ARTISAN®
TECHNOLOGY GROUP

Your **definitive** source for quality pre-owned equipment.

Artisan Technology Group
(217) 352-9330 | sales@artisantg.com | artisantg.com

Full-service, independent repair center
with experienced engineers and technicians on staff.

We buy your excess, underutilized, and idle equipment
along with credit for buybacks and trade-ins.

Custom engineering
so your equipment works exactly as you specify.

- Critical and expedited services
- In stock / Ready-to-ship
- Leasing / Rentals / Demos
- ITAR-certified secure asset solutions

Expert team | Trust guarantee | 100% satisfaction

All trademarks, brand names, and brands appearing herein are the property of their respective owners.

Find the *Emerson Motion Control Epsilon Eb-203-00-000* at our website: *Click HERE*

Epsilon Eb
Digital Servo Drive
Installation Manual



Information furnished by EMERSON Motion Control is believed to be accurate and reliable. However, no responsibility is assumed by EMERSON Motion Control for its use. EMERSON Motion Control reserves the right to change the design or operation of the equipment described herein and any associated motion products without notice. EMERSON Motion Control also assumes no responsibility for any errors that may appear in this document. Information in this document is subject to change without notice.

P/N 400501-05
Rev. A1
Date: April 3, 2000
© 2000 EMERSON Motion Control. All rights reserved.

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

© 2000 EMERSON Motion Control. All rights reserved.

Part Number: 400501-05

Revision: A1

Date: April 3, 2000

Printed in United States of America

Information in this document is subject to change without notice. Companies, names, and data used in examples herein are fictitious unless otherwise noted. No part of this document may be reproduced or transmitted in any form or by any means, electronic or mechanical, for any purpose, without the express written permission of EMERSON Motion Control.

The following are trademarks of EMERSON Motion Control and may not be reproduced in any fashion without written approval of EMERSON Motion Control.

Microsoft, Excel and Windows are registered trademarks of Microsoft Corporation.
IBM is a registered trademark of International Business Machines, Inc.
Modbus is a trademark of Modicon, Inc.
Data Highway Plus is a trademark of Allen-Bradley
Schaffner is a trademark of Schaffner

Commercial names of products from other manufacturers or developers that appear in this manual are registered or unregistered trademarks of those respective manufacturers or developers, which have expressed neither approval nor disapproval of EMERSON Motion Control.

This document has been prepared to conform to the current released version of the hardware and software system. Because of our extensive development efforts and our desire to further improve and enhance the product, inconsistencies may exist between the product and documentation in some instances. Call your customer support representative if you encounter an inconsistency.

..

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

Customer Service

EMERSON Motion Control
12005 Technology Drive
Eden Prairie, Minnesota 55344-3620
U.S.A.

Telephone: (612) 995-8000 or (800) 397-3786

It is EMERSON Motion Control's goal to ensure your greatest possible satisfaction with the operation of our products. We are dedicated to providing fast, friendly, and accurate assistance. That is why we offer you so many ways to get the support you need. Whether it's by phone, fax or modem, you can access EMERSON Motion Control support information 24 hours a day, seven days a week. Our wide range of services include:

FAX **(952) 995-8011**

You can FAX questions and comments to EMERSON Motion Control. Just send a FAX to the number listed above.

Website and Email **www.emersondrivesolutions.com**

Website: www.emersondrivesolutions.com

Email: info@emersondrivesolutions.com

If you have Internet capabilities, you also have access to technical support using our website. The website includes technical notes, frequently asked questions, release notes and other technical documentation. This direct technical support connection lets you request assistance and exchange software files electronically.

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

Technical Service (952) 995-8033

Email: service@emersondrivesoultions.com

EMERSON Motion Control's products are backed by a team of professionals who will service your installation wherever it may be. Our technical service center in Minneapolis, Minnesota is ready to help you solve those occasional problems over the telephone. Our technical service center is available 24 hours a day for emergency service to help speed any problem solving. Also, all hardware replacement parts, should they ever be needed, are available through our service organization.

When you call, please be at your computer, have your documentation in hand, and be prepared to provide the following information:

- Product version number, found by choosing About from the **Help** menu.
- The type of controller or product you are using.
- Exact wording of any messages that appear on your screen.
- What you were doing when the problem occurred.
- How you tried to solve the problem.

Need on-site help? EMERSON Motion Control provides service, in most cases, the next day. Just call EMERSON's technical service center when on-site service or maintenance is required.

Training Services (952) 995-8000

Email: training@emersondrivesoultions.com

EMERSON Motion Control maintains a highly trained staff of instructors to familiarize customers with EMERSON Motion

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

Control's products and their applications. A number of courses are offered, many of which can be taught in your plant upon request.

Application Engineering **(952) 995-8003**

Email: applengr@emersondrivesoultions.com

An experienced staff of factory application engineers provides complete customer support for tough or complex applications. Our engineers offer you a broad base of experience and knowledge of electronic motion control applications.

Customer Service (Sales) **(952) 995-8000**

Email: sales@emersondrivesolutions.com

Authorized EMERSON Motion Control distributors may place orders directly with our Order Processing Department by calling the number listed above. For information on your local distributor, call EMERSON Motion Control.

Document Conventions

Manual conventions have been established to help you learn to use this manual quickly and easily. As much as possible, these conventions correspond to those found in other Microsoft Windows documentation.

Menu names and options are printed in bold type: the **File** menu.

Dialog box names begin with uppercase letters: the Axis Limits dialog box.

Dialog box field names are in quotes: "Field Name".

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

Button names are in italic: *OK* button.

Source code is printed in Courier font: `Case ERMS`.

In addition, you will find the following typographic conventions throughout this manual.

This	Represents
bold	Characters that you must type exactly as they appear. For example, if you are directed to type **a:setup**, you should type all the bold characters exactly as they are printed.
italic	Place holders for information you must provide. For example, if you are directed to type *filename*, you should type the actual name for a file instead of the word shown in italic type.
ALL CAPITALS	Directory names, file names, key names, and acronyms.
SMALL CAPS	Non-printable ASCII control characters.
KEY1+KEY2 example: (Alt+F)	A plus sign (+) between key names means to press and hold down the first key while you press the second key.
KEY1,KEY2 example: (Alt,F)	A comma (,) between key names means to press and release the keys one after the other.

Safety Instructions

General Warning

Failure to follow safe installation guidelines can cause death or serious injury. The voltages used in the product can cause severe electric shock and/or burns, and could be lethal. Extreme care is necessary at all times when working with or adjacent to it. The installation must comply with all relevant safety legislation in the country of use.

Qualified Person

For the purpose of this manual and product, a “qualified person” is one who is familiar with the installation, construction and operation of the equipment and the hazards

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

involved. In addition, this individual has the following qualifications:

- Is trained and authorized to energize, de-energize, clear, ground and tag circuits and equipment in accordance with established safety practices.
- Is trained in the proper care and use of protective equipment in accordance with established safety practices.
- Is trained in rendering first aid.



Warning

For the purpose of this manual and product, “Warning” indicates death, severe personal injury or substantial damage CAN result if proper precautions are not taken.



Caution

For the purpose of this manual and product, “Caution” indicates minor personal injury or property damage CAN result if proper precautions are not taken.

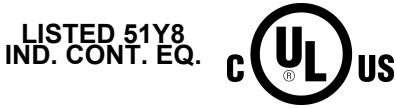


Note

For the purpose of this manual and product, “Note” indicates information about the product or the respective part of the manual which is essential to highlight.

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

Underwriters Laboratories Listed



The Epsilon Digital Servo Drives are marked with the "UL Listed" label after passing a rigorous set of design and testing criteria developed by UL (UL508C). This label indicates that UL certifies this product to be safe when installed according to the installation guidelines and used within the product specifications.

The "conditions of acceptability" required by UL are:

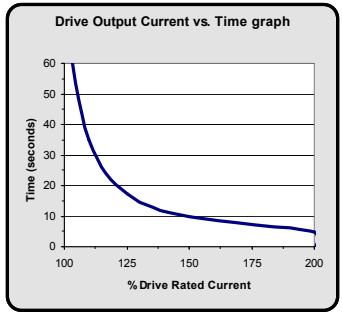
- The Epsilon drive surrounding air ambient temperature must be 40° C (104° F) or less.
- Epsilon drive surrounding air ambient temperature can be up to 50°C (122° F) with 3% linear derating for every degree above 40° C (104° F)
- This product is suitable for use on a circuit of delivering not more than 5000 RMS symmetrical amperes, 240 volts maximum.
- Motors must incorporate an overload protection device such as an overtemperature switch.

Drive Overload Protection

The drive output current overload protection is provided by the drive and is not adjustable. This overload protection is based on maximum continuous output current capacity. It will allow up to 200 percent of the drive rated current to be delivered for the amount of time determined by the following chart.

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

Rated output current (Amps RMS)		
Drive Model	**Continuous**	**Peak**
Eb-202	1.8	3.6
Eb-203	3	6
Eb-205	5.0	10.0



CE Declaration of Conformity

CE

The Epsilon Digital Servo Drives are marked with the "Conformite Europeenne Mark" (CE mark) after passing a rigorous set of design and testing criteria. This label indicates that this product meets safety and noise immunity and emissions (EMC) standards when installed according to the installation guidelines and used within the product specifications.

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

Declaration of Conformity

Manufacturer's Name:	EMERSON Motion Control
Manufacturer's Address:	12005 Technology Drive Eden Prairie, MN 55344 USA

Declares that the following products:

Products Description:	Epsilon Series Digital Servo Drive
Model Number:	Eb-202, Ei-202, Eb-203, Ei-203, Eb-205 and Ei-205
System Options:	This declaration covers the above products with the ECI-44 Screw Terminal Interface.

Conforms to the following product specification:

Electomagnetic Compatibility (EMC):

EN 55011/1991 Class A Group 1, CISPR 11/1990 Class A Group 1

EN 61800-3, 1996:	IEC 1000-4-2/1995; EN 61000-4-2, 6kV CD IEC 1000-4-3/1995; EN 61000-4-3, ENV 50140/1993, 80% AM, 10V/m @ 3 m IEC 1000-4-4/1995; EN 61000-4-4, 2 kV ALL LINES EN 61000-4-5, 1kV L-L, 2kV L-G EN 61000-4-11, 300 ms/1000 ms 100% DIP ENV 50204/1995, Pulse, 900 MHz, 50% DTY, 200 Hz

Supplementary information:

The products herewith comply with the requirements of the Low Voltage Directive (LVD) 73/23/EEC and EMC Directive 89/336/EEC

This electronic drive product is intended to be used with an appropriate motor, electrical protection components and other equipment to form a complete end product or system. It must only be installed by a professional assembler who is familiar with requirements for safety and electromagnetic compatibility ("EMC"). The assembler is responsible for ensuring that the end product or system complies with all the relevant laws in the country where it is to be used. Refer to the product manual for installation guidelines.



August 18, 1999

Bradley Schwartz/ VP Engineering — Date

European Contact:

Sobetra Automation
Langeveldpark Lot 10
P. Dasterleusstraat 2
1600 St. Pieters Leeuw, Belgium

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

Table of Contents

Introduction

Overview 1
Features 2
How this Manual is Organized 4
Reference Materials 5

Safety Considerations

Overview 7
Safety Precautions 7
    Enclosure 7
    Setup, Commissioning and Maintenance 8
    Safety of Machinery 8

Installation

Overview 11
Basic Installation Notes 11
    Electromagnetic Compatibility (EMC) 11
    Environmental Considerations 17
    Wiring Notes 18
Mechanical Installation 19
    Drive Mounting 19
    Motor Mounting 19
Electrical Installation 20
    Power Supply Requirements 21
    Transformer Sizing 24
    Line Fusing and Wire Size 26
    Input Power Connections 26
    Alternate Power Supply Wiring 28
    Motor Power Wiring 31

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

Motor Feedback Wiring. 32
Input/Output and Drive Enable Wiring. 34
Command Connector Wiring 37
Command Cables. 39
Analog Command Wiring 40
Encoder Output Signal Wiring. 41
Pulse Mode Wiring, Differential Inputs. 43
Pulse Mode Wiring, Single Ended Inputs 44
Serial Communications 46
Modbus Communications 48
Multi-Drop Communications 49

Diagnostics and Troubleshooting

Overview. 51
Diagnostic Display. 51
Fault Codes 53
Fault Descriptions. 55
Diagnostic Analog Output Test Points. 59
Drive Faults. 61
Resetting Faults 61
Viewing Active Drive Faults. 61
Rebooting the Drive. 62
Watch Window. 62
View Motor Parameters. 65

Options and Accessories

ECI-44 External Connector Interface. 68
STI-EIO Interface 69

Specifications

Overview. 73

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

Drive Specifications. 73
Drive and Motor Combination Specifications 77
Motor Brake Specifications. 78
Encoder Specifications 81
Power Dissipation 82
Speed Torque Curves 84
Epsilon Drive Dimensions: Eb 202, Eb-203, Eb-205 87
MG Motor Dimensions 88
NT Motor Dimensions. 91
Cable Diagrams. 99
CMDX-XXX Cable. 101
CMDO-XXX Cable 102
CDRO-XXX Cable 103
AX-CEN-XXX Cable 104
EIO-XXX Cable 105
TIA-XXX Cable 106
DDS-XXX Cable 106
TERM-H (Head) Terminator 107
TERM-T (Tail) Terminator. 107
CMDS-XXX Cable. 108
CMMS-XXX Cable 108
CFCS-XXX Cable 109
CFCO-XXX Cable 110
CFOS-XXX Cable 111
Vendor Contact Information. 112

Index

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

Introduction

Overview

The Epsilon drives are stand-alone, fully digital brushless servo drives designed and built to reliably provide high performance and flexibility without sacrificing ease of use.

The use of State-Space algorithms make tuning very simple and forgiving. The drives are designed to operate with up to a 10 :1 inertia mismatch right out of the box. Higher (50 :1 and more) inertial mismatches are possible with two simple parameter settings.

The drives can be quickly configured to many applications in less than 5 minutes with PowerTools software on a PC running Windows 95, 98 or NT 4.0.

Complete diagnostics are provided for quick troubleshooting. A diagnostic display on the front of the drive informs the user the operational or fault status. The last 10 faults are stored in non-volatile memory along with a time stamp for easy recall.

Epsilon drives operate at 42 to 264 VAC standalone or at 24 to 375 VDC with an A.P.S. (Alternate Power Supply) and are available in two power ratings. The drive will fit in a 6 inch deep enclosure with cables connected.

- Epsilon E(x)-202 – 650 Watts (1.8 amps cont, 3.6 amps peak)
- Epsilon E(x)-203 – 1100 Watts (3.0 amps cont, 6.0 amps peak)
- Epsilon E(x)-205 – 1750 Watts (5.0 amps cont, 10.0 amps peak)

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

The MG and NT motors that are matched to the Epsilon drives provide low inertia, high power to size ratios, and encoder feedback for accurate positioning.

Features

- Digital drive design using DSP, ASIC and surface mount technologies.
- Epsilon input power is rated at 42 to 264 VAC (12 to 264 VAC or 12 to 375 VDC when using an A.P.S.).
- Small mounting footprint.
- Auxiliary logic power supply capability.
- Five optically isolated inputs and three optically isolated outputs.
- Built-in RS-232C to RS-485 converter for multi-drop applications.
- RS-232C/485 serial communications interface using industry standard Modbus® protocol up to 19.2 kbaud.
- Diagnostic and operating mode status display.
- Extensive fault sensing and diagnostics, including storage and time stamping of the last ten faults.
- Maximum input response time is 500 µs for command and input functions.
- Peak torque up to three times continuous motor torque rating 200% for 5 seconds.
- Sinusoidal commutation for efficiency and motor smooth motion.
- No potentiometers or selector switches.

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

- No tuning needed for no-load up to 10:1 inertia mismatch.
- High performance tuning based on inertia ratio, friction and response with PowerTools software (available separately).
- High resolution encoder.
- Four velocity presets.
- Programmable pulse follower ratio.
- Pulse mode input type selectable between differential and single-ended.
- Removable connectors for easy installation.
- Single cable connection to EMERSON Motion Control's *AXIMA 2000* and *4000* multi-axis controllers.
- Scalable Encoder Output in one line per revolution increments.
- Travel Limit Function in Torque mode.
- Access to bus voltage for external shunt.
- Able to operate non-EMERSON motors with encoders.

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

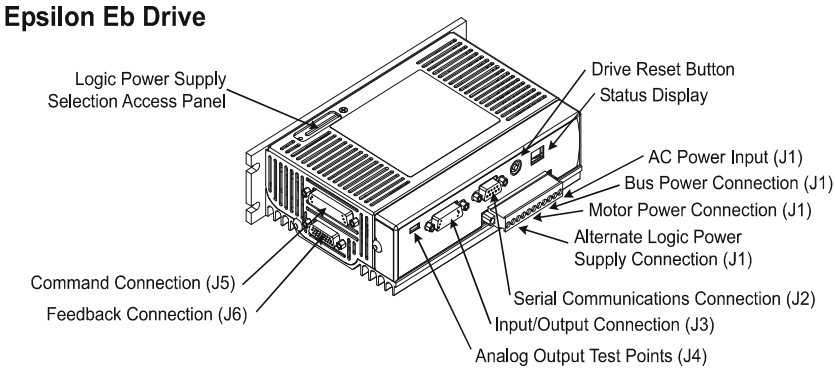


Figure 1: Epsilon Eb Drives Feature Location

How this Manual is Organized

This manual is divided into the following major sections:

Introduction

This section introduces you to the Epsilon Eb hardware and software features, requirements and operation.

Safety Considerations

This section describes a number of safety precautions that need to be addressed in a system design.

Diagnostics and Troubleshooting

This section explains various diagnostic and troubleshooting aids.

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

Installation

This section describes the Epsilon Eb drive hardware features including mounting, AC power wiring, I/O wiring and drive communications.

Options and Accessories

This section describes the various options and accessories for the Epsilon Eb drive.

Specifications

This section contains the specifications for the Epsilon Eb drive.

Reference Materials

The following related reference and installation manuals may be useful with your particuliar system.

- *Epsilon Eb and E Series En Drives Reference Manual* (P/N 400501-01)
- *PowerTools Software User's Guide* (P/N 400503-01)
- *Epsilon and E Series Drive Parameters Reference Manual* (P/N 400504-01)

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

Safety Considerations

Overview

This chapter describes the safety issues which need to be addressed in the system design when using this product. Specifically, it includes:

- Safety Precautions
- Enclosure Design
- Setting Up, Commissioning and Maintenance
- Safety of Machinery

Safety Precautions

This product is intended for professional incorporation into a complete system. If you install the product incorrectly, it may present a safety hazard. The product and system may use high voltages and currents, carries a high level of stored electrical energy, or is used to control mechanical equipment which can cause injury.

You should give close attention to the electrical installation and system design to avoid hazards either in normal operation or in the event of equipment malfunction. System design, installation, commissioning and maintenance must be carried out by personnel who have the necessary training and experience. Read and follow this safety information and the instruction manual carefully.

Enclosure

This product is intended to be mounted in an enclosure which prevents access except by trained and authorized personnel, and which prevents the ingress of contamination. This product

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

is designed for use in an environment classified as pollution degree 2 in accordance with IEC664-1. This means that only dry, non-conducting contamination is acceptable.

Setup, Commissioning and Maintenance

It is essential that you give careful consideration to changes to drive settings. Depending on the application, a change could have an impact on safety. You must take appropriate precautions against inadvertent changes or tampering. Restoring default parameters in certain applications may cause unpredictable or hazardous operation.

Safety of Machinery

Within the European Union all machinery in which this product is used must comply with Directive 89/392/EEC, Safety of Machinery.

The product has been designed and tested to a high standard, and failures are very unlikely. However the level of integrity offered by the product's control function – for example stop/start, forward/reverse and maximum speed – is not sufficient for use in safety-critical applications without additional independent channels of protection. All applications where malfunction could cause injury or loss of life must be subject to a risk assessment, and further protection provided where needed.



Warning

General warning
Failure to follow safe installation guidelines can cause death or serious injury. The voltages used in this unit can cause severe electric shock and/or burns, and could be lethal. Extreme care is necessary at all times when working with or adjacent to this equipment. The installation must comply with all relevant safety legislation in the country of use.

