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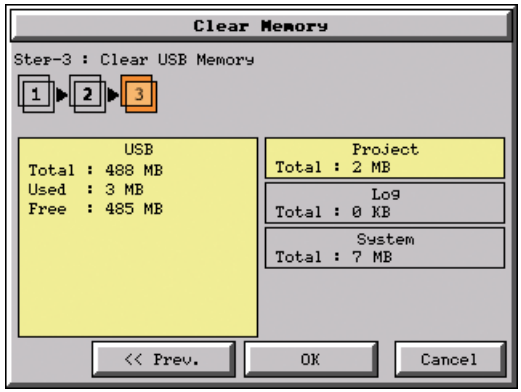
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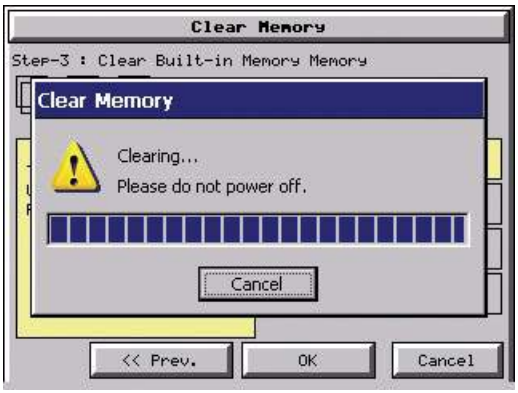
Memory – Clear Memory (cont'd)



The data file(s)selected to clear are checked. If the data file is good, then the **OK** button can be pressed to start the clear procedure.

If there is a problem with the data file, the **OK** button will remain grayed out and the user can return to the previous screen by pressing the **<< Prev** button.

Press the OK button to continue.



This message is displayed during the clearing process. Press the **Cancel** button to abort the clearing.

The following text is shown in the clearing progress message box:

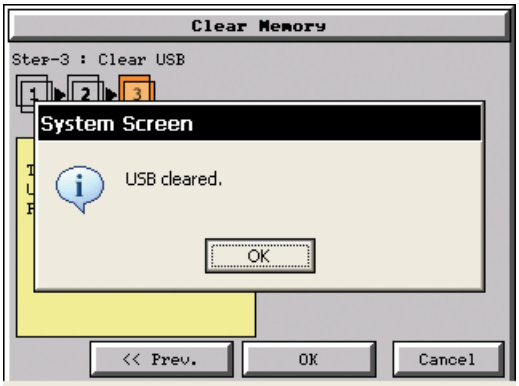
Clearing Built-in Memory:
"Please do not Power Off"

Clearing USB Memory:
"Please do not Power Off or Remove USB"

Clearing SD1 or SD2

"Please do not Power Off or Remove SD"

WARNING: During the clearing process, do not power off the touch panel or remove the memory device.



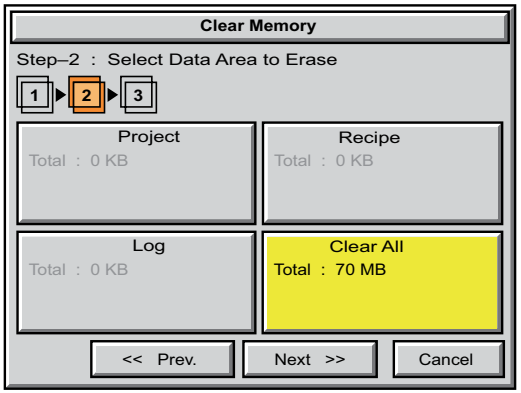
The following message is displayed when the clearing process is complete:

"%Device% cleared"

%Device% will show either "SD1", "SD2", or "USB".

Press the **OK** button to return to the **Memory Menu** screen.

Memory – Clear Memory (cont'd)



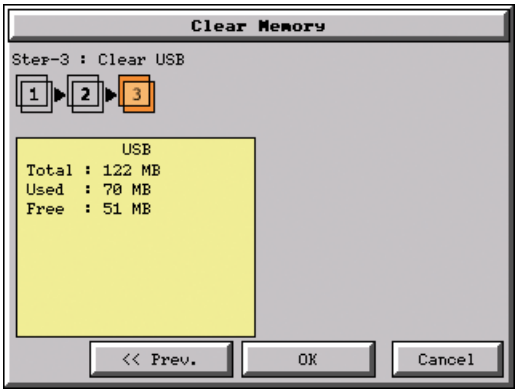
The following is an example of **Clear All** selected for clearing.

The selected device is highlighted.

The **Next >>** button is now enabled.

Pressing **Cancel** will deselect the **Clear All**.

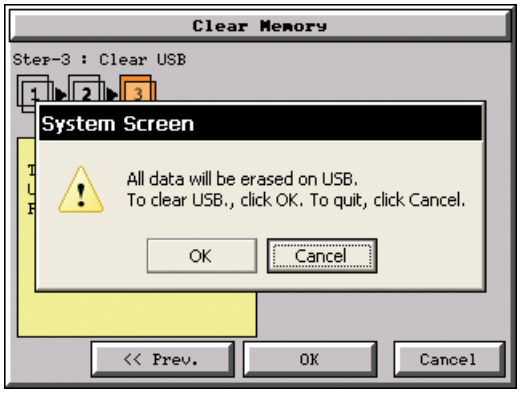
NOTE: *If Clear All is selected, all files will be erased from the memory device, even those not related to the* ***C-more*** *touch panel.*



The data file(s)selected to clear are verified. If the data file is good, then the OK button can be pressed to start the clear procedure.

If there is a problem with the data file, the **OK** button will remain grayed out and the user can return to the previous screen by pressing the << Prev button.

Press the **OK** button to continue.

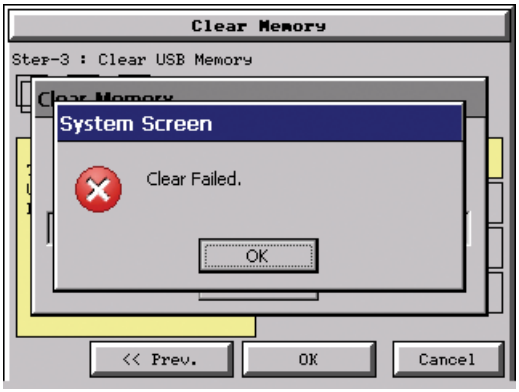


The warning message shown here will be displayed to give the user the opportunity to decide if they want to proceed or not.

Press the **OK** button to continue.

The **Clear All** process will start with a warning message as seen in the first example and continue until a message saying the device is cleared or a warning message as shown on the next page will appear.

Memory – Clear Memory (cont'd)



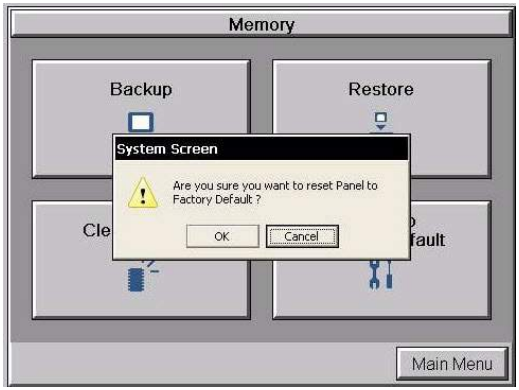
The warning message shown here will be displayed if the clearing process fails.

"Clear Failed".

Press the **OK** button to return to the **Clear Memory** screen and try again.

If the selected memory still fails to clear, then refer to **Chapter 8: Troubleshooting** for additional help.

Memory – Reset to Factory Default



After pressing the **Reset to Factory Default** button from the **Memory Menu**, the message box shown will be displayed.

Resetting to the Factory Defaults produces the following actions:

1.) The touch screen calibration is reset to the Factory Defaults.

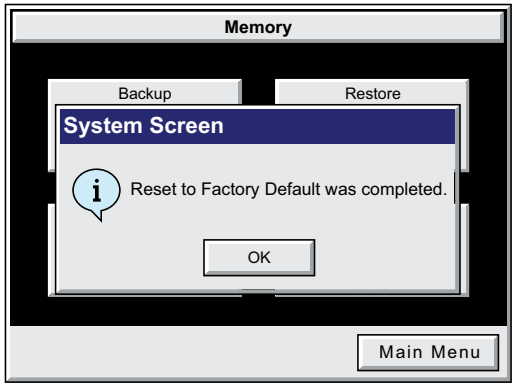
2.) The project file is cleared.

3.) The log, recipe & WAV files are cleared.

4.) The IP address is set to DHCP.

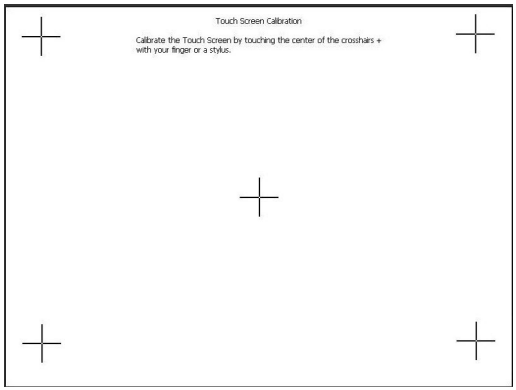
5

WARNING: As a precaution, it is recommended to create a backup file to an SD card or USB storage device using the Memory Backup function before resetting to factory defaults.



The message shown here is displayed once the **Factory Default** values have been stored into the system memory.

Press **OK** to continue.



After pressing **OK**, the touch panel will reboot and startup on the **Touch Screen Calibration** procedure as shown here.

The following note is also shown on the calibration screens to remind the user that the **Project File** has been cleared, there's no communications with the PLC, and the calibration procedure most be performed in order to ready the panel to download a project:

Note: The panel will not communicate or run its project in this mode.

Also, the ***C-more*** **Programming Software** will not connect to the panel in this situation.

PLC COMMUNICATIONS



In This Chapter...

Introduction **6-2**

***Direct*LOGIC PLCs Password Protection** **6-2**

PLC Protocols 6-3

PLC Communication Cables & Wiring Diagrams **6-5**

AutomationDirect PLCs RS-232C Serial 6-7

AutomationDirect PLCs RS-422A/RS-485A 6-10

***Direct*LOGIC Universal Isolated Network Adapter, p/n FA-ISOCON:** 6-16

***Direct*LOGIC Universal Converter, p/n F2-UNICON:** 6-17

RS-422A/RS-485A Multi-Drop Wiring Diagram Examples 6-18

Allen-Bradley 6-22

GE 6-27

GE VersaMax Micro 6-27

Mitsubishi 6-28

Omron 6-30

Modicon Modbus RS-232 6-31

Modicon Micro Series 6-31

Modicon Modbus with RJ45 6-31

Siemens 6-32

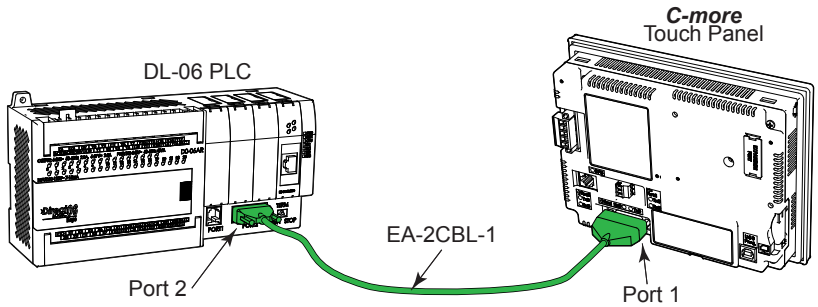
Introduction

The ***C-more*** family of touch panels is capable of communicating with a wide variety of Programmable Logic Controllers. ***C-more*** is capable of communicating over RS232, RS422 and RS485 serial networks as well as Ethernet networks. It communicates with all AutomationDirect PLC's utilizing various protocols. ***C-more*** also communicates with other brands of PLCs by their different protocols. The table on the next page lists all of the various PLCs and protocols that can be configured. The page after the protocol table lists the various serial communication cables that are available to purchase. The rest of this chapter is devoted to showing the pin to pin connections of all the available cables plus wiring diagrams that the user can refer to in order to construct their own cables, along with wiring diagrams of cables that are not available for purchase. To simplify RS422/RS485 wiring schemes, we have included wiring diagrams showing connections for available terminal connectors such as our ZIPLink Communication Adapter Module, p/n ZL-CMA15, used for example with our DL-06 and D2-260 PLCs.

If you have difficulty determining whether the particular PLC and/or protocol you are using will work with the ***C-more*** series of touch panels, please contact our technical support group at 770-844-4200

*Direct*LOGIC PLCs Password Protection

NOTE: *Many* ***Direct****Logic PLCs support multi-level password protection of the ladder program. This allows password protection while not locking the communication port to an operator interface. The multilevel password can be invoked by creating a password with an upper case "A" followed by seven numeric characters (e.g. A1234567). Please refer to the specific PLC user manual for further details.*



PLC Protocols

PLC Protocol Table			
Model			**Protocols**
AutomationDirect	Productivity Series		Productivity Serial
			Productivity Ethernet
	Do-more (BRX)	all	Do-more Serial
			Do-more Ethernet
	CLICK		Modbus (CLICK addressing)
			Modbus TCP (CLICK addressing)
	DL05/DL06	all	K-Sequence
			DirectNET
			Modbus (Koyo addressing)
		H0-ECOM/H0-ECOM100	***Direct***LOGIC Ethernet
	DL105	all	K-Sequence
	DL205	D2-230	K-Sequence
		D2-240	K-Sequence
			DirectNET
		D2-250/D2-250-1/D2-260/D2-262	K-Sequence
			DirectNET
			Modbus (Koyo addressing)
		D2-240/D2-250-1/D2-260 Using DCM	***Direct***NET
			Modbus (Koyo addressing)
		H2-ECOM/H2-ECOM100	***Direct***LOGIC Ethernet
	DL305	D3-330/330P (Requires the use of a Data Communications Unit)	***Direct***NET
		D3-340	***Direct***NET
		D3-350	K-Sequence
			DirectNET
			Modbus (Koyo addressing)
		D3-350 DCM	***Direct***NET
			Modbus (Koyo addressing)
	DL405	D4-430	K-Sequence
			DirectNET
		D4-440	K-Sequence
			DirectNET
		D4-450/D4-454	K-Sequence
			DirectNET
			Modbus (Koyo addressing)
		All with DCM	***Direct***NET
			Modbus (Koyo addressing)
		H4-ECOM/H4-ECOM100	***Direct***LOGIC Ethernet
	H2-WinPLC (Think & Do) Live V5.2 or later and Studio any version		Think & Do Modbus RTU (serial port)
	H2-WinPLC (Think & Do) Live V5.5.1 or later and Studio V7.2.1 or later		Think & Do Modbus TCP/IP (Ethernet port)
	GS Drives		GS Drives Serial
			GS Drives TCP/IP (GS-EDRV)
	SOLO Temperature Controllers (models with serial communications)		SOLO Temperature Controller

PLC Protocols

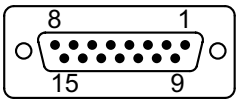
PLC Protocol Table (cont'd)		
Model		**Protocols**
Allen-Bradley	MicroLogix 1000, 1100, 1200, 1400, 1500, SLC 5-01/02/03	DH485/AIC/AIC+
	MicroLogix 1000, 1100, 1200, 1400 and 1500	DF1 Half Duplex; DF1 Full Duplex
	SLC 5-03/04/05	
	ControlLogix™, CompactLogix™, FlexLogix™	
	PLC-5	DF1 Full Duplex
	ControlLogix, CompactLogix, FlexLogix - Tag Based	DF1 Half Duplex; DF1 Full Duplex
	ControlLogix, CompactLogix, FlexLogix - Generic I/O Messaging	EtherNet/IP Server
	ControlLogix, CompactLogix, FlexLogix - Tag Based	EtherNet/IP Client
	MicroLogix 1100, 1400 and SLC 5/05, via native Ethernet port	
	MicroLogix 1000, 1100, 1200, 1400, 1500, SLC 5-03/04/05, all via ENI adapter	
	Micro 800 Series	Modbus RTU
		Modbus TCP
	Micro 800 Series - Tag Based	DF1 Full Duplex
		EtherNet/IP Client
Modbus RTU	Modbus RTU devices	Modbus RTU
Modbus TCP/IP	Modbus TCP/IP devices	Modbus TCP/IP
GE	90/30, 90/70, Micro 90, VersaMax Micro	SNPX
	90/30, Rx3i	SRTP Ethernet
Mitsubishi	FX Series	FX Direct
	Q02, Q02H, Q06H, Q12H, Q25H	Q CPU
	Q, QnA Serial	QnA Serial
	Q, QnA Ethernet	QnA Ethernet
Modicon	984 CPU, Quantum 113 CPU, AEG Modicon Micro Series 110 CPU: 311-xx, 411-xx, 512-xx, 612-xx	Modbus RTU
	Other devices using Modicon Modbus addressing	Modbus RTU
		TUModbus TCP/IP
Omron	C200 Adapter, C500	Host Link
	CJ1/CS1 Serial	FINS
	CJ1/CS1 Ethernet	
Siemens	S7-200 CPU, RS-485 Serial	PPI
	S7-200 CPU, S7-300 CPU, S7-400, S7-1200, S7-1500 CPU Ethernet	Ethernet ISO over TCP

PLC Communication Cables & Wiring Diagrams

Cable Description	Cable Part No.
Cables used with 15-pin RS-232/422/485 serial Port1	
AutomationDirect Productivity Series, Do-more, CLICK, *Direct* LOGIC PLC RJ-12 port, DL05, DL06, DL105, DL205, D3-350, D4-450 & H2-WinPLC (RS-232C) 3m (9.8 ft) cable length	**EA-2CBL**
Direct LOGIC (VGA Style) 15-pin port, DL06, D2-250 (250-1), D2-260 (RS-232C) 3m (9.8 ft) cable length	**EA-2CBL-1**
Direct LOGIC PLC RJ-11 port, D3-340 (RS-232C) 3m (9.8 ft) cable length	**EA-3CBL**
Direct LOGIC DL405 PLC 15-pin D-sub port, DL405 (RS-232C) 3m (9.8 ft) cable length	**EA-4CBL-1**
Direct LOGIC PLC 25-pin D-sub port, DL405, D3-350, DL305 DCU and all DCM's (RS-232C) 3m (9.8 ft) cable length	**EA-4CBL-2**
Allen-Bradley MicroLogix 1000, 1100, 1200, 1400 & 1500 (RS-232C) 3m (9.8 ft) cable length	**EA-MLOGIX-CBL**
Allen-Bradley SLC 5-03/04/05, ControlLogix, CompactLogix, FlexLogix DF1 port (RS-232C)	**EA-SLC-232-CBL**
Allen-Bradley PLC-5 DF1 port (RS-232C) 3m (9.8 ft) cable length	**EA-PLC5-232-CBL**
Allen-Bradley SLC 5-01/02/03, PLC5 DH485 port 3m (9.8 ft) cable length	**EA-DH485-CBL**
GE 90/30, 90/70, Micro 90, Versamax Micro (Port2) 15-pin D-sub port (RS-422A) 3m (9.8 ft) cable length	**EA-90-30-CBL**
MITSUBISHI FX Series 25-pin port (RS-422A) 3m (9.8 ft) cable length	**EA-MITSU-CBL**
MITSUBISHI FX Series 8-pin mini-DIN (RS-422A) 3m (9.8 ft) cable length	**EA-MITSU-CBL-1**
OMRON Host Link (C200 Adapter, C500) (RS-232C) 3m (9.8 ft) cable length	**EA-OMRON-CBL**

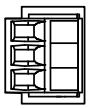
Cable Description	Cable Part No.
Cables used with RJ12 RS-232 serial Port3	
AutomationDirect Productivity Series, Do-more, CLICK, *Direct* LOGIC PLC RJ-12 port, DL05, DL06, DL105, DL205, D3-350, D4-450 & H2-WinPLC (RS-232C) 3.66m (12ft) cable length	**D0-CBL**
Direct LOGIC (VGA Style) 15-pin port, DL06, D2-250 (250-1), D2-260 (RS-232C). Use with D0-CBL cable.	**FA-15HD**
Direct LOGIC PLC 15-pin D-sub port, DL405 (RS-232C). Use with D0-CBL cable.	**FA-CABKIT**
Direct LOGIC PLC RJ-11 port, D3-340 (RS-232C) 2m (6.56 ft) cable length	**OP-3CBL-1**

Port1



D-Sub 15-pin female on rear of touch panel

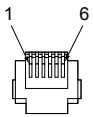
***Port2**



RS-485 Serial Communications

Port3

Pin	Signal
1	0V
2	N.C.
3	RXD
4	TXD
5	+5V
6	0V



RJ12 RS-232 Serial Communications

***NOTE:** All cables for connections at Port 2 are user constructed. Refer to the specifications of the connected device port to construct the cable properly. The connector for Port2, EA9-3TB , is included with your **C-more** panel.*

Cables from *AutomationDirect* (cont'd)



Part No. D0-CBL



Part No. OP-3CBL-1



Part No. FA-15HD



Part No. EA-2CBL



Part No. EA-2CBL-1



Part No. FA-CABKIT



Part No. EA-4CBL-1



Part No. EA-4CBL-2



Part No. EA-3CBL



Part No. EA-MLOGIX-CBL



Part No. EA-SLC-232-CBL



Part No. EA-PLC5-232-CBL



Part No. EA-DH485-CBL



Part No. EA-90-30-CBL



Part No. EA-MITSU-CBL



Part No. EA-MITSU-CBL-1



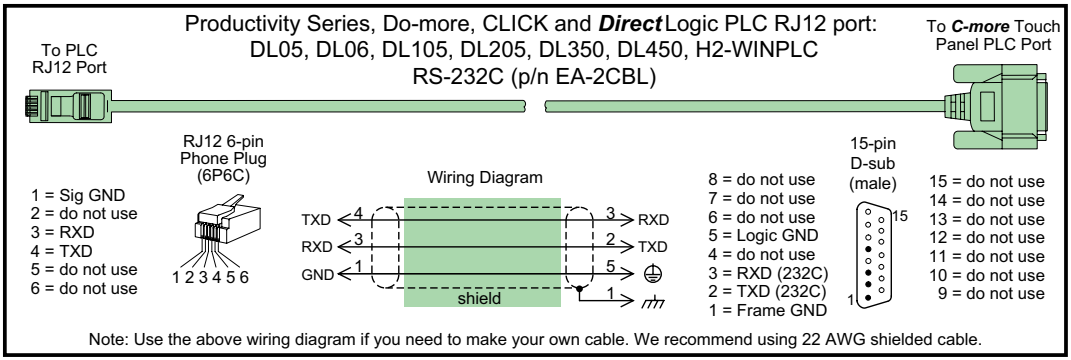
Part No. EA-OMRON-CBL

PLC Communication Cables & Wiring Diagrams (cont'd)

The following series of wiring diagrams show the connectors and wiring details for the communication cables that are used between the ***C-more*** touch panels and various PLC controllers. Part numbers are included with the **pre-made cables** that can be purchased from ***AutomationDirect***. The information presented will allow the user to construct their own cables if so desired.

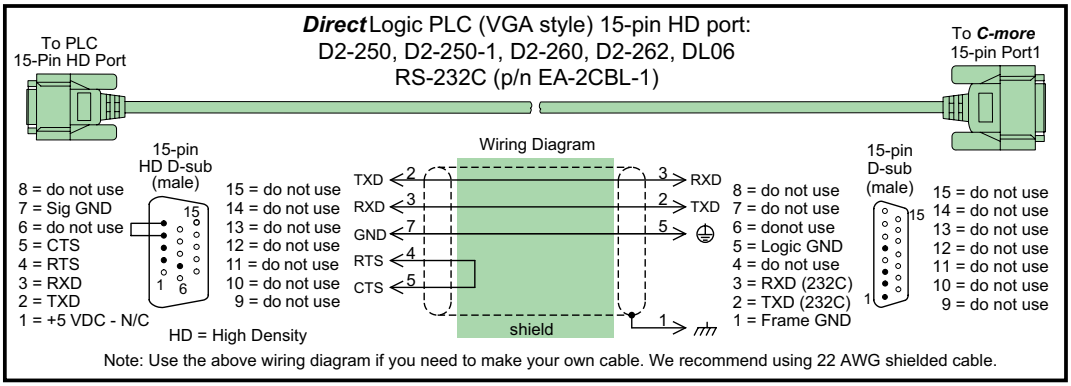
AutomationDirect PLCs RS-232C Serial

EA-2CBL



Note: Use the above wiring diagram if you need to make your own cable. We recommend using 22 AWG shielded cable.

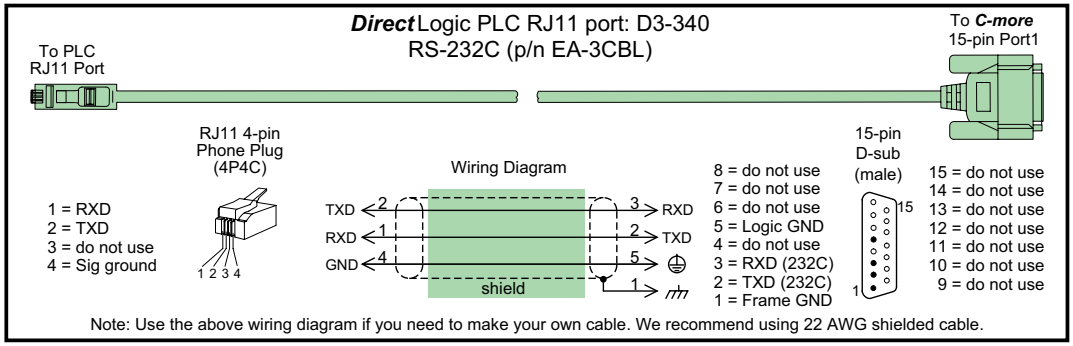
EA-2CBL-1



Note: Use the above wiring diagram if you need to make your own cable. We recommend using 22 AWG shielded cable.

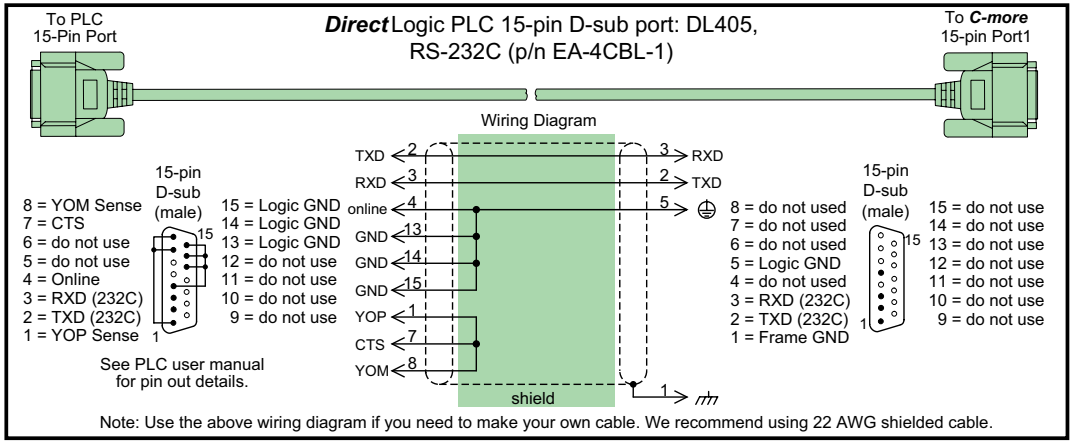
AutomationDirect PLCs RS-232C Serial (cont'd)

EA-3CBL



Note: Use the above wiring diagram if you need to make your own cable. We recommend using 22 AWG shielded cable.

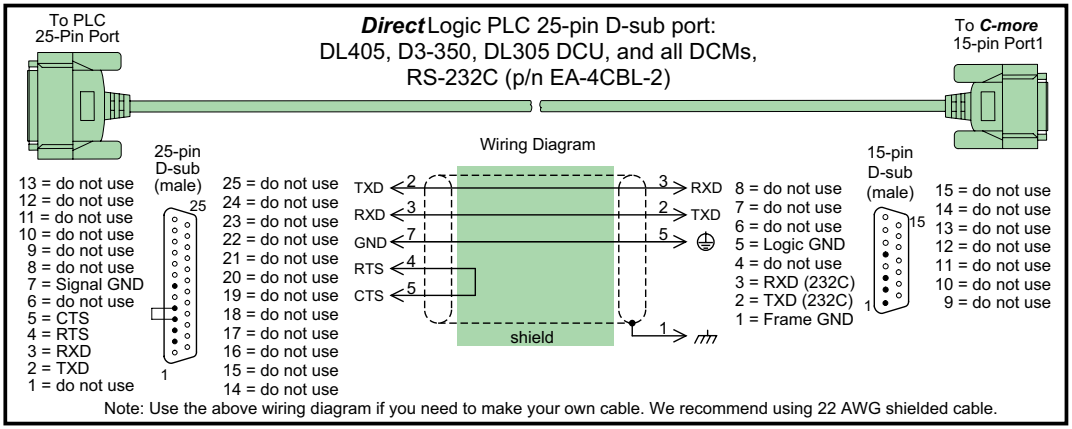
EA-4CBL-1



Note: Use the above wiring diagram if you need to make your own cable. We recommend using 22 AWG shielded cable.

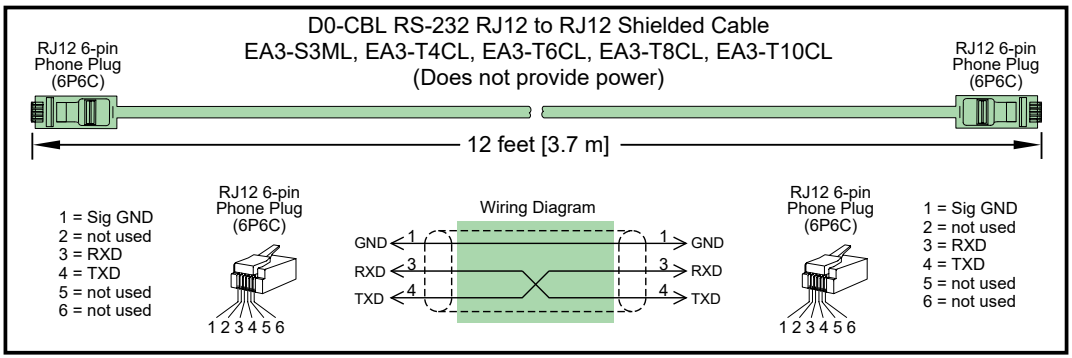
AutomationDirect PLCs RS-232C Serial (cont'd)

EA-4CBL-2

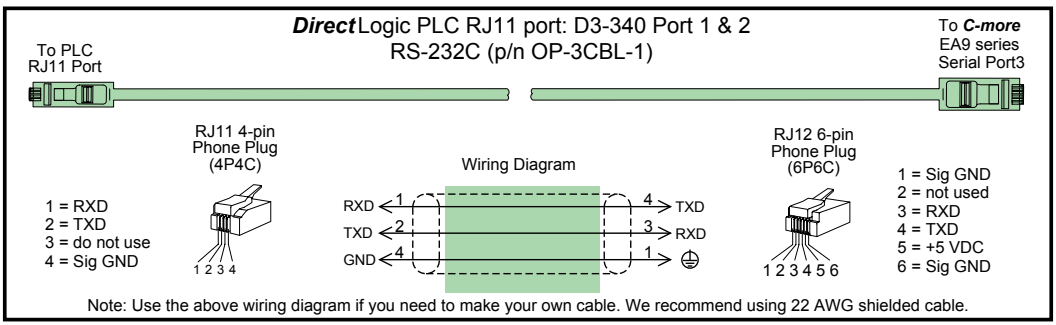


Note: Use the above wiring diagram if you need to make your own cable. We recommend using 22 AWG shielded cable.

D0-CBL



OP-3CBL-1

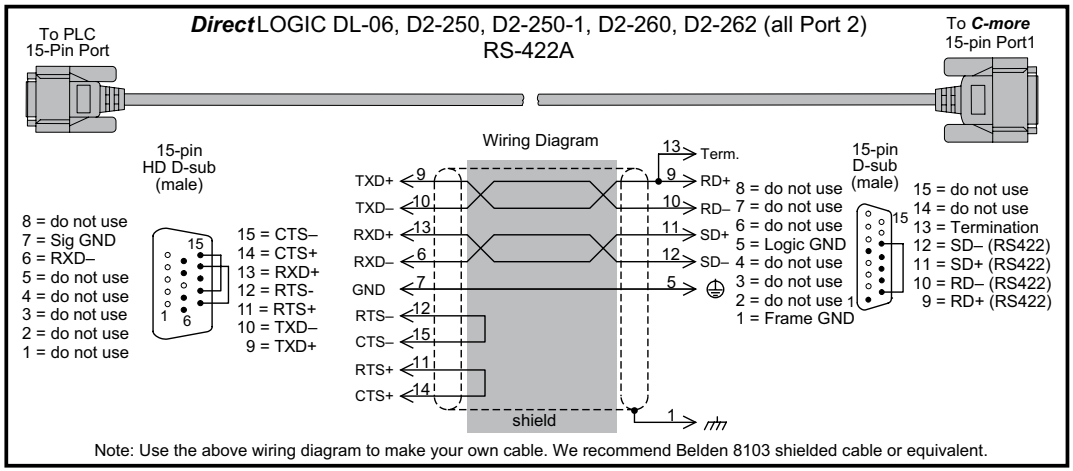


Note: Use the above wiring diagram if you need to make your own cable. We recommend using 22 AWG shielded cable.

AutomationDirect PLCs RS-422A/RS-485A

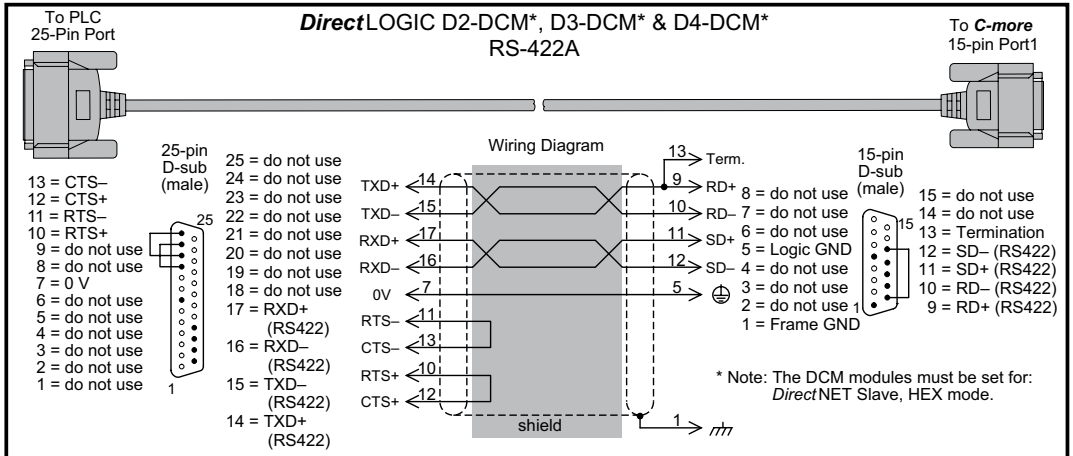
When using the RS-422A/RS-485A capabilities of the ***C-more*** 15-pin PLC communications Port1, the termination resistor is placed between the **RXD–** and **RXD+** terminals on the PLC side of the connection between the touch panel and PLC. The Termination Resistor value is based on the characteristic impedance of the cable being used. To enable the built-in 120 Ohm Termination Resistor, jumper pin **13** to pin **9 (RXD+)** on the ***C-more*** 15-pin PLC communications Port1.

User Constructed



Note: Use the above wiring diagram to make your own cable. We recommend Belden 8103 shielded cable or equivalent.

User Constructed

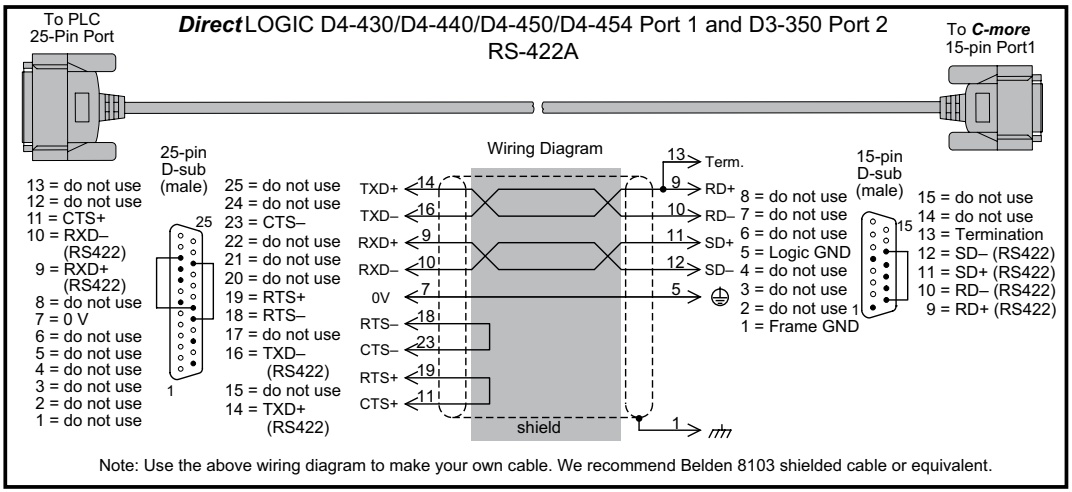


Note: Use the above wiring diagram to make your own cable. We recommend Belden 8103 shielded cable or equivalent.

