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SANMOTION

CLOSED LOOP STEPPING SYSTEMS

Model No.PB



Ver.9.1

SANYO DENKI



SANMOTION

CLOSED LOOP STEPPING SYSTEMS

Model No.PB

AC Input Set Models	Type R	RS-485+Parallel I/O type
	Type P	Pulse train input type
DC Input Set Models	Type M	Multi-input type
DC Input Drivers / Motors	Type P	Multi-axis pulse train input type
DC Input Drivers / Motors	Type E	Multi-axis EtherCAT interface



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DC Input Drivers / Motors

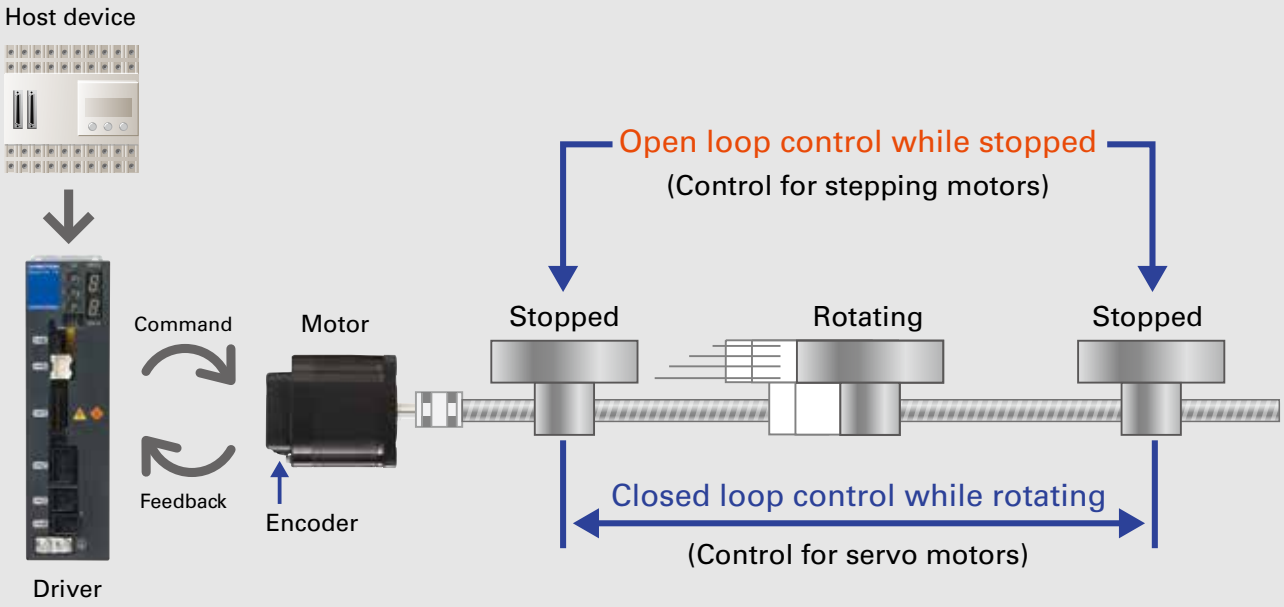
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SANMOTION CLOSED LOOP STEPPING SYSTEMS Model No.PB

The closed loop stepping system SANMOTION Model No.PB combines the ease-of use of stepping motors and the reliability of servo motors. Closed loop control based on feedback is made possible by the position-detecting encoder mounted on the stepping motor. This simple system delivers more reliable and highly efficient drive than open loop stepping systems.



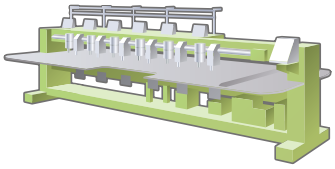
Application Examples

This system can be used in a wide variety of applications utilizing features such as low vibration, low heat generation, and stable stopping.

・Semiconductor manufacturing equipment, analytical and testing devices used in medical and environmental fields, monitoring cameras, and searchlights, etc.



Semiconductor manufacturing equipment
Reliable system achieved by eliminating step-out



Embroidery machines
Reduced positioning time in short stroke movement



Monitoring cameras
Utilizes the stable stopping feature for camera oscillations



Crystal blank testing devices
A reliable low heat generating motor for the conveying mechanism

All the driver and motor products in this catalog—produced in and after October 2012—are compliant with the tolerances of restricted substances (cadmium, lead, mercury, hexavalent chromium, PBB, and PBDE) included in appendix II of the EU RoHS directive (2011/65/EU). Standard model drivers are compliant with CE (European Norm) and UL standards. The DC input Type P and Type E drivers also comply with the KC Mark standards.

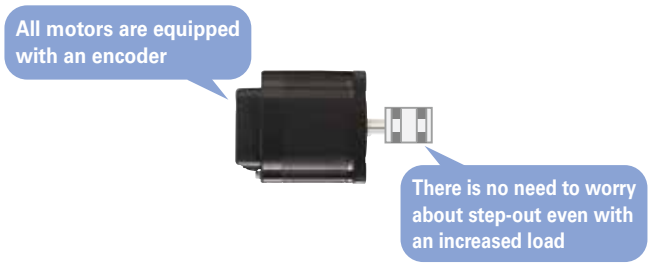
The AC input model motors comply with CE (European Norm) and UL standards.

DC input Type P and Type E drivers only

Features

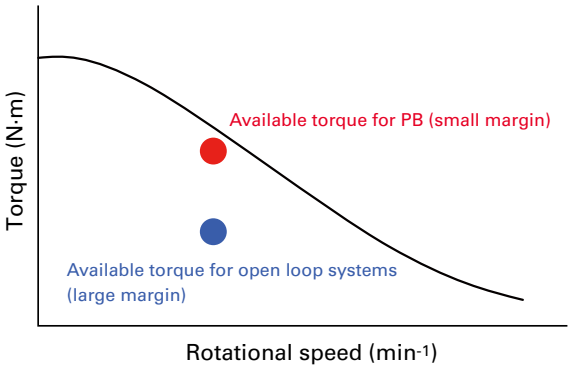
Device reliability improved by eliminating step-out

Motors with an encoder provide closed loop control that eliminates step-out (displacement), a shortcoming of stepping motors. Device reliability is improved because the motor moves to the target position without step-out even with an increased load.
Also, the encoder constantly monitors the rotor position and various alarms can be issued in case of an error, providing the reliability of servo motors.



Reduces positioning time

A high torque can be obtained in a low speed area, which makes this system suitable for applications where moving a short distance with short quick steps is required. (Short stroke, high hit rate)
Motor torque can be utilized to the maximum when accelerating and decelerating, shortening positioning time.



Energy saving

The current flowing to the motor is optimally controlled for the device, for reduced heat generation and highly efficient operation.

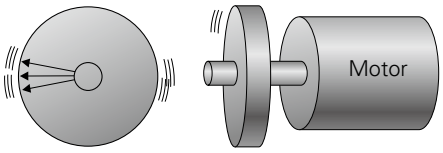
Low vibration

Actual motor speed is monitored and controlled, therefore fewer vibrations are produced compared with open loop stepping systems.

Stable stop

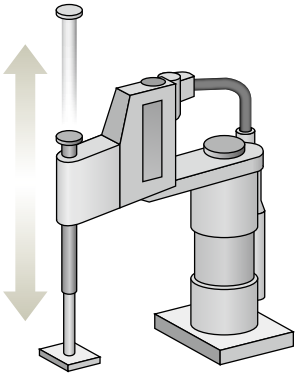
This system stops in a stable manner without the hunting (micro vibration) seen with servo motors thanks to holding torque, a feature of stepping motors.

Hunting



Push operations

Replacement of pneumatic systems is easy as pushing loads can be controlled. It is also suitable for mounters and testers, where driving in the z-axis is required.

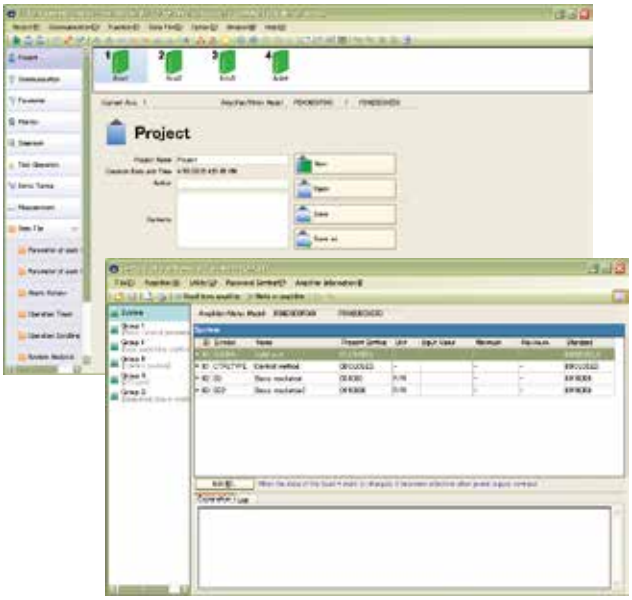


Device startup support and analysis function

Setup software (option) can be used to set parameters and monitor operation status from a PC.

■ Examples of Monitor Functions

Positional information···Command position, actual position
Speed information···Command speed, actual speed
I/O signal···Dedicated input, general-purpose input
Alarm information···Current alarm status, logs



Lineup

AC Input

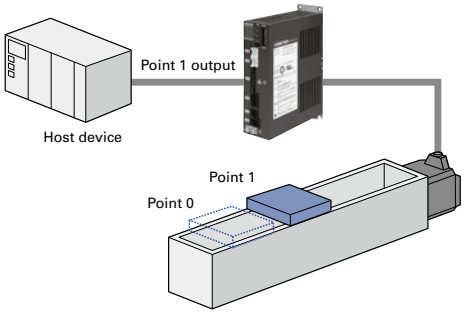
Series		Type R RS-485+Parallel I/O type	Type P Pulse train input type
			
Point command control with host devices such as PLC		◯	—
Network control with serial communication (RS-485)		◯	—
Control with pulse generator		—	◯
Input power supply		100 to 115 VAC or 200 to 230 VAC	100 to 115 VAC or 200 to 230 VAC
Command resolution		500 to 32000 P/R (8 levels)	500 to 32000 P/R (8 levels)
Max. stall torque (standard model)		0.35 to 6.1 N·m	0.35 to 6.1 N·m
Model types and corresponding motor sizes (with gear ratios in parentheses)	Standard model	42 mm sq./60 mm sq./86 mm sq.	42 mm sq./60 mm sq./86 mm sq.
	Low-backlash gear model	42 mm sq./60 mm sq. (1:3.6/1:7.2/1:10/1:20/1:30)	42 mm sq./60 mm sq. (1:3.6/1:7.2/1:10/1:20/1:30)
	Spur gear model	–	–
	Harmonic gear model	42 mm sq. (1:30/1:50/1:100) 60 mm sq. (1:50/1:100)	42 mm sq. (1:30/1:50/1:100) 60 mm sq. (1:50/1:100)
	Electromagnetic brake model	42 mm sq./60 mm sq.	42 mm sq./60 mm sq.
Set configuration items		Driver, Motor, Power cable, I/O signal cable	Driver, Motor, Power cable, I/O signal cable
Page	Driver / Motor specifications	pp. 16, 33	pp. 22, 33
	Specifications / Characteristics diagram	pp. 26 to 30	pp. 26 to 30

Interface

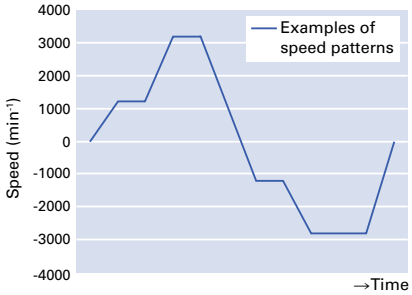
Point command control with host devices such as PLC

Type R, Type M

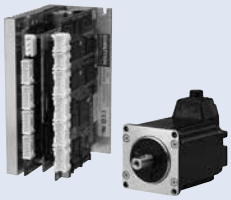
The system can be easily controlled by selecting preset point numbers or program numbers with the parallel I/O.



Pushing operation, point designation, programming, and homing mode functions are built in and can be enabled by a single command from the host controller. Complicated operations are easier to handle.



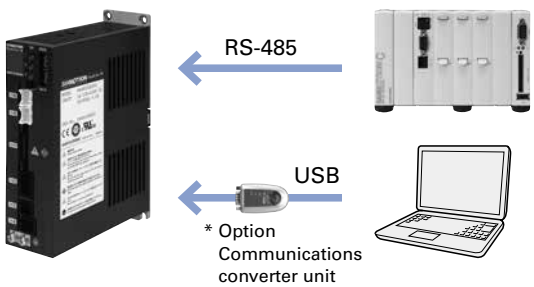
DC Input

Series		Type M Multi-input type (RS-485+Parallel I/O, Pulse train input selectable) 	Type P Multi-axis Pulse train input type 	Type R Multi-axis RS-485+Parallel I/O type 
Point command control with host devices such as PLC		○	—	○
Network control with serial communication (RS-485)		○	—	○
Control with pulse generator		○	○	—
Input power supply		24/48 VDC (Only 24 VDC is available for the following cases: when used with 28 mm sq. motors, and when single type driver is used with EM brake model motors.)	24/48 VDC	24/36 VDC
Command resolution		500 to 10000 P/R (6 levels)	200 to 51200 P/R (16 levels)	200 to 12800 P/R (6 levels)
Max. stall torque (standard model)		0.055 to 1.9 N·m	0.055 to 1.85 N·m	0.055 to 1.9 N·m
Model types and corresponding motor sizes (with gear ratios in parentheses)	Standard model	28 mm sq./42 mm sq./60 mm sq.	28 mm sq./42 mm sq./60 mm sq.	28 mm sq./42 mm sq./60 mm sq.
	Low-backlash gear model	42 mm sq./60 mm sq. (1:3.6/1:7.2/1:10/1:20/1:30)	42 mm sq./60 mm sq. (1:3.6/1:7.2/1:10/1:20/1:30)	42 mm sq./60 mm sq. (1:3.6/1:7.2/1:10/1:20/1:30)
	Spur gear model	28 mm sq. (1:3.6/1:7.2/1:10/1:20/1:30/1:50)	28 mm sq. (1:3.6/1:7.2/1:10/1:20/1:30/1:50)	28 mm sq. (1:3.6/1:7.2/1:10/1:20/1:30/1:50)
	Harmonic gear model	28 mm sq. (1:50/1:100) 42 mm sq. (1:30/1:50/1:100) 60 mm sq. (1:50/1:100)	28 mm sq. (1:50/1:100) 42 mm sq. (1:30/1:50/1:100) 60 mm sq. (1:50/1:100)	28 mm sq. (1:50/1:100) 42 mm sq. (1:30/1:50/1:100) 60 mm sq. (1:50/1:100)
	Electromagnetic brake model	28 mm sq./42 mm sq./60 mm sq.	28 mm sq./42 mm sq./60 mm sq.	28 mm sq./42 mm sq./60 mm sq.
Set configuration items		Driver, Motor, Power cable, I/O signal cable	No set models	No set models
Page	Driver / Motor specifications	pp. 36, 49	pp. 52, 84	p. 87
	Specifications / Characteristics diagram	pp. 39 to 45	pp. 55 to 61	—

Network control with serial communication (RS-485)

Type R, Type M

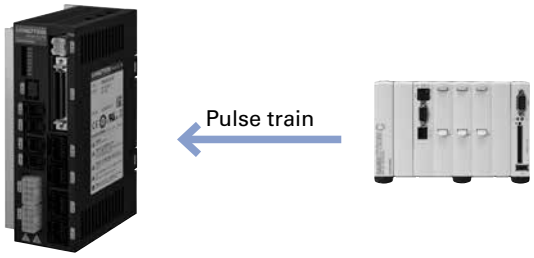
Uses serial data transmission for speed, acceleration/deceleration speed, and displacement control



Control with pulse generator

Type P, Type M

Operates in response to the pulse input command from the host device



Compatible Driver / Motor / Option Combinations

Motor size	Driver model number		PB4A002R300 PB4A002R301	PB4A002P300 PB4A002P301	PB3D003M200 PB3D003M201	PB4D003P340
	Number of control axes		1 axes			4 axes
	Interface specifications		RS-485+Parallel I/O (Type R)	Pulse train (Type P)	RS-485+Parallel I/O, Pulse train (Type M)	Pulse train (Type P)
	Encoder specifications		Optical incremental			
	Encoder resolution		16000 P/R	16000 P/R	2000 P/R	16000/2000 P/R
28 mm sq.	Standard model		–	–	PBM282FXE20	PBM281DXE50
			–	–	PBM284FXE20	PBM285DXE50
	Spur gear model	1:3.6	–	–	PBM282FGAE20	PBM281DGAE50
		1:7.2	–	–	PBM282FGBE20	PBM281DGBE50
		1:10	–	–	PBM282FGEE20	PBM281DGEE50
		1:20	–	–	PBM282FGGE20	PBM281DGGE50
		1:30	–	–	PBM282FGJE20	PBM281DGJE50
		1:50	–	–	PBM282FGLE20	PBM281DGLE50
	Harmonic gear model	1:50	–	–	PBM282FHLE20	PBM281DHLE50
		1:100	–	–	PBM282FHME20	PBM281DHME50
	Electromagnetic brake model		–	–	PBM282FCE20	PBM281DCE50
			–	–	PBM284FCE20	PBM285DCE50
42 mm sq.	Standard model		PBM423FXK30-M		PBM423FXE20	PBM423DXK50
	Low-backlash gear model	1:3.6	PBM423FGAK30-M		PBM423FGAE20	PBM423DGAK50
		1:7.2	PBM423FGBK30-M		PBM423FGBE20	PBM423DGBK50
		1:10	PBM423FGEK30-M		PBM423FGEE20	PBM423DGEK50
		1:20	PBM423FGGK30-M		PBM423FGGE20	PBM423DGGK50
		1:30	PBM423FGJK30-M		PBM423FGJE20	PBM423DGJK50
	Harmonic gear model	1:30	PBM423FHJK30-M		PBM423FHJE20	PBM423DHJK50
		1:50	PBM423FHLK30-M		PBM423FHLE20	PBM423DHLK50
		1:100	PBM423FHMK30-M		PBM423FHME20	PBM423DHMK50
	Electromagnetic brake model		PBM423FCK30-M		PBM423FCE20	PBM423DCK50
60 mm sq.	Standard model		PBM603FXK30-M		PBM603FXE20	PBM603DXK50
			PBM604FXK30-M		PBM604FXE20	PBM604DXK50
	Low-backlash gear model	1:3.6	PBM603FGAK30-M		PBM603FGAE20	PBM603DGAK50
		1:7.2	PBM603FGBK30-M		PBM603FGBE20	PBM603DGBK50
		1:10	PBM603FGEK30-M		PBM603FGEE20	PBM603DGEK50
		1:20	PBM603FGGK30-M		PBM603FGGE20	PBM603DGGK50
		1:30	PBM603FGJK30-M		PBM603FGJE20	PBM603DGJK50
	Harmonic gear model	1:50	PBM603FHLK30-M		PBM603FHLE20	PBM603DHLK50
		1:100	PBM603FHMK30-M		PBM603FHME20	PBM603DHMK50
	Electromagnetic brake model		PBM603FCK30-M		PBM603FCE20	PBM603DCK50
			PBM604FCK30-M		PBM604FCE20	PBM604DCK50
86 mm sq.	Standard model		PBM861FXK30-M		–	–
			PBM862FXK30-M		–	–
Options	Power cable		PBC8P0010A (Set configuration items)		PBC6P0010A (Set configuration items)	PBC10P0010A
	Motor extension cable		PBC7M0030A		PBC6M0030A	PBC8M0030A
	Encoder extension cable		PBC7E0030A		PBC6E0030A	PBC7E0030A
	I/O signal cable		PBC5S0010A (unshielded) (Type R set configuration items) PBC5S0010C (shielded) (Type P set configuration items)		PBC5S0010A (unshielded) PBC5S0010C (shielded) (Set configuration items)	PBC8S0010C (shielded)
	Communication cable *		PBC6C0003A	–	PBC6C0003A	–
	PC interface software		SPBALL-01		SPBA1W-01	SANMOTION MOTOR SETUP SOFTWARE
	Communications converter unit		PBFM-U6			
	Regenerative unit		–	–	–	PBFE-02

* Used when multiple-axis drivers are connected in a daisy chain configuration for communication.