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

AC supply isolation device
The AC supply must be removed from the drive using an approved isolation device or disconnect before any servicing work is performed, other than adjustments to the settings or parameters specified in the manual. The drive contains capacitors which remain charged to a potentially lethal voltage after the supply has been removed. Allow at least 6 minutes for the Epsilon 205, 3 minutes for Epsilon 202/203 and 30 seconds for E Series drives after removing the supply before carrying out any work which may involve contact with electrical connections to the drive.

Products connected by plug and socket
A special hazard may exist where the drive is incorporated into a product which is connected to the AC supply by a plug and socket. When unplugged, the pins of the plug may be connected to the drive input, which is only separated from the charge stored in the bus capacitor by semiconductor devices. To avoid any possibility of electric shock from the pins, if they are accessible, a means must be provided for automatically disconnecting the plug from the drive (e.g., a latching contactor).

Grounding (Earthing, equipotential bonding)
The drive must be grounded by a conductor sufficient to carry all possible fault current in the event of a fault. The ground connections shown in the manual must be followed.

Fuses
Fuses or over-current protection must be provided at the input in accordance with the instructions in the manual.

Isolation of control circuits
The installer must ensure that the external control circuits are isolated from human contact by at least one layer of insulation rated for use at the applied AC supply voltage.

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

Installation

Overview

This chapter describes how to install the drive, motor and cables. Specifically, it includes:

- Basic Installation Notes
- Mechanical Installation
- Electrical Installation
- Serial Communications

Basic Installation Notes

You are required to follow all safety precautions during start-up such as providing proper equipment grounding, correctly fused power and an effective Emergency Stop circuit which can immediately remove power in the case of a malfunction. See the "Safety Considerations" section for more information.

Electromagnetic Compatibility (EMC)

Drives are designed to meet the requirements of EMC. Under extreme conditions a drive might cause or suffer from disturbances due to electromagnetic interaction with other equipment. It is the responsibility of the installer to ensure that the equipment or system into which the drive is incorporated complies with the relevant EMC legislation in the country of use.

The following instructions provide you with installation guidance designed to help you meet the requirements of the EMC Directive 89/336/EEC.

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

Adhering to the following guidelines will greatly improve the electromagnetic compatibility of your system; however, final responsibility for EMC compliance rests with the machine builder, and EMERSON Motion Control cannot guarantee your system will meet tested emission or immunity requirements.

If you need to meet EMC compliance requirements, EMI/RFI line filters must be used to control conducted and radiated emissions as well as improve conducted immunity.

Physical location of these filters is very important in achieving these benefits. The filter output wires should be kept as short as possible (12 inches is suggested) and routed away from the filter input wires. In addition:

- Choose an enclosure made of a conductive material such as steel, aluminum or stainless steel.
- Devices mounted to the enclosure mounting plate, which depend on their mounting surfaces for grounding, must have the paint removed from their mounting surfaces and the mating area on the mounting plate to ensure a good ground. See "Achieving Low Impedance Connections" section for more information.
- If grounding is required for cable grommets, connectors and/or conduit fittings at locations where cables are mounted through the enclosure wall, paint must be removed from the enclosure surface at the contact points.
- AC line filter input and output wires and cables should be shielded, and all shields must be grounded to the enclosure.

Achieving Low Impedance Connections

Noise immunity can be improved and emissions reduced by making sure that all the components have a low impedance connection to the same ground point. A low impedance connection is one that conducts high frequency current with

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

very little resistance. Impedance cannot be accurately measured with a standard ohmmeter, because an ohmmeter measures DC resistance. For example, a 12 inch long 8 gauge round wire has a significatly higher impedance than a 12 inch long 12 gauge flat braided conductor. A short wire has less impedance than a larger one.

Low impedance connections can be achieved by bringing large areas of conductive surfaces into direct contact with each other. In most cases this requires paint removal because a ground connection through bolt threads is not sufficient. However, component materials should be conductive, compatible and exhibit good atmospheric corrosion resistance to prevent loss through corrosion, which will hinder the low impedance connection. Enclosure manufacturers offer corrosion resistant, unpainted mounting plates to help.

Bringing components into direct contact cannot always be achieved. In these situations a conductor must be relied upon to provide a low impedance path between components. Remember a flat braided wire has lower impedance than a round wire of a large guage rating.

A low impedance connection should exist between the following components, but not limited to:

- Enclosure and mounting plate
- Servo amplifier chassis and mounting plate
- EMI/RFI AC line filter chassis and mounting plate
- Other interface equipment chassis and mounting plate
- Other interface equipment chassis and electrical connectors
- Enclosure and conduit fittings or electrical connectors
- Enclosure mounting plate and earth ground
- Motor frame and conduit fittings or electrical connectors

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

- Encoder chassis and electrical connector

A good rule to follow when specifying conductors for high frequency applications is to use a metal strap with a length to width ratio that is less than 3:1.

AC Line Filters

The AC line filters used during EMERSON Motion Control's compliance testing are listed below. These filters are capable of supplying the drive input power to the specified drive under maximum output power conditions.

Epsilon	E Series	Schaffner Part #	EMERSON Part #	Rating
Eb-202, Eb-203*		FN2070-10/08	960307-01	10A, 240V, 1 Ø
	EN-204	FS5278-16/08	960305-01	16A, 240V, 1 Ø
Eb-205	EN-208	FS5278-16/08	960305-01	
	EN-214	FN-258/16	960304-01	16A, 480V, 3 Ø

Alternately, EMERSON Motion Control has also seen good results with the following line filters:

Drive	Part #	Rating
EN-204	**Corcom** 20EQ1	20A, 240V, 1 Ø
EN-208		
Eb-202, Eb-203, Eb-205		
Eb-202	Schaffner FN 2070-6-06	6A, 240V, 1 Ø

AC Line Filter Installation Notes

- EMC criteria can be met in installations where multiple drives are supplied through a single filter, however, it is the installers responsibility to verify EMC compliance. Questions on this subject should be directed to the filter manufacturer.

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

- It is critical that you keep the filter inputs routed away from any electrical noise sources to prevent noise from being induced into them and carried out of the enclosure.

Cable to Enclosure Shielding

Shielded motor, feedback, serial communications and external encoder cables were used for EMERSON Motion Control's compliance testing and are necessary to meet the EMC requirements. Each cable shield was grounded at the enclosure wall by the type of grommet described earlier and shown in the figure below.

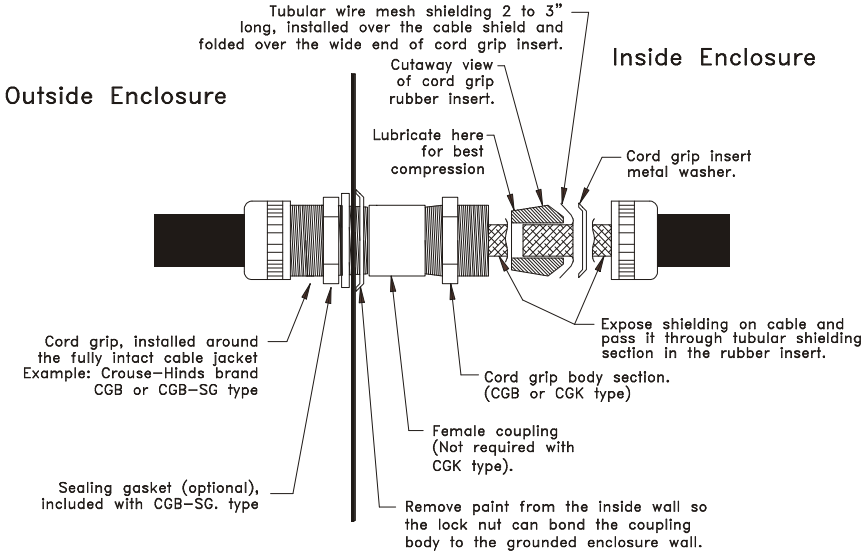


Figure 2: Through Wall Shield Grommet

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

Cable Type	EMERSON Cable Model	Shielded Cable Grommet Kit Part #	Conduit Dimension Hole Size	Actual Hole Size
Motor Cable, 16 Ga	CMDS	CGS-050	1/2" pipe	7/8"
Motor Cable, 12 Ga	CMMS	CGS-050	1/2" pipe	7/8"
Feedback Cable	CFOS	CGS-050	1/2" pipe	7/8"
Flex Motor Cable, 16 Ga	CMDF	CGS-050	1/2" pipe	7/8"
Flex Motor Cable, 12 Ga	CMMF	CGS-075	3/4" pipe	1 1/16"
Flex Feedback Cable	CFCF, CFOF	CGS-063	3/4" pipe	1 1/16"
External Encoder	ENCO	CGS-038	1/2" pipe	7/8"
AC Power	user supplied	user supplied		

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

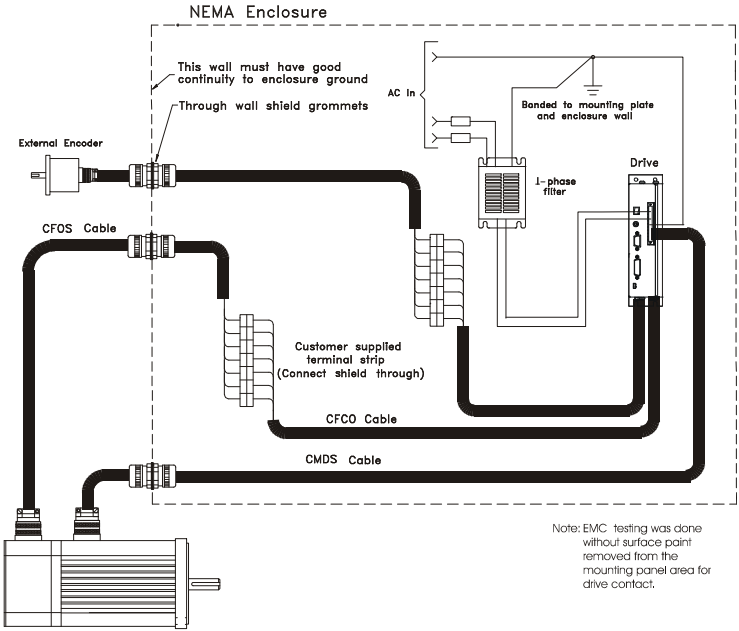


Figure 3:AC Filter and Cable Connections for Epsilon Drives

Environmental Considerations

If the product will be subjected to atmospheric contaminants such as moisture, oils, conductive dust, chemical contaminants and metallic particles, you must mount it vertically in a metal NEMA type 12 enclosure.

If the ambient temperature inside the enclosure will exceed 40° C (104° F), you must consider forced air cooling.

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com



Note

For Epsilon drives, surrounding air ambient temperature can be up to 50°C (122° F) with 3% linear derating for every degree above 40° C (104° F)

The amount of cooling depends on the size of the enclosure, the thermal transfer of the enclosure to the ambient air and the amount of power being dissipated inside the enclosure. Consult your enclosure manufacturer for assistance with determining cooling requirements.

Wiring Notes

- To avoid problems associated with EMI (electromagnetic interference), you should route high power lines (AC input power and motor power) away from low power lines (encoder feedback, serial communications, etc.).
- If a neutral wire (not the same as Earth Ground), is supplied from the building distribution panel it should never be bonded with PE wire in the enclosure.
- You should consider future troubleshooting and repair when installing all wiring. All wiring should be either color coded and/or tagged with industrial wire tabs.
- As a general rule, the minimum cable bend radius is ten times the cable outer diameter.
- All wiring and cables, stationary and moving, must be protected from abrasion.
- Ground wires should not be shared with other equipment.
- Ensure that metal to metal contact is made between the enclosure ground lug and the metal enclosure, not simply through the mounting bolt and threads.

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

- All inductive coils must be suppressed with appropriate devices, such as diodes or resistor/capacitor (RC) networks.

Mechanical Installation

Drive Mounting

Drives must be back mounted vertically on a metal surface such as a NEMA enclosure. A minimum spacing of two inches must be maintained above and below the drive for ventilation. Side by side drive spacing requirements vary by drive size and RMS loading. Additional space may be necessary for wiring and cable connections.

For drive dimensions, weights and mounting specifications, see the "Specifications" section.

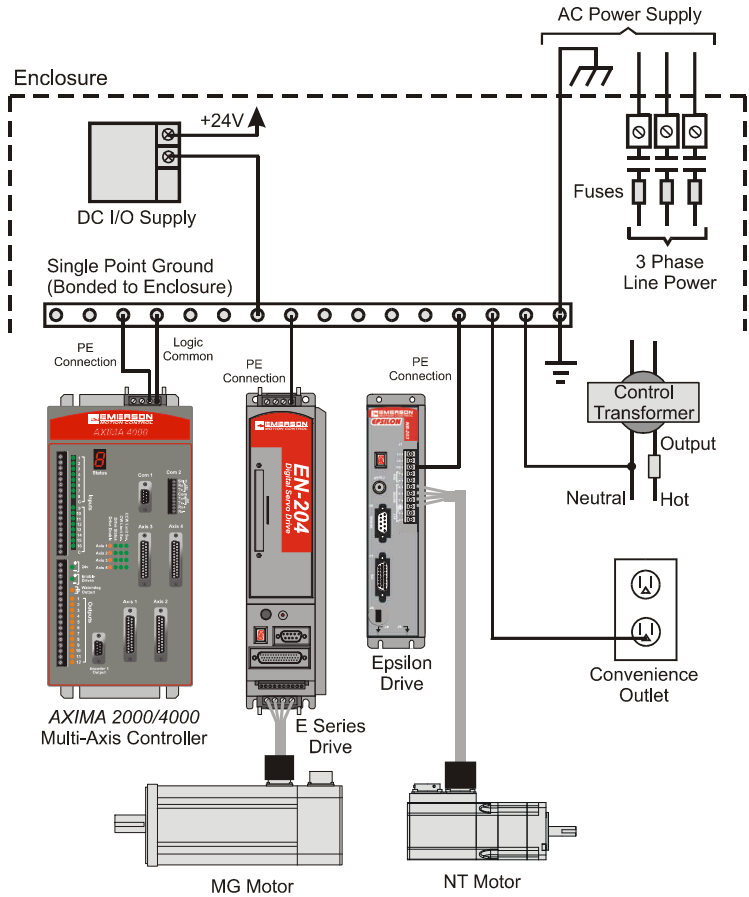
Motor Mounting

Motors should be mounted firmly to a metal mounting surface to ensure maximum heat transfer for maximum power output and to provide a good ground.

For motor dimensions, weights and mounting specifications, see the "Specifications" section.

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

Electrical Installation



Note: The aluminum heatsink is electrically connected to the PE terminal.

Figure 4: Typical System Grounding Diagram

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

Power Supply Requirements

The examples below show AC power connections for single phase and three phase drives. These examples are shown for reference only. Local electrical codes should be consulted before installation.



Warning

The Protective Earth (PE) wire connection is mandatory for human safety and proper operation. This connection must not be fused or interrupted by any means. Failure to follow proper PE wiring can cause death or serious injury.

The Eb-202, Eb-203 and Eb-205 drives require 42 to 264 VAC single-phase power. An Epsilon drive can be connected to any pair of power phases on a 1 Ø or 3 Ø power source that is grounded as shown in the following diagrams.

If using an APS Logic Power input and the Low DC Bus fault is disabled, minimum supply voltage to an Epsilon can be reduced to 15 VAC on the AC inputs or 24 VDC on the Bus +/- connections.



Note

The maximum voltage applied to the drive terminals must not exceed 264 VAC phase to phase and phase to PE ground. This can be accomplished by referencing the AC supply to earth ground.



Caution

Do not connect or disconnect the AC power by inserting or removing the AC power connector. Using the connector in this manner, even once, will damage the connector, making it unusable.

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

AC Supplies NOT Requiring Transformers

If the distribution transformer is configured as shown in the figures below, the AC power supply can be connected directly to the amplifier terminals.

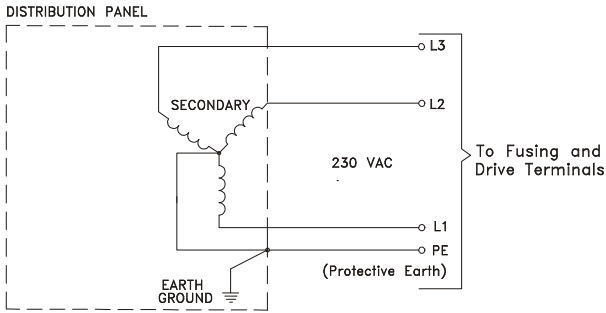


Figure 5: Earth Grounded WYE Distribution Transformer

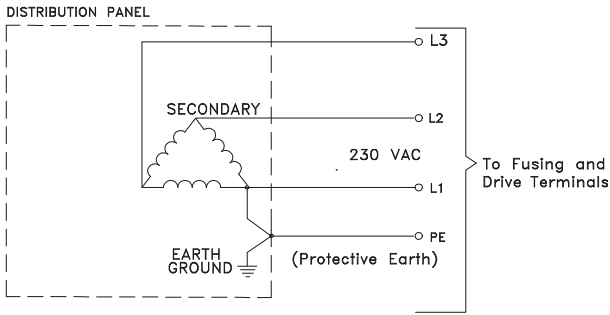


Figure 6: Earth Grounded Delta Distribution Transformer

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

AC Supplies Requiring Transformers

If the distribution transformer is configured as shown in the figures below, an isolation transformer is required.

If an isolation transformer is used between the power distribution point and the drives, the transformer secondary must be grounded for safety reasons as shown in the figures below.

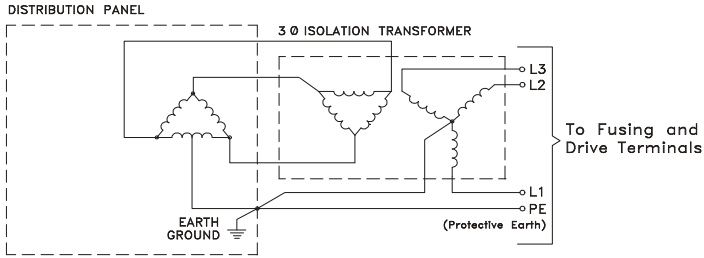


Figure 7: Three Phase Delta (with mid-phase GND) Distribution to a Three-Phase Delta/WYE Isolation Transformer

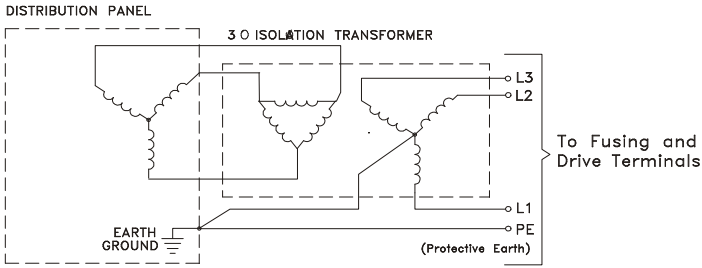


Figure 8: Three Phase WYE (ungrounded) Distribution to a Three-Phase Delta/WYE Isolation Transformer

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

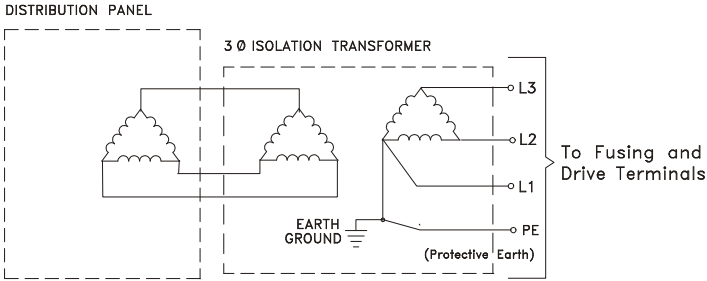


Figure 9: Delta to Delta Isolation Transformer

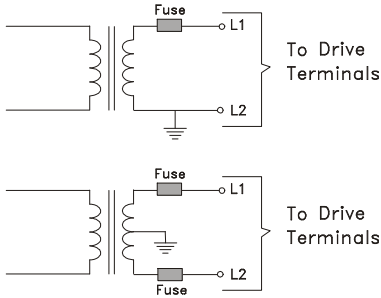


Figure 10: Single Phase Power Supply Connections

Transformer Sizing

If your application requires a transformer, use the following table for sizing the KVA rating. The values in the table are based on “worst case” power usage and can be considered a conservative recommendation. You can down-size the values only if the maximum power usage is less than the transformer continuous power rating. Other factors that may influence the required KVA rating are high transformer ambient

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

temperatures (>40° C or >104° F) and drive operation near the maximum speeds.