NOTE: *The RS-422 wiring diagrams shown above are not for multi-drop networks involving connecting more than one PLC to a panel. Refer to the multi-drop wiring diagram examples later in this chapter if more than one PLC will be connected to a panel.*

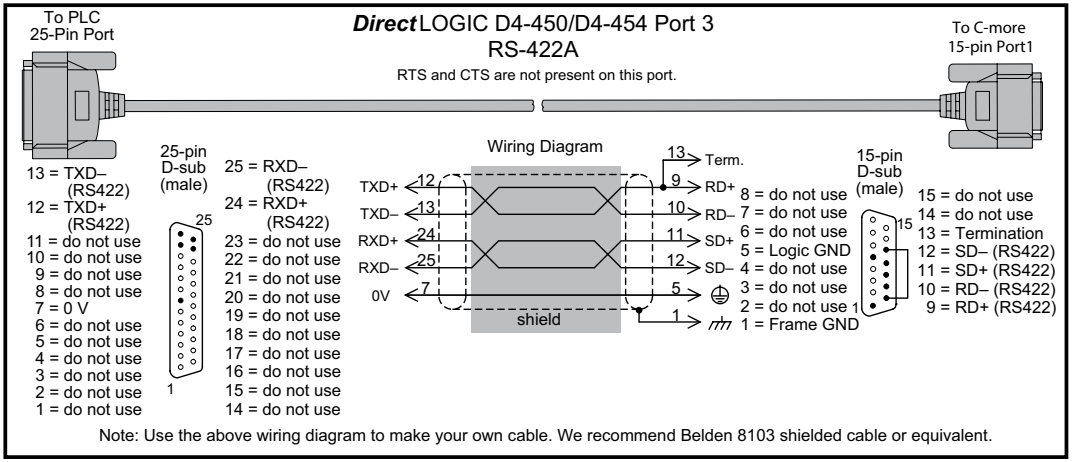
AutomationDirect PLCs RS-422A/RS-485A (cont'd)

User Constructed



Note: Use the above wiring diagram to make your own cable. We recommend Belden 8103 shielded cable or equivalent.

User Constructed

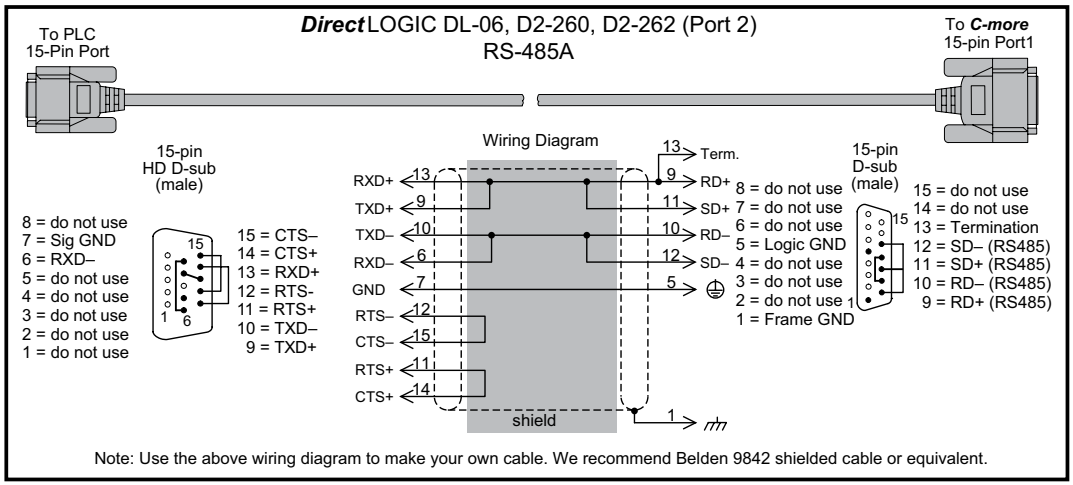


Note: Use the above wiring diagram to make your own cable. We recommend Belden 8103 shielded cable or equivalent.

NOTE: *The RS-422 wiring diagrams shown above are not for multi-drop networks involving connecting more than one PLC to a panel. Refer to the multi-drop wiring diagram examples later in this chapter if more than one PLC will be connected to a panel.*

AutomationDirect PLCs RS-422A/RS-485A (cont'd)

User Constructed



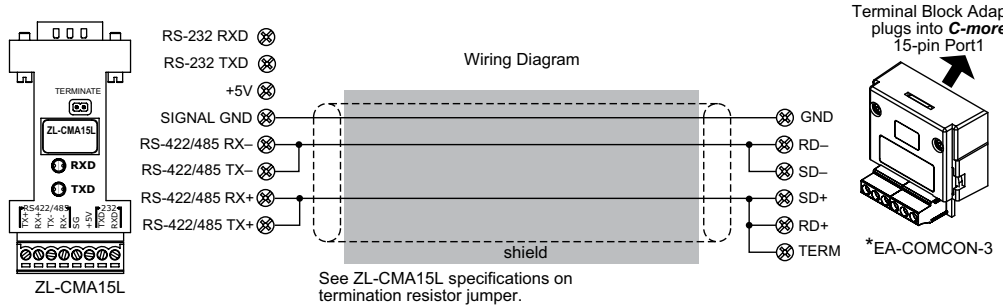
Note: Use the above wiring diagram to make your own cable. We recommend Belden 9842 shielded cable or equivalent.

NOTE: *The RS-485 wiring diagram shown above is not for multi-drop networks involving connecting more than one PLC to a panel. Refer to the multi-drop wiring diagram examples later in this chapter if more than one PLC will be connected to a panel.*

AutomationDirect PLCs RS-422A/RS-485A (cont'd)

User Constructed

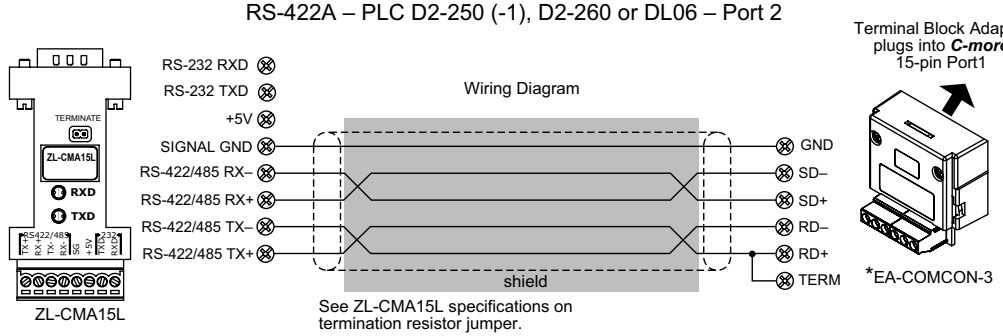
***Direct*LOGIC** ZIPLink ZL-CMA15L Adapter Module to EA-COMCON-3 Terminal Block Adapter
RS-485A – PLC D2-260 or DL06 only – Port 2



Note: Use the above wiring diagram to make your own cable. We recommend Belden 8103 shielded cable or equivalent.

User Constructed

***Direct*LOGIC** ZIPLink ZL-CMA15L Adapter Module to EA-COMCON-3 Terminal Block Adapter
RS-422A – PLC D2-250 (-1), D2-260 or DL06 – Port 2



Note: Use the above wiring diagram to make your own cable. We recommend Belden 9842 shielded cable or equivalent.

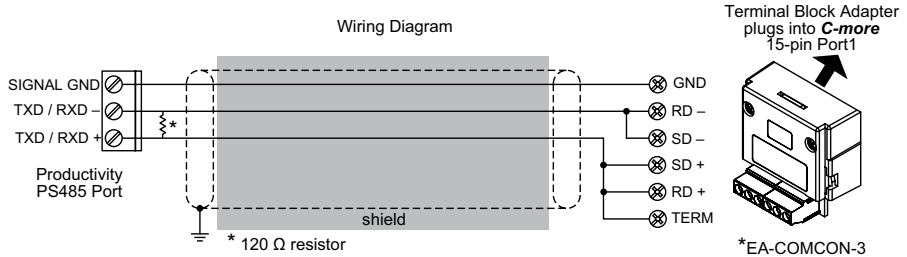
***NOTE:** The RS-422 and RS-485 wiring diagrams shown above are not for multi-drop networks involving connecting more than one PLC to a panel. Refer to the multi-drop wiring diagram examples later in this chapter if more than one PLC will be connected to a panel.*

*** NOTE:** EA-COMCON-3 will install only on EA9-T6CL, EA9-T6CL-R, EA9-T7CL and EA9-T7CL-R panels*

AutomationDirect PLCs RS-422A/RS-485A (cont'd)

User Constructed

Productivity PLC RS485 Port to EA-COMCON-3 Terminal Block Adapter

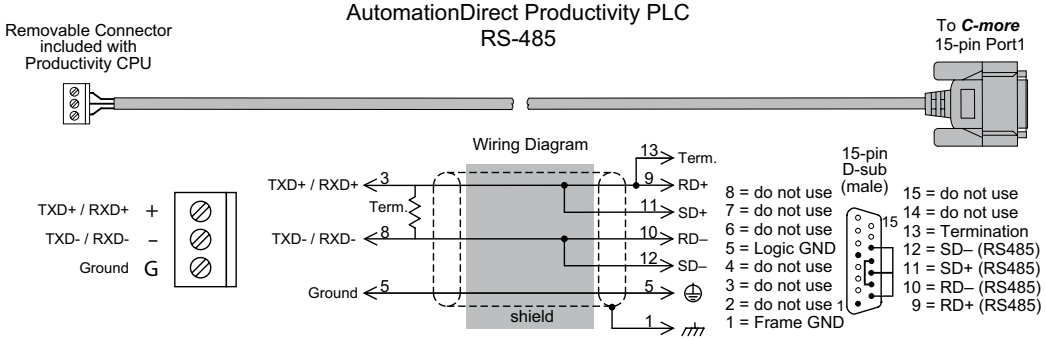


Note: Use the above wiring diagram to make your own cable. We recommend Belden 9842 shielded cable or equivalent.

6

User Constructed

AutomationDirect Productivity PLC
RS-485



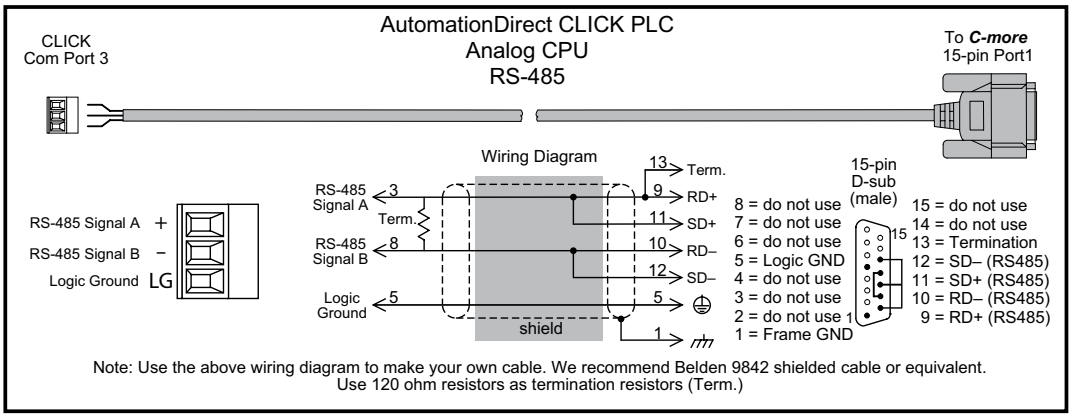
Note: Use the above wiring diagram to make your own cable. We recommend Belden 9842 shielded cable or equivalent.
Use 120 ohm resistors as termination resistors (Term.)

NOTE: *The RS-422 and RS-485 wiring diagrams shown above are not for multi-drop networks involving connecting more than one PLC to a panel. Refer to the multi-drop wiring diagram examples later in this chapter if more than one PLC will be connected to a panel.*

*** NOTE:** EA-COMCON-3 will install only on EA9-T6CL, EA9-T6CL-R, EA9-T7CL and EA9-T7CL-R panels*

AutomationDirect PLCs RS-422A/RS-485A (cont'd)

User Constructed

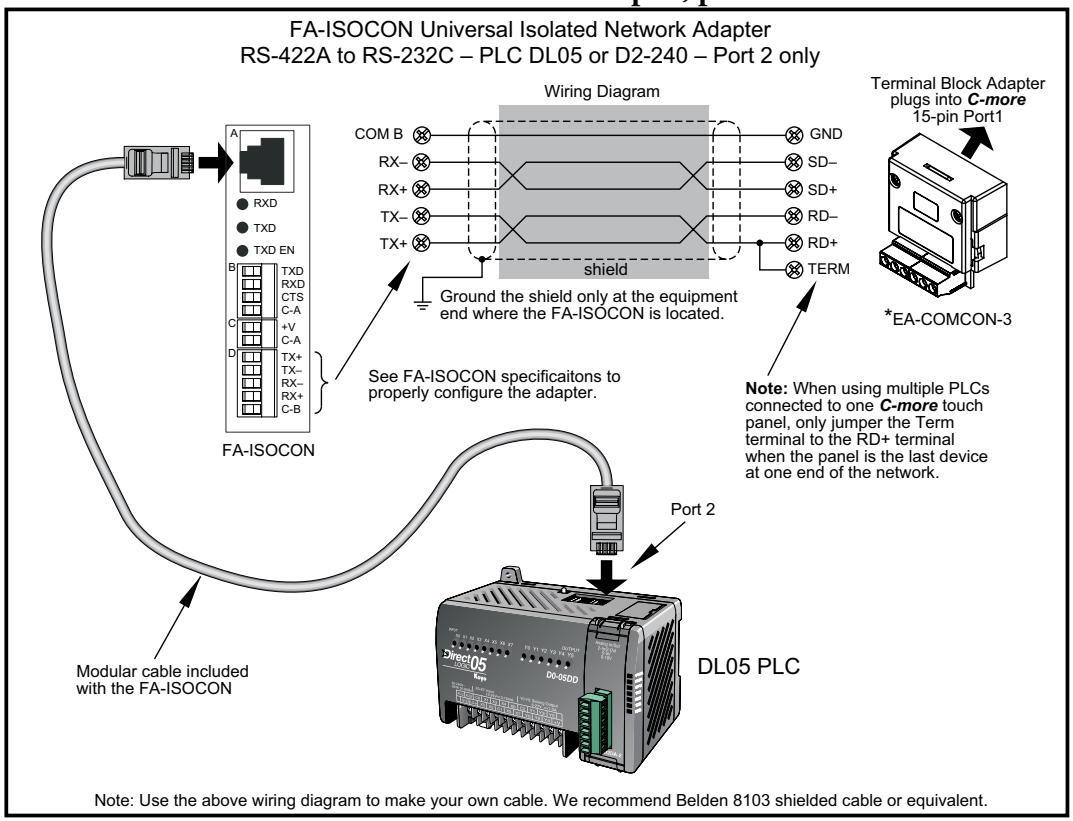


Note: Use the above wiring diagram to make your own cable. We recommend Belden 9842 shielded cable or equivalent.
Use 120 ohm resistors as termination resistors (Term.)

NOTE: *The RS-485 wiring diagram shown above is not for multi-drop networks involving connecting more than one PLC to a panel. Refer to the multi-drop wiring diagram examples later in this chapter if more than one PLC will be connected to a panel.*

6

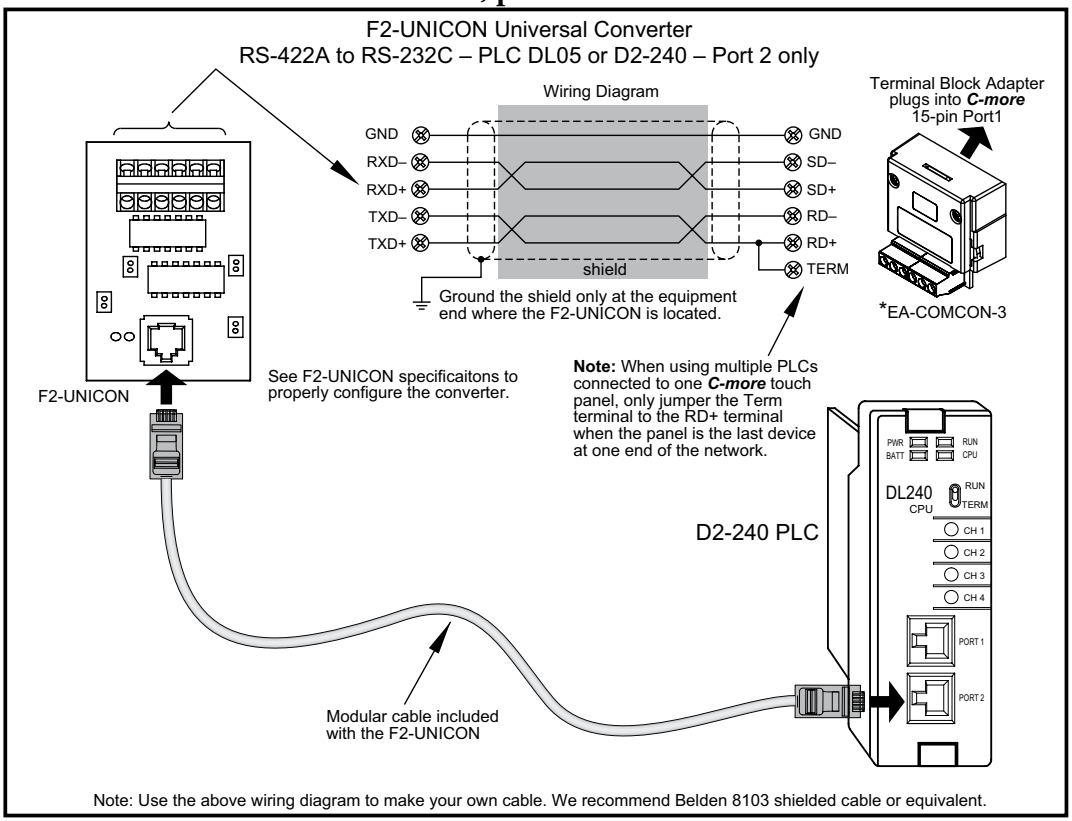
*Direct*LOGIC Universal Isolated Network Adapter, p/n FA-ISOCON:



Note: Use the above wiring diagram to make your own cable. We recommend Belden 8103 shielded cable or equivalent.

**** NOTE:** EA-COMCON-3 will install only on EA9-T6CL, EA9-T6CL-R, EA9-T7CL and EA9-T7CL-R panels*

*Direct*LOGIC Universal Converter, p/n F2-UNICON:

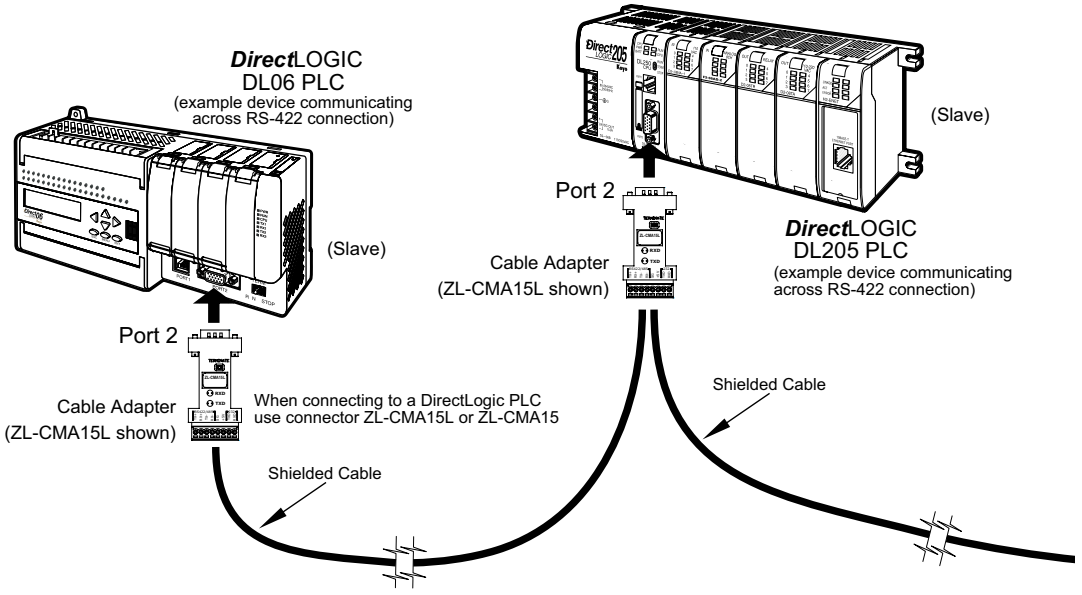




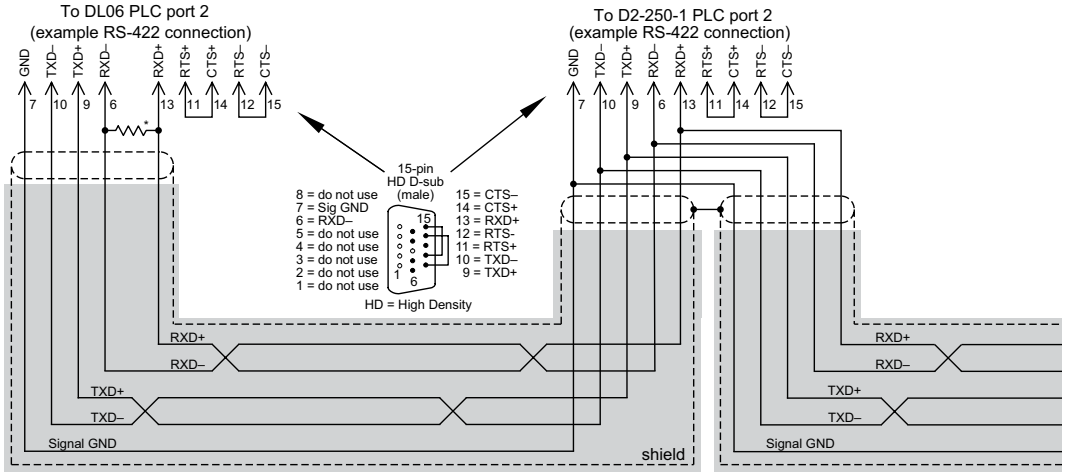
** **NOTE:** EA-COMCON-3 will install only on EA9-T6CL, EA9-T6CL-R, EA9-T7CL and EA9-T7CL-R panels*

RS-422A/RS-485A Multi-Drop Wiring Diagram Examples

DL06 and DL205 used for illustration purposes



Notes: 1. We recommend Belden 8103 shielded cable or equivalent.
2. Wiring Diagram for this example, ZL-CMA15(L)

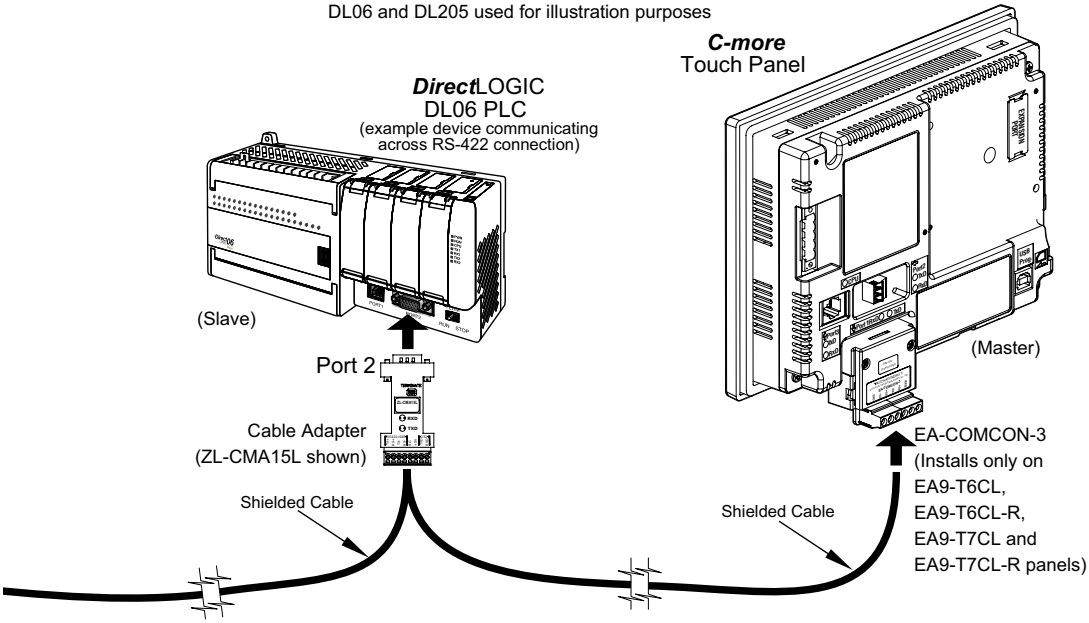


* Termination resistors required at both ends of the network receive data signals to match the impedance of the cable (between 100 and 500 ohms).

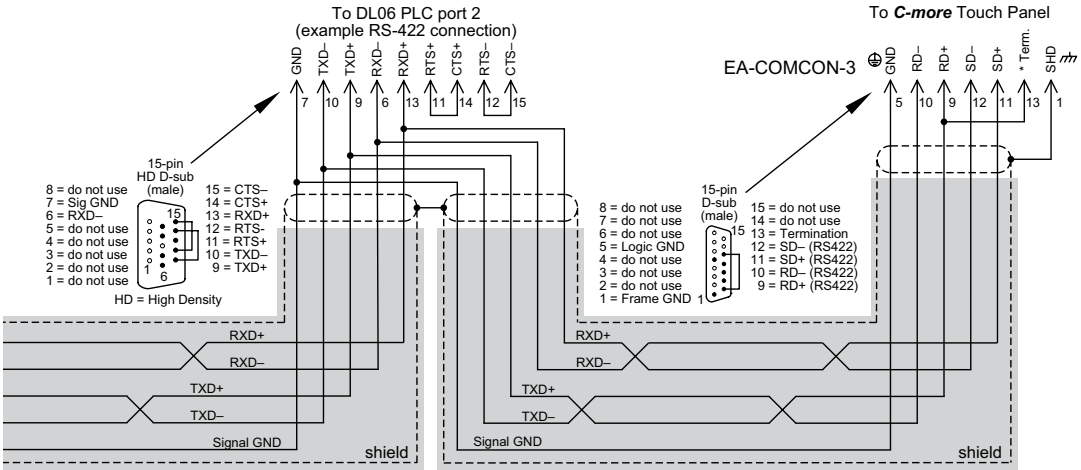
Typical RS-422 Multi-Drop Wiring Diagram

using DirectLogic pin numbers to illustrate

RS-422A/RS-485A Multi-Drop Wiring Diagram Examples (cont'd)



Notes: 1. We recommend Belden 8103 shielded cable or equivalent.
2. Wiring Diagram for this example, ZL-CMA15(L)



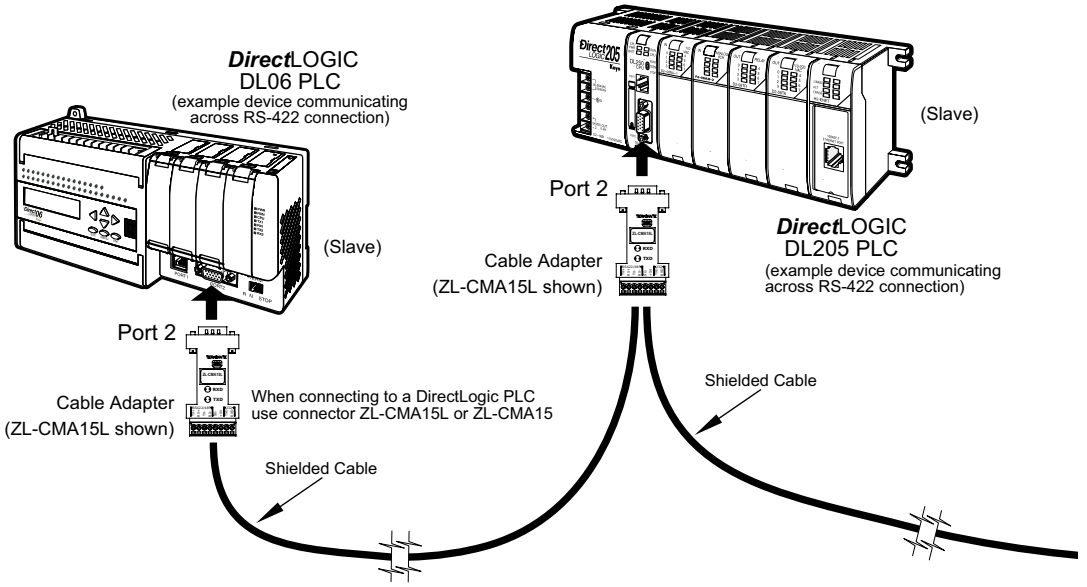
Typical RS-422 Multi-Drop Wiring Diagram (cont-d)

using DirectLogic pin numbers to illustrate

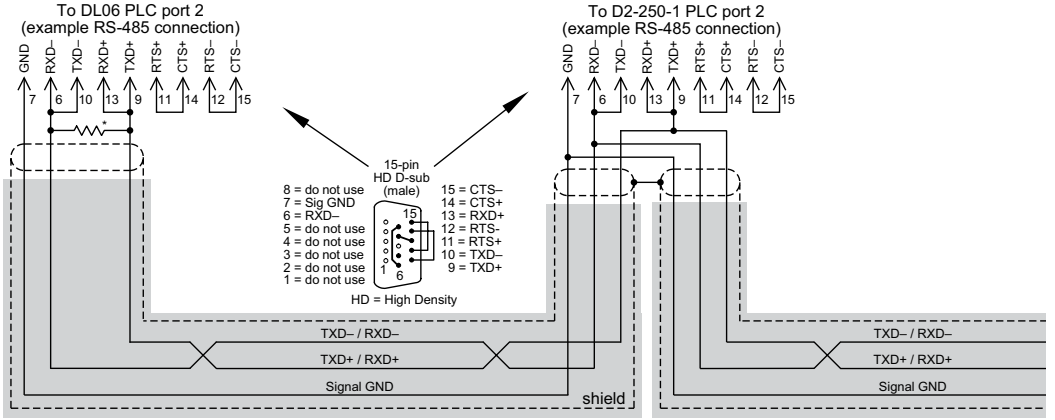
* Termination resistors required at both ends of the network receive data signals to match the impedance of the cable (between 100 and 500 ohms). Jumper pin 13 to 9 on the ***C-more*** Touch Panel 15-pin connector to place the 120Ω internal resistor into the network. If the cable impedance is different, then use an external resistor matched to the cable impedance.

RS-422A/RS-485A Multi-Drop Wiring Diagram Examples (cont'd)

DL06 and DL205 used for illustration purposes



Notes: 1. We recommend Belden 9842 shielded cable or equivalent.
2. Wiring Diagram for this example, ZL-CMA15(L)



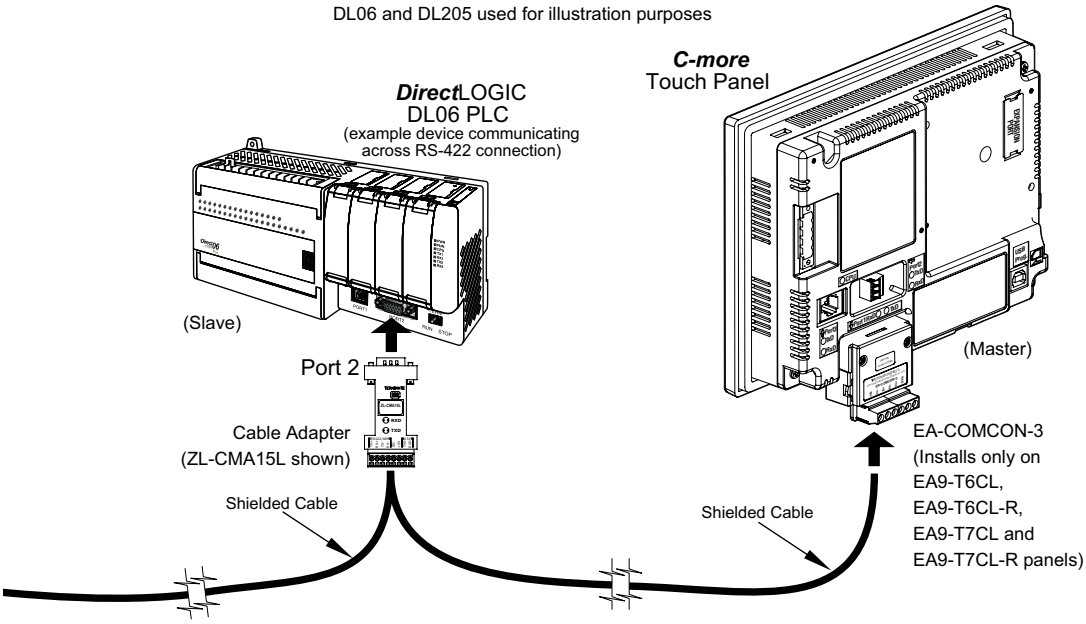
* Termination resistors required at both ends of the network to match the impedance of the cable (between 100 and 500 ohms).

Typical RS-485 Multi-Drop Wiring Diagram

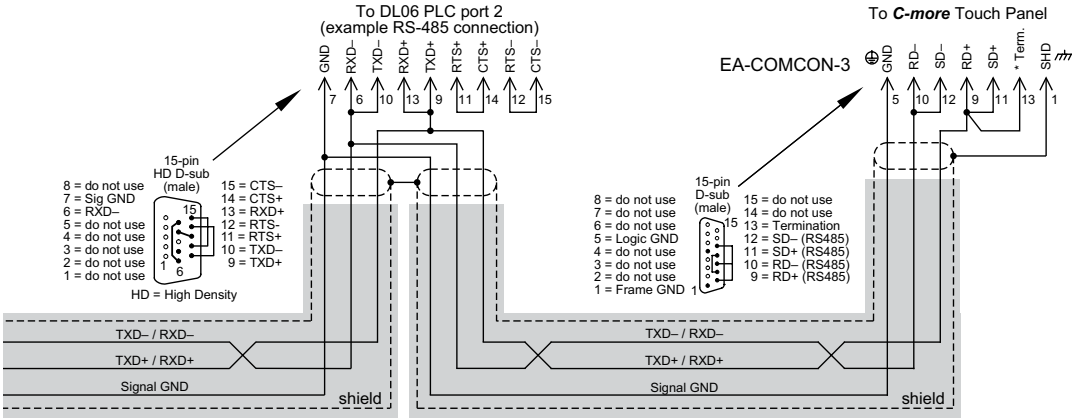
using DirectLogic pin numbers to illustrate

RS-422A/RS-485A Multi-Drop Wiring Diagram Examples (cont'd)

DL06 and DL205 used for illustration purposes



Notes: 1. We recommend Belden 9842 shielded cable or equivalent.
2. Wiring Diagram for this example, ZL-CMA15(L)



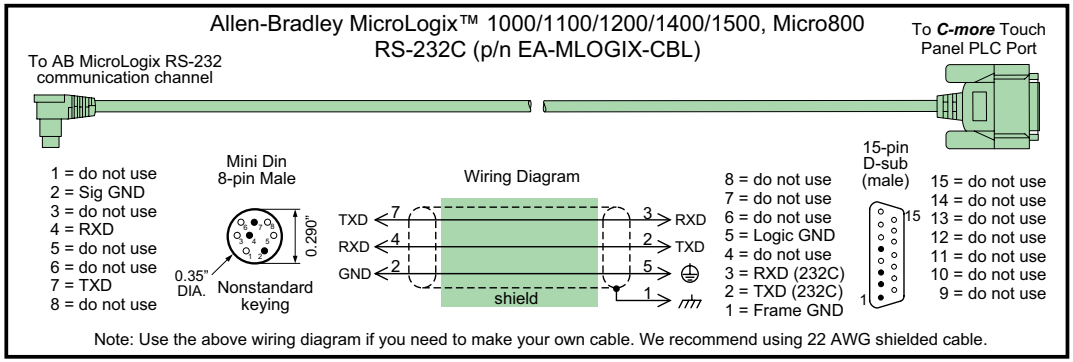
Typical RS-485 Multi-Drop Wiring Diagram (cont-d)

using DirectLogic pin numbers to illustrate

* Termination resistors required at both ends of the network receive data signals to match the impedance of the cable (between 100 and 500 ohms). Jumper pin 13 to 9 on the ***C-more*** touch panel 15-pin connector to place the 120Ω internal resistor into the network. If the cable impedance is different, then use an external resistor matched to the cable impedance.

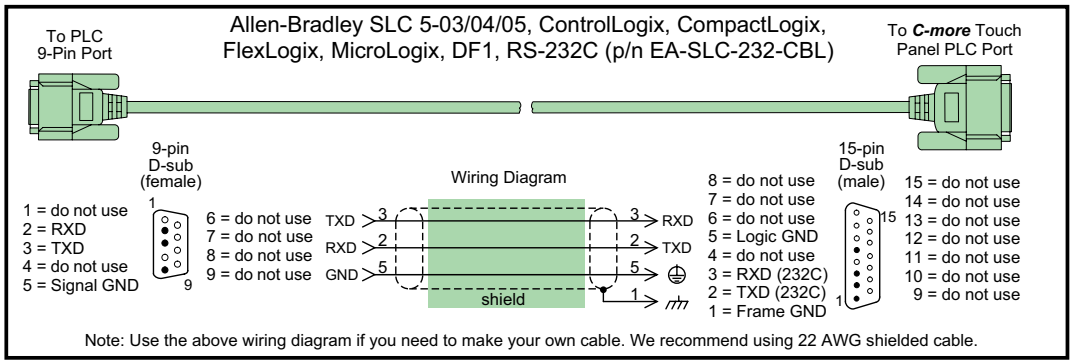
Allen-Bradley

EA-MLOGIX-CBL



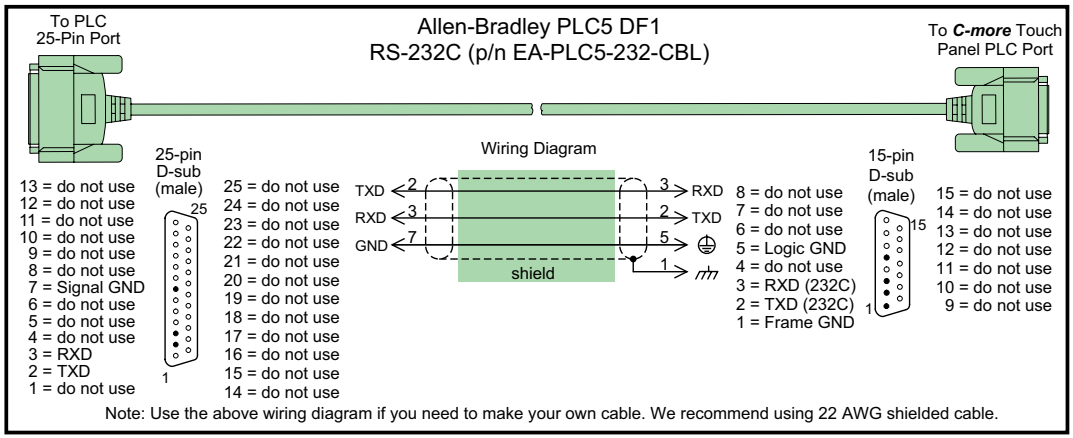
Note: Use the above wiring diagram if you need to make your own cable. We recommend using 22 AWG shielded cable.

