ARTISAN®
TECHNOLOGY GROUP

Your **definitive** source for quality pre-owned equipment.

Artisan Technology Group
(217) 352-9330 | sales@artisantg.com | artisantg.com

Full-service, independent repair center
with experienced engineers and technicians on staff.

We buy your excess, underutilized, and idle equipment
along with credit for buybacks and trade-ins.

Custom engineering
so your equipment works exactly as you specify.

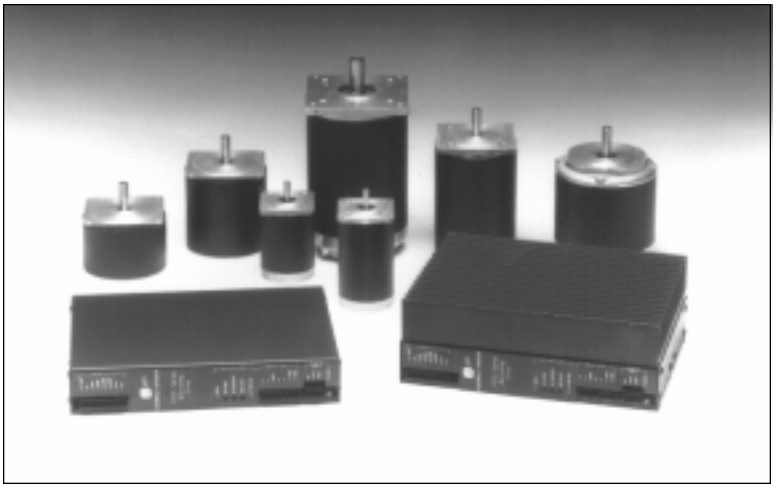
- Critical and expedited services
- In stock / Ready-to-ship
- Leasing / Rentals / Demos
- ITAR-certified secure asset solutions

Expert team | Trust guarantee | 100% satisfaction

All trademarks, brand names, and brands appearing herein are the property of their respective owners.

Find the *Danaher / American Precision Industries P315X-H-X4* at our website: *Click HERE*

High Performance Microstep Systems



Common Features

- Torques from 65 to 3,000 oz-in. with speeds to 3,000 RPM continuous.
- Dip switch selectable resolutions up to 50,800 steps per revolution.
- Mid range stabilization prevents loss of motor synchronization.
- Dip switch selectable automatic low power feature.
- Optical isolation of all inputs and output provides high noise immunity.
- Full short circuit protection.
- DIP switch selectable current settings from 0.2-8.2 Amps.
- Accepts 95-135 VAC 50/60 Hz input.
- Status/Fault LED indicators.
- Optional maximum power P315-P with fan kit.

PACKAGED SYSTEMS

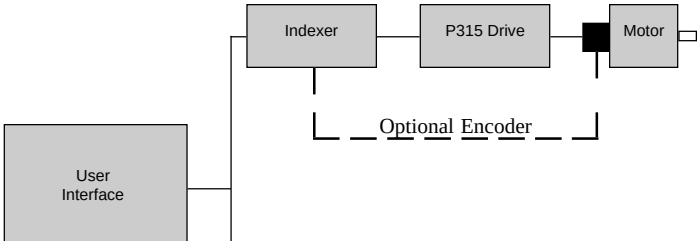
Description

The P315 Series of Drives and the P315X Series of Drive/Indexer Systems provide high torque, high speed and high resolution to help you solve your most demanding motion control applications.

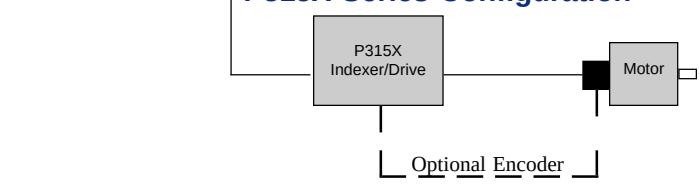
The P315 packaged drive section is a state-of-the-art microstep drive with the translating and power stages needed to control virtually any hybrid step motor. By combining the ultra efficient MOSFET amplifiers, versatile H-bridge technology, and microprocessor controlled logic, the P315 provides outstanding speed/torque performance.

