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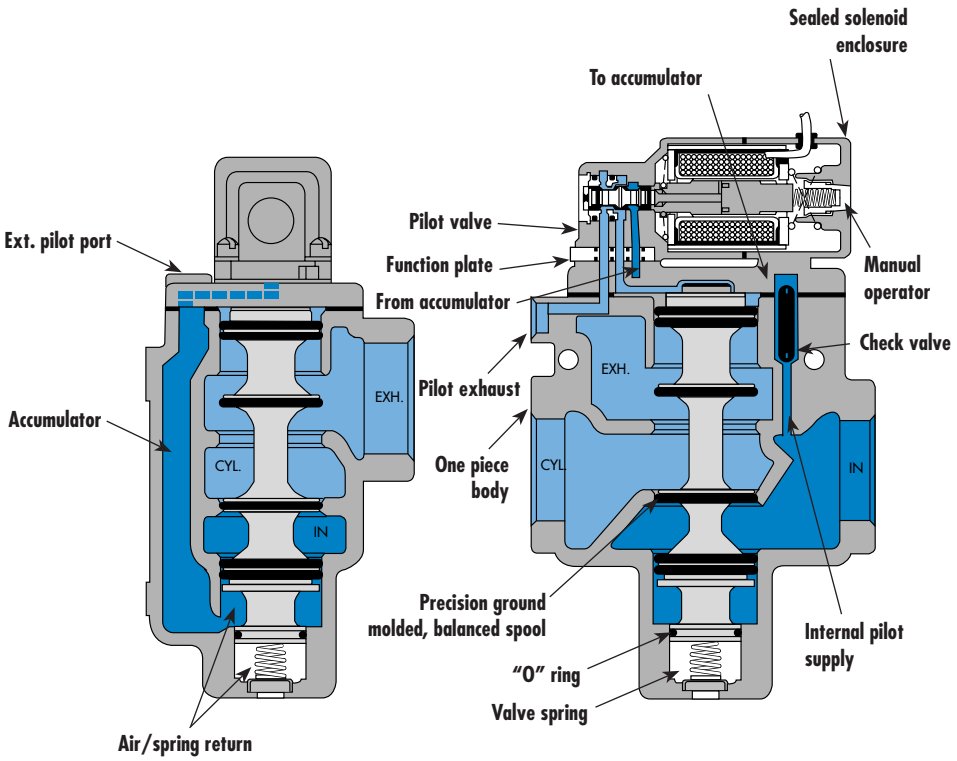
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Find the *MAC 57C-32-111CA* at our website: ***Click HERE***

Individual mounting

inline



SERIES FEATURES

- The patented MACSOLENOID® with its non-burn out feature on AC service.
- Seven valve functions in one valve.
- Balanced spool unaffected by back pressure in the exhaust.
- A large checked accumulator which supplies the pilot and air/spring return for consistent shifting.
- A triple rated coil for 120/60, 110/50 or 24 VDC (6 Watt).
- Use on lube or non-lube service.
- Various types of manual operators and solenoid enclosures.
- Optional low wattage DC coils down to 1 watt.
- Optional explosion proof models designed to meet CSA standards for Class I, Groups B, C, D and Class II, Groups E, F and G. (NEMA equivalent of Class I is NEMA 7; Class II is NEMA 9).

Consult "Precautions" page 364 before use, installation or service of MAC Valves

100% OF PRODUCTION TESTED 100%

WARRANTY 18 MONTHS

VALVE CONFIGURATIONS AVAILABLE

- 3-Way Normally Open or Normally Closed (solenoid or remote air).
- 2-Way (by plugging Exhaust port), Normally Open or Normally Closed (solenoid or remote air).
- Internal pilot or External pilot for vacuum to 25 PSI main valve pressures on solenoid models.
- Manual and mechanical operators available.

SERIES FEATURES-REMOTE AIR PILOT OPERATED VALVES

The remote air versions feature:

- A large checked accumulator for air/spring return.
- Balanced spool unaffected by back pressure in the exhaust and may be plugged for 2-way operation.
- Use on lube or non-lube service.