EA-SLC-232-CBL



Note: Use the above wiring diagram if you need to make your own cable. We recommend using 22 AWG shielded cable.

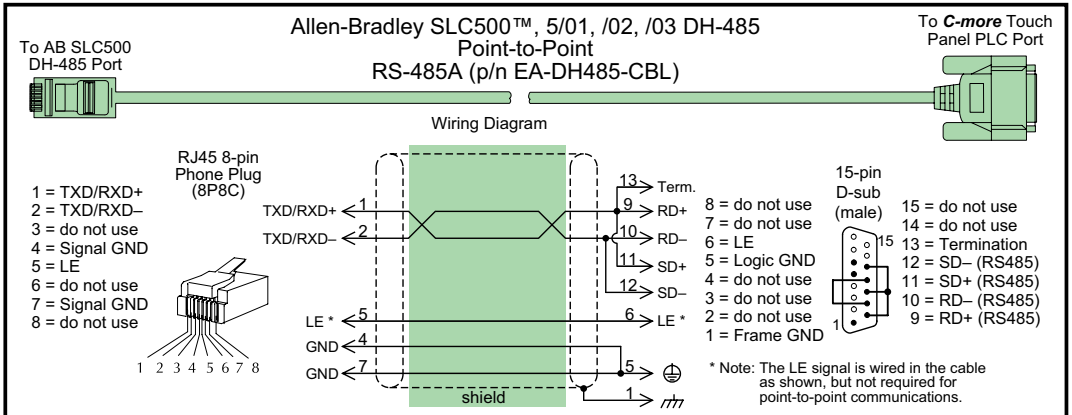
EA-PLC5-232-CBL



Note: Use the above wiring diagram if you need to make your own cable. We recommend using 22 AWG shielded cable.

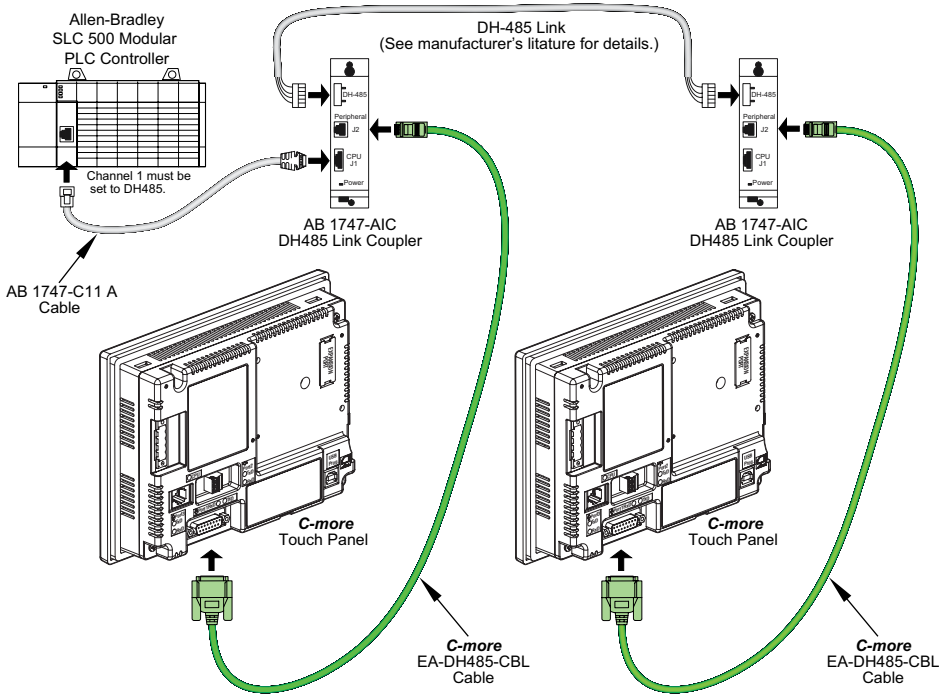
Allen-Bradley (cont'd)

EA-DH485-CBL



Note: Use the above wiring diagram if you need to make your own cable. We recommend Belden 9842 shielded cable or equivalent.

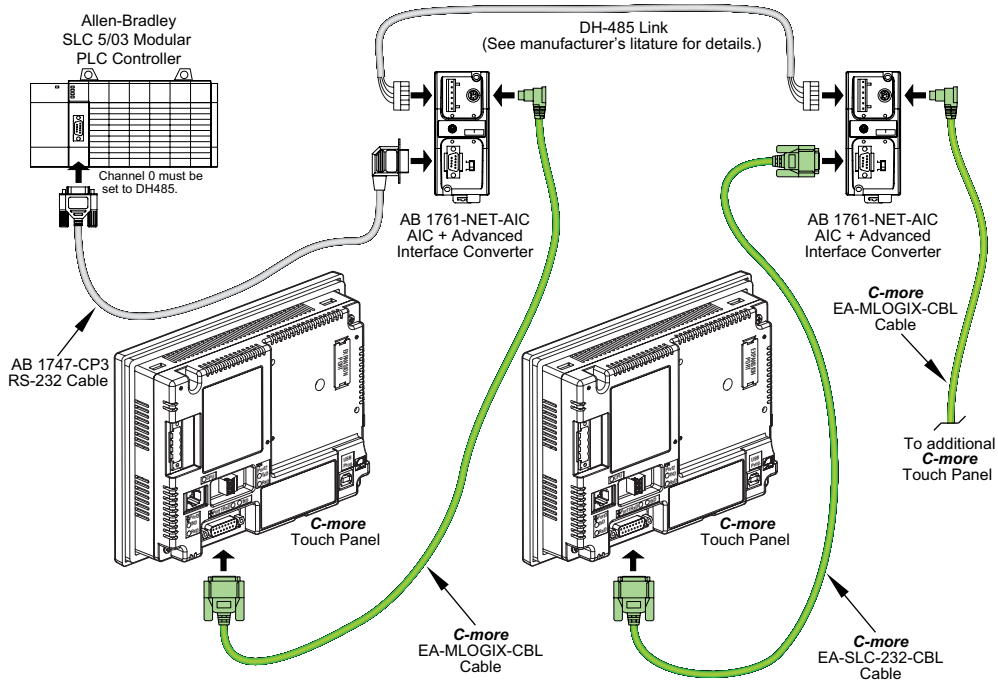
Allen-Bradley SLC500™, 5/01, /02, /03 DH-485/AIC to Multiple ***C-more*** Touch Panels
RS-485A (using ***C-more*** cable p/n EA-DH485-CBL)



Note: The above diagram shows connecting multiple ***C-more*** touch panels to an Allen-Bradley DH485/AIC network using the AB DH485 Link Coupler, p/n 1747-AIC. Select the "Allen-Bradly DH485/AIC SLC500 MircroLogix" driver in the ***C-more*** Programming Software when starting the project. Also, set the AB channel configuration for DH485.

Allen-Bradley (cont'd)

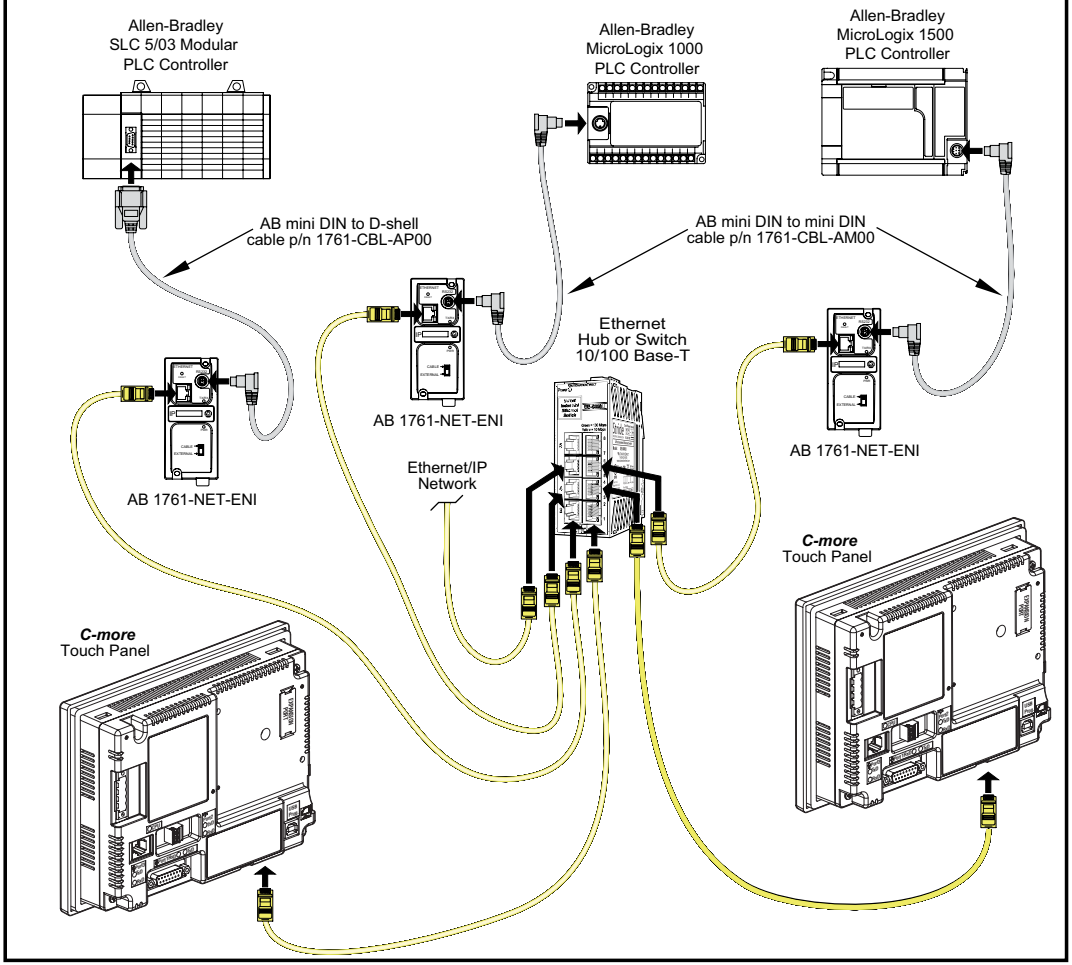
Allen-Bradley SLC500™ 5/03 DH-485/AIC to Multiple ***C-more*** Touch Panels
(using ***C-more*** cables p/n EA-MLOGIX-CBL, EA-SLC-232-CBL)



Note: The above diagram shows connecting multiple ***C-more*** touch panels to an Allen-Bradley DH485/AIC network using the AB AIC+ Advanced Interface Converter, p/n 1761-NET-AIC. Select the "Allen-Bradly DH485/AIC SLC500 MircroLogix" driver in the ***C-more*** Programming Software when starting the project. Also, set the AB channel configuration for DH485.

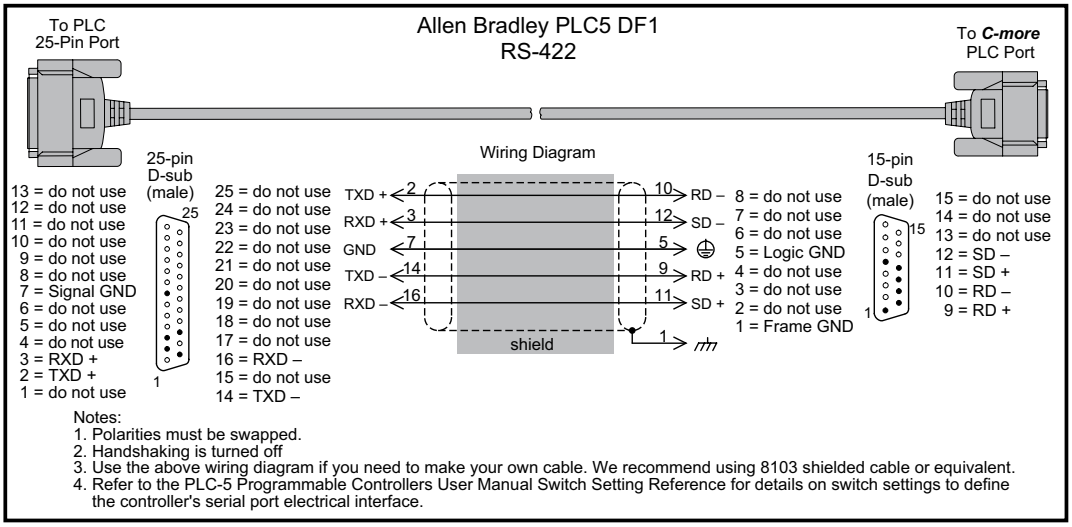
Allen-Bradley (cont'd)

Multiple Allen-Bradley PLCs connected to multiple ***C-more*** Touch Panels
(using AB Ethernet Network Interface p/n 761-NET-ENI with EtherNet/IP protocol)



Allen-Bradley (cont'd)

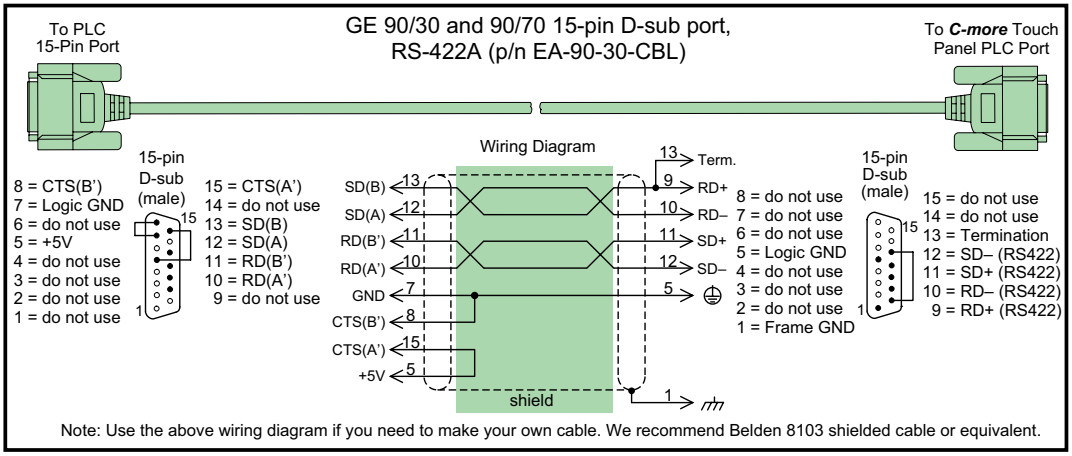
User Constructed



Notes:
1. Polarities must be swapped.
2. Handshaking is turned off
3. Use the above wiring diagram if you need to make your own cable. We recommend using 8103 shielded cable or equivalent.
4. Refer to the PLC-5 Programmable Controllers User Manual Switch Setting Reference for details on switch settings to define the controller's serial port electrical interface.

GE

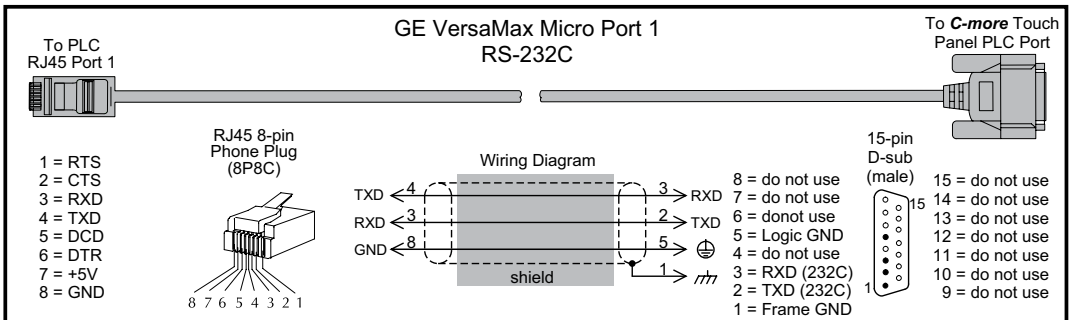
EA-90-30-CBL



Note: Use the above wiring diagram if you need to make your own cable. We recommend Belden 8103 shielded cable or equivalent.

GE VersaMax Micro

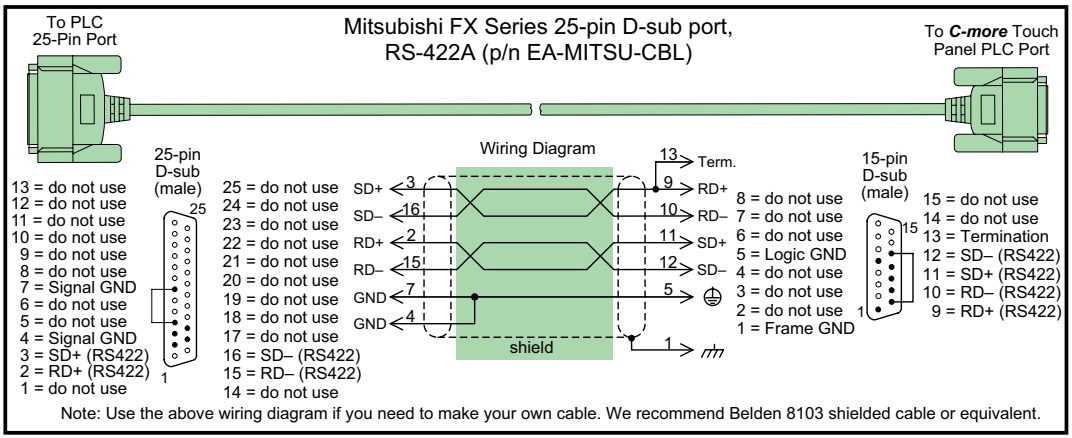
User Constructed



Note: Use the above wiring diagram to make your own cable. We recommend using 22 AWG shielded cable.

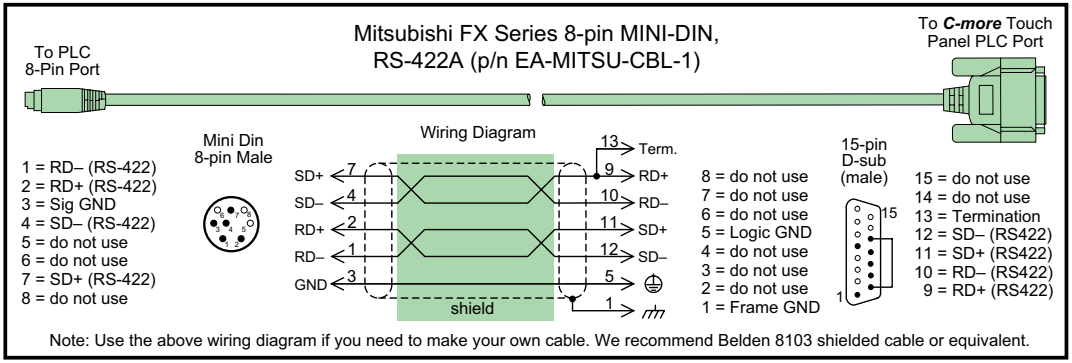
Mitsubishi

EA-MITSU-CBL



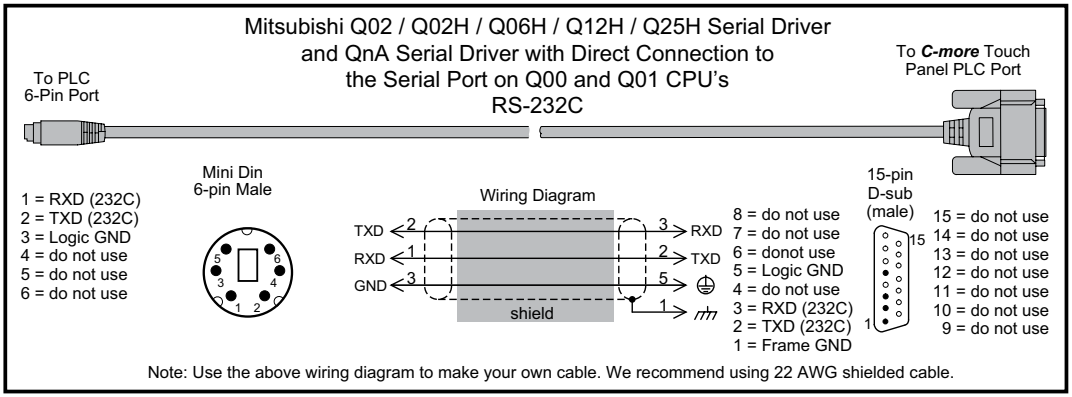
Note: Use the above wiring diagram if you need to make your own cable. We recommend Belden 8103 shielded cable or equivalent.

EA-MITSU-CBL-1



Note: Use the above wiring diagram if you need to make your own cable. We recommend Belden 8103 shielded cable or equivalent.

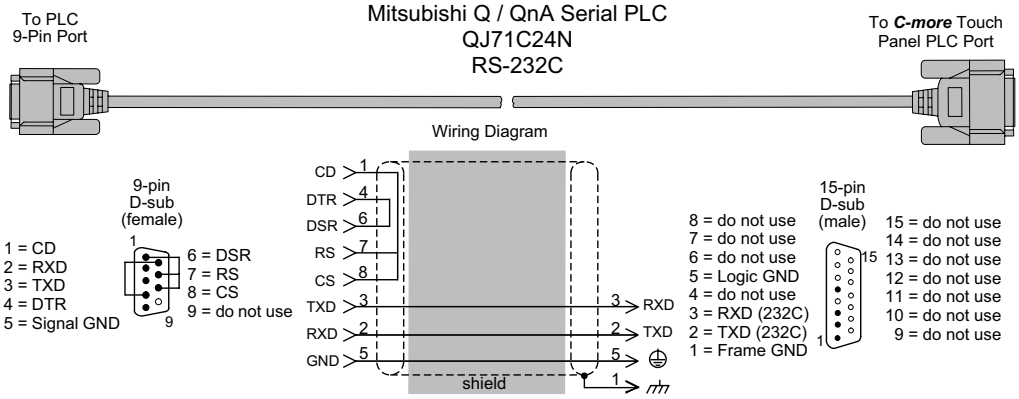
User Constructed



Note: Use the above wiring diagram to make your own cable. We recommend using 22 AWG shielded cable.

Mitsubishi (cont'd)

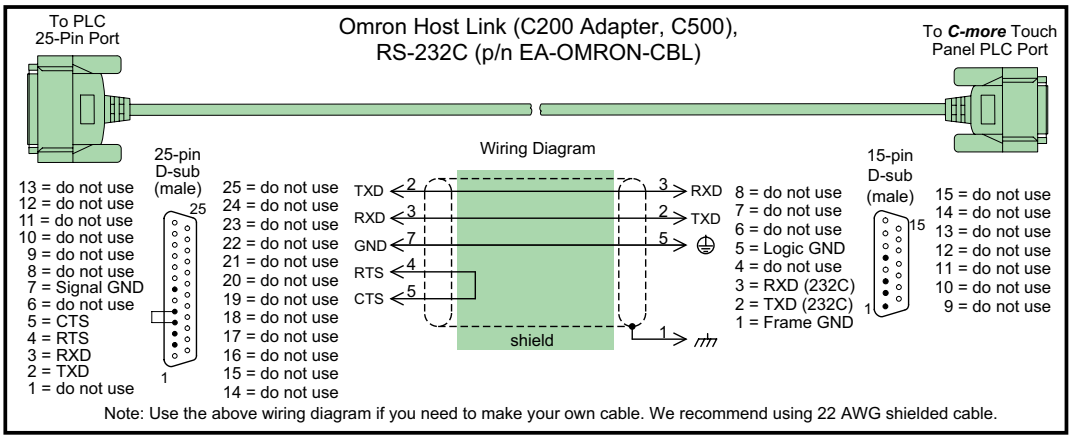
User Constructed



Note: Use the above wiring diagram if you need to make your own cable. We recommend using 22 AWG shielded cable.

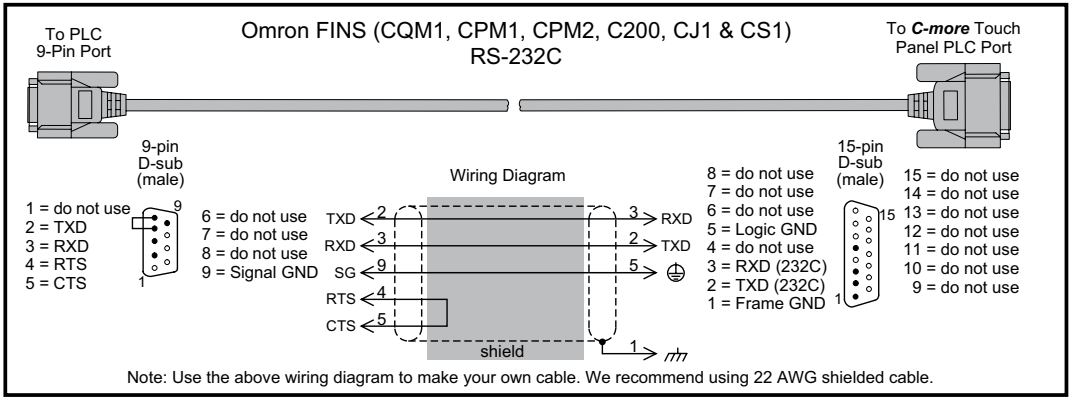
Omron

EA-OMRON-CBL



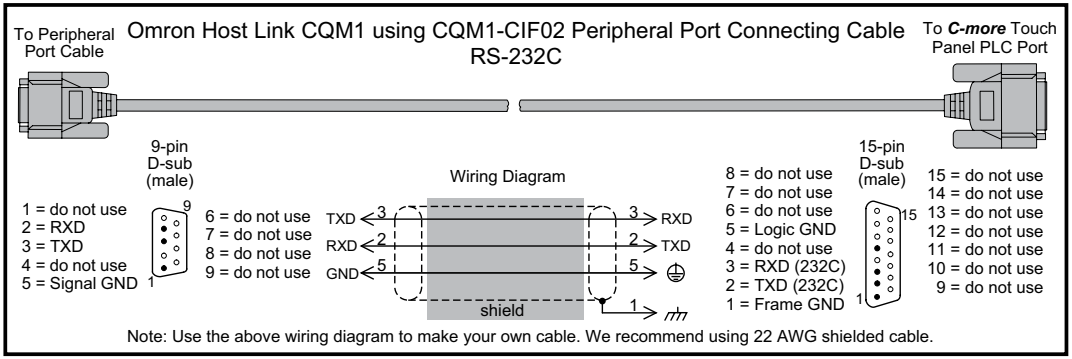
Note: Use the above wiring diagram if you need to make your own cable. We recommend using 22 AWG shielded cable.

User Constructed



Note: Use the above wiring diagram to make your own cable. We recommend using 22 AWG shielded cable.

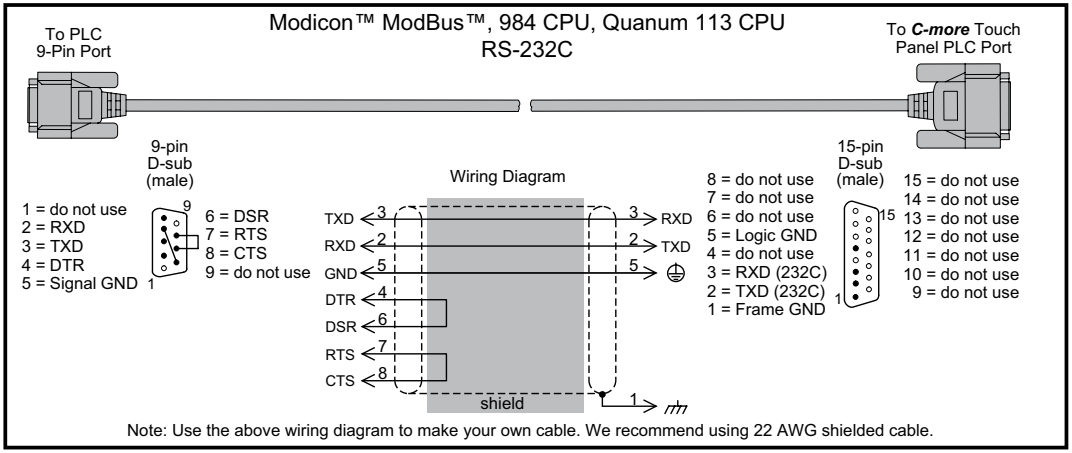
User Constructed



Note: Use the above wiring diagram to make your own cable. We recommend using 22 AWG shielded cable.

Modicon Modbus RS-232

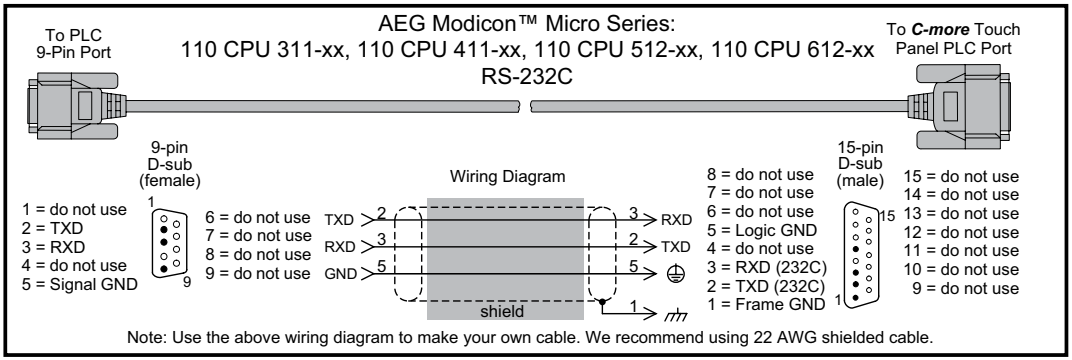
User Constructed



Note: Use the above wiring diagram to make your own cable. We recommend using 22 AWG shielded cable.

Modicon Micro Series

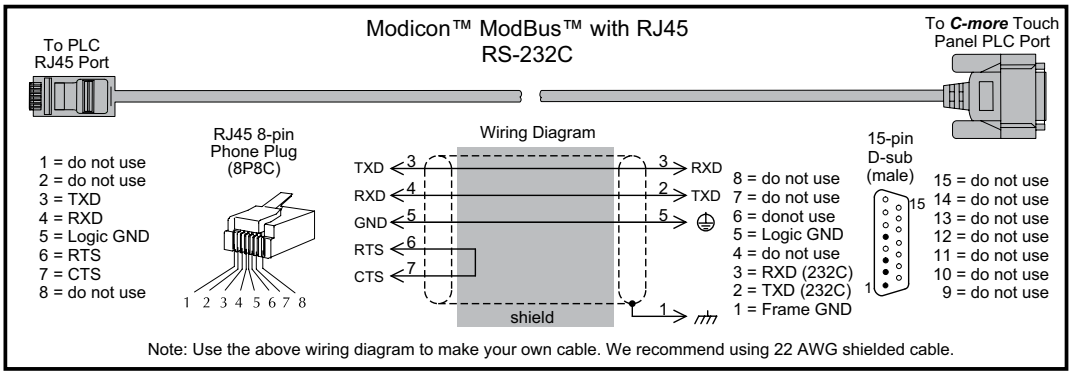
User Constructed



Note: Use the above wiring diagram to make your own cable. We recommend using 22 AWG shielded cable.

Modicon Modbus with RJ45

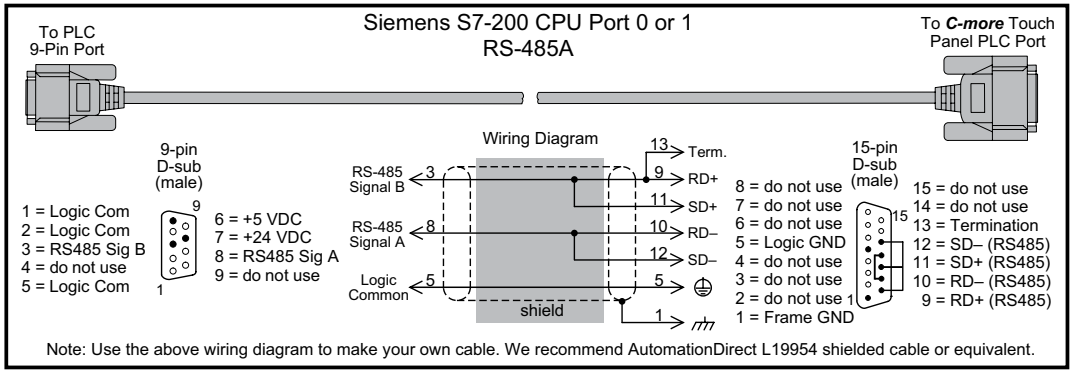
User Constructed



Note: Use the above wiring diagram to make your own cable. We recommend using 22 AWG shielded cable.

Siemens

User Constructed



Note: Use the above wiring diagram to make your own cable. We recommend AutomationDirect L19954 shielded cable or equivalent.

Maintenance



In This Chapter...

Project Backup 7-2
Check Operating Environment 7-2
Check Operating Voltage 7-2
Check Status Indicators 7-2
Check Physical Conditions 7-3
Run Tests under System Setup Screens 7-3
Check Memory Usage 7-4
Check/Adjust Display Brightness 7-4
Check Error Log 7-4
Adjust Touch Panel 7-4
Cleaning the Display Screen 7-5
Check Project Functionality 7-6
Checks from **C-*more*** Programming Software 7-6

Notes: **7-7**

Maintenance



Although the C-more touch panels require very little maintenance, setting up a routine maintenance schedule will ensure the longevity of the product in your application.

The following are some suggestions of items to include in a preventive maintenance list or schedule. Most of these items should be scheduled quarterly or semi-annually.

Project Backup

- During routine preventive maintenance is a good time to make sure that there is an up-to-date backup of the application project. Although the C-more touch panel has the ability to upload the complete project from a panel through the programming software, insurance is warranted just in case the worse case scenario happens and the entire touch panel is destroyed.

Check Operating Environment

- Make sure the touch panel is operating in the proper temperature range: 0 to 50 °C (32 to 122 °F).
- Make sure the touch panel is operating within the specified humidity range: (5 – 95% RH, non-condensing).
- Make sure the operating environment is free of corrosive gasses.



Check Operating Voltage

- Check the input voltage that is powering the touch panel to make sure it is within the appropriate range.

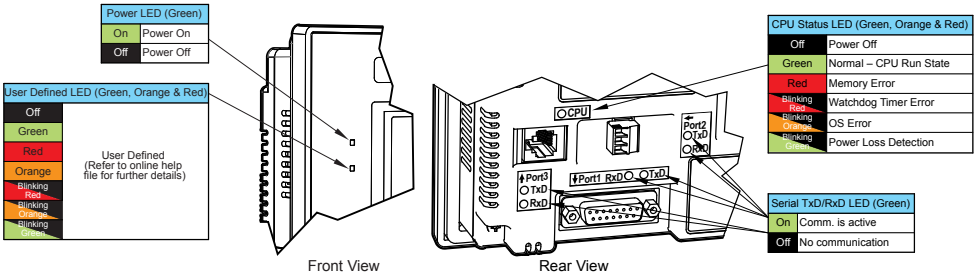


DC: 12 - 24 VDC

AC: If the panel is being powered from an AC/DC Power Adapter, EA-AC, then the acceptable input voltage range to the adapter is 100-240 VAC, 50/60 Hertz.

Check Status Indicators

- During routine maintenance is a good time to take a quick look at the status indicators on the front and rear of the touch panel. The Power LED (PWR) indicator should be on and there should be activity on the TxD and RxD LED indicators when connected serially to a PLC or control device. Check the status of the CPU LED and compare it to the chart shown in the illustration below. Any indication of the CPU LED other than a solid green shows there is a possible problem, and the condition needs to be corrected.



Check Physical Conditions

- Make sure that harmful chemicals are not being used around the panel. Look for any deterioration of the touch panel's bezel and front display area.
- Check the mounting gasket to make sure it is sealing properly and Replace the mounting gasket if there are any signs of deterioration, or if there is any evidence that moisture/liquids have penetrated to the inside of the enclosure where the panel is mounted. Information on a replacement gaskets can be found in **Chapter 9: Replacement Parts.**

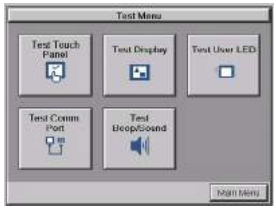


p/n EA-xx-GSK

- Check to make sure that none of the cooling vents around the inside section of the touch panel are clogged with dust or debris. Also make sure that there is clearance around the touch panel as shown in **Chapter 4: Installation and Wiring.**

Run Tests under System Setup Screens

- Use the touch panel's System Setup Screens to test the touch screen, display, communication ports, beeper and audio output (only with external amplifier and speaker(s) connected). See **Chapter 5: System Setup Screens** for additional details for the **Test Menu.**



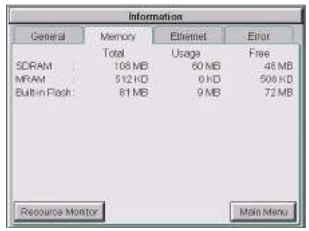
Test Touch Panel - allows the user to check the analog touch function of the screen by drawing free hand lines and shapes across the entire touch area. The display will retain the lines where the screen has been touched until the **Cancel** button is pressed.