Drive/Motor Combination	Suggested KVA Rating
Eb-202/NT-207	1.0
Eb-203/NT-207	1.0
Eb-202/NT-212	1.2
Eb-203/NT-212	1.7
Eb-203/MG-316	2.3
Eb-205 / MG-340	3.0

Transformer output voltage drop may become a limiting factor at motor speeds and loads near maximum ratings. Typically, higher KVA transformers have lower voltage drop due to lower impedance.

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

Line Fusing and Wire Size

You must incorporate over current protection for the incoming AC power with the minimum rating shown below. EMERSON Motion Control recommends Bussman type: KTK-R, KTK, LPN or equivalent.

Drive Model	External AC Line Fuse	Recommended Minimum AC/PE Line Wire Gauge
Eb-202	LPN 6 Amp	16 AWG
Eb-203	LPN 8 Amp	16 AWG
Eb-205	LPN 12 Amp	16 AWG

Drive Model	Input Voltage (VAC)	Frequency (Hz)	Input Current (Amps RMS) at full drive output current	Inrush Current (Amps) 1 st Cycle	2nd Cycle
Eb-202	240 / 1 Ø	47 - 63	4.3	140 (2 ms)	20 (2 ms)
Eb-203			6.5		
Eb-205			10.8	140 (5 ms)	30 (2 ms)

This inrush current specification assumes the drive has been powered off for at least eight minutes at 40° C ambient or five minutes at 25° C ambient. If this amount of time has not elapsed since power off, the inrush current will be higher.

Input Power Connections

Power must be "Off" for a minimum of 6 minutes for the Epsilon drive before unplugging the power connection, to ensure the bus voltage has bled down to a safe level (below 50 VDC).

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

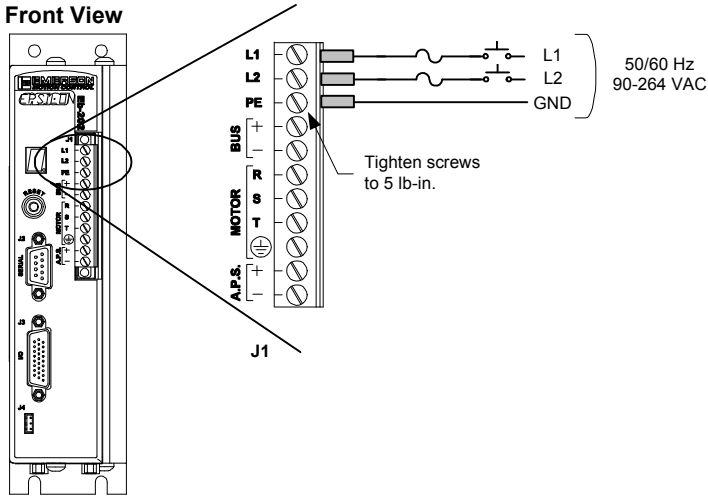


Figure 11: Epsilon AC Power Wiring Diagram

Caution

Do not connect or disconnect AC power by inserting or removing the AC power connector. Using the connector in this manner, even once, will damage the connector making it unusable.

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

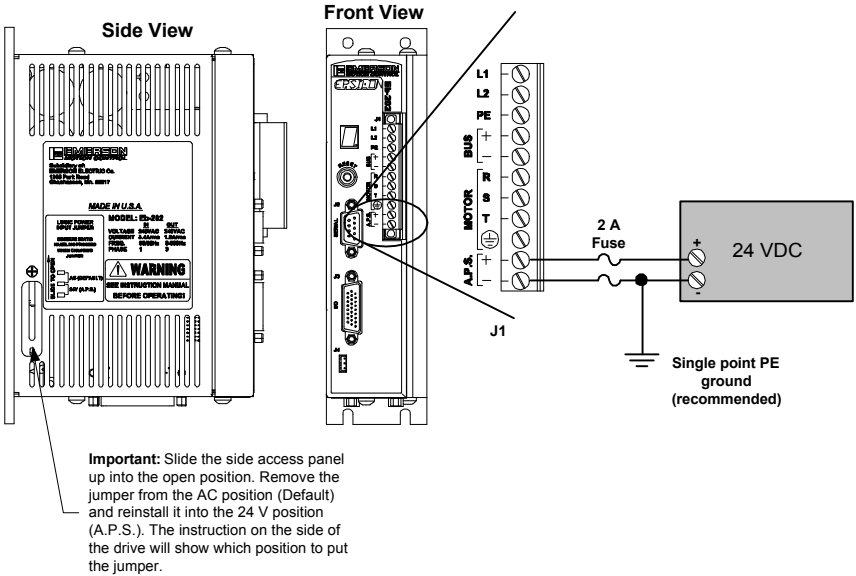


Figure 12: Epsilon Auxiliary Power Supply Wiring Diagram

Alternate Power Supply Wiring

An Alternate Power Supply (APS) allows the drive to retain motor position information and serial communications when the main AC power supply is disconnected. You must reset the drive, either using the reset button or a reset input, after AC power is re-applied if the backup supplies have been active.

Enabling APS power is done by sliding open the access panel on the side of the drive. Then move the jumper into the APS position using needle nose pliers.

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

Use static control procedures when handling the jumper inside the drive case.

The APS input is isolated from all other circuits on the Epsilon drive including the DC bus, logic and I/O. This permits you to use one common 24 VDC power supply for multiple drives without concern for ground loops and noise coupling between drives. The APS connection will generate some high frequency ripple (.25 Amps at 80 khz) on the APS power lines. This may disturb sensitive equipment that shares the same power supply.

APS Input Specification

Voltage Range	Current	Inrush Current
18-30 VDC	0.5 A maximum 0.7 A peak (0.4 A maximum 0.6 A peak if external encoder is not used)	80 A for 1 ms if not limited by power supply

Using the APS supply input to power the drive logic and motor encoder allows the drive bus to operate at DC voltages below 42 VAC (60 VDC bus). The drive will operate down to 12 VDC on the bus (10 VAC on L1 and L2). However the low DC bus monitoring must be disabled to prevent faults at these low DC bus voltage levels. This can be done with PowerTools software on the Advanced tab in Detailed Setup mode.



Caution

Do not wire AC line into the APS input. Doing so will damage the drive.

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

Warning

Do not open the APS jumper access panel until at least six minutes after the main AC power has been removed from the L1 and L2 terminals.

Note

Connecting 24V common on the APS to chassis ground reduces offset voltage in Analog Diagnostic Outputs.

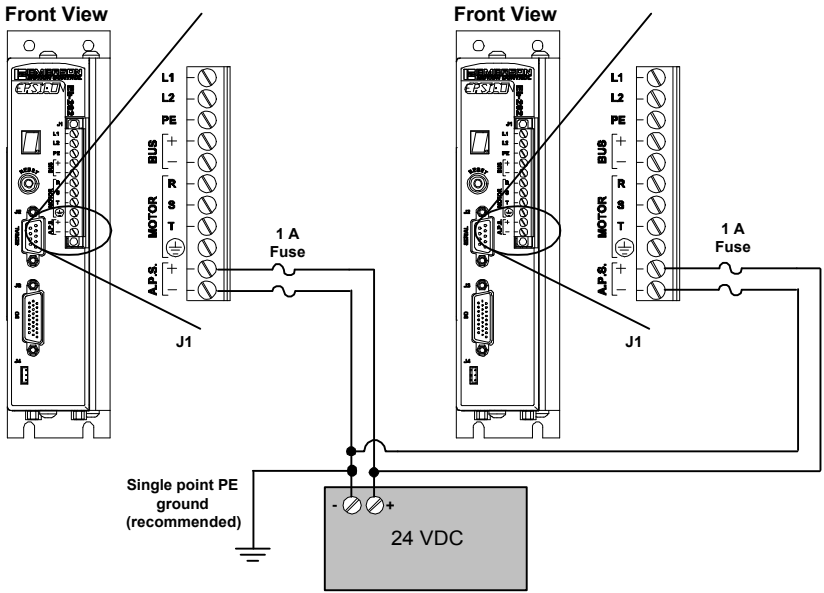


Figure 13: Multiple APS Wiring Diagram

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

Motor Power Wiring

Motors are equipped with up to three male MS (Military Style) connectors, one for stator connections, one for encoder connections and one for the brake (if so equipped).

Stator connections from the drive to the motor are made with the CMDS cable which has a female MS style connector on the motor end and four individual wires and shield that connect to the motor power connector on the bottom of the drive.

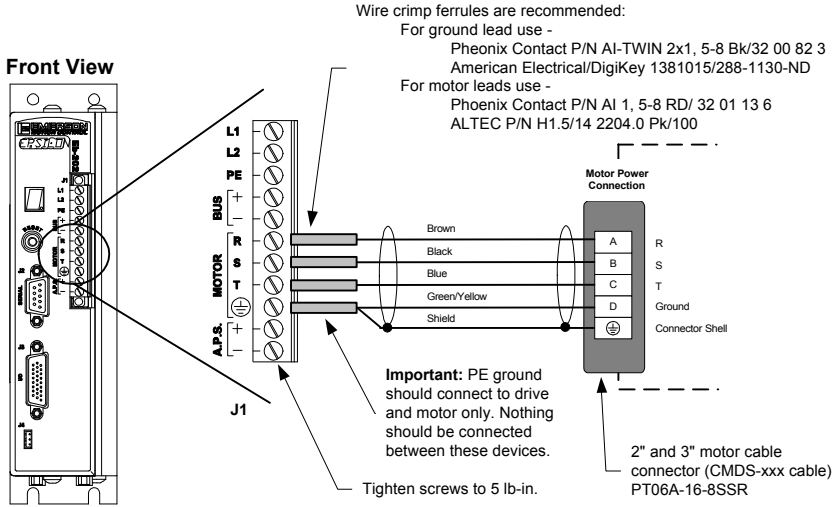


Figure 14: Epsilon Motor Power Wiring Diagram



Note

The motor ground wire and shields must be run all the way back to the amplifier terminal and must not be connected to any other conductor, shield or ground.

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

Motor Feedback Wiring

Encoder feedback connections are made with the CFCS cable. This cable has an MS style connector on the motor end and a 26-pin high density "D" connector on the drive end.

For A, A, B, B and Z, Z pairs, the CFCS cable uses low capacitance (~10 pf/ft) wire to get a characteristic impedance of 120 ohms. This impedance match is important to minimize signal loss and ringing.

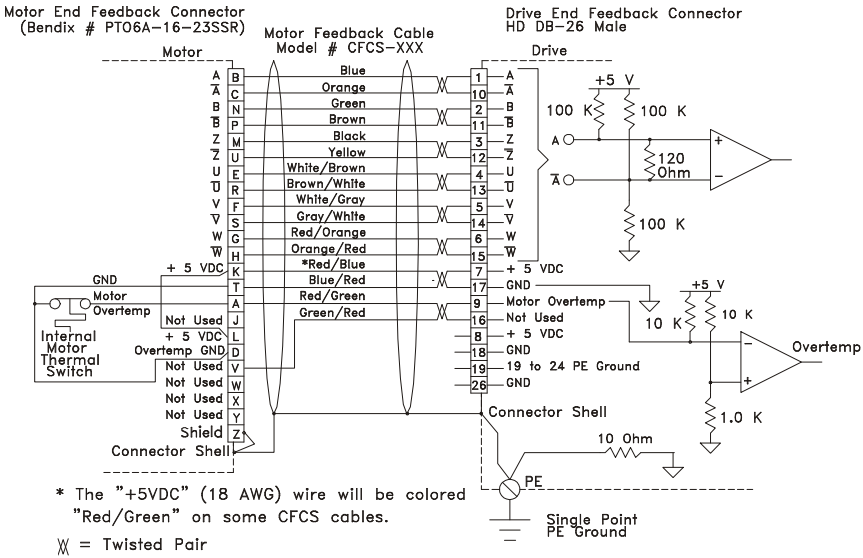


Figure 15: Motor Feedback Connector Pinout

Motor Brake Wiring

Motors equipped with brakes have a three-pin MS style connector. The EMERSON Motion Control brake power cable

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

(model CBMS-XXX) has an MS style connector on the motor end and three wire leads on the amplifier end (see wiring diagram below).

You must provide a DC power supply rated at +24 VDC with a 2 amp minimum current capacity for the brake. If you use this voltage source to power other accessories such as I/O or more than one brake, you must increase its current capability.

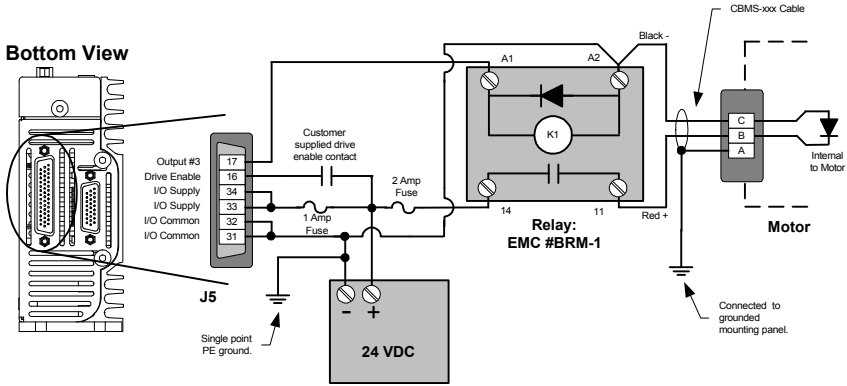


Figure 16: Epsilon Brake Wiring Diagram using the Command Connector

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

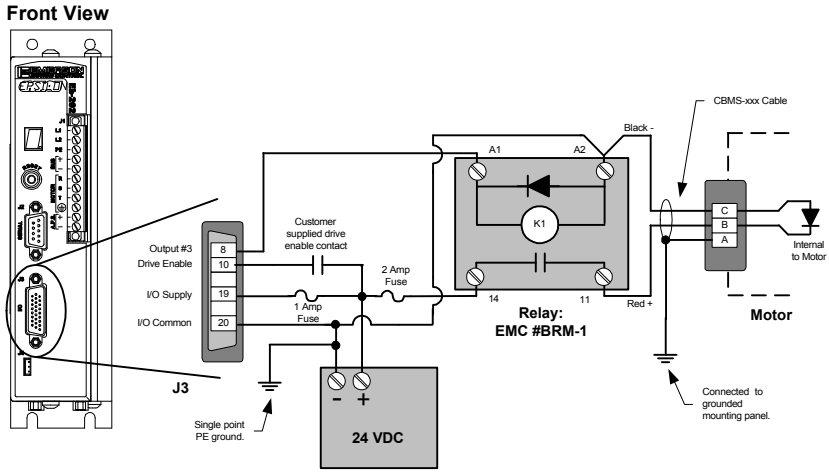


Figure 17: Epsilon Brake Wiring Diagram using the I/O Connector

Input/Output and Drive Enable Wiring

Drives are equipped with five optically isolated input lines (one is dedicated to a drive enable function) and three optically isolated output lines. They are designed to operate from a +10 to 30 VDC source. All inputs and outputs are configured as sourcing. You are responsible for choosing a load that will limit each output's current to less than 150 mA.

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

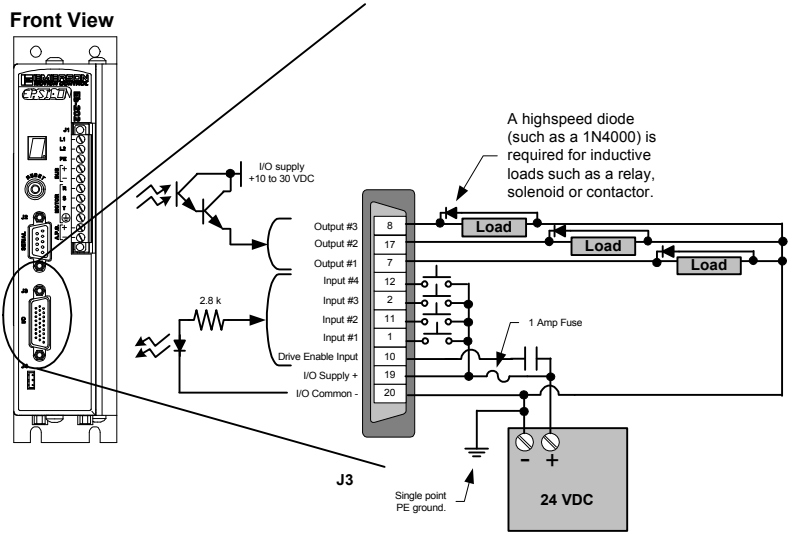


Figure 18: Epsilon Input/Output Wiring Diagram

The I/O connector is a 26-pin male connector on the front of the drive. EMERSON Motion Control offers a low profile interface plug and cable (EIO-xxx) for connections.

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

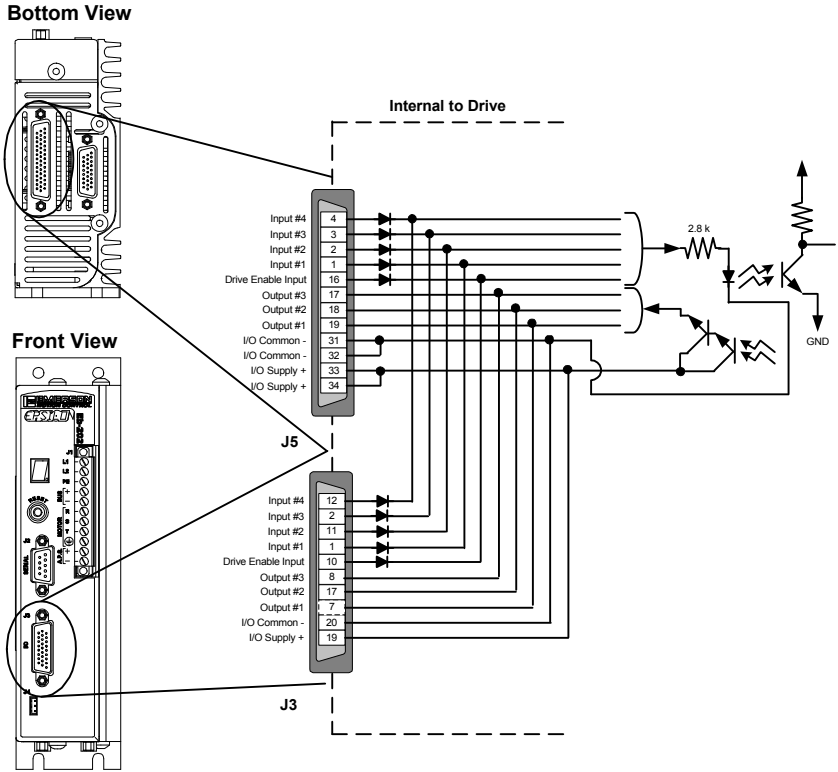


Figure 19: Epsilon I/O to Command Connector Internal Connections

Note

If loads are applied to the same output signal on both Command Connector and I/O Connector, the sum total

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

current loading must be limited to 150 mA per output signal.

Command Connector Wiring

All command and digital I/O signals are available using the 44-pin Command Connector.

If you are interfacing your drive(s) to an *AXIMA 2000* or *4000* multi-axis controller, simply connect the 44-pin connector of your AX-CEN-XXX cable to the drive and the 25-pin connector to the *AXIMA* multi-axis controller.

If you are interfacing your drive(s) to an *AXIMA* or any other motion controller, you may use either the CDRO-sss or CMDO-xxx cables or the optional External Connection Interface (ECI-44) which provides a convenient screw terminal connection strip. Connect one end of the CMDX command cable to your drive and the other end to the ECI-44.

