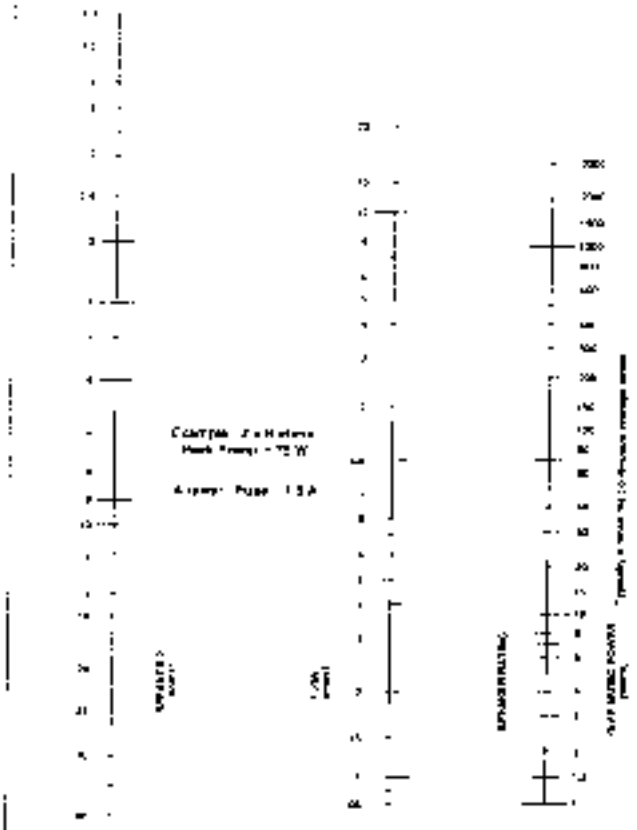


Fig. 3-6 Fuse Selector Nomograph for Loudspeaker Protection

3.3.6 Power

The PSA 2X comes with a three-wire 20 A, 120 VAC plug and a 15 A wall outlet adapter as standard equipment. A 20 A wall outlet should be used whenever possible.

Use the third-wire ground with caution since it may introduce a ground loop in a system. Opening the ground shorting strap on the back panel will remove this loop. Power must be at 50/60 Hz. (Operation at 400 Hz is not possible unless a cooling fan motor rated at 400 Hz is utilized; NOT AVAILABLE from Crown.)

3.3.7 Converting Line Voltages

The amplifier power supplies offer multiple connections for operation at different line voltages. The serial plate indicates which voltage the amplifier was wired for at the factory.

Converting from one voltage to another is a fairly complex operation and should be attempted only by a competent technician. Voltage conversion instructions are given on the last page of this manual.

The high voltage supplies use dual primary transformers which must be wired correctly. Failure to properly wire the primaries can result in transformer damage.

Note: To change the voltage, first disconnect power and remove the bottom cover from the unit. **(Caution—the main supplies often remain charged for several minutes.)** The voltage connections are made with push-on connectors and terminal strips.

After the correct operating voltage has been chosen and all the primary leads identified, the conversion can be performed by following the connect drawing located on the interior of the bottom cover. Be sure to also make all necessary fuse changes (if needed).

When testing the amplifier, the line voltage must be the peak equivalent to a sinusoidal of the indicated line voltage when at full load. Line regulation problems can introduce a substantial reduction in the available output power on an amplifier of this size.

Voltages above 150 V (100 V and 120 V connection) or 300 V (200 V and 240 V connection) are potentially damaging to the ±15 V regulator, filter capacitors and output transistors and should be avoided.

4 Operation

4.1 Precautions

Although your amplifier is well protected from many external faults, we recommend the following precautions be taken for safe operation:

1. There are important differences between Stereo and Mono operating modes. Refer to section 2.3.1 for information on proper system hookups.
2. **WARNING: Do not change the position of the Stereo-Mono switch unless the amplifier is first turned off.**
3. Use care when making connections, selecting signal sources and controlling the output level. The load you save may be your own.
4. Do not short the ground lead of an output cable to the input signal ground. This may form a ground loop and cause oscillations.
5. Never parallel the output with any other amplifier's output. Such connection does not usually increase power output. Damage incurred by such operation is not covered under warranty.
6. Never drive a transformer-coupled device or any other device which appears as a low-frequency short (less than 3 ohms at DC) without a series isolating capacitor. Such operation may damage the device and/or needlessly waste output power.
7. Operate the amplifier from AC mains of not more than 10% variation above or below the selected line voltage and only the specified line frequency.
8. Never connect the output to a power supply output, battery or power mains.
9. Turn the amp off and unplug it from the AC line before removing and observing the fuse holder.
10. Tampering with the circuit by unqualified personnel or making unauthorized circuit changes invalidates the warranty.

Remember: Crown is not liable for any damage or injury from overdriving other components in your system.

4.2 Front Panel Displays

The front panel contains several helpful indicator LEDs (see Figure 2.1). An amber **Power On** LED, driven by the low-voltage power supply, will glow to indicate that power is on.

Two green **Signal** LEDs indicate signal presence at a level 12 volts peak at the output of that respective channel.

Red LEDs show *HOT* Input/Output Comparator status for each channel. When more than 0.05% distortion of any type occurs, they will illuminate. Since transient distortion can occur very rapidly, a delay circuit ensures that these LEDs will remain on long enough to be easily noticed. **Note: occasional flashing after turn-off is normal.**

The yellow **Standby** light will illuminate at any time the unit is in the standby state. This will occur momentarily when using the DELAY feature immediately after turn-on.

4.3 Controls

Front Panel Controls:

Level controls for both channels are located on the left side of the front panel. Turn these fully counter-clockwise (detent) during the power switch.

The **AC Power** switch at the lower right-hand corner of the unit is a simple 2-position on/off control. If the power switch is set at ON, the power indicator LED should be on (unless power is not connected or an internal problem exists).

Rear panel controls:

The **Stereo-Mono** Switch sets the mode of operation.

The **Low Frequency Protection** switch, when turned on, causes the unit to go into standby mode if low frequency (DC-10 Hz) appears at the output. The unit will cycle back on from standby after the excessive low-frequency output subsides. Protects sensitive loads from low-frequency damage. **Note: When Low-Freq protect switch is engaged, always engage the Delay switch as well.**

The **Delay** switch causes a 4-5 second delay of main power supply turn-on. This protects the loads against turn-on transients.

4.4 Protection

The PSA-2X is protected against all common hazards that plague high power amplifiers, including shorted speaker or musical instrument loads, overloaded power supplies, excessive temperature, thermal destruction phenomena, input-overload damage, and high frequency blowups. The unit protects loudspeakers from DC at the input signal and from turn-on and turn-off transients. **It also detects and prevents unwanted DC on the outputs.**

The basic output protection mechanism represents a dramatic departure from conventional designs. Computer analysis of transistor stress-test data leading to design of appropriately dynamic transistor environment analog circuitry forms the heart of the system.

A continuous flow of operating data produces an analog output proportional to the changing Safe Operating Area (SOA) of the transistors. This output controls the limits imposed by a current gain stage ahead of the output section. The output limits thus change along with actual operating conditions. The maximum advantage may then be taken of

the transistors 50 V, without risk of destroying the device when conditions are less than ideal.

Internal fuses, in conjunction with the power transformer's thermal switch embedded in the windings, protect the power supplies against overload. If the transformers overheat, the thermal switch shuts off automatically, warns you, and the unit has cooled to a safe temperature and then resets itself. In the rare event that an internal fuse blows, refer the amplifier to a qualified technician.

CAUTION: Never change fuses with power applied!

The high-voltage power supply is fused with a 3.0 A fuse for 100V/120V and a 1.0 A fuse for 200V/220V/240V. The low-voltage power supply and cooling fan are fused with a 0.5 A fuse for 100V/120V and a 0.25 A fuse for 200V/220V/240V. **The use of other fuse sizes will invalidate the warranty.**

4.5 Cleaning

A dust filter is provided on the air intakes to the cooling system. If this filter becomes clogged, the unit will not cool as efficiently as it should and may produce lower than normal output levels due to high heat-sink temperature.

To clean, remove the filter by loosening the screws on the intake cover, rotating the cover counterclockwise slightly so screws line up with larger part of openings, and pulling straight out. Use mild dishwashing detergent and warm water for best cleaning. Replacement filters may be ordered from the factory.

Dust filters are not 100% efficient. Long term use will require that the internal heatsinks be cleaned by a qualified technician. Internal cleaning information is available from our Technical Services Department.

5 Service

Your amplifier has very sophisticated circuitry which should only be serviced by a fully trained technician. This is one reason why each unit bears the following label:

CAUTION: TO PREVENT ELECTRIC SHOCK DO NOT OPEN. NO USER SERVICEABLE PARTS INSIDE. REFER SERVICING TO A QUALIFIED TECHNICIAN.

5.1 Amcron Service

Amcron customers may obtain service from an authorized Amcron Service Center. Your local Amcron representative or our office can supply a list of authorized service centers. Simply present the defective unit along with your bill of sale as proof of purchase to an Amcron Service Center. They will handle the necessary paperwork and repair.