Test Display - used to test the display and color rendition. A test pattern will first show both the primary colors and a gray scale. If the touch screen is not pressed within a few seconds, the display will go into alternating color sweeps across the screen until the panel is pressed again. If the screen is pressed when the test pattern first appears, it will stay in this mode until the **Cancel** button is pressed.

Test Comm. Port - used to test the functionality of the 15-pin PLC communication serial port, the 3-wire terminal block RS-485 port, the RJ12 RS-232 port and the Ethernet port. A loop-back connector can be fabricated and used on the serial ports to test the RS-232 or RS-422/485 communications for the TxD and RxD signals and also the RTS and CTS signals if applicable. The **Test Comm. Port** setup screens and **Chapter 5** show pin-outs for the RS-232 and RS-422/485 loop-back connectors. The Ethernet connection can also be tested for communications if it is at least connected to an Ethernet switch. If the touch panel is connected to a PLC, then an inquiry test can also be done to test the communications between the panel and the PLC. Press the Cancel button when finished to return to the **Test Menu** screen.

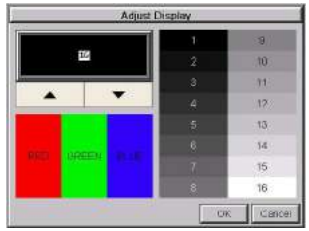
Test Beep/Sound - used to test the touch panel's internal beeper and also test the audio line output port with an external amplifier and speaker(s) connected. Testing the audio output is done by playing an included internal WAV file. Press the **Cancel** button when finished to return to the **Test Menu** screen.

Check Memory Usage



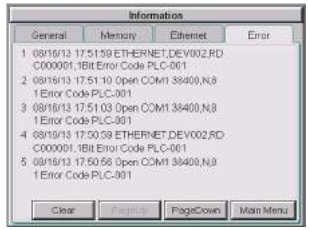
- A good time to check and record the touch panel's memory usage for future reference is during a routine maintenance schedule. The various memory devices being used by the panel are listed under the tab. This includes internal memory as well as any external memory device such as a USB pen drive or SD card memory. If no external memory device is inserted, it will not show up on the list.
- The memory usage can be viewed by use of the panel's **System Setup Screen's Main Menu**, and then selecting the **Information** button then the **Memory** tab. See **Chapter 5: System Setup Screens** for additional details on using the **Memory** tab.

Check/Adjust Display Brightness



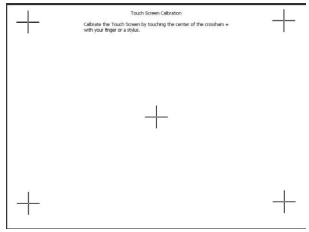
- Is is good practice to occasionally check the display brightness or contrast and adjust as required. This is done by using the **Setting Menu** in the **System Setup Screens**. See **Chapter 5: System Setup Screens** for additional details.

Check Error Log



- Another good practice is to review the touch panel's **Error Log**. The log can be viewed by use of the panel's **System Setup Screen's Main Menu**, and then selecting the **Information** button. Look under the **Error** tab. See **Chapter 5: System Setup Screens** for additional details on using the **Error** tab, **Appendix A: PLC Protocol Error Codes** for a list of the error codes as they relate to the specific PLC that is being used with a description of the error, and **Appendix B: Touch Panel Runtime Errors** for a list of errors that may occur when the panel is in operation.

Adjust Touch Panel



- It is recommended that a regularly scheduled maintenance program include **adjusting** the touch panel. The adjustment calibrates the touch area of the panel. The procedure should also be done anytime that it seems the touch area being pressed for an object is out of position by a small amount. The procedure is done by using the **Setting Menu** in the **System Setup Screens** and then selecting the **Adjust Touch Panel** button. See **Chapter 5: System Setup Screens** for additional details.

Cleaning the Display Screen



EA-6-COV2

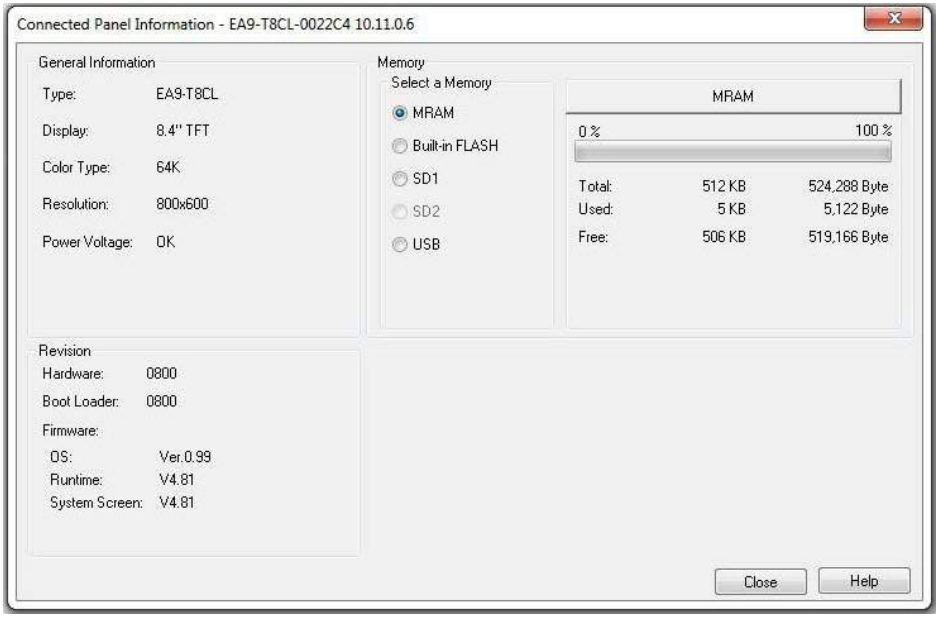
- The display screen should be cleaned periodically by wiping it with a lint free damp cloth using a mild soap solution. Dry the surface when finished with a lint free cloth. Do not clean with ammonia based products which are solvents and will damage the face of the panel.
- The longevity of the display can be increased by the use of a non-glare screen protector, p/n **EA-XX-COV2**, where XX = touch panel screen size, 6, 7, 8, 10, 12, or 15. See **Chapter 3: Accessories** for additional information on the screen protectors.
- To prevent damage to the display screen, avoid touching the screen with sharp objects, striking the screen with a hard object, the use of abrasives near the screen, or using excessive force when pressing the touch screen.

Check Project Functionality

- During routine maintenance is a good time to check the functionality of your application, making sure that various areas on different screens do what they were designed to do. An outline or specification for the application is a useful tool for testing the various aspects of your application. As a starting point, you may want to run through all the screens to make sure they are accessible.
- If there are any trouble-shooting procedures built into the touch panel application, now is a good time to also check these aids.

Checks from *C-more* Programming Software

- If you have a PC available with the ***C-more*** programming software, EA9-PGMSW, installed, and the PC is connected to the touch panel, there are checks you can make to the status of the touch panel by using the **Panel Information...** feature located under the **Main Menu** heading **Panel**. This includes the following:
  - Connected panel details
  - Memory availability and usage
  - Revisions



- Other functions that can be accessed from the programming software directly to the touch panel include: **DisplayScreen, Reboot, AdjustClock, MemoryClear,** and **Update Firmware**. Additional information for these functions can be found in the ***C-more*** programming software online help file.

Notes:

TROUBLESHOOTING



In This Chapter...

Common Problems 8-2
Troubleshooting Flow Chart 8-3
Touch Panel does not Power up 8-4
Display is Blank 8-5
Display is Dim 8-6
No User Program 8-7
Firmware Recovery Tool 8-8
No System Found 8-9
No Communications between Panel and PC (Personal Computer) via USB 8-10
USB Driver Troubleshooting 8-12
No Communications between Panel and PC (Personal Computer) via Ethernet 8-14
No Communications between Panel and PLC 8-18
IP Address in System Setup Screens displays 0.0.0.0 8-21
Difficulty Connecting to the Panel over the Internet (Web server and Remote Access features) 8-22
PLC Protocol Error Codes 8-23
Touch Panel Runtime Errors 8-24
Panel Constantly Displays “Initializing” when Powering up 8-25
Data not Logging Problems 8-25
Electrical Noise Problems 8-26



The following topics are some of the more likely problems that may be encountered during the installation and operation of your C-more touch panel. We have made some suggestions on what to check in order to correct the problem. Please start with the troubleshooting flow chart that covers the more common problems encountered by other users.

Common Problems

The troubleshooting flow chart shown on the following page is based on the more common problems fielded by our technical support team. If you are having problems, please start with the flow chart, follow the suggestions listed, and if you still need help, call our tech support team @ 770-844-4200. In addition to having ready the information suggested in the flow chart, please have the following available:

1) ***C-more*** touch panel part number including serial number with date code. Why is this information important? The various sizes of the touch panel use different processors and memory sizes, and therefore can have different types of problems within the particular panel size.

2) Programming software version that you are currently using. For example: Version 5.20. Having the software version number will allow our tech support team member to assess whether there are similar problems that have been reported when using the same version of the software. The programming software version can be found by clicking on **"About C-more Programming Software..."** selection under the **Help** pull down menu in the software. Also, it is always a good practice to visit the **Software/Firmware Downloads** area under the Tech Support section of the ***AutomationDirect*** website and check to see if you are using the latest version of the programming software. If you aren't using the latest software version, we suggest that you upgrade to see if this resolves your problem.

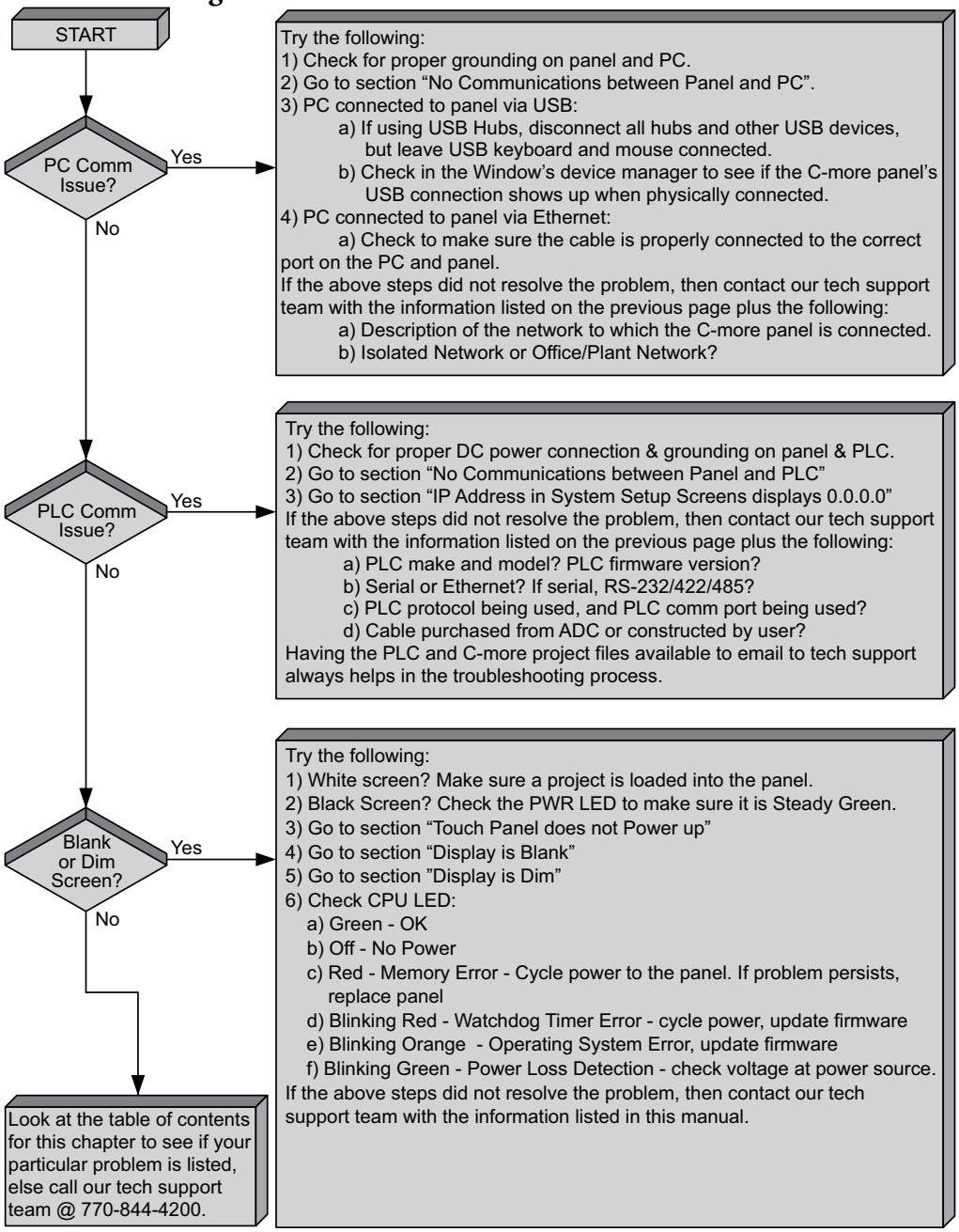


NOTE: *The* ***"About C-more Programming Software..."*** *dialog box will show a Firmware version. This is the current firmware version that is included with the programming software and does not reflect what firmware is actually loaded on your* ***C-more*** *touch panel. See the following for details on how to check the firmware version.*

3) Firmware version of the ***C-more*** touch panel. For example: V5.20. The firmware version can be checked by using the **System Setup Screens**, going to the **Information** menu under the **Main Menu**, and looking under the **General** tab for **Firmware: -Runtime**. The firmware version can also be checked by using the programming software, while connected to the panel, and clicking on the **Panel Information** selection under the Panel pull down menu. As with the programming software version, it is important for our tech support associates to know which firmware version you are using so they can check on any known problems. As with the programming software, we strongly suggest that the firmware be updated to the latest version. Check for the latest version and download from the **Software/Firmware Downloads** area of the ***AutomationDirect*** website.

It is also helpful to have a copy of your project file for our tech support associates to use in troubleshooting a problem, so please be prepared to forward a copy of your project if it is requested.

Troubleshooting Flow Chart

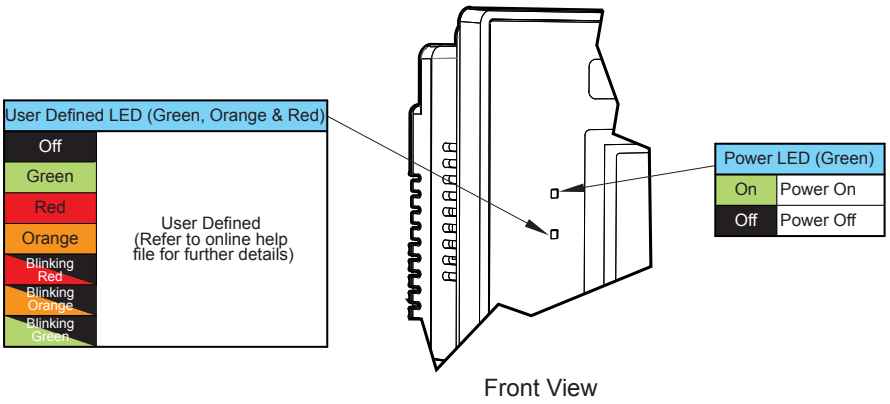


Touch Panel does not Power up

1.) Check the status indicators on the front of the panel to see if the **Power LED (Green)** indicator is on. Refer to the diagram below. If the **Power LED (Green)** indicator is on and the panel was observed showing "Initializing..." during power up, but the display is now blank, go to the next troubleshooting tip, **Display is Blank.**

2.) If the **Power LED (Green)** indicator is off and the panel is being powered with a 12 or 24 VDC power source, use a voltmeter to check the incoming DC voltage level. If the incoming DC voltage is zero, check any fusing that may be in the circuit. If the fuse is open, determine cause and replace. If the DC voltage level is out of range, the DC power source needs to be corrected or replaced.

3.) If the **Power LED (Green)** indicator is off and the panel is being powered with an AC/DC Power Adapter, EA-AC, use a voltmeter to check the incoming AC power. The AC voltage to the AC/DC Power Adapter should be in the range of 100 to 240 VAC, 50/60 Hertz. If the incoming AC voltage is zero, check any fusing that may be in the circuit. If the fuse is open, determine cause and replace. If proper AC voltage is present on the AC/DC Power Adapter, but the **Power LED (Green)** indicator is off, replace the AC/DC Power Adapter, EA-AC.

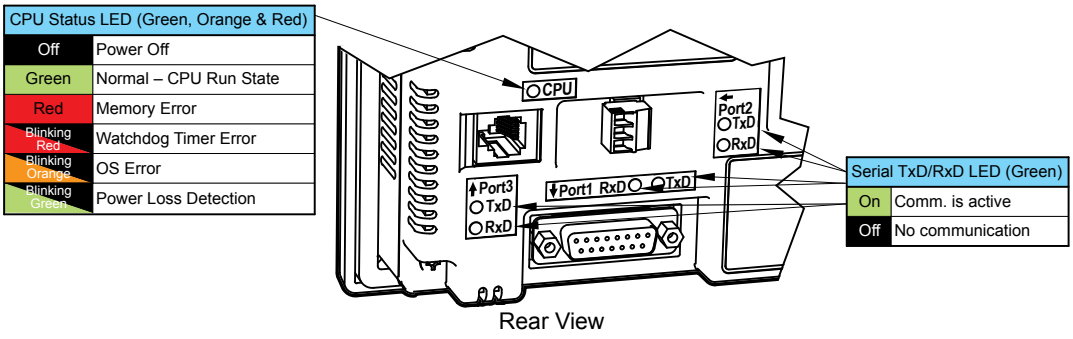


Display is Blank

1.) Touch the screen to make sure the panel is not in the **Screen Saver** mode.

- The **Screen Saver** will be turned off and the panel screen will display:
  - If a **PLC Address** is configured to control the **Screen Saver** and changes from **On** to **Off.**
  - When the panel touchscreen is touched.
  - When the screen is clicked by **Remote Access.**
  - When the **Alarm Event** of the **Event Manager** occurs. (Only when the **Display** setting of the **Alarm Event** is checked).
  - When there is a screen change by the **PLC**.
  - When an **Error** such as a **Communication Error** occurs.

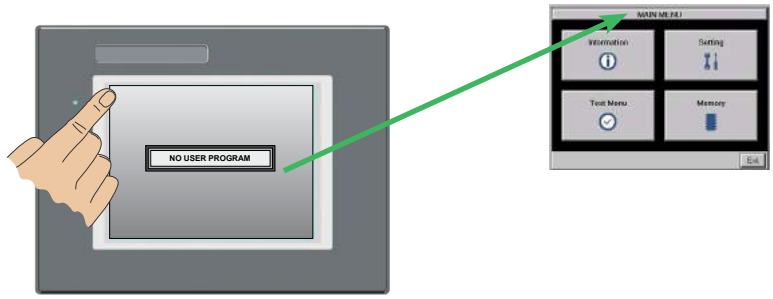
2.) If the panel is not in **Screen Saver** mode, check the status indicators on the rear of the panel.



- Make sure the **CPU** status **LED (Green, Orange, Red)** is a **steady Green**.
- If the **CPU** status **LED** is **blinking Green**, then the supply voltage is below 12 VDC, or below 100 VAC when using the optional ***C-more*** AC/DC Power Adapter, EA-AC. The backlight will turn off immediately to extend the power retention period. The panel will continue to run and the LCD display may be slightly visible. This may be seen as the display being dim, so it is advisable to check the incoming voltage.
- A **blinking Orange CPU** status LED indicates that the operating system could not be found. Reload the firmware to the touch panel. If this does not resolve the problem, the panel must be replaced.

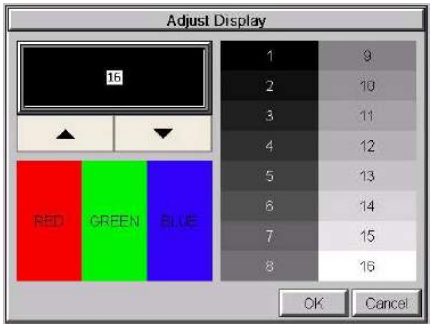
Display is Blank continued on next page.

3.) There is always the remote possibility that a project has been transferred to the touch panel that includes a screen that uses a black background and has no objects placed on the screen. To check for this possibility, access the **Main Menu** of the touch panel **System Setup Screens** by pressing the extreme upper left corner of the panel display area for three (3) seconds as shown below. If the **System Setup Screen's Main Menu** is displayed, then most likely an empty black background screen is being displayed.



Display is Dim

1.) Check the brightness setting found under the System Setup Screens. See **Chapter 5: System Setup Screens** for additional information.



2.) Backlights will lose some luminance over time causing the display to slightly dim. The backlight average lifetime is rated at 50,000 hours and is defined as the average usage time it takes before the brightness becomes 50% of the initial brightness. The lifetime of the backlight depends on the ambient temperature; the lifetime decreases in low or high temperatures. To improve the backlight life, use the **Start Screen Saver** function that is available in the ***C-more*** Programming Software in the Panel Manager dialog box.

Display is Dim continued on next page.

- The **Screen Saver** will be turned off and the panel screen will display:
  - If a **PLC Address** is configured to control the **Screen Saver** and changes from **On** to **Off**.
  - When the panel touchscreen is touched.
  - When the screen is clicked by **Remote.**
  - When the **Alarm Event** of the **Event Manager** occurs. (Only when the **Display** setting of the **Alarm Event** is checked).
  - When there is a screen change by the **PLC**.
  - When an **Error** such as a **Communication Error** occurs.

3.) Another condition that may make the display appear dim is to view the touch panel in direct sunlight or in a location where direct light is reflected onto the display. The ***C-more*** touch panel displays have **Display Brightness** ratings of 280 to 310 cd/m2 (NITS), depending on the particular model. The higher the cd/m2 (NITS) rating, the more visible the display will be under bright lighting conditions.

NOTE: *The* ***C-more*** *panel is not rated for direct sunlight.*

No User Program



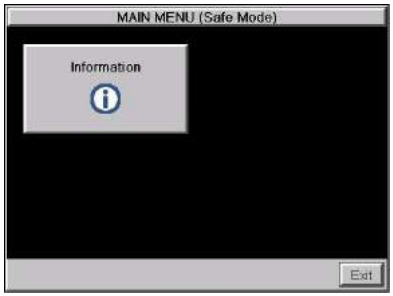
If a connected display is displaying the message “No User Program” after it has powered up, then either:

- the built-in Flash memory does not contain a recognized project, or
- an SD memory card is plugged into the SD1 slot, the project is set to boot from SD1 and there is no project on the SD memory card. Turn the power off, remove the SD memory card and turn the power back on.

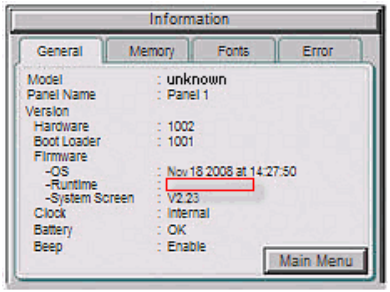
Keep in mind that on power up, the HMI will read the project into the SDRAM memory from the location designated in the **Project Storage/Boot Location** setting in the in the ***C-more*** Software. This will either be the Built-in Flash memory or an SD memory card in the SD1 slot. If the location designated has no project, the upon power up or reboot NO USER PROGRAM will be displayed even if a project resides in the other location.

Firmware Recovery Tool

If the panel power is interrupted during a firmware update, the firmware and/or operating system in the panel may become corrupt. The panel may be recoverable using a recovery utility that installs when the ***C-more*** Programming Software is installed. If the firmware is corrupt, but the operating system is still intact, the screen below will open when power is reapplied to the panel. This is called Safe Mode



Press the Information button and the Information Screen shown below will display. Notice that the runtime version is blank.



To recover, start the firmware update again making sure that there is a constant clean power supply.

No System Found

If the operating system is corrupt, the screen will display **No System Found**.

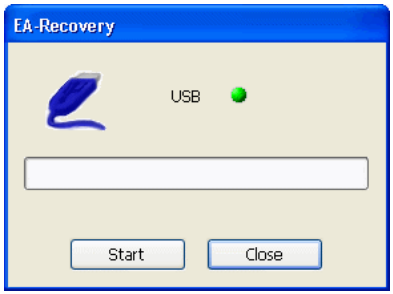


To recover the panel's Operating System:

1. Connect the Panel to your PC with the USB programming cable. (Any standard USB printer cable will also work.)
2. Close the C-more Programming Software.
3. Cycle the power on the panel.
4. From the Windows Start Menu select:

   Start Menu > AutomationDirect > C-more EA9 Series Recovery Tool

   The window shown below will open.



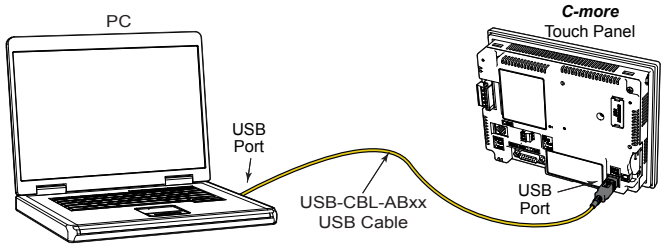
NOTE: *If the USB Icon is blinking and the USB light is Red, this indicates that there is a communication problem to the panel. Check that the USB cable is properly connected and make sure there is communication to the panel.*

5. Select Start and the Operating System will be loaded to the panel.

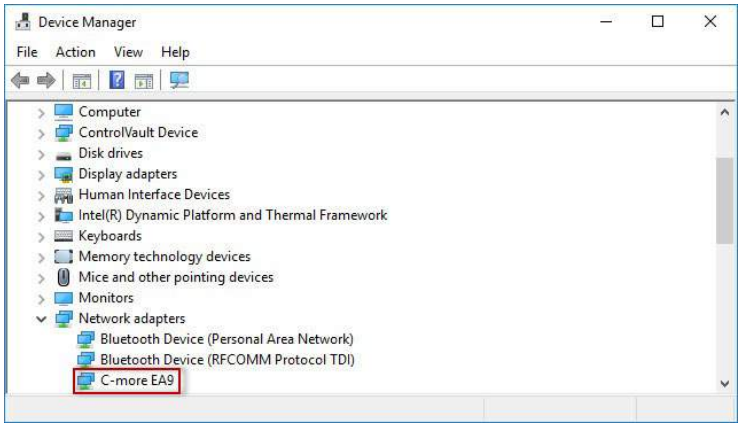
No Communications between Panel and PC (Personal Computer) via USB

The ***C-more*** touch panel is programmed using the ***C-more*** Programming Software, EA9-PGMSW. The developed project is transferred from the PC to the touch panel by either a USB or an Ethernet connection between the two. (Ethernet available on full feature units only.)

If using USB, then a USB type AB programming cable, such as p/n USB-CBL-AB15, should be used to make a connection between the panel's USB Port, Type B and a USB port on the PC. The ***C-more*** Programming Software will install a USB driver on the PC during the software installation.

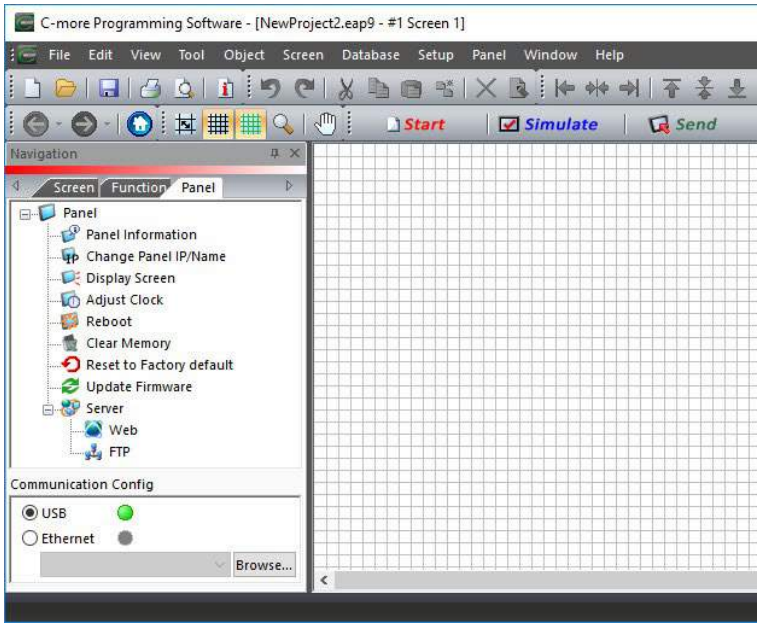


If the USB connection to the panel is recognized by the PC, you will hear the Windows device-recognized-sound when the powered panel is connected to the PC. The driver will appear in the Windows Device Manager under Network adapters as **C-more EA9**..



No Communications between Panel and PC (Personal Computer) via USB (cont'd)

The ***C-more*** software will then identify the USB connection with a green indicator.

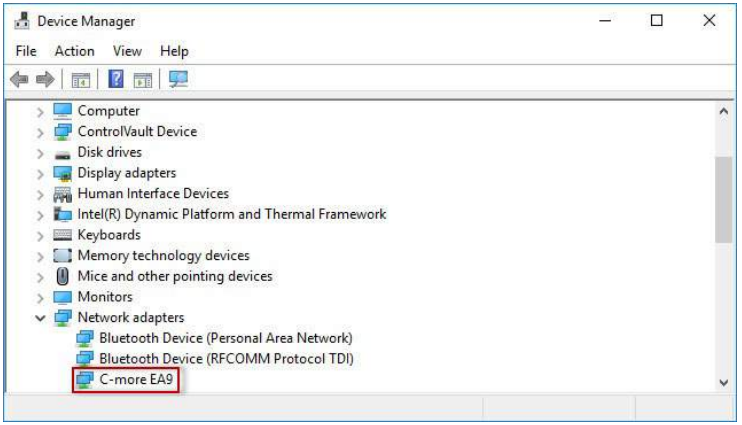


This Communication indicator appears on the Panel tab in the Navigation window and in the Project Transfer or Read from Panel windows.

USB Driver Troubleshooting

Check the USB driver using Windows Device Manager:

With the ***C-more*** panel connected to the PC, on the PC, open **Control Panel--> System -->Hardware tab --> Device manager**. Next expand "Universal Serial Bus controllers". The ***C-more*** driver is named **C-more HMI** as shown below:



If the ***C-more*** programming software Communication Config dialog USB indicator is red, and the driver does not appear in Device Manager,

1) Unplug both end of the cable and replug them in.
2) If that does not establish communication, plug into a different USB port on the PC.
3) If there are any USB hubs or other devices being used, temporarily eliminate them to see if this solves the problem.
4) Reinstall the ***C-more*** HMI USB driver.

USB Driver Troubleshooting (cont'd)

The ***C-more*** USB driver installation utility is bundled with the ***C-more*** software installation files. If you have a ***C-more*** software CD, the file is in the root, called **EA9USBDriver.exe**.

If you downloaded the software, when you extracted the files, the **EA9USBDriver.exe** was extracted to the location you chose. First, close the C-more software and disconnect the USB cable from the PC. Then, browse to **EA9USBDriver.exe** and run it.

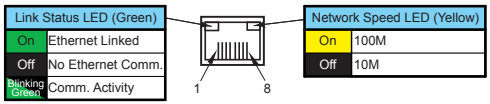
Plug the USB cable into the PC and the *C-more* panel.

The Found New Hardware Wizard will prompt you to search for the driver. Select "No not this time" , click Next. Select "Install the Software automatically (Recommended)" click **Next**. Click **Continue Anyway** in the Windows Logo warning popup. Click **Finish**.

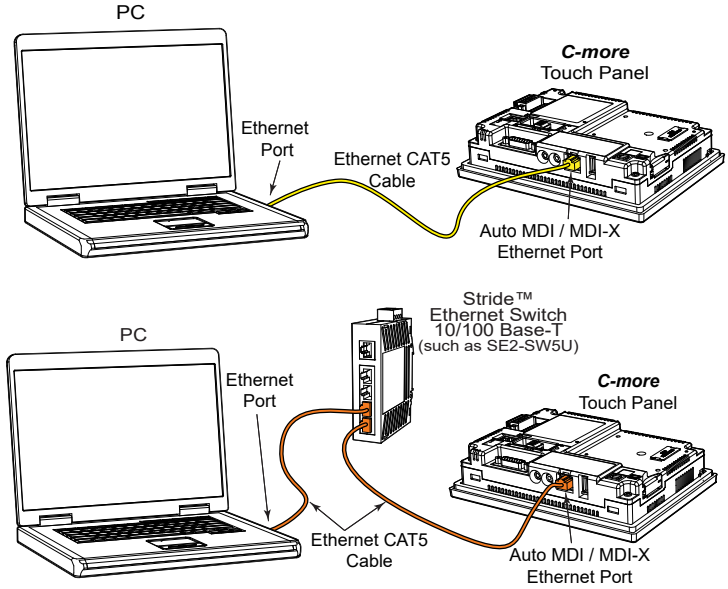
Open the project in the ***C-more*** software. The Communication Config (and Transfer Project) USB indicator should be green.

No Communications between Panel and PC (Personal Computer) via Ethernet

When using an **Ethernet** connection to communicate between the touch panel and the PC and the communications does not seem to be working, the first area to check is the Ethernet status indicators located next to the **10/100 Base-T Ethernet Port** on the rear of the panel. The **Link Status LED** must be displaying a steady or blinking green.



If using **Ethernet**, there are two basic ways to make the connection. You can use an **Ethernet** cable to make a direct connection between the touch panel and PC or use an **Ethernet** cable from the touch panel to a switch and then to the PC.



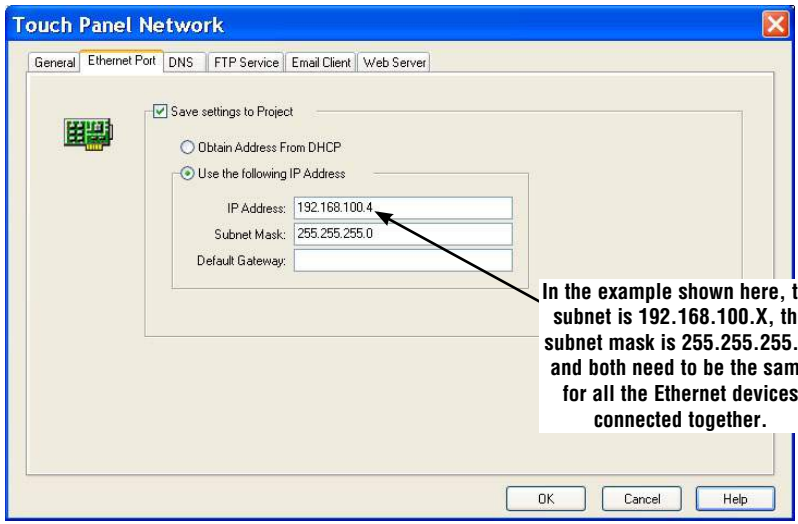
Use the ***C-more*** programming software to check the status of the **Ethernet** communications. From the **Navigation** window, select the **Panel** tab. At the bottom of the **Panel** tab is the **Communication Config** dialog box. Select the **Browse** button. If the connection is working the panel will be listed in the online link list. Select the panel and then select OK. If the **Ethernet** communications to the panel is working, then there should be a "green" indicator next to the **Ethernet** selection. There should also be an **IP Address** shown in the browse box below the **Ethernet** selection. If the **Ethernet** radio button is "red", then you will need to check your **Ethernet** cables and connections or **Browse** for the panel.

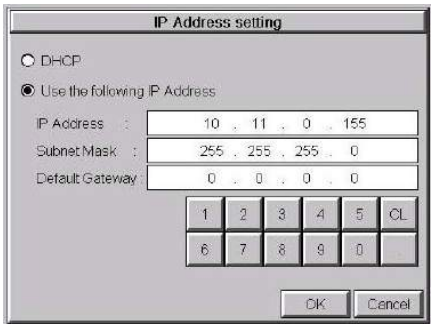
No Communications between Panel and PC (Personal Computer) (cont'd)

There can also be a conflict with another Ethernet connection that may be using the same **IP Address**. You may want to check the setup both in the touch panel and also in your PC. As a starting point, it is best to start with an assigned IP Address and Subnet mask, mainly to eliminate IP addressing conflicts. Use the ***C-more*** programming software and open the **Touch Panel Network** dialog box under the **Main Menu's Setup** drop down menu. Click on the **Ethernet Port** tab to display the dialog box used to set up the touch panel's **Ethernet** port.

Another cause of an Ethernet communications problem that may be encountered, is the touch panel doesn't show up in the node list, which can be caused by the PC having a firewall.

The figure below shows the **Touch Panel Network** dialog box with the **Ethernet** port tab opened. The **Save settings to Project** check box is checked and we are using the **Use the following IP Address** selection by checking its radio button. **The subnet (192.168.100.X) and the subnet mask (255.255.255.0) must be the same for both the panel and the PC.** See the ***C-more*** programming software on-line help for additional details regarding the **Touch Panel Network**.