APPLICATION CONVERSION PROCEDURE

The balanced spool design and the unique N.C. and N.O. pilot valve function plate on solenoid models facilitate using the same valve for 7 different functions.

The 7 functions are as follows:

- 3-way Normally Closed-All 3 main valve ports utilized and function plate placed with "3-C" (3-way N.C.) visible.
- 3-way Normally Open-All 3 main valve ports utilized and function plate placed with "3-O" (3-way N.O.) visible.
- 2-way Normally Closed-Same as 3-way N.C. but also plug the Exhaust port.
- 2-way Normally Open-Same as 3-way N.O. but also plug the Exhaust port.
- Selector-Pipe higher pressure to the Inlet port and lower pressure to the Exhaust port.
- Internal Pilot-Utilized for main valve pressures of 25-150 PSI. Includes a check rod in the body and a 1/4'' pipe plug installed in the External Pilot port.
- External Pilot-An External Pilot supply is required when main valve pressures are lower than 25 PSI. If converting from an Internal Pilot model, remove the 1/4" pipe plug and check rod from the External Pilot port and install a 1/8" pipe plug in the check rod hole and pipe an external supply greater than 25 PSI to the External Pilot port. For vacuum service, make the vacuum connection to the Exhaust port and leave the Inlet port open to atmosphere.

N.C.-N.O. OPERATIONS:

SOLENOID MODELS:

With the pilot valve available either N.C. or N.O., simply by inverting the function plate, maximum flexibility is available in solenoid pilot operated models by using the N.C. main spool and installing the function plate for either N.C. or N.O. operation. Where an N.C. pilot function is desired with a N.O. main valve operation, a N.O. main spool option is available.

REMOTE AIR MODELS:

On remote air pilot operated models, N.C. and N.O. main spools are both available so that a N.C. pilot signal can always be used.

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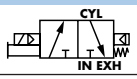
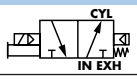
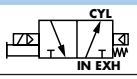
Function	Port size	Flow (Max)	Individual mounting	Series
3/2 NO-NC, 2/2 NO-NC	**1/2" - 3/4" - 1"**	**17.4 C_v**	inline	

OPERATIONAL BENEFITS

1. Balanced spool, immune to variations of pressure.
2. Short stroke with high flow.
3. Large spool area provides maximum shifting forces.
4. Checked accumulator guarantees maximum pilot pressure.
5. Powerful return force thanks to the combination of mechanical and air springs.
6. Bonded spool with minimum friction, shifting in a glass-like finished bored.
7. Wiping effect eliminates sticking.
8. Pilot valve with balanced poppet, high flow, short and consistent response times.



HOW TO ORDER

Port size	Pilot air	NC only valve NC pilot - NC spool	NO only valve NO pilot - NC spool	NO only valve NC pilot - NO spool
				
1/2" NPTF	Internal	57D-11-*XXYZZ*	57D-21-*XXYZZ*	57D-61-*XXYZZ*
3/4" NPTF		57D-12-*XXYZZ*	57D-22-*XXYZZ*	57D-62-*XXYZZ*
1" NPTF		57D-13-*XXYZZ*	57D-23-*XXYZZ*	57D-63-*XXYZZ*
1/2" NPTF	External	57D-31-*XXYZZ*	57D-41-*XXYZZ*	57D-71-*XXYZZ*
3/4" NPTF		57D-32-*XXYZZ*	57D-42-*XXYZZ*	57D-72-*XXYZZ*
1" NPTF		57D-33-*XXYZZ*	57D-43-*XXYZZ*	57D-73-*XXYZZ*

SOLENOID OPERATOR ➤ ***XX Y ZZ****

XX	Voltage
11	120/60, 110/50, 24 VDC (6.0 W)
12	240/60, 220/50
22	24/60, 24/50
52	24 VDC (2.5 W)
78	24 VDC (24.0 W)
61	24 VDC (8.5 W)

Y	Manual operator
0	No operator
1	Non-locking
2	Locking

ZZ	Electrical connection
JA	Square connector
JC	Square connector with light
BA	Flying leads (18")
CA	Conduit 1/2" NPS
EA	Hazardous location

* Other options available, see page 357.

