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Find the *Emerson / Motorola MVME162PA-344SE* at our website: *Click HERE*

Table 2-1. Serial Interface Module Part Numbers

EIA Standard	Configuration	Part Number	Model Number
EIA-232-D	DTE	01-W3846B	SIM05
	DCE	01-W3865B	SIM06
EIA-530	DTE	01-W3868B	SIM07
	DCE	01-W3867B	SIM08

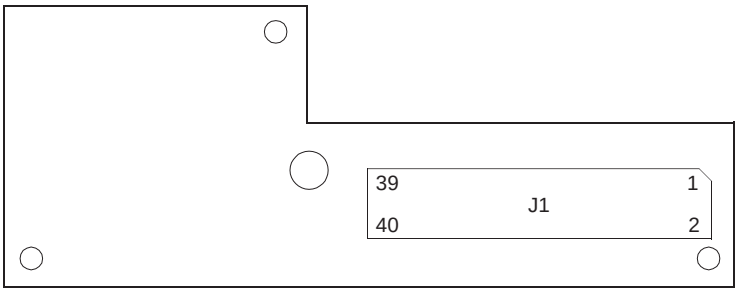


Figure 2-2. Serial Interface Module, Connector Side

Removal of Existing SIM

1. Each serial interface module is retained by two 4-40 x $^{3}/_{16}$ ” Phillips-head screws in opposite corners. Remove the two screws and store them in a safe place for later use.
2. Grasp opposite sides of the SIM and gently lift straight up.

Caution **Avoid lifting the SIM by one side only, as the connector can be damaged on the SIM or the main board.**

3. Place the SIM in a static-safe container for possible reuse.

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