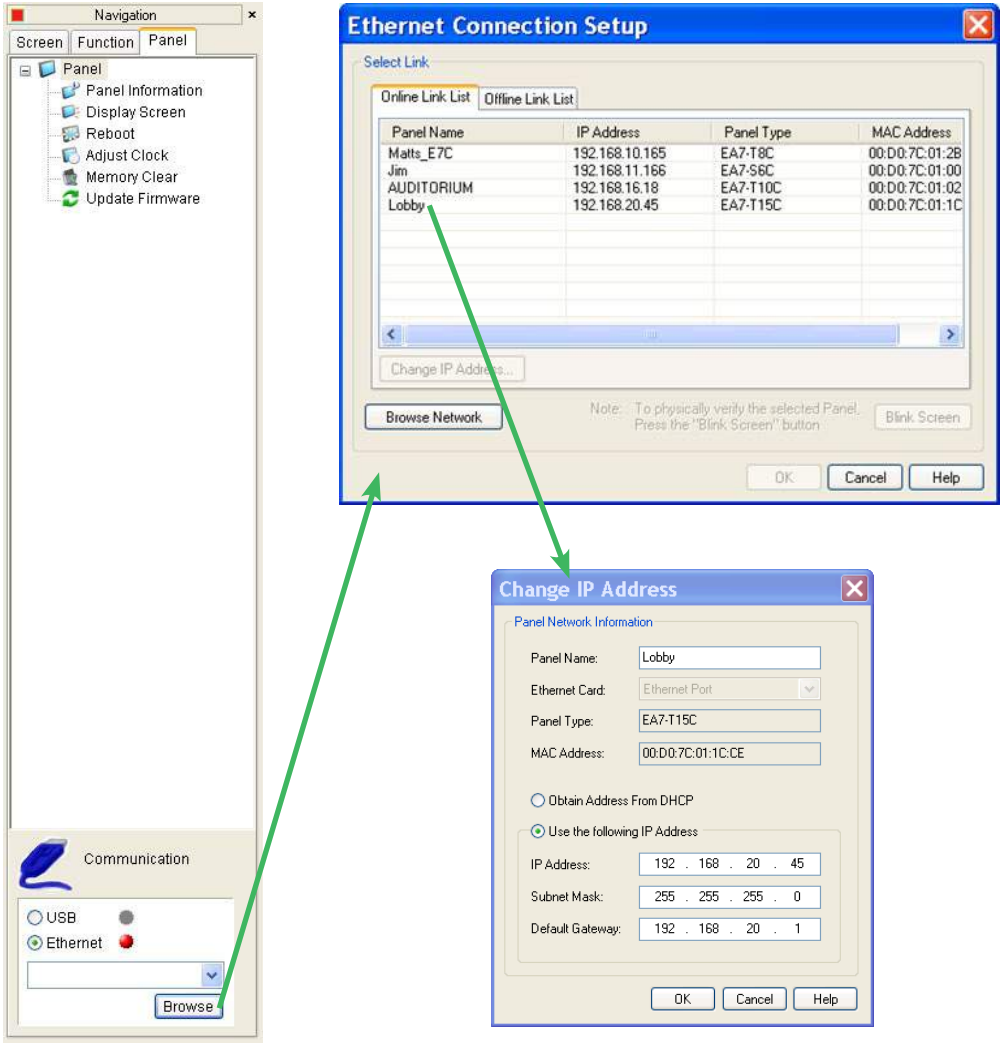


The **IP Address** assigned to the touch panel can also be checked or edited by using the system setup screens built into the touch panel. See **Chapter 5: System Setup Screens** for additional information.

The figure to the left shows a different example of the panel's **System Setup Screens' Ethernet Port** dialog box for configuring the **Ethernet** port. Again, make sure the subnet (10.11.0.x) and subnet mask (255.255.255.0) is the same for both the panel and the PC.

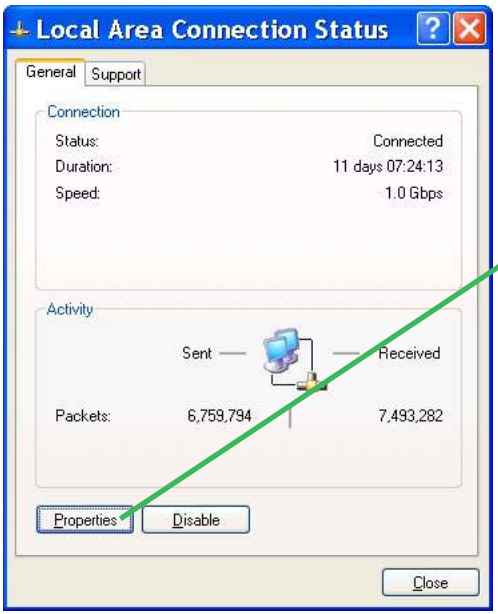
No Communications between Panel and PC (Personal Computer) (cont'd)

Another option for accessing the **IP Address** assigned to the touch panel is to use the ***C-more*** Programming Software. Open the **Navigation** window's **Panel** tab and click on the **Browse** button under the **Communication** window at the bottom. This will open the **Ethernet Connection Setup** window. The **Online Link List** tab will show all of the connected panels. If none are shown, try clicking the **Browse Network** button to search for attached devices. Double click on the **Panel Name** you want to access and this will bring up the Change IP Address window. In this window changes can be made to the panel's name, IP address, subnet mask, and default gateway.



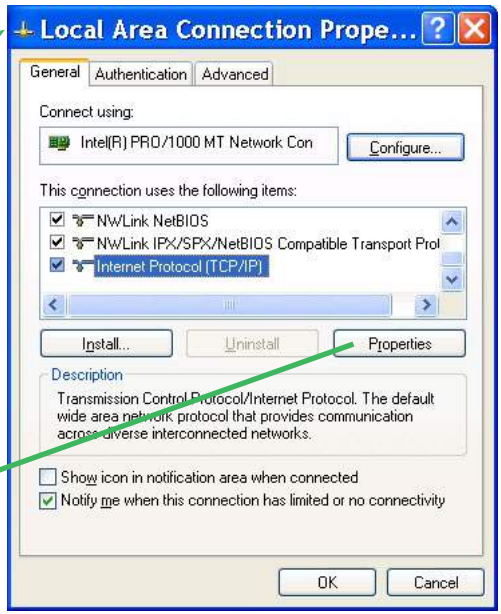
No Communications between Panel and PC (Personal Computer) (cont'd)

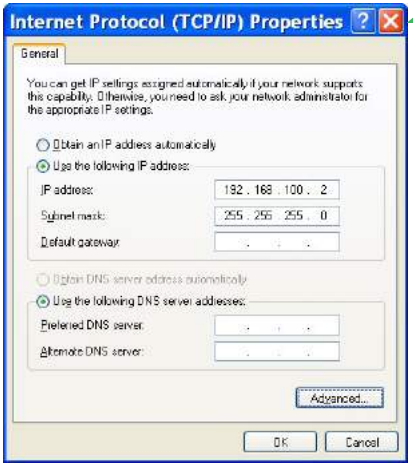
Check the **IP Address** setting of the PC by opening the Windows operating system's **Control Panel** and then selecting the **Network Connections** utility. Click on **Properties**, scroll down to **Internet Protocol (TCP/IP)** and click **Properties**. The I**nternet Protocol (TCP/IP) Properties** dialog box will open. Again, make sure the **Subnet Mask** is set the same for both the panel and the PC and also make sure that the **IP Addresses** do not conflict.





***NOTE:** If a DHCP Server is being used to obtain the **IP Address** for the PC, there are ways to identify the **IP Address.** For example, if using **Windows XP,** open a **Command Prompt (Run > CMD)** and type **IPCONFIG /ALL.** A list of all Ethernet assignments for the PC will be shown.*



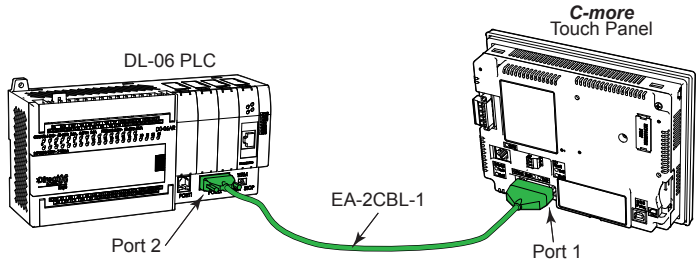


8

No Communications between Panel and PLC

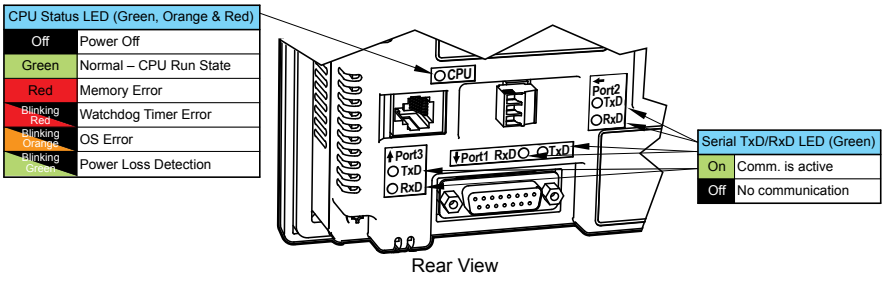
The communications between the ***C-more*** touch panel and designated PLC or controlling device can be accomplished by either a serial connection or by an **Ethernet** connection to the panel's **10/100 Base-T Ethernet Port**. (Ethernet available on full feature units only.) All panels include a 15-pin RS-232/422/485 port. Full featured panels include a 3-wire RS-485 connection and an RJ12 RS-232 connection.

1.) If the touch panel and PLC are connected serially and the communications have seemed to stop working, then first check the **TxD** and **RxD** status indicators on the rear of the panel at the connected port for activity.



If there is no activity on one or both the **TxD** and **RxD** status indicators, then it should be suspected that either:

- serial comm port settings are incorrect
- the cable is bad and needs to be replaced
- the serial port on the panel is defective
- the PLC serial port is bad
- No TxD also can indicated no tags being polled on device



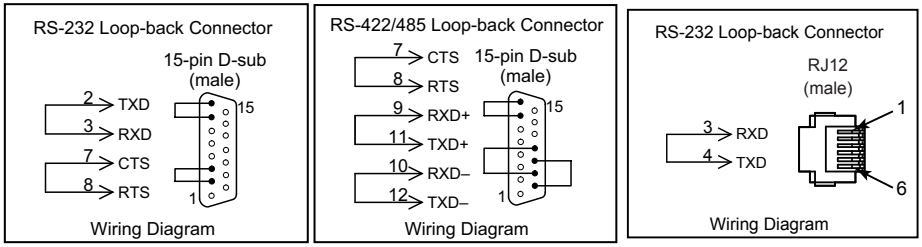
The status indicators will show activity whether the serial communications is wired for RS-232 or RS-422/485.

Electrical noise, pulse generating wiring and/or improper grounding can also cause problems with communications. Refer to the **Electrical Noise Problems** section later in this chapter for additional help.

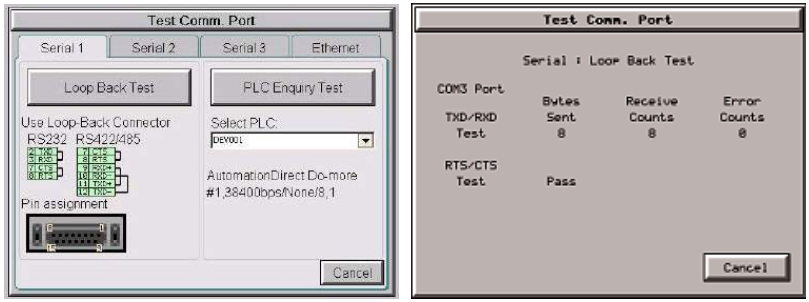
No Communications between Panel and PLC (cont'd)

The serial ports on the ***C-more*** touch panel can be tested using the panel's system setup screens. Access the ***Main Menu*** of the panel's system setup screens, press the **Test Menu** button, then press the **Test Comm. Port** button and select the appropriate port tab. You will need to fabricate a **Loop Back Connector** for the type of serial connection that is being used in your application, either RS-232 or RS-422/485, per the wiring diagrams shown below. Plug the loop back connector into the panel's 15-pin PLC serial communications port and then press the **Loop Back Test** button to run the test. See **Chapter 5: System Setup Screens** for additional information.

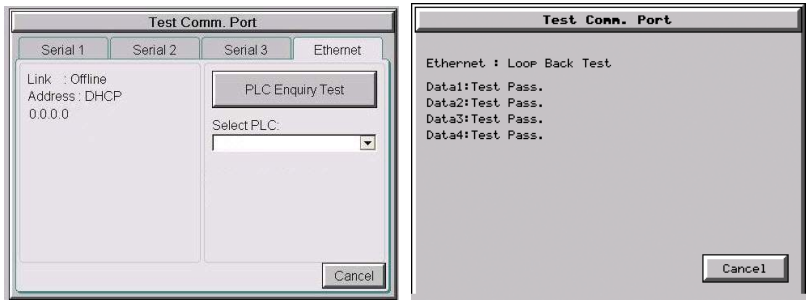
Loop back connector wiring diagrams:



System setup screens **Test Comm. Port** dialog boxes:

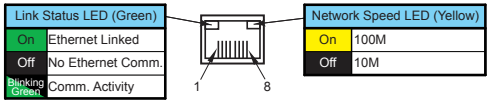


The **PLC Enquiry Test** can also be performed to determine if the **Ethernet** communication is working correctly between the panel and designated PLC.

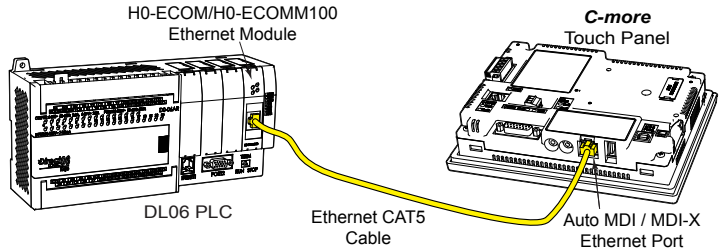


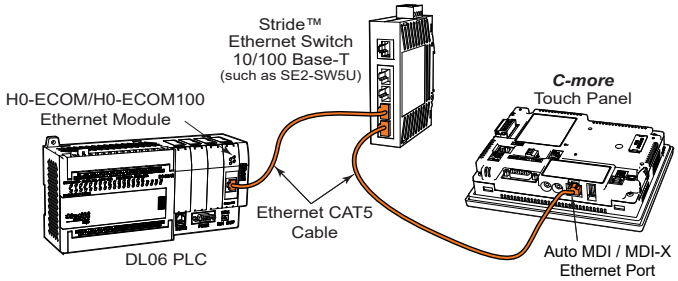
No Communications between Panel and PLC (cont'd)

2.) If using an **Ethernet** connection between the touch panel and the PLC, and there is a problem with the communications, the first area to check is the **Ethernet** status indicators located next to the **10/100 Base-T Ethernet Port** (shown below) on the rear of the panel.



There are two basic ways to make the connection. You can connect directly from the touch panel to the PLC or connect from the touch panel to a switch that is also connected to the PLC.

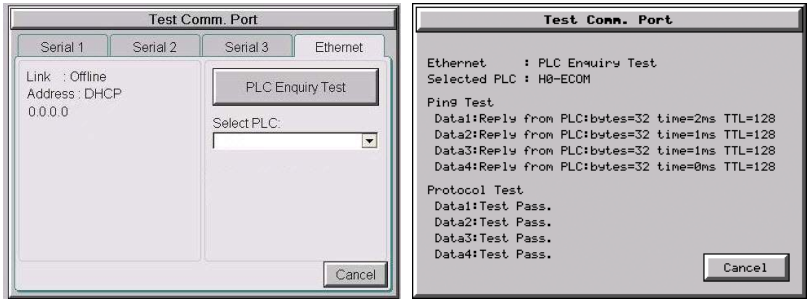




Check the status indicators that may be included with the **Ethernet** communications module or device that is part of the PLC. Refer to the PLC's Ethernet user manual for further troubleshooting information.

No Communications between Panel and PLC (cont'd)

The Ethernet port on the ***C-more*** touch panel can be tested by using the panel's system setup screens. Access the **Main Menu** of the panel's system setup screens, press the **Test Menu** button and then press the **Test Comm. Port** button. Select the **Ethernet** tab in the **Test Comm. Port** dialog box, make sure the Ethernet port is connected to an Ethernet switch or other Ethernet communications device select a PLC from the drop down selection box, and then press the **PLC Enquiry** button to run the test. See **Chapter 5: System Setup Screens** for additional information.



If a PC running the ***C-more*** programming software is connected to the **Ethernet** network that is also connected to both the touch panel and PLC, then certain functions in the software, such as the **Main Menu's Setup** drop down selection for **Panel Manager** or **Touch Panel Network** and the **Main Menu's Panel** drop down selection for **Panel Information**, can be used to help troubleshoot problems with the touch panel's communications and operation. See the ***C-more*** programming software's on-line help for additional information.

IP Address in System Setup Screens displays 0.0.0.0

NOTE: *If entering an* ***IP Address*** *for the* ***C-more*** *touch panel using the* ***System Setup Screens,*** *and the IP Address keeps displaying 0.0.0.0, even after entering an IP address, the panel is not functionally connected to an active network. Either the cable, hub, or switch is bad. The entered* ***IP Address*** *is stored in the panel's memory, but won't show up until a good connection is established. Keep in mind that if in the* ***C-more*** *programming software's* ***Touch Panel Network*** *dialog box, under the* ***Ethernet Port*** *tab, you have checked the* ***Save settings to Project*** *check box and have entered an* ***IP Address*** *of 0.0.0.0, then anytime the project is transferred to the panel, the panel's* ***IP Address*** *will be overwritten with the entered address.*

Difficulty Connecting to the Panel over the Internet (Web server and Remote Access features)

1) Refer to the software help file topics **Touch Panel Network** and **Remote Access Setup** for information on configuring the Remote Access accounts, the Web Server Function and the panel IP Attributes.
2) In the Ethernet Port tab if DHCP is selected for assigning the IP address, verify the currect address of the panel. The IP address assigned by DHCP may change over time.
3) Note that the Web Server Function must be enabled on the Web Server tab before the Remote Access Server Function can be accessed on the panel.
4) Verify that the correct TCP ports have been opened and forwarded on the router controlling access to the network where the C-more panel resides.
5) If two C-more panels are on a network behind a firewall and they have the same **Remote Access port number**, the router will use the first entry in the Port Forwarding setup that it encounters. The same ***C-more*** panel will always come up even if the two panels have two different Web Server Port numbers.
6) When entering the URL in Internet Explorer to connect the ***C-more*** web server using a port number other than the default (80), be sure to use the full URL text including the prefix "http://". The URL should be http://xxx.xxx.xxx.xxx:aaaaa where xxx.xxx.xxx.xxx is the IP address of the panel and aaaaa is the port number configured in the Web Server tab of the Touch Panel Network setting.

PLC Protocol Error Codes

The ***C-more*** touch panel includes built-in PLC communication protocol diagnostics that monitor the exchange of data between the panel and the PLC. The diagnostics look for the proper exchange of data, correct handshaking signals, addressing errors, incorrect data bytes, wrong packet format, etc. The diagnostics also monitor and report any of the errors that the designated PLC would normally generate if there is a problem with the PLC's communications. Each brand of PLC has its own unique set of diagnostic errors that are typically communicated over the PLC's communications port. The PLC generated errors are interpreted by the ***C-more*** software. See the PLC manufacturer's user manuals for additional details on the designated PLC's errors.

If a ***C-more*** communications error does occur, the error message will be displayed in the upper left of the ***C-more*** screen and the **Error Code** is recorded in the panel's error log. If a PLC error occurs, the PLC error code number will appear across the top of the screen, the PLC error message may not be included in some cases. The error log can be viewed using the system setup screens. See **Chapter 5: System Setup Screens** under the **Information** window to bring up the Error tab which includes a description of the logged data.

A detailed list and description of the various PLC protocol errors can be found in **Appendix A: PLC Protocol Error Codes**.

PLC Protocol Error Codes example:

Error Codes for *Direct*LOGIC – K-Sequence		
Error Code	**Error Message**	**Description**
PLC-001	PLC Communication Timeout (for single PLC) %Device% PLC Communication Timeout (for multiple PLCs, such as RS-422/485)	A timeout occurred after sending a request to the PLC %Device%. %Device% indicates the device name, such as DEV001. Example error message for multiple PLCs: DEV001 PLC Communication Timeout
PLC-002	NAK received from PLC	A negative acknowledgement (NAK) control code has been generated during a read/write request.
PLC-004	STX is not found	A Start of Text (STX) control code was not found in the data packet received from the PLC.

Touch Panel Runtime Errors

The ***C-more*** touch panel includes built-in diagnostics that check for proper operation of the panel when it is running a project that has been transferred to its memory. Faults detected while the panel is running will produce a "Runtime" error. These errors are displayed in the upper left of the panel's display and are also recorded in the panel's error log. The error log can be viewed using the system setup screens. See **Chapter 5: System Setup Screens** under the **Information** window to bring up the **Error** tab which includes a description of the logged data.

A detailed list and description of the various touch panel runtime errors can be found in **Appendix B: Touch Panel Runtime Errors**.

Touch Panel Runtime Errors example:

No.	Error Log Code	Error Message Located at upper left of screen	Error Message Tag	Tag Error Code Value	System Screen Info > Error	Cause
Log Error						
1	RTE-001	Log Failed. Not enough Memory Space in %Device%	SYS ERR ERRORCODE	2001	MM/DD/YY HH/MM/SS Error Code RTE-001	The size of the destination memory is not large enough to store the data.
2	RTE-002	Log Failed. %Device% cannot be found	SYS ERR ERRORCODE	2002	MM/DD/YY HH/MM/SS Error Code RTE-002	No device available or the device is defective.

Panel Constantly Displays "Initializing" when Powering up

If the touch panel constantly displays a message reading "Initializing" while powering up, then check the following possible causes.

1.) ***C-more*** supports USB 1.1 and 2.0 memory devices. Ensure that the USB device is 1.1 or 2.0 or backward compatible to support version 2.0

2.) The project that is loaded into the panel's internal SDRAM memory is corrupted. Either use the ***C-more*** programming software to clear the panel's memory and re-transfer the project to the touch panel, or press the upper left corner of the touch panel screen while powering up to bypass the project and go directly to the **System Setup Screen** menu. Select the **Memory** menu, and use either the **Clear Memory** or **Set to Factory Default** utility to clear the panel's memory and re-transfer the project to the touch panel. (see Chapter 5 - System Setup Screens)

3.) An SD memory card has been plugged into an SD card slot and the SD card either has no project stored on it or the project is corrupted. Remove the SD memory card from the SD card slot and either load the project to the panel's internal Flash memory, or re-format the SD card using the SD formatter available from SDcard.org, or try a different SD memory card.



NOTE: *In the Error Log you may find the error RTE-500 - Check Sum Error, which is defined as "Memory in the panel has been corrupted by power loss, etc." If this is the case, try cycling power to the panel, re-transfer the project to the panel, and re-transfer the firmware, etc. in sequential steps to try to correct the problem.*

Data not Logging Problems

If the data log is missing entries, or a Runtime Error for the Log Errors as shown in **Appendix B: Touch Panel Runtime Errors** is seen, then check the following possible causes.

1.) Check that the memory devices, that were selected for **Data Storage** under the ***C-more*** programming software's **Main Menu - Setup** drop down - **Panel Manager** dialog box, are plugged into their proper location. Alarms, messages and screen captures can be independently selected to be saved to either a USB pen drive plugged into the USB Port - Type A, or an SD card plugged into SD Card Slot1 or SD Card Slot2 (12-inch and 15-inch panels only).

2.) Ensure that the SD card has been formatted with the SD formatter provided by SDcard.org.

3.) The memory device could be bad. If possible, check it by plugging it into a PC that has the ability to access the memory device. Also, not all USB devices are compatible with the ***C-more*** touch panels. Try using the ***AutomationDirect*** USB Pen Drive, p/n USB-FLASH. Check **System Screen, Memory** for the presence of the USB device inserted.

Electrical Noise Problems

Noise is one of the most difficult problems to diagnose. Electrical noise can enter a system in many different ways which fall into one of two categories, conducted or radiated. It may be difficult to determine how the noise is entering the system but the corrective actions for either of the types of noise problems are similar.

- Conducted noise is when the electrical interference is introduced into the system by way of an attached wire, panel connection, etc. It may enter through a power supply connection, the communication ground connection, or the chassis ground connection.
- Radiated noise is when the electrical interference is introduced into the system without a direct electrical connection, much in the same manner as radio waves.

While electrical noise cannot be eliminated, it can be reduced to a level that will not affect the system.

- **Most noise problems result from improper grounding of the system. A good earth ground can be the single most effective way to correct noise problems.** If a ground is not available, install a ground rod as close to the system as possible. Ensure all ground wires are single point grounds and are not daisy chained from one device to another. Ground metal enclosures around the system. A loose wire can act as a large antenna, introducing noise into the system. Therefore, tighten all connections in your system. Loose ground wires are more susceptible to noise than the other wires in your system. Review **Chapter 4: Installation & Wiring** if you have questions regarding how to ground the touch panel.
- Electrical noise can enter the system through the power source for the touch panel. Installing a properly wired isolation transformer (neutral grounded) for all AC sources can help the problem, but only if wired correctly. DC sources should be well-grounded good quality supplies.
- Never run communication cables or low-voltage power wiring close to high voltage wiring or pulse generating wiring that controls such devices as solenoids, servos, VFDs, etc.

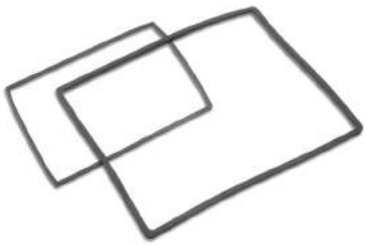
Chapter 9

Replacement Parts

In This Chapter...

Replacement Parts Overview 9-2
Panel Mounting Clip Replacements – EA9-BRK 9-3
Logo Label Replacement Insert - EA9-LBL 9-4
3-wire Communications Terminal Block – EA9-3TB 9-5
DC Panel Power Connector Replacement – EA-DC-CON 9-5
AC Power Adapter Connector Replacement– EA-AC-CON 9-6
Panel Gasket Replacements – EA9-xx-GSK 9-7
Gasket Replacement Installation Instructions: 9-7

Replacement Parts Overview

Part Number		Description
EA9-BRK		Panel mounting brackets, replacement, for ***C-more*** EA9 series touch panels. Package of 8 brackets and screws.
EA9-LBL		Blank label insert for front bezel, replacement, for ***C-more*** EA9 series touch panels. Package of 10.
EA9-3TB		3-pole terminal block, replacement, for 3-wire RS485 communications port on ***C-more*** EA9 series panels. Package of 2.
EA-DC-CON		5-terminal DC power connector, replacement, for ***C-more*** EA7 and EA9 series touch panels
EA-AC-CON		3-terminal AC power connector, replacement, for ***C-more*** EA7 and EA9 series touch panels
EA9-15-GSK		Panel mounting gasket, replacement, for ***C-more*** EA9-T15CL 15-inch touch panel, NEMA 4/4X
EA9-12-GSK		Panel mounting gasket, replacement, for ***C-more*** EA9-T12CL 12-inch touch panel, NEMA 4/4X
EA9-10-GSK		Panel mounting gasket, replacement, for ***C-more*** EA9-T10CL 10-inch touch panel, NEMA 4/4X
EA9-10W-GSK		Panel mounting gasket, replacement, for ***C-more*** EA9-T10WCL 10-inch touch panel, NEMA 4/4X
EA9-8-GSK		Panel mounting gasket, replacement, for ***C-more*** EA9-T8CL 8-inch touch panel, NEMA 4/4X
EA9-6-GSK		Panel mounting gasket, replacement, for ***C-more*** EA9-T6CL(-R) 6-inch and EA9-T7CL(-R) 7-inch touch panels, NEMA 4/4X

Panel Mounting Clip Replacements – EA9-BRK



Spare panel mounting clips for EA9 series ***C-more*** touch panels. Package of 8 clips with 8 screws.

Mounting Clip Instructions

1. Position the touch panel through the cutout in the control cabinet door and hold in place. Position the mounting clips as appropriate for your model. Refer to Chapter 2.
2. Tighten the mounting screws in an alternating fashion while observing the front of the touch panel. The goal is to make sure the front bezel is pulled up against the enclosure sheet metal uniformly, and the touch panel gasket is fully compressed all the way around its perimeter. Tighten the screws to a torque rating shown in the table below. Avoid over-tightening the screws to the point that they start to deform or bend the bezel or mounting clip.

Touch Panel Size	Enclosure Thickness Range	Mounting Clip Screw Torque	Material
6", 7", 8", 10" & 12"	0.039 - 0.20 inch [1 – 5 mm]	63 - 77 oz-in [0.45 - 0.55 Nm]	Metal
10" Wide, 15"	0.039 - 0.20 inch [1 – 5 mm]]	92 - 106 oz-in [0.65 - 0.75 Nm]	

Logo Label Replacement Insert - EA9-LBL

C-more EA9 series panels include one customizable logo label. Additional logo labels can be purchased in packs of 10.

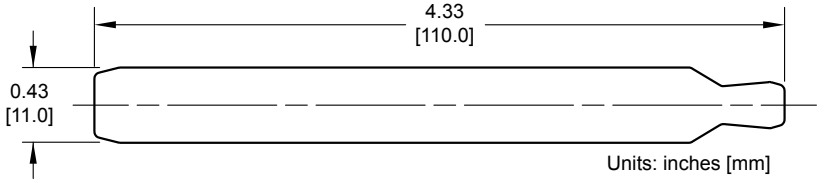


Removal- Insert small tool such as a jewelers screwdriver and pull tab away from housing.



Installation - Insert EA9-LBL into the slot in the side of the panel and lock tab into place.



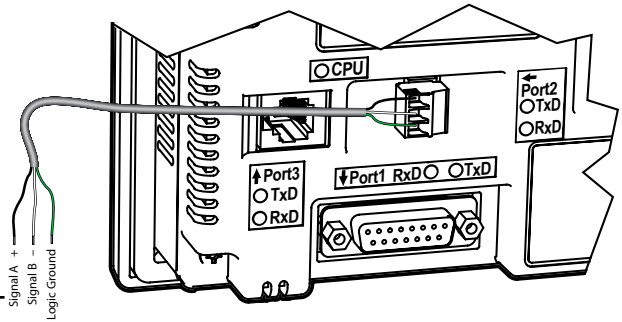


3-wire Communications Terminal Block – EA9-3TB

C-more EA9 series 3-wire communications terminal block replacement. One (1) terminal block is supplied with each touch panel.



Tightening Torque	
Cable torque	minimum 1.95 lb-in (0.22 Nm)



NOTE: *Use 60 / 75 °C copper conductors only, 24 - 12 AWG*

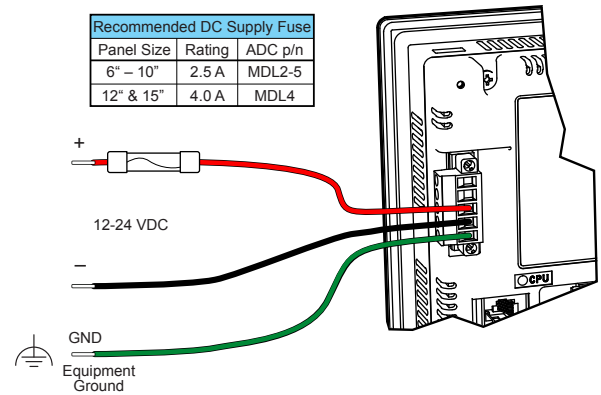
DC Panel Power Connector Replacement – EA-DC-CON

C-more touch panel 5-position DC power connector terminal block replacement. One (1) DC Power Connector is supplied with each touch panel.



DC-CON Tightening Torque	
Power connector screw torque	70.4 oz-in (0.5 Nm)
Power connector mounting torque	56 oz-in (0.4 Nm)

Recommended DC Supply Fuse		
Panel Size	Rating	ADC p/n
6" – 10"	2.5 A	MDL2-5
12" & 15"	4.0 A	MDL4



NOTE: *Use 60 / 75 °C copper conductors only, 24 - 12 AWG*

9

AC Power Adapter Connector Replacement– EA-AC-CON

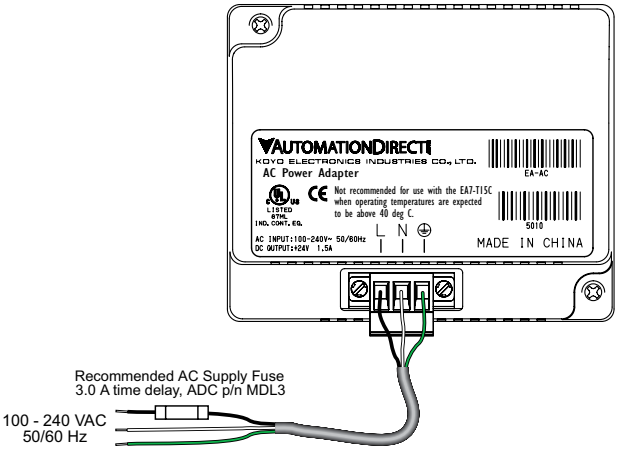
C-more AC power adapter 3-position AC power connector terminal block replacement. One (1) AC Power Connector is supplied with each AC/DC Power Adapter, EA-AC.



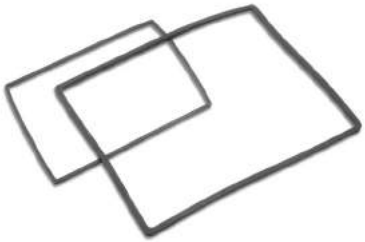
EA-AC Tightening Torque	
Power supply cable torque	71 - 85 oz-in (0.5 - 0.6 Nm)
Power connector mounting torque	71 - 85 oz-in (0.5 - 0.6 Nm)
Mounting flange screw torque	57 - 71 oz-in (0.4 - 0.5 Nm)



NOTE: *Use 60 / 75 °C copper conductors only, 24 - 12 AWG*



Panel Gasket Replacements – EA9-xx-GSK



Replacement NEMA 4/4X touch panel gaskets for ***C-more*** 6", 7", 8", 10", 12" and 15" touch panels.

Gasket Replacement Installation Instructions:

Preparation: Disconnect input power and all other connections, then remove the touch panel from the control cabinet. In a clean environment, place the panel face down on a lint-free soft surface to prevent scratching the front of the panel.



Start at one corner and pull the old gasket out of the channel that holds the gasket in place. Pull the gasket up as you work around the entire perimeter of the touch panel. Discard the old gasket.



Lay the new gasket over the channel so that the long and short sides of the gasket match up to the long and short sides of the touch panel. Start at one corner and match the gasket's corner to the channel's corner. Press the gasket into the channel and work all away around the perimeter of the touch panel. Re-install the touch panel.

Panel and PLC Error Code Tables



In This Appendix...

Introduction **A-2**

C-more **Touch Panel Error Code Table** **A-3**

Direct**LOGIC – Panel Error Code PLC-499 Explanation** **A-5**

Direct**LOGIC K-Sequence Protocol – PLC Error Code Table** **A-5**

Direct**LOGIC *Direct*NET Protocol – PLC Error Codes** **A-5**

Modbus Protocols Error Code P499 Explanation **A-6**

AutomationDirect CLICK A-6

AutomationDirect DirectLOGIC - Modbus (Koyo) A-6

Modicon Modbus RTU A-6

Entivity Modbus RTU A-6

Direct**LOGIC ECOM Protocol – PLC Error Codes** **A-6**

Productivity Error Code P499 ..... **A-7**

AutomationDirect Do-More Error Codes **A-8**

Allen-Bradley – Panel Error Code PLC-499 Explanation **A-9**

Allen-Bradley DF1 & DH485 Protocols – PLC Error Code Tables **A-10**

Allen-Bradley EtherNet/IP Protocol – Panel Error Code PLC-496, 497 and 498 Explanation **A-12**

Allen-Bradley – EtherNet/IP Protocol – PLC Error Code Tables ControlLogix, CompactLogix, & FlexLogix **A-13**

Allen-Bradley – Micro800 Serial and EtherNet/IP Tag Based PLC Error Code Tables **A-17**

Allen-Bradley – EtherNet/IP Protocol – PLC Error Code Tables **A-21**

Generic EtherNet IP Protocol – PLC Error Codes **A-26**

GE 90-30 – Panel Error Code PLC-499 Explanation **A-27**

Panel and PLC Error Code Tables



GE 90-30 SNPX Protocol – PLC Error Code Tables A-28
Mitsubishi FX Protocol – PLC Error Codes A-37
Omron – Panel Error Code PLC-499 Explanation A-37
Omron Host Link Protocol – PLC Error Code Table A-38
Omron FINS Protocol – PLC Error Code Table A-39
Omron – Panel Error Code P495 Explanation A-42
Omron CS/CJ FINS Ethernet Protocol – PLC Error Code Table A-43
Siemens – Panel Error Code P499 Explanation A-44
Siemens PPI Protocol – PLC Error Code Table A-45
Siemens ISO over TCP Protocol – PLC Error Code Table A-46

Panel and PLC Error Code Tables



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Introduction

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The ***C-more*** family of touch panels is capable of communicating with a wide variety of Programmable Logic Controllers. ***C-more*** is capable of communicating over RS232, RS422 and RS485 serial networks as well as Ethernet networks. It communicates with all AutomationDirect PLCs utilizing various protocols. C-more also communicates with other brands of PLCs by their different protocols. For a complete list of PLCs and protocols, see **Step 9 – Connect Touch Panel to PLC** in **Chapter 1: Getting Started**.

As with any network communications, errors will occur. To make it more simple for the user to identify the cause of the possible error, we have provided a error code table for all of the possible errors that ***C-more*** can detect.