The P315X Indexer section automatically generates precise ramping routines; interfaces to your environment through the use of RS-232 communications, limit inputs, and programmable I/O; and for applications utilizing encoder capabilities, position maintenance and stall detection are available. Best of all, API's Intelli-Command Language (ICL) indexer software was designed for use by individuals without computer programming experience. Through the use of plain English type commands, your motion application will be up and running quickly, providing you with dividends long before other motion control systems.

P315 Series Configuration



P315X Series Configuration



P315X Additional Features:

- Includes a powerful built-in indexer.
- Easy to learn "Plain English" instructions.
- RS-232 communications to 19,200 Baud allows daisy chaining of multiple devices.
- Home, End-of-Travel plus 13 programmable inputs and 8 programmable outputs.
- Encoder capabilities include position maintenance and stall detection for closed loop positioning.
- Built-in editor allows creation of up to 88 different motion programs.

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

COMMON SPECIFICATIONS FOR P315 AND P315X:

DRIVE TYPE ..... 2 phase, bipolar, constant current, MOSFET chopper, 20 KHz fixed.

RESOLUTIONS ..... 200, 400, 1000, 2000, 5000, 10000, 18000, 20000, 21600, 25000, 25400, 25600, 36000, 50000, 50800.

WAVEFORMS ..... Switch selectable microstep shaping. Pure Sine; ±2%, ±5%, or -8% 3rd harmonic included. Mid-Range stablization prevents loss of motor synchronization.

POWER

Inputs ..... 90-135 VAC 50/60 Hz, +5VDC for Logic 100mA min.
Output ..... P315-L 0.2-6.2 amps/phase.
P315-H and P315-P 2.0-8.2 amps/phase.
Dip switch selectable.

PROTECTION

Short Circuit ..... Phase to phase, phase to ground.
Over Temperature ..... Internal air temp exceeds 140° F (60° C).
Fan Kit ..... Optional fan kit available (FK-P315).

FAULT OUTPUT ..... Sinking output to OUTCOM, 5-24 VDC, 60mA max. Disable LED on.

LOW POWER MODE

Auto Reduce ..... DIP switch enabled. Current drops to 50% of selected value if no step pulses are received in one second.

ENVIRONMENTAL

Temperature ..... Drive heatsink max. 140° F (60° C); Motor case max. 212° F (100° C);
Storage -40° to 185° F (-40° to 85° C)
Humidity ..... 0-95%, non-condensing.

P315 ADDITIONAL SPECIFICATIONS:

INPUTS

TYPE ..... Optically isolated. TTL compatible.
OPTO IN ..... Optical isolation power. User supplies +5VDC at 100 milliamps min.
STEP ..... Requires 0.5 microsecond minimum width, 1 MHz max. pulse rate, steps on trailing edge.
DIRECTION ..... CW/$\overline{\text{CCW}}$.
LOW POWER ..... HI/$\overline{\text{LOPWR}}$. Reduces motor current to 50% of selected value.
NO POWER ..... ENA/$\overline{\text{NOPWR}}$. Turns off motor current.
RESET ..... RUN/$\overline{\text{RESET}}$. Resets logic and establishes zero phase condition.

P315X ADDITIONAL SPECIFICATIONS:

OPERATIONAL

Acceleration ..... Optimal non-linear mathematical function.
Step Accuracy ..... ± 0 steps.
Position Range ..... ± 2.1 billion steps.
Speed Range ..... 0 to 750,000 pulses/second. ± 1% maximum speed.

COMMUNICATIONS

Type ..... RS-232C serial, 3 wire implementation (Tx, Rx, Gnd).
Baud Rates ..... 1200, 2400, 4800, 9600 and 19200.
Mode ..... Full Duplex.
Format ..... 8 data bits; 1 stop bit, no parity; ASCII Characters.
Multi-Axis ..... Daisy chain up to 36 indexers from a single host RS-232C port.

INPUTS

Type ..... Optically isolated, 5-24VDC, (P315X-L: 5-15VDC).
Limits ..... CW, CCW, HOME.
Programmable ..... Thirteen.
Jog, Hold, Stop ..... Software assignable to programmable inputs.
Active State ..... High or low. Software selectable.