Motor size	**Driver model number**		**PB2D003R1U0 PB2D003R1U1 PB2D003R1U2 PB2D003R1U3**
	Number of control axes		4 axes
	Interface specifications		RS-485+Parallel I/O (Type R)
	Encoder specifications		Optical incremental
	Encoder resolution		800 P/R
28 mm sq.	Standard model		PBM282DXA20
			PBM284DXA20
	Spur gear model	1:3.6	PBM282DGAA20
		1:7.2	PBM282DGBA20
		1:10	PBM282DGEA20
		1:20	PBM282DGGA20
		1:30	PBM282DGJA20
		1:50	PBM282DGLA20
	Harmonic gear model	1:50	PBM282DHLA20
		1:100	PBM282DHMA20
	Electromagnetic brake model		PBM282DCA20
			PBM284DCA20
42 mm sq.	Standard model		PBM423DXA20
	Low-backlash gear model	1:3.6	PBM423DGAA20
		1:7.2	PBM423DGBA20
		1:10	PBM423DGEA20
		1:20	PBM423DGGA20
		1:30	PBM423DGJA20
	Harmonic gear model	1:30	PBM423DHJA20
		1:50	PBM423DHLA20
		1:100	PBM423DHMA20
	Electromagnetic brake model		PBM423DCA20
60 mm sq.	Standard model		PBM603DXA20
			PBM604DXA20
	Low-backlash gear model	1:3.6	PBM603DGAA20
		1:7.2	PBM603DGBA20
		1:10	PBM603DGEA20
		1:20	PBM603DGGA20
		1:30	PBM603DGJA20
	Harmonic gear model	1:50	PBM603DHLA20
		1:100	PBM603DHMA20
	Electromagnetic brake model		PBM603DCA20
			PBM604DCA20
Options	Power cable		PBC6P0010A
	Motor extension cable		PBC4M0030A
	Encoder extension cable		PBC5E0030A PBC5E0030C
	I/O signal cable		PBC4S0010A
	Communication cable		PBC4C0003A
	PC interface software		SPBD2W-01
	Communications converter unit		PBFM-U6
	Regenerative unit		PBFE-01

Lineup

DC Input

Series		Type E Multi-axis EtherCAT integrated type 	
Input power supply		24/48 VDC	
Encoder specifications		Optical incremental	Battery-less optical absolute
Command resolution		50 to 1,500,000 P/R	
Max. stall torque (standard model)		0.055 to 1.85 N·m	0.343 to 1.85 N·m
Model types and corresponding motor sizes (with gear ratios in parentheses)	Standard model	28 mm sq./42 mm sq./60 mm sq.	42 mm sq./60 mm sq.
	Low-backlash gear model	42 mm sq./60 mm sq. (1:3.6/1:7.2/1:10/1:20/1:30)	42 mm sq./60 mm sq. (1:3.6/1:7.2/1:10/1:20/1:30)
	Spur gear model	28 mm sq. (1:3.6/1:7.2/1:10/1:20/1:30/1:50)	—
	Harmonic gear model	28 mm sq. (1:50/1:100) 42 mm sq. (1:30/1:50/1:100) 60 mm sq. (1:50/1:100)	42 mm sq. (1:30/1:50/1:100) 60 mm sq. (1:50/1:100)
	Electromagnetic brake model	28 mm sq./42 mm sq./60 mm sq.	42 mm sq./60 mm sq.
Set configuration items		No set models	
Page	Driver / Motor specifications	pp. 64, 84	
	Specifications / Characteristics diagram	pp. 67 to 78	

Interface

EtherCAT interface

EtherCAT is a 100 Mbps high-speed fieldbus system. It contributes to the takt time reduction.
This has shortened the communication cycle time by 4 times* or more that of our current model**, achieving finer and smoother motion of the embedded device. This highly versatile EtherCAT is compatible with Ethernet, which makes it possible to build a system that co-exists with various devices.
Also, the EtherCAT conformance test certificate from a trusted third party has been acquired.

EtherCAT Conformance tested

* When compared with our current model: PB4D003E2D0

** Minimum communication cycle time: 0.25 ms (1 ms for the below current model).

High-precision battery-less absolute encoder

In addition to an incremental encoder, a battery-less absolute encoder (Model no. HA035) is also available. This encoder doesn't require a battery change, thus the maintenance of devices can be simplified.

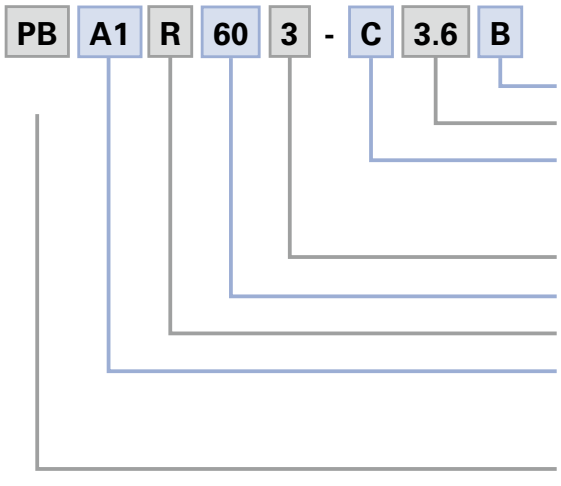
Compatible Driver / Motor / Option Combinations

Motor size	Driver model number		PB4D003E440	
	Number of control axes		4 axes	
	Interface specifications		EtherCAT	
	Encoder specifications		Optical incremental	Battery-less optical absolute
	Encoder resolution		16000/2000 P/R	Single-turn resolution 17 bit Multi-turn resolution 16 bit
28 mm sq.	Standard model		PBM281DXE50	–
			PBM285DXE50	–
	Spur gear model	1:3.6	PBM281DGAE50	–
		1:7.2	PBM281DGBE50	–
		1:10	PBM281DGEE50	–
		1:20	PBM281DGGE50	–
		1:30	PBM281DGJE50	–
		1:50	PBM281DGLE50	–
	Harmonic gear model	1:50	PBM281DHLE50	–
		1:100	PBM281DHME50	–
	Electromagnetic brake model		PBM281DCE50	–
			PBM285DCE50	–
42 mm sq.	Standard model		PBM423DXK50	PBM423DXR50
	Low-backlash gear model	1:3.6	PBM423DGAK50	PBM423DGAR50
		1:7.2	PBM423DGBK50	PBM423DGBR50
		1:10	PBM423DGEK50	PBM423DGER50
		1:20	PBM423DGGK50	PBM423DGGR50
		1:30	PBM423DGJK50	PBM423DGJR50
	Harmonic gear model	1:30	PBM423DHJK50	PBM423DHJR50
		1:50	PBM423DHLK50	PBM423DHLR50
		1:100	PBM423DHMK50	PBM423DHMR50
	Electromagnetic brake model		PBM423DCK50	PBM423DCR50
60 mm sq.	Standard model		PBM603DXK50	PBM603DXR50
			PBM604DXK50	PBM604DXR50
	Low-backlash gear model	1:3.6	PBM603DGAK50	PBM603DGAR50
		1:7.2	PBM603DGBK50	PBM603DGBR50
		1:10	PBM603DGEK50	PBM603DGER50
		1:20	PBM603DGGK50	PBM603DGGR50
		1:30	PBM603DGJK50	PBM603DGJR50
	Harmonic gear model	1:50	PBM603DHLK50	PBM603DHLR50
		1:100	PBM603DHMK50	PBM603DHMR50
	Electromagnetic brake model		PBM603DCK50	PBM603DCR50
			PBM604DCK50	PBM604DCR50
Options	Power cable		PBC10P0010A	
	Connector set for power cable		PBC10P0000A	
	Motor extension cable		PBC8M00□0A	
	Connector set for motor cable		PBC8M0000A	
	Encoder extension cable		PBC7E00□0A	
	Connector set for encoder cable		PBC7E0000A	
	I/O signal cable		PBC9S0010C	
	Connector set for I/O signal cable		PBC9S0000C	
	PC communication cable		AL-00896515	
	PC interface software		SANMOTION MOTOR SETUP SOFTWARE	
	Regenerative unit		PBFE-02	

How to Read Model Numbers

Note that not every combination of the following codes and characters is available.

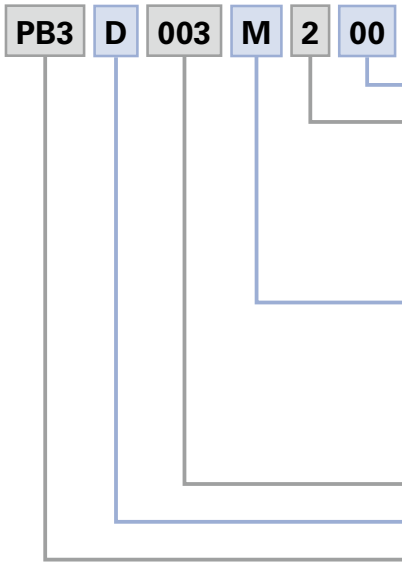
Set model number



● A power cable (1 m) and an I/O signal cable (1 m) are included with set models.
* No symbol for models without options

- Holding brake B: Equipped *
- Gear ratio *
- Gear specifications * C: Low-backlash gear / G: Spur gear / H: Harmonic gear
- Motor length
- Motor size
- Interface specifications R: RS-485+Parallel I/O P: Pulse train M: Multi
- Power supply specifications A1: Single-phase 100/115 VAC / A2: Single-/3-phase 200/230 VAC / D: DC
- Series name

Driver model number



- Specification identification
- Encoder type

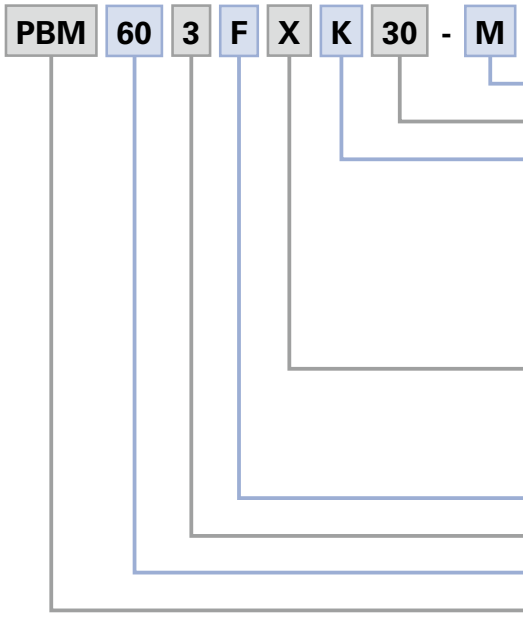
4	Optical incremental, Battery-less optical absolute	
1	Optical incremental	800 P/R
2		2000 P/R
3		16000 P/R

- Interface type

E	EtherCAT
R	RS-485+Parallel I/O
P	Pulse train
M	RS-485+Parallel I/O, Pulse train

- Motor excitation current 001: 1 A 002: 2 A 003: 3 A
- Power supply specifications A: AC D: DC
- Series name

Motor model number

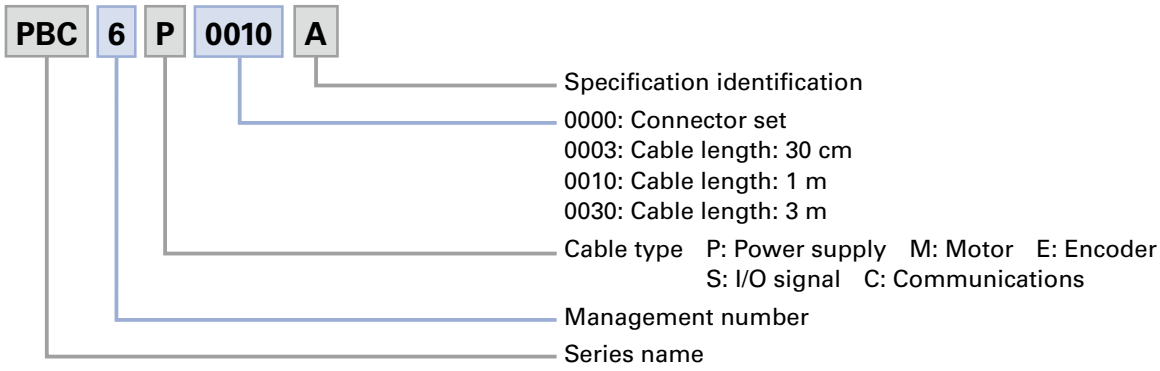


- UL and CE compliant
- Specification identification 20, 30, 50: Standard
- Encoder type

R	Battery-less optical absolute (Model no. HA035)		
K	Optical incremental	16000 P/R	with Z-phase output
E		2000 P/R	with Z-phase output
A		800 P/R	without Z-phase output
C		800 P/R	with Z-phase output

- Option code X: Standard model (without options) / C: With 24 VDC brake / GA to GL: Spur gear model / Low-backlash gear model / HJ to HM: Harmonic gear model
- Power supply specifications F: AC, DC (Type M) D: DC (multi-axis)
- Motor length
- Motor size
- Series name

Cable model number



AC Input Set Models

Type R RS-485+Parallel I/O type



Set configuration items RoHS

Motor CE EAC cULus

Motor size: 42 mm sq., 60 mm sq., 86 mm sq.

Driver CE EAC cULus

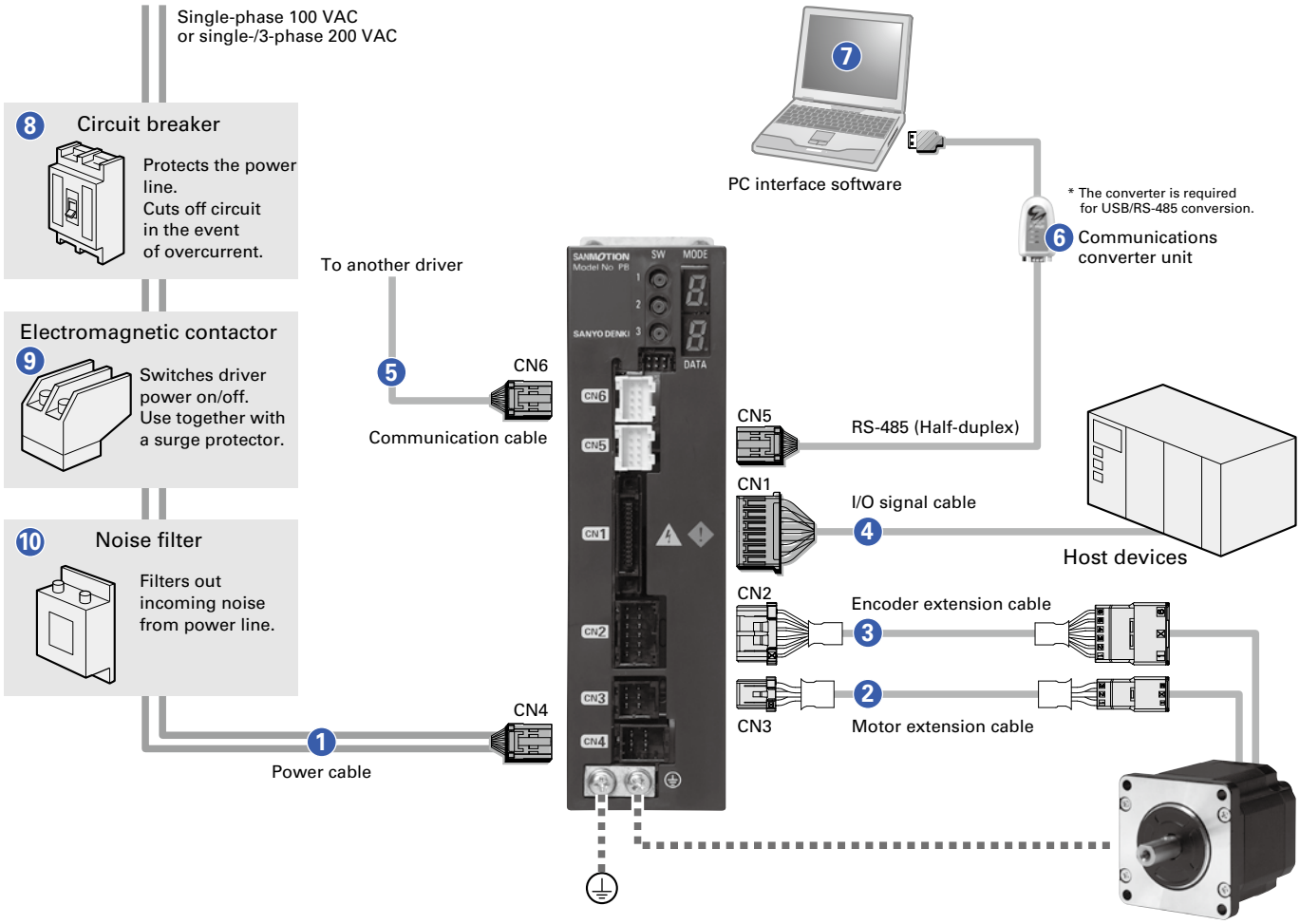
Model number: PB4A002R300
Input power supply: Single-phase 100 to 115 VAC
Model number: PB4A002R301
Input power supply: Single-/3-phase 200 to 230 VAC

Cable

For power supply (1 m) Model number: PBC8P0010A
I/O signal cable (1 m, unshielded) Model number: PBC5S0010A

Set Model Configurations ▶ p. 15 Driver Dimensions ▶ p. 16
Driver Specifications ▶ p. 16 Specifications / Characteristics Diagram ▶ pp. 26 to 30
Motor Dimensions ▶ pp. 31 to 32 Motor Specifications ▶ p. 33