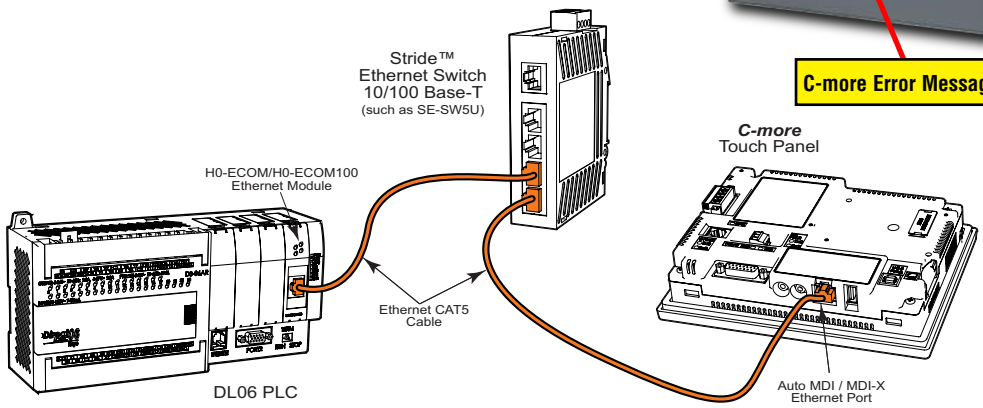
If a ***C-more*** communications error does occur, the error message will appear across the top of the screen. The ***C-more*** touch panel also monitors any errors that are generated by the various PLCs that are connected to it. If any of the PLC generated errors are detected, they are displayed across the top of the panel's display embedded as a hexadecimal value in error code P499's message. An explanation of how the specific PLC error is identified in the panel error code P499 is shown proceeding the specific manufacturer's PLC error tables. How the hexadecimal error code value is interrupted is slightly different between manufacturers, so it is important to check the explanation at the beginning of each manufacturer's tables.

NOTE: *These PLC error codes are provided by the manufacturer of the related PLC and are subject to change by the PLC manufacturer. Please refer to the manufacturers documentation for a more complete and up-to-date list of error codes.*

All errors are also logged into the panel's **Error** log under the **Information** tab in the panel's **System Setup Screens** and are identified by the error code number. See **Chapter 5: System Setup Screens** for additional details.

If you have difficulty determining the cause of the error, please refer to **Chapter 8: Troubleshooting** for some troubleshooting tips or contact our technical support





C-more Touch Panel Error Code Table

The following table includes all of the error codes and error messages that the panel will display if the listed cause is detected. All of these errors involve problems that could result with the panel communicating with the connected PLC. Be aware that not all of the panel errors are used with each type of PLC that can be connected to the panel.

C-more Touch Panel Error Code Table		
Error Code	**Error Message**	**Cause**
PLC-001	PLC Communication Timeout (for single PLC) %Device% PLC Communication Timeout (for multiple PLCs, such as RS-422/485)	A timeout occurred after sending a request to the PLC %Device%. %Device% indicates the device name, such as DEV001. Example error message for multiple PLCs: DEV001 PLC Communication Timeout.
PLC-002	NAK received from PLC	A negative acknowledgement (NAK) control code has been generated during a read/write request.
PLC-003	EOT received from PLC	An End of Transmission (EOT) control code is sent by the PLC in response to a Read/Write/SetBit request..
PLC-004	STX is not found	A Start of Text (STX) control code was not found in the data packet received from the PLC.
PLC-005	ETX or ETB is not found	Neither an End of Text (ETX) nor an End of Transmission Block (ETB) control code was found in the data packet received from the PLC.
PLC-006	LRC does not match	There was an incorrect Longitudinal Redundancy Check (LRC) control code in the communications packet received from the PLC. This is an indication that the data in the packet is corrupted.
PLC-007	CRC does not match	There was an incorrect Cyclic Redundancy Check (CRC) control code in the communications packet received from the PLC. This is an indication that the data in the packet is corrupted.
PLC-008	Address does not match	The address value returned in the data packet from the PLC is incorrect.
PLC-009	Different function code received from PLC	The function code returned in the data packet from the PLC is incorrect.
PLC-010	Data size does not match	There are an incorrect number of bytes found in the data packet returned from the PLC.
PLC-011	Invalid value in function code	There is an invalid value in the function code.
PLC-012	Invalid command sent to PLC	There was an invalid command sent to the PLC that wasn't recognized by the PLC.
PLC-013	ENQ received from PLC	If the data packet does not include a negative acknowledgement (NAK - 0x15 value) in the defined packet field, then an enquiry (ENQ) control code error will be displayed.
PLC-014	Transaction ID does not match	This error will be displayed if after checking the Transaction ID Bytes in the data packet, there is no match to what was requested.
PLC-015	%Device% No device found	A PLC device designated as %Device% could not be found.
PLC-016	Data byte communication error	0 byte of data is recieved
PLC-017	Out of address range	The touch panel requested a file number larger than 255.
PLC-018	Panel communication timeout	The server panel did not respond when using the Panel Pass Through.
PLC-019	Found in parity error by hardware	An error detected in the PLC memory.
PLC-020	Can't open serial port	Cannot open the Serial Port. If this error shows on the panel, it indicates a hardware problem.
PLC-021	PLC number does not match	The PLC number does not match the PLC number configured.
PLC-022	Can't reset DCB	Unable to reset the data communication bit.
PLC-023	Cable not connected properly	Communication cable incorrectly installed.

C-more Touch Panel Error Code Table continued on the next page.

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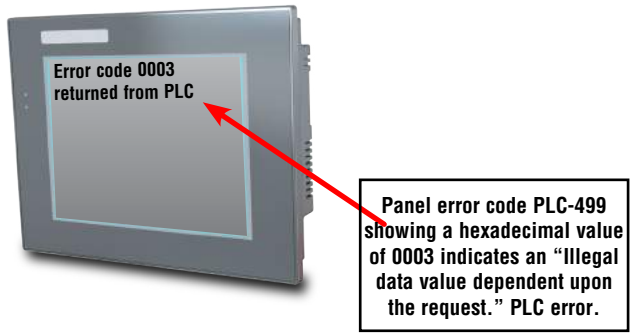
C-more Touch Panel Error Code Table (cont'd)

C-more Touch Panel Error Code Table (cont'd)		
Error Code	**Error Message**	**Cause**
PLC-024	Cannot detect other devices on network	The panel is not communicating with other devices on the network.
PLC-025	Panel not in polling list	
PLC-026	PLC connection timeout	A timeout occured after sending a request to the PLC.
PLC-027	Memory type incorrect	
PLC-028	PLC failed to respond	The PLC failed to respond after sending a request to the PLC.
PLC-029	MemVer ERR HMI x PLCy	When connected to a Do-more PLC the PLC memory version must match the C-more project PLC memory version. Make sure that the PLC project does not write into the memory version address.
PLC-495	**Omron Ethernet Error**	**An error code specific to Omron Ethernet with a Value of XXXX has been returned from the PLC. See the explanation for error code PLC-495 proceeding the Omron CS/CJ FINS Ethernet error code tables.**
PLC-496	**Error code 0xaaaaaaaa returned from PLC**	**Allen-Bradley EtherNET/IP specific. Encapsulation Error. See the explanation for error code PLC-496 proceeding the Allen-Bradley EtherNet/IP error code tables.**
PLC-497	**Error code 0xaaaaaaaa returned from PLC**	**Allen-Bradley EtherNET/IP specific. CIP Error. See the explanation for error code PLC-497 proceeding the Allen-Bradley EtherNet/IP error code tables.**
PLC-498	**Error code 0xaaaaaaaa returned from PLC**	**Allen-Bradley EtherNET/IP specific. Service Packet Error. See the explanation for error code PLC-498 proceeding the Allen-Bradley EtherNet/IP error code tables.**
PLC-499	**Error code XXXX returned from PLC**	**An error code with a value of XXXX has been returned from the PLC. See the explanation for error code PLC-499 below for *Direct*LOGIC and proceeding each set of PLC error code tables that use this error code.**
PLC-500	Cannot write to Serial Port	Data cannot write to the Serial port. Data was sent to the PLC via the Serial Port. If this error shows on the Panel, it indicates a Hardware Problem.
PLC-700	Not enough buffer memory	There was an error while allocating memory for the read buffer. When this error is displayed, a memory leak may have occurred.
PLC-701	Access to inaccessible PLC memory	Request to inaccessible memory from the HMI layer to the PLC protocol layer. This error is an indication that there is a problem in the HMI layer.
PLC-702	Cannot access by different function code	A Read/Write/SetBit request has been sent to an invalid memory area. This error is an indication that there is a problem in the HMI layer.
PLC-703	Write request to PLC Read Only Memory	A PLC Write request was made to the PLC's Read-Only memory area.This error is an indication that there is a problem in the HMI layer or the PLC protocol layer.
PLC-704	Bad device-access	No device (PLC) exists in the server panel or the device name does not match between the server and client when using the Panel Pass Through.
PLC-705	Protocol does not match	The protocol for the device does Not match between the server and client when using the panel pass through.

*Direct*LOGIC – Panel Error Code PLC-499 Explanation

The PLC-499 error code is used to show any errors that are generated by the connected PLC. The PLC-499 error message includes a four digit hexadecimal value embedded in the message. This value can be looked up in the specific PLC's error tables to determine the cause of the error. The possible PLC generated error codes for the ***Direct***LOGIC communication protocol are represented by a hexadecimal value as shown in the following message example.

Direct LOGIC Error Code PLC-499 Message Example:



*Direct*LOGIC K-Sequence Protocol – PLC Error Code Table

The following table lists the errors that can be generated by the ***Direct***LOGIC PLC when using the K-Sequence protocol.

PLC Error Codes for *Direct*LOGIC – K-Sequence	
Panel Error Code PLC-499 Hex Value	**Description**
01F8	Error setting value.
020D	Error in key mode - Set switch on PLC CPU to "Term"
021C	Password protected.

NOTE: *The following errors can be generated from the designated PLC, are monitored by the* ***C-more*** *touch panel, and displayed on the touch panel's screen as a hexadecimal value in panel error code PLC-499 message, if active. Please refer to the PLC manufacturer's documentation for additional information.*

*Direct*LOGIC *Direct*NET Protocol – PLC Error Codes

Only errors as listed in the Touch Panel Error Code Table shown on page A-3 can occur when using the ***Direct***LOGIC ***Direct***NET protocol, there are no PLC generated errors.

DirectLOGIC error code tables continued on the next page.

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Modbus Protocols Error Code P499 Explanation

The following table lists the errors that can be generated by the Modbus protocols:

AutomationDirect CLICK

AutomationDirect DirectLOGIC - Modbus (Koyo)

Modicon Modbus RTU

Entivity Modbus RTU



NOTE: *The following errors can be generated from the designated PLC, are monitored by the* ***C-more*** *touch panel, and displayed on the touch panel's screen as a hexadecimal value in panel error code PLC-499 message, if active. Please refer to the PLC manufacturer's documentation for additional information.*

PLC Error Codes Modbus Protocols		
Panel Error Code P499 Hex Value	**Name**	**Meaning**
0x0001	ILLEGAL FUNCTION	The function code received in the query is not an allowable action for the server (or slave). This may be because the function code is only applicable to newer devices and was not implemented in the unit selected. It could also indicate that the server (or slave) is in the wrong state to process a request of this type, for example because it is unconfigured and is being asked to return registered values.
0x0002	ILLEGAL DATA ADDRESS	The data address received in the query is not an allowable address for the server (or slave). More specifically, the combination of reference number and transfer length is invalid. For a controller with 100 registers, the PDU addresses the first register as 0, and the last one as 99. If a request is submitted with a starting register address of 96 and a quantity of registers of 4, then the request will successfully operate (address-wise at least) on registers 96, 97, 98, 99. If a request is submitted with a starting register of 96 and a quantity of registers of 5, then the request will fail with Exception code 0x02 "Illegal Data Address" since it attempts to operate on registers 96, 97, 98, 99 and 100, and there is no register with address 100.
0x0003	ILLEGAL DATA VALUE	A value contained in the query data field is not an allowable value for server (or slave). This indicates a fault in the structure of the remainder of a complex request, such as that the implied length is incorrect. It specifically does NOT mean that a data item submitted for storage in a register has a value outside the expectation of the application program, since the Modbus protocol is unaware of the significance of any particular value of any particular register.
0x0004	SLAVE DEVICE FAILURE	An unrecoverable error occurred while the server (or slave) was attempting to perform the requested action.

*Direct*LOGIC ECOM Protocol – PLC Error Codes

Only errors as listed in the Touch Panel Error Code Table shown previously in this Appendix can occur when using the ***Direct***LOGIC ECOM protocol, there are no PLC generated errors.

Productivity Error Code P499



NOTE: *The following errors can be generated from the designated PLC, are monitored by the* ***C-more*** *touch panel, and displayed on the touch panel's screen as a hexadecimal value in panel error code PLC-499 message, if active. Please refer to the PLC manufacturer's documentation for additional information.*

PLC Error Codes for Productivity	
Panel Error Code P499 Hex Value	**Meaning**
0x0001	The function code received in the query is not an allowable action for the server (or slave). This may be because the function code is only applicable to newer devices and was not implemented in the unit selected. It could also indicate that the server (or slave) is in the wrong state to process a request of this type, for example because it is unconfigured and is being asked to return registered values.
0x0002	Address out of range. Check to make sure that the C-more tag and System ID match the Productivity Programming Software Tag Name and System ID. The project file in the Productivity system and the imported CSV into C-more must be in sync with each other.
0x0003	A value contained in the query data field is not an allowable value for the server (or slave). This indicates a fault in the structure of the remainder of a complex request, such as that the implied length is incorrect. It specifically does NOT mean that a data item submitted for storage in a register has a value outside the expectation of the application program, since the Modbus protocol is unaware of the significance of any particular value of any particular register.
0x0004	An unrecoverable error occurred while the server (or slave) was attempting to perform the requested action.

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AutomationDirect Do-More Error Codes

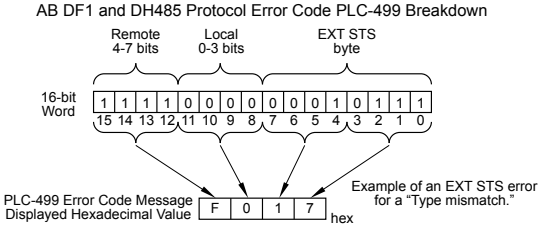
PLC Errors for Do-more		
Error Code	**Description**	**Resolution**
0x01	Unknown Command	Should only occur if message has been corrupted or protocol version is mismatched. Check versions and update appropriately. If versions are correct, check cabling, routing and switches for bad packets.
0x02	Out of Sessions	Too many devices connected to the CPU. Reduce number of devices connected.
0x03	Illegal Operation	Occurs when permission level is not sufficient for the operation performed by the panel. Increase the permission level to correct the problem.
0x04	Invalid Session	Session number does match for sending device. Re-establish connection by power cycling or sending updated project.
0x05	Out of Range	Invalid address exists. Ensure that address range is expanded and load configuration to the CPU.
0x06	Invalid Argument	Occurs when message cannot be parsed correctly. Could occur from noise or faulty wiring.
0x07	Program Update Active	Wait until program update is complete.
0x08	No Token	Occurs when client attempts to update the project without first acquiring the program update token.
0x09	Program Update Inhibited	Occurs when client attempts to update the project while ST21 is true. This allows the customer to programmatically prevent the project from being updated.
0x0A	System Configuration Update Active	Wait until System Configuration update is complete to continue communications.
0x0B	Invalid Mode	Ensure that the switch on the CPU is in Term mode.
0x0C	Mode Change Active	Occurs when a PLC mode change is attempted while a mode change is in progress. In some cases it takes several scans for a mode change.
0x0D	Mode Locked	Occurs when mode change is attempted and keyswitch is not in Term.
0x0E	Invalid Password	Enter Do-more password in Password field of C-more Panel Manager for this device.
0x0F	Resource Locked	Occurs when trying to update a tag that is forced. Force must be removed in order to update the tag.
0x010	Doc Update Active	Occurs when someone attempts to access the documentation file while it is being written back to ROM.
0x011	Invalid Driver	Occurs when attempting to read driver data from a driver that doesn't exist.
0x012	Invalid Driver Data	Occurs when attempting to read a driver data type that isn't valid.
0x013	Shared RAM write failed	Occurs when attempting to read or write to a module's shared RAM and it fails. Usually occurs when the module has gone bad.

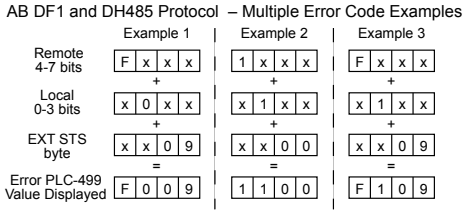
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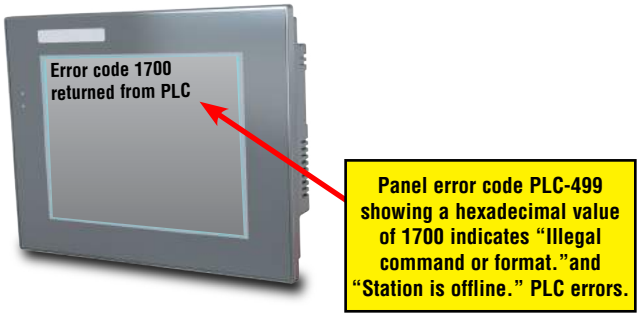
Allen-Bradley – Panel Error Code PLC-499 Explanation

The PLC-499 error code is used to show any errors that are generated by the connected PLC. The PLC-499 error message includes a four digit hexadecimal value embedded in the message. This value can be looked up in the specific PLC's error tables to determine the cause of the error. The possible PLC generated error codes for the Allen-Bradley DF1 and DH485 communication protocols are represented by a hexadecimal value as shown in the following diagram. Please note that the error code is broken down into three sections. It is possible for more than one type of PLC error to be displayed in this value.

Allen-Bradley Error Code PLC-499 Message Example:







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Allen-Bradley DF1 & DH485 Protocols – PLC Error Code Tables

The following PLC error code tables cover possible errors that are detected by the panel from Allen-Bradley PLCs using the DF1 and DH485 protocols. DF1 includes full and half duplex communications for the MicroLogix 1000, 1100. 1200, 1400, 1500, SLC 5/03, /04, /05, ControlLogix, CompactLogix and FlexLogix, and full duplex communications for the PLC5. DH485 includes all MicroLogix and SLC500 PLC's and any communication connection using an Allen-Bradley AIC device using the DH485 protocol.



NOTE: *The following errors can be generated from the designated PLC, are monitored by the* ***C-more*** *touch panel, and displayed on the touch panel's screen as a hexadecimal value in panel error code PLC-499 message, if active. Please refer to the PLC manufacturer's documentation for additional information.*

PLC Errors for Allen-Bradley DF1 and DH485 Protocols, Local STS Errors (0-3 bits)	
Panel Error Code PLC-499 Hex Value	**Description**
0x0	Success; no error.
0x1	DST node is out of buffer space.
0x2	Cannot guarantee delivery; link layer. (The remote node specified does not ACK command.)
0x3	Duplicate token holder detected.
0x4	Local port is disconnected.
0x5	Application layer timed out waiting for response.
0x6	Duplicate node detected.
0x7	Station is offline.
0x8	Hardware fault.

PLC Errors for Allen-Bradley DF1 and DH485 Protocols, Remote STS Errors (4-7 bits)	
Panel Error Code PLC-499 Hex Value	**Description**
0x0	Success; no error.
0x10	Illegal command or format.
0x20	Host has a problem and will not communicate.
0x30	Remote node host is missing, disconnected, or shut down.
0x40	Host could not complete function due to hardware fault.
0x50	Addressing problem or memory protect rungs.
0x60	Function not allowed due to command protection selection.
0x70	Processor is in Program Mode.
0x80	Compatibility mode file missing or communication zone problem.
0x90	Remote node cannot buffer command.
0xA0	Wait ACK (1775 KA buffer full).
0xB0	Remote node problem due to download.
0xC0	Wait ACK (1775 KA buffer full).
0xD0	not used
0xE0	not used
0xF0	Error code in the EXT STS byte. See the error code table on the next page.

(PLC generated error codes for the Allen-Bradley DF1 protocol continued on the next page.)

Allen-Bradley DF1 & DH485 Protocols – PLC Error Code Tables (cont'd)

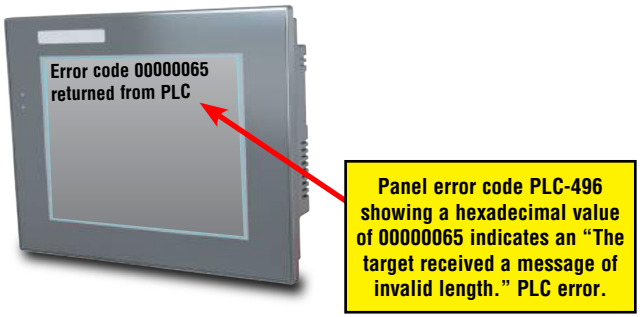
PLC Errors for Allen-Bradley DF1 and DH485 Protocols, EXT STS Command Code for F0 Command	
Panel Error Code PLC-499 Hex Value	**Description**
0x0	not used
0x1	A field has an illegal value.
0x2	Fewer levels specified in address than minimum for any address.
0x3	More levels specified in address than system supports.
0x4	Symbol not found.
0x5	Symbol is of improper format.
0x6	Address does not point to something usable.
0x7	File is wrong size.
0x8	Cannot complete request; situation has changed since start of the command.
0x9	Data or file size is too large.
0xA	Transaction size plus word address is too large.
0xB	Access denied; improper privilege.
0xC	Condition cannot be generated; resource is not available.
0xD	Condition already exists; resource is readily available.
0xE	Command cannot be executed.
0xF	Histogram overflow.
0x10	No access.
0x11	Illegal data type.
0x12	Invalid parameter or invalid data.
0x13	Address reference exists to deleted area.
0x14	Command execution failure for unknown reason; possible PLC 3 histogram overflow.
0x15	Data conversion error.
0x16	Scanner not able to communicate with 1771 rack adapter.
0x17	Type mismatch.
0x18	1771 module response was not valid.
0x19	Duplicated label.
0x22	Remote rack fault.
0x23	Timeout.
0x24	Unknown error.
0x1A	File is open; another node owns it.
0x1B	Another node is the program owner.
0x1C	Disk File is write protectid or otherwise unavailable
0x1D	Disk File is being used by another application. Update not performed (offline only).
0x1E	Data table element protection violation.
0x1F	Temporary internal problem.

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Allen-Bradley EtherNet/IP Protocol – Panel Error Code PLC-496, 497 and 498 Explanation

The PLC-496, PLC-497, and PLC-498 error codes are used to show any errors that are generated by the connected PLC. These error messages include an eight digit hexadecimal value displayed embedded in the message. This value can be looked up in the specific PLC's error tables to determine the cause of the error. The possible PLC generated error codes for the Allen-Bradley EtherNet/IP communication protocol is represented by a hexadecimal value as shown in the following message example.

Allen-Bradley Error Code PLC-496, 497, 498 Message Example:



Allen-Bradley – EtherNet/IP Protocol – PLC Error Code Tables ControlLogix, CompactLogix, & FlexLogix

The following PLC error code tables cover possible errors that are detected by the panel from Allen-Bradley PLCs using the EtherNet/IP protocol. This includes all ControlLogix, CompactLogix and FlexLogix PLCs.



NOTE: *The following errors can be generated from the designated PLC, are monitored by the* ***C-more*** *touch panel, and displayed on the touch panel's screen as a hexadecimal value in panel error code PLC-496 message, if active. Please refer to the PLC manufacturer's documentation for additional information.*

PLC Errors for Allen-Bradley EtherNet/IP Protocol –Encapsulation Errors (Error code 0xaaaaaaaa returned from the PLC.)	
Panel Error Code PLC-496 Hex Value	**Description**
0x00000001	The sender issued an invalid or unsupported encapsulation command.
0x00000002	Insufficient memory resources in the receiver to handle the command. You can get this error if the 1761-NET-ENI cannot connect to the PLC serially.
0x00000003	Poorly formed or incorrect data in the data portion of the encapsulation message.
0x00000004 - 0x00000063	Reserved for legacy (Rockwell Automation).
0x00000064	An orginator used an invalid session handle when sending an encapsulation message to the target.
0x00000065	The target received a message of invalid length.
0x00000066 - 0x00000068	Reserved for legacy (Rockwell Automation).
0x00000069	Unsupported encapsulation protocol revision.
0x0000006a - 0x0000ffff	Reserved for future expansion.

PLC Errors for Allen-Bradley EtherNet/IP Protocol – CIP Errors (Error code 0xaaaaaaaa returned from the PLC.)	
Panel Error Code PLC-497 Hex Value	**Description**
0x010100	Connection Manager: Connection in Use or Duplicate Forward Open.
0x010103	Connection Manager: Transport Class and Trigger combination not supported.
0x010106	Connection Manager: Ownership Conflict.
0x010107	Connection Manager: Connection not found at target application.
0x010108	Connection Manager: Invalid connection type (problem with type or priority).
0x010109	Connection Manager: Invalid connection size.
0x010110	Connection Manager: Device not configured.
0x010111	Connection Manager: RPI not supported. Could also be problem with inactivity timeout.
0x010113	Connection Manager: Connection Manager cannot support any more connections.
0x010114	Connection Manager: Either the vendor ID or the Product Code in the key segment did not match the device.
0x010115	Connection Manager: Product Type in the key segment did not match the device.
0x010116	Connection Manager: Major or minor revision information in the key segment did not match the device.

(PLC generated error codes for the Allen-Bradley EtherNet/IP protocol continued on the next page.)

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Allen-Bradley – EtherNet/IP Protocol – PLC Error Code Tables ControlLogix, CompactLogix, & FlexLogix (cont'd)

PLC Errors for Allen-Bradley EtherNet/IP Protocol – CIP Errors (Error code 0xaaaaaaaa returned from the PLC.)	
Panel Error Code PLC-497 Hex Value	**Description**
0x010117	Connection Manager: Invalid connection point.
0x010118	Connection Manager: Invalid configuration format.
0x010119	Connection Manager: Connection request fails since there is no controlling connection currently open.
0x01011a	Connection Manager: Target application cannot support any more connections.
0x01011b	Connection Manager: RPI is smaller than the Production Inhibit Time.
0x010203	Connection Manager: Connection cannot be closed since the connection has timed out.
0x010204	Connection Manager: Unconnected Send timed out waiting for a response.
0x010205	Connection Manager: Parameter error in Unconnected send service.
0x010206	Connection Manager: Message too large for Unconnected message service.
0x010207	Connection Manager: Unconnected acknowledge without reply.
0x010301	Connection Manager: No buffer memory available.
0x010302	Connection Manager: Network Bandwidth not available for data.
0x010303	Connection Manager: No Tag filters available.
0x010304	Connection Manager: Not configured to send real-time data.
0x010311	Connection Manager: Port specified in Port segment not available.
0x010312	Connection Manager: Link address specified in port segment not available.
0x010315	Connection Manager: invalid segment type or segment value in path.
0x010316	Connection Manager: Path and Connection not equal in close.
0x010317	Connection Manager: Ether Segment not present or Encoded Value in Network Segment is invalid.
0x010318	Connection Manager: Link address to self invalid.
0x010319	Connection Manager: Resources on Secondary unavailable.
0x01031a	Connection Manager: Connection already established.
0x01031b	Connection Manager: Direct connection already established.
0x01031c	Connection Manager: Miscellaneous.
0x01031d	Connection Manager: Redundant connection mismatch.
0x01031e	Connection Manager: No more consumer resources available in the producing module.
0x01031f	Connection Manager: No connection resources exist for target path.
0x010320 - 0x0107ff	Connection Manager: Vendor specific.
0x020000	Resource unavailable: Connection Manager resources are unavailable to handle service request.
0x030000	Invalid parameter value.
0x040000	Path segment error: The path segment identifier or the segment syntax was not understood by the processing node.
0x050000	Path destination unknown: The path is referencing an object class, instance or structure element that is not known or is not contained in the processing node.
0x060000	Partial transfer: Only part of the expected data was transferred.
0x070000	Connection lost: The messaging connection was lost.

(PLC generated error codes for the Allen-Bradley EtherNet/IP protocol for continued on the next page.)

Allen-Bradley – EtherNet/IP Protocol – PLC Error Code Tables ControlLogix, CompactLogix, & FlexLogix (cont'd)

PLC Errors for Allen-Bradley EtherNet/IP Protocol – CIP Errors (Error code 0xaaaaaaaa returned from the PLC.)	
Panel Error Code PLC-497 Hex Value	Description
0x080000	Service not supported: The requested service was not implemented or was not defined for this Object Class/Instance.
0x090000	Invalid attribute value: Invalid attribute data detected.
0x0a0000	Attribute list error: An attribute in the Get_Attribute_List or Set_Attribute_List response has a non-zero status.
0x0b0000	Already in requested mode/state: The object is already in the mode/state being requested by the service.
0x0c0000	Object state conflict: The object cannot perform the requested service in its current mode/state.
0x0d0000	Object already exists: The requested instance of object to be created already exists.
0x0e0000	Attribute not settable: A request to modify non-modifiable attribute was received.
0x0f0000	Privilege violation: A permission/privilege check failed.
0x100000	Device state conflict: The device's current mode/state prohibits the execution of the requested service.
0x110000	Reply data too large: The data to be transmitted in the response buffer is larger than the allocated response buffer.
0x120000	Fragmentation of a primitive value: The service specified an operation that is going to fragment a primitive data value. For example, trying to send a 2 byte value to a REAL data type (4 byte).
0x130000	Not enough data: The service did not supply enough data to perform the specified operation.
0x140000	Attribute not supported: The attribute specified in the request is not supported.
0x150000	Too much data: The service supplied more data than was expected.
0x160000	Object does not exist: The object specified does not exist in the device.
0x170000	Service fragmentation sequence not in progress: The fragmentation sequence for this service is not currently active for this data.
0x180000	No stored attribute data: The attribute data of this object was no saved prior to the requested service.
0x190000	Store operation failure: The attribute data of this object was not saved due to a failure during the attempt.
0x1a0000	Routing failure, request packet too large: The service request packet was too large for transmission on a network in the path to the destination.
0x1b0000	Routing failure, response packet too large: The service reponse packet was too large for transmission on a network in the path from the destination.
0x1c0000	Missing attribute list entry data: The service did not supply an attribute in a list of attributes that was needed by the service to perform the requested behavior.
0x1d0000	Invalid attribute value list: The service is returning the list of attributes supplied with status information for those attributes that were invalid.
0x1e0000	Embedded service error: See Service Packet error list (PLC-498 Error codes) below:
0x1f0000	Vendor specific error: A vendor specific error has been encountered. This occurs when none of the specified errors relate to the error in the device.
0x200000	Invalid parameter: A parameter associated with the request was invalid. This code is used when a parameter does meet the requirements defined in an Application Object specification.
0x210000	Write-once value or medium already written: An attempt was made to write to a write-once-medium that has already been written or to modify a value that cannot be change once established.
0x220000	Invalid Reply Received: An invalid reply is received (example: service code sent doesn't match service code received.).

(PLC generated error codes for the Allen-Bradley EtherNet/IP protocol for continued on the next page.)

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Allen-Bradley – EtherNet/IP Protocol – PLC Error Code Tables ControlLogix, CompactLogix, & FlexLogix (cont'd)

PLC Errors for Allen-Bradley EtherNet/IP Protocol – CIP Errors (Error code 0xaaaaaaaa returned from the PLC.)	
Panel Error Code PLC-497 Hex Value	**Description**
0x230000	Reserved by CIP for future extensions.
0x240000	Reserved by CIP for future extensions.
0x250000	Key failure in path: The key segment was included as the first segment in the path does not match the destination module. The object specific status shall indicate which part of the key check failed.
0x260000	Path Size Invalid: The size of the path which was sent with the Service Request is either not large enough to allow the Request to be routed to an object or too much routing data was included.
0x270000	Unexpected attribute in list: An attempt was made to set an attribute that is not able to be set at this time.
0x280000	Invalid Member ID: The Member ID specified in the request does not exist in the specified Class/Instance/ Attribute.
0x290000	Member not settable: A request to modify a non-modifiable member was received.
0x2a0000	Group 2 only server general failure: This error code may only be reported by DeviceNet group 2 only servers with 4K or less code space and only in place of Service not supported, Attribute not supported and Attribute not settable.
0x2b0000 - 0xcf0000	Reserved by CIP for future extensions.
0xd00000 - 0xff0000	Reserved for Object Class and service errors: This range of error codes is to be used to indicate Object Class specific errors. Use of this range should only be used when errors in this table don't accurately reflect the error encountered.

PLC Errors for Allen-Bradley EtherNet/IP Protocol – Service Packet Errors (Error code 0xaaaaaaaa returned from the PLC.)	
Panel Error Code PLC-498 Hex Value	**Description**
0x040000	This general status codes that the tag name could not be deciphered. This could mean that the tag name was entered incorrectly or does not exist in the PLC.
0x050000	The particular item referenced (usually instance) could not be found.
0x060000	The amount of data requested would not fit into the response buffer. Partial data transfer has occurred.
0x0a0000	An error has occurred trying to process one of the attributes.
0x130000	Not enough command data/parameters were supplied in the command to execute the service requested.
0x1c0000	An insufficient number of attributes were provided compared to the attribute count.
0x260000	The tag name length specified did not match what was in the message.
0xff0521	You have tried to access beyond the end of the data object.
0xff0721	The abbreviated type does not match the data type of the data object.
0xff0421	The beginning offset was beyond the end of the template.

Allen-Bradley – Micro800 Serial and EtherNet/IP Tag Based PLC Error Code Tables

The following PLC error code tables cover possible errors that are detected by the panel from Allen-Bradley Micro800 PLCs using the tag based serial or EtherNet/IP protocols.



NOTE: *The following errors can be generated from the designated PLC, are monitored by the* ***C-more*** *HMI, and are displayed on the attached screen as a hexadecimal value in panel error code PLC-496 message, if active. Please refer to the PLC manufacturer's documentation for additional information.*

PLC Errors for Allen-Bradley EtherNet/IP Protocol –Encapsulation Errors (Error code 0xaaaaaaaa returned from the PLC)	
Panel Error Code PLC-496 Hex Value	**Description**
0x00000001	The sender issued an invalid or unsupported encapsulation command.
0x00000002	Insufficient memory resources in the receiver to handle the command. You can get this error if the 1761-NET-ENI cannot connect to the PLC serially.
0x00000003	Poorly formed or incorrect data in the data portion of the encapsulation message.
0x00000004 - 0x00000063	Reserved for legacy (Rockwell Automation).
0x00000064	An orginator used an invalid session handle when sending an encapsulation message to the target.
0x00000065	The target received a message of invalid length.
0x00000066 - 0x00000068	Reserved for legacy (Rockwell Automation).
0x00000069	Unsupported encapsulation protocol revision.
0x0000006a - 0x0000ffff	Reserved for future expansion.

PLC Errors for Allen-Bradley EtherNet/IP Protocol – CIP Errors (Error code 0xaaaaaaaa returned from the PLC)	
Panel Error Code PLC-497 Hex Value	**Description**
0x010100	Connection Manager: Connection in Use or Duplicate Forward Open.
0x010103	Connection Manager: Transport Class and Trigger combination not supported.
0x010106	Connection Manager: Ownership Conflict.
0x010107	Connection Manager: Connection not found at target application.
0x010108	Connection Manager: Invalid connection type (problem with type or priority).
0x010109	Connection Manager: Invalid connection size.
0x010110	Connection Manager: Device not configured.
0x010111	Connection Manager: RPI not supported. Could also be problem with inactivity timeout.
0x010113	Connection Manager: Connection Manager cannot support any more connections.
0x010114	Connection Manager: Either the vendor ID or the Product Code in the key segment did not match the device.
0x010115	Connection Manager: Product Type in the key segment did not match the device.
0x010116	Connection Manager: Major or minor revision information in the key segment did not match the device.

(PLC generated error codes for the Allen-Bradley Micro800 Serial and EtherNet/IP Tag Based PLC continued on the next page)

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Allen-Bradley – Micro800 Serial and EtherNet/IP Tag Based PLC Error Code Tables (cont'd)

PLC Errors for Allen-Bradley EtherNet/IP Protocol – CIP Errors (Error code 0xaaaaaaaa returned from the PLC)	
Panel Error Code PLC-497 Hex Value	**Description**
0x010117	Connection Manager: Invalid connection point.
0x010118	Connection Manager: Invalid configuration format.
0x010119	Connection Manager: Connection request fails since there is no controlling connection currently open.
0x01011a	Connection Manager: Target application cannot support any more connections.
0x01011b	Connection Manager: RPI is smaller than the Production Inhibit Time.
0x010203	Connection Manager: Connection cannot be closed since the connection has timed out.
0x010204	Connection Manager: Unconnected Send timed out waiting for a response.
0x010205	Connection Manager: Parameter error in Unconnected Send service.
0x010206	Connection Manager: Message too large for Unconnected message service.
0x010207	Connection Manager: Unconnected acknowledge without reply.
0x010301	Connection Manager: No buffer memory available.
0x010302	Connection Manager: Network Bandwidth not available for data.
0x010303	Connection Manager: No Tag filters available.
0x010304	Connection Manager: Not configured to send real-time data.
0x010311	Connection Manager: Port specified in Port segment not available.
0x010312	Connection Manager: Link address specified in port segment not available.
0x010315	Connection Manager: Invalid segment type or segment value in path.
0x010316	Connection Manager: Path and Connection not equal in close.
0x010317	Connection Manager: Ether Segment not present or Encoded Value in Network Segment is invalid.
0x010318	Connection Manager: Link address to self invalid.
0x010319	Connection Manager: Resources on Secondary unavailable.
0x01031a	Connection Manager: Connection already established.
0x01031b	Connection Manager: Direct connection already established.
0x01031c	Connection Manager: Miscellaneous.
0x01031d	Connection Manager: Redundant connection mismatch.
0x01031e	Connection Manager: No more consumer resources available in the producing module.
0x01031f	Connection Manager: No connection resources exist for target path.
0x010320 - 0x0107ff	Connection Manager: Vendor specific.
0x020000	Resource unavailable: Connection Manager resources are unavailable to handle service request.
0x030000	Invalid parameter value.
0x040000	Path segment error: The path segment identifier or the segment syntax was not understood by the processing node.
0x050000	Path destination unknown: The path is referencing an object class, instance or structure element that is not known or is not contained in the processing node.
0x060000	Partial transfer: Only part of the expected data was transferred.
0x070000	Connection lost: The messaging connection was lost.