OUTPUTS

Type ..... Optically isolated. Open collector 5-24VDC, (P315X-L: 5-15VDC), 25 milliamp max.
Fault ..... Overtemp, Undervoltage or Overcurrent.
Programmable ..... Eight. Active high or low. Software selectable.

ENCODER

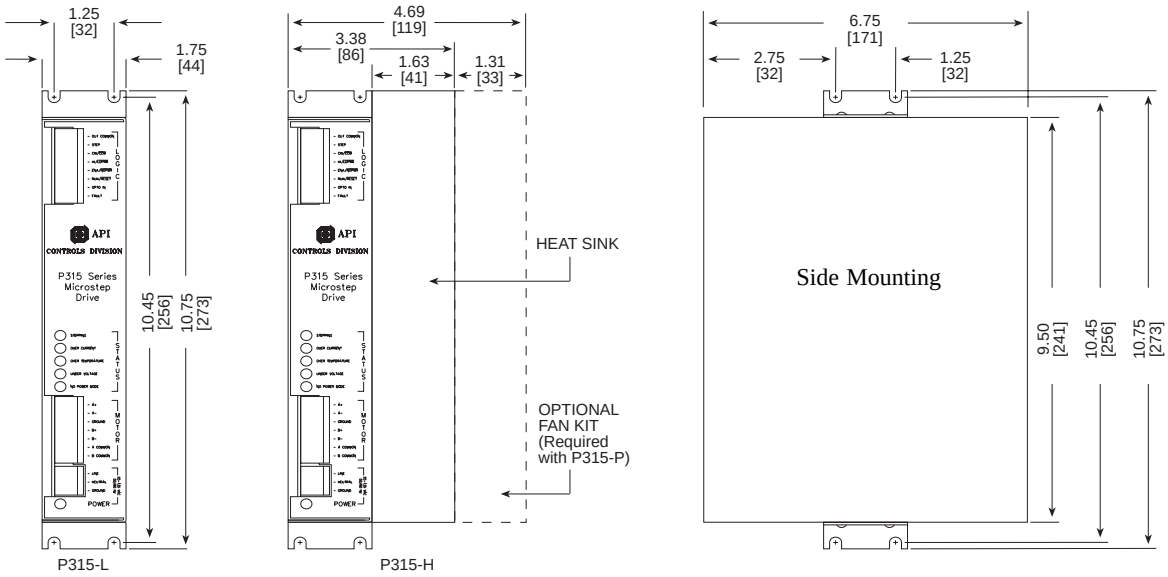
Channels ..... Complementary A & B Channel in quadrature with Z (index) channel.
Maximum input frequency rate of 256 kHz on A & B Channel (pre-quadrature).

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

DIMENSIONS: P315 SERIES

[-] denotes millimeters

Unit should be mounted vertically with a 3" horizontal and 2" vertical clearance.



Subject to change without notice.

P315 DRIVE CONNECTIONS/LED'S

STATUS LED'S

STEP	1	Motor Stepping
CURRENT	2	Drive Over Current
TEMP	3	Drive Over Temperature
VOLTAGE	4	Drive Under Voltage
NO PWR	5	Drive in No Power Mode
POWER	6	LED indicating power on

MOTOR

A+	1	Motor Phase A+
A-	2	Motor Phase A-
GND	3	Motor Phase Ground
B+	4	Motor Phase B+
B-	5	Motor Phase B-
A COM	6	Motor Phase A Common
B COM	7	Motor Phase B Common