Remember to transport your unit in the original factory pack. Amcron will pay the surface shipping costs both ways <u>for warranty service</u> to the authorized service center (states) you utilize after receiving copies of all shipping receipts. You must bear the expense of all taxes, duties, and customs fees when transporting the unit.

5.2 Crown Service

Crown customers may obtain service either from an authorized Crown Service Center or from the Crown factory in Elkhart, Indiana. It is important that you have your copy of the bill of sale as your proof of purchase.

5.2.1 Service at a Crown Service Center

This method usually saves you the most time and effort. Simply present your bill of sale along with the defective unit to an authorized Crown Service Center. They will handle the necessary paperwork and repair. Remember to transport your unit in the original factory pack.

5.2.1 Crown Factory Service

To obtain factory service, fill out the Service Information card in the back of this manual and send it along with proof of purchase and the defective unit to the Crown factory. Enclose a note explaining the nature of the problem and what service you would like. Include your return shipping address and telephone number.

The unit must be shipped in the original factory pack. If you no longer have the original shipping pack, contact us and we will send you a replacement.

Crown will pay surface shipping costs both ways <u>in the United States for warranty service</u> upon receiving copies of all shipping receipts. Shipments should be sent UPS Ground. The factory will return your serviced unit via UPS Ground. Please contact us if other arrangements are necessary.

Crown/Amcron
Technical Services Department
57620 C.R. 105
Elkhart, Indiana 46517
Phone: 1-800/342-6939 or: 1-219/294-8200
Crown Fax: 1-219/294-8329
Amcron Fax: 1-219/294-8346

6 Technical Information

6.1 Overview

The PSA-2X is a high power direct coupled amplifier. It automatically and continuously analyzes its own dynamic environment and thus is able to control the output level relative to the output transistors' Safe Operating Area. The result: maximum output with maximum safety.

The output circuitry employs 16 rugged 150-watt transistors (2400 Watts capability), each tested on the Crown SOA III Transistor Analyzer. This testing verifies the safe operating area of each output device, which in turn helps improve the amplifier's overall circuit performance.

The output transistors operate in the AB mode of operation when quiescent current is carried by both the driver stages and the output stages. The output is again a complementary design in which the common point between positive and negative output stages is returned to ground. Therefore, the power supplies are allowed to float with the signal: output terminal common to the center tap of the high voltage power transformer.

The high voltage power supply contains two transformers, one per channel, for driving the output stages. Because of this independence, a single channel output stage problem (very unlikely) will not affect the performance of the other. The single low-voltage power supply is responsible for pre-output signals and low power components (LEDs, latches, etc.).

All heat-sinking is external, eliminating handling problems when the unit is shorted as well as providing a shorter and more efficient path for air flow than standard convection cooling.

6.2 Circuit Theory

Refer to the block diagram, Figure 6-1. The diagram does not show all circuit components or feedback loops due to circuit complexity, but does contain enough data to grasp the function of each circuit. Note: one channel is shown for simplicity.

An input signal is fed to the audio stages via the standard unbalanced input or the optional balanced input. Both cannot be used simultaneously due to the "inserted" function of the unbalanced input jacks.

The balanced input jacks are located on a removable rear panel assembly. See Section 8 for information on the Balanced Input Module.

The input amplifier receives the signal next and sends any necessary error-correcting info from the Compressor Control circuitry as well as sending the input signal out to the Balancer Stage. Essentially, this feedback path from the output of the input amp through the Compressor Control circuitry adjusts the amount of compression needed at that particular instant to provide distortion free output.

In order to drive the Positive and Negative Output Stages, a Balanced Stage is necessary. Should a situation be encountered where protection of the Output Stages is needed, the Protection Circuitry will automatically reduce the drive available to the Balanced Stage and thus reduce the stress on the output devices.

Both the Positive and Negative Output Stages consist of four SOA analyzed and Vari-matched output transistors plus a predriver/bias compensation that also aid in carrying the quiescent power load. Together they help form the quasi-complementary Class-AB method of operation used in the PSA-2X.

Feeding positive current to the POSITIVE OUTPUT STAGE and negative current to the NEGATIVE OUTPUT STAGE are the POS and NEG Vcc (High Voltage) Supplies. The common point between the two Output Stages is ground. A departure from previous amplifier Crown designs, this method uses sophisticated circuitry to provide protection. Circuitry lies in the Output Stages with reference to ground. Both channels' High Voltage supplies work independently of one another.

The point Common to the Neg and Pos Vcc supplies is the "Hot" signal of the output terminal which also feed the front panel Display, the Meters, switch closure enable status output and several of the main feedback paths.

The Control Logic is responsible for the actions of the Lo Freq Protect, Delay, Standby and thermal protection of the unit. When signaled by the Lo Freq Protect, Standby and/or Delay status, the Control Logic will remove the power from the Vcc supplies. In the case of Low Freq Protect, when the output has stabilized, it will place the high-voltage supplies back into operation from Standby or cycle through the same procedure again depending upon the existence of the problem.

Thermal protection may involve the same procedure as mentioned above but only in extreme cases. A thermal switch imbedded in the high-voltage transformer's windings will activate the Control Logic when potential damaging current demands are being placed on it.

The Low Voltage supply drives all low power internal path circuitry including the Control Logic, Displays and Front panel logic. At an internal temperature of 115° C ± 5° C, the unit will automatically shut down. Refer to Figure 6-2 for special operation and detailed explanation.

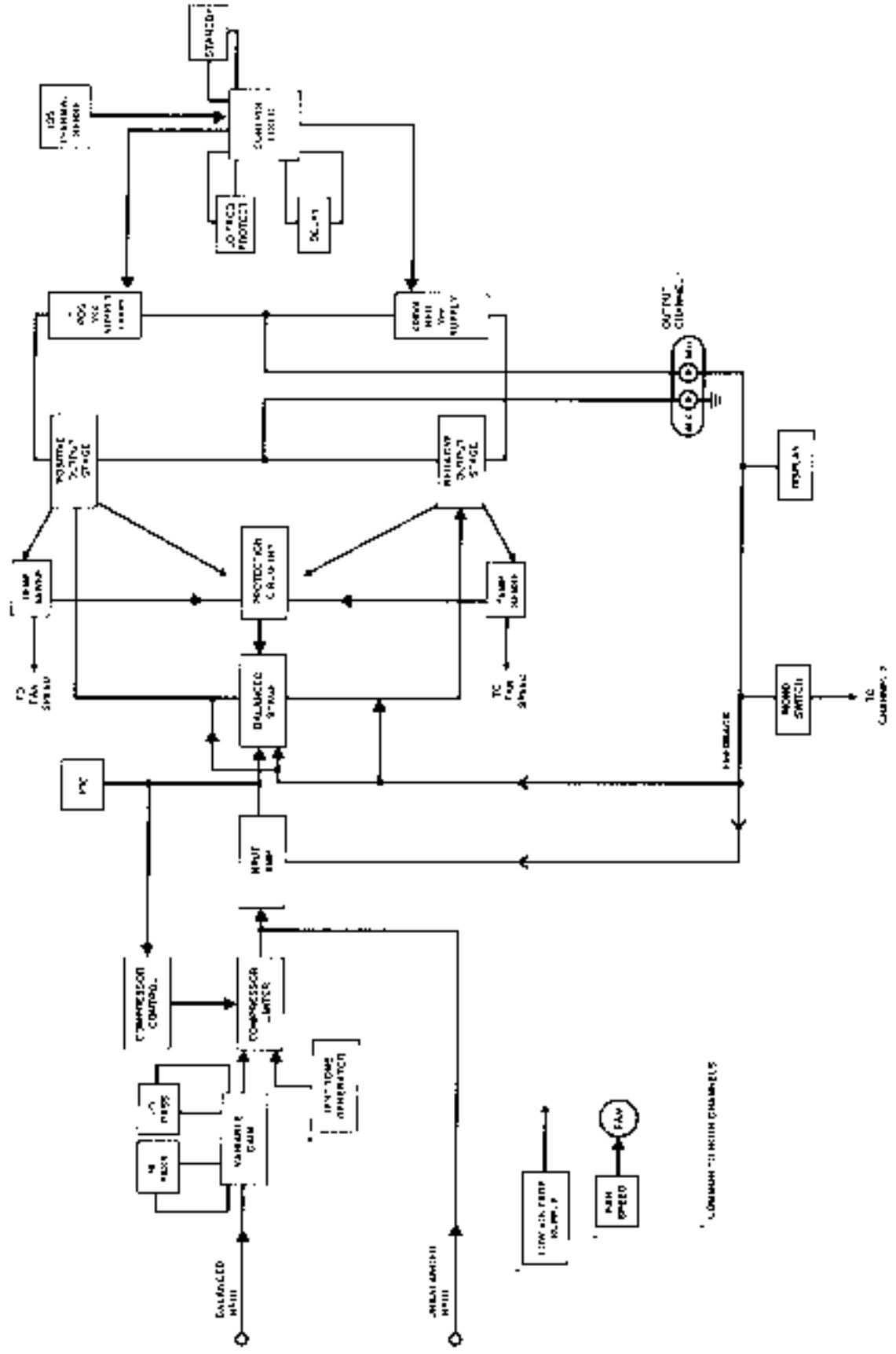


Fig. 6.1 Circuit Block Diagram

7 Specifications

7.1 Performance

Note: Power levels were measured unless specified otherwise.