Note : Hazardous location option supplied with no manual operator ("0"). DC voltage not available below 6 Watts.

Consult "Precautions" page 364 before use, installation or service of MAC Valves

MAC

Series 57

100% OF PRODUCTION TESTED 100%

WARRANTY 18 MONTHS

TECHNICAL DATA

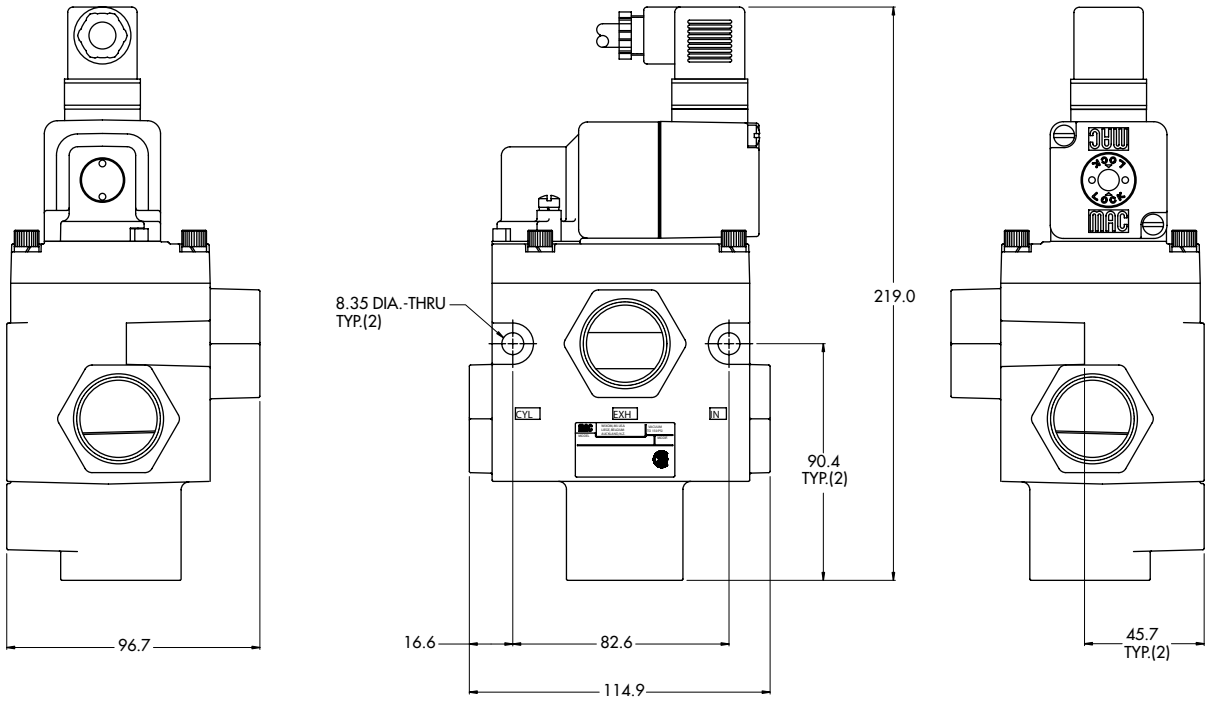
Fluid :	Compressed air, vacuum, inert gases		
Pressure range :	Internal pilot : 25 to 150 PSI External pilot : vacuum to 150 PSI		
Pilot pressure :	25 to 150 PSI (Not to exceed main valve pressure by more than 50 PSI)		
Lubrication :	Not required, if used select a medium aniline point lubricant (between 180°F and 210°F)		
Filtration :	40 µ		
Temperature range :	0°F to 120°F (-18°C to 50°C)		
Flow (at 6 bar, ΔP=1bar) :	Norm. Closed :1/2" (9.0 C_V), 3/4" (12.7 C_V), 1" (15.9 C_V), Norm. Open : 1/2" (10.0 C_V), 3/4" (13.7 C_V), 1" (17.4 C_V)		
Coil :	General purpose class A, continuous duty, encapsulated		
Voltage range :	-15% to +10% of nominal voltage		
Protection :	Consult factory		
Power :	~ Inrush : 33 VA	Holding : 19.7 VA	
	= 1 to 24 W		
Response times :	24 VDC (8.5 W)	Energize : 23 ms	De-energize : 13ms
	120/60	Energize : 9-16 ms	De-energize : 11-22 ms