DRIVE/LOGIC

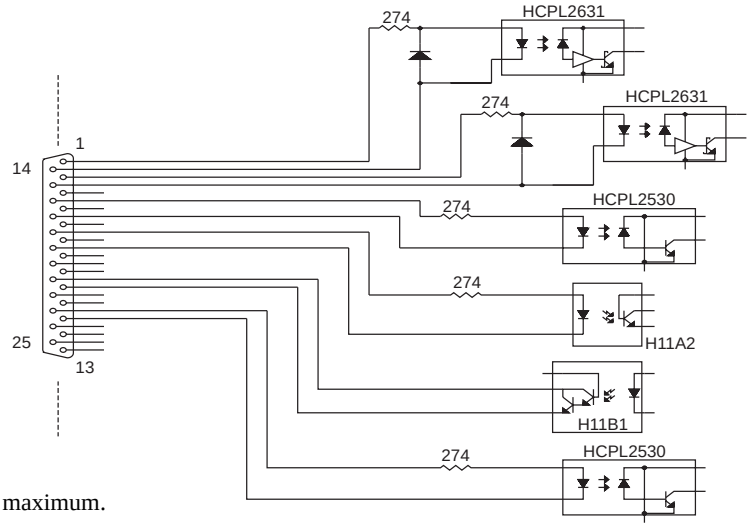
OUT COM	1	Output Common
STEP	2	Step Signal
CW/$\overline{CCW}$	3	Direction Signal
HI/$\overline{LOPWR}$	4	High/Low Power Signal
ENA/$\overline{NOPWR}$	5	Enable/No Power Signal
RUN/$\overline{RESET}$	6	Run/Reset
OPTO IN	7	Opto Input (5VDC)
FAULT	8	Fault Output (5-24 VDC)

AC POWER

LINE	1	AC Input Black Wire (Line)
NEUT	2	AC Input White Wire (Neutral)
GND	3	AC Input Green Wire (Ground)

OPTIONAL DB-25 CONNECTOR

1. (+) STEP
2. (+) DIRECTION
9. FAULT COLL.
11. (+) RESET
14. (-) STEP
15. (-) DIRECTION
16. (+) SHUTDOWN
17. (-) SHUTDOWN
18. (-) LOW PWR
19. (+) LOW PWR
21. FAULT EMIT.
23. (-) RESET



Note: DB25 Input is 15mA maximum.

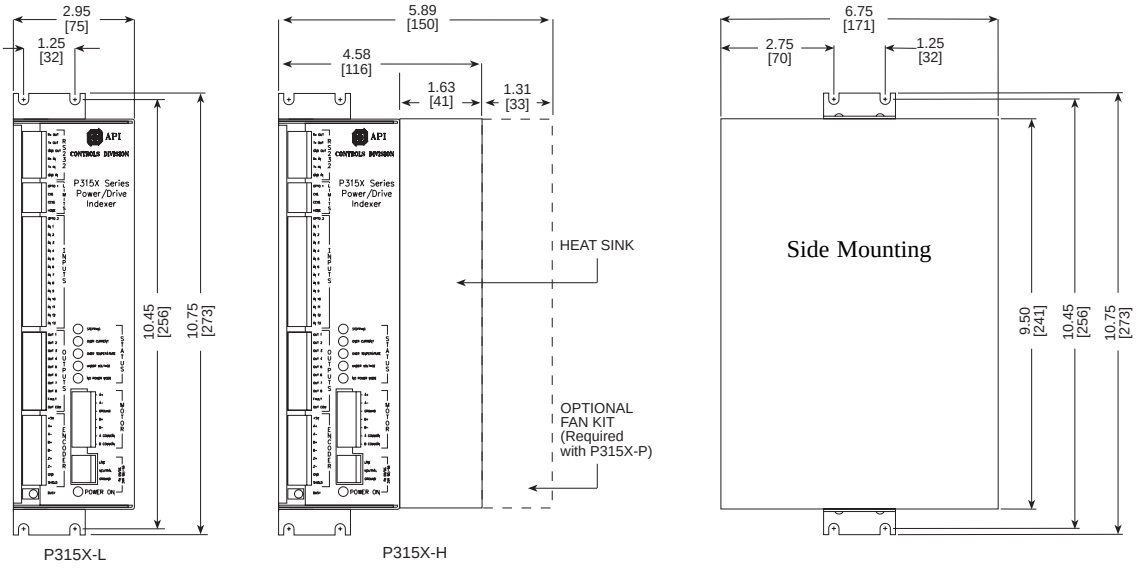
PACKAGED SYSTEMS

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

DIMENSIONS: P315X SERIES

[-] denotes millimeters

Unit should be mounted vertically with a 3" horizontal and 2" vertical clearance.



Subject to change without notice.