Frequency Response

Stereo: +0/-1 dB from 20 Hz to 20 kHz at 1 watt, +0/-.5 dB from DC (20 Hz to 80 kHz. See Figure 7.2.

Bridged Mono: +0/-0.2 dB from 20 Hz to 20kHz at 1 watt into 16 ohms.

Phase Response: +0/-15 degrees from DC (10 Hz to 20 kHz at 1 watt. See Figure 7.3.

Hum and Noise: 110 dB below rated output (A weighted); 70 dB below rated output (20 Hz to 20 kHz).

Total Harmonic Distortion (THD)

Stereo: Less than 0.002% from 20 Hz to 1 kHz and increasing linearly to 0.02% at 20 kHz at 220W/channel.

Bridged Mono: Less than 0.003% from 20 Hz - 1 kHz and increasing linearly to 0.08% at 20 kHz at 500 Watts into 8 ohms. Less than 0.005% from 20 Hz - 1 kHz and increasing linearly to 0.12% at 20 kHz at 800W into 8 Ω.

IM Distortion (IMD)

Stereo: Less than 0.02% from 0.25 watts to 220 watts per channel. See Figure 7.5.

Bridged Mono: Less than 0.03% from 0.25 watts to 500 watts into 8 ohms. Less than 0.05% from 0.25 watts to 800 watts into 8 ohms.

Crosstalk: See Figure 7.4.

Slew Rate

Stereo: Greater than 30 volts per microsecond.

Bridged Mono: Greater than 60 volts per microsecond.

Damping Factor: Greater than 200 from DC to 400 Hz. See Fig. 7.7

7.2 Power

Output Power

Note: Maximum average power at 1 kHz with no more than 0.1% THD. (See power matrix for further details.)

Stereo: 200 W per channel into 2 Ω, 400 W per channel into 4 Ω, 275 W per channel into 8 Ω. See Fig. 7.8

Bridged Mono: 815 W into 8 ohms.

Load Impedance: Rated only for 16 to 2 ohm usage (Stereo) and 8 ohm usage (Bridged Mono). Safe with all types of loads, even totally reactive ones.

Required AC Mains: 50/60 Hz AC with selective transformer taps for 100, 120, 200, 220 and 240 V ± 10% operation.

It is extremely important to have adequate AC power available to the amplifiers. Power amplifiers can not create energy. They must have the required voltage and current to deliver the undistorted rated wattages you expect.

AC Line Connector: Standard three-wire grounded connector.

High Voltage Supply: Two 800 V.A transformers with computer grade capacitors powered through 10 A relays.

Low Voltage Supply: +/- 9 V DC supplies are provided by a current limited, short proof regulator.

7.3 Controls

Power: A two position switch, located on front panel, turns the unit on and off.

Level: A level control for each channel is located on the front panel.

Stereo-Mono: A two-position switch, located on the back panel, selects between Stereo and Bridged-Mono modes of operation.

Low Freq Protect: A two-position switch, located on the back panel, activates the subsonic protection circuitry.

Delay: A two-position switch, located on the back panel, activates a 6-second turn-on delay to protect loudspeakers from unwanted turn-on transients.

7.4 Indicators

On: An amber indicator which shows the unit is turned on.

Standby: Normally off, these yellow indicators turn on if a channel is placed in STANDBY mode.

Signal: These green indicators flash synchronously with the input signal to show its presence.

fOC: Normally off, these red indicators flash in the rare event the output waveform differs from that of the input by 0.05% or more.

7.5 Input/Output

Input Connector: Unbalanced 1/4-inch phone jack for each channel.

Input Impedance: Nominally 25 K ohms (±30%).

Input Sensitivity

Stereo: 2.1 volts for 220 watts into 8 ohms per channel.

Bridged Mono: 2.1 volts for 500 watts into 16 ohms.

Output Connector: Gold-plated dual binding posts (banana jacks) on standard 3/4-inch centers, spaced 2-inch apart.

Output Impedance

Stereo: Less than 1.2 milliohms in series with less than 1.2 microhenries. See Figure 7.9

Bridged Mono: Less than 24 milliohms in series with less than 2.4 microhenries.

Output Signal

Stereo: Unbalanced, two-channel.

Bridged Mono: Balanced, single channel. The controls of Channel 1 are active and the controls of Channel 2 are inactive but not removed from operation. This means the Channel 2 controls should NOT be used but should be turned down for proper mono operation.

DC Output Offset: 0.0±10 millivolts with shorted input.

Voltage Gain

Stereo: 20:1 ±2% or 26 dB ±2 dB at maximum gain.

Bridged Mono: 40:1 ±2% or 32 dB ±2 dB at maximum gain

Chassis Ground: Two-terminal barrier block with shorting strap

Accessory: An internal plug, accessed through the rear panel cover plate, accepts optional balanced input module

7.6 Protection

Protection circuitry limits the output level to protect the output transistor stage, even in the case of elevated temperature. Transformer overheating results in shutdown (STANDBY) of that particular channel. Controlled slewing rate voltage amplifiers protect the unit against RF (radio frequency) transients. Input overload protection is furnished by a resistor at the input of the amplifier to limit current.

Turn On: Can be selected for either instantaneous or four-second delay after applying power. The unit, itself, creates no objectionable transients.

Low Frequency Load Protection: A switchable protection circuit is provided to place the unit in STANDBY mode when subsonic output (from DC to 10 Hz) is greater than 26 V. See Figure 7.10

7.7 Construction

All aluminum construction for maximum heat conduction and minimum weight with specially-designed "flow through" ventilation top, front and side panels. Satinized aluminum front panel with grey suede Lexan insert and black painted aluminum chassis covers.

Cooling: Forced-air with high-efficiency coolers. A two-speed fan with an intake filter (washable) mounted on the back panel forces air through the coolers and out both the top and side panels

Dimensions: 19 inch (48.3 cm) standard rack mount width (EIA Std RS-310-B), 7 inch (17.8 cm) tall, 14.75 inch (37.5 cm) deep behind front mounting surface

Weight: 57 pounds (25.9 kg).

Mounting: Standard EIA 310 front-panel rack mounting

Crown specifications are guaranteed for three years.

All Crown-published specifications are guaranteed for three years. Unlike "maximum" or "not to exceed" specifications, Crown specifications are the minimum performance you can expect from your amplifier. Crown publishes specifications that are guaranteed for three years. Other manufacturers may publish specifications that are worse than Crown's, but they don't tell you that. Some manufacturers publish "typical" specifications that are not guaranteed at all. Others publish specifications that are guaranteed for only one year. Crown specifications are guaranteed for three years. Period.

Why a Power Matrix?

The maximum output power an amplifier can produce varies with the type of load, the type of input signal, and the duration of the signal. That is why we provide the following power matrix. It provides power data for a variety of conditions. The power matrix enables you to gauge how an amplifier will perform in your application. It helps you compare the high power producing capabilities of one amplifier with the capabilities of other amplifiers. With the information you might be compelled to ask, "Is this the right amplifier for my application?" Some specifications are intentionally left blank because we do not provide guarantees for certain situations. However, your amplifier will perform well under those conditions. Shown in the matrix are:

We believe you should get what you pay for.

PSA-2X							
Configuration & Load (ohms)		FTC Continuous Average Power at 0.1% THD (See note 1)		Max Average Power at 0.1% THD (See note 2)	1 Cycle Dyna Rule Power at 0.1% THD (See note 3)	All-Channel Burst Power at 0.1% THD (See note 4)	One Channel at 0.1% THD (See note 5)
		20Hz-20kHz	1kHz	1kHz	1kHz	1kHz	1kHz
Stereo (both channels powered)	2		590	700	840	740	650
	4	390	425	460	840	470	470
	8	265	280	275	330	280	285
	16	150	150	150	170	155	150
Bridge-Mono (inverted output)	4		1,210				
	8	760	850	815	1,280	950	920
	16	520	600	545	672	565	565

Fig. 7.1 Power Matrix

Notes:

All of the power specifications were performed with 0.1% regulated AC mains at 120 VAC (±1%) and an ambient room temperature of 25°C (77°F).

1. Continuous power is the average level that the amplifier can deliver continuously to the load. Power is measured after the amplifier has reached thermal equilibrium (after 20 minutes of operation at 1/8 of full power). This applies to all channels operated simultaneously, with full bandwidth power applied to the input(s).

2. All power ratings are measured at the amplifier's output terminals with no more than 0.1% total harmonic distortion. Unless otherwise noted, the THD ratings are for 1 kHz. At this level the average power specification is reported.