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

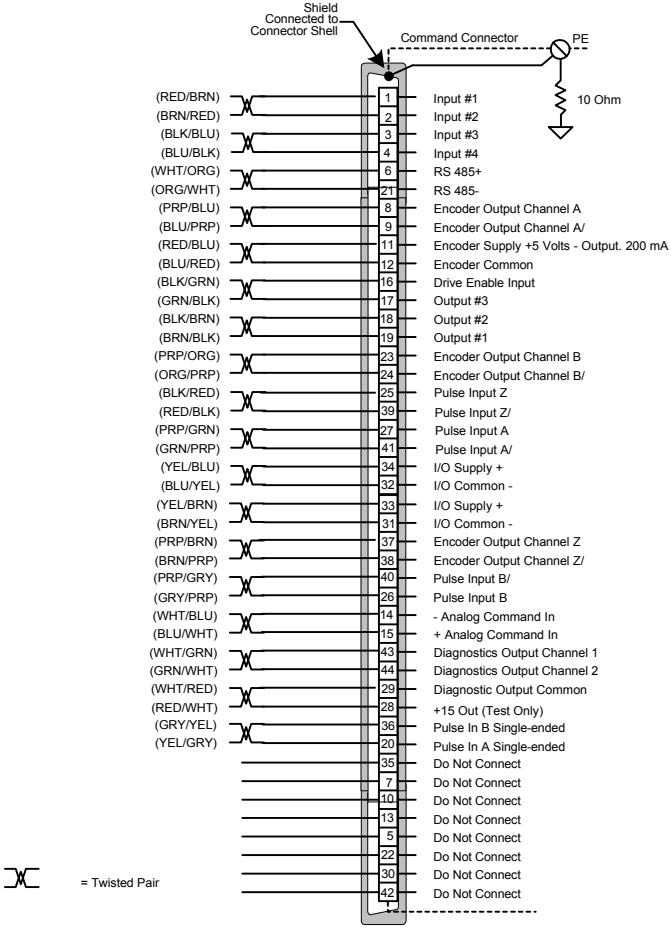


Figure 20: Command Connector (J5) Pinout and CMDO-xxx Wire Colors

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

For information about Command Connector pinout and CMDO-XXX cable wire colors, see the "Specifications" section.

Function	Pin Numbers	Electrical Characteristics
Inputs and Drive Enable	1, 2, 3, 4, 16	10-30 V (“On”) 0-3 V (“Off”) optically isolated
Outputs	17, 18, 19	10-30 VDC sourcing 150 mA
I/O Supply	33, 34	10 - 30 VDC @ 1 Amp maximum
I/O Common	31, 32	I/O return
Pulse Inputs Differential	25, 26, 27, 39, 40, 41	5 V, 200 mV differential, 60 mV hysteresis, RS-422 compatible
Pulse Inputs Single Ended	20, 36	TTL, 330 ohm pull-ups to internal 5 V, 1.5 V = low, 3.5 V = high
Encoder Supply Output +5 V	11	+5 V (200mA) output self-resetting fused internally
Encoder Common 0 V	12	0.0 V, 10 ohms away from PE
Encoder Out	8, 9, 23, 24, 37, 38	Differential line driver output (RS 422)
Analog In	14, 15	± 10 VDC differential command
Diagnostic Output	43, 44	± 10 VDC 10 mA maximum. Analog diagnostic output, ref. to pin 29
Diagnostic Output Common	29	0.0 V, 10 ohms away from PE 0 ohms away from Encoder Common 0V (pin 12)
RS 485 ±	6, 21	Same signals as the Serial Connector
+15 out	28	10 mA supply. ref. pin 29 (for test purposes only.)

Command Cables

The CMDO, CMDX and CDRO cables are all cables that plug into the Command Connector.

The CMDO and CMDX cables both use the same straight connector style, same color code and carry the full complement of signals available from the Command Connector. The difference is the CMDO cable has a male connector on one end

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

with open wires on the other while the CMDX cable has male connectors on both ends.

For information about CMDO-XXX and CMDX-XXX (18 pair cable) cable wire colors see the "Specifications" section.

Note

Some CMDO and CMDX cables may have White/Yellow and Yellow/White wires in place of the White/Orange and Orange/White shown in the figure above (pins 6 and 21).

The CDRO cable includes only the most commonly used signals to reduce the cable outer dimension and has a connector at only one end. The 45 degree connector design used on the CDRO cable also reduces the enclosure spacing requirement below the drive.

For information about the CDRO-XXX (13 pair) cable wire colors, see the "Specifications" section.

Analog Command Wiring

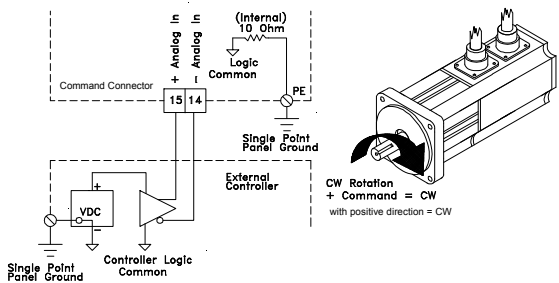


Figure 21: Analog Command, Differential Output Wiring Diagram

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

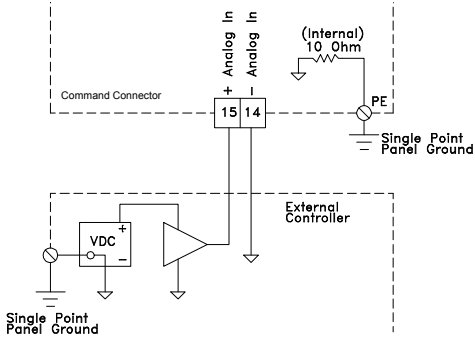


Figure 22: Analog Command, Single Ended Output Wiring Diagram

Encoder Output Signal Wiring

The Epsilon drive encoder outputs meet RS-422 line driver specifications and can drive up to ten RS-422 signal recievers.

The default encoder output resolution is set so it outputs the actual motor encoder resolutions. The standard MG and NT motors have 2048 lines per revolution. This resolution is adjustable in one line per revolution increments with PowerTools software. With the range of one line per revolution to the actual motor encoder density.

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

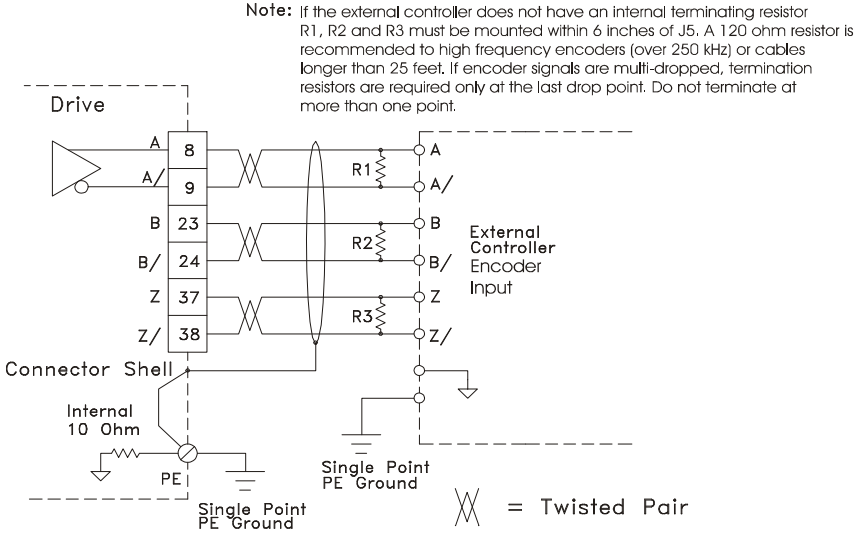


Figure 23: Command Connector Encoder Output Wiring

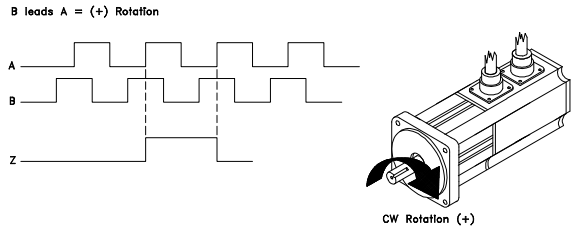


Figure 24: Direction Convention Diagram

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

Pulse Mode Wiring, Differential Inputs

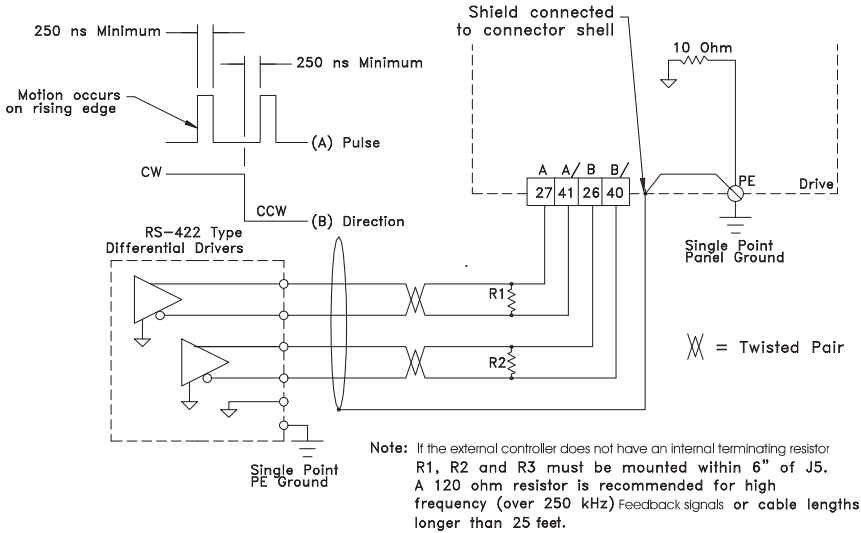


Figure 25: Pulse Mode, Differential Output to Differential Input

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

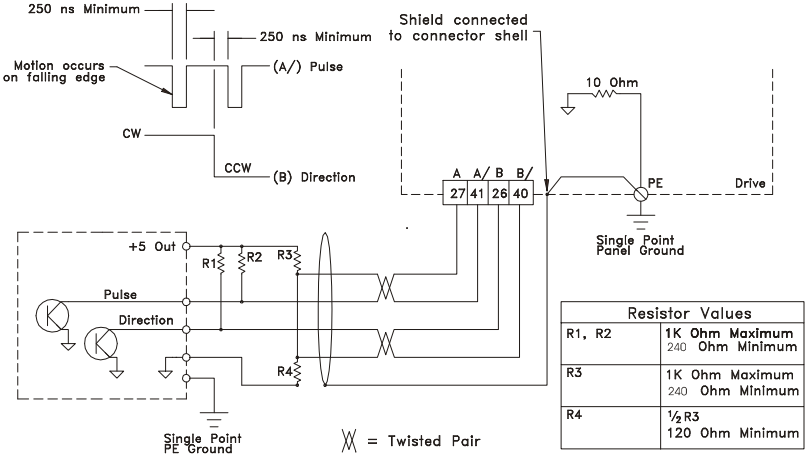


Figure 26: Pulse Mode, Single Ended Output to Differential Input

Pulse Mode Wiring, Single Ended Inputs

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

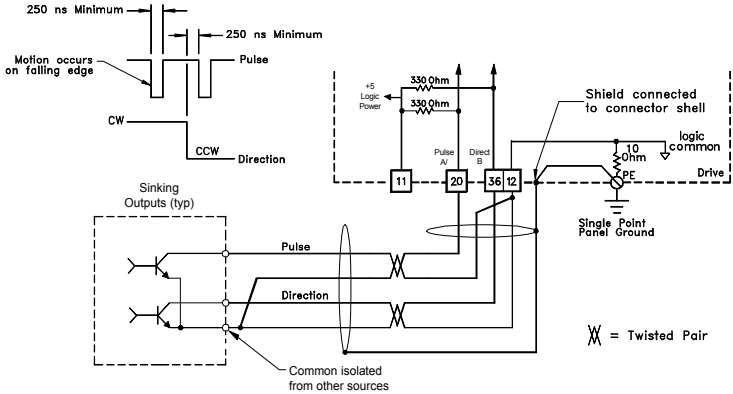


Figure 27: Pulse Mode, Single Ended Output to Single Ended Input (twisted pair cable)

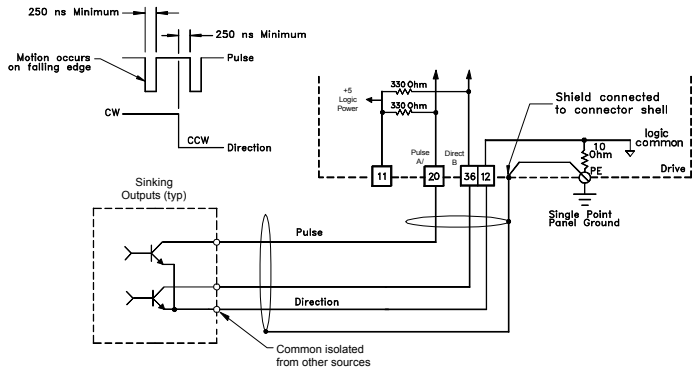


Figure 28: Pulse Mode, Single Ended Output to Single Ended Input (non-twisted pair cable)

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

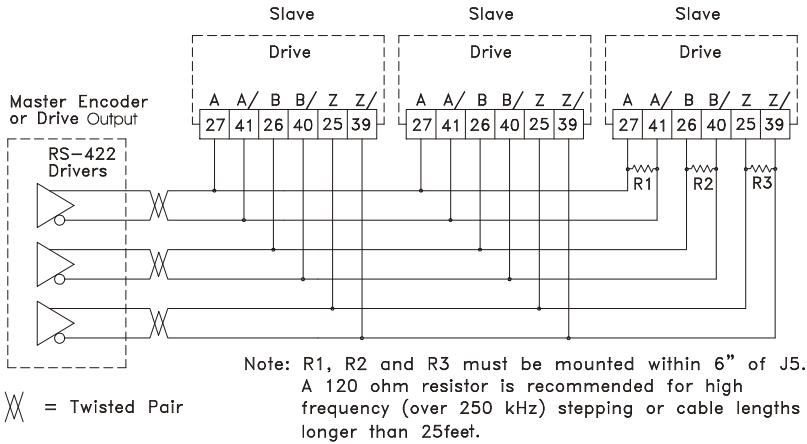


Figure 29: Master/Slave Encoder Connections



Note

Epsilon encoder outputs meet RS-422 driver specifications and can drive up to 10 RS-422 signal recievers. Each Epsilon differential pulse input is an RS-422 line recievers. The default encoder output resolution is 2048 lines per motor revolution. This resolution is adjustable in one line per revolution increments with PowerTools software. The range is between 200 and the actual motor encoder density.

Serial Communications

Serial communications with the drive is provided through the female DB-9 connector located on the front of the drive. The serial interface is either three wire non-isolated RS-232C or

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

two wire non-isolated RS-485. RS-485 is also available through the 44-pin Command Connector.

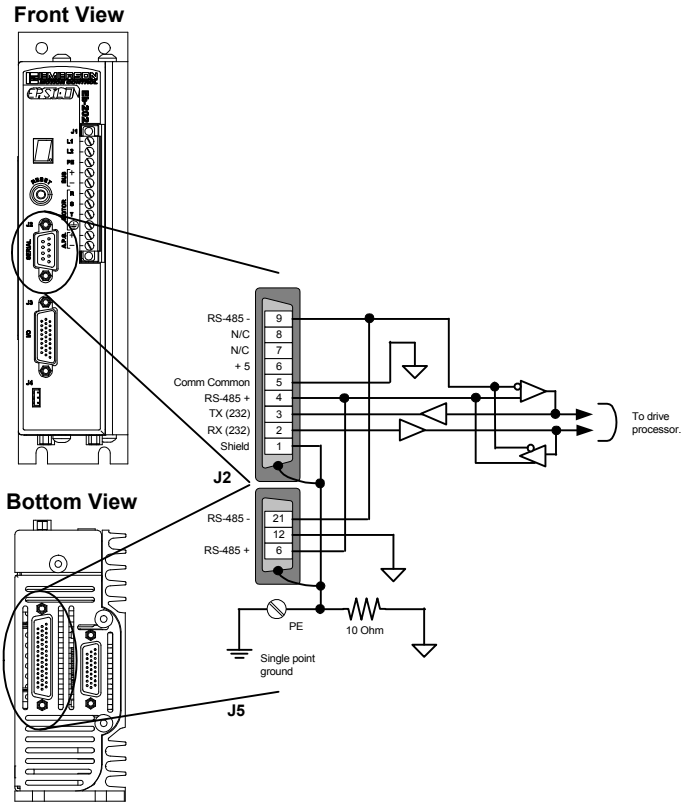


Figure 30: Epsilon RS-232 and RS-485 Internal Connections between the Command Connector and the Serial Communication Connector

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com



Caution

When connecting the serial port of your PC to the serial port of the drive, verify that your PC's ground is the same as the drive PE ground. Failure to do so can result in damage to your PC and/or your drive.



Note

Communication errors can usually be avoided by powering the computer or host device off of a convenience outlet that is mounted in the enclosure and whose neutral and ground are wired to the same single ended point ground that the drives and controllers are using.

This is sometimes benefical even with battery powered computers.

Modbus Communications

The drive's serial communication protocol is Modbus RTU slave with a 32 bit data extension. The Modbus protocol is available on most operator interface panels and PLC's.

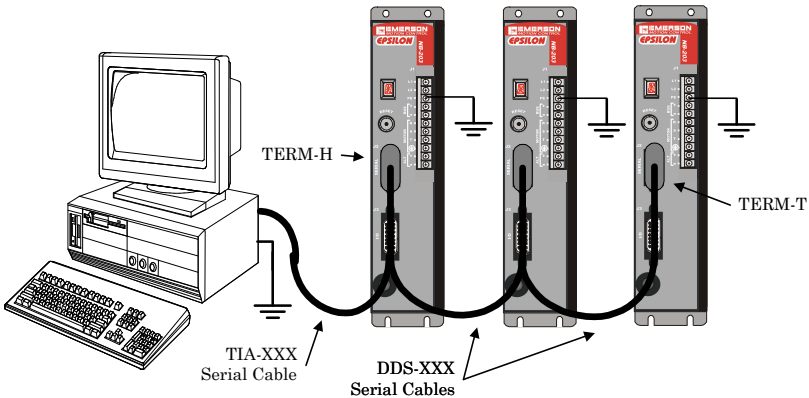
Serial Communications Specifications	
Max baud rate	19.2k
Start bit	1
Stop bit	2
Parity	none
Data	8

EMERSON Motion Control's Motion Interface panels are supplied with a Modbus master communications driver.

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

Multi-Drop Communications

The RS-485 option (pins 4 and 9) is provided for multi-drop configurations of up to 32 drives. EMERSON Motion Control provides a special multi-drop serial cable which allows you to easily connect two or more drives.



Note:
The terminating resistor packs, TERM-H and TERM-T, should be installed on the first (TERM-H) and last (TERM-T) drive in the string if the total cable length is over 50 feet.

Figure 31: Multi-Drop Wiring Diagram

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

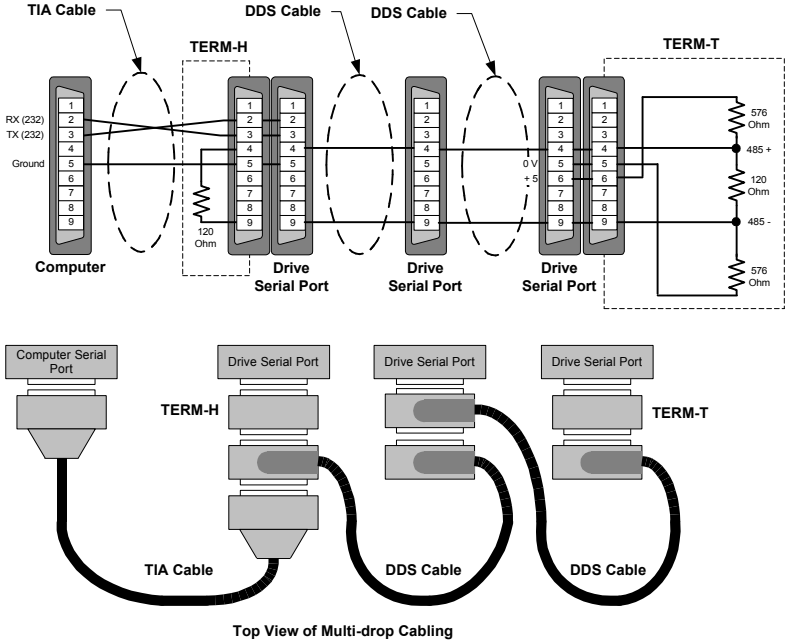


Figure 32: Multi-Drop Wiring Pinout

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

Diagnostics and Troubleshooting

Overview

This section provides you with guidelines and hints on troubleshooting various problems that may be encountered during setup and operation of your Epsilon or E Series drive. Specifically, it includes:

- Diagnostic Display
- Fault Codes
- Diagnostics Analog Output Test Points
- Drive Faults
- Control Panel

Diagnostic Display

The diagnostic display on the front of the drive shows drive status and fault codes. When a fault condition occurs, the drive will display the fault code, overriding the status code. The decimal point is “On” when the drive is enabled and the Stop input is not active. This indicates that the drive is ready to run and will respond to motion commands. Commands will not cause motion unless the decimal point is “On”.