P315X DRIVE CONNECTIONS/LED'S

STATUS LED'S

STEP	1	Motor Stepping
CURRENT	2	Drive Over Current
TEMP	3	Drive Over Temperature
VOLTAGE	4	Drive Under Voltage
NO PWR	5	Drive in No Power Mode
POWER	6	LED indicating power on

RS-232

Rx OUT	1	Receive Out
Tx OUT	2	Transmit Out
GND OUT	3	Ground Out
Rx IN	4	Receive In
Tx IN	5	Transmit In
GND IN	6	Ground In

LIMITS

OPTO 1	1	Optical Isolation Input (5-24VDC)
CWL	2	Clockwise Travel Limit
CCWL	3	Counter Clockwise Travel Limit
HOME	4	Home Position Reference Input

INPUTS

OPTO 2	1	Optical Isolation Input (5-24VDC)
IN 1	2	Programmable Input #1
IN 2	3	Programmable Input #2
IN 3	4	Programmable Input #3
IN 4	5	Programmable Input #4
IN 5	6	Programmable Input #5
IN 6	7	Programmable Input #6
IN 7	8	Programmable Input #7
IN 8	9	Programmable Input #8
IN 9	10	Programmable Input #9
IN 10	11	Programmable Input #10
IN 11	12	Programmable Input #11
IN 12	13	Programmable Input #12
IN 13	14	Programmable Input #13

OUTPUTS

OUT 1	1	Programmable Output #1
OUT 2	2	Programmable Output #2
OUT 3	3	Programmable Output #3
OUT 4	4	Programmable Output #4
OUT 5	5	Programmable Output #5
OUT 6	6	Programmable Output #6
OUT 7	7	Programmable Output #7
OUT 8	8	Programmable Output #8
FAULT	9	Fault Output
OUT COM	10	Reference Ground For Outputs

ENCODER

+5V	1	5VDC Supply to Encoder
A+	2	TTL Diff. Signal From Ch. A+
A-	3	TTL Diff. Signal From Ch. A-
B+	4	TTL Diff. Signal From Ch. B+
B-	5	TTL Diff. Signal From Ch. B-
Z+	6	TTL Diff. Signal From Ch. Z+
Z-	7	TTL Diff. Signal From Ch. Z-
GND	8	Encoder Ground
SHIELD	9	Shield Connection to Encoder

MOTOR

A+	1	Motor Phase A+
A-	2	Motor Phase A-
GND	3	Motor Phase Ground
B+	4	Motor Phase B+
B-	5	Motor Phase B-
A COM	6	Motor Phase A Common
B COM	7	Motor Phase B Common

AC POWER

LINE	1	AC Input Black Wire (Line)
NEUT	2	AC Input White Wire (Neutral)
GND	3	AC Input Green Wire (Ground)

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

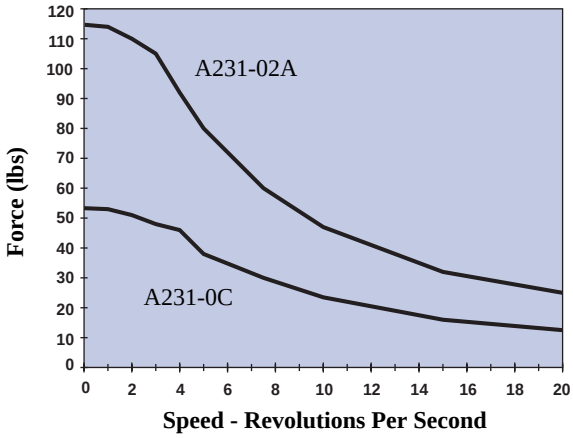
SYSTEM SELECTIONS / MOTOR DIMENSIONS

Each system includes a Power Supply, Drive, and Motor.