3. A single cycle dynamic power rating is the maximum power measured before the onset of 0.1% total harmonic distortion. The average power during the burst is reported. Speaker power capability is understated by this rating because speakers usually can handle more than the amplifier's dynamic power.

4. A 500 millisecond burst tone is used to measure this rating. The power level is measured after the first cycle and the power level used is the average power during the burst. The duty cycle of the test is 10 percent. The power supply is capable of sustaining the indicated power only for the duration of the burst.

5. EIA Standard RS-490 specifies continuous power.

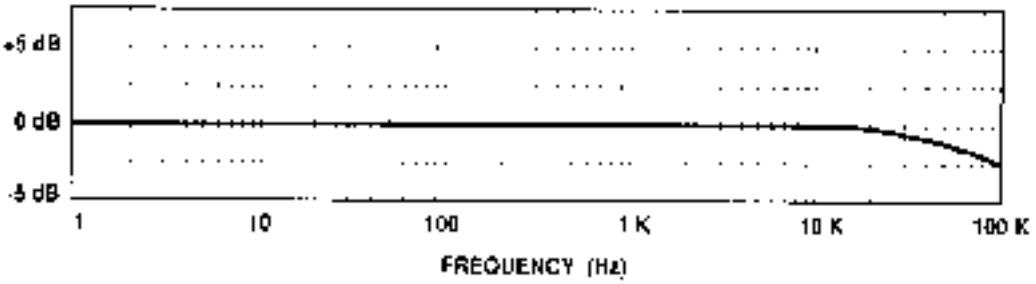


Fig. 7.2 Typical Frequency Response

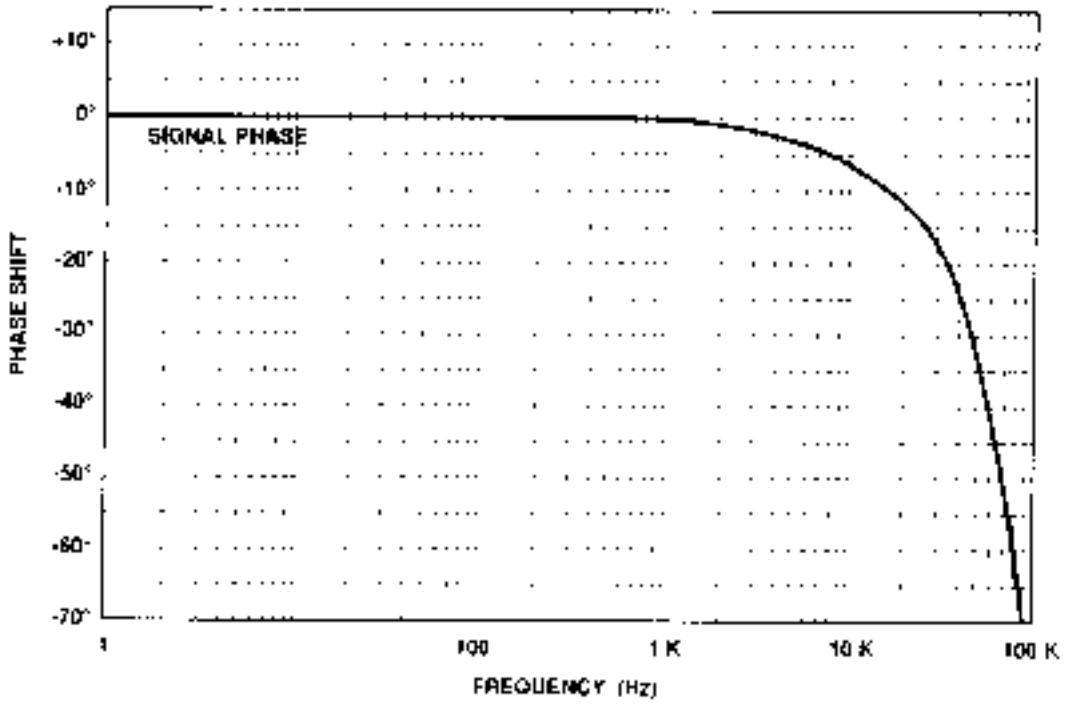


Fig. 7.3 Typical Output Phase Response

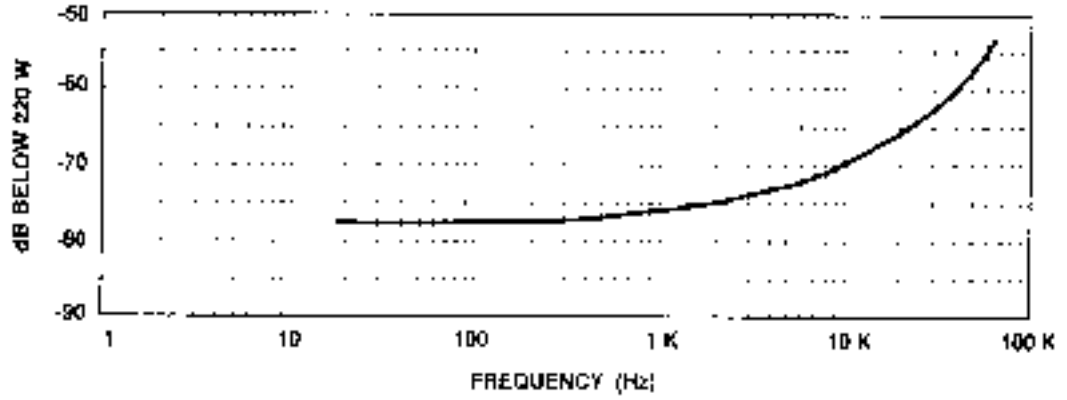


Fig. 7.4 Typical Crosstalk

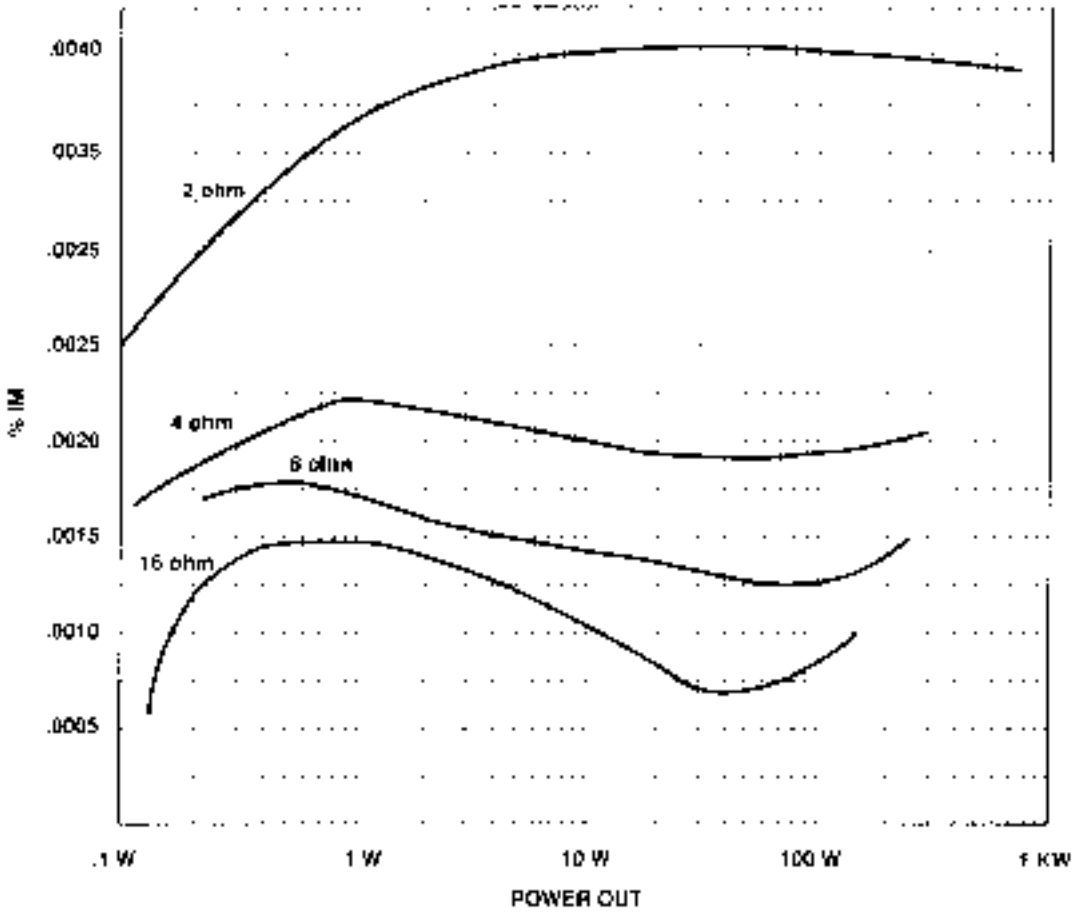


Fig. 7-5 Typical IM Distortion

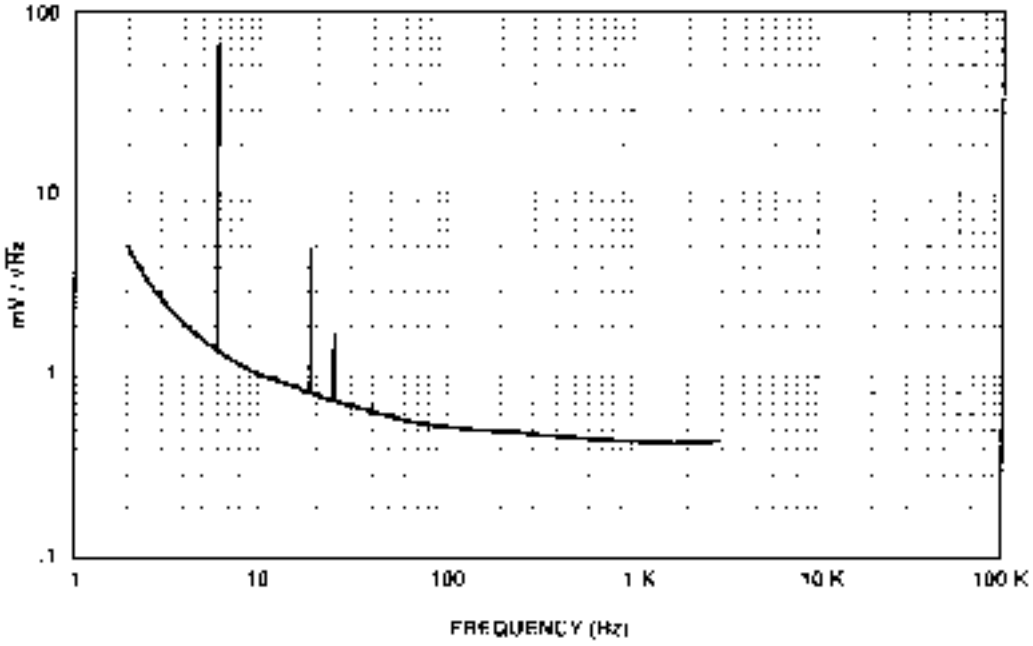


Fig. 7-6 Typical Noise Spectrum

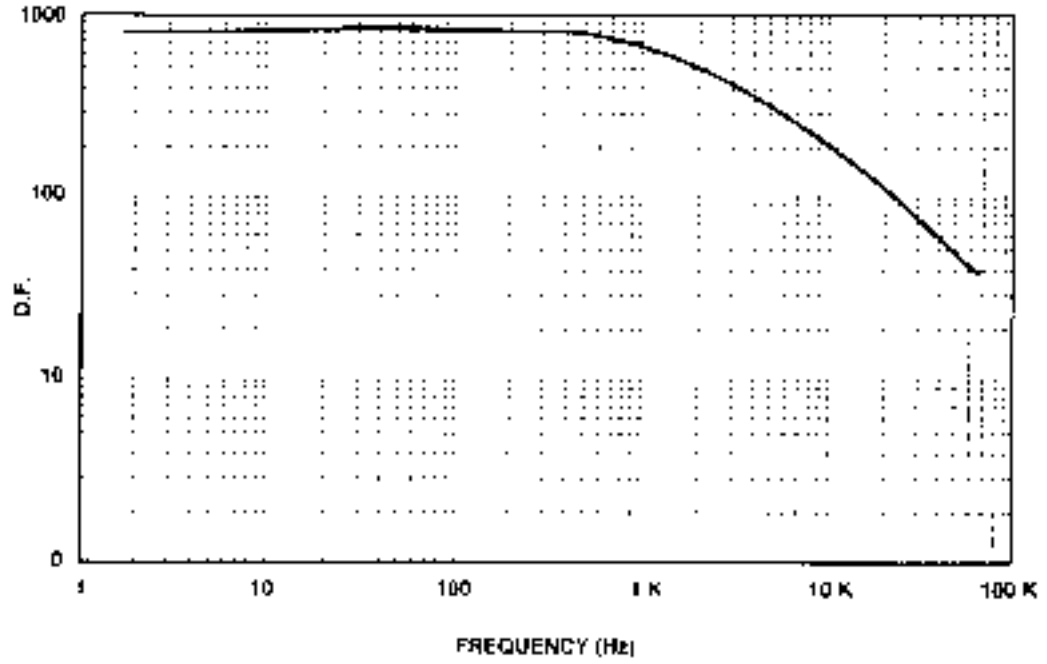


Fig. 7.7 Typical Damping Factor (8 ohm)