Display Indication	Status	Description
	Brake Engaged (Output "Off")	Motor brake is mechanically engaged. This character will only appear if the Brake output function is assigned to an output line.

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

Display Indication	Status	Description
	Disabled	Power Stage is disabled.
	Position	Pulse mode operation.
	Velocity	Velocity mode operation.
	Torque	Torque mode operation.
	Summation	Summation mode operation.
	RMS Foldback	Motor torque is limited to 80 percent.
	Stall Foldback	Drive output current is limited to 80 percent of drive stall current.
	Ready to Run	Drive enabled, no Stop input.

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

Fault Codes

A number of diagnostic and fault detection circuits are incorporated to protect the drive. Some faults, like high DC bus and amplifier or motor over temperature, can be reset with the Reset button on the front of the drive or the Reset input function. Other faults, such as encoder faults, can only be reset by cycling power “Off” (wait until the status display turns “Off”), then power “On”.

The drive accurately tracks motor position during fault conditions. For example, if there is a Low DC Bus fault where the power stage is disabled, the drive will continue to track the motor’s position provided the logic power is not interrupted.

The +/- Travel Limit faults are automatically cleared when the fault condition is removed. The table below lists all the fault codes in priority order from highest to lowest. This means that if two faults are active, only the higher priority fault will be displayed.

Display	Fault	Action to Reset	Bridge Disabled
	NVM Invalid	Button or Input	Yes
	Drive Overtemp	Cool down, Cycle Power	Yes
	Power Module	Power	Yes

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

Display	Fault	Action to Reset	Bridge Disabled
	High DC Bus	Button or Input	Yes
	Low DC Bus	Button or Input	Yes
	Encoder State	Power	Yes
	Encoder Hardware	Power	Yes
	Motor Overtemp	Cool down, Button or Input	Yes
	Overspeed	Button or Input	Yes
	Max Following Error (Position mode)	Button or Input	Yes
	Travel Limit +/-	Auto	No

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

Display	Fault	Action to Reset	Bridge Disabled
	All "On"	Normally "On" for one second during power-up	Yes

Fault Descriptions

Power Up Test

This fault indicates that the power-up self-test has failed. This fault cannot be reset with the reset command or reset button.

NVM Invalid

At power-up the drive tests the integrity of the non-volatile memory. This fault is generated if the contents of the non-volatile memory are invalid.

Invalid Configuration

This fault will occur if the digital board in the drive does not match the power board settings. It is only useful during manufacturing. A drive with this fault should be returned for service.

Drive Overtemp

Indicates the drive IGBT temperature has reached 100° C.

Power Module

This fault is generated when a power stage over-temperature, over-current or loss of power stage logic supply occurs. This can

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

be the result of a motor short to ground, a short in the motor windings, a motor cable short or the failure of a switching transistor.

It can also occur if the drive enable input is cycled "Off" and "On" rapidly (>10 Hz).

This fault should not be allowed to occur repeatedly. System changes should be made to eliminate Z fault events. Drive power stage will become degraded if allowed to continue.



Note

If a cause for Z faults cannot be determined, write down all observations prior to and after the Z faults and contact Emerson Motion Control Technical Service.

High DC Bus

This fault will occur whenever the voltage on the DC bus exceeds 415 VDC. The most likely cause of this fault would be an open external shunt fuse, a high AC line condition or an application that requires an external shunt (e.g., a large load with rapid deceleration).

	High DC Bus Threshold	Low DC Bus Treshold
E Series	440	96
Epsilon	415	60

Low DC Bus

This fault will occur whenever the voltage on the DC bus drops below 60 volts. The most likely cause of this fault is a reduction (or loss) of AC power. A 50 ms debounce time is used with this fault to avoid faults caused by intermittent power disruption.

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

With and Epsilon drive, the low DC bus monitoring can be disabled with PowerTools software in the Advanced tab.

	High DC Bus Threshold	Low DC Bus Treshold
E Series	440	96
Epsilon	415	60

Encoder State

Certain encoder states and state transitions are invalid and will cause the drive to report an encoder state fault. This is usually the result of noisy encoder feedback caused by poor shielding.

Encoder Hardware

If any pair of complentary encoder lines are in the same state, an encoder line fault is generated. The most likely cause is a missing or bad encoder connection.

Motor Overtemp

This fault is generated when the motor thermal switch is open due to motor over-temperature or incorrect wiring.

Overspeed

This fault occurs in one of two circumstances:

1. When the actual motor speed exceeds the Overspeed Velocity Limit parameter or 150% of motor maximum operating speed. This parameter can be accessed with PowerTools software.

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

2. If the combination of command pulse frequency and Pulse Ratio can generate a motor command speed in excess of the fixed limit of 13000 RPM, an Overspeed Fault will be activated. In Pulse mode operation and any Summation mode which uses Pulse mode, the input pulse command frequency is monitored and this calculation is made. For example, with a Pulse Ratio of 10 pulses per motor revolution, the first pulse received will cause an Overspeed fault even before there is any motor motion.

Max Following Error

This fault is generated when the following error exceeds the following error limit (default following error limit is .2 revs). With PowerTools you can change the Following Error Limit value or disable in the Position tab.

Travel Limit +/-

This fault is caused when either the + or - Travel Limit input function is active.

"All On"

This is a normal condition during power up of the drive. It will last for less than 1 second. If this display persists, call EMERSON for service advice.

Normally, "All On" appears for less than one second during power-up. All segments are dimly lit when power is "Off." This is normal when an external signal is applied to the encoder inputs (motor or master) or serial port from an externally powered device. The signals applied to the inputs cannot exceed 5.5V level required to drive logic common or drive damage will occur.

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

Diagnostic Analog Output Test Points

The drive has two 8-bit real-time analog outputs which may be used for diagnostics, monitoring or control purposes. These outputs are referred to as Channel 1 and Channel 2. They can be accessed from the Command Connector on the drive or from the Diagnostics Analog Output Pins located on the front of the drive.

Each Channel can be programmed to the following sources:

Analog Output Source options

- Velocity Command
- Velocity Feedback
- Torque Command (equates to Torque Command Actual parameter)
- Torque Feedback
- Following Error

Default Analog Output Source

- Channel 1 = Velocity Feedback
- Channel 2 = Torque Command

Output	Source	Offset	Scale
1	Velocity Feedback	0	600 RPM/volt
2	Torque Command	0	30 percent/volt for selected motor

The DGNE cable was designed to be used with either an oscilloscope or a meter. The wires are different lengths to avoid shorting to each other. However, if signals do get shorted to GND, the drive will not be damaged because the circuitry is protected.

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

Note

Connecting the A.P.S. 24V return to chassis ground reduces output offset voltage.

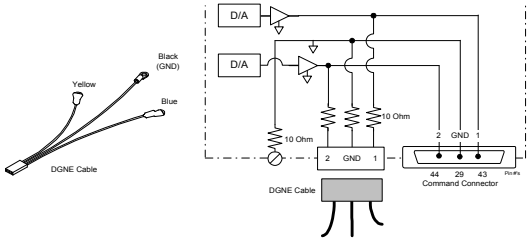


Figure 33: Diagnostic Cable (DGNE) Diagram

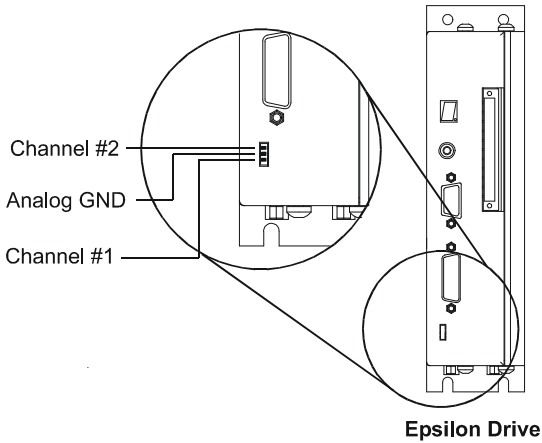


Figure 34: Epsilon Location

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

Drive Faults

The Drive Faults Detected dialog box is automatically displayed whenever a fault occurs. There are three options in this dialog box: Reset Faults, Ignore Faults and Help.

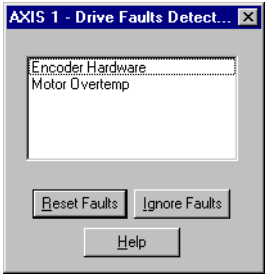


Figure 35: Drive Faults Detected Dialog Box

Resetting Faults

Some drive faults are automatically reset when the fault condition is cleared. Others require drive power to be cycled or the drive to be "rebooted" to be cleared. If you wish to continue working in the PowerTools software without resetting the fault, click the *Ignore Fault* button.

To reset faults that can be reset with the *Reset Faults* button, simply click the *Reset Faults* button in the Drive Faults Detected dialog box or push the Reset button on the front of the drive where the fault occurred.

Viewing Active Drive Faults

To view all active drive faults, select the View Faults command from the **Device** menu. The dialog box displayed is the same as Active Drive Faults dialog box described above.

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

Rebooting the Drive

To reboot the drive, cycle power or select the Reboot Drive command from the **Device** menu. This command reboots the drive attached to the active Configuration Window.

Watch Window

This feature allows you to customize a window to monitor drive parameters which you select from a complete list of drive parameters. From this window you can watch the parameters you selected in real time. This feature is only available when you are online with the drive.



Note

You cannot change the values of the parameters while they are being displayed in the Watch Window. The parameter in the setup screens will look like they have been changed when they actually have not. To update a parameter, delete it from the Watch Window selection.



Note

It is normal to have the Watch Window show up with the three motor parameters already selected if the motor parameters window has been accessed previously. If you do not need to view them, simply push the *Clear All* button and select the parameters you wish to view.

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

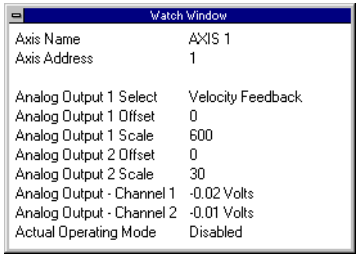


Figure 36: Watch Window

The Watch Window is accessed by selecting Watch Drive Parameters from the **Tools** menu or by clicking on the Watch Window icon on the toolbar.

The Watch Window will automatically appear as soon as you select a parameter from the Select Drive Parameters dialog box. After you have selected the parameters you wish to watch, click the *Close* button. The Select Drive Parameters dialog box will close and the Watch Window will remain open.

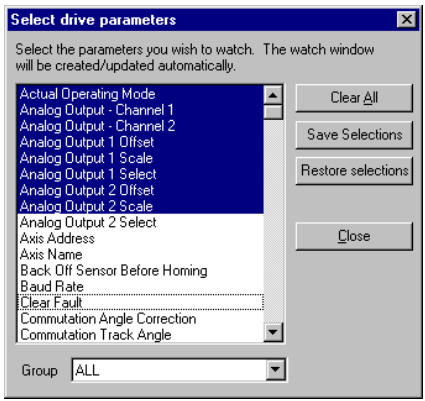


Figure 37: Select Drive Parameters Dialog Box

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

Group

This list box enables you to view the complete list of parameters or just a group of parameters you are interested in. The groups include:

Analog Out	Fault Log	Setup
Communication	Home (FM-2 / Ei only)	Status
Digital Inputs	ID	Torque
Digital Outputs	Index (FM-2 / Ei only)	Tuning
Execution	Motor	User Def Motor
Fault Counts	Position	Velocity

Clear All Button

This button is used to clear all the parameter selections that were previously selected.

Save Selections Button

This button saves the parameter selections. This enables you to restore the same list of parameters for use in future online sessions.

Restore Selections Button

This button restores the parameter selections previously saved. This enables you to restore the list of parameters you created in a previous online session.

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

View Motor Parameters

When online with the drive this feature allows you to display a pre-defined Watch Window to monitor three motor parameters. These parameters are normally used when testing the setup of a User Defined Motor for commutation accuracy.

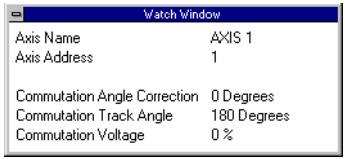


Figure 38: View Motor Parameters Window

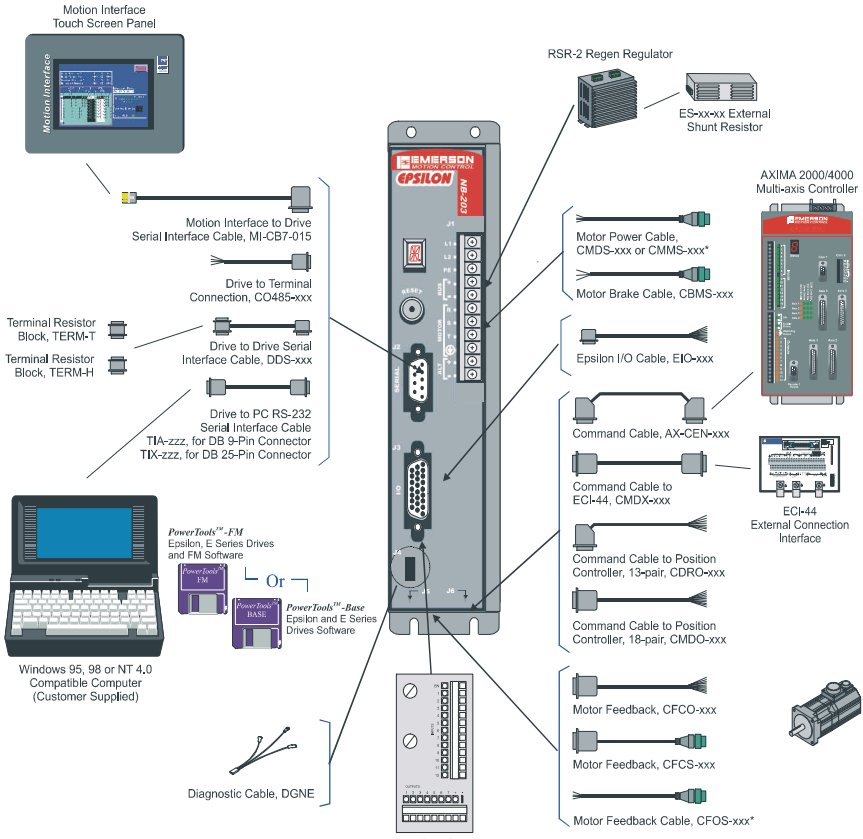
The View Motor Parameters window is accessed by selecting View Motor Parameters from the **Tools** menu.

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

Options and Accessories

Epsilon Eb Digital Servo Drive



Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

ECI-44 External Connector Interface

The ECI-44 allows access to all command and input and output signals. The ECI-44 should be mounted close to the drive and away from any high voltage wiring. The ECI-44 comes complete with the hardware necessary for mounting to most DIN rail mounting tracks.

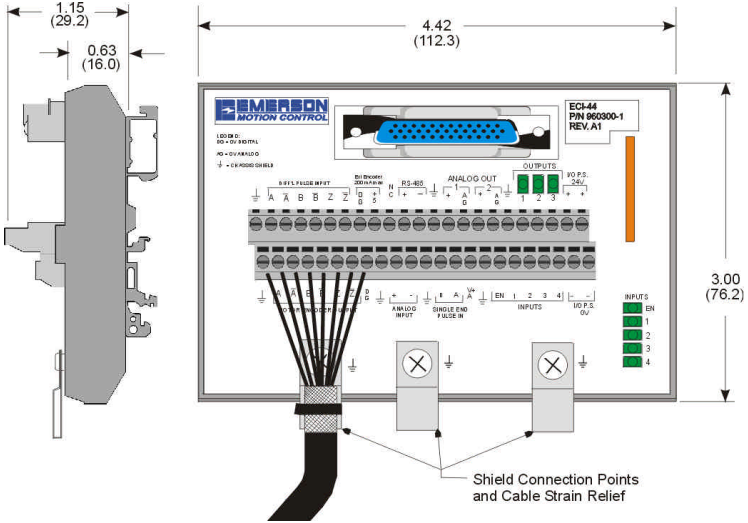


Figure 39: Dimensions of ECI-44

Note

Shield connection points are connected to the shell of the 44-pin “D” connector on the ECI-44. Also, the shield connection points of the ECI-44 are also designed to provide a point for cable strain relief.

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

Use tie wraps to provide a strain relief and a ground connection at the shield connection points.

If you do not wish to use the DIN rail mounting hardware, the ECI-44 can be disassembled and the mounting clips removed.

The ECI-44 wire range is #18 to 24 AWG stranded insulated wire.



Note

Wiring should be done with consideration for future troubleshooting and repair. All wiring should be either color coded and/or tagged with industrial wire tabs. Low voltage wiring should be routed away from high voltage wiring.

STI-EIO Interface

The STI-EIO interface allows access to all digital input and output signals. The STI-EIO mounts directly to the J3 connector on the drive. See Figure 40 on page 70.



Note

Shield connection points are connected to the shell of the 44-pin “D” connector on the STI EIO.

The STI-EIO wire range is #18 to 24 AWG stranded insulated wire.



Note

Wiring should be done with consideration for future troubleshooting and repair. All wiring should be either color coded and/or tagged with industrial wire tabs. Low voltage wiring should be routed away from high voltage wiring.