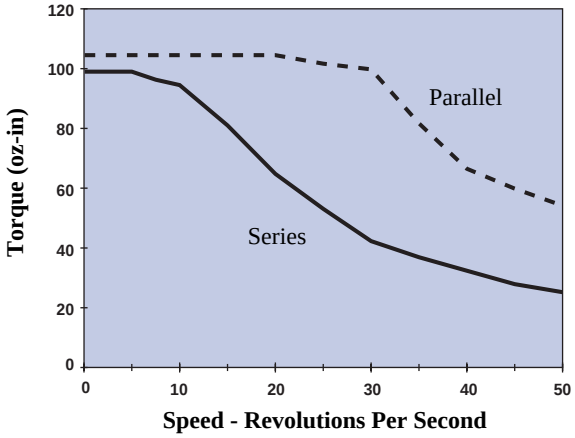
Base System	With Indexer	With Indexer/Encoder	Static Torque Oz-in (N-m)	Motor Width in. (mm)	Motor Length in. (mm)	Drive Version	Motor Model
P315-A231*	P315X-A231*	----	N/A	2.23 (57)	2.00 (51)	P315-L	A231-02*
P315-M231	P315X-M231	P315X-M231E	60 (0.42)	2.23 (57)	2.00 (51)	P315-L	M231-02
P315-M232	P315X-M232	P315X-M232E	100 (0.71)	2.23 (57)	3.25 (83)	P315-L	M232-04
P315-M233	P315X-M233	P315X-M233E	150 (1.06)	2.23 (57)	4.00 (102)	P315-L	M233-06
P315-M341	P315X-M341	P315X-M341E	150 (1.06)	3.25 (83)	2.45 (62)	P315-L	M341-06
P315-M342	P315X-M342	P315X-M342E	300 (2.12)	3.25 (83)	3.70 (93)	P315-H	M342-09
P315-M343	P315X-M343	P315X-M343E	450 (3.18)	3.25 (83)	5.31 (135)	P315-H	M343-11
P315-M421	P315X-M421	P315X-M421E	650 (4.59)	4.20 (106)	4.74 (120)	P315-H	M421-12
P315-M422	P315X-M422	P315X-M422E	1100 (7.77)	4.20 (106)	7.00 (178)	P315-H	M422-12
P315-MH232	P315X-MH232	P315X-MH232E	230 (1.62)	2.25 (57)	3.10 (79)	P315-L	MH232-04
P315-MH342	P315X-MH342	P315X-MH342E	650 (4.59)	3.38 (86)	4.77 (121)	P315-P	MH342-10
P315-MH344	P315X-MH344	P315X-MH344E	1150 (8.12)	3.38 (86)	7.62 (194)	P315-P	MH344-11
P315-MH421	P315X-MH421	P315X-MH421E	1200 (8.47)	4.28 (108)	6.20 (158)	P315-P	MH421-11
P315-MH422	P315X-MH422	P315X-MH422E	2400 (16.95)	4.28 (108)	8.63 (219)	P315-P	MH422-16
P315-MH423	P315X-MH423	P315X-MH423E	3600 (25.42)	4.28 (108)	11.15 (248)	P315-P	MH423-16

PACKAGED SYSTEMS

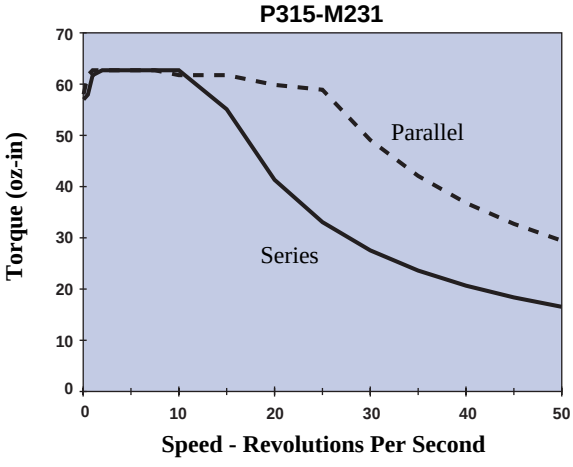
SPEED/FORCE CURVE
*** Suffix 'A' - 0.050" Lead; 'C' - 0.250" Lead**