Spare parts :
- Solenoid operator (power ≥ 6 W) : D4-XXAAB, cover mounting screws 32222 and seal B5-6001.
- Pilot valve : 250B-XXYZZ, including mounting screws 32203 and function plate A2-7005. • Check valve : 70019.

Options :
- BSPP threads.

DIMENSIONS

Dimensions shown are metric (mm)



Consult "Precautions" page 364 before use, installation or service of MAC Valves

Codification table for voltages / Manual operator / Electrical connection / Wire length

VALVE CODE ➤ $-\underset{1}{XX}\ \underset{2}{Y}\ \underset{3}{ZZ}\ (-\underset{4}{VV})$

OPTIONS AVAILABLE FOR	OPTIONS AVAILABLE FOR
- valves type 100 Series - pilot valves "CNOMO"	- valves type 200 Series
- Pilot operated valves with pilots type 100 Series Series : 55 - 56 - 700 - 800 - 900 - 6300 - 6500 - 6600 - 1300 - ISO 1 - ISO 2 - ISO 3. - MAC 125 - MAC 250 - MAC 500	- pilot operated valves with pilots type 200 Series Series : 200 - 57 - 58 - 59.
- Pilot operated valves with pilots "CNOMO" Series : ISO1 - ISO2 - ISO3	

Consult "Precautions" page 356 before use, installation or service of MAC Valves.

Used on valve series: 100, 55, 56, 700, 800, 900, 6300, 6500, 6600, 1300, MVA1C, MVA2B, MVA3B, MAC125, MAC250, MAC500.

1. VOLTAGE (100 Serie type coil)

- XX Y ZZ	VOLTAGE
11	120/60, 110/50
12	240/60, 220/50
13	100/60, 100/50
15	200/60, 200 /50
16	10/60
20	6/60
21	12/50, 12/60
22	24/60, 24/50
23	32/60, 32/50
24	48/60, 42/50
26*	380/50, 440/50, 440/60, 480/60
29	220/60
34	127/50, 120/50
35	48/50
36	16/60
B1	24/50
50	24 VDC (6 W)
51	24 VDC (4 W)
54	12 VDC (4 W)
55	12 VDC (6 W)
57	12 VDC (2.5 W)
59	24 VDC (2.5 W)
60	12 VDC (8.5 W)
61	24 VDC (8.5 W)
64	6 VDC (6 W)
65	32 VDC (7 W)
66	48 VDC (5.8 W)
67	64 VDC (7.5 W)
68	120 VDC (6.4 W)
69*	220 VDC (8.7 W), 250 VDC (11.2 W)
75	90 VDC (8.8 W)
76*	100 VDC (6.9 W)
84*	125 VDC (10.9 W)
87*	24 VDC (17.1 W)
88*	12 VDC (17.4 W)
89*	36 VDC (18.8 W)
90	28 VDC (8.2 W)
91*	6 VDC (10.6 W)
92	190 VDC (6.5 W)
94	3 VDC (7 W)
95	38 VDC (6.4 W)
A1	24 VDC (1 W)
A2	12 VDC (1 W)
A3	9 VDC (1 W)

MOD. DD01 : Protection diode (DC) - MAX. 8.5W

MOD. MOV1 : Protection varistor (AC) - MAX. 8.5W

* Voltages are CLSF only

Used on valve series: 200, 57, 58, 59.