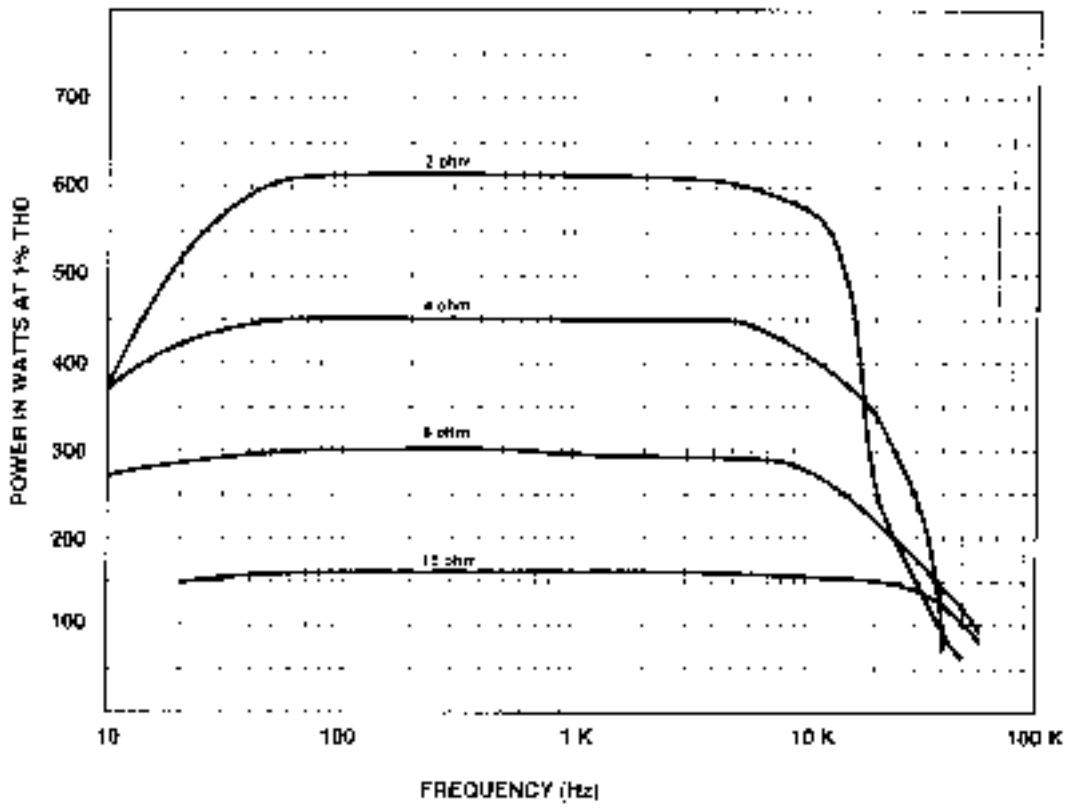


Fig. 7.8 Typical Power Output 16, 8, 4 and 2 ohm

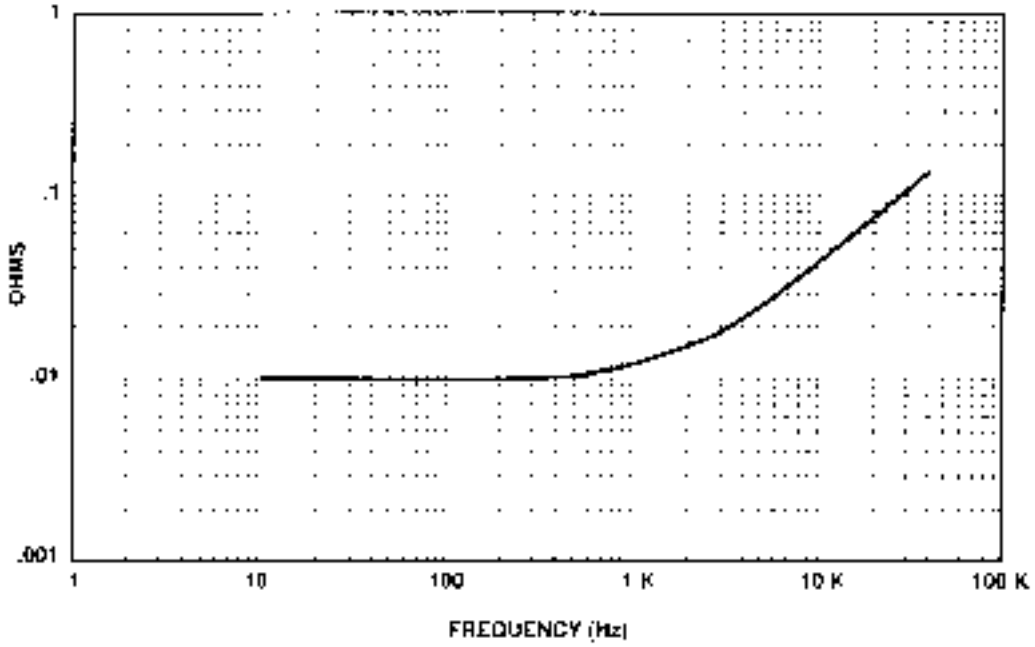


Fig. 7.9 Typical Output Impedance

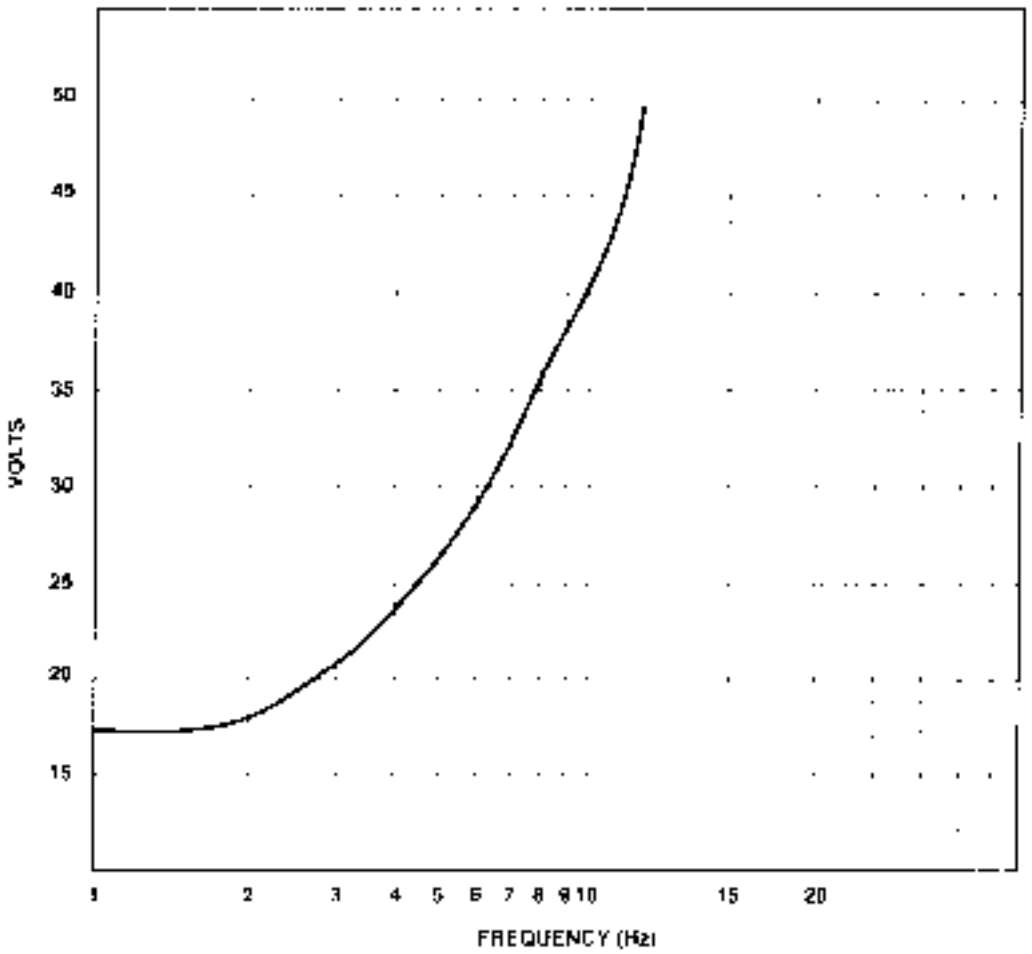


Fig. 7.10 Typical Low Frequency Pulse Action

8 Balanced Input module

8.1 Features

The PSA-2 Balanced Input Module (PSA-2 Module) is an accessory card that plugs into the rear of the PSA-2X. It contains several professional features.

- XLR type balanced input connectors
- Gain adjustment controls
- Test-tone generator
- High pass and low pass filters
- Automatic gain control (AGC)

XLR-type balanced input connectors: One per channel, these greatly reduce hum and noise picked up by the input lines. Pin 1 is ground, pin 2 is audio in-phase, and pin 3 is audio return. Connecting to the unbalanced phone-jack inputs disables the XLR input connectors.

Gain adjustment controls: These potentiometers control the amplifier's internal gain from 0-10 dB. In most cases, the input sensitivity of the PSA-2X is sufficient to achieve full output from most sources, etc. However, if additional gain is necessary, simply increase the control, being careful not to overload the input stages of the amplifier. The unit is factory shipped with input gain adjustment at unity gain.

Test tone: This is a wideband pulse that covers 50 Hz to 20 kHz—extremely useful for system troubleshooting. The tone signal appears at the speaker dual banana output jacks. Because the tone is a wide-band signal, it is possible to hear the tone throughout the woofer, midrange and tweeter range.

To activate the tone, follow this procedure.

1. **Caution:** Turn input level controls completely CCW before activating the test tone generator.
2. Activate the test-tone slide switch between the XLR input jacks.
3. Use the front panel level controls to bring the level up slowly.

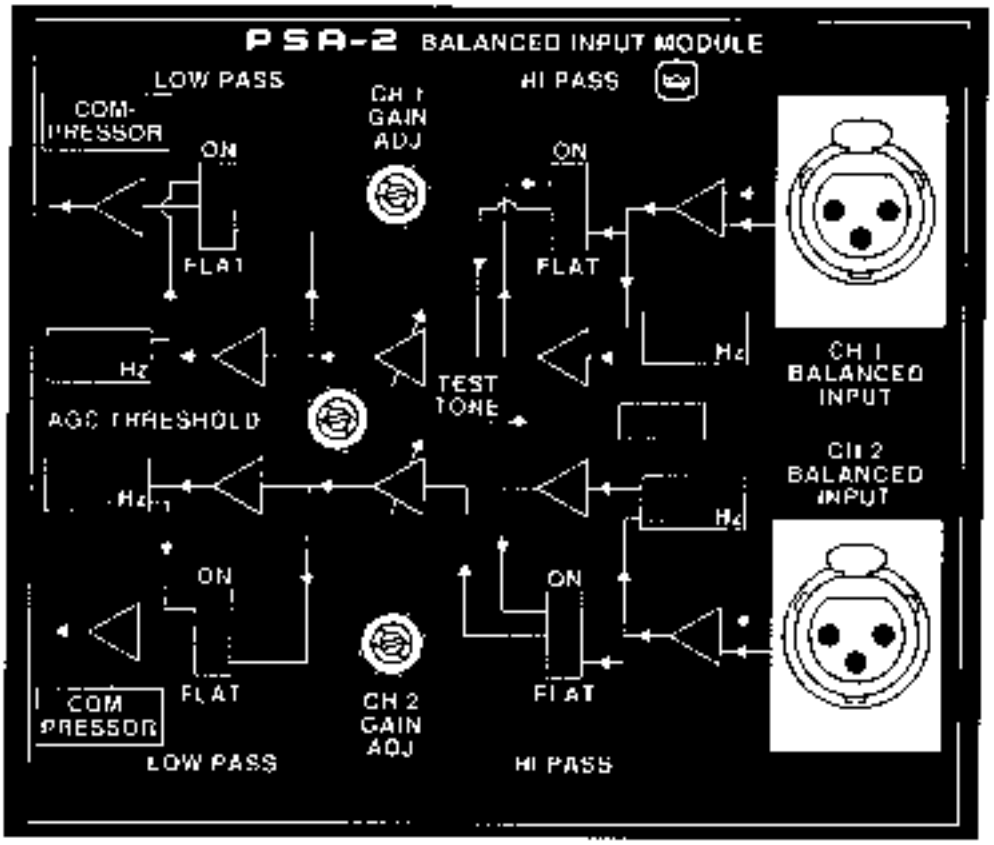


Fig. 8.1 PSA-2 Balanced Input Module

High-pass and low-pass filters: Each channel of the balanced input module incorporates a low pass and high pass filter slide switch. By engaging either switch, you activate that channel's filter at the factory set frequency of 50 Hz for the high-pass filter and 15 kHz for the low pass filter. These filters help prevent and compensate subsonic and ultra high signal frequencies. They are switchable, 3 pole Butterworth filters.

Should the notch frequency need changing, you must change several components located on the input module.

Figure 3-2 lists the component changes for various frequencies for any desired cutoff frequencies.