System Configuration Diagram



To be provided by the customer. 8 to 10

Set Model Configurations

Model	Motor external dimensions Flange size × Motor length (mm)	Max. stall torque (allowable torque* for models with gear) (N·m)	Allowable speed (min^{-1})	Gear ratio	Backlash (deg.)	Driver power supply specifications	Set model	Set configuration items			Page	
								Motor model number	Driver model number	Power cable, I/O signal cable	Specifications	Motor dimensions
Standard model	42×42×55.9	0.35	–	–	–	Single-phase 100 to 115 VAC	**PBA1R423**	PBM423FXK30-M	PB4A002R300	Power cable (1 m): PBC8P0010A I/O signal cable (1 m, unshielded): PBC5S0010A	p. 26	p. 31
	42×42×55.9	0.35	–	–	–	Single-/3-phase 200 to 230 VAC	**PBA2R423**	PBM423FXK30-M	PB4A002R301		p. 26	p. 31
	60×60×68.8	1.3	–	–	–	Single-phase 100 to 115 VAC	**PBA1R603**	PBM603FXK30-M	PB4A002R300		p. 26	p. 31
	60×60×68.8	1.3	–	–	–	Single-/3-phase 200 to 230 VAC	**PBA2R603**	PBM603FXK30-M	PB4A002R301		p. 26	p. 31
	60×60×100.8	1.9	–	–	–	Single-phase 100 to 115 VAC	**PBA1R604**	PBM604FXK30-M	PB4A002R300		p. 26	p. 31
	60×60×100.8	1.9	–	–	–	Single-/3-phase 200 to 230 VAC	**PBA2R604**	PBM604FXK30-M	PB4A002R301		p. 26	p. 31
	86×86×79.5	3.1	–	–	–	Single-phase 100 to 115 VAC	**PBA1R861**	PBM861FXK30-M	PB4A002R300		p. 26	p. 31
	86×86×79.5	3.1	–	–	–	Single-/3-phase 200 to 230 VAC	**PBA2R861**	PBM861FXK30-M	PB4A002R301		p. 26	p. 31
	86×86×110	6.1	–	–	–	Single-phase 100 to 115 VAC	**PBA1R862**	PBM862FXK30-M	PB4A002R300		p. 26	p. 31
	86×86×110	6.1	–	–	–	Single-/3-phase 200 to 230 VAC	**PBA2R862**	PBM862FXK30-M	PB4A002R301		p. 26	p. 31
Low-backlash gear model	42×42×86.1	0.343	500	1:3.6	0.6	Single-phase 100 to 115 VAC	**PBA1R423-C3.6**	PBM423FGAK30-M	PB4A002R300	Power cable (1 m): PBC8P0010A I/O signal cable (1 m, unshielded): PBC5S0010A	p. 27	p. 31
	42×42×86.1	0.343	500	1:3.6	0.6	Single-/3-phase 200 to 230 VAC	**PBA2R423-C3.6**	PBM423FGAK30-M	PB4A002R301		p. 27	p. 31
	42×42×86.1	0.686	250	1:7.2	0.4	Single-phase 100 to 115 VAC	**PBA1R423-C7.2**	PBM423FGBK30-M	PB4A002R300		p. 27	p. 31
	42×42×86.1	0.686	250	1:7.2	0.4	Single-/3-phase 200 to 230 VAC	**PBA2R423-C7.2**	PBM423FGBK30-M	PB4A002R301		p. 27	p. 31
	42×42×86.1	0.98	180	1:10	0.35	Single-phase 100 to 115 VAC	**PBA1R423-C10**	PBM423FGEK30-M	PB4A002R300		p. 27	p. 31
	42×42×86.1	0.98	180	1:10	0.35	Single-/3-phase 200 to 230 VAC	**PBA2R423-C10**	PBM423FGEK30-M	PB4A002R301		p. 27	p. 31
	42×42×86.1	1.47	90	1:20	0.25	Single-phase 100 to 115 VAC	**PBA1R423-C20**	PBM423FGGK30-M	PB4A002R300		p. 27	p. 31
	42×42×86.1	1.47	90	1:20	0.25	Single-/3-phase 200 to 230 VAC	**PBA2R423-C20**	PBM423FGGK30-M	PB4A002R301		p. 27	p. 31
	42×42×86.1	1.47	60	1:30	0.25	Single-phase 100 to 115 VAC	**PBA1R423-C30**	PBM423FGJK30-M	PB4A002R300		p. 27	p. 31
	42×42×86.1	1.47	60	1:30	0.25	Single-/3-phase 200 to 230 VAC	**PBA2R423-C30**	PBM423FGJK30-M	PB4A002R301		p. 27	p. 31
	60×60×114.3	1.25	500	1:3.6	0.55	Single-phase 100 to 115 VAC	**PBA1R603-C3.6**	PBM603FGAK30-M	PB4A002R300		p. 28	p. 31
	60×60×114.3	1.25	500	1:3.6	0.55	Single-/3-phase 200 to 230 VAC	**PBA2R603-C3.6**	PBM603FGAK30-M	PB4A002R301		p. 28	p. 31
	60×60×114.3	2.5	250	1:7.2	0.25	Single-phase 100 to 115 VAC	**PBA1R603-C7.2**	PBM603FGBK30-M	PB4A002R300		p. 28	p. 31
	60×60×114.3	2.5	250	1:7.2	0.25	Single-/3-phase 200 to 230 VAC	**PBA2R603-C7.2**	PBM603FGBK30-M	PB4A002R301		p. 28	p. 31
	60×60×114.3	3	180	1:10	0.25	Single-phase 100 to 115 VAC	**PBA1R603-C10**	PBM603FGEK30-M	PB4A002R300		p. 28	p. 31
	60×60×114.3	3	180	1:10	0.25	Single-/3-phase 200 to 230 VAC	**PBA2R603-C10**	PBM603FGEK30-M	PB4A002R301		p. 28	p. 31
	60×60×114.3	3.5	90	1:20	0.17	Single-phase 100 to 115 VAC	**PBA1R603-C20**	PBM603FGGK30-M	PB4A002R300		p. 28	p. 31
	60×60×114.3	3.5	90	1:20	0.17	Single-/3-phase 200 to 230 VAC	**PBA2R603-C20**	PBM603FGGK30-M	PB4A002R301		p. 28	p. 31
	60×60×114.3	4	60	1:30	0.17	Single-phase 100 to 115 VAC	**PBA1R603-C30**	PBM603FGJK30-M	PB4A002R300		p. 28	p. 31
	60×60×114.3	4	60	1:30	0.17	Single-/3-phase 200 to 230 VAC	**PBA2R603-C30**	PBM603FGJK30-M	PB4A002R301		p. 28	p. 31
Harmonic gear model	42×42×95.1	2.2 (4.5)	116	1:30	–	Single-phase 100 to 115 VAC	**PBA1R423-H30**	PBM423FHJK30-M	PB4A002R300	Power cable (1 m): PBC8P0010A I/O signal cable (1 m, unshielded): PBC5S0010A	p. 29	p. 32
	42×42×95.1	2.2 (4.5)	116	1:30	–	Single-/3-phase 200 to 230 VAC	**PBA2R423-H30**	PBM423FHJK30-M	PB4A002R301		p. 29	p. 32
	42×42×95.1	3.5 (8.3)	70	1:50	–	Single-phase 100 to 115 VAC	**PBA1R423-H50**	PBM423FHLK30-M	PB4A002R300		p. 29	p. 32
	42×42×95.1	3.5 (8.3)	70	1:50	–	Single-/3-phase 200 to 230 VAC	**PBA2R423-H50**	PBM423FHLK30-M	PB4A002R301		p. 29	p. 32
	42×42×95.1	5 (11)	35	1:100	–	Single-phase 100 to 115 VAC	**PBA1R423-H100**	PBM423FHMK30-M	PB4A002R300		p. 29	p. 32
	42×42×95.1	5 (11)	35	1:100	–	Single-/3-phase 200 to 230 VAC	**PBA2R423-H100**	PBM423FHMK30-M	PB4A002R301		p. 29	p. 32
	60×60×135.8	5.5 (14)	70	1:50	–	Single-phase 100 to 115 VAC	**PBA1R603-H50**	PBM603FHLK30-M	PB4A002R300		p. 29	p. 32
	60×60×135.8	5.5 (14)	70	1:50	–	Single-/3-phase 200 to 230 VAC	**PBA2R603-H50**	PBM603FHLK30-M	PB4A002R301		p. 29	p. 32
	60×60×135.8	8 (20)	35	1:100	–	Single-phase 100 to 115 VAC	**PBA1R603-H100**	PBM603FHMK30-M	PB4A002R300		p. 29	p. 32
	60×60×135.8	8 (20)	35	1:100	–	Single-/3-phase 200 to 230 VAC	**PBA2R603-H100**	PBM603FHMK30-M	PB4A002R301		p. 29	p. 32
Electromagnetic brake model	42×42×88.3	0.35	–	–	–	Single-phase 100 to 115 VAC	**PBA1R423-B**	PBM423FCK30-M	PB4A002R300	Power cable (1 m): PBC8P0010A I/O signal cable (1 m, unshielded): PBC5S0010A	p. 30	p. 32
	42×42×88.3	0.35	–	–	–	Single-/3-phase 200 to 230 VAC	**PBA2R423-B**	PBM423FCK30-M	PB4A002R301		p. 30	p. 32
	60×60×108.1	1.3	–	–	–	Single-phase 100 to 115 VAC	**PBA1R603-B**	PBM603FCK30-M	PB4A002R300		p. 30	p. 32
	60×60×108.1	1.3	–	–	–	Single-/3-phase 200 to 230 VAC	**PBA2R603-B**	PBM603FCK30-M	PB4A002R301		p. 30	p. 32
	60×60×140.1	1.9	–	–	–	Single-phase 100 to 115 VAC	**PBA1R604-B**	PBM604FCK30-M	PB4A002R300		p. 30	p. 32
	60×60×140.1	1.9	–	–	–	Single-/3-phase 200 to 230 VAC	**PBA2R604-B**	PBM604FCK30-M	PB4A002R301		p. 30	p. 32

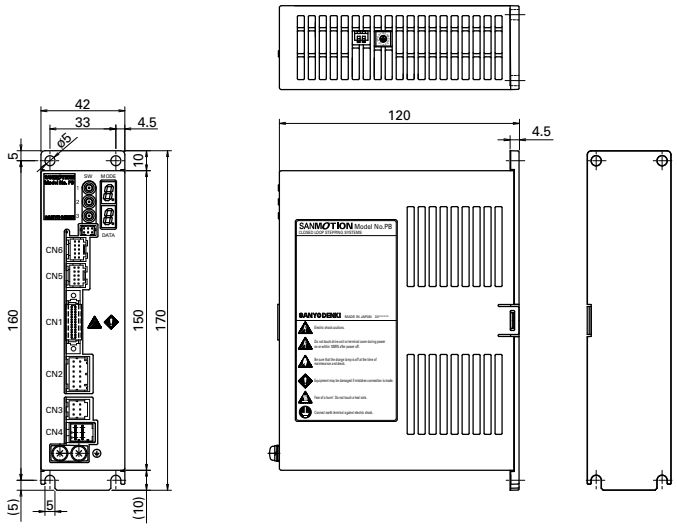
* Numbers in parenthesis following allowable torques indicate allowable instantaneous torques.

Options and Peripherals

Product names	Standard model number (length)	Connector set model number	Extendable max. length	Remarks	Page
❶ Power cable	**PBC8P0010A** (1 m)	PBC8P0000A	3 m	–	p. 90
❷ Motor extension cable	**PBC7M0030A** (3 m)	PBC7M0000A	20 m	An extension cable is required when the distance between the motor and driver exceeds 50 cm.	p. 90
❸ Encoder extension cable	**PBC7E0030A** (3 m)	PBC7E0000A	20 m	An extension cable is required when the distance between the motor and driver exceeds 50 cm.	p. 90
❹ I/O signal cable (unshielded)	**PBC5S0010A** (1 m)	PBC5S0000A	2 m	Select the cable depending on peripheral noise.	p. 90
❹ I/O signal cable (shielded)	**PBC5S0010C** (1 m)	PBC5S0000A	2 m	Select the cable depending on peripheral noise.	p. 91
❺ Communication cable (between drivers)	**PBC6C0003A** (30 cm)	PBC6C0000A	100 m	Used when multiple axes are connected in a daisy chain configuration for communication.	p. 91
❻ Communications converter unit	**PBFM-U6**	–	–	A set of a converter (USB/RS-485) and a cable	p. 89
❼ PC interface software	**SPBALL-01**	–	–	Software for checking operation and parameter setting	p. 89

Driver Dimensions

Unit: mm



Driver Specifications

General specifications

Basic specifications	Model number		**PB4A002R300**	**PB4A002R301**	
	Interface		RS-485+Parallel I/O		
	Input power supply		Single-phase 100 to 115 VAC (-15%, +10%) 50/60 Hz	Single-phase 200 to 230 VAC (-15%, +10%) 50/60 Hz	3-phase 200 to 230 VAC (-15%, +10%) 50/60 Hz
	Control method		PWM control: Sinusoidal drive method		
	Power supply current		6 A	4.5 A	2.5 A
	Environment	Protection class	Class I		
		Operation environment	Installation category (overvoltage category): II, Pollution degree: 2		
		Operating ambient temperature	0 to +55˚C		
		Storage temperature	-20 to +65˚C		
		Operating ambient humidity	90% RH max. (non-condensing)		
		Storage humidity	90% RH max. (non-condensing)		
		Operation altitude	1000 m or less above sea level		
		Vibration resistance	Tested under the following conditions: Acceleration: 5 m/s², Frequency range: 10 to 55 Hz, Axes of vibration: X, Y, Z (2 hours each)		
		Impact resistance	20 m/s²		
		Dielectric strength	No error observed when 1.5 kVAC is applied between power input terminal and frame for one minute.		
		Insulation resistance	10 MΩ min. when measured with a 500 VDC megohmmeter between input terminal and frame.		
	Mass		0.65 kg		
Functions	Rotational speed		0 to 4500 min^{-1} (0 to 4000 min^{-1} for 86 mm sq. motors)		
	Command resolution (P/R)		500, 1000, 2000, 4000, 5000, 10000, 16000, 32000 Can be set in fine steps in the range of 100 to 32000 with an electronic gear*.		
	Holding brake control function		Built in		
	Protection functions		Power voltage error, regenerative voltage error, driver overheat, motor overheat, overload stop, over-speed, servo error, homing mode error, deviation counter overflow, wrap around, push operation error, encoder disconnection, initialization error, overcurrent, nonvolatile memory error, CPU error		
	Display / Indication		7-segment LED display (2)		
	Digital operator		Resolution, applicable motor, forward direction definition, gain, Jog speed, Jog operation, node address, baud rate, holding brake control, teaching		
	Operating functions		Auto homing mode operation / Push (current control) operation / Relative motion command / Absolute motion command Module function, Jog operation		
	Communication specifications	Communications with controller	RS-485 Start / stop synchronization, half-duplex communication Baud rate: 9600, 38400, 115200, 307200 bps		
		PC interface	RS-485 Start / stop synchronization, half-duplex communication Baud rate: 115200 bps		
I/O signal	Input signal	Function	ALMCLR General-purpose input×8 (select from Point, STOP, EXE, SELECT, HOME sensor, Limit, Deviation clear, Pause, Jog, and Inter lock)		
		Electrical specifications	General-purpose input: Bidirectional input photocoupler 5 to 24 VDC		
	Output signal	Function	ALMCLR General-purpose output×7 (select from Point No, Ack, Busy, HOME END, Push END, ZONE, Input monitor, In-Position, and Bit Out)		
		Electrical specifications	General-purpose output: Open collector 30 VDC, 15 mA or less		

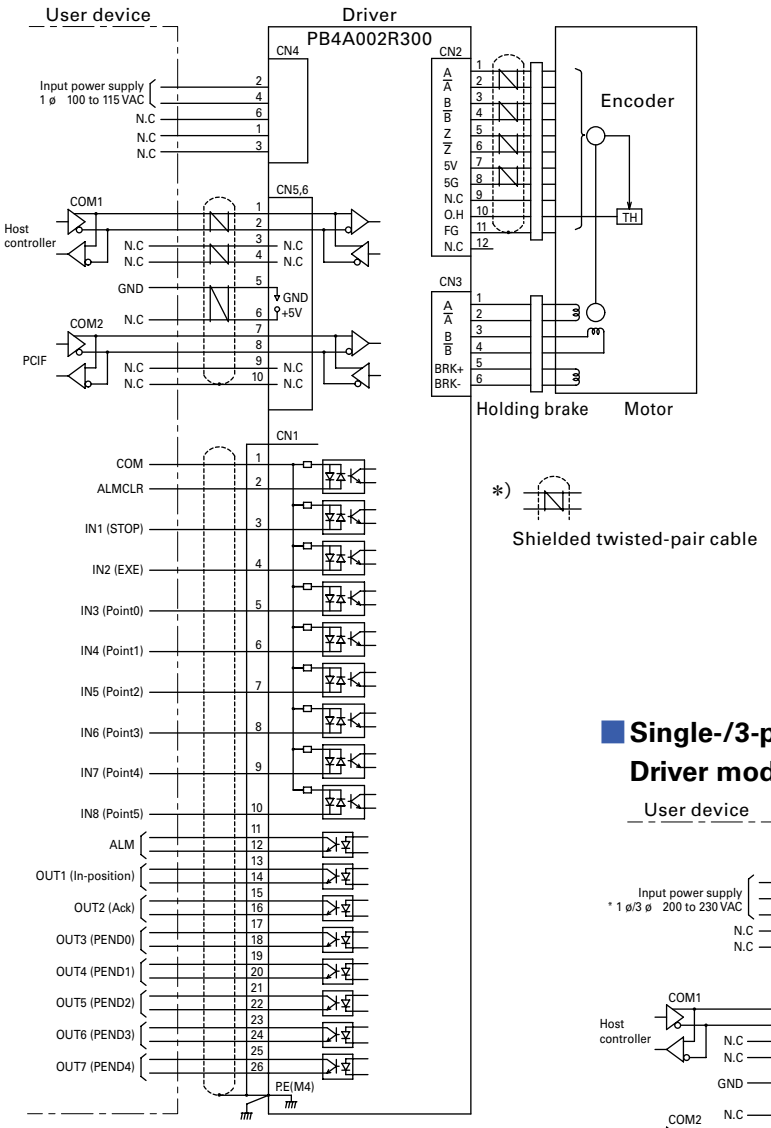
* A function that finely adjusts the unit step angle per pulse parameters. Setup software is required.

Safety standards

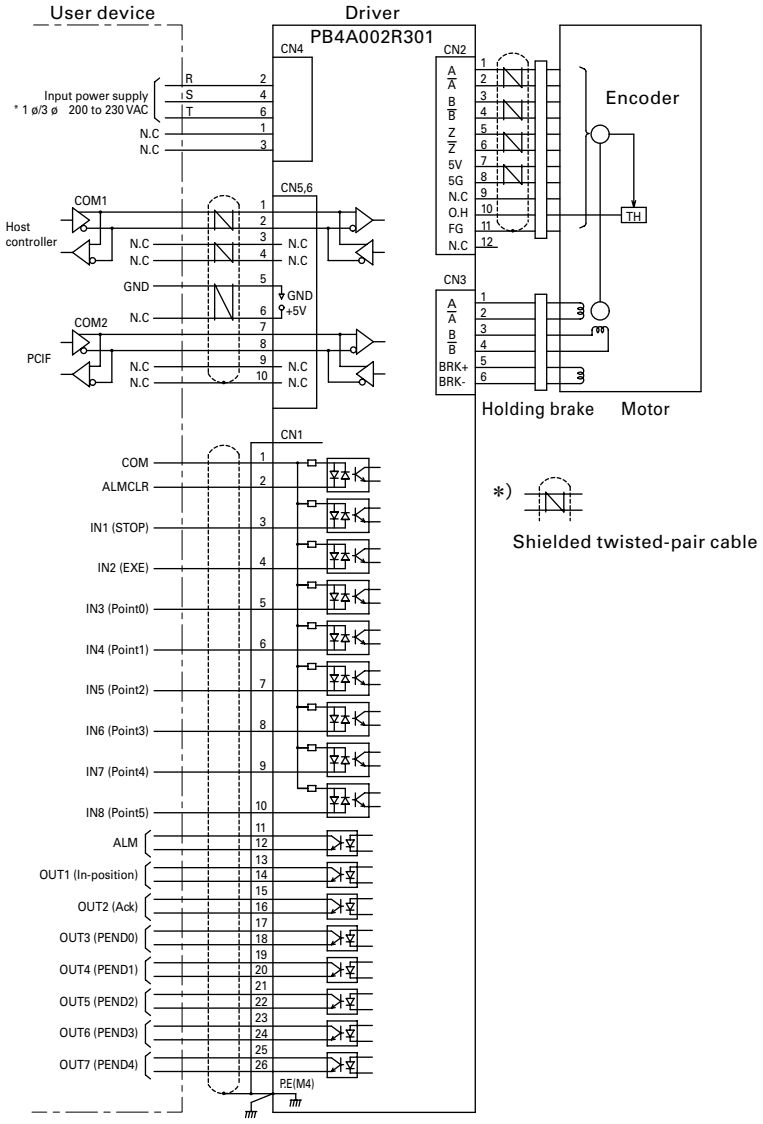
CE (TÜV)	Directives	Standard	
	Low-voltage directives	EN 61800-5-1	
	EMC directives	EN 61800-3 EN 61000-6-2	
UL	Acquired standards	Applicable standard	File no.
	UL	UL 508C	E179775
	cUL		

External Wiring Diagram

Single-phase 100 to 115 VAC Driver model number: PB4A002R300



Single-/3-phase 200 to 230 VAC Driver model number: PB4A002R301



● ( ) indicates factory settings.
* When using with single-phase power supply, wire to pins 2 and 4.