1. VOLTAGE (200 Serie type coil)

- XX Y ZZ	VOLTAGE
11	120/60, 110/50, 24 VDC (6 W)
12	240/60, 220/50
13	100/60, 100/50
14	200/60, 200/50
20	6/60
21	12/60
22	24/60, 24/50
23	32/60, 32/50
24	48/60, 42/50
25	240/50
26	480/60, 440/50
27	127/60
28	415/50
29	220/60
30	380/50
31	550/60, 550/50
32	120/60, 110/50
33	600/60
34	127/50
35	48/50
50	24 VDC (6 W)
51	24 VDC (4.5 W)
52	24 VDC (2.5 W)
53	24 VDC (1.0 W)
55	12 VDC (6 W)
57	12 VDC (2.5 W)
58	48 VDC (2.5 W)
60	12 VDC (9.5 W)
61	24 VDC (8.5 W)
64	6 VDC (8.5 W)
65	32 VDC (10 W)
66	48 VDC (11.5 W)
67	64 VDC (10.5 W)
68	120 VDC (12.3 W)
69	250 VDC (9.2 W)
71	8 VDC (8.2 W)
72	24 VDC (12 W)
73	198 VDC (10 W)
74	72 VDC (11.3 W)
75	90 VDC (11.3 W)
76	100 VDC (9 W)
77	220 VDC (10 W), 230 VDC (11.6 W)
78*	24 VDC (24 W)
80	55 VDC (10.6 W)
82	170 VDC (11.1 W)
83	15 VDC (8.1 W)
84	125 VDC (10 W)
86	36 VDC (11 W)
93*	12 VDC (24 W)

Consult “Precautions” page 356 before use, installation or service of MAC Valves.

2. MANUAL OPERATOR (Common options for 100 & 200 Series type coils)

- XX Y ZZ	MANUAL OPERATOR		
0	No operator	5*	No Operator with Light
1	Non-locking recessed	6*	Non-Locking Recessed with Light
2	Locking recessed	7*	Locking Recessed with Light
3	Non-locking extended	8*	Non-Locking Extended with Light
4	Locking extended	9*	Locking Extended with Light

* Lights used with "AA" electrical connection

3. ELECTRICAL CONNECTION (100 Serie type coil)

- XX Y ZZ	ELECTRICAL CONNECTION
AA	Wiring box with 1/2" NPS conduit
BA	Flying leads
CA	1/2" NPS conduit
CC	1/2" NPT conduit
FA	Military type 2 PIN
GA	Military type 3 PIN
HA	AA with ground wire
JA*	Square connector
JB	Rectangular connector
JC*	Square connector with light
JD	Rectangular connector with light
JE	Square connector on top (ISO2, ISO3)
JF	Rectangular connector on top (ISO1, ISO2, ISO3)
JG	JE with light
JH	JF with light
JJ	Square connector, male only
JM	Rectangular connector, male only
MA	Electrical common conduit (100 Series-Manifold/900 Series)
MB	Electrical common conduit (100 Series-Stacking/700 Series)
NA	CA with ground wire
NC	CC with ground wire
RA	3/8" NPS conduit

* Not to be used with 100, 800 and 900 Series manifold mounting

3. ELECTRICAL CONNECTION (200 Serie type coil)

- XX Y ZZ	ELECTRICAL CONNECTION
AA	Wiring box with 1/2" NPS conduit
BA	Flying leads
CA	1/2" NPS conduit
CC	1/2" NPT conduit
EA	Explosion proof (200 Series)
EA	Explosion proof (57, 58 & 59 Series)
FA	Military type 2 PIN
GA	Military type 3 PIN
HA	AA with ground wire
JA*	Square connector
JC	Square connector with light
JJ	Square connector, male only
NA	CA with ground wire
NC	CC with ground wire

4. COIL WIRE LENGTH (Common options for 100 & 200 Serie type coils)

- XX Y ZZ (-VV)	WIRE LENGTH
AA	18″
AB	24″
AD	36″
AE	48″
AF	72″
AG	6″
AR	12″
AU	120″
BA	60″
BB	144″
Series 6000 : wire length, from the base	
MOD L024	24″
MOD L036	36″
MOD L048	48″
MOD L060	60″
MOD L072	72″
MOD L120	120″

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