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

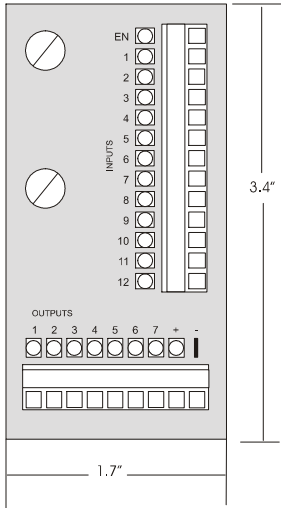


Figure 40: Dimensions of STI-EIO

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

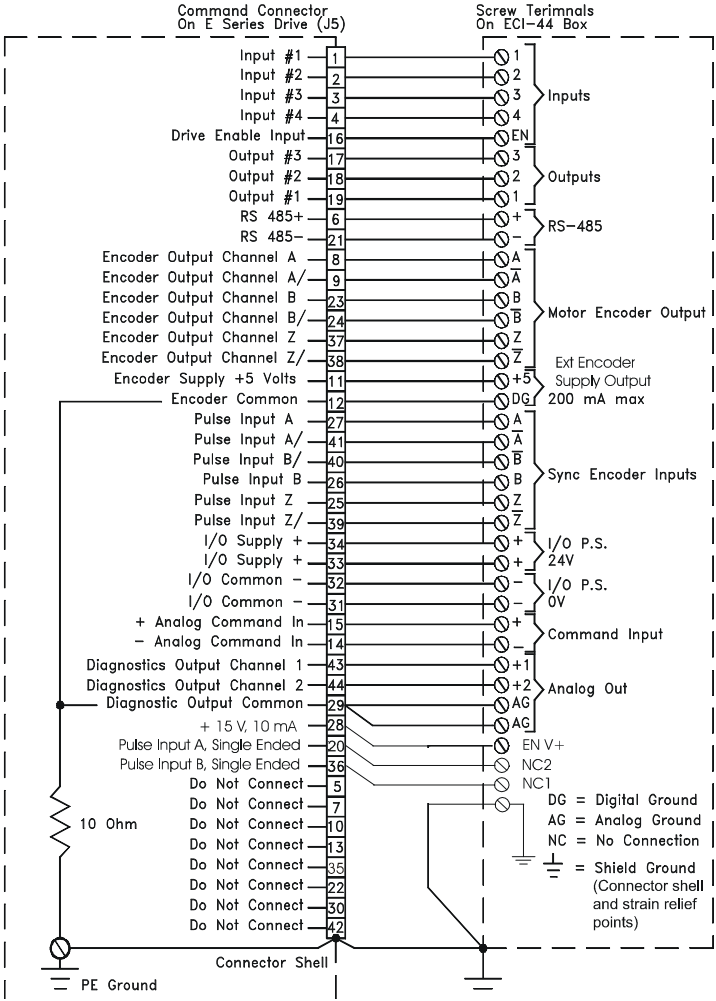


Figure 41: ECI-44 Signal Connections

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

Specifications

Overview

This chapter describes the drive/motor specifications and cable diagrams. Specifically, it includes:

- Drive and Motor Specifications
- Power Dissipation
- Speed Torque Curves
- Epsilon Drive Dimensions
- MG Motor Dimensions and NT Motor dimensions
- Cable Diagrams
- Vendor Contact Information

Drive Specifications

	Epsilon Series
Power Requirements	42 - 264 VAC, 1 Ø, 47 - 63 Hz 240 VAC for rated performance or 12 - 375 VDC when using an A.P.S. Logic Supply Input and disabled Low DC Bus alarm.
Auxiliary Power Supply/ Auxiliary Logic Power Input	For logic backup, 24 VDC, 0.5A
Switching Frequency	20 kHz
Power Supply Output	5 VDC, 250 mA maximum for master encoder usage
Efficiency - Drive	Eb-202/203: 93% at full rated output power Eb-205: 95% at full rated output power
Ingress Protection (IP) Rating	Drive: IP20 MG motors: IP65 NT motors: IP65/IP54 Molded motor and feedback cables: IP65

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

	Epsilon Series
Serial Interface	RS-232 / RS-485 Internal RS-232 to RS-485 converter Modbus protocol with 32 bit data extention 9600 or 19.2 k baud
Control Inputs	**Analog command:** ±10 VDC 14 bit, 13 bit, 100 kohm impedance, differential **Digital inputs:** (5) 10-30 VDC, 2.8 kohm impedance; current sourcing signal compatible (active high); max input response time is 500 µs; optically isolated **Input debounce:** 0-2000 ms
Control Outputs	**Diagnostic analog outputs:** (2) ±10 VDC (single ended, 20 mA max) 10 bit software selectable output signals **Digital outputs:** (3) 10-30 VDC 150 mA max, current sourcing, (active high) optically isolated: Input debounce: Programmable range, 0 to 200 ms **Motor temp sensor (analog):** 0 to +5 VDC (single ended), 10 Kohm impedance
Pulse Mode	**Interface:** Software selectable differential (RS422) or single ended (TTL Schmitt Trigger) **Maximum input frequency:** Differential - 2 MHz per channel; 50% duty cycle (8 MHz count in quadrature) Single ended - 1 MHz per channel; 50% duty cycle (4 MHz count in quadrature) **Ratio Capabilities:** 20 to 163,840,000 PPR Input Device = AM26C32 V_{diff} = 0.1 - 0.2 V $V_{common\ mode}$ max = +/- 7 V Input impedance each input to 0 V = 12 - 17 kohm

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

	Epsilon Series
Encoder Output Signal	Differential line driver, RS-422 and TTL compatible Scalable in one line increment resolution up to 2048 lines/rev of the motor (MG and NT) Output Device = AM26C31 20 mA per channel, sink and/or source $V_{out\ Hi}$ @ 20 mA = 3.8 - 4.5 V $V_{out\ Lo}$ @ 20 mA = 0.2 - 0.4 V $V_{out\ diff}$ w/100 ohm termination = 2.0 - 3.1 V $V_{out\ common\ mode}$ w/100 ohm termination = 0.0 - 3.0 V $I_{out\ short\ circuit}$ = 30 - 130 mA
Shunt Resistor Capacity/ Regeneration Capacity	**Internal:** At full speed, use full torque decel and 5:1 inertial load for Eb 202/203 with NT-212 or Eb-205 with MG-340. Repetition frequency limited only by drive RMS capacity. No internal shunt resistor. **External:** Bus connection provided for external regeneration unit (EMC model RSR-2 with a 20 ohms resistor) 15 ARMS capacity.
Fault Detection Capability	Low DC bus (can be disabled) High DC bus Power Stage fault Logic power Encoder state Encoder line break Drive overtemperature Motor over temperature Overspeed Travel limit (+) Travel limit (-) Pulse mode position error Watchdog timer Power-up self test failure Non-volatile memory invalid
Cooling Method	Eb-202, Eb-203, Eb-205: Convection

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

	Epsilon Series
Environmental	**Ambient temperature range for rated output:** 32° F to 104° F (O° C to 40° C) **Maximum ambient operating temperature:** 104° F to 122° F (40° C to 50° C) with power derating of 3%/°C **Rated altitude:** 3,280 feet (1000 m) **Vibration:** 10 - 2000 Hz at 2g **Humidity requirement:** 10 - 95% non-condensing **Storage temperature:** -13 °F to 167 °F (-25 °C to 75 °C)
Derating	**Temperature:** Operation in ambient temperature over 50° C (122° F) not recommended. Drive output power must be derated by 3 %/°C between 104° F to 122° F (40° C to 50° C) **Derating altitude:** Above 3,280.8 ft (1000 m) reduce output by 1% per 328.08 ft (100 m)
Standards and Agency Approvals	UL listed Canadian UL listed CE Mark: Low voltage directive; EMC directive
Accessory Specifications	
Amplifier Weights	Eb-202 3.3 lb (1.5 kg) Eb-203 3.3 lb (1.5 kg) Eb-205 3.7 lb (1.7 kg) *Add 1 lb for shipping.

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

Drive and Motor Combination Specifications

Drive	Motor	Cont. Torque lb-in (Nm)	Peak Torque lb-in (Nm)	Power HP @ Rated Speed (kWatts)	Inertia lb-in-sec^2 (kg-cm^2)	Max speed RPM	Encoder resolution lines/ rev	Motor Ke VRMS/ krpm	Motor Kt lb-in/ ARMS (Nm/ ARMS)
Eb-202	MG-205	5 (0.56)	13.5 (1.53)	0.31 (0.23)	0.000084 (0.95)	5000	2048	28.3	4.1 (0.46)
	MG-208	6.7 (0.76)	13.2 (1.49)	0.53 (0.4)	0.000144 (0.163)	5000	2048	28.3	4.1 (0.46)
	NT-207	7.3 (0.82)	15.2 (1.72)	0.45 (0.34)	0.000094 (0.1063)	5000	2048	35	5.124 (0.58)
	NT-212	9.2 (1.04)	18 (2.03)	0.71 (0.53)	0.000164 (0.185)	5000	2048	34.7	5.08 (0.57)
Eb-203	MG-205	5 (0.56)	15.0 (1.69)	0.31 (0.23)	0.000084 (0.95)	5000	2048	28.3	4.1 (0.46)
	MG-208	9.1 (1.03)	20 (2.26)	0.58 (0.43)	0.000144 (0.163)	5000	2048	28.3	4.1 (0.46)
	MG-316	15.8 (1.79)	31.8 (3.59)	1.0 (0.75)	0.000498 (0.562)	4000	2048	37.6	5.5 (0.62)
	NT-212	12.5 (1.41)	27 (3.05)	0.8 (0.6)	0.000164 (0.185)	5000	2048	34.7	5.08 (0.57)
Eb-205	NT-212	12.5 (1.41)	30 (3.4)	0.8 (0.6)	0.00164 (0.185)	5000	2048	34.7	5.08 (0.57)
	MG-316	18.6 (2.1)	52 (5.9)	1.00 (0.75)	0.000498 (0.562	4000	2048	37.6	5.5 (0.62)
	MG-340	39.5 (4.5)	83 (9.4)	1.8 (1.4)	0.00125 (1.414)	3000	2048	55	8.0 (0.90)

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

Motor Brake Specifications

Motor	Holding Torque lb-in (Nm)	Added Inertia lb-in-sec2 (kg-cm2)	Added Weight lb (kg)
MGE-2XXCB	10 (1.13)	0.000025 (0.0282)	1.8 (0.55)
MGE-316CB MGM-340CB	50 (5.6)	0.00015 (0.1693)	2.4 (1.1)
MGE/M-455CB MG-490CB MG-4120CB	220 (24.9)	0.000412 (0.4652)	5.8 (2.6)

Motor	Coil Voltage (VDC)	Coil Current (Amps)	Mechanical Disengage-ment Time	Mechanical Engagement Time
MGE-2XXCB	24 (±10%)	0.48 (±10%)	25 ms	40 ms
MGE-316CB MGM-340CB	24 (±10%)	0.52 (±10%)	100 ms	250 ms
MGE/M-455CB MG-490CB MG-4120CB	24 (±10%)	0.88 (±10%)	100 ms	250 ms

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

Motor Weights

Motor	Weight lb (kg) without Brake	Weight lb (kg) with Brake
MGE-205	3.0 (1.36)	N/A
MGE-208	4.0 (1.8)	5.8 (2.6)
MGE-316	8.3 (3.8)	10.7 (4.9)
MGE/M-340	14.6 (6.6)	17.0 (7.7)
MGE/M-455	18.5 (8.4)	24.3 (11.0)
MGE/M-490	27.0 (12.3)	32.8 (14.9)
MGE/M-4120	38.0 (17.3)	43.8 (19.9)
NT-207	3 (1.36)	N/A
NT-212	4 (1.81)	N/A

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

Axial/Radial Loading

Motor	Max Radial Load (lb.)	Max. Axial Load (lb.)
MGE-205	20	15
MGE-208	20	15
MGE-316	40	25
MGM-340	40	25
MGE/M-455	100	50
MGE/M-490	100	50
MGE/M-4120	100	50

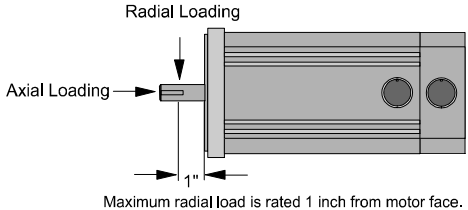


Figure 42 Axial/Radial Loading

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

IP Ratings

Motor	Rating
MG (all)	IP65
NT-207	IP65
NT-207 (w/o seals)	IP54
NT-212	IP65
NT-212 (w/o seals)	IP54

Encoder Specifications

Motor	Density	Output Type	Output Frequency	Output Signals	Power Supply
MG and NT	2048 lines/rev	RS422 differential driver	250 kHz per channel	A, B, Z, Comm U, Comm W, Comm V and all complements	5V, 200 mA ±10%

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

Power Dissipation

In general, the drive power stages are 90 to 95 percent efficient depending on the actual point of the torque speed curve the drive is operating. Logic power losses on the Epsilon drive are 11 W with normal loads to 15 W with additional loads such as external encoder and low input voltage (<22 VDC on A.P.S. or 120 VAC on AC input).

The values shown in the table below represent the typical dissipation that could occur with the drive/motor combination specified at maximum output power.

Drive Model	Logic Power Losses (typ) Drive (Pld) (Watts)	Maximum Power Stage Losses (Pp) (Watts)	Total Power Losses (Watts)
Eb-202 / MG-205	11	25	36
Eb-202 / NT-207		25	36
Eb-202 / NT-212		30	41
Eb-203 / NT-207		30	41
Eb-203 / MG-208		55	66
Eb-203 / NT-212		55	66
Eb-203 / MG-316		60	71
Eb-205 / NT-212		55	66
Eb-205 / MG-316		72	83
Eb-205 / MG-340		88	99

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

Power Dissipation Calculation

Calculating actual dissipation requirements in an application can help minimize enclosure cooling requirements, especially in multi-axis systems. To calculate dissipation in a specific application, use the following formula for each axis and then total them up. This formula is a generalization and will result in a conservative estimate for power losses.

$$TPL = \frac{TRMS * Vmax}{1500} + Pld + Psr$$

Where:

TPL = Total power losses (Watts)
TRMS = RMS torque for the application (lb-in)
Vmax = Maximum motor speed in application (RPM)
Pld = Logic Power Losses Drive (Watts)
Psr = Shunt Regulation Losses (Watts)-(RSR-2 losses or equivalent)



Note

TRMS * Vmax / 1500 = Power Stage Dissipation = Pp

A more accurate calculation would include even more specifics such as actual torque delivered at each speed plus actual shunt regulator usage. For help in calculating these please contact our Application Department with your system profiles and loads.

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

Speed Torque Curves

Continuous ratings of the MG and NT motors are based on 100°C (212° F) motor case temperature and 25°C (77° F) ambient temperature with the motor mounted to an aluminum mounting plate as shown in the table below.

Motor	Mounting Plate Size
MG-205 and 208, NT-207 and 212	6” x 6” x .25”
MG-316 through 490	10” x 10” x .375
MG-4120	12” x 16” x .5”

- Speed torque curves are based on 240 VAC drive operation.
- All specifications are ±5 percent due to motor parameter variations.

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

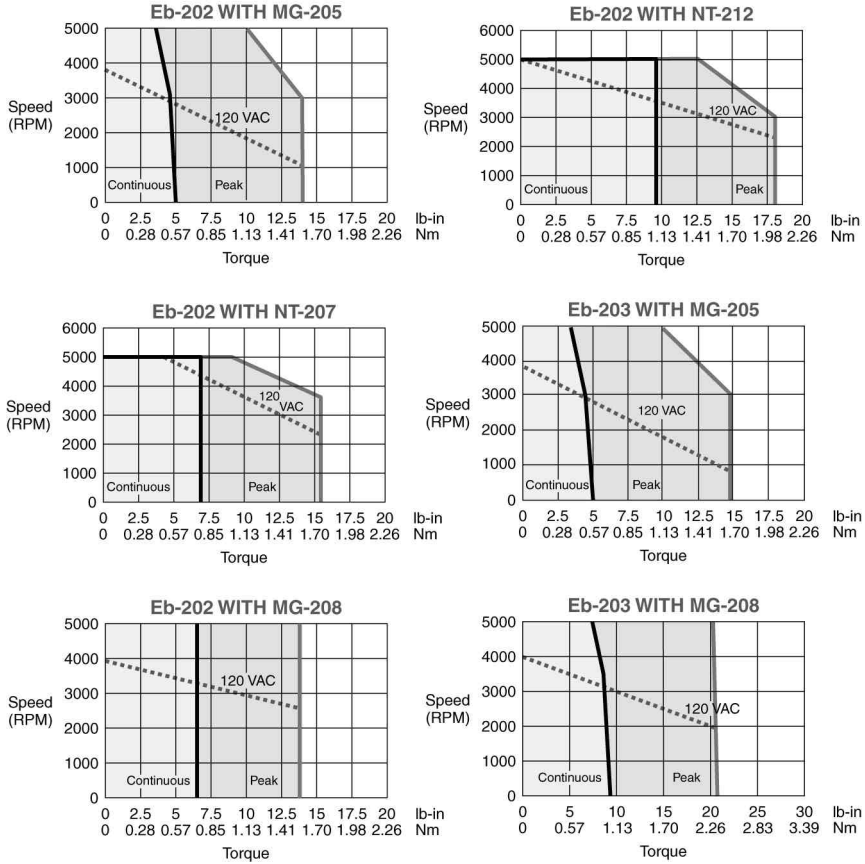


Figure 43: Epsilon Speed Torque Curves, sheet 1 of 2

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

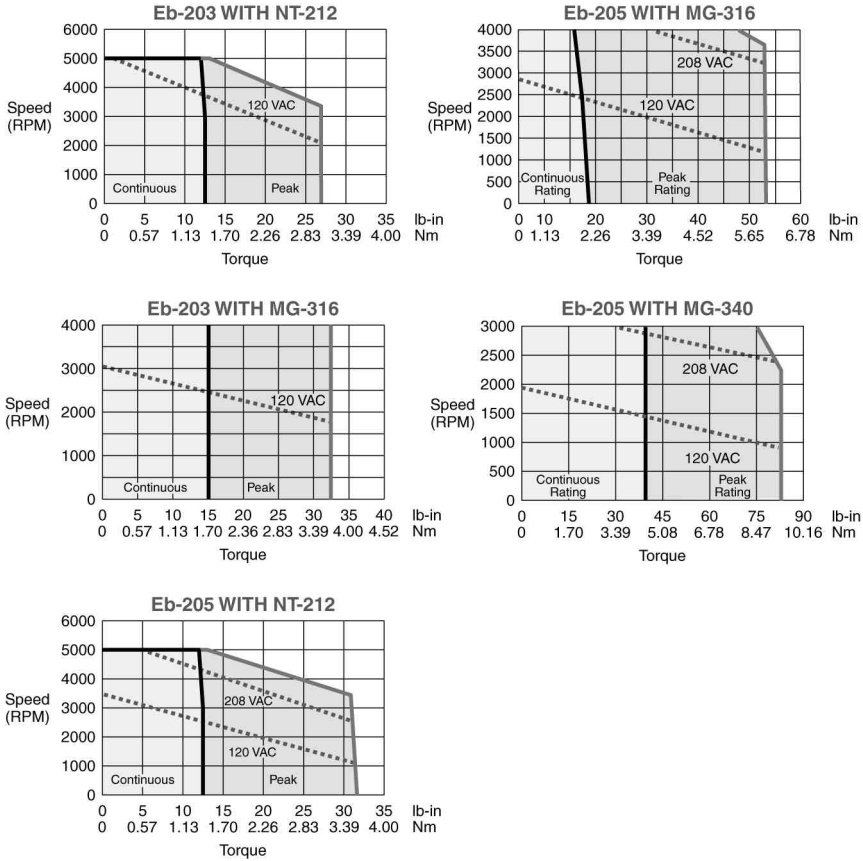


Figure 44: Epsilon Speed Torque Curves, sheet 2 of 2

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

Epsilon Drive Dimensions: Eb 202, Eb-203, Eb-205

The following table applies to A* and B* as shown in Figure 45.