Component changes for various high-pass and low-pass cutoff frequencies

1. C103, 203, 104, 204, 105, and 205 all equal C*
2. R107, 207, 108, 208, 109, and 209 all equal R*
3. R* and C* are chosen according to the following general limitations:
   a) 1K< R*< 330K (increasing R* value gives increased noise)
   b) R102, 202> 2K
   c) R104, 204< 1M
4. With valid values of R* and C*, the other resistor and capacitor values are chosen according to the following formulas:

R102,202= $\frac{7184}{2\pi f_c C^*}$

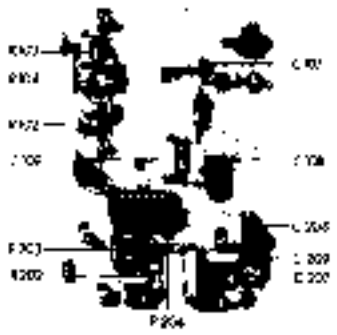
R103,203= $\frac{2820}{2\pi f_c C^*}$

R104,204= $\frac{4,941}{2\pi f_c C^*}$

C107,207= $\frac{1.392}{2\pi f_c R^*}$

C108,208= $\frac{3.546}{2\pi f_c R^*}$

C109,209= $\frac{.2024}{2\pi f_c R^*}$



When f_c = high-pass cutoff
When f_c = low-pass cutoff

5. For values shown in schematic f_c = 50 Hz and f_c = 15 kHz

Fig. 3-2. Low / High Pass Conversion Formulas

Automatic Gain Control (AGC) Threshold Adjust: The Automatic Gain Control circuit is a limiter-compressor circuit designed for use with sound-reinforcement systems. It effectively controls excessive signals with a minimum of waveform distortion. The AGC Threshold Adjust controls the point at which the AGC circuit begins to limit the output.

The unit is shipped from the factory with the control fully counterclockwise. This means a higher output level is attainable before any limiting action takes place as compared to a lower output level with the control decreased (turned CCW). See the graphs in Fig. 3-3 for various control positions and functions.

As shown on these graphs no matter where the Threshold Control is adjusted, a constant 15 dB of compression is available after that point. With an increased input level of 15 dB, the output signal will increase over 11 dB, the signal will continue to rise as if the limiter/compressor circuitry was not utilized.

Note that the shaded areas indicate the "clip area" of operation. This is the reason the front panel *AGC* indicators begin and continue to illuminate throughout this region. Therefore, you can operate the amplifier with the *AGC* indicators illuminated (green). Air but with relatively little distortion produced at the output of the amplifier because of the constant crest factor of the signal.

There are basically two methods which may be used to properly adjust the AGC Threshold Control: the listening method or the measurement method.

Listening Method

This method required the use of two important controls, your right and left ears. One may be used in case of emergency.

1. Connect the PSM-2 as shown in Fig. 3-1.
2. Loosen the locking level nut from the AGC Threshold Control and turn it full counter-clockwise (minimum).
3. Increase the listening level (either by the input source or by the front panel input level controls) until the output contains a distinct level. This is the 15 dB of limiting shown in the previous graphs.
4. Continue increasing the input source until the output level rises abruptly, limiting no longer effective.
5. Increase the AGC Threshold Control to maximum desired listening level (+6 dB).
6. The input may now be increased by the same amount (+6 dB) without increasing the output level, into severe clipping.

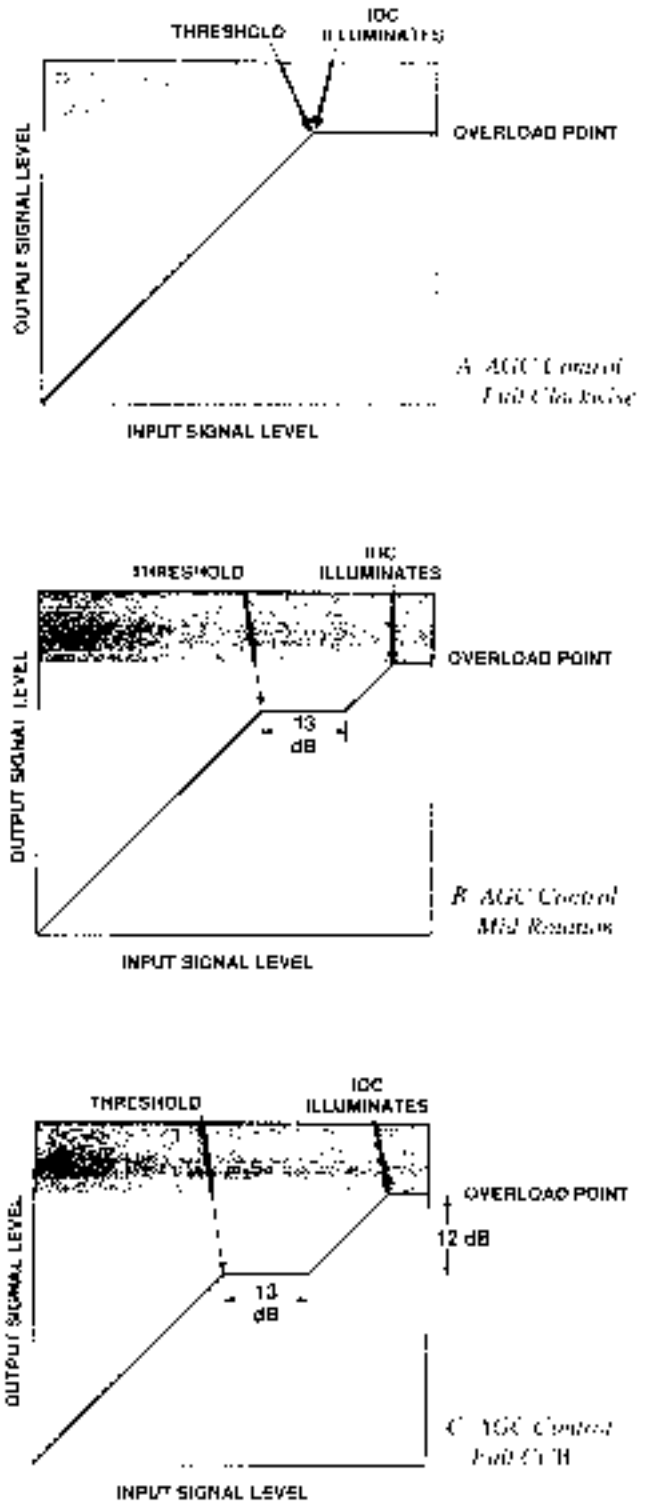


Fig. 6.3 AGC Threshold Control Positions

Measurement Method

1. Connect the PSA-2x as shown on Fig. 3.1 except replace the load with a RMS voltmeter.

2. Determine the amount of voltage necessary to produce the desired wattage level with a specific speaker. For example:

Speaker rating: 8 ohm

Desired wattage: 30 watts continuous

Desired voltage: calculated by $E^2=PR$

$E^2 = 30 \times 8$

$E^2=240$

$E=15.5$ V RMS

3. Loosen the locking level nut from the AGC Threshold Control, and adjust to full counter-clockwise (minimum).

4. Increase the input level until the output remains at a constant voltage (use an input signal representative of the application).

5. Continue increasing the input signal until the output voltage rises abruptly (limiting no longer effective).

6. Increase the AGC Threshold Control to the desired RMS voltage.

7. Input may now be increased without altering the output level voltage (for the 13 dB range).

The AGC circuitry is limited to 13 dB in order to eliminate severe feedback problems that could exist during pauses of program material.

If you don't want the AGC feature, you can deactivate it by removing several components. Refer to the Balanced Input Module Schematic MI-277.

1. To deactivate both channels, remove LM339 Comparator, U6.

2. To deactivate only channel B, remove U4 (do not remove U6).

3. To deactivate only channel A, remove U5 (do not remove U6).

8.2 Circuit Theory

An input signal is fed to the initial stages via the standard unbalanced input or the balanced input. Both cannot be used simultaneously due to the "interrupt" function of the unbalanced input jacks.

The balanced input jacks are located on a separate, rear panel plug-in module (PSA-2 Mod) which also contains several other professional features.

A Variable Gain stage next in line on the Balanced Input Module, adds an adjustable voltage gain (0-10) ahead of the main amplifier.

Connected to this stage are high- and low-pass filters, factory set at 50 Hz and 15 kHz respectively.

The resultant of the above-mentioned stage, along with a switch controlled wide-bandwidth Test Tone Generator signal is fed to the Compressor-Limiter circuitry. At its output point, an unbalanced signal may enter if so desired via RCA mono jacks.

The input amplifier receives the signal next and sends any necessary error-correcting info to the Compressor Control circuitry as well as sending the main signal on to the Balanced Stage. Essentially, this feedback path from the output of the input amp through the Compressor Control circuitry adjusts the amount of compression needed at that particular instant to provide distortion free output.

8.3 Specifications

Controls: Channel 1 and Channel 2 input gain adjust, also the AGC Threshold adjust.

Hum and Noise: -85 dBm equivalent input noise, 20 Hz-20 kHz, 600 ohm source, gain set at unity.

Frequency Response: Flat ±0.2 dB 20 Hz to 20 kHz. See Figure 8-4.