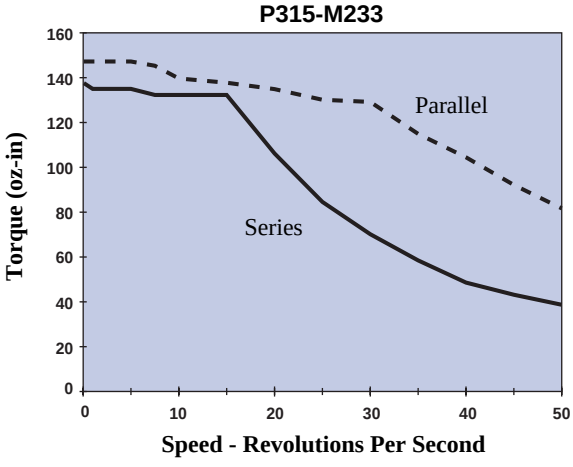
P315-M232



P315-M231

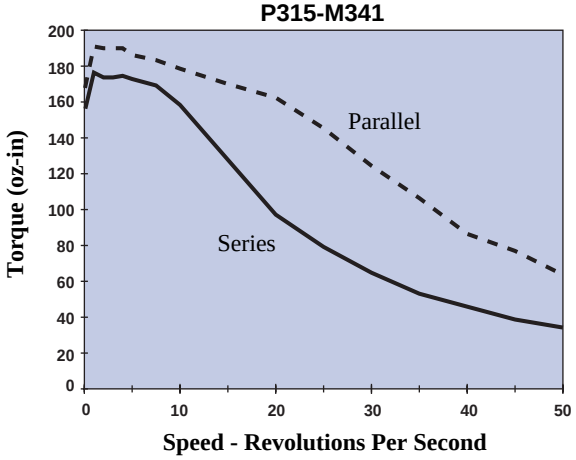


P315-M233

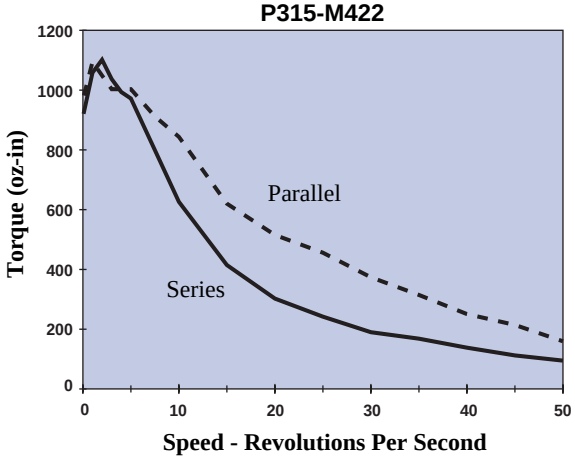


Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

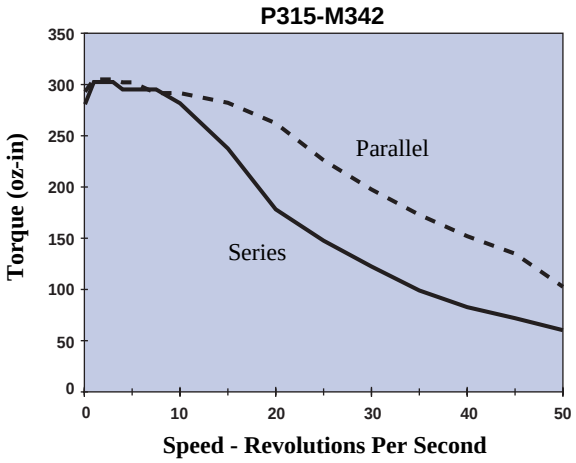
P315-M341



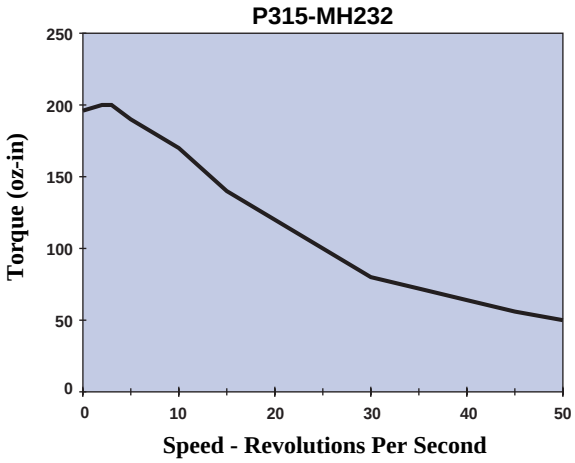
P315-M422



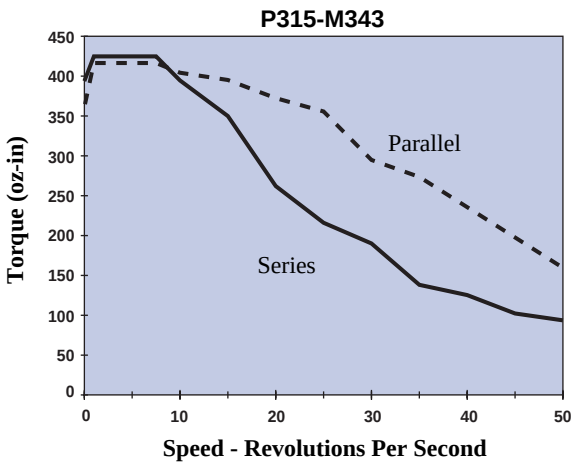
P315-M342



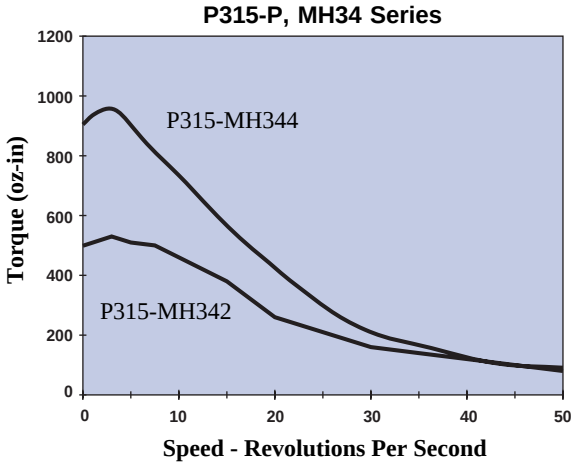
P315-MH232



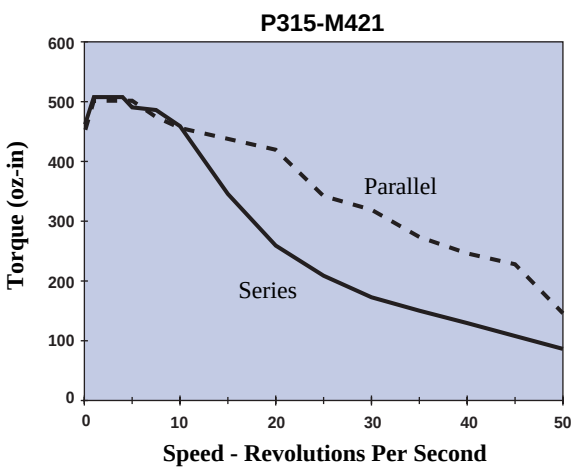
P315-M343



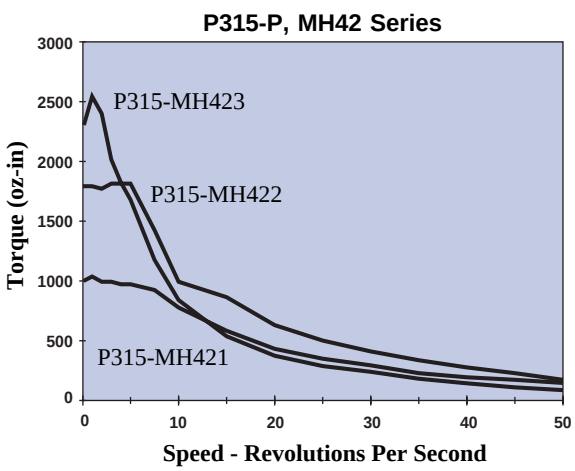
P315-P, MH34 Series



P315-M421



P315-P, MH42 Series



Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

Artisan Technology Group is an independent supplier of quality pre-owned equipment

Gold-standard solutions

Extend the life of your critical industrial, commercial, and military systems with our superior service and support.

We buy equipment

Planning to upgrade your current equipment? Have surplus equipment taking up shelf space? We'll give it a new home.

Learn more!

Visit us at **artisantg.com** for more info on price quotes, drivers, technical specifications, manuals, and documentation.

Artisan Scientific Corporation dba Artisan Technology Group is not an affiliate, representative, or authorized distributor for any manufacturer listed herein.

We're here to make your life easier. How can we help you today?

(217) 352-9330 | sales@artisantg.com | artisantg.com

ARTISAN® TECHNOLOGY GROUP