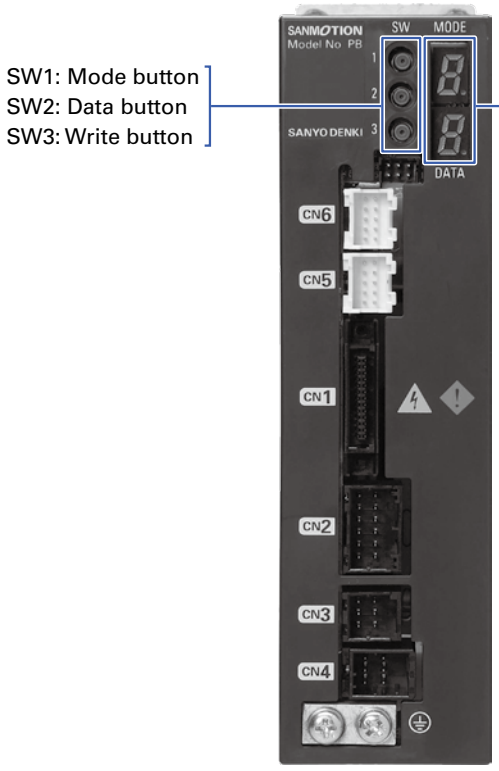
Wiring

Connector Models and Compatible Cables

Application	Connector no.	Description	Manufacturer model number	Compatible cables	Maximum extension length	Manufacturer
I/O signals	CN1	Plug (driver side)	8830E-026-170LD-F	AWG28 (7/0.127)	2 m	KEL CORPORATION
		Receptacle	8822E-026-171D			
Encoder	CN2	Tab header (driver side)	1-1827876-6	AWG22 to 28 Shielded twisted pair *The contact model number varies with diameter over outer shield.	20 m	Tyco Electronics Japan G.K.
		Receptacle housing	1-1827864-6			
		Receptacle contact	1827569-2 (AWG28 to 30)			
			1827570-2 (AWG22 to 28)			
		Tab housing (for relay)	1-1903130-6			
		Tab contact (for relay)	1903111-2 (AWG28 to 30)			
			1903112-2 (AWG22 to 28)			
Motor	CN3	Tab header (driver side)	1-1827876-3	AWG18 to 22 Discrete line *The contact model number varies with diameter over outer shield.	20 m	Tyco Electronics Japan G.K.
		Receptacle housing	1-1827864-3			
		Receptacle contact	1827570-2 (AWG22 to 28)			
			1827572-2 (AWG18 to 22)			
		Tab housing (for relay)	1-1903130-3			
		Tab contact (for relay)	1903112-2 (AWG22 to 28)			
			1903114-2 (AWG18 to 22)			
Power supply	CN4	Tab header (driver side)	1376136-1	AWG18 Discrete line	2 m	Tyco Electronics Japan G.K.
		Receptacle housing	1-1318119-3			
		Receptacle contact	1318107-1 (single)			
			1318105-1 (linked)			
Communications	CN5 CN6	Post with base (driver side)	S10B-PADSS-1GW	AWG28 to 24 Shielded twisted pair	100 m	J.S.T. Mfg. Co.,Ltd.
		Housing	PADP-10V-1-S			
		Contact	SPH-002T-P0.5L			

- Refer to the manufacturer's catalog for detailed connector specifications.
- If the maximum extended length is exceeded, take necessary countermeasures to prevent malfunctions due to line noise.
- The relay connector is used to connect to the motor or encoder side connector when creating an extension cable.

Driver Components and functions



1 Digital operator
Used to set parameters and perform Jog operations.

■ Display

- MODE (Mode display LED)
  Displays the current mode number.

- DATA (Data display LED)
  Displays monitor and parameter setting values.
  Blinks when the displayed parameter setting value is different from the current setting value.

■ Button

- SW1 (Mode button)
  Mode numbers switch sequentially each time the button is pressed.
  However, the mode number 9 is only displayed when the servo is ON.

- SW2 (Data button)
  The function varies with mode number.

- SW3 (Write button)
  The function varies with mode number.

■ Functions

MODE	Functions	Data range (DATA display)	SW2 Functions	SW3 Functions
0	Driver status display	(See table 1.)	Disabled	Disabled
1	Point teaching	0 to F (Point no.)	Selects point no.	Confirms at the current position
2	Motor selection	0 to 6 (See table 2.)	Switches set values	Writes set values
3	Resolution selection	0 to 7 (See table 3.)	Switches set values	Writes set values
4	Forward direction setting	0 = CW is forward, 1 = CCW is forward	Switches set values	Writes set values
5	Speed loop gain setting	0 to F	Switches set values	Writes set values
6	Holding brake operation	0 = Release; 1 = Hold	Switches set values	Writes set values
7	Node address setting	0 to F	Switches set values	Writes set values
8	Jog operation speed	1 to F (100 min^{-1}/LSB)	Switches set values	Writes set values
9	Jog operation	–	Forward direction operation	Reverse direction operation
A	Baud rate	0 = 9600 bps, 1 = 38400 bps, 2 =115200 bps, 3 = 307200 bps	Switches set values	Writes set values

· Changed values for modes 2 to 4 are enabled upon restart.
· Changed values for modes 1, 5 to 8, and A are enabled immediately.

Table 1 Driver status and corresponding DATA parameters when MODE parameter is 0.

Displayed data	Driver status	Displayed data	Driver status
0	Servo OFF	9	Homing mode error
Figure-8 pattern	Servo ON	A	Deviation counter overflow
1	Low voltage error	b	Overcurrent (motor winding detection)
2	Overvoltage error	C	Wrap around
3	Regenerative voltage error	d	Push operation error
4	Driver overheat error	E	Encoder disconnection error
5	Motor overheat error	F	Initialization error
6	Overload stop error	H	Overcurrent (bus current detection)
7	Overspeed	L	Nonvolatile memory error
8	Servo error		

Table 2 Motor selection

Set value	Motor model number	Set value	Motor model number
0	PBM423	4	PBM604
1	PBM503	5	PBM861
2	PBM565	6	PBM862
3	PBM603		

Table 3 Resolution selection (P/R)

Set value	Resolution	Set value	Resolution
0	500	4	5000
1	1000	5	10000
2	2000	6	16000
3	4000	7	32000

AC Input Set Models

Type P Pulse Train Input type



Set configuration items RoHS

Motor

Motor size: 42 mm sq., 60 mm sq., 86 mm sq.

Driver

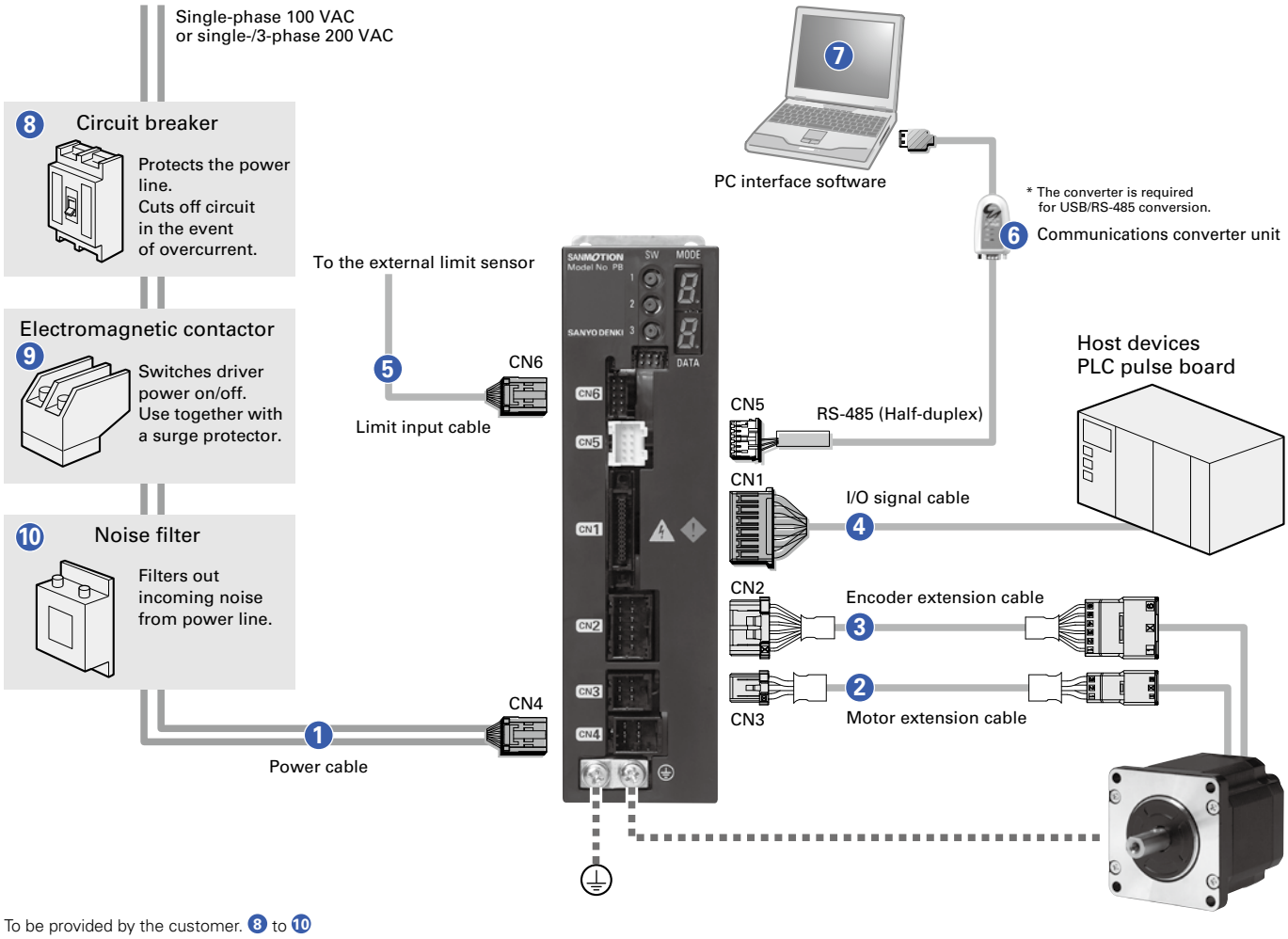
Model number: PB4A002P300
Input power supply: Single-phase 100 to 115 VAC
Model number: PB4A002P301
Input power supply: Single-/3-phase 200 to 230 VAC

Cable

For power supply (1 m) Model number: PBC8P0010A
I/O signal cable (1 m, shielded) Model number: PBC5S0010C

Set Model Configurations ▶ p. 21 Driver Dimensions ▶ p. 22
Driver Specifications ▶ p. 22 Specifications / Characteristics Diagram ▶ pp. 26 to 30
Motor Dimensions ▶ pp. 31 to 32 Motor Specifications ▶ p. 33

System Configuration Diagram



To be provided by the customer. 8 to 10

Set Model Configurations

Model	Motor external dimensions Flange size × Motor length (mm)	Max. stall torque (allowable torque* for models with gear) (N·m)	Allowable speed (min⁻¹)	Gear ratio	Backlash (deg.)	Driver power supply specifications	Set model	Set configuration items			Page	
								Motor model number	Driver model number	Power cable, I/O signal cable	Specifications	Motor dimensions
Standard model	42×42×55.9	0.35	–	–	–	Single-phase 100 to 115 VAC	**PBA1P423**	PBM423FXK30-M	PB4A002P300	Power cable (1 m): PBC8P0010A I/O Signal Cable (1 m, shielded): PBC5S0010C	p. 26	p. 31
	42×42×55.9	0.35	–	–	–	Single-/3-phase 200 to 230 VAC	**PBA2P423**	PBM423FXK30-M	PB4A002P301		p. 26	p. 31
	60×60×68.8	1.3	–	–	–	Single-phase 100 to 115 VAC	**PBA1P603**	PBM603FXK30-M	PB4A002P300		p. 26	p. 31
	60×60×68.8	1.3	–	–	–	Single-/3-phase 200 to 230 VAC	**PBA2P603**	PBM603FXK30-M	PB4A002P301		p. 26	p. 31
	60×60×100.8	1.9	–	–	–	Single-phase 100 to 115 VAC	**PBA1P604**	PBM604FXK30-M	PB4A002P300		p. 26	p. 31
	60×60×100.8	1.9	–	–	–	Single-/3-phase 200 to 230 VAC	**PBA2P604**	PBM604FXK30-M	PB4A002P301		p. 26	p. 31
	86×86×79.5	3.1	–	–	–	Single-phase 100 to 115 VAC	**PBA1P861**	PBM861FXK30-M	PB4A002P300		p. 26	p. 31
	86×86×79.5	3.1	–	–	–	Single-/3-phase 200 to 230 VAC	**PBA2P861**	PBM861FXK30-M	PB4A002P301		p. 26	p. 31
	86×86×110	6.1	–	–	–	Single-phase 100 to 115 VAC	**PBA1P862**	PBM862FXK30-M	PB4A002P300		p. 26	p. 31
	86×86×110	6.1	–	–	–	Single-/3-phase 200 to 230 VAC	**PBA2P862**	PBM862FXK30-M	PB4A002P301		p. 26	p. 31
Low-backlash gear model	42×42×86.1	0.343	500	1:3.6	0.6	Single-phase 100 to 115 VAC	**PBA1P423-C3.6**	PBM423FGAK30-M	PB4A002P300	Power cable (1 m): PBC8P0010A I/O Signal Cable (1 m, shielded): PBC5S0010C	p. 27	p. 31
	42×42×86.1	0.343	500	1:3.6	0.6	Single-/3-phase 200 to 230 VAC	**PBA2P423-C3.6**	PBM423FGAK30-M	PB4A002P301		p. 27	p. 31
	42×42×86.1	0.686	250	1:7.2	0.4	Single-phase 100 to 115 VAC	**PBA1P423-C7.2**	PBM423FGBK30-M	PB4A002P300		p. 27	p. 31
	42×42×86.1	0.686	250	1:7.2	0.4	Single-/3-phase 200 to 230 VAC	**PBA2P423-C7.2**	PBM423FGBK30-M	PB4A002P301		p. 27	p. 31
	42×42×86.1	0.98	180	1:10	0.35	Single-phase 100 to 115 VAC	**PBA1P423-C10**	PBM423FGEK30-M	PB4A002P300		p. 27	p. 31
	42×42×86.1	0.98	180	1:10	0.35	Single-/3-phase 200 to 230 VAC	**PBA2P423-C10**	PBM423FGEK30-M	PB4A002P301		p. 27	p. 31
	42×42×86.1	1.47	90	1:20	0.25	Single-phase 100 to 115 VAC	**PBA1P423-C20**	PBM423FGGK30-M	PB4A002P300		p. 27	p. 31
	42×42×86.1	1.47	90	1:20	0.25	Single-/3-phase 200 to 230 VAC	**PBA2P423-C20**	PBM423FGGK30-M	PB4A002P301		p. 27	p. 31
	42×42×86.1	1.47	60	1:30	0.25	Single-phase 100 to 115 VAC	**PBA1P423-C30**	PBM423FGJK30-M	PB4A002P300		p. 27	p. 31
	42×42×86.1	1.47	60	1:30	0.25	Single-/3-phase 200 to 230 VAC	**PBA2P423-C30**	PBM423FGJK30-M	PB4A002P301		p. 27	p. 31
	60×60×114.3	1.25	500	1:3.6	0.55	Single-phase 100 to 115 VAC	**PBA1P603-C3.6**	PBM603FGAK30-M	PB4A002P300		p. 28	p. 31
	60×60×114.3	1.25	500	1:3.6	0.55	Single-/3-phase 200 to 230 VAC	**PBA2P603-C3.6**	PBM603FGAK30-M	PB4A002P301		p. 28	p. 31
	60×60×114.3	2.5	250	1:7.2	0.25	Single-phase 100 to 115 VAC	**PBA1P603-C7.2**	PBM603FGBK30-M	PB4A002P300		p. 28	p. 31
	60×60×114.3	2.5	250	1:7.2	0.25	Single-/3-phase 200 to 230 VAC	**PBA2P603-C7.2**	PBM603FGBK30-M	PB4A002P301		p. 28	p. 31
	60×60×114.3	3	180	1:10	0.25	Single-phase 100 to 115 VAC	**PBA1P603-C10**	PBM603FGEK30-M	PB4A002P300		p. 28	p. 31
	60×60×114.3	3	180	1:10	0.25	Single-/3-phase 200 to 230 VAC	**PBA2P603-C10**	PBM603FGEK30-M	PB4A002P301		p. 28	p. 31
	60×60×114.3	3.5	90	1:20	0.17	Single-phase 100 to 115 VAC	**PBA1P603-C20**	PBM603FGGK30-M	PB4A002P300		p. 28	p. 31
	60×60×114.3	3.5	90	1:20	0.17	Single-/3-phase 200 to 230 VAC	**PBA2P603-C20**	PBM603FGGK30-M	PB4A002P301		p. 28	p. 31
	60×60×114.3	4	60	1:30	0.17	Single-phase 100 to 115 VAC	**PBA1P603-C30**	PBM603FGJK30-M	PB4A002P300		p. 28	p. 31
	60×60×114.3	4	60	1:30	0.17	Single-/3-phase 200 to 230 VAC	**PBA2P603-C30**	PBM603FGJK30-M	PB4A002P301		p. 28	p. 31
Harmonic gear model	42×42×95.1	2.2 (4.5)	116	1:30	–	Single-phase 100 to 115 VAC	**PBA1P423-H30**	PBM423FHJK30-M	PB4A002P300	Power cable (1 m): PBC8P0010A I/O Signal Cable (1 m, shielded): PBC5S0010C	p. 29	p. 32
	42×42×95.1	2.2 (4.5)	116	1:30	–	Single-/3-phase 200 to 230 VAC	**PBA2P423-H30**	PBM423FHJK30-M	PB4A002P301		p. 29	p. 32
	42×42×95.1	3.5 (8.3)	70	1:50	–	Single-phase 100 to 115 VAC	**PBA1P423-H50**	PBM423FHLK30-M	PB4A002P300		p. 29	p. 32
	42×42×95.1	3.5 (8.3)	70	1:50	–	Single-/3-phase 200 to 230 VAC	**PBA2P423-H50**	PBM423FHLK30-M	PB4A002P301		p. 29	p. 32
	42×42×95.1	5 (11)	35	1:100	–	Single-phase 100 to 115 VAC	**PBA1P423-H100**	PBM423FHMK30-M	PB4A002P300		p. 29	p. 32
	42×42×95.1	5 (11)	35	1:100	–	Single-/3-phase 200 to 230 VAC	**PBA2P423-H100**	PBM423FHMK30-M	PB4A002P301		p. 29	p. 32
	60×60×135.8	5.5 (14)	70	1:50	–	Single-phase 100 to 115 VAC	**PBA1P603-H50**	PBM603FHLK30-M	PB4A002P300		p. 29	p. 32
	60×60×135.8	5.5 (14)	70	1:50	–	Single-/3-phase 200 to 230 VAC	**PBA2P603-H50**	PBM603FHLK30-M	PB4A002P301		p. 29	p. 32
	60×60×135.8	8 (20)	35	1:100	–	Single-phase 100 to 115 VAC	**PBA1P603-H100**	PBM603FHMK30-M	PB4A002P300		p. 29	p. 32
	60×60×135.8	8 (20)	35	1:100	–	Single-/3-phase 200 to 230 VAC	**PBA2P603-H100**	PBM603FHMK30-M	PB4A002P301		p. 29	p. 32
Electromagnetic brake model	42×42×88.3	0.35	–	–	–	Single-phase 100 to 115 VAC	**PBA1P423-B**	PBM423FCK30-M	PB4A002P300	Power cable (1 m): PBC8P0010A I/O Signal Cable (1 m, shielded): PBC5S0010C	p. 30	p. 32
	42×42×88.3	0.35	–	–	–	Single-/3-phase 200 to 230 VAC	**PBA2P423-B**	PBM423FCK30-M	PB4A002P301		p. 30	p. 32
	60×60×108.1	1.3	–	–	–	Single-phase 100 to 115 VAC	**PBA1P603-B**	PBM603FCK30-M	PB4A002P300		p. 30	p. 32
	60×60×108.1	1.3	–	–	–	Single-/3-phase 200 to 230 VAC	**PBA2P603-B**	PBM603FCK30-M	PB4A002P301		p. 30	p. 32
	60×60×140.1	1.9	–	–	–	Single-phase 100 to 115 VAC	**PBA1P604-B**	PBM604FCK30-M	PB4A002P300		p. 30	p. 32
	60×60×140.1	1.9	–	–	–	Single-/3-phase 200 to 230 VAC	**PBA2P604-B**	PBM604FCK30-M	PB4A002P301		p. 30	p. 32