High Pass and Low Pass Filters: 4 pole Butterworth 18 dB per octave; 50 Hz and 15 kHz standard frequencies. (Other roll-off points available; see Fig. 8-5 for details). Slide switch activated.

Compressor Action: Range of compression restricted to 13 dB by design (wider range would aggravate feedback in live performance). Threshold adjustable from overload level of main amplifier to 12 dB lower. See Figure 8-6.

Balanced Input Voltage Gain: Variable 0-10.

Test Tone: Switch-activated wideband pulse, 50 Hz-20 kHz.

Common-Mode Rejection: 50 dB from 5 Hz-20 kHz, 55 dB at 20 kHz. See Figure 8-3.

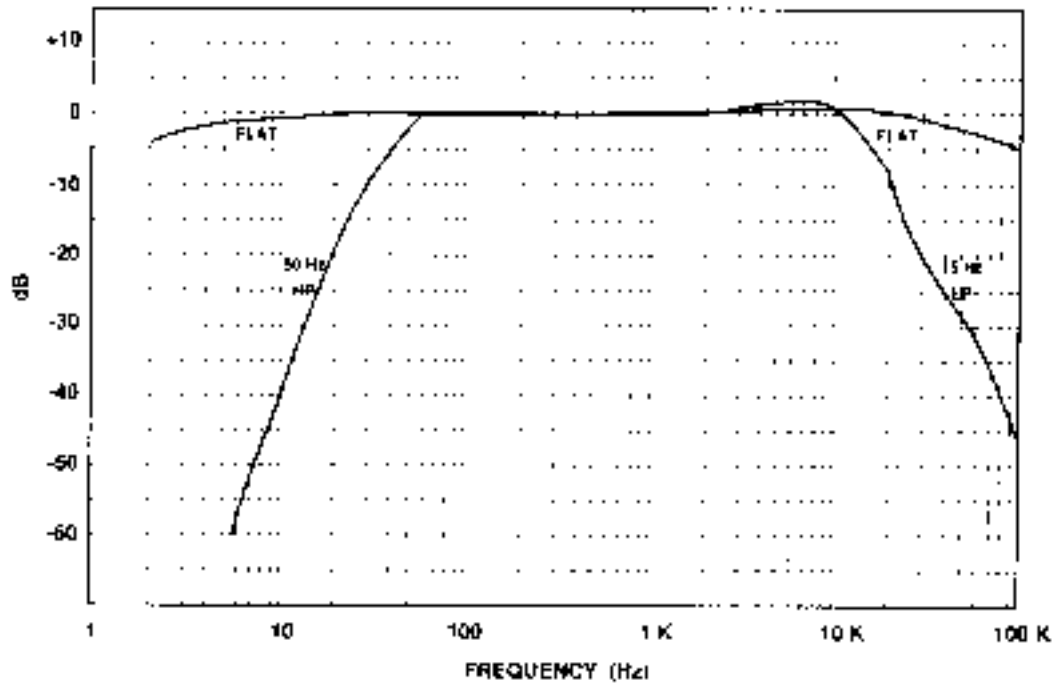


Fig. 8.4 Typical Frequency Response—Balanced Input Module

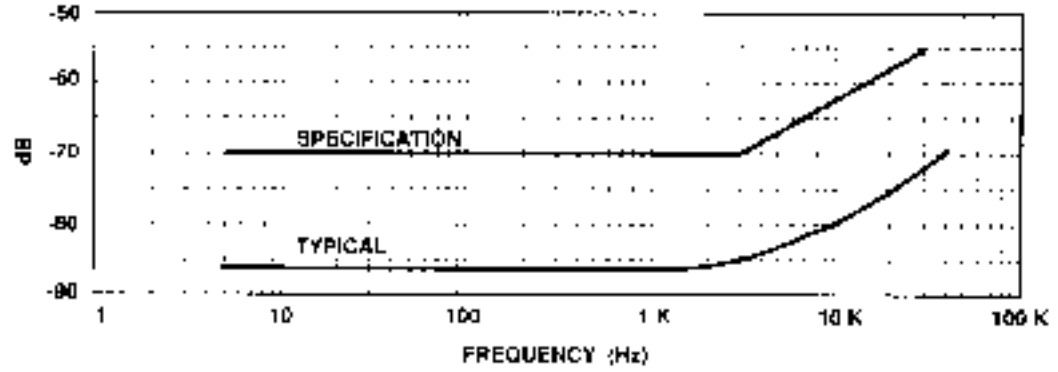


Fig.8.5 Typical CMR Through Balanced Input Module

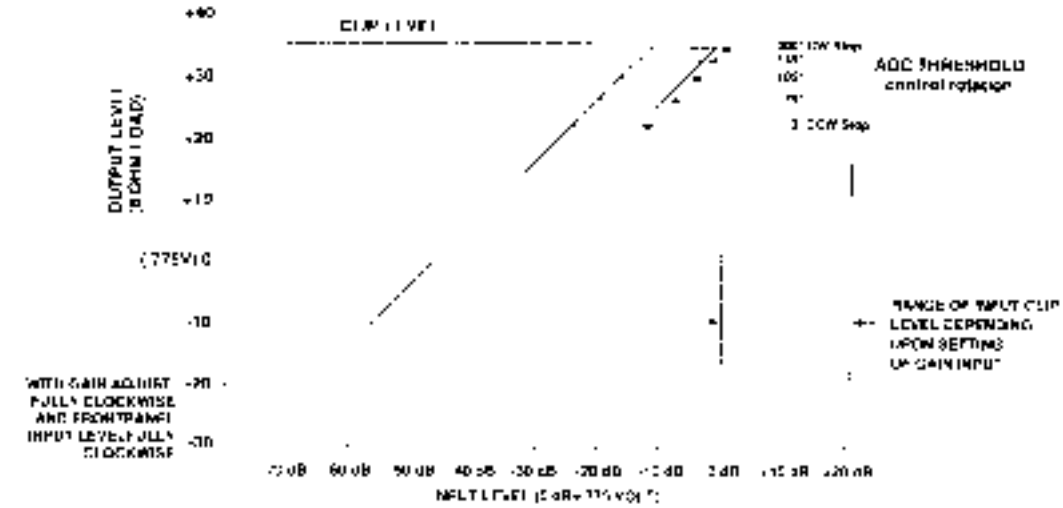
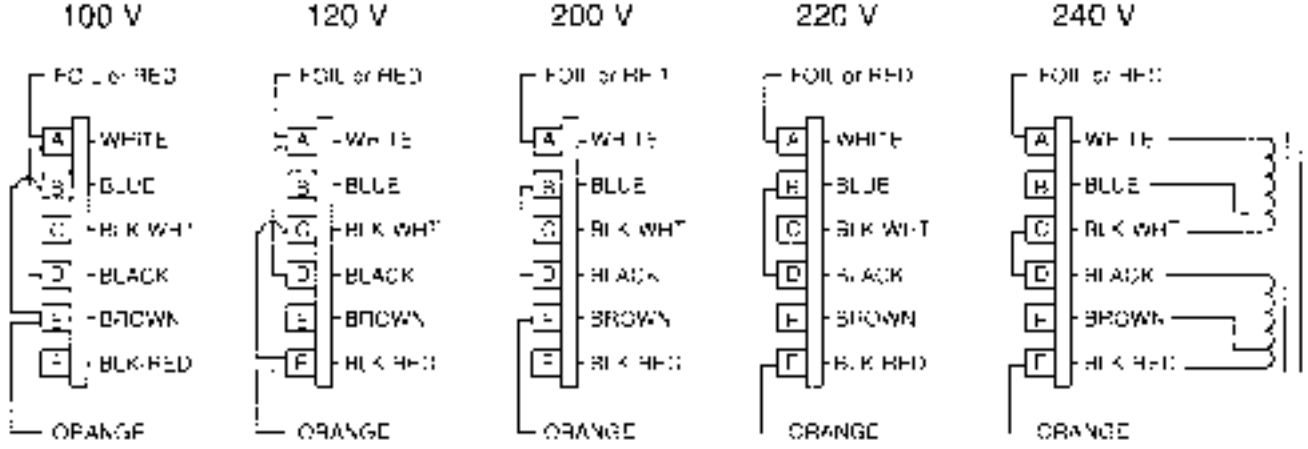


Fig. 8.6 Typical AGC Action

Voltage Conversion Instructions

1. Disconnect power and remove bottom cover.
2. Select the desired operating voltage.
3. Identify all leads and follow the connect drawing shown below. All connectors are made with push-on terminals.
4. Make all necessary fuse changes (if needed).

VOLTAGE CHANGE JUMPERS



NOTE:
Three sets of jumpers must be changed. One set on each large power transformer and one set on the relay board. When selecting 100 or 120 volts, F1 and F2 (refer to schematic diagram) should be 20 amps and F3 1/2 amp. For 200, 220 and 240 volts, both F1 and F2 should be 10 amps and F3 should be 1/4 amp.

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