Drive Model	Dimension A* (shown in inches/mm)	Dimension B* (shown in inches/mm)
Eb-202	2.10 [53.3]	.45 [11.4]
Eb-203	2.10 [53.3]	.45 [11.4]
Eb-205	3.56 [90.42]	.7 [17.78]

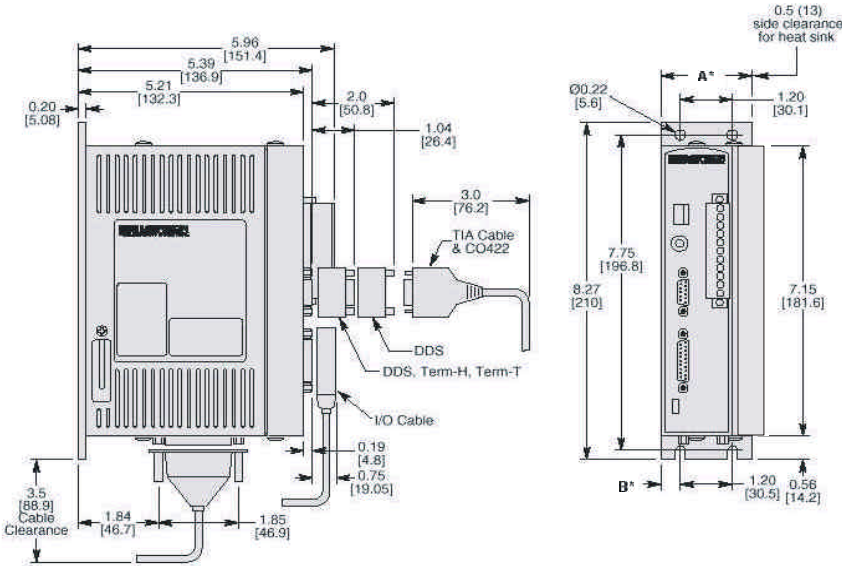
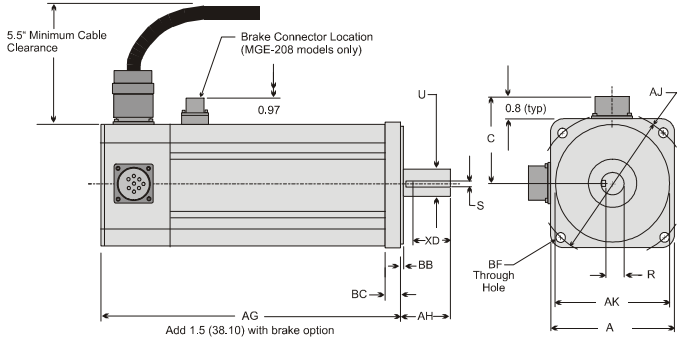


Figure 45: Drive Dimesions Eb-202, Eb-203, Eb-205

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

MG Motor Dimensions

MGE-205 and 208 Motors

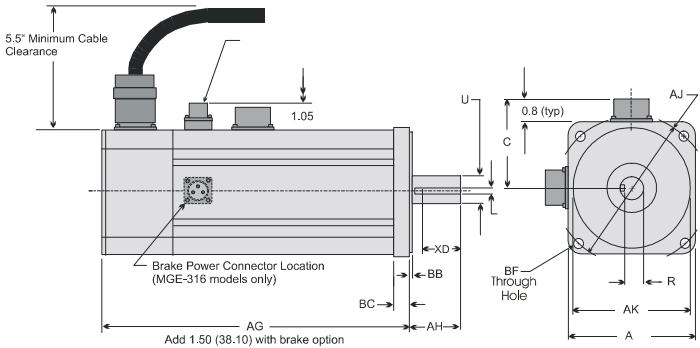


MGE-205 and 208 Mounting Dimensions inches (mm)							
	AG	A	BC	AH	U Max	XD	S Min
205	5.60 (143.0)	2.25 (57.2)	.46 (11.2)	1.20 (30.5)	.375 (9.525)	.563 (14.3)	.127 (3.23)
208	6.75 (171.4)	2.25 (57.2)	.46 (11.2)	1.20 (30.5)	.375 (9.525)	.563 (14.3)	.127 (3.23)

MGE-205 and 208 Mounting Dimensions inches (mm)						
	R	C Max	AJ	BB	AK	BF
205	0.300 (7.62)	2.0 (51)	2.625 (66.68)	.063 (1.60)	1.502 (38.15)	.205 (5.21)
208	0.300 (7.62)	2.0 (51)	2.625 (66.68)	.063 (1.60)	1.502 (38.15)	.205 (5.21)

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

MGE-316 and 340 Motors

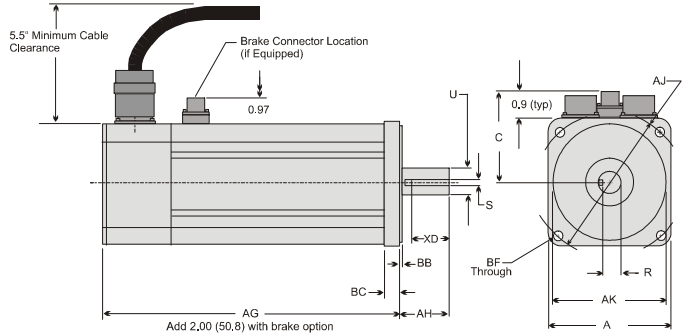


MGE-316, MGM-316, and MGM-340 Mounting Dimensions inches (mm)						
	AG	A	BC	AH	U Max	XD
316 E	7.24 (184.0)	3.31 (84.0)	.44 (11.2)	1.21 (30.7)	.4997 (12.69)	.90 (22.9)
316 M	7.24 (183.9)	3.50 (89.0)	0.44 (11.2)	1.20 (30.5)	.5512 (14.00)	0.79 (20.0)
340	10.24 (260.1)	3.50 (89.0)	.44 (11.2)	1.20 (30.6)	.5512 (14.000)	.787 (20.0)

MGE-316, MGM-316, and MGM-340 Mounting Dimensions inches (mm)							
	S Min	R	C Max	AJ	BB	AK	BF
316 E	.1265 (3.213)	.42 (10.7)	2.50 (64.0)	3.875 (98.43)	.06 (1.600)	2.877 (73.08)	.233 (66.0)
316 M	0.20 (5.08)	0.43 (10.9)	2.5 (64.0)	3.937 (108.0)	0.12 (3.0)	3.15 (80.0)	.276 (7.01)
340	.197 (5.00)	.429 (10.90)	2.50 (64.0)	3.937 (100.00)	.118 (3.00)	3.150 (80.01)	.276 (7.01)

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

MGE-455, 490 and 4120 Motors

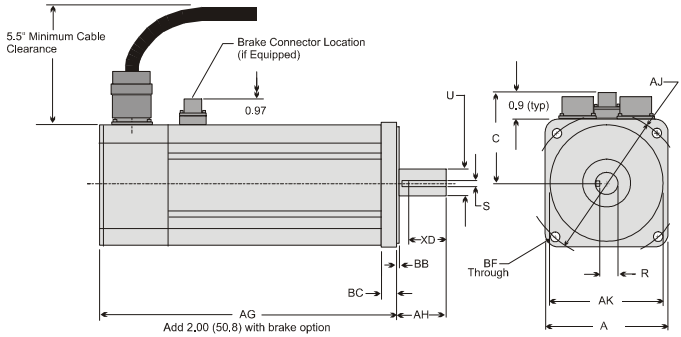


MGE-455, 490 and 4120 Mounting Dimensions inches (mm)							
	AG	A	BC	AH	U Max	XD	S Min
455	8.61 (218.7)	5.00 (127.0)	.53 (13.5)	190 (48.2)	.6245 (15.862)	1.50 (38.1)	.1875 (4.763)
490	11.11 (282.10)	5.00 (127.0)	.53 (13.5)	190 (48.2)	.8750 (22.225)	1.50 (38.1)	.1875 (4.763)
4120	13.61 (345.70)	5.00 (127.0)	.53 (13.5)	190 (48.2)	.8750 (22.225)	1.50 (38.1)	.1875 (4.763)

MGE-455, 490 and 4120 Mounting Dimensions inches (mm)						
	R	C Max	AJ	BB	AK	BF
455	.51 (13.0)	3.20 (81.3)	5.875 (149.23)	.10 (2.50)	4.500 (114.30)	3/8-16 UNC
490	.77 (19.6)	3.20 (81.3)	5.875 (149.23)	.10 (2.50)	4.500 (114.30)	3/8-16 UNC
4120	.77 (19.6)	3.20 (81.3)	5.875 (149.23)	.10 (2.50)	4.500 (114.30)	3/8-16 UNC

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

MGM-455, 490 and 4120 Motors



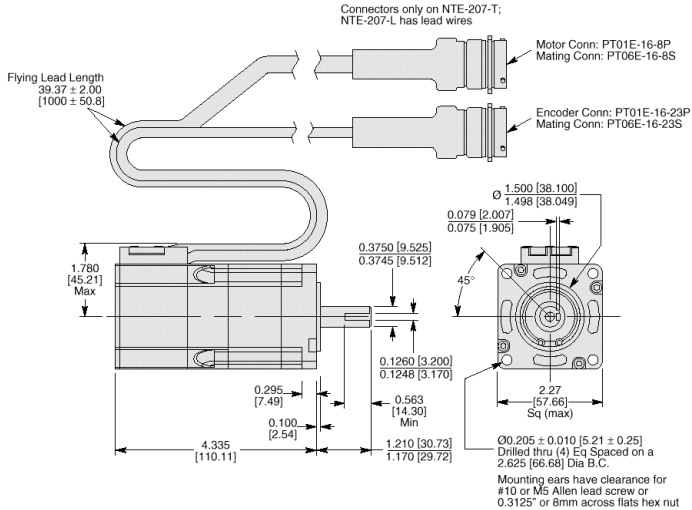
MGE-455, 490 and 4120 Mounting Dimensions mm (inches)							
	AG	A	BC	AH	U Max	XD	S Min
455	216.0 (8.59)	121.0 (4.764)	13.0 (.51)	50.5 (1.99)	19.000 (.7480)	40.0 (1.58)	6.00 (.236)
490	281.7 (11.09)	121.0 (4.764)	13.0 (.51)	50.5 (1.99)	24.000 (9.449)	37.1 (1.46)	7.963 (.3135)
4120	343.1 (13.59)	121.0 (4.764)	13.0 (.51)	50.5 (1.99)	24.000 (9.449)	37.1 (1.46)	7.963 (.3135)

MGE-455, 490 and 4120 Mounting Dimensions mm (inches)						
	R	C Max	AJ	BB	AK	BF
455	15.5 (.61)	70.3 (2.77)	145.00 (5.709)	3.00 (.118)	110.10 (4.331)	10.00 (.394)
490	19.9 (.78)	70.3 (2.77)	145.00 (5.709)	3.00 (.118)	110.10 (4.331)	10.00 (.394)
4120	19.9 (.78)	70.3 (2.77)	145.00 (5.709)	3.00 (.118)	110.10 (4.331)	10.00 (.394)

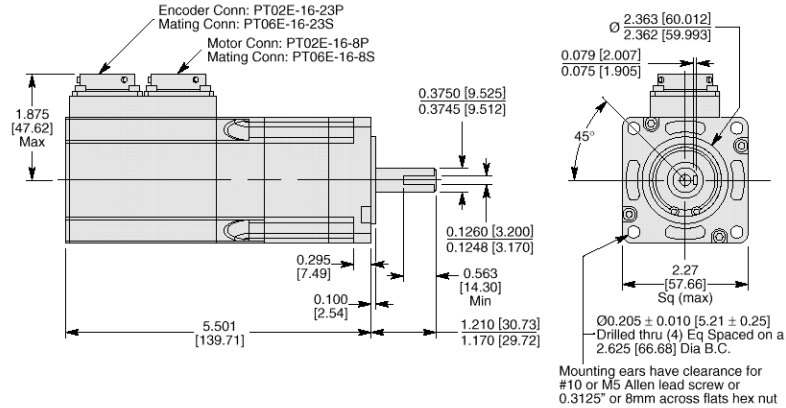
Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

NT Motor Dimensions

NTE-207 Motors; English Face (NEMA 23 with 3/8 inch shaft)



Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com



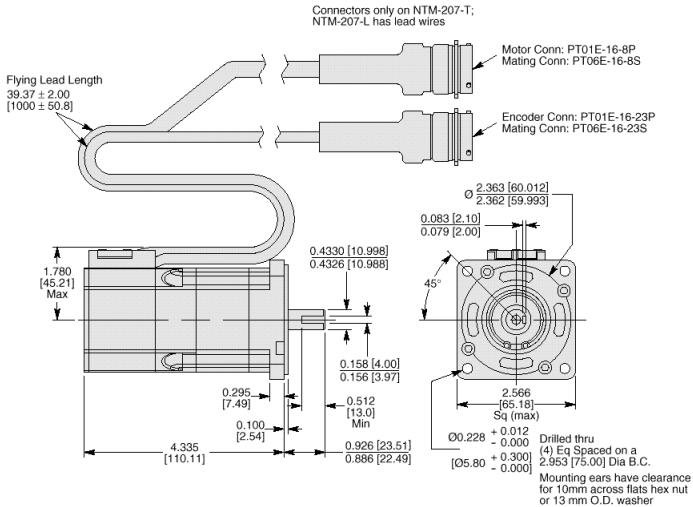


Note

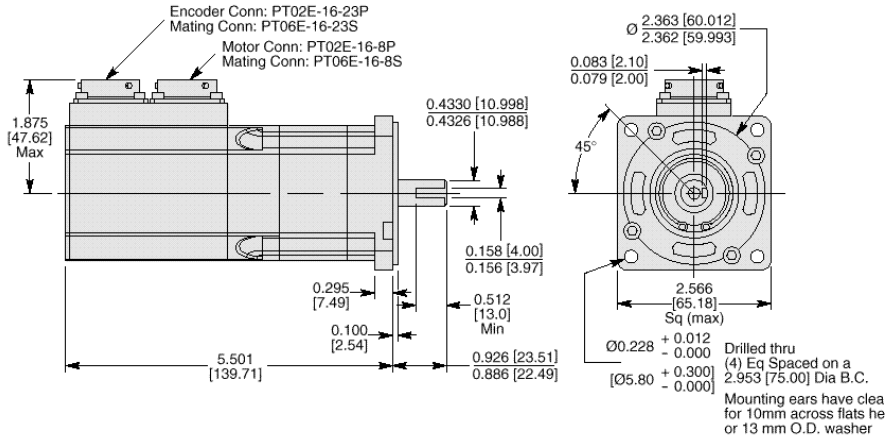
Mounting ears have clearance for #10 or M5 Allen head screw or .3125" or 8mm across flat hex nut.

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

NTM-207 Motors; Metric Face



Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

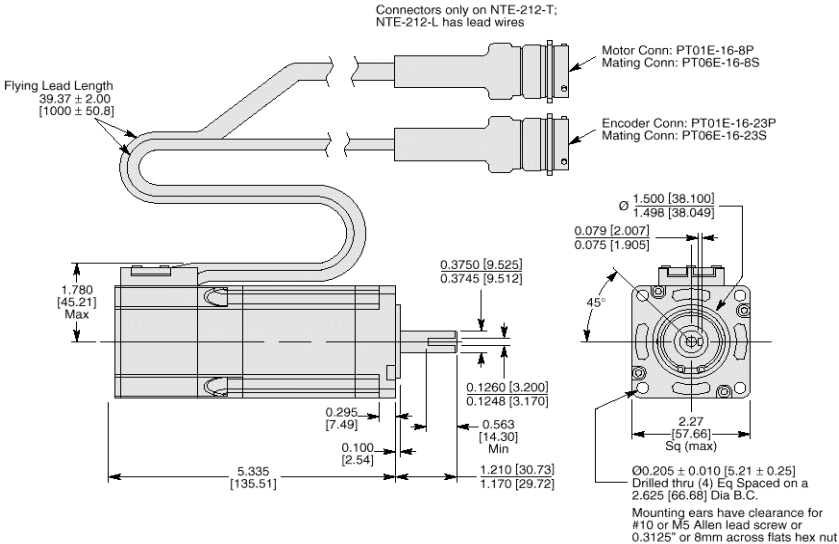


Note

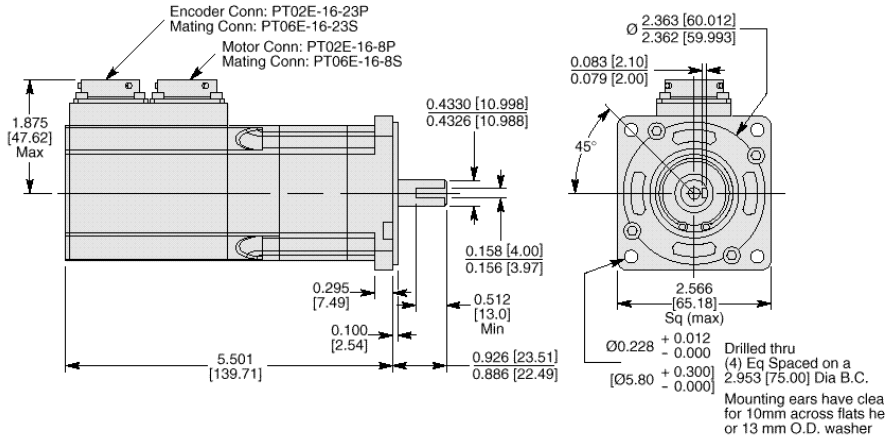
Mounting ears have clearance for #10 or M5 Allen head screw or .3125" or 8mm across flat hex nut.

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

NTE-212 Motors; English Face (NEMA 23 with 3/8 inch shaft)



Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com



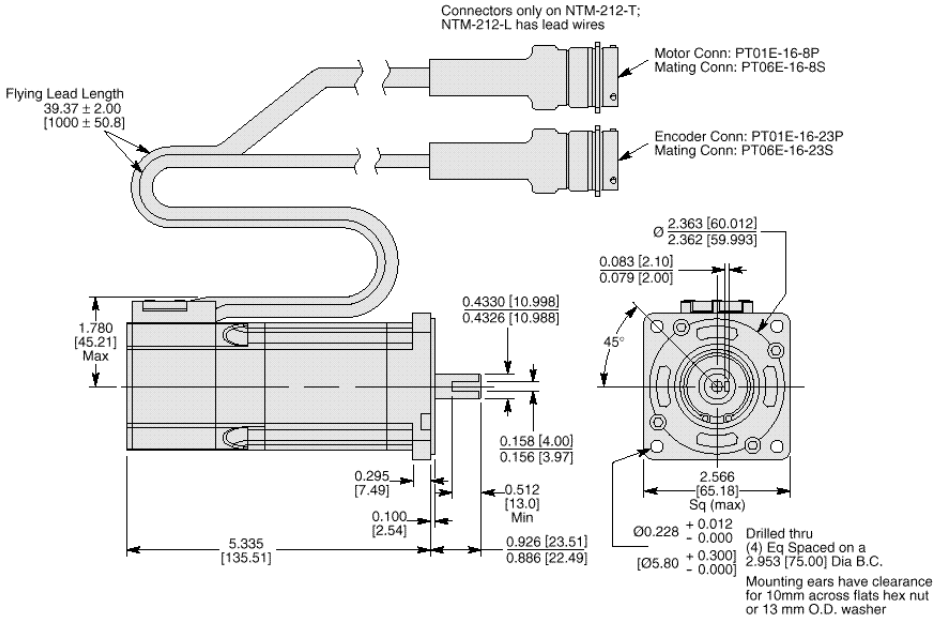


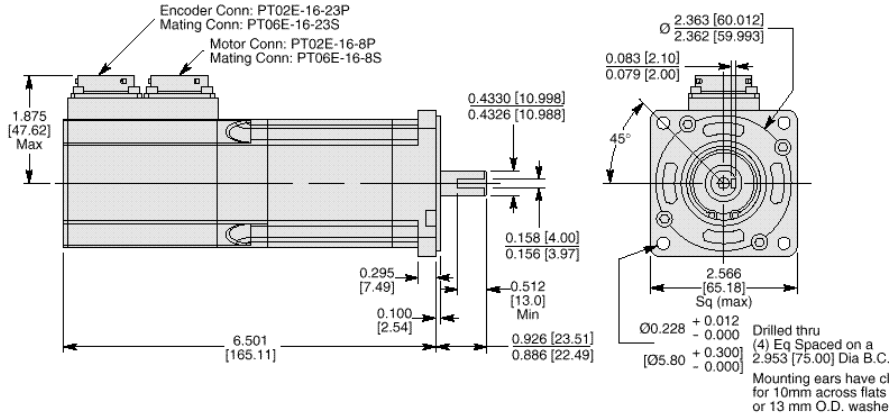
Note

Mounting ears have clearance for #10mm or M5 Allen head screw or .3125" or 8mm across flat head screw.

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

NTM-212 Motors; Metric Face







Note

Mounting ears have clearance for 10mm across flat hex nut or 13mm O.D. washer.