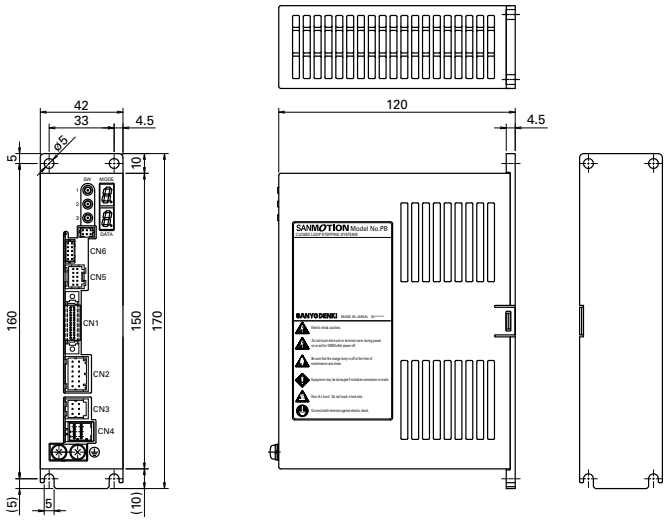
* Numbers in parenthesis following allowable torques indicate allowable instantaneous torques.

Options and Peripherals

Product names	Standard model number (length)	Connector set model number	Extendable max. length	Remarks	Page
❶ Power cable	**PBC8P0010A** (1 m)	PBC8P0000A	3 m	–	p. 90
❷ Motor extension cable	**PBC7M0030A** (3 m)	PBC7M0000A	20 m	An extension cable is required when the distance between the motor and driver exceeds 50 cm.	p. 90
❸ Encoder extension cable	**PBC7E0030A** (3 m)	PBC7E0000A	20 m	An extension cable is required when the distance between the motor and driver exceeds 50 cm.	p. 90
❹ I/O signal cable (shielded)	**PBC5S0010C** (1 m)	PBC5S0000A	2 m	–	p. 91
❺ Limit input cable	**PBC7S0010A** (1 m)	PBC7S0000A	2 m	External limit sensor input	p. 91
❻ Communications converter unit	**PBFM-U6**	–	–	A set of a converter (USB/RS-485) and a cable	p. 89
❼ PC interface software	**SPBALL-01**	–	–	Software for checking operation and parameter setting	p. 89

Driver Dimensions

Unit: mm



Driver Specifications

General specifications

Basic specifications	Model number	**PB4A002P300**	**PB4A002P301**	
	Interface	Pulse train input	Pulse train input	
	Input power supply	Single-phase 100 to 115 VAC (-15%, +10%) 50/60 Hz	Single-phase 200 to 230 VAC (-15%, +10%) 50/60 Hz	3-phase 200 to 230 VAC (-15%, +10%) 50/60 Hz
	Control method	PWM control: Sinusoidal drive method		
	Power supply current	6 A	4.5 A	2.5 A
	Environment: Protection class	Class I		
	Environment: Operation environment	Installation category (overvoltage category): II, Pollution degree: 2		
	Environment: Operating ambient temperature	0 to +55˚C		
	Environment: Storage temperature	-20 to +65˚C		
	Environment: Operating ambient humidity	90% RH max. (non-condensing)		
	Environment: Storage humidity	90% RH max. (non-condensing)		
	Environment: Operation altitude	1000 m or less above sea level		
	Environment: Vibration resistance	Tested under the following conditions: Acceleration: 5 m/s², Frequency range: 10 to 55 Hz, Axes of vibration: X, Y, Z (2 hours each)		
	Environment: Impact resistance	20 m/s²		
	Environment: Dielectric strength	No error observed when 1.5 kVAC is applied between power input terminal and frame for one minute.		
	Environment: Insulation resistance	10 MΩ min. when measured with a 500 VDC megohmmeter between input terminal and frame.		
	Mass	0.65 kg		
Functions	Rotational speed	0 to 4500 min⁻¹ (0 to 4000 min⁻¹ for 86 mm sq. motors)		
	Command resolution (P/R)	500, 1000, 2000, 4000, 5000, 10000, 16000, 32000 Can be set in fine steps in the range of 100 to 32000 with an electronic gear*.		
	Holding brake control function	Built in		
	Protection functions	Power voltage error, regenerative voltage error, driver overheat, motor overheat, overload stop, positional deviation error, servo error, homing mode error, command pulse error, overcurrent, wrap around, push operation error, encoder disconnection, initialization error, nonvolatile memory error		
	Display / Indication	7-segment LED display (2)		
	Digital operator	Resolution, pulse input type, applicable motor, forward direction definition, gain, FF gain, S-shape filter, Jog operation		
	Operating functions	Auto homing mode operation / Push (current control) operation / S-shape operation function		
	PC interface	RS-485 Start / stop synchronization, half-duplex communication Baud rate: 115200 bps		
I/O signal	Input signal: Function	Pulse input, STOP, ALMCLR General-purpose input×2 (select from Deviation clear, HOME, Push, Brake control, and Counter reset)		
	Input signal: Electrical specifications	Pulse input: Line receiver 1 or 2 input type General-purpose input: Bidirectional input photocoupler 5 to 24 VDC		
	Output signal: Function	Encoder signal (A/B/Z) ALM, In-Position General-purpose output×2 (select from HOME END, Push END, ZONE, and input monitor)		
	Output signal: Electrical specifications	Pulse signal output: Line driver 4000 P/R * Z-phase / phase origin signal is only output at 200 mm⁻¹ or less. General-purpose output: Open collector 30 VDC, 15 mA or less		

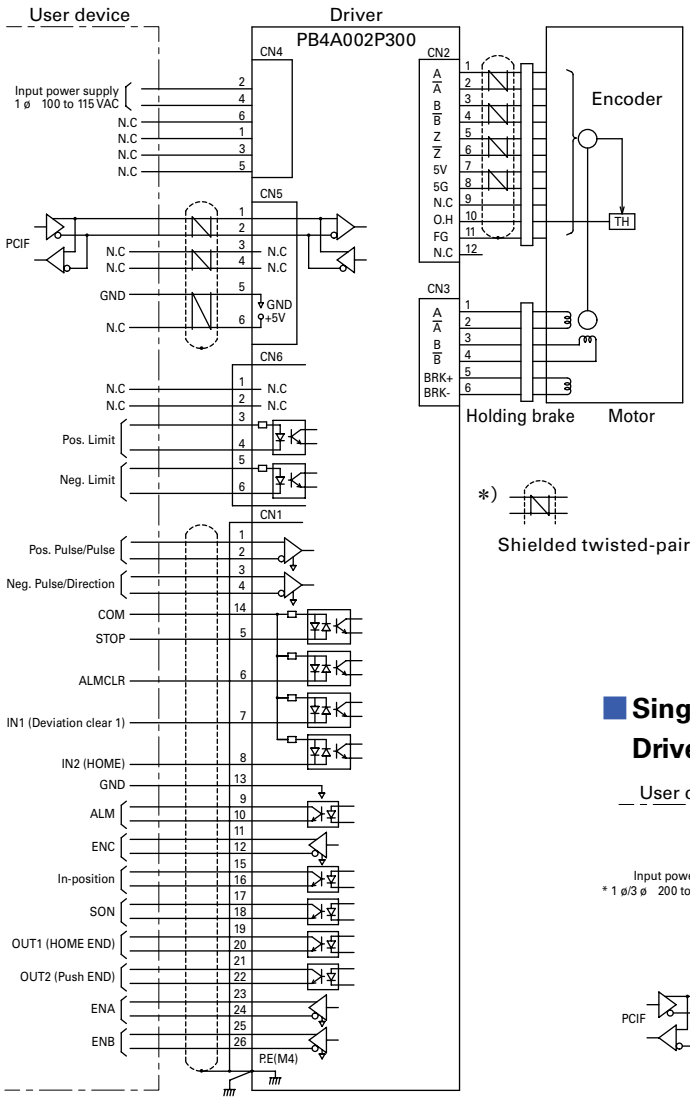
* A function that finely adjusts the unit step angle per pulse parameters. Setup software is required.

Safety standards

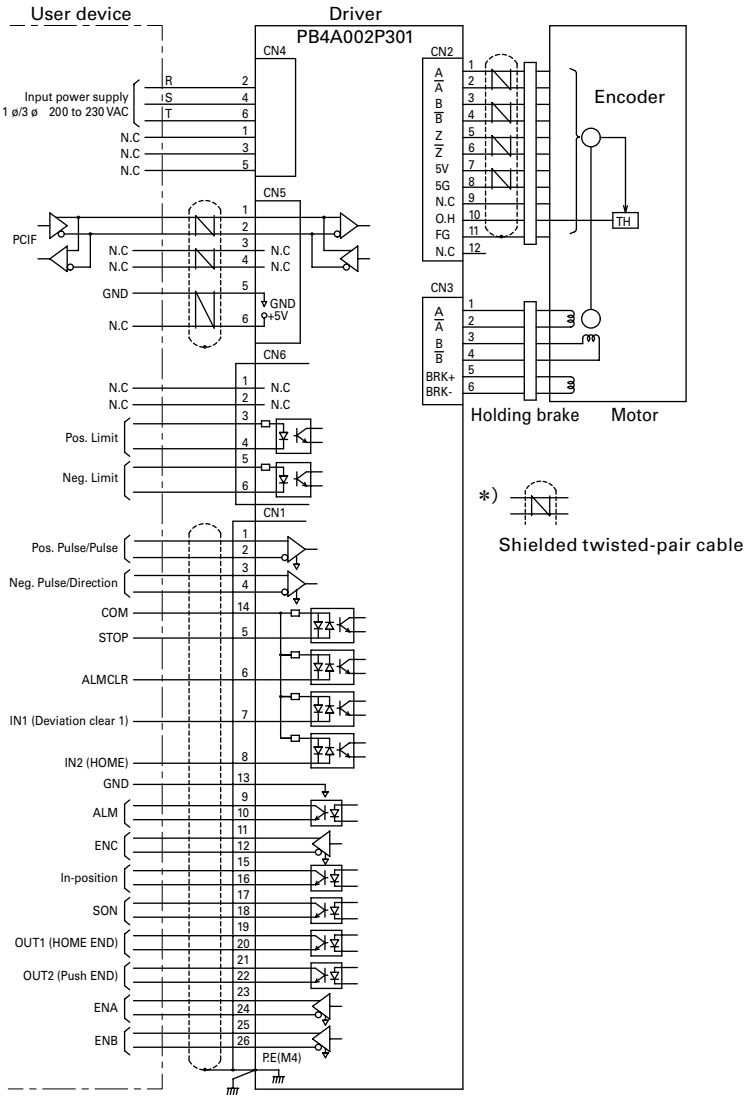
CE (TÜV)	Directives	Standard	
	Low-voltage directives	EN 61800-5-1	
	EMC directives	EN 61800-3 EN 61000-6-2	
UL	Acquired standards	Applicable standard	File no.
	UL	UL 508C	E179775
	cUL		

External Wiring Diagram

Single-phase 100 to 115 VAC Driver model number: PB4A002P300



Single-/3-phase 200 to 230 VAC Driver model number: PB4A002P301



● Functions for IN1, IN2, OUT1, and OUT2 are assigned with PC interface.
* When using with single-phase power supply, wire to pins 2 and 4.

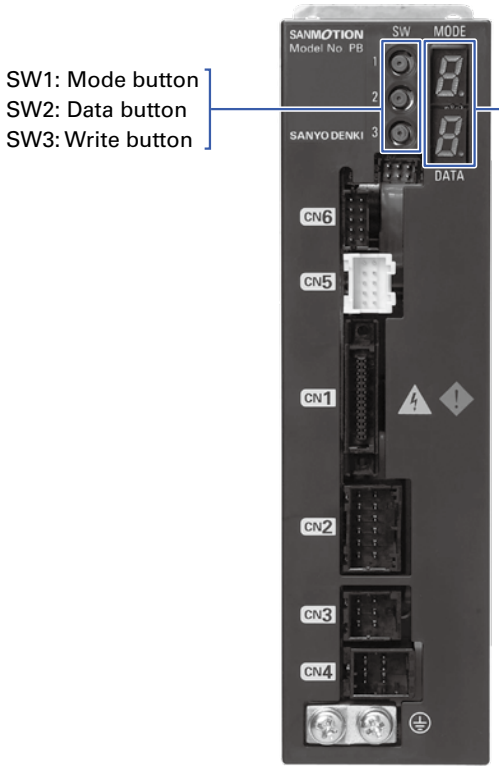
Wiring

Connector Models and Compatible Cables

Application	Connector no.	Description	Manufacturer model number	Compatible cables	Maximum extension length	Manufacturer
I/O signals	CN1	Plug (driver side)	8830E-026-170LD-F	AWG28 (7/0.127)	2 m	KEL CORPORATION
		Receptacle	8822E-026-171D			
Encoder	CN2	Tab header (driver side)	1-1827876-6	AWG22 to 28 Shielded twisted pair *The contact model number varies with diameter over outer shield.	20 m	Tyco Electronics Japan G.K.
		Receptacle housing	1-1827864-6			
		Receptacle contact	1827569-2 (AWG28 to 30)			
			1827570-2 (AWG22 to 28)			
		Tab housing (for relay)	1-1903130-6			
		Tab contact (for relay)	1903111-2 (AWG28 to 30)			
			1903112-2 (AWG22 to 28)			
Motor	CN3	Tab header (driver side)	1-1827876-3	AWG18 to 22 Discrete line *The contact model number varies with diameter over outer shield.	20 m	Tyco Electronics Japan G.K.
		Receptacle housing	1-1827864-3			
		Receptacle contact	1827570-2 (AWG22 to 28)			
			1827572-2 (AWG18 to 22)			
		Tab housing (for relay)	1-1903130-3			
		Tab contact (for relay)	1903112-2 (AWG22 to 28)			
			1903114-2 (AWG18 to 22)			
Power supply	CN4	Tab header (driver side)	1376136-1	AWG18 Discrete line	2 m	Tyco Electronics Japan G.K.
		Receptacle housing	1-1318119-3			
		Receptacle contact	1318107-1 (single)			
			1318105-1 (linked)			
Communications	CN5	Post with base (driver side)	S10B-PADSS-1GW	AWG28 to 24 Shielded twisted pair	2 m	J.S.T. Mfg. Co., Ltd.
		Housing	PADP-10V-1-S			
		Contact	SPH-002T-P0.5L			
Limit signal input	CN6	Pin header	DF11-10DP-2DS (52)	AWG22	2 m	Hirose Electric
		Socket	DF11-10DS-2C			
		Contact	DF11-22SCA (loose)			

- Refer to the manufacturer's catalog for detailed connector specifications.
- If the maximum extended length is exceeded, take necessary countermeasures to prevent malfunctions due to line noise.
- The relay connector is used to connect to the motor or encoder side connector when creating an extension cable.

Driver Components and Functions



1 Digital operator
Used to set parameters and perform Jog operations.

■ Display

- MODE (Mode display LED)
  Displays the current mode number.

- DATA (Data display LED)
  Displays monitor and parameter setting values.
  Blinks when the displayed parameter setting value is different from the current setting value.

■ Button

- SW1 (Mode button)
  Mode numbers switch sequentially each time the button is pressed.
  However, the mode number 9 is only displayed when the servo is ON.

- SW2 (Data button)
  The function varies with mode number.

- SW3 (Write button)
  The function varies with mode number.

■ Functions

MODE	Functions	Data range (DATA display)	SW2 Functions	SW3 Functions
0	Driver status display	(See table 1.)	Disabled	Disabled
1	Pulse input method setting	0 = 2 input type, 1 = 1 input type	Switches set values	Writes set values
2	Motor selection	0 to 6 (See table 2.)	Switches set values	Writes set values
3	Resolution selection	0 to 7 (See table 3.)	Switches set values	Writes set values
4	Forward direction setting	0 = CW is forward, 1 = CCW is forward	Switches set values	Writes set values
5	Speed loop gain setting	0 to F	Switches set values	Writes set values
6	Feed forward gain setting	0 to F (10 h/LSB)	Switches set values	Writes set values
7	S-shape filter setting	0 to F	Switches set values	Writes set values
8	Jog operation speed	1 to F (100 min^{-1}/LSB)	Switches set values	Writes set values
9	Jog operation	–	Forward direction operation	Reverse direction operation

- Changed values for modes 1 to 4 are enabled upon restart.
- Changed values for modes 5 to 8 are enabled immediately.
- The mode number switches to 9 only when the servo is ON.

Table 1 Driver status and corresponding DATA parameters when MODE parameter is 0.

Displayed data	Driver status	Displayed data	Driver status
0	Servo OFF	9	Homing mode error
Figure-8 pattern	Servo ON	A	Command pulse error
1	Low voltage error	b	Overcurrent (motor winding detection)
2	Overvoltage error	C	Wrap around
3	Regenerative voltage error	d	Push operation error
4	Driver overheat error	E	Encoder disconnection error
5	Motor overheat error	F	Initialization error
6	Overload stop error	H	Overcurrent (bus current detection)
7	Positional deviation error	L	Nonvolatile memory error
8	Servo error		

Table 2 Motor selection

Set value	Motor model number	Set value	Motor model number
0	PBM423	4	PBM604
1	PBM503	5	PBM861
2	PBM565	6	PBM862
3	PBM603		

Table 3 Resolution selection (P/R)

Set value	Resolution	Set value	Resolution
0	500	4	5000
1	1000	5	10000
2	2000	6	16000
3	4000	7	32000

- Electronic gear ratios are set automatically.