(PLC generated error codes for the Allen-Bradley Micro800 Serial and EtherNet/IP Tag Based PLC continued on the next page)

Allen-Bradley – Micro800 Serial and EtherNet/IP Tag Based PLC Error Code Tables (cont'd)

PLC Errors for Allen-Bradley EtherNet/IP Protocol – CIP Errors (Error code 0xaaaaaaaa returned from the PLC)	
Panel Error Code PLC-497 Hex Value	**Description**
0x080000	Service not supported: The requested service was not implemented or was not defined for this Object Class/Instance.
0x090000	Invalid attribute value: Invalid attribute data detected.
0x0a0000	Attribute list error: An attribute in the Get_Attribute_List or Set_Attribute_List response has a non-zero status.
0x0b0000	Already in requested mode/state: The object is already in the mode/state being requested by the service.
0x0c0000	Object state conflict: The object cannot perform the requested service in its current mode/state.
0x0d0000	Object already exists: The requested instance of object to be created already exists.
0x0e0000	Attribute not settable: A request to modify non-modifiable attribute was received.
0x0f0000	Privilege violation: A permission/privilege check failed.
0x100000	Device state conflict: The device's current mode/state prohibits the execution of the requested service.
0x110000	Reply data too large: The data to be transmitted in the response buffer is larger than the allocated response buffer.
0x120000	Fragmentation of a primitive value: The service specified an operation that is going to fragment a primitive data value - for example, trying to send a 2 byte value to a REAL data type (4 byte).
0x130000	Not enough data: The service did not supply enough data to perform the specified operation.
0x140000	Attribute not supported: The attribute specified in the request is not supported.
0x150000	Too much data: The service supplied more data than was expected.
0x160000	Object does not exist: The object specified does not exist in the device.
0x170000	Service fragmentation sequence not in progress: The fragmentation sequence for this service is not currently active for this data.
0x180000	No stored attribute data: The attribute data of this object was no saved prior to the requested service.
0x190000	Store operation failure: The attribute data of this object was not saved due to a failure during the attempt.
0x1a0000	Routing failure, request packet too large: The service request packet was too large for transmission on a network in the path to the destination.
0x1b0000	Routing failure, response packet too large: The service reponse packet was too large for transmission on a network in the path from the destination.
0x1c0000	Missing attribute list entry data: The service did not supply an attribute in a list of attributes that was needed by the service to perform the requested behavior.
0x1d0000	Invalid attribute value list: The service is returning the list of attributes supplied with status information for those attributes that were invalid.
0x1e0000	Embedded service error: See Service Packet error list (PLC-498 Error codes) later in this appendix
0x1f0000	Vendor specific error: A vendor specific error has been encountered. This occurs when none of the specified errors relate to the error in the device.
0x200000	Invalid parameter: A parameter associated with the request was invalid. This code is used when a parameter does meet the requirements defined in an Application Object specification.
0x210000	Write-once value or medium already written: An attempt was made to write to a write-once-medium that has already been written or to modify a value that cannot be change once established.
0x220000	Invalid Reply Received: An invalid reply is received (example: service code sent doesn't match service code received).

(PLC generated error codes for the Allen-Bradley Micro800 Serial and EtherNet/IP Tag Based PLC continued on the next page)

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Allen-Bradley – Micro800 Serial and EtherNet/IP Tag Based PLC Error Code Tables (cont'd)

PLC Errors for Allen-Bradley EtherNet/IP Protocol – CIP Errors (Error code 0xaaaaaaaa returned from the PLC)	
Panel Error Code PLC-497 Hex Value	**Description**
0x230000	Reserved by CIP for future extensions.
0x240000	Reserved by CIP for future extensions.
0x250000	Key failure in path: The key segment was included as the first segment in the path does not match the destination module. The object specific status shall indicate which part of the key check failed.
0x260000	Path Size Invalid: The size of the path which was sent with the Service Request is either not large enough to allow the Request to be routed to an object or too much routing data was included.
0x270000	Unexpected attribute in list: An attempt was made to set an attribute that is not able to be set at this time.
0x280000	Invalid Member ID: The Member ID specified in the request does not exist in the specified Class/Instance/ Attribute.
0x290000	Member not settable: A request to modify a non-modifiable member was received.
0x2a0000	Group 2 only server general failure: This error code may only be reported by DeviceNet group 2 only servers with 4K or less code space and only in place of Service not supported, Attribute not supported and Attribute not settable.
0x2b0000 - 0xcf0000	Reserved by CIP for future extensions.
0xd00000 - 0xff0000	Reserved for Object Class and service errors: This range of error codes is to be used to indicate Object Class specific errors. Use of this range should only be used when errors in this table don't accurately reflect the error encountered.

PLC Errors for Allen-Bradley EtherNet/IP Protocol – Service Packet Errors (Error code 0xaaaaaaaa returned from the PLC)	
Panel Error Code PLC-498 Hex Value	**Description**
0x040000	This general status codes that the tag name could not be deciphered. This could mean that the tag name was entered incorrectly or does not exist in the PLC.
0x050000	The particular item referenced (usually instance) could not be found.
0x060000	The amount of data requested would not fit into the response buffer. Partial data transfer has occurred.
0x0a0000	An error has occurred trying to process one of the attributes.
0x130000	Not enough command data/parameters were supplied in the command to execute the service requested.
0x1c0000	An insufficient number of attributes were provided compared to the attribute count.
0x260000	The tag name length specified did not match what was in the message.
0xff0521	You have tried to access beyond the end of the data object.
0xff0721	The abbreviated type does not match the data type of the data object.
0xff0421	The beginning offset was beyond the end of the template.

Allen-Bradley – EtherNet/IP Protocol – PLC Error Code Tables

The following PLC error code tables cover possible errors that are detected by the panel from Allen-Bradley PLCs using the EtherNet/IP protocol. This includes MicroLogix 1100, 1400 & SLC 5/05, both using their native Ethernet port, and MicroLogix 1000, 1100, 1200, 1400, 1500, SLC 5/03, 5/04 and 5/05 using an Allen-Bradly ENI Adapter.



NOTE: *The following errors can be generated from the designated PLC, are monitored by the* ***C-more*** *touch panel, and displayed on the touch panel's screen as a hexadecimal value in panel error code PLC-496 message, if active. Please refer to the PLC manufacturer's documentation for additional information.*

PLC Errors for Allen-Bradley EtherNet/IP Protocol –Encapsulation Errors (Error code 0xaaaaaaaa returned from the PLC.)	
Panel Error Code PLC-496 Hex Value	Description
0x00000001	The sender issued an invalid or unsupported encapsulation command.
0x00000002	Insufficient memory resources in the receiver to handle the command. You can get this error if the 1761-NET-ENI cannot connect to the PLC serially.
0x00000003	Poorly formed or incorrect data in the data portion of the encapsulation message.
0x00000004 - 0x00000063	Reserved for legacy (Rockwell Automation).
0x00000064	An orginator used an invalid session handle when sending an encapsulation message to the target.
0x00000065	The target received a message of invalid length.
0x00000066 - 0x00000068	Reserved for legacy (Rockwell Automation).
0x00000069	Unsupported encapsulation protocol revision.
0x0000006a - 0x0000ffff	Reserved for future expansion.

PLC Errors for Allen-Bradley EtherNet/IP Protocol – CIP Errors (Error code 0xaabbbb returned from the PLC.)	
Panel Error Code PLC-497 Hex Value	**Description**
0x010100	Connection Manager: Connection in Use or Duplicate Forward Open.
0x010103	Connection Manager: Transport Class and Trigger combination not supported.
0x010106	Connection Manager: Ownership Conflict.
0x010107	Connection Manager: Connection not found at target application.
0x010108	Connection Manager: Invalid connection type (problem with type or priority).
0x010109	Connection Manager: Invalid connection size.
0x010110	Connection Manager: Device not configured.
0x010111	Connection Manager: RPI not supported. Could also be problem with inactivity timeout.

(PLC generated error codes for the Allen-Bradley EtherNet/IP protocol continued on the next page.)

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Allen-Bradley – EtherNet/IP Protocol – PLC Error Code Tables (cont'd)

PLC Errors for Allen-Bradley EtherNet/IP Protocol – CIP Errors (Error code 0xaabbbb returned from the PLC.)	
Panel Error Code PLC-497 Hex Value	**Description**
0x010113	Connection Manager: Connection Manager cannot support any more connections.
0x010114	Connection Manager: Either the vendor ID or the Product Code in the key segment did not match the device.
0x010115	Connection Manager: Product Type in the key segment did not match the device.
0x010116	Connection Manager: Major or minor revision information in the key segment did not match the device.
0x010117	Connection Manager: Invalid connection point.
0x010118	Connection Manager: Invalid configuration format.
0x010119	Connection Manager: Connection request fails since there is no controlling connection currently open.
0x01011a	Connection Manager: Target application cannot support any more connections.
0x01011b	Connection Manager: RPI is smaller than the Production Inhibit Time.
0x010203	Connection Manager: Connection cannot be closed since the connection has timed out.
0x010204	Connection Manager: Unconnected Send timed out waiting for a response.
0x010205	Connection Manager: Parameter error in Unconnected send service.
0x010206	Connection Manager: Message too large for Unconnected message service.
0x010207	Connection Manager: Unconnected acknowledge without reply.
0x010301	Connection Manager: No buffer memory available.
0x010302	Connection Manager: Network Bandwidth not available for data.
0x010303	Connection Manager: No Tag filters available.
0x010304	Connection Manager: Not configured to send real-time data.
0x010311	Connection Manager: Port specified in Port segment not available.
0x010312	Connection Manager: Link address specified in port segment not available.
0x010315	Connection Manager: invalid segment type or segment value in path.
0x010316	Connection Manager: Path and Connection not equal in close.
0x010317	Connection Manager: Ether Segment not present or Encoded Value in Network Segment is invalid.
0x010318	Connection Manager: Link address to self invalid.
0x010319	Connection Manager: Resources on Secondary unavailable.
0x01031a	Connection Manager: Connection already established.
0x01031b	Connection Manager: Direct connection already established.
0x01031c	Connection Manager: Miscellaneous.
0x01031d	Connection Manager: Redundant connection mismatch.
0x01031e	Connection Manager: No more consumer resources available in the producing module.
0x01031f	Connection Manager: No connection resources exist for target path.
0x010320 - 0x0107ff	Connection Manager: Vendor specific.

(PLC generated error codes for the Allen-Bradley EtherNet/IP protocol continued on the next page.)

Allen-Bradley – EtherNet/IP Protocol – PLC Error Code Tables (cont'd)

PLC Errors for Allen-Bradley EtherNet/IP Protocol – CIP Errors (Error code 0xaabbbb returned from the PLC.)	
Panel Error Code PLC-497 Hex Value	**Description**
0x020000	Resource unavailable: Connection Manager resources are unavailable to handle service request.
0x030000	Invalid parameter value.
0x040000	Path segment error: The path segment identifier or the segment syntax was not understood by the processing node.
0x050000	Path destination unknown: The path is referencing an object class, instance or structure element that is not known or is not contained in the processing node.
0x060000	Partial transfer: Only part of the expected data was transferred.
0x070000	Connection lost: The messaging connection was lost.
0x080000	Service not supported: The requested service was not implemented or was not defined for this Object Class/Instance.
0x090000	Invalid attribute value: Invalid attribute data detected.
0x0a0000	Attribute list error: An attribute in the Get_Attribute_List or Set_Attribute_List response has a non-zero status.
0x0b0000	Already in requested mode/state: The object is already in the mode/state being requested by the service.
0x0c0000	Object state conflict: The object cannot perform the requested service in its current mode/state.
0x0d0000	Object already exists: The requested instance of object to be created already exists.
0x0e0000	Attribute not settable: A request to modify non-modifiable attribute was received.
0x0f0000	Privilege violation: A permission/privilege check failed.
0x100000	Device state conflict: The device's current mode/state prohibits the execution of the requested service.
0x110000	Reply data too large: The data to be transmitted in the response buffer is larger than the allocated response buffer.
0x120000	Fragmentation of a primitive value: The service specified an operation that is going to fragment a primitive data value. For example, trying to send a 2 byte value to a REAL data type (4 byte).
0x130000	Not enough data: The service did not supply enough data to perform the specified operation.
0x140000	Attribute not supported: The attribute specified in the request is not supported.
0x150000	Too much data: The service supplied more data than was expected.
0x160000	Object does not exist: The object specified does not exist in the device.
0x170000	Service fragmentation sequence not in progress: The fragmentation sequence for this service is not currently active for this data.
0x180000	No stored attribute data: The attribute data of this object was no saved prior to the requested service.
0x190000	Store operation failure: The attribute data of this object was not saved due to a failure during the attempt.
0x1a0000	Routing failure, request packet too large: The service request packet was too large for transmission on a network in the path to the destination.
0x1b0000	Routing failure, response packet too large: The service reponse packet was too large for transmission on a network in the path from the destination.
0x1c0000	Missing attribute list entry data: The service did not supply an attribute in a list of attributes that was needed by the service to perform the requested behavior.

(PLC generated error codes for the Allen-Bradley EtherNet/IP protocol continued on the next page.)

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Allen-Bradley – EtherNet/IP Protocol – PLC Error Code Tables (cont'd)

PLC Errors for Allen-Bradley EtherNet/IP Protocol – CIP Errors (Error code 0xaabbbb returned from the PLC.)	
Panel Error Code PLC-497 Hex Value	**Description**
0x1d0000	Invalid attribute value list: The service is returning the list of attributes supplied with status information for those attributes that were invalid.
0x1e0000	Embedded service error: See Service Packet error list (PLC-498 Error codes) below:
0x1f0000	Vendor specific error: A vendor specific error has been encountered. This occurs when none of the specified errors relate to the error in the device.
0x200000	Invalid parameter: A parameter associated with the request was invalid. This code is used when a parameter does meet the requirements defined in an Application Object specification.
0x210000	Write-once value or medium already written: An attempt was made to write to a write-once-medium that has already been written or to modify a value that cannot be change once established.
0x220000	Invalid Reply Received: An invalid reply is received (example: service code sent doesn't match service code received.).
0x230000	Reserved by CIP for future extensions.
0x240000	Reserved by CIP for future extensions.
0x250000	Key failure in path: The key segment was included as the first segment in the path does not match the destination module. The object specific status shall indicate which part of the key check failed.
0x260000	Path Size Invalid: The size of the path which was sent with the Service Request is either not large enough to allow the Request to be routed to an object or too much routing data was included.
0x270000	Unexpected attribute in list: An attempt was made to set an attribute that is not able to be set at this time.
0x280000	Invalid Member ID: The Member ID specified in the request does not exist in the specified Class/Instance/ Attribute.
0x290000	Member not settable: A request to modify a non-modifiable member was received.
0x2a0000	Group 2 only server general failure: This error code may only be reported by DeviceNet group 2 only servers with 4K or less code space and only in place of Service not supported, Attribute not supported and Attribute not settable.
0x2b0000 - 0xcf0000	Reserved by CIP for future extensions.
0xd00000 - 0xff0000	Reserved for Object Class and service errors: This range of error codes is to be used to indicate Object Class specific errors. Use of this range should only be used when errors in this table don't accurately reflect the error encountered.

(PLC generated error codes for the Allen-Bradley EtherNet/IP protocol continued on the next page.)

Allen-Bradley – EtherNet/IP Protocol – PLC Error Code Tables (cont'd)

PLC Errors for Allen-Bradley EtherNet/IP Protocol – Service Packet Errors (Error code 0xaabbbb returned from the PLC.)	
Panel Error Code PLC-498 Hex Value	**Description**
0x010000	DST Node is out of buffer space.
0x020000	Cannot guarantee delivery; link layer (The remote node specified does not ACK command).
0x030000	Duplicate token holder detected.
0x040000	Local port is disconnected.
0x050000	Application layer timed out waiting for response.
0x060000	Duplicate node detected.
0x070000	Station is offline.
0x080000	Hardware fault.
0x100000	Illegal command or format. Typical error received from PLC when addressed requested to the PLC does not exist. Usually occurs if memory map has not been expanded in PLC to the range requested from panel.
0x200000	Host has a problem and will not communicate.
0x300000	Remote node host is missing, disconnected, or shut down.
0x400000	Host could not complete function due to hardware fault.
0x500000	Addressing problem or memory protected rungs.
0x600000	Function not allowed due to command protection selection.
0x700000	Processor is in Program Mode.
0x800000	Compatibility mode file missing or communication zone problem.
0x900000	Remote node cannot buffer command.
0xA00000	Wait ACK (1775 KA buffer full).
0xB00000	Not used.
0xC00000	Not used.
0xD00000	Error code in the EXT STS byte. See the error code table below.
0xE00000	Fewer levels specified in address than minimum for any address.
0xF00300	More levels specified in address than system supports.
0xF00400	Symbol not found.
0xF00500	Symbol is of improper format.
0xF00600	Address does not point to something usable.
0xF00700	File is wrong size.
0xF00800	Cannot complete request, situation has changed since start of the command.
0xF00900	Data or file size is too large.
0xF00900	Transaction size plus word address is too large.
0xF00B00	Access denied; improper privilege. This will occur if data file is set to constant or protected.
0xF00C00	Condition cannot be generated; resource is not available.
0xF00D00	Condition already exists; resource is readily available.

(PLC generated error codes for the Allen-Bradley EtherNet/IP protocol continued on the next page.)

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Allen-Bradley – EtherNet/IP Protocol – PLC Error Code Tables (cont'd)

PLC Errors for Allen-Bradley EtherNet/IP Protocol – Service Packet Errors (Error code 0xaabbbb returned from the PLC.)	
Panel Error Code PLC-498 Hex Value	**Description**
0xF00E00	Command cannot be executed.
0xF00F00	Histogram overflow.
0xF01000	No access.
0xF01100	Illegal data type.
0xF01200	Invalid parameter or invalid data.
0xF01300	Address reference exists to deleted area.
0xF01400	Command execution failure for unknown reason; possible histogram overflow.
0xF01500	Data conversion error.
0xF01600	Scanner not able to communicate with 1771 rack adapter.
0xF01700	Type mismatch.
0xF01800	1771 module response was not valid.
0xF01900	Duplicated label.
0xF02200	Remote rack fault.
0xF02300	Timeout.
0xF02400	Unknown error.
0xF01A00	File is open; another node owns it.
0xF01B00	Another node is the program owner.
0xF01C00	Reserved.
0xF01D00	Reserved.
0xF01E00	Data table element protection violation.
0xF01F00	Temporary internal problem.

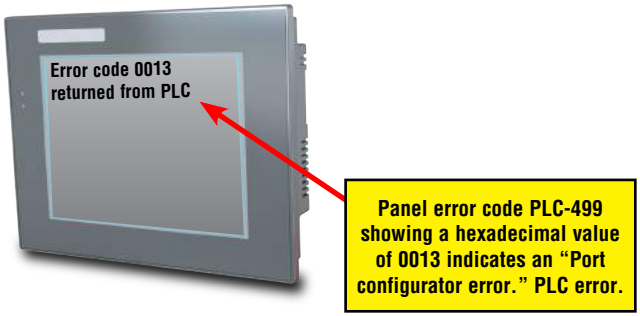
Generic EtherNet IP Protocol – PLC Error Codes

Only errors as listed in the Touch Panel Error Code Table shown previously in this Appendix can occur when using the Generic Ethernet IP protocol, there are no PLC generated errors.

GE 90-30 – Panel Error Code PLC-499 Explanation

The PLC-499 error code is used to show any errors that are generated by the connected PLC. The PLC-499 error message includes a four digit hexadecimal value embedded in the message. This value can be looked up in the specific PLC's error tables to determine the cause of the error.The possible PLC generated error codes for the GE 90-30 communication protocol are represented by a hexadecimal value as shown in the following message example.

GE 90-30 Error Code PLC-499 Message Example:



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GE 90-30 SNPX Protocol – PLC Error Code Tables

The following table lists the errors that can be generated by the GE 90-30 PLC when using the SNPX protocol.



NOTE: *The following errors can be generated from the designated PLC, are monitored by the* ***C-more*** *touch panel, and displayed on the touch panel's screen as a hexadecimal value in panel error code PLC-499 message, if active. Please refer to the PLC manufacturer's documentation for additional information.*

PLC Errors for GE 90-30 SNPX Protocol (Major)	
Panel Error Code PLC-499 Hex Value	**Description**
No error	Successful completion. (This is the expected completion value in the COMMREQ Status Word.)
0x0002	Insufficient Privilege. For Series 90-70 PLC, the minor error code contains the privilege level required for the service request.
0x0004	Protocol Sequence Error. The CPU has received a message that is out of order.
0x0005	Service Request Error, the minor error code contains the specific error code.
0x0006	Illegal Mailbox Type. Service request mailbox type is either undefined or unexpected.
0x0007	The PLC CPU's Service Request Queue is full. The master should retry later. It is recommended that the master wait a minimum of 10 msec before sending another service request.
0x000A	SNP DOS Driver Error. The minor error code contains the specific error code.
0x000B	Illegal Service Request. The requested service is either not defined or not supported. (This value is returned in lieu of the actual 01h value passed in the SNP error message, to avoid confusion with the normal successful COMMREQ completion.)
0x000C	Local SNP/SNP-X Error. An error occurred within the SNP task in the CMM module in this PLC. This error may occur in either an SNP master or an SNP slave. The minor error code contains the specific error code.
0x000D	Remote SNP Error. An error occurred within the SNP slave task in the CMM module in the remote PLC. The minor error code contains the specific error code.
0x000E	Autodial Error. An error occurred while attempting to send a command string to an attached external modem. The minor error code contains the specific error code.
0x000F	SNP-X slave error. An error occurred within the SNPX task in the remote slave device. The minor error code contains the specific error code.
0x0013	Port configurator error.
0x0050	Problem with sending mail to the slave Service Request task. (Series 90-70 PLC CPUs only)
0x0051	Problem with getting mail from the slave Service Request task. (Series 90-70 PLC CPUs only)
0x0055	Slave SNP task timed out before receiving an SRP response. (Series 90-70 PLC CPUs only)
0x0056	Slave SNP task could not find the requested datagram connection. (Series 90-70 PLC CPUs only)
0x0057	Slave SNP task encountered an error in trying to write the datagram. (Series 90-70 PLC CPUs only)
0x0058	Slave SNP task encountered an error in trying to update the datagram. (Series 90-70 PLC CPUs only)

(PLC generated error codes for the GE 90-30 SNPX protocol continued on the next page.)

GE 90-30 SNPX Protocol – PLC Error Code Tables (cont'd)

PLC Errors for GE 90-30 SNPX Protocol (Minor-Major) (cont'd)	
Panel Error Code PLC-499 Hex Value	**Description**
PLC Error 0x010C	WAIT-type COMMREQ is not permitted; must use NOW AIT-type.
PLC Error 0x010E	Not used
PLC Error 0x010F	The service request code in an X-Request message is unsupported or invalid at this time. This error may occur if an SNP-X communication session has not been success fully established at the slave device.
PLC Error 0x020C	COMMREQ command is not supported.
PLC Error 0x020E	The modem command string length exceeds 250 characters.
PLC Error 0x020F	Insufficient privilege level in the slave PLC CPU for the requested SNP-X service. Password protection at PLC CPU may be preventing the requested service.
PLC Error 0x0213	Unsupported COMMREQ. These errors are only generated when there is no protocol currently being run on a port, and the port receives a COMMREQ. (The port may be disabled or an error has occurred in processing a new configuration).
PLC Error 0x030C	SNP communication is not active. Must initiate a new SNP communication by sending an Attach or Long Attach COMMREQ.
PLC Error 0x030E	COMMREQ Data Block Length is too small. Output command string data is missing or incomplete.
PLC Error 0x030F	Invalid slave memory type in X-Request message.
PLC Error 0x0313	Invalid COMMREQ length.
PLC Error 0x040C	SNP slave did not respond to Attach message from master.
PLC Error 0x040E	Serial output timeout. The CMM module was unable to transmit the modem autodial output from the serial port. (May be due to missing CTS signal when the CMM is configured to use hardware flow control.)
PLC Error 0x040F	Invalid slave memory address or range in X-Request message.
PLC Error 0x0413	Invalid COMMREQ status word location.
PLC Error 0x050C	Unable to write SNP Status Word to local PLC memory; may be due to invalid Status Word memory type or address.
PLC Error 0x050E	Response was not received from modem. Check modem and cable.
PLC Error 0x050F	Invalid data length in X-Request message. Data length must be non-zero, and may not exceed decimal 1000 bytes.
PLC Error 0x0513	Invalid COMMREQ data.
PLC Error 0x060C	Master device memory type is not valid in this PLC.
PLC Error 0x060E	Modem responded with BUSY. Modem is unable to complete the requested connection. The remote modem is already in use; retry the connection request at a later time.
PLC Error 0x060F	X-Buffer data length does not match the service request in X-Request message. The X-Buffer message length is obtained from the Next Message Length field in the X-Request message; the length of the data within the buffer message is always the message length.
PLC Error 0x070C	Master device memory address or length is zero.
PLC Error 0x070E	Modem responded with NO CARRIER. Modem is unable to complete the requested connection. Check the local and remote modems and the telephone line.
PLC Error 0x070F	Queue Full indication from Service Request Processor in slave PLC CPU. The slave is temporarily unable to complete the service request. The master should try again later. It is recommended that the master wait at least 10 msec before repeating the X-Request.

(PLC generated error codes for the GE 90-30 SNPX protocol continued on the next page.)

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GE 90-30 SNPX Protocol – PLC Error Code Tables (cont'd)

PLC Errors for GE 90-30 SNPX Protocol (Minor-Major) (cont'd)	
Panel Error Code PLC-499 Hex Value	**Description**
0x080C	Unable to read or write master device memory locations specified in COMMREQ. Usually caused by invalid memory address for this PLC. SNP message exchange may have taken place.
0x080E	Modem responded with NO DIALTONE. Modem is unable to complete the requested connection. Check the modem connections and the telephone line.
0x080F	Service Request Processor response exceeds 1000 bytes; the SNP-X slave device cannot return the data in an X-Response message. (This error applies to CMM module only.)
0x090C	Master device memory data length exceeds maximum data size of CMM module (2048 bytes). Must use a smaller data length. Use multiple COMMREQs if total data length exceeds this maximum value.
0x090E	Modem responded with ERROR. Modem is unable to complete the requested command. Check the modem command string and modem.
0x0A0C	Slave device memory type is missing or not valid.
0x0A0E	Modem responded with RING, indicating that the modem is being called by another modem. Modem is unable to complete the requested command. Retry the modem command at a later time.
0x0B0C	Slave device memory address is missing or zero.
0x0B0E	An unknown response was received from the modem. Modem is unable to complete the requested command. Check the modem command string and modem. The modem response is expected to be either CONNECT or OK.
0x0C0C	COMMREQ Data Block Length is too small. (When expected COMMREQ length is 6 words or less. An improper length may cause other minor error codes 6-11.)
0x0D0C	Invalid Diagnostic Status Word (DSW) starting word or length.
0x0E0C	Invalid maximum SNP message data size. Must be an even value from 42 to 2048.
0x0F0C	Invalid Privilege Level. Must be 0 through 4 or -1.
0x100C	Invalid Fault Table selector. Must be 1 for I/O Fault Table, or 2 for PLC Fault Table.
0x100F	Unexpected Service Request Processor error. (This error applies to CMM module only; the unexpected SRP error code is saved in the Diagnostic Status Words in the CMM module.)
0x110C	Invalid Fault Table starting index. Must be 1-32 for I/O Fault Table, or 1-16 for PLC.
0x120C	Invalid fault count. Must be 1-32 for I/O Fault Table, or 1-16 for PLC Fault Table.
0x130C	Invalid Set PLC Date/Time mode. Must be 1-4.
0x140C	Invalid Set PLC Date/Time date, time, or day-of-week value.
0x150C	Unable to retrieve master device PLC time/date from PLC CPU.
0x150F	Requested service is not permitted in a Broadcast request. The master must direct the X-Request message to a specific SNP-X slave device.
0x160C	Invalid slave PLC type. Must be 0 for Series 90-70, or 1 for Series 90-30 or Series 90-20.
0x170C	Invalid datagram type. Must be 01h for normal datagram, or 81h (129) for permanent datagram.
0x180C	Missing or too many datagram point formats. Must be 1-32.
0x190C	Invalid datagram point format data.

(PLC generated error codes for the GE 90-30 SNPX protocol continued on the next page.)

GE 90-30 SNPX Protocol – PLC Error Code Tables (cont'd)

PLC Errors for GE 90-30 SNPX Protocol (Minor-Major) (cont'd)	
Panel Error Code PLC-499 Hex Value	**Description**
0x1A0C	Datagram area size is too small to include data for all specified point formats.
0x1B0C	Invalid number of Control Program Names. Must be 1-8.
0x1C0C	SNP-X Request exceeds maximum data size (1000 bytes). Must use a smaller data length. Use multiple COMMREQs if necessary.
0x1D0C	Invalid SNP-X communication session type. Must be 0 for a single slave device, or 1 for multiple slave devices.
0x1E0C	Illegal destination SNP ID specified for SNP-X slave. Must be 0-7 ASCII characters, plus a terminating null character (00h). The Null SNP ID (eight bytes of 00h) may be used to specify any single device. The Broadcast SNP ID (eight bytes of FFh) may be use to specify all slave devices on the serial link.
0x1F0C	Destination SNP ID does not match SNP-X session type. The Broadcast SNP ID is not permitted in a single-slave SNP-X session. The Null SNP ID is not permitted in a multiple-slave SNP-X session.
0x200C	Inactivity timeout (T3'). The SNP slave has not received any new SNP messages within the configured T3' time interval.
0x200F	Invalid Message Type field in a received X-Request message. The message type of an X-Request message must be 58h = 'X'.
0x210C	A Parity error has occurred on an Attach, Attach Response, or Update Real–time Datagram message. Communications have not been established.
0x210F	Invalid Next Message Type or Next Message Length field in a received X Request message. If this request does not use a buffer (0-2 bytes of data), the Next Message Type must be zero. If this request will be followed with a buffer message (more than 2 byte.)), the Next Message Type must be 54h = 'T', and the Next Message Length must specify the length of the X-Buffer message. Valid X-Buffer message lengths are 9-1008 bytes (data length plus 8 bytes).
0x220C	A BCC (Block Check Code) error has occurred on an Attach, Attach Response, or Update Realtime Datagram message. Communications have not been established.
0x220F	Invalid Message Type field in a received X-Buffer message. The message type of an X-Buffer message must be 54h = 'T'.
0x230C	A Framing or Overrun serial error has occurred on an Attach, Attach Response, or Update Realtime Datagram message. Communications have not been established.
0x230F	Invalid Next Message Type field in a received X-Buffer message. Since an X-Buffer message is never followed by another message, the Next Message Type must always be zero.
0x240C	An invalid SNP message type was received when an Attach, Attach Response, or Update Realtime Datagram message was required. Communications have not been established.
0x250C	An invalid next message length value was specified in an Attach, Attach Response, or Update Realtime Datagram message. Communications have not been established.
0x260C	An unexpected SNP message type was received when an Attach, Attach Response, or Update Realtime Datagram was required. Communications have not been established.
0x270C	Another Break was received while SNP slave was waiting for an Attach or Update Realtime Datagram message.
0x280C	An SNP message has been sent and retried the maximum number of times. A maximum of two retries are permitted. A retry is caused by a NAK from from the remote SNP device.
0x290C	A received SNP message has been NAKed the maximum number of two times. The NAKed message may be retransmitted a maximum of two times.

(PLC generated error codes for the GE 90-30 SNPX protocol continued on the next page.)

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GE 90-30 SNPX Protocol – PLC Error Code Tables (cont'd)

PLC Errors for GE 90-30 SNPX Protocol (Minor-Major) (cont'd)	
Panel Error Code PLC-499 Hex Value	**Description**
0x2A0C	An unknown message was received when an acknowledge (ACK or NAK) was required.
0x2B0C	Sequence Error. An unexpected SNP message type was received.
0x2C0C	Received SNP message contains bad next message length value.
0x2D0C	Acknowledge timeout. An acknowledge (ACK or NAK) was not received within the configured T2 time interval. A slave device may generate this error if the master device has aborted after maximum response NAKs and does not NAK the next response retry.
0x2E0C	Response timeout. The SNP Master did not receive an SNP Response message within the configured T5' time interval.
0x2F0C	Buffer message timeout. An expected Text Buffer or Connection Data message was not received within the configured T5" time interval.
0x300C	Serial output timeout. The CMM module was unable to transmit a Break, an SNP message, or SNP acknowledge (ACK or NAK) from the serial port. (May be due to missing CTS signal when the CMM module is configured to use hardware flow control.)
0x310C	SNP slave did not receive a response from the Service Request Processor in the PLC CPU.
0x320C	COMMREQ timeout. The COMMREQ did not complete within the configured time interval.
0x330C	An SNP Request or Response was aborted prior to completion due to reception of a Break.
0x340C	PLC backplane communications error
0x350C	Invalid Piggyback Status data memory type or address. Communications have not been established.
0x360C	Invalid SNP Slave SNP ID. Must be a 0-7 ASCII characters, plus a terminating null character (00h). The Null SNP ID (eight bytes of 00h) may be used to specify any single slave device.
0x370C	The SNP master has received a response message containing an unexpected data length. Usually indicates a problem with the remote SNP slave device. May occur when Series 90-70 commands (Task Memory or Program Block Memory Read/Write) are issued to a Series 90-30 slave device.
0x380C	Response code in received SNP-X response message does not match expected value. (Response code must equal the request code +80h.)
0x390C	SNP-X Response message exceeds maximum data size (decimal 1000 bytes). Data in the Response is ignored.
0x400C	A parity error has occurred on an X-Attach Response message when establishing a new SNP-X communication session. Communications have not been established.
0x400D	The requested service is not supported by the SNP slave.
0x400F	Serial output timeout. The slave was unable to transmit an SNP-X message from the serial port. (May be due to missing CTS signal when the CMM module is configured to use hardware flow control.)

(PLC generated error codes for the GE 90-30 SNPX protocol continued on the next page.)

GE 90-30 SNPX Protocol – PLC Error Code Tables (cont'd)

PLC Errors for GE 90-30 SNPX Protocol (Minor-Major) (cont'd)	
Panel Error Code PLC-499 Hex Value	**Description**
0x410C	A framing or overrun error has occurred on an X-Attach Response message when establishing a new SNP-X communication session. Communications have not been established.
0x410D	SNP slave on CMM module requires PLC CPU privilege level 2 to operate. The SNP slave has rejected a request to change to a higher or lower privilege level.
0x410F	An SNP-X request was aborted prior to completion due to reception of a Break.
0x420C	A BCC (Block Check Code) error has occurred on an X-Attach Response message when establishing a new SNP-X communication session. Communications have not been established.
0x420D	SNP Request or Response message exceeds maximum data length of the CMM module. (Total data length for Mailbox and all following Buffer messages is 2048 bytes.) The master must use a smaller data length. Use multiple requests if total data length exceeds the maximum value.
0x420F	An X-Buffer message was received containing greater than 1000 bytes of data. The data is ignored.
0x430C	An invalid message type was received when an X-Attach Response was required when establishing a new SNP-X communication session. Communications have not been established.
0x430D	Improper Write Datagram message format. Series 90-70 slave devices use a different format for this message than Series 90-30 or Series 90-20 slave devices. The master must use the proper message format for this SNP slave device. (The SNP master in the CMMmodule sends this message as part of the Establish Datagram COMMREQ command. The datagram has been partially established, but is not usable; the datagram should be cancelled by using the Datagram ID returned by the COMMREQ.)
0x430F	The SNP-X slave did not receive a response from the Service Request Processor in the PLC CPU.
0x440C	An invalid next message type value was detected in an X-Attach Response message when establishing a new SNP-X communication session. Communications have not been established.
0x440D	A datagram error occurred in a Series 90-70 slave device (dual-port error).
0x440F	PLC backplane communications error.
0x450C	An invalid response code was detected in an X-Attach Response message when establishing a new SNP-X communication session. Communications have not been established.
0x460C	An expected X-Attach Response message was not received within the response timeout interval when establishing a new SNP-X communication session. The master has retried the X-Attach message twice without receiving a response. Communications have not been established.
0x500C	A parity error has occurred on an X-Attach Response message when re-establishing an existing SNP-X communication session. Communications have not been established.
0x500F	A parity error has occurred in a received X-Attach message.
0x510C	A framing or overrun error has occurred on an X-Attach Response message when re-establishing an existing SNP-X communication session. Communications have not been established.
0x510F	A framing or overrun error has occurred in a received X-Attach message.
0x520C	A BCC (Block Check Code) error has occurred on an X-Attach Response message when re-establishing an existing SNP-X communication session. Communications have not been established.
0x520F	A BCC (Block Check Code) error has occurred in a received X-Attach message.

(PLC generated error codes for the GE 90-30 SNPX protocol continued on the next page.)