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

Cable Diagrams

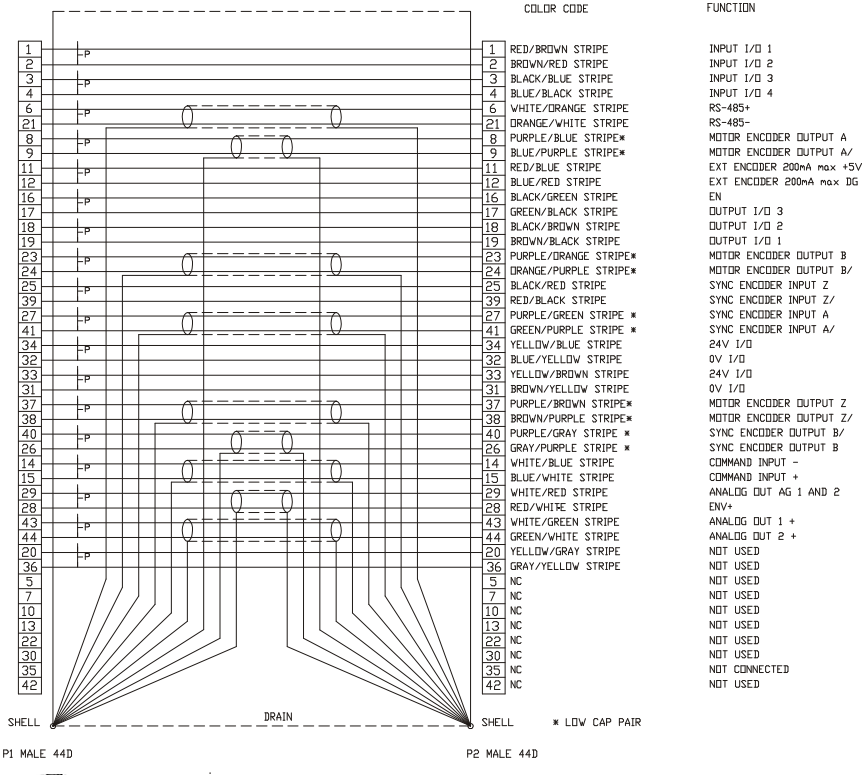
Drive Signal	CMDX, CMDO, ECI-44	CDRO	AX4-CEN
Analog In +	X	X	X
Analog In -	X	X	X
Encoder Out A	X	X	X
Encoder Out A/	X	X	X
Encoder Out B	X	X	X
Encoder Out B/	X	X	X
Encoder Out Z	X	X	X
Encoder Out Z/	X	X	X
Pulse In A	X	X	
Pulse In A/	X	X	
Pulse In B	X	X	
Pulse In B/	X	X	
Pulse In Z	X		
Pulse In Z/	X		
Pulse In A (single ended)	X		X
Pulse In B (single ended)	X		X
I/O Input Drive Enable	X	X	X
I/O Input #1	X		
I/O Input #2	X		
I/O Input #3	X		
I/O Input #4	X	X	X
I/O Output #1	X	X	X
I/O Output #2	X	X	X
I/O Output #3	X	X	X
I/O Power + In (1st wire)	X	X	X
I/O Power + In (2nd wire)	X	X	X
I/O Power 0V In (1st wire)	X	X	X
I/O Power 0V In (2nd wire)	X		
Analog Out 0V	X	X	X

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

Drive Signal	CMDX, CMDO, ECI-44	CDRO	AX4-CEN
Analog Out #1 +	X	X	X
Analog Out #2 +	X	X	X
External Encoder +5 Power Out (200 ma)	X	X	X
+15V Power Out (10 ma)	X		
RS-485 +	X		
RS-485 -	X		

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

CMDX-XXX Cable

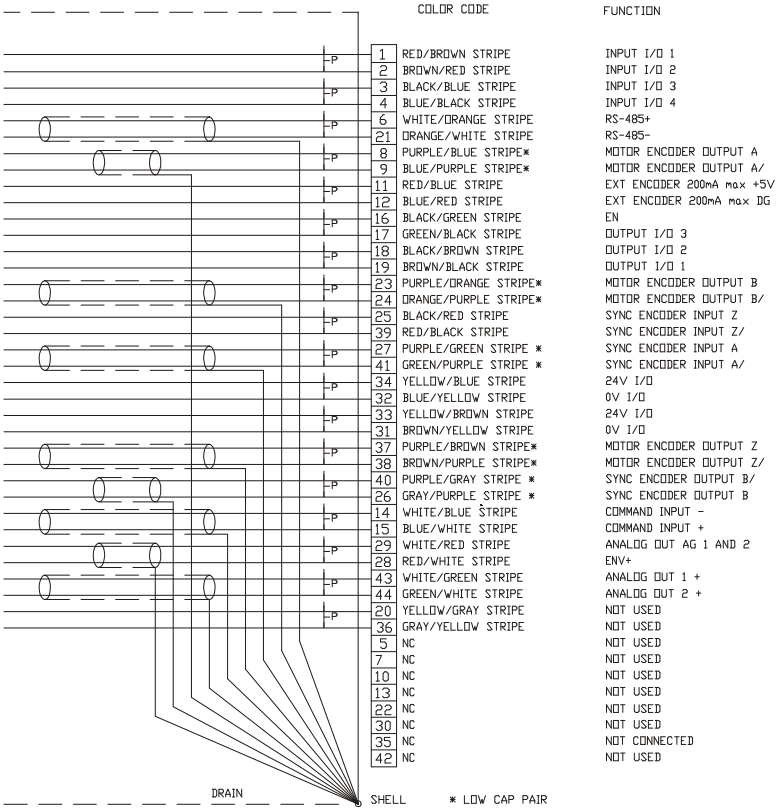


Note

Some CMDX cables may have White/Yellow and Yellow/White wires in place of the White/Orange and Orange/White shown in the figure above (pins 6 and 21).

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

CMDO-XXX Cable

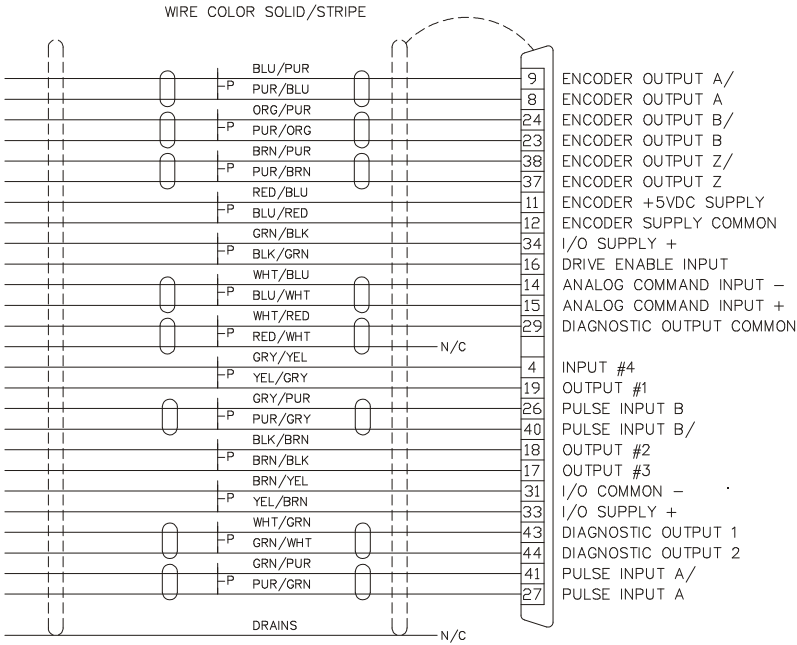


Note

Some CMDO cables may have White/Yellow and Yellow/White wires in place of the White/Orange and Orange/White shown in the figure above (pins 6 and 21).

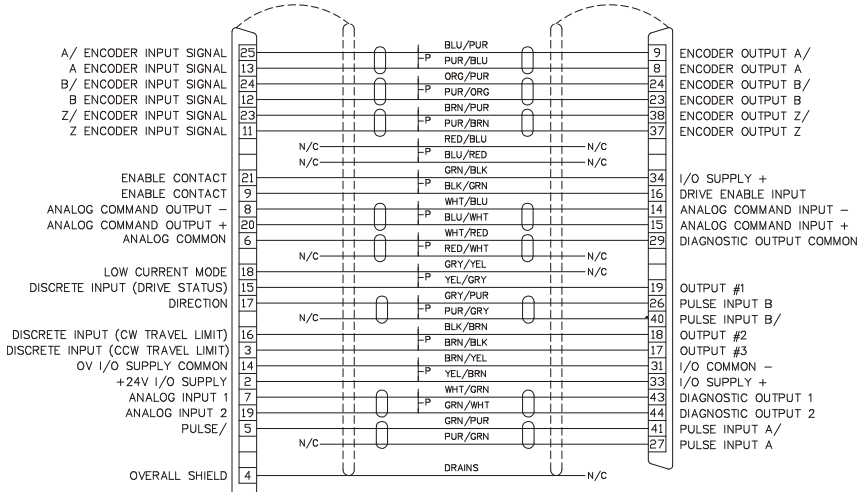
Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

CDRO-XXX Cable



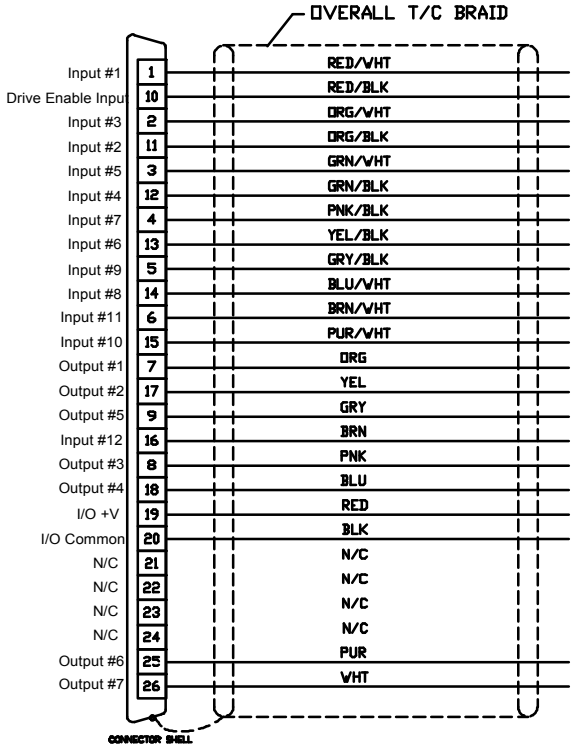
Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

AX-CEN-XXX Cable

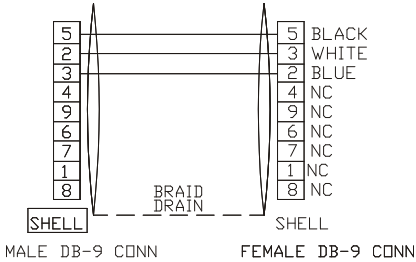


Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

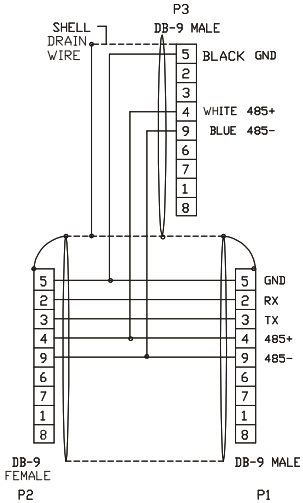
EIO-XXX Cable



TIA-XXX Cable

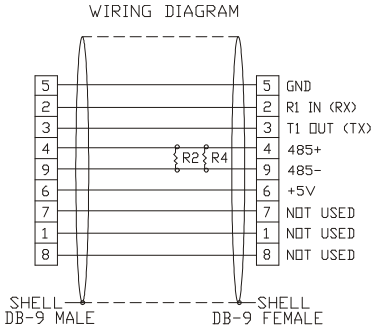


DDS-XXX Cable

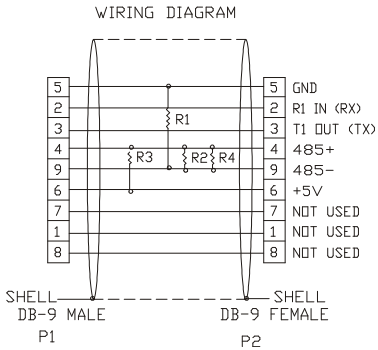


Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

TERM-H (Head) Terminator



TERM-T (Tail) Terminator

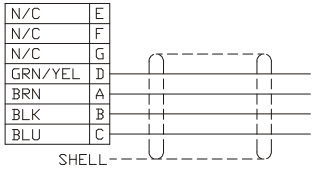


Note

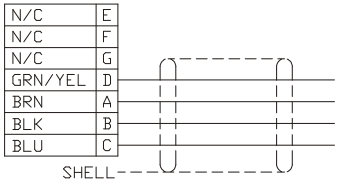
See the "Multi-drop Communications" section for resistor values.

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

CMDS-XXX Cable

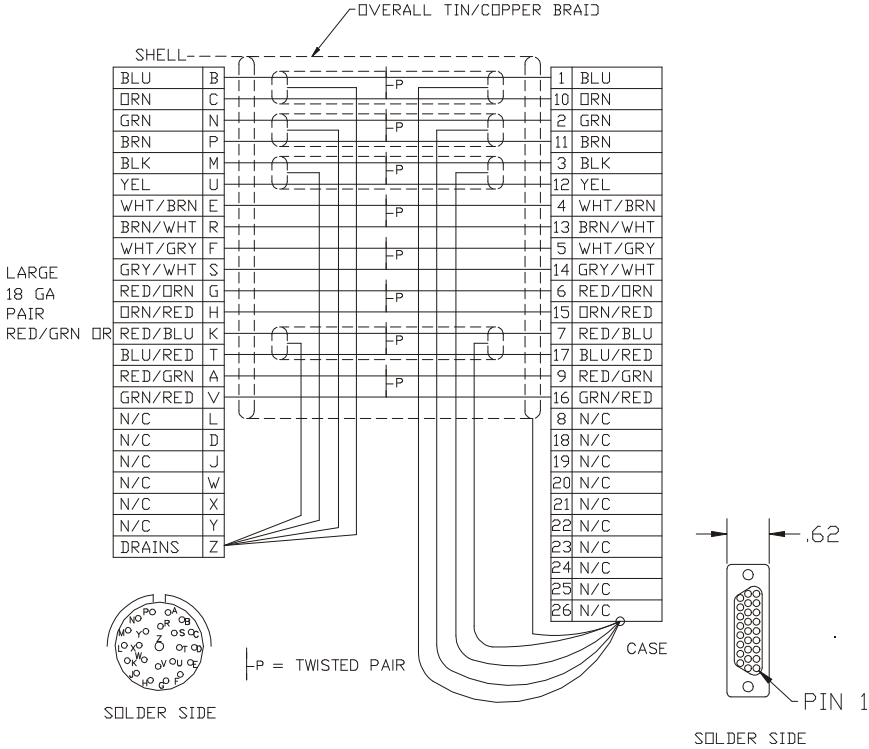


CMMS-XXX Cable



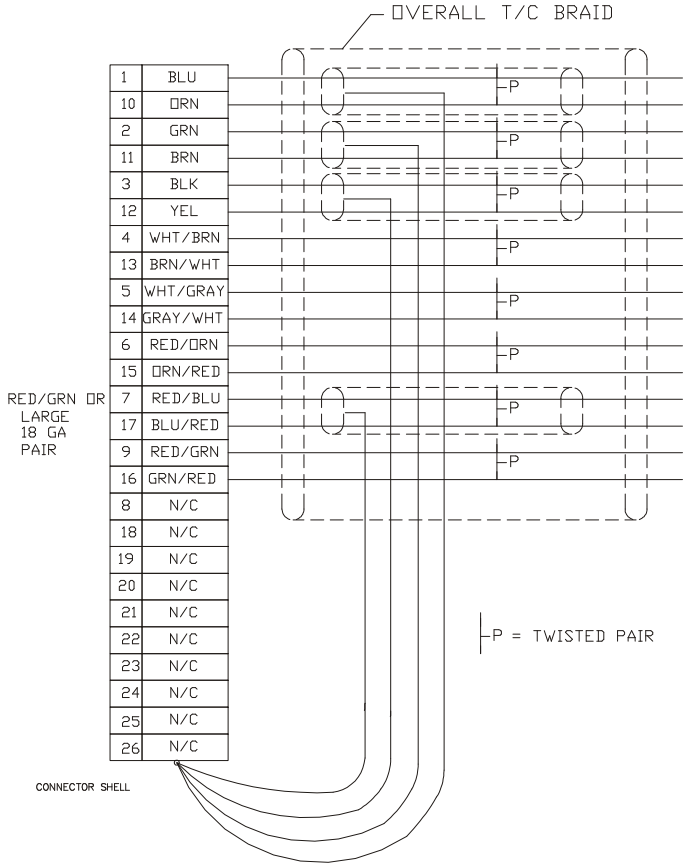
Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

CFCS-XXX Cable



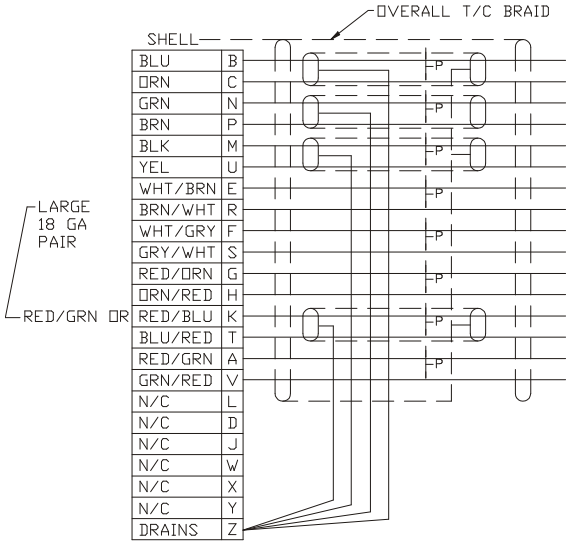
Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

CFCO-XXX Cable



Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

CFOS-XXX Cable



Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

Vendor Contact Information

Schaffner (AC Line Filters)
(800) 367-5566 or (201) 379-7778 www.schaffner.com

Cooper Industries, Inc.
Crouse-Hinds Division (Cable Shield Grommets)
(315) 477-5531 www.crouse-hinds.com

Bussman
P.O. Box 14460
St. Lois, MO. 63178-4460
(314) 394-3877 www.bussman.com

Littelfuse
800 E. Northwest Hwy
Des Plaines, IL. 60016
(847) 824-0400 www.littelfuse.com

Wickmann USA
4100 Shirlel Dr.
Atlanta, GA. 30336
(404) 699-7820 www.wickmann.com

Corcom
844 E. Rockland Road
Libertyville, IL 60048
(847) 680-7444 www.corcom.com

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

Index

A

AC Line Filter Installation Notes, 14
AC Line Filters, 14
AC Supplies NOT Requiring Transformers, 22
AC Supplies Requiring Transformers, 23
Achieving Low Impedance Connections, 12
Analog Command Wiring, 40
AX-CEN-XXX Cable, 105
Axial/Radial Loading, 80

C

Cable Diagrams, 100
Cable to Enclosure Shielding, 15
CDRO-XXX Cable, 104
CFCO-XXX Cable, 111
CFCS-XXX Cable, 110
CFOS-XXX Cable, 112
CMDO-XXX Cable, 103
CMDS-XXX Cable, 109
CMDX-XXX Cable, 102
CMMS-XXX Cable, 109
Command Cables, 39
Command Connector Wiring, 37

D

DDS-XXX Cable, 107
Declaration of Conformity, x
Diagnostic Analog Output Test Points, 59
Diagnostic Cable (DGNE) Diagram, 60
Diagnostic Display, 51
Diagnostics and Troubleshooting, 51
Drive and Motor Combination Specifications, 77
Drive Enable Wiring, 34
Drive Mounting, 19
Drive overload protection, ix
Drive Specifications, 73

E

ECI-44 External Connector Interface, 68
EIO-XXX Cable, 106
Electrical Installation, 20
Electromagnetic Compatibility, 11

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

EMC, 11
Encoder Output Signal Wiring, 41
Encoder Specifications, 81
Environmental Considerations, 17

F

Fault Codes, 53
Fault Descriptions, 55
Feature Location, 4
Features, 2

I

Input Power Connections, 26
Input/Output, 34
Installation, 11
Installation Notes, 11
Introduction, 1
IP Ratings, 81

L

Line Fusing, 26

M

Mechanical Installation, 19
MG Motor Dimensions, 88
MGE-205 and 208 Motors, 88
MGE-316 and 340 Motors, 89
MGE-455, 490 and 4120 Motors, 90, 91
Modbus Communications, 48
Motor Brake Specifications, 78
Motor Brake Wiring, 32
Motor Feedback Wiring, 32
Motor Mounting, 19
Motor Power Wiring, 31
Motor Weights, 79
Multi-Drop Communications, 49

N

NT Motor Dimensions, 92
NTE-207 Motors, 92
NTE-212 Motors, 97
NTM-207 Motors, 94
NTM-212 Motors, 98

O

Options and Accessories, 67

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

P

Power Dissipation, 82
Power Dissipation Calculation, 83
Power Supply Requirements, 21
Pulse Mode Wiring, 43

R

Rebooting the Drive, 62
Resetting Faults, 61

S

Safety Considerations, 7
Safety of Machinery, 8
Safety Precautions, 7
Serial Communications, 46
Setup, Commissioning and Maintenance, 8
Specifications, 73
Speed Torque Curves, 84

T

TERM-H (Head) Terminator, 108
TERM-T (Tail) Terminator, 108
TIA-XXX Cable, 107
Transformer Sizing, 24

U

Underwriters Laboratories Recognition, ix

V

Vendor Contact Information, 113
View Motor Parameters, 65
Viewing Active Drive Faults, 61

W

Watch Window, 62
Wire Size, 26
Wiring Notes, 18

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

Artisan Technology Group is an independent supplier of quality pre-owned equipment

Gold-standard solutions

Extend the life of your critical industrial, commercial, and military systems with our superior service and support.

We buy equipment

Planning to upgrade your current equipment? Have surplus equipment taking up shelf space? We'll give it a new home.

Learn more!

Visit us at **artisantg.com** for more info on price quotes, drivers, technical specifications, manuals, and documentation.

Artisan Scientific Corporation dba Artisan Technology Group is not an affiliate, representative, or authorized distributor for any manufacturer listed herein.

We're here to make your life easier. How can we help you today?

(217) 352-9330 | sales@artisantg.com | artisantg.com

ARTISAN® TECHNOLOGY GROUP