Standard model

RoHS

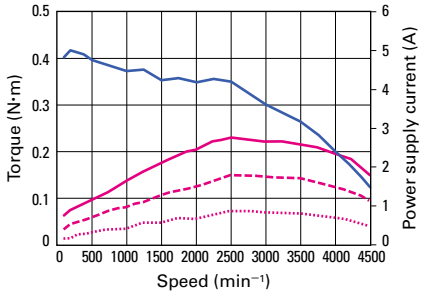
Size	Motor size	42 mm sq.	60 mm sq.		86 mm sq.	
	Motor length	55.9 mm	68.8 mm	100.8 mm	79.5 mm	110 mm
Motor model number		PBM423FXK30-M	PBM603FXK30-M	PBM604FXK30-M	PBM861FXK30-M	PBM862FXK30-M
Type R set model number		PBA1R423	PBA1R603	PBA1R604	PBA1R861	PBA1R862
Compatible driver model number		PB4A002R300	PB4A002R300	PB4A002R300	PB4A002R300	PB4A002R300
Type R set model number		PBA2R423	PBA2R603	PBA2R604	PBA2R861	PBA2R862
Compatible driver model number		PB4A002R301	PB4A002R301	PB4A002R301	PB4A002R301	PB4A002R301
Type P set model number		PBA1P423	PBA1P603	PBA1P604	PBA1P861	PBA1P862
Compatible driver model number		PB4A002P300	PB4A002P300	PB4A002P300	PB4A002P300	PB4A002P300
Type P set model number		PBA2P423	PBA2P603	PBA2P604	PBA2P861	PBA2P862
Compatible driver model number		PB4A002P301	PB4A002P301	PB4A002P301	PB4A002P301	PB4A002P301
Max. stall torque	N·m	0.35	1.3	1.9	3.1	6.1
Rotor inertia	$\times 10^{-4}$kg·m^2	0.056	0.4	0.84	1.48	3
Allowable thrust load	N	9.8	14.7	14.7	60	60
Allowable radial load *	N	47	190	190	200	200
Motor mass	kg	0.35	0.85	1.42	1.9	3.1
Characteristics diagram		①	②	③	④	⑤

● Maintain motor surface temperature at 85°C or lower while in use.
* The load point is at the end of the output shaft.

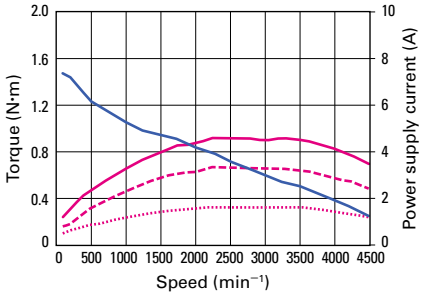
Characteristics diagram

Torque 100 VAC/200 VAC —— Power supply current Single-phase 100 VAC —— Single-phase 200 VAC - - - - 3-phase 200 VAC ·····

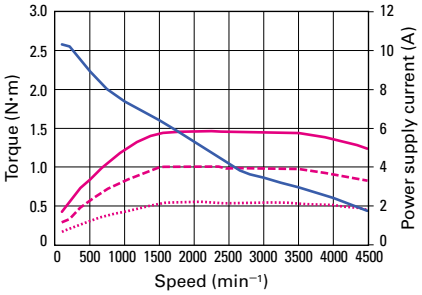
① Motor model number **PBM423FXK30-M**



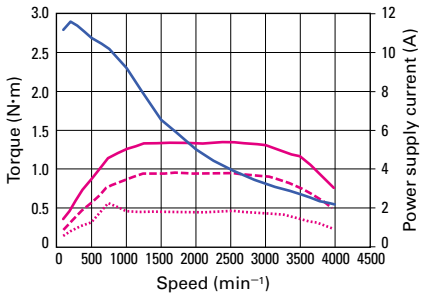
② Motor model number **PBM603FXK30-M**



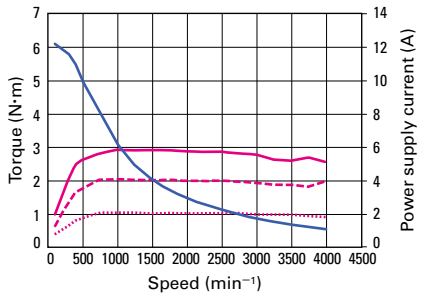
③ Motor model number **PBM604FXK30-M**



④ Motor model number **PBM861FXK30-M**



⑤ Motor model number **PBM862FXK30-M**



System Configuration Diagram ▶ pp. 14, 20 Set Model Configurations ▶ pp. 15, 21 Driver Dimensions ▶ pp. 16, 22 Motor Dimensions ▶ pp. 31 to 32

● Data for the above characteristics is based on SANYO DENKI's internal measurement conditions. Depending on conditions such as machine precision, driving torque may vary as well.

Low-backlash gear model

RoHS

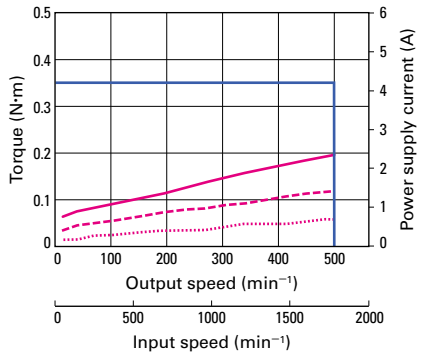
Size	Motor size	42 mm sq.				
	Motor + gear length	86.1 mm				
Motor model number		**PBM423FGAK30-M**	**PBM423FGBK30-M**	**PBM423FGEK30-M**	**PBM423FGGK30-M**	**PBM423FGJK30-M**
Type R set model number		**PBA1R423-C3.6**	**PBA1R423-C7.2**	**PBA1R423-C10**	**PBA1R423-C20**	**PBA1R423-C30**
Compatible driver model number		PB4A002R300	PB4A002R300	PB4A002R300	PB4A002R300	PB4A002R300
Type R set model number		**PBA2R423-C3.6**	**PBA2R423-C7.2**	**PBA2R423-C10**	**PBA2R423-C20**	**PBA2R423-C30**
Compatible driver model number		PB4A002R301	PB4A002R301	PB4A002R301	PB4A002R301	PB4A002R301
Type P set model number		**PBA1P423-C3.6**	**PBA1P423-C7.2**	**PBA1P423-C10**	**PBA1P423-C20**	**PBA1P423-C30**
Compatible driver model number		PB4A002P300	PB4A002P300	PB4A002P300	PB4A002P300	PB4A002P300
Type P set model number		**PBA2P423-C3.6**	**PBA2P423-C7.2**	**PBA2P423-C10**	**PBA2P423-C20**	**PBA2P423-C30**
Compatible driver model number		PB4A002P301	PB4A002P301	PB4A002P301	PB4A002P301	PB4A002P301
Allowable torque	N·m	0.343	0.686	0.98	1.47	1.47
Rotor inertia	$\times 10^{-4}$kg·m^2	0.056	0.056	0.056	0.056	0.056
Gear ratio	—	1:3.6	1:7.2	1:10	1:20	1:30
Backlash	deg. or less	0.6	0.4	0.35	0.25	0.25
Allowable speed	min^{-1}	500	250	180	90	60
Rotation direction	Relative to command direction	Forward	Forward	Forward	Reverse	Reverse
Allowable thrust load	N	15	15	15	15	15
Allowable radial load *	N	20	20	20	20	20
Motor mass	kg	0.48	0.48	0.48	0.48	0.48
Characteristics diagram		①	②	③	④	⑤

● Maintain motor surface temperature at 85°C or lower while in use.
* When load is applied at 1/3 length from output shaft end.

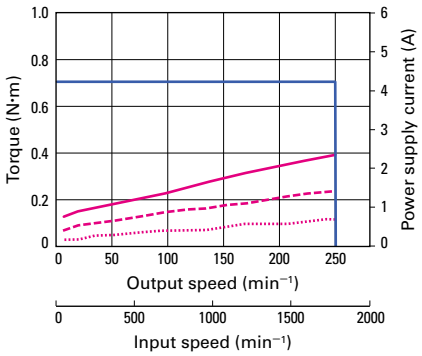
Characteristics diagram

Allowable torque 100 VAC/200 VAC —— Power supply current Single-phase 100 VAC —— Single-phase 200 VAC - - - - 3-phase 200 VAC ····

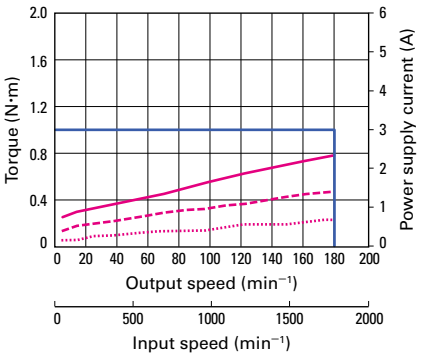
① Motor model number **PBM423FGAK30-M**



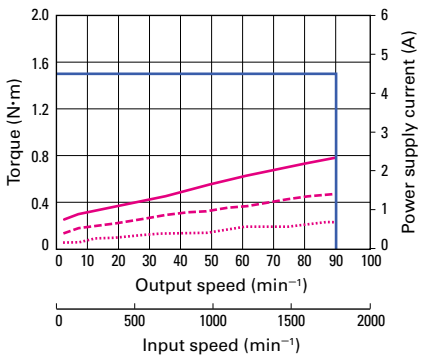
② Motor model number **PBM423FGBK30-M**



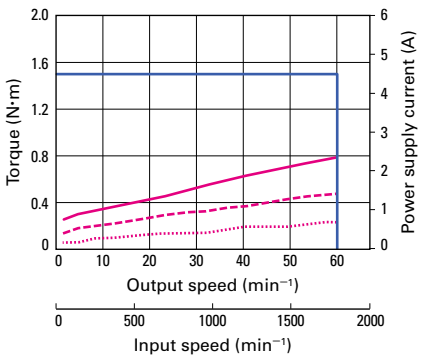
③ Motor model number **PBM423FGEK30-M**



④ Motor model number **PBM423FGGK30-M**



⑤ Motor model number **PBM423FGJK30-M**



System Configuration Diagram ▶ pp. 14, 20 Set Model Configurations ▶ pp. 15, 21 Driver Dimensions ▶ pp. 16, 22 Motor Dimensions ▶ pp. 31 to 32

When using a motor with low-backlash gear, exceeding the allowable torque might damage the gear. Carefully select products so that the configured system can operate within the specified limit value.
● Data for the above characteristics is based on SANYO DENKI's internal measurement conditions. Depending on conditions such as machine precision, driving torque may vary as well.

Low-backlash gear model

RoHS

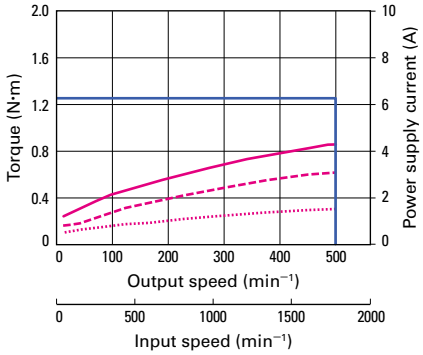
Size	Motor size	60 mm sq.				
	Motor + gear length	114.3 mm				
Motor model number		PBM603FGAK30-M	PBM603FGBK30-M	PBM603FGEK30-M	PBM603FGGK30-M	PBM603FGJK30-M
Type R set model number		PBA1R603-C3.6	PBA1R603-C7.2	PBA1R603-C10	PBA1R603-C20	PBA1R603-C30
Compatible driver model number		PB4A002R300	PB4A002R300	PB4A002R300	PB4A002R300	PB4A002R300
Type R set model number		PBA2R603-C3.6	PBA2R603-C7.2	PBA2R603-C10	PBA2R603-C20	PBA2R603-C30
Compatible driver model number		PB4A002R301	PB4A002R301	PB4A002R301	PB4A002R301	PB4A002R301
Type P set model number		PBA1P603-C3.6	PBA1P603-C7.2	PBA1P603-C10	PBA1P603-C20	PBA1P603-C30
Compatible driver model number		PB4A002P300	PB4A002P300	PB4A002P300	PB4A002P300	PB4A002P300
Type P set model number		PBA2P603-C3.6	PBA2P603-C7.2	PBA2P603-C10	PBA2P603-C20	PBA2P603-C30
Compatible driver model number		PB4A002P301	PB4A002P301	PB4A002P301	PB4A002P301	PB4A002P301
Allowable torque	N·m	1.25	2.5	3	3.5	4
Rotor inertia	$\times 10^{-4}$kg·m^2	0.4	0.4	0.4	0.4	0.4
Gear ratio	—	1:3.6	1:7.2	1:10	1:20	1:30
Backlash	deg. or less	0.55	0.25	0.25	0.17	0.17
Allowable speed	min^{-1}	500	250	180	90	60
Rotation direction	Relative to command direction	Forward	Forward	Reverse	Reverse	Reverse
Allowable thrust load	N	30	30	30	30	30
Allowable radial load *	N	100	100	100	100	100
Motor mass	kg	1.22	1.22	1.22	1.22	1.22
Characteristics diagram		①	②	③	④	⑤

● Maintain motor surface temperature at 85°C or lower while in use.
* When load is applied at 1/3 length from output shaft end.

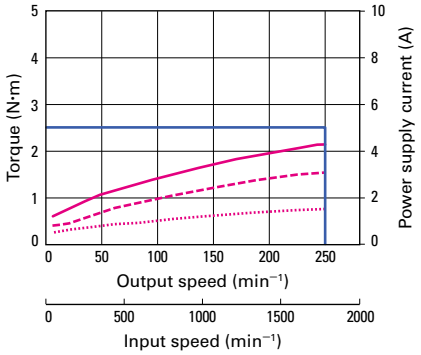
Characteristics diagram

Allowable torque 100 VAC/200 VAC —— Power supply current Single-phase 100 VAC —— Single-phase 200 VAC - - - - 3-phase 200 VAC ·····

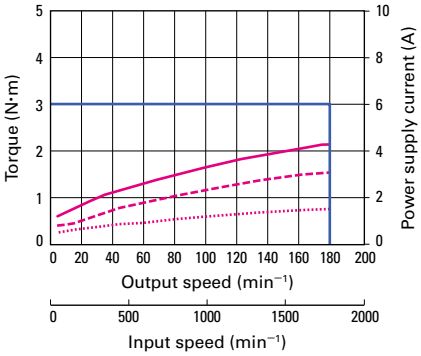
① Motor model number **PBM603FGAK30-M**



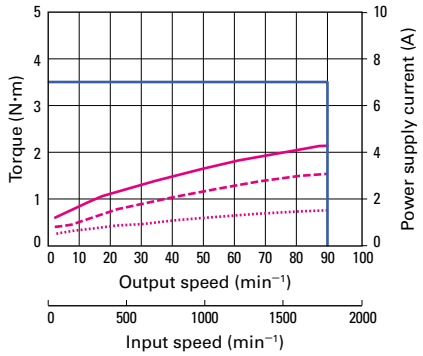
② Motor model number **PBM603FGBK30-M**



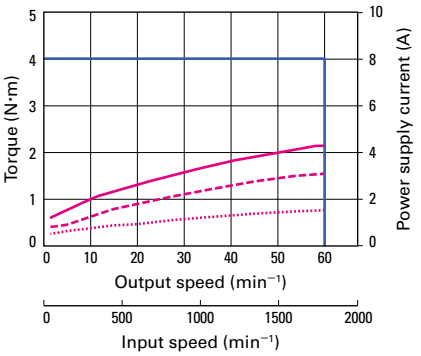
③ Motor model number **PBM603FGEK30-M**



④ Motor model number **PBM603FGGK30-M**



⑤ Motor model number **PBM603FGJK30-M**



System Configuration Diagram ▶ pp. 14, 20 Set Model Configurations ▶ pp. 15, 21 Driver Dimensions ▶ pp. 16, 22 Motor Dimensions ▶ pp. 31 to 32

When using a motor with low-backlash gear, exceeding the allowable torque might damage the gear. Carefully select products so that the configured system can operate within the specified limit value.
● Data for the above characteristics is based on SANYO DENKI's internal measurement conditions. Depending on conditions such as machine precision, driving torque may vary as well.

Harmonic gear model

RoHS

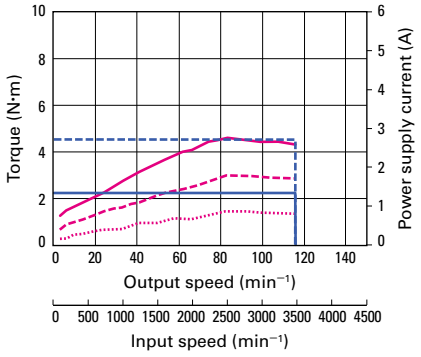
Size	Motor size	42 mm sq.			60 mm sq.	
	Motor + gear length	95.1 mm			135.8 mm	
Motor model number		PBM423FHJK30-M	PBM423FHLK30-M	PBM423FHMK30-M	PBM603FHLK30-M	PBM603FHMK30-M
Type R set model number		PBA1R423-H30	PBA1R423-H50	PBA1R423-H100	PBA1R603-H50	PBA1R603-H100
Compatible driver model number		PB4A002R300	PB4A002R300	PB4A002R300	PB4A002R300	PB4A002R300
Type R set model number		PBA2R423-H30	PBA2R423-H50	PBA2R423-H100	PBA2R603-H50	PBA2R603-H100
Compatible driver model number		PB4A002R301	PB4A002R301	PB4A002R301	PB4A002R301	PB4A002R301
Type P set model number		PBA1P423-H30	PBA1P423-H50	PBA1P423-H100	PBA1P603-H50	PBA1P603-H100
Compatible driver model number		PB4A002P300	PB4A002P300	PB4A002P300	PB4A002P300	PB4A002P300
Type P set model number		PBA2P423-H30	PBA2P423-H50	PBA2P423-H100	PBA2P603-H50	PBA2P603-H100
Compatible driver model number		PB4A002P301	PB4A002P301	PB4A002P301	PB4A002P301	PB4A002P301
Allowable torque	N·m	2.2	3.5	5	5.5	8
Allowable instantaneous torque	N·m	4.5	8.3	11	14	20
Rotor inertia	$\times 10^{-4}$kg·m^2	0.068	0.068	0.068	0.435	0.435
Gear ratio	—	1:30	1:50	1:100	1:50	1:100
Hysteresis loss	Arc min or less	3.6	2.4	2.4	—	—
Lost motion	Arc min	—	—	—	0.4 to 3 (at ±0.28 N·m)	0.4 to 1.5 (at ±0.4 N·m)
Allowable speed	min^{-1}	116	70	35	70	35
Rotation direction	Relative to command direction	Reverse	Reverse	Reverse	Reverse	Reverse
Allowable thrust load	N	1150	1150	1150	400	400
Allowable radial load *	N	275	275	275	360	360
Motor mass	kg	0.54	0.54	0.54	1.45	1.45
Characteristics diagram		①	②	③	④	⑤

● Maintain motor surface temperature at 85°C or lower while in use.
* When load is applied at 1/3 length from output shaft end.