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GE 90-30 SNPX Protocol – PLC Error Code Tables (cont'd)

PLC Errors for GE 90-30 SNPX Protocol (Minor-Major) (cont'd)	
Panel Error Code PLC-499 Hex Value	**Description**
0x530C	An invalid message type was received when an X-Attach Response was required when re-establishing an existing SNP-X communication session. Communications have not been established.
0x530F	An invalid Message Type was received when an X-Attach message was required. (For an X-Attach message, the message type must be 58h = 'T'.)
0x540C	An invalid Next Message Type value was detected in an X-Attach Response message when re-establishing an existing SNP-X communication session. Communications have not been established.
0x540F	An invalid Next Message Type value was detected in a received X-Attach message. (For an X-Attach message, the Next Message Length must be zero.)
0x550C	An invalid response code was detected in an X-Attach Response message when re-establishing an existing SNP-X communication session. Communications have not been established.
0x550F	An invalid request code was detected in a received X-Attach message.
0x560C	An expected X-Attach Response message was not received within the response timeout interval when re-establishing an existing SNP-X communication session. The master has retried the X-Attach message twice without receiving a response. Communications have not been established.
0x600C	A parity error has occurred on an X-Response message.
0x600F	A parity error has occurred in a received X-Request message.
0x610C	A framing or overrun error has occurred on an X-Response message.
0x610F	A framing or overrun error has occurred in a received X-Request message.
0x620C	A BCC (Block Check Code) error has occurred on an X-Response message.
0x620F	A BCC (Block Check Code) error has occurred in a received X-Request message.
0x630C	An invalid message type was received when an X-Response message was required.
0x640C	An invalid next message type value was detected in an X-Response message.
0x650C	An invalid response code was detected in an X-Response message.
0x660C	An expected X-Response message was not received within the response time.
0x700C	A parity error has occurred on an Intermediate Response message.
0x700F	A parity error has occurred in a received X-Buffer message.
0x710C	A framing or overrun error has occurred on an Intermediate Response message.
0x710F	A framing or overrun error has occurred in a received X-Buffer message.
0x720C	A BCC (Block Check Code) error has occurred on an Intermediate Response message.
0x720F	A BCC(Block Check Code) error has occurred in a received X-Buffer message.
0x730C	An invalid message type was received when an Intermediate Response message was required.
0x730F	An expected X-Buffer message was not received.
0x740C	An invalid next message type value was detected in an Intermediate Response message.
0x750C	An invalid response code was detected in an Intermediate Response message.
0x760C	An expected Intermediate Response message was not received within the response timeout interval.

(PLC generated error codes for the GE 90-30 SNPX protocol continued on the next page.)

GE 90-30 SNPX Protocol – PLC Error Code Tables (cont'd)

PLC Errors for GE 90-30 SNPX Protocol (Minor-Major) (cont'd)	
Panel Error Code PLC-499 Hex Value	**Description**
0x8D0A	Bad DOS Version. Must have DOS 2.0, or later, to support the SNP DOS Driver.
0x8E0A	PC Serial port configured for SNP Master driver is not open; no communication can take place.
0x8F0A	Out–of–Sequence SNP message. SNP message type received was not the type expected.
0x900A	Bad SNP BCC encountered. Transmission was aborted after maximum retries due to a bad Block Check Code.
0x910A	Bad SNP communication. Transmission was aborted after maximum retries due to serial errors (that is, parity, overrun, or framing errors).
0x920A	No SNP communication. Either communication has been lost or a communication session has not been established.
0xC105	Invalid block state transition.
0xC205	The OEM key is NULL (inactive).
0xC305	Text length does not match traffic type.
0xC405	Verify with FA Card or EEPROM failed.
0xC505	No task–level Rack/Slot configuration to read or delete.
0xC605	Control Program (CP) tasks exist but requestor not logged into main CP.
0xC705	Passwords are set to inactive and cannot be enabled or disabled.
0xC805	Password(s) already enabled and can not be forced inactive.
0xC905	Login using non–zero buffer size required for block commands.
0xCA05	Device is write–protected.
0xCB05	A comm or write verify error occurred during save or restore.
0xCC05	Data stored on device has been corrupted and is no longer reliable.
0xCD05	Attempt was made to read a device but no data has been stored on it.
0xCE05	Specified device has insufficient memory to handle request.
0xCF05	Specified device is not available in the system (not present).
0xD005	One or more PLC modules configured have unsupported revision.
0xD105	Packet size or total program size does not match input.
0xD205	Invalid write mode parameter.
0xD305	User Program Module (UPM) read or write exceeded block end.
0xD405	Mismatch of configuration checksum.
0xD505	Invalid block name specified in datagram.
0xD605	Total datagram connection memory exceeded.
0xD705	Invalid datagram type specified.
0xD805	Point length not allowed.
0xD905	Transfer type invalid for this Memory Type selector.
0xDA05	Null pointer to data in Memory Type selector.
0xDB05	Invalid Memory Type selector in datagram.
0xDC05	Unable to find connection address.
0xDD05	Unable to locate given datagram connection ID.
0xDE05	Size of datagram connection invalid.
0xDF05	Invalid datagram connection address.

(PLC generated error codes for the GE 90-30 SNPX protocol continued on the next page.)

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GE 90-30 SNPX Protocol – PLC Error Code Tables (cont'd)

PLC Errors for GE 90-30 SNPX Protocol (Minor-Major) (cont'd)	
Panel Error Code PLC-499 Hex Value	**Description**
0xE005	Service in process cannot login.
0xE105	No I/O configuration to read or delete.
0xE205	IOS could not delete configuration, or bad type.
0xE305	CPU revision number does not match.
0xE405	Memory Type for this selector does not exist.
0xE505	DOS file area not formatted.
0xE605	CPU model number does not match.
0xE705	Configuration is not valid.
0xE805	No user memory is available to allocate.
0xE905	Memory Type selector not valid in context.
0xEA05	Not logged in to process service request.
0xEB05	Task unable to be deleted.
0xEC05	Task unable to be created.
0xED05	VME bus error encountered.
0xEE05	Could not return block sizes.
0xEF05	Programmer is already attached.
0xF005	Request only valid in stop mode.
0xF105	Request only valid from programmer.
0xF205	Invalid program cannot log in.
0xF305	I/O configuration mismatch.
0xF405	Invalid input parameter in request.
0xF505	Invalid password.
0xF605	Invalid sweep state to set.
0xF705	Required to log in to a task for service.
0xF805	Invalid Task Name referenced.
0xF905	Task address out of range.
0xFA05	Cannot replace I/O module.
0xFB05	Cannot clear I/O configuration.
0xFC05	I/O configuration is invalid.
0xFD05	Unable to perform auto configuration.
0xFE05	No privilege for attempted operation.
0xFF05	Service Request Error has been aborted.

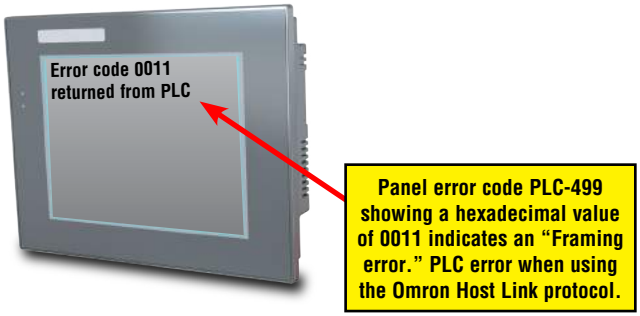
Mitsubishi FX Protocol – PLC Error Codes

Only errors as listed in the Touch Panel Error Code Table shown previously in this Appendix can occur when using the Mitsubishi FX protocol, there are no PLC generated errors.

Omron – Panel Error Code PLC-499 Explanation

The PLC-499 error code is used to show any errors that are generated by the connected PLC. The PLC-499 error message includes a four digit hexadecimal value embedded in the message. This value can be looked up in the specific PLC's error tables to determine the cause of the error. The possible PLC generated error codes for the Omron Host Link and FINS communication protocol are represented by a hexadecimal value as shown in the following message example.

Omron Error Code PLC-499 Message Example:



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Omron Host Link Protocol – PLC Error Code Table

The following table lists the errors that can be generated by the Omron PLC when using the Host Link protocol.



NOTE: *The following errors can be generated from the designated PLC, are monitored by the* ***C-more*** *touch panel, and displayed on the touch panel's screen as a hexadecimal value in panel error code PLC-499 message, if active. Please refer to the PLC manufacturer's documentation for additional information.*

PLC Error Codes for Omron Host Link	
Panel Error Code PLC-499 Hex Value	**Description**
0x0000	Normal Completion.
0x0001	Not executable in RUN mode.
0x0002	Not executable in MONITOR mode.
0x0003	Not executable with PROM mounted.
0x0004	Address over (data overflow).
0x000B	Not executable in PROGRAM mode.
0x000C	Not executable in DEBUG mode.
0x000D	Not executable in LOCAL mode.
0x0010	Parity error.
0x0011	Framing error.
0x0012	Overrun.
0x0013	FCS error.
0x0014	Format error (parameter length error).
0x0015	Entry number data error (parameter error, data code error, data length error).
0x0016	Instruction not found.
0x0018	Frame length error.
0x0019	Not executable (due to Un-executable error clear, non-registration of I/O table, etc.).
0x0020	I/O table generation impossible (unrecognized remote I/O unit, channel over, duplication of optical transmitting I/O unit).
0x00A0	Abort due to parity error in transmit data under process.
0x00A1	Abort due to framing error in transmit data under process.
0x00A2	Abort due to overrun in transmit data under process.
0x00A3	Abort due to FCS error in transmit data under process.
0x00A4	Abort due to format error in transmit data under process.
0x00A5	Abort due to frame length error in transmit data under process.
0x00A8	Abort due to entry number data error in transmit data under process.
0x00B0	Un-executable due to program area capacity other than 16k bytes.

Omron FINS Protocol – PLC Error Code Table

The following table lists the errors that can be generated by the Omron PLC when using the FINS protocol.

NOTE: *The following errors can be generated from the designated PLC, are monitored by the* ***C-more*** *touch panel, and displayed on the touch panel's screen as a hexadecimal value in panel error code PLC-499 message, if active. Please refer to the PLC manufacturer's documentation for additional information.*

PLC Error Codes for Omron FINS	
Panel Error Code PLC-499 Hex Value	**Description**
0x0000	Normal Completion.
0x0001	Service Canceled.
0x0101	Local Error: Local node not in network.
0x0102	Local Error: Token Timeout.
0x0103	Local Error: Retries Failed.
0x0104	Local Error: Too many send frames.
0x0105	Local Error: Node address range error.
0x0106	Local Error: Node Address Duplication.
0x0201	Destination Node Error: Destination Node not in network.
0x0202	Destination Node Error: Unit Missing.
0x0203	Destination Node Error: Third Node missing.
0x0204	Destination Node Error: Destination Node busy.
0x0205	Destination Node Error: Response Timeout.
0x0301	Controller Error: Communications Controller Error.
0x0302	Controller Error: CPU Unit Error.
0x0303	Controller Error: Controller Error.
0x0304	Controller Error: Unit number Error.
0x0401	Service Unsupported: Undefined Command.
0x0402	Service Unsupported: Not supported by Model/Version.
0x0501	Routing Table Error: Destination address setting error.
0x0502	Routing Table Error: No routing tables.
0x0503	Routing Table Error: Routing table error.
0x0504	Routing Table Error: Too many delays.
0x1001	Command Format Error: Command too long.
0x1002	Command Format Error: Command too short.
0x1003	Command Format Error: Elements/Data don't match.
0x1004	Command Format Error: Command format error.
0x1005	Command Format Error: Header Error.
0x1101	Parameter Error: Area classification missing.
0x1102	Parameter Error: Access Size Error.
0x1103	Parameter Error: Address range error.

(PLC generated error codes for the Omron FINS protocol continued on the next page.)

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Omron FINS Protocol – PLC Error Code Table (cont'd)

PLC Error Codes for Omron FINS	
Panel Error Code PLC-499 Hex Value	**Description**
0x1104	Parameter Error: Address range exceeded.
0x1106	Parameter Error: Program Missing.
0x1109	Parameter Error: Relational Error.
0x110A	Parameter Error: Duplicate Data Access.
0x110B	Parameter Error: Response too long.
0x110C	Parameter Error: Parameter Error.
0x2002	Read Not Possible: Protected.
0x2003	Read Not Possible: Table missing.
0x2004	Read Not Possible: Data missing.
0x2005	Read Not Possible: Program missing.
0x2006	Read Not Possible: File missing.
0x2007	Read Not Possible: Data mismatch.
0x2101	Write Not Possible: Read Only.
0x2102	Write Not Possible: Protected - cannot write data link table.
0x2103	Write Not Possible: Cannot register.
0x2105	Write Not Possible: Program missing.
0x2106	Write Not Possible: File missing.
0x2107	Write Not Possible: File name already exists.
0x2108	Write Not Possible: Cannot change.
0x2201	Not executable in current mode: Not possible during execution.
0x2202	Not executable in current mode: Not possible while running.
0x2203	Not executable in current mode: Wrong PLC mode (Program).
0x2204	Not executable in current mode: Wrong PLC mode (Debug).
0x2205	Not executable in current mode: Wrong PLC mode (Monitor).
0x2206	Not executable in current mode: Wrong PLC mode (Run).
0x2207	Not executable in current mode: Specified node not polling node.
0x2208	Not executable in current mode: Step cannot be executed.
0x2301	No such device: File device missing.
0x2302	No such device: Missing memory.
0x2303	No such device: Clock missing.
0x2401	Cannot Start/Stop: Table missing.
0x2502	Unit Error: Memory Error.
0x2503	Unit Error: I/O setting Error.
0x2504	Unit Error: Too many I/O points.
0x2505	Unit Error: CPU bus error.
0x2506	Unit Error: I/O Duplication.

(PLC generated error codes for the Omron FINS protocol continued on the next page.)

Omron FINS Protocol – PLC Error Code Table (cont'd)

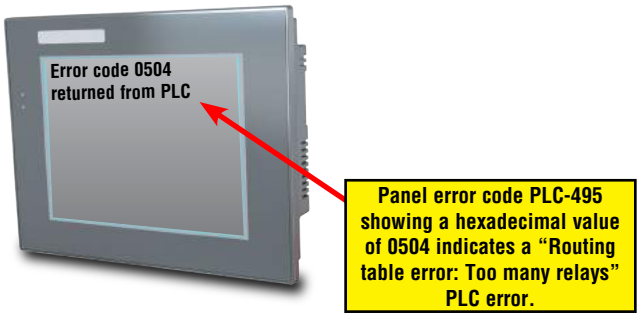
PLC Error Codes for Omron FINS	
Panel Error Code PLC-499 Hex Value	**Description**
0x2507	Unit Error: I/O bus error.
0x2509	Unit Error: SYSMAC BUS/2 error.
0x250A	Unit Error: CPU Bus Unit Error.
0x250D	Unit Error: SYSMAC BUS No. duplication.
0x250F	Unit Error: Memory Error.
0x2510	Unit Error: SYSMAC BUS terminator missing.
0x2601	Command Error: No protection.
0x2602	Command Error: Incorrect password.
0x2604	Command Error: Protected.
0x2605	Command Error: Service already executing.
0x2606	Command Error: Service stopped.
0x2607	Command Error: No execution right.
0x2608	Command Error: Settings not complete.
0x2609	Command Error: Necessary items not set.
0x260A	Command Error: Number already defined.
0x260B	Command Error: Error will not clear.
0x3001	Access Right Error: No access right.
0x4001	Abort: Service aborted.

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Omron – Panel Error Code P495 Explanation

The PLC-495 error code is used to show any errors that are generated by the connected PLC. The PLC-495 error message includes a four digit hexadecimal value embedded in the message. This value can be looked up in the specific PLC's error tables to determine the cause of the error. The possible PLC generated error codes for the Omron CS/CJ FINS Ethernet communication protocol are represented by a hexadecimal value as shown in the following message example.

Omron Error Code PLC-495 Message Example:



Omron CS/CJ FINS Ethernet Protocol – PLC Error Code Table

The following table lists the errors that can be generated by the Omron PLC when using the CS/CJ FINS Ethernet protocol.



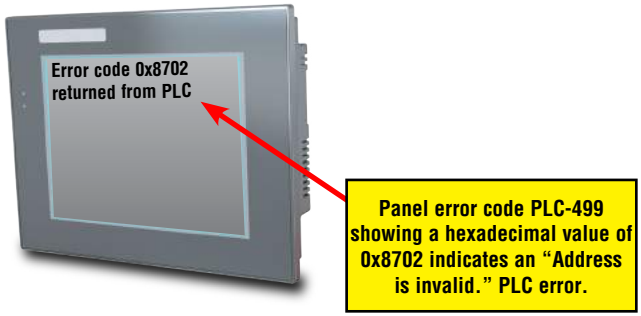
NOTE: *The following errors can be generated from the designated PLC, are monitored by the* ***C-more*** *touch panel, and displayed on the touch panel's screen as a hexadecimal value in panel error code PLC-495 message, if active. Please refer to the PLC manufacturer's documentation for additional information.*

PLC Error Codes for Omron CS/CJ FINS Ethernet	
Panel Error Code PLC-495 Hex Value	**Description**
0103	Local Error: Send Error from lack of buffer space. Try reducing Ethernet load to the module.
0201	Destination Node Error: IP address of remote node not set correctly.
0202	Destination Node Error: No node with the specified unit address found.
0205	Destination Node Error: Packet corrupted or Response timeout. Try increasing timeout.
0301	Controller Error: Communications controller error.
0302	Controller Error: CPU Unit error. Check error LEDs on PLC. Refer to documentation for that CPU.
0304	Controller Error: Unit number error. Make sure Unit number is not used twice.
0401	Service unsupported: Undefined command.
0501	Routing table error: Destination address setting error. Routing table incorrect.
0502	Routing table error: No routing tables.
0503	Routing table error: Routing table error.
0504	Routing table error: Too many relays.
1001	Command format error: Command too long. Bad packet: check for electrical noise and grounding.
1002	Command format error: Command too short. Bad packet: check for electrical noise and grounding.
1003	Command format error: Elements/data don't match. Bad packet: check for electrical noise and grounding.
1005	Command format error: Header error. This is the error received when station # set in the command does not match the station # of the Ethernet module.
1100	Parameter error: UDP socket number bad.
1101	Parameter error: Address requested does not exist in PLC.
1103	Parameter error: Address area requested in not accessible.
220F	Status error: Duplicate Socket error.
2210	Status error: Specified socket not open.
2305	Environment Error: IP address conversion failed. Only encountered when using routing tables.
2307	Environment Error: IP address conversion set for automatic.
2503	Unit error: I/O setting error.
2505	Unit error: CPU bus error.
250A	Unit error: CPU Bus Unit error.

Siemens – Panel Error Code P499 Explanation

The PLC-499 error code is used to show any errors that are generated by the connected PLC. The PLC-499 error message includes a four digit hexadecimal value displayed at the end of the message. This value can be looked up in the specific PLC's error tables to determine the cause of the error. The possible PLC generated error codes for the Siemens PPI communication protocols breakdown into a four digit hexadecimal value as shown in the following message example.

Siemens Error Code PLC-499 Message Example:



Siemens PPI Protocol – PLC Error Code Table

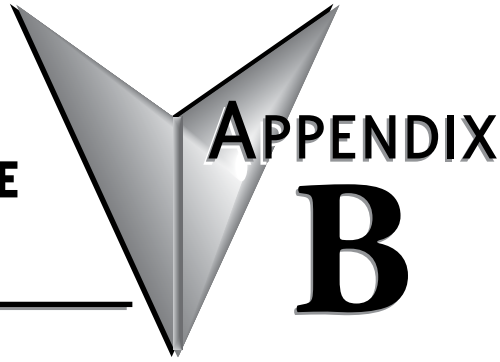
PLC PDU Header Errors for S7-200 PPI	
Panel Error Code PLC-499 Hex Value	**Description**
0x0001	Hardware Fault.
0x0003	Object access not allowed: Occurs when access to Timer and Counter data type is set to Signed Integer and not BCD.
0x0004	Context not supported.
0x0005	Address out of range: Occurs when requesting an address within a Data Block that does not exist or is out of range.
0x0006	Address out of range.
0x0007	Write Data size mismatch.
0x000A	Object does not exist: Occurs when trying to request a Data Block that does not exist.
0x8000	Function being used.
0x8001	Action is not allowed in current mode.
0x8101	Hardware fault.
0x8103	Access not allowed.
0x8104	Function not supported.
0x8105	Address invalid.
0x8106	Data Type not supported.
0x8107	Data Type is not consistent with size.
0x810A	Object does not exist.
0x8500	PDU Size is incorrect.
0x8702	Address is invalid.
0xD201	Block name syntax error.
0xD202	Error with function parameter.
0xD203	Error with block type.
0xD204	No linked block.
0xD205	Object already exists.
0xD206	Object already exists.
0xD207	Block already used in EPROM.
0xD209	Block does not exist.
0xD20E	No Block does not exist.
0xD210	Block number incorrect.

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Siemens ISO over TCP Protocol – PLC Error Code Table

PLC PDU Header Errors for S7-300 CPU; S7-200, S7-400, S7-1200, S7-1500 Ethernet	
Panel Error Code PLC-499 Hex Value	**Description**
0x0001	Hardware Fault.
0x0003	Object access not allowed: Occurs when access to Timer and Counter data type is set to Signed Integer and not BCD.
0x0004	Context not supported.
0x0005	Address out of range: Occurs when requesting an address within a Data Block that does not exist or is out of range.
0x0006	Address out of range.
0x0007	Write Data size mismatch.
0x000A	Object does not exist: Occurs when trying to request a Data Block that does not exist.
0x8000	Function being used.
0x8001	Action is not allowed in current mode.
0x8101	Hardware fault.
0x8103	Access not allowed.
0x8104	Function not supported.
0x8105	Address invalid.
0x8106	Data Type not supported.
0x8107	Data Type is not consistent with size.
0x810A	Object does not exist.
0x8500	PDU Size is incorrect.
0x8702	Address is invalid.
0xD201	Block name syntax error.
0xD202	Error with function parameter.
0xD203	Error with block type.
0xD204	No linked block.
0xD205	Object already exists.
0xD206	Object already exists.
0xD207	Block already used in EPROM.
0xD209	Block does not exist.
0xD20E	No Block does not exist.
0xD210	Block number incorrect.

Touch Panel Runtime Errors



In This Appendix...

Introduction **B-2**

Runtime Errors **B-3**

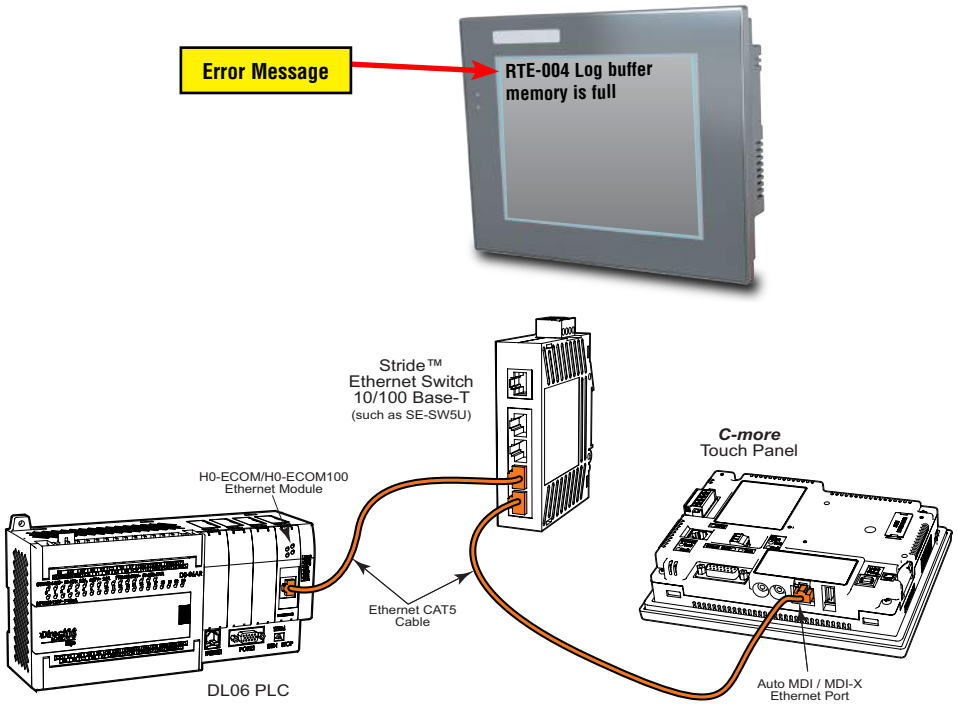
Log File Naming B-4

Introduction

The ***C-more*** touch panels have diagnostics built-in to the operating system that monitor various runtime functions that will display an error message on the panel's display indicating that a particular error has occurred and what the error represents. The Error Message(s) is displayed in the upper left area of the display screen. The Runtime Errors are also logged into the panel's Error log under the Information tab in the panel's System Setup Screens. The Error Log Code, for example RTE-004, identifies the error on the System Screen - Error tab and in the error log. See Chapter 5: System Setup Screens for additional details. The tables that follow show the possible Runtime Errors.

The user can include in their touch panel project the use of this diagnostic information by using the system tag name SYS ERR ERRORCODE to control displayed screens, operator messages, etc., and also communicate error information to the PLC or controlling device. If a runtime error occurs, the SYS ERR ERRORCODE system tag will contain the numeric value shown under the Tag Code Error Value. For example, For example, if the panel project is configured to log to USB and no USB flash drive is installed in the panel, the panel will display "RTE-004 Log buffer memory is full" and the SYS ERR ERRORCODE system tag will contain the value 2004. The value of the last runtime error detected will remain in the SYS ERR ERRORCODE.

If you have difficulty determining the cause of the error, refer to **Chapter 8: Troubleshooting** for additional help or contact our technical support group at 770-844-4200



Runtime Errors

If there is more than one **Runtime Error**, then the **Error Message** displayed at the top of the panel's screen will display for 3 seconds, then be off for 2 seconds. The next **Error Message** will display for the same time increments, continue through any other active runtime error messages, and then start over. When only one **Runtime Error** is active, then that message will continuously be displayed until it is no longer active.

No.	Error Log Code	Error Message Located at upper left of screen	Error Message Tag	Tag Error Code Value	System Screen Info > Error	Cause
Log Error						
1	RTE-001	Log Failed. Not enough Memory Space in %Device%	SYS ERR ERRORCODE	2001	MM/DD/YY HH/MM/SS Error Code RTE-001	The size of the destination memory is not large enough to store the data. See Log File Naming below.
2	RTE-002	Log Failed. %Device% cannot be found	SYS ERR ERRORCODE	2002	MM/DD/YY HH/MM/SS Error Code RTE-002	No device available or the device is defective. See Log File Naming below.
3	RTE-003	Log Failed. Can not write file - %file%	SYS ERR ERRORCODE	2003	MM/DD/YY HH/MM/SS Error Code RTE-003	Logging the data has failed due to a problem such as the memory write protect is enabled. See Log File Naming below.
4	RTE-004	Log cache memory is full	SYS ERR ERRORCODE	2004	MM/DD/YY HH/MM/SS Error Code RTE-004	The data log buffer in the SRAM memory is full. See Log File Naming below.
Screen Capture						
1	RTE-011	Capture Failed. Not enough Memory Space in %Device%	SYS ERR ERRORCODE	2011	MM/DD/YY HH/MM/SS Error Code RTE-011	The size of the destination memory is not large enough to store the data.
2	RTE-012	Capture Failed. %Device% cannot be found	SYS ERR ERRORCODE	2012	MM/DD/YY HH/MM/SS Error Code RTE-012	No device available or the device is defective.
3	RTE-013	Capture Failed. Can not write file - %file%	SYS ERR ERRORCODE	2013	MM/DD/YY HH/MM/SS Error Code RTE-013	Logging the data has failed due to a problem such as the memory write protect is enabled.

Table continued

Log File Naming

When using the Line Trend Graph to Log, the log file name is formed automatically in the panel. The visible file name has the following format:

Screen Name + "_" + Object name + "_" + Date Stamp YYMMDD + ".txt"

Internal to the panel, the file references are stored as the first four characters of the file name + "~" + a serial number between 000 and 999 + ".txt" So, any "group" of filenames is limited to 999 members.

For example: The following filenames form the same group. All filenames start with "**SCRE**":

Screen1_Trend1_yymmdd.txt
Screen2_Trend2_yymmdd.txt
Screen3_Trend3_yymmdd.txt

When the 999 filename limit is reached, the oldest files will automatically be deleted and logging will continue.

Visible File Name	Internal File Name
Screen1_Trend1_120101.txt	**SCRE**~001.TXT
Screen2_Trend2_120101.txt	**SCRE**~002.TXT
Screen3_Trend3_120101.txt	**SCRE**~003.TXT
Screen1_Trend1_120102.txt	**SCRE**~004.TXT
Screen2_Trend2_120102.txt	**SCRE**~005.TXT
Screen3_Trend3_120102.txt	**SCRE**~006.TXT
...	
Screen1_Trend1_121129.txt	**SCRE**~997.TXT
Screen2_Trend2_121129.txt	**SCRE**~998.TXT
Screen3_Trend3_121129.txt	**SCRE**~999.TXT
Screen1_Trend3_121130.txt	Runtime Error RTE-001

Workaround: To minimize membership in any one group, change the Screen name and the Object name so the first four characters of the visible file name are unique

For example,

Screen Names: S1, S2

Object Names: AAA, BAA

Visible File Name	Internal File Name
S1_AAA_150101.txt	**S1_A**~001.TXT
S1_BAA_150101.txt	**S1_B**~001.TXT
S2_AAA_150101.txt	**S2_A**~001.TXT
S2_BAA_150101.txt	**S2_B**~001.TXT
S1_AAA_150102.txt	**S1_A**~002.TXT
S1_BAA_150102.txt	**S1_B**~002.TXT
S2_AAA_150102.txt	**S2_A**~002.TXT
S2_BAA_150102.txt	**S2_B**~002.TXT
…	
S1_AAA_151231.txt	**S1_A**~365.TXT
S1_BAA_151231.txt	**S1_B**~365.TXT
S2_AAA_151231.txt	**S2_A**~365.TXT
S2_BAA_151231.txt	**S2_B**~365.TXT

Note that there is no conflict between file names and since no log group will exceed 365 (days) the 999 member limit is never exceeded.

Runtime Errors (cont'd)

No.	Error Log Code	Error Message Located at upper left of screen	Error Message Tag	Tag Error Code Value	System Screen Info > Error	Cause
Handshake						
1	RTE-021	Handshake Timeout Error	SYS ERR ERRORCODE	2021	MM/DD/YY HH/MM/SS Error Code RTE-021	A communications timeout occurred when either a Recipe or Numeric Entry Object, in which Notification and Handshake signals are used, failed to complete the responses.
e-mail						
1	RTE-041	E-mail Connection Error %Address%	SYS ERR ERRORCODE	2041	MM/DD/YY HH/MM/SS Error Code RTE-041	An incorrect SMTP address has been entered into the Touch Panel Network dialog screen.
2	RTE-042	Send E-mail Error %Address%	SYS ERR ERRORCODE	2042	MM/DD/YY HH/MM/SS Error Code RTE-042	An incorrect email address has been entered into the Address Book.
3	RTE-043	Email Failed: The file cannot be attached	SYS ERR ERRORCODE	2043	MM/DD/YY HH/MM/SS Error Code RTE-043	
Send FTP						
1	RTE-051	FTP Connection Error %Address%&%ID%	SYS ERR ERRORCODE	2051	MM/DD/YY HH/MM/SS Error Code RTE-051	An incorrect FTP Service has been assigned into the Touch Panel Network dialog screen.
2	RTE-052	Send FTP Error %Address%&%ID%	SYS ERR ERRORCODE	2052	MM/DD/YY HH/MM/SS Error Code RTE-052	Permission to write to the FTP folder has not been authorized. The FTP site may require a user ID and password.
3	RTE-053	FTP Failed: The file cannot be copied	SYS ERR ERRORCODE	2053	MM/DD/YY HH/MM/SS Error Code RTE-053	
Recieve FTP						
1	RTE-061	Receive FTP Error	SYS ERR ERRORCODE	2061	MM/DD/YY HH/MM/SS Error Code RTE-061	
Receive HTTP						
1	RTE-071	Receive HTTP Error	SYS ERR ERRORCODE	2071	MM/DD/YY HH/MM/SS Error Code RTE-071	

Runtime Errors (cont'd)

No.	Error Log Code	Error Message Located at upper left of screen	Error Message Tag	Tag Error Code Value	System Screen Info > Error	Cause
Sound						
1	RTE-081	Sound Failed. Not enough Memory	SYS ERR ERRORCODE	2081	MM/DD/YY HH/MM/SS Error Code RTE-081	The sound file failed to play due to insufficient memory.
Confiict						
1	RTE-091	IP Address Conflict - Correct IP Address and Power Cycle	SYS ERR ERRORCODE	2091	MM/DD/YY HH/MM/SS Error Code RTE-091	Conflict of IP Address
Multiple Recipe						
1	RTE-101	Record doesn't exist	SYS ERR ERRORCODE	2101	MM/DD/YY HH/MM/SS Error Code RTE-101	The recipe file or data doesn't exist.
2	RTE-102	File cannot open	SYS ERR ERRORCODE	2102	MM/DD/YY HH/MM/SS Error Code RTE-102	The recipe file cannot be opened.
3	RTE-103	E-mail Connection Error %Address%	SYS ERR ERRORCODE	2103	MM/DD/YY HH/MM/SS Error Code RTE-103	Abnormality is found in the numberic character data of the recipe file.
4	RTE-104	Send E-mail Error %Address%	SYS ERR ERRORCODE	2104	MM/DD/YY HH/MM/SS Error Code RTE-104	Abnormality is found in the Tag data of the recipe file.
5	RTE-105	Recipe - Index (%Row%) error	SYS ERR ERRORCODE	2105	MM/DD/YY HH/MM/SS Error Code RTE-105	Recipe was operated by the record number outside the range.
6	RTE-106	Not enough buffer memory	SYS ERR ERRORCODE	2106	MM/DD/YY HH/MM/SS Error Code RTE-106	Memory allocation error
7	RTE-107	File cannot write	SYS ERR ERRORCODE	2107	MM/DD/YY HH/MM/SS Error Code RTE-107	There was an error trying to write the recipe file.
8	RTE-108	Wrong file format	SYS ERR ERRORCODE	2108	MM/DD/YY HH/MM/SS Error Code RTE-108	The recipe file format is incorrect.
9	RTE-109	Not enough Memory Space in %Device%	SYS ERR ERRORCODE	2109	MM/DD/YY HH/MM/SS Error Code RTE-109	Insufficient storage space on media.

Runtime Errors (cont'd)

No.	Error Log Code	Error Message Located at upper left of screen	Error Message Tag	Tag Error Code Value	System Screen Info > Error	Cause
Action						
1	RTE-121	Action Overflows	SYS ERR ERRORCODE	2121	MM/DD/YY HH/MM/SS Error Code RTE-121	The number of actions executed in the event exceeded the maximum number.
SRAM Error						
1	RTE-500	SRAM Check Sum Error	SYS ERR ERRORCODE	2500	MM/DD/YY HH/MM/SS Error Code RTE-500	Memory in Panel has been Corrupted by Power Loss, etc. Try cycling power to the panel and re-transfer the project to the panel, in sequential steps to attempt to resolve the error.

Security Considerations for Control Systems Networks



In This Appendix...

Security Considerations for Control Systems Networks..... C-2

Security Considerations for Control Systems Networks

Manufacturers are realizing that to stay competitive, their Automation and Control Systems need to be more integrated within their plant. The systems often need to be integrated with upstream Enterprise Data Systems, and even further integrated to allow information to be accessible across multiple plants, or even through the Internet. This convergence of the IT world with the Automation World creates challenges in maintaining secure systems and protecting your investments in processes, personnel, data and intellectual property.

While Automation Networks and Systems have built-in password protection schemes, this is only one very small step in securing your systems. Automation Control System Networks need to incorporate data protection and security measures that are at least as robust as a typical business computer system. We recommend that users of PLCs, HMI products and SCADA systems perform your own network security analysis to determine the proper level of security required for you application. However, the National Security Agency has provided direction related to network security and safety under an approach described as "Defense in Depth", which is published at *http://www.nsa.gov/ia/_files/support/defenseindepth.pdf*. This comprehensive security strategy involves physical protection methods, as well as process and policy methods. This approach creates multiple layers and levels of security for industrial automation systems. Such safeguards include the location of control system networks behind firewalls, their isolation from business networks, the use of intrusion detection systems, and the use of secure methods for remote access such as Virtual Private Networks (VPNs). Further, users should minimize network exposure for all control system devices and such control systems and these systems should not directly face the internet. Following these procedures should significantly reduce your risks both from external sources as well as internal sources, and provide a more secure system.

It is the user's responsibility to protect such systems, just as you would protect your computer and business systems. AutomationDirect recommends using one or more of these resources in putting together a secure system:

- US-CERT's Control Systems Security Program at the following web address: *www.us-cert.gov/control_systems/*
- Special Publication 800-82 of the National Institute of Standards and Technology – Guide to Industrial Control Systems (ICS) Security *http://csrc.nist.gov/groups/SMA/fisma/ics/documents/oct23-2009-workshop/nist-ics3_10-23-2009.pdf*
- ISA99, Industrial Automation and Control Systems Security *http://www.isa.org/MSTemplate.cfm?MicrositeID=988&CommitteeID=6821* (please note this is a summary and these standards have to be purchased from ISA)

The above set of resources provides a comprehensive approach to securing a control system network and reducing risk and exposure from security breaches. Given the nature of any system that accesses the internet, it is incumbent upon each user to assess the needs and requirements of their application, and take steps to mitigate the particular security risks inherent in their control system.


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