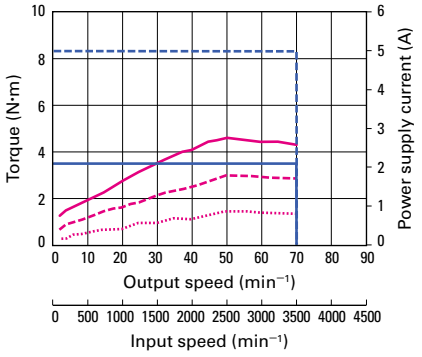
Characteristics diagram

Allowable torque Single-phase 100 VAC, Single/3-phase 200 VAC ——— Allowable instantaneous torque Single-phase 100 VAC, Single/3-phase 200 VAC - - - - -
Power supply current Single-phase 100 VAC ——— Single-phase 200 VAC - - - - - 3-phase 200 VAC ·····

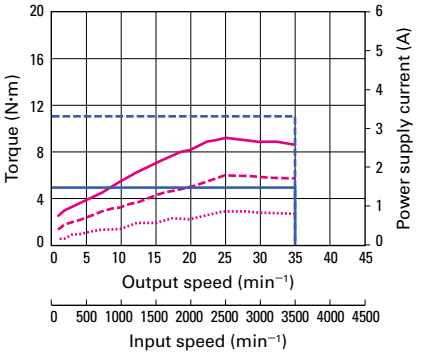
① Motor model number **PBM423FHJK30-M**



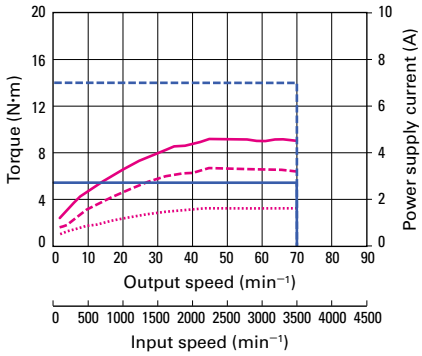
② Motor model number **PBM423FHLK30-M**



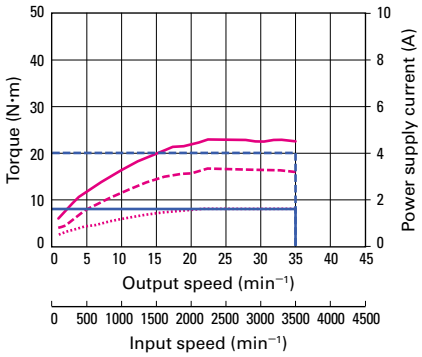
③ Motor model number **PBM423FHMK30-M**



④ Motor model number **PBM603FHLK30-M**



⑤ Motor model number **PBM603FHMK30-M**



System Configuration Diagram ▶ pp. 14, 20 Set Model Configurations ▶ pp. 15, 21 Driver Dimensions ▶ pp. 16, 22 Motor Dimensions ▶ pp. 31 to 32

When using a motor with harmonic gear, exceeding the allowable instantaneous torque might damage the gear. Carefully select products so that the configured system can operate within the specified limit value.
● Data for the above characteristics is based on SANYO DENKI's internal measurement conditions. Depending on conditions such as machine precision, driving torque may vary as well.

Electromagnetic brake model

RoHS

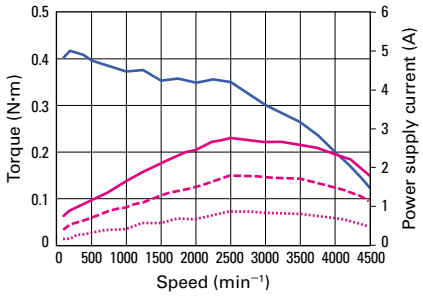
Size	Motor size		42 mm sq.	60 mm sq.	
	Motor + brake length		88.3 mm	108.1 mm	140.1 mm
Motor model number			PBM423FCK30-M	PBM603FCK30-M	PBM604FCK30-M
Type R set model number			PBA1R423-B	PBA1R603-B	PBA1R604-B
Compatible driver model number			PB4A002R300	PB4A002R300	PB4A002R300
Type R set model number			PBA2R423-B	PBA2R603-B	PBA2R604-B
Compatible driver model number			PB4A002R301	PB4A002R301	PB4A002R301
Type P set model number			PBA1P423-B	PBA1P603-B	PBA1P604-B
Compatible driver model number			PB4A002P300	PB4A002P300	PB4A002P300
Type P set model number			PBA2P423-B	PBA2P603-B	PBA2P604-B
Compatible driver model number			PB4A002P301	PB4A002P301	PB4A002P301
Max. stall torque		N·m	0.35	1.3	1.9
Rotor inertia		$\times10^{-4}$kg·m^2	0.071	0.559	1.0
Allowable thrust load		N	9.8	14.7	14.7
Allowable radial load *		N	47	190	190
Motor mass		kg	0.5	1.19	1.76
Electromagnetic brake	Brake type	—	No excitation actuating type	No excitation actuating type	No excitation actuating type
	Power supply voltage	V	24 VDC±5%	24 VDC±5%	24 VDC±5%
	Excitation current	A	0.1	0.25	0.25
	Power consumption	W	2.4 (at 75˚C)	6 (at 75˚C)	6 (at 75˚C)
	Static friction torque	N·m or over	0.3	0.8	0.8
	Brake operating time	ms or less	20	20	20
	Brake release time	ms or less	30	30	30
Characteristics diagram			①	②	③

● Maintain motor surface temperature at 85˚C or lower while in use.
* The load point is at the end of the output shaft.

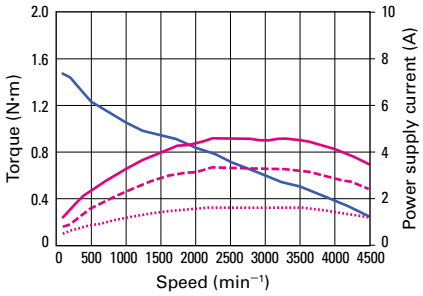
Characteristics diagram

Torque 100 VAC/200 VAC —— Power supply current Single-phase 100 VAC —— Single-phase 200 VAC - - - - 3-phase 200 VAC ····

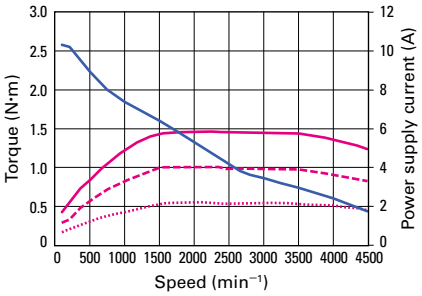
① Motor model number **PBM423FCK30-M**



② Motor model number **PBM603FCK30-M**



③ Motor model number **PBM604FCK30-M**



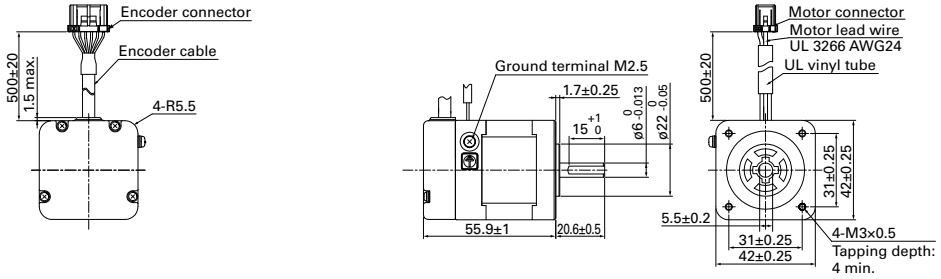
System Configuration Diagram ▶ pp. 14, 20 Set Model Configurations ▶ pp. 15, 21 Driver Dimensions ▶ pp. 16, 22 Motor Dimensions ▶ pp. 31 to 32

The electromagnetic brake only works when the motor is stopped, and cannot be used for braking.
● Data for the above characteristics is based on SANYO DENKI's internal measurement conditions. Depending on conditions such as machine precision, driving torque may vary as well.

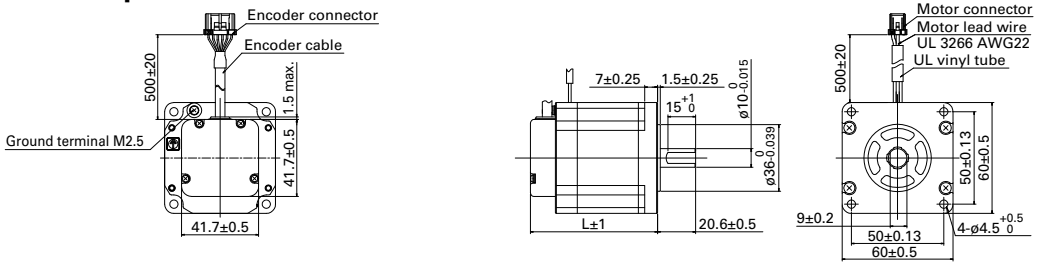
Motor Dimensions Unit: mm

Standard model

42 mm sq.

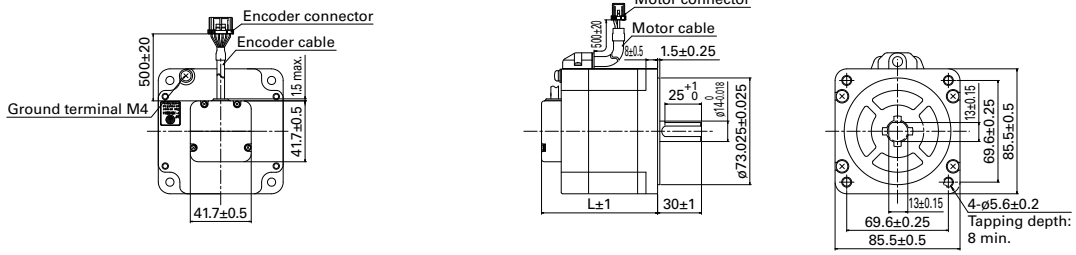


60 mm sq.



Motor model number	Motor length (L)
PBM603FXK30-M	68.8
PBM604FXK30-M	100.8

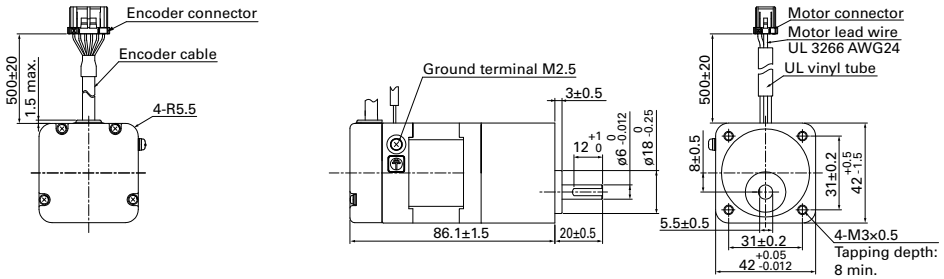
86 mm sq.



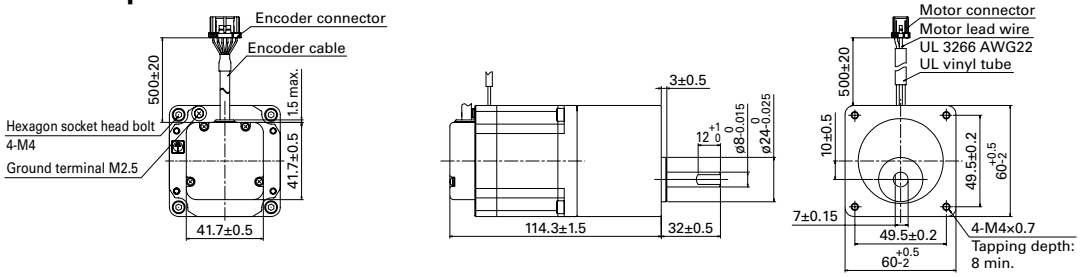
Motor model number	Motor length (L)
PBM861FXK30-M	79.5
PBM862FXK30-M	110

Low-backlash gear model

42 mm sq.



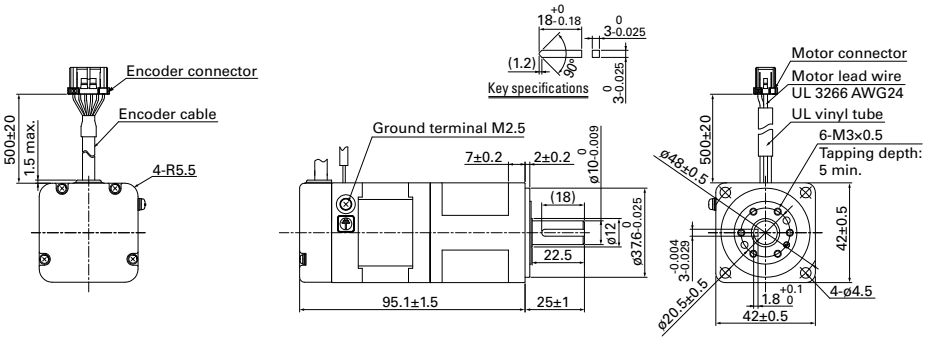
60 mm sq.



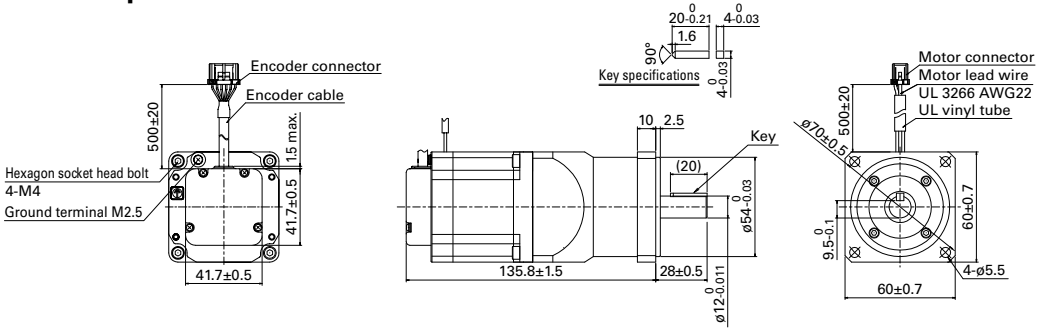
Motor Dimensions Unit: mm

Harmonic gear model

42 mm sq.

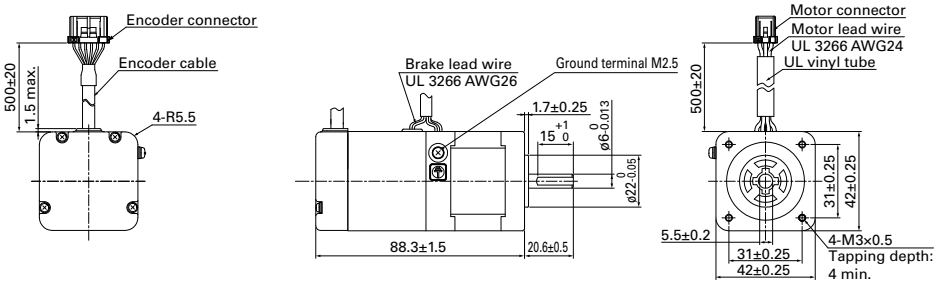


60 mm sq.

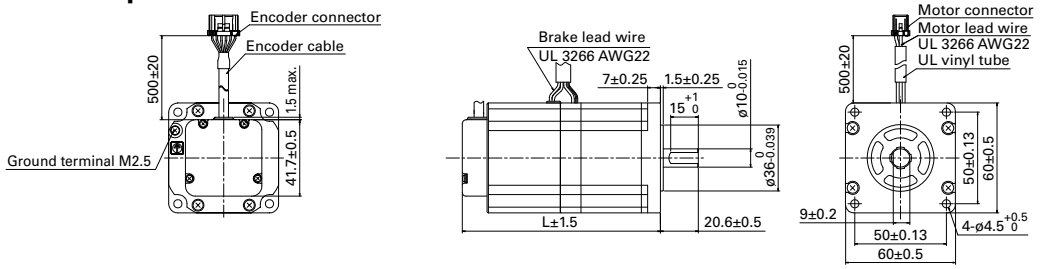


Electromagnetic brake model

42 mm sq.



60 mm sq.



Motor model number	Motor length (L)
PBM603FCK30-M	108.1
PBM604FCK30-M	140.1

Connector specifications

Encoder connector

Housing: 1827864-6
Terminal: 1827569-2
Manufacturer: Tyco Electronics Japan G.K.

Motor connector

Housing: 1827864-3
Terminal: 1827570-2
Manufacturer: Tyco Electronics Japan G.K.

Motor Specifications

General specifications

Motor model number		PBM423F□K	PBM60□F□K	PBM86□F□K
Type		S1 (continuous operation)		
Operating ambient temperature		-10 to +40˚C (0 to +40˚C for harmonic gear model)		
Storage ambient temperature		-20 to +60˚C		
Operating ambient humidity		95% RH max.: Under 40˚C		
Storage ambient humidity		95% RH max.: Under 40˚C, 57% RH max.: Under 50˚C, 35% RH max.: Under 60˚C (non-condensing)		
Operation altitude		1000 m or less above sea level		
Vibration resistance		Tested with frequency 10 to 500 Hz, total amplitude 1.52 mm (10 to 70 Hz), acceleration 150 m/s² (70 to 500 Hz), sweep time 15 min/cycle, 12 sweeps in each X, Y and Z direction.		
Impact resistance		Tested with 500 m/s² of acceleration for 11 ms with half-sine wave applying three times for X, Y and Z axes each, 18 times in total.		
Thermal class		B (+130˚C) (UL: A)	B (+130˚C) (UL: A)	F (+155˚C)
Dielectric strength		At normal temperature and humidity, no failure with 1500 VAC at 50/60 Hz applied for one minute between motor winding and frame.		
Insulation resistance		At normal temperature and humidity, not less than 100 MΩ when measured with a 500 VDC megohmmeter between motor winding and frame.		
Protection grade		IP40		
Thrust play *		0.075 mm max. (load: 5 N)	0.075 mm max. (load: 10 N)	
Radial play **		0.025 mm max. (load: 5 N)		
Shaft runout		0.025 mm		
Concentricity of mounting pilot relative to shaft		ø0.075 mm		
Perpendicularity of mounting surface relative to shaft		0.1 mm		0.15 mm
Motor mounting orientation		Can be mounted vertically or horizontally		
Encoder	Resolution	4000×4=16000 P/R		
	Number of channels	3 CH ***		
	Output method	Line driver (C-MOS)		
	Max. response frequency	300 kHz		
	Power supply voltage	8 to 10 VDC		
	Current consumption	70 mA max.		

- The user should not test the insulation resistance or insulation withstand voltage because capacitors are inserted into the encoder output ground line and the frame line to prevent noise.
- Take radiation and drive conditions into consideration to maintain motor surface temperature at 85˚C or lower while in use.

* Thrust play: Displacement in shaft position in the axial direction when a load is applied to the motor shaft in the axial direction.

** Radial play: Displacement in shaft position in the radial direction when a load is applied in the vertical direction to the mounting surface of shaft at point 1/3 the shaft length from the end of the motor shaft.

*** The Z channel outputs 51 pulses. It is designed for use with drivers listed in this catalog.

Safety standards

CE (TÜV)	Directives		Applicable standard
	Low-voltage directives (2006/95/EC)		EN 60034-1, EN 60034-5
UL	Acquired standards	Applicable standard	File no.
	UL	UL 1004-1, UL 1004-6	E179832 (PRHZ2)
	cUL	CSA C22.2 No. 100	E179832 (PRHZ8)

DC Input Set Models

Type M Multi-input type (RS-485+Parallel I/O, Pulse Train Input selectable)



Set configuration items RoHS

Motor

Motor size: 28 mm sq., 42 mm sq., 60 mm sq.

Driver / Cable

Driver / cable set model number: PB3D003M200-S□

Set Model Configuration

Driver Model number: PB3D003M200-□

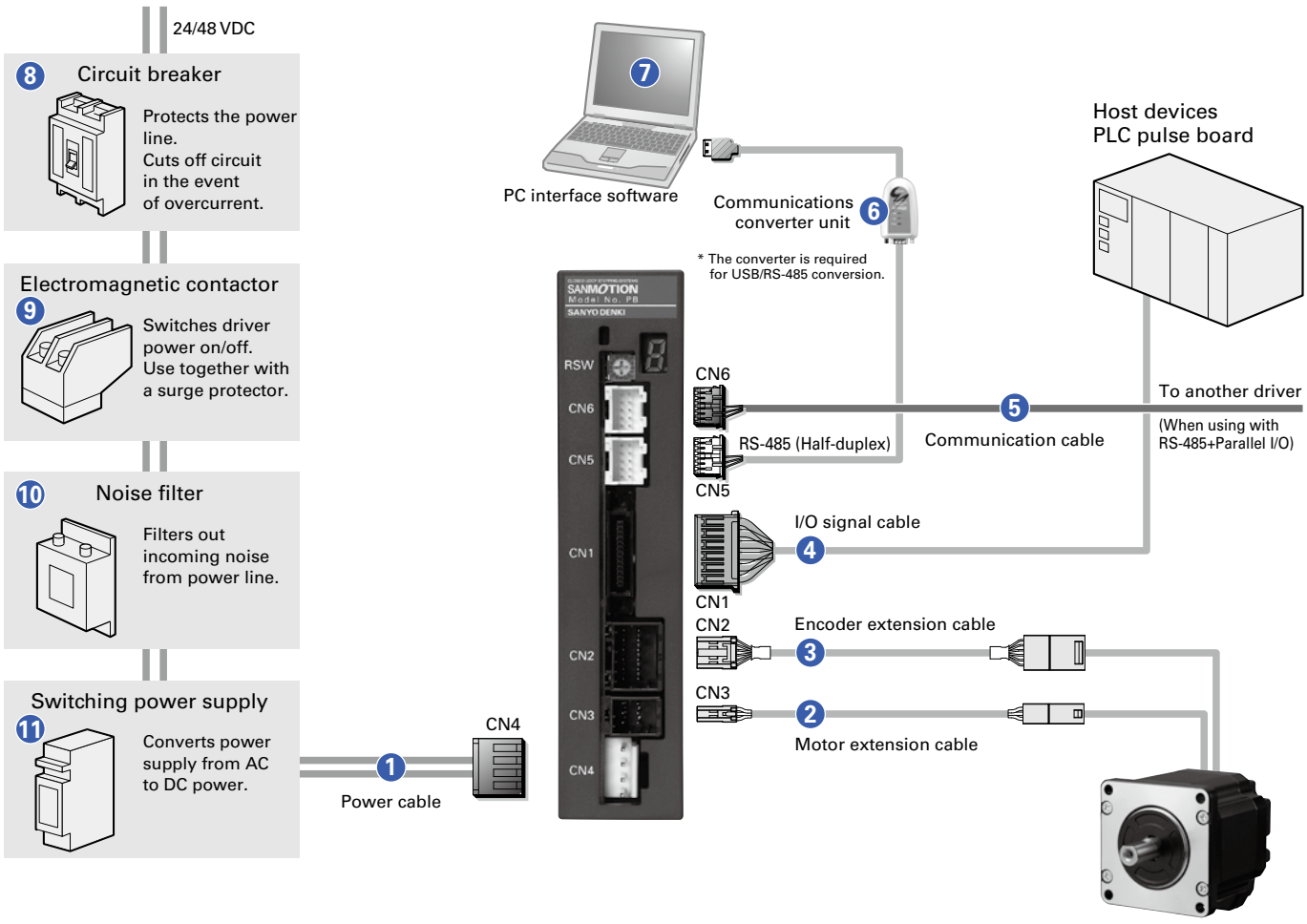
Power cable (1 m) Model number: PBC6P0010A

I/O signal cable (1 m, shielded) Model number: PBC5S0010C

● DIP switches are used to select between RS-485+Parallel I/O and pulse train (Type M).

Set Model Configurations ▶ p. 35 Driver Dimensions ▶ p. 36
Driver Specifications ▶ p. 36 Specifications / Characteristics Diagram ▶ pp. 39 to 45
Motor Dimensions ▶ pp. 46 to 48 Motor Specifications ▶ p. 49

System Configuration Diagram



To be provided by the customer. 8 to 11

Set Model Configurations

Model	Motor external dimensions Flange size × Motor length (mm)	Max. stall torque (Allowable torque* for models with gear) (N·m)	Allowable speed (min^{-1})	Gear ratio	Backlash (deg.)	Set model	Set configuration items		Page	
							Motor model number	Driver / cable set model number A driver, power cable, and I / O signal cable are included.	Specifications	Motor dimensions
Standard model	28×28×58.5	0.055	–	–	–	**PBDM282**	PBM282FXE20	PB3D003M200-S0	p. 39	p. 46
	28×28×77.8	0.155	–	–	–	**PBDM284**	PBM284FXE20	PB3D003M200-S1	p. 39	p. 46
	42×42×57.6	0.39	–	–	–	**PBDM423**	PBM423FXE20	PB3D003M200-S2	p. 39	p. 46
	60×60×70.3	1.3	–	–	–	**PBDM603**	PBM603FXE20	PB3D003M200-S3	p. 39	p. 46
	60×60×102.3	1.9	–	–	–	**PBDM604**	PBM604FXE20	PB3D003M200-S4	p. 39	p. 46
Low-backlash gear model	42×42×87.9	0.343	500	1:3.6	0.6	**PBDM423-C3.6**	PBM423FGAE20	PB3D003M200-S2	p. 40	p. 46
	42×42×87.9	0.686	250	1:7.2	0.4	**PBDM423-C7.2**	PBM423FGBE20	PB3D003M200-S2	p. 40	p. 46
	42×42×87.9	0.98	180	1:10	0.35	**PBDM423-C10**	PBM423FGEE20	PB3D003M200-S2	p. 40	p. 46
	42×42×87.9	1.47	90	1:20	0.25	**PBDM423-C20**	PBM423FGGE20	PB3D003M200-S2	p. 40	p. 46
	42×42×87.9	1.47	60	1:30	0.25	**PBDM423-C30**	PBM423FGJE20	PB3D003M200-S2	p. 40	p. 46
	60×60×115.8	1.25	500	1:3.6	0.55	**PBDM603-C3.6**	PBM603FGAE20	PB3D003M200-S3	p. 41	p. 46
	60×60×115.8	2.5	250	1:7.2	0.25	**PBDM603-C7.2**	PBM603FGBE20	PB3D003M200-S3	p. 41	p. 46
	60×60×115.8	3	180	1:10	0.25	**PBDM603-C10**	PBM603FGEE20	PB3D003M200-S3	p. 41	p. 46
	60×60×115.8	3.5	90	1:20	0.17	**PBDM603-C20**	PBM603FGGE20	PB3D003M200-S3	p. 41	p. 46
	60×60×115.8	4	60	1:30	0.17	**PBDM603-C30**	PBM603FGJE20	PB3D003M200-S3	p. 41	p. 46
Spur gear model	28×28×87.8	0.1	800	1:3.6	2	**PBDM282-G3.6**	PBM282FGAE20	PB3D003M200-S0	p. 42	p. 47
	28×28×87.8	0.15	400	1:7.2	2	**PBDM282-G7.2**	PBM282FGBE20	PB3D003M200-S0	p. 42	p. 47
	28×28×87.8	0.2	300	1:10	2	**PBDM282-G10**	PBM282FGEE20	PB3D003M200-S0	p. 42	p. 47
	28×28×87.8	0.35	150	1:20	1.5	**PBDM282-G20**	PBM282FGGE20	PB3D003M200-S0	p. 42	p. 47
	28×28×87.8	0.5	100	1:30	1.5	**PBDM282-G30**	PBM282FGJE20	PB3D003M200-S0	p. 42	p. 47
	28×28×87.8	0.5	60	1:50	1.5	**PBDM282-G50**	PBM282FGLE20	PB3D003M200-S0	p. 42	p. 47
Harmonic gear model	28×28×97	1.5 (2.7)	70	1:50	–	**PBDM282-H50**	PBM282FHLE20	PB3D003M200-S0	p. 43	p. 47
	28×28×97	2 (3.6)	35	1:100	–	**PBDM282-H100**	PBM282FHME20	PB3D003M200-S0	p. 43	p. 47
	42×42×97	2.2 (4.5)	116	1:30	–	**PBDM423-H30**	PBM423FHJE20	PB3D003M200-S2	p. 43	p. 47
	42×42×97	3.5 (8.3)	70	1:50	–	**PBDM423-H50**	PBM423FHLE20	PB3D003M200-S2	p. 43	p. 47
	42×42×97	5 (11)	35	1:100	–	**PBDM423-H100**	PBM423FHME20	PB3D003M200-S2	p. 43	p. 47
	60×60×137.3	5.5 (14)	70	1:50	–	**PBDM603-H50**	PBM603FHLE20	PB3D003M200-S3	p. 44	p. 47
	60×60×137.3	8 (20)	35	1:100	–	**PBDM603-H100**	PBM603FHME20	PB3D003M200-S3	p. 44	p. 47
Electromagnetic brake model	28×28×97.8	0.055	–	–	–	**PBDM282-B**	PBM282FCE20	PB3D003M200-S0	p. 45	p. 48
	28×28×117.1	0.115	–	–	–	**PBDM284-B**	PBM284FCE20	PB3D003M200-S1	p. 45	p. 48
	42×42×90	0.39	–	–	–	**PBDM423-B**	PBM423FCE20	PB3D003M200-S2	p. 45	p. 48
	60×60×113.6	1.3	–	–	–	**PBDM603-B**	PBM603FCE20	PB3D003M200-S3	p. 45	p. 48
	60×60×145.6	1.9	–	–	–	**PBDM604-B**	PBM604FCE20	PB3D003M200-S4	p. 45	p. 48

● The following items are included in the driver / cable set models.
Driver Model number: PB3D003M200-□
Power cable (1 m) Model number: PBC6P0010A
I/O signal cable (1 m, shielded) Model number: PBC5S0010C

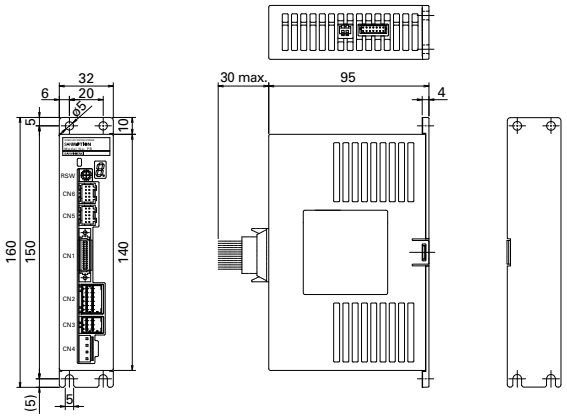
* Numbers in parenthesis following allowable torques indicate allowable instantaneous torques.

Options and Peripherals

Product names	Standard model number (length)	Connector set model number	Extendable max. length	Remarks	Page
❶ Power cable	**PBC6P0010A** (1 m)	PBC6P0000A	3 m	–	p. 92
❷ Motor extension cable	**PBC6M0030A** (3 m)	PBC6M0000A	20 m	An extension cable is required when the distance between the motor and driver exceeds 50 cm.	p. 92
❸ Encoder extension cable	**PBC6E0030A** (3 m)	PBC6E0000A	20 m	An extension cable is required when the distance between the motor and driver exceeds 50 cm.	p. 92
❹ I/O signal cable (unshielded)	**PBC5S0010A** (1 m)	PBC5S0000A	2 m	Select the cable depending on peripheral noise.	p. 92
❹ I/O signal cable (shielded)	**PBC5S0010C** (1 m)	PBC5S0000A	2 m	Used for pulse input	p. 93
❺ Communication cable (between drivers)	**PBC6C0003A** (30 cm)	PBC6C0000A	100 m	Used when multiple axes are connected in a daisy chain configuration for communication. Not for use with pulse train input.	p. 93
❻ Communications converter unit	**PBFM-U6**	–	–	A set of a converter (USB/RS-485) and a cable	p. 89
❼ PC interface software	**SPBA1W-01**	–	–	Software for checking operation and parameter setting	p. 89

Driver Dimensions

Unit: mm



Driver types and main circuit power voltage variation

In addition to the set model driver PB3D003M200, the "dual power supply type" driver PB3D003M201–has two separated power supplies in main and control circuits–is also available for sale individually.

Note that 48 VDC main circuit supply are not available for some driver and motor combinations as in the table below.

	PB3D003M200 (Single power supply type) Sold either in a set model or individually	**PB3D003M201** (Dual power supply type) Sold individually
28 mm sq. sized motor (of all models)	[Main circuit power supply] Only 24 VDC power supply can be used	[Main circuit power supply] Only 24 VDC power supply can be used
Electromagnetic (EM) brake model motor	[Main circuit power supply] Only 24 VDC power supply can be used	[Main circuit power supply] Either 24 or 48 VDC power supply can be used

Driver Specifications

General specifications

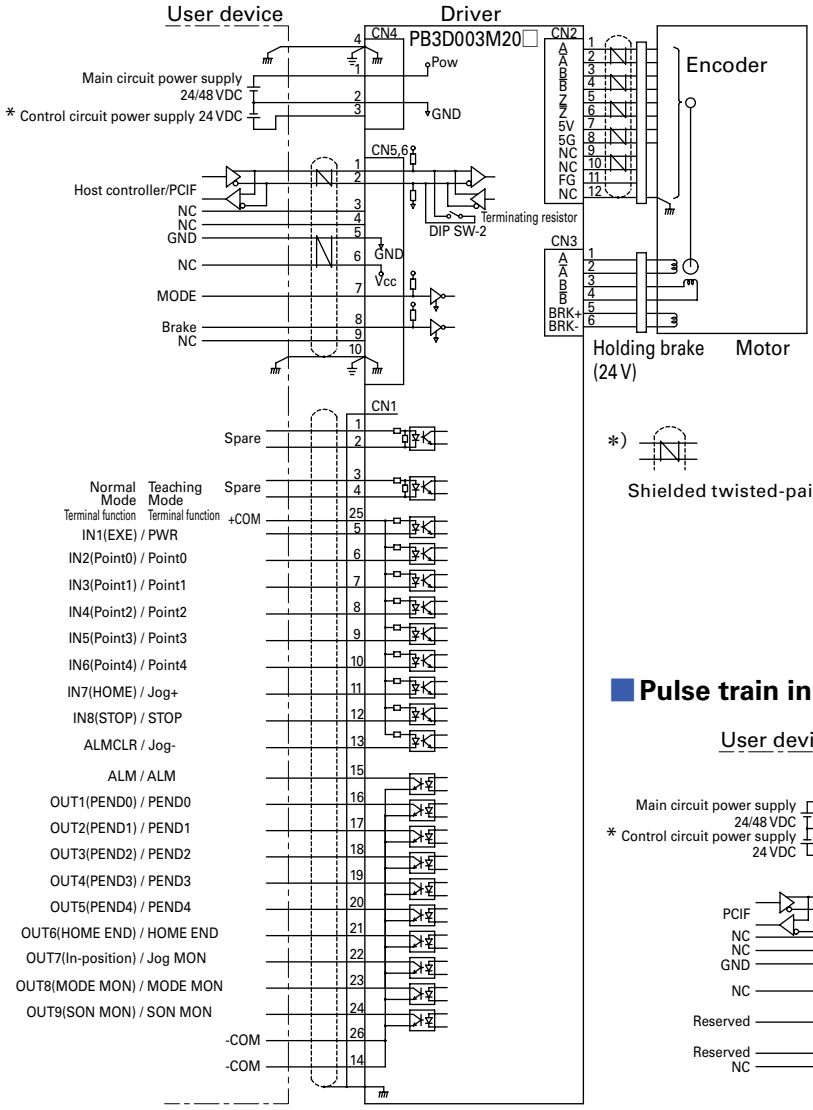
Basic specifications	Model number		**PB3D003M200** (Single power supply type), **PB3D003M201** (Dual power supply type)	
	Interface		RS-485+Parallel I/O (DIP switch SW1=ON)	Pulse train input (DIP switch SW1=OFF)
	Input power supply		Single power supply type: 24/48 VDC ±10% (28 mm sq. motors and EM brake model motors can only be used with 24 VDC main circuit power supply. To power EM brake model motors by 48 VDC, please purchase dual power type driver.)	
			Dual power supply type: (Main circuit power supply) 24/48 VDC ±10% (Only 24 VDC available when used with 28 mm sq. motors) (Control circuit power supply) 24 VDC ±10%	
	Control method		PWM control: Sinusoidal drive method	
	Power supply current		Main circuit input current: 3 A Control circuit input current: 0.5 A (for EM brake model motors), 0.2 A (for the rest)	
	Environment	Protection class	Class III	
		Operation environment	Pollution degree: 2	
		Operating ambient temperature	0 to +55˚C	
		Storage temperature	–20 to +70˚C	
		Operating ambient humidity	90% RH max. (non-condensing)	
		Storage humidity	90% RH max. (non-condensing)	
		Operation altitude	1000 m or less above sea level	
		Vibration resistance	Tested under the following conditions: Acceleration: 5 m/s², Frequency range: 10 to 55 Hz, Axes of vibration: X, Y, Z (2 hours each)	
		Impact resistance	20 m/s²	
		Dielectric strength	No error observed when 1.1 kVAC is applied between power input terminal and frame for one minute.	
		Insulation resistance	5 MΩ min. when measured with a 500 VDC megohmmeter between input terminal and frame.	
	Mass		0.35 kg	
Functions	Rotational speed		0 to 4500 min⁻¹	
	Command resolution (P/R)		500, 1000, 2000, 4000, 5000, 10000	
	Holding brake control function		Built in (however, can not be used for the single power supply type with 48 VDC input)	
	Protection functions		Power voltage error, regenerative voltage error, overspeed, encoder disconnection, CPU error, overload stop, excessive positional deviation, homing mode error, nonvolatile memory error, initialization error (power line disconnection)	
	Display / Indication		7-segment LED display (1)	
	Operating functions		Normal drive (relative motion, absolute motion), Homing mode operation, module operation, push operation, teaching function Point function: 128 Point Program function: 1 PRG×1024 Line 32 PRG×32 Line 128 PRG×8 Line	Normal drive, Homing mode operation
	Rotary switch		Node address setting (0 to F)	Gain setting
	DIP switch		SW1: Interface selection (ON=RS-485, OFF=Pulse) SW2: Terminating resistor setting (ON=with terminating resistor)	
I/O signal	Input signal	Function	(Normal Mode) ALMCLR General-purpose input×8 (select from Point, SELECT, EXE, ST, HOME, Limit, Pause, Inter Lock, Jog, and STOP.) (Teaching Mode) STOP, JOG, Point, PWR	Pulse input, STOP, ALMCLR, Limit General-purpose input×5 (select from Gain selection, Deviation clear, HOME, Brake release, and Current limitation)
		Electrical specifications	Input signal: 5 to 24 VDC	Pulse input: Photocoupler 3 to 5 VDC (input resistance 270 Ω) Input signal: 5 to 24 VDC
	Output signal	Function	(Normal Mode) ALM General-purpose output×9 (select from END, Ack, Busy, STEND, END, HEND, SON monitor, ZONE, MSTOP, Input monitor, Encoder output, In-Position, MODE monitor) (Teaching Mode) PEND, HEND, Jog MON, Mode MON, SON MON	ALM, In-Position, Homing mode operation complete, Encoder output, SON monitor, STOP monitor
		Electrical specifications	Output signal: Open collector 5 to 24 VDC, 30 mA or less *The encoder Z-phase signal is only output at 200 min⁻¹ or less.	Output signal: Open collector 5 to 24 VDC, 30 mA or less *The encoder Z-phase signal is only output at 200 min⁻¹ or less.
	Communication specifications		RS-485 Start / stop synchronization, half-duplex communication	
	Baud rate		9600, 38400, 115200, 128000 bps	9600 bps

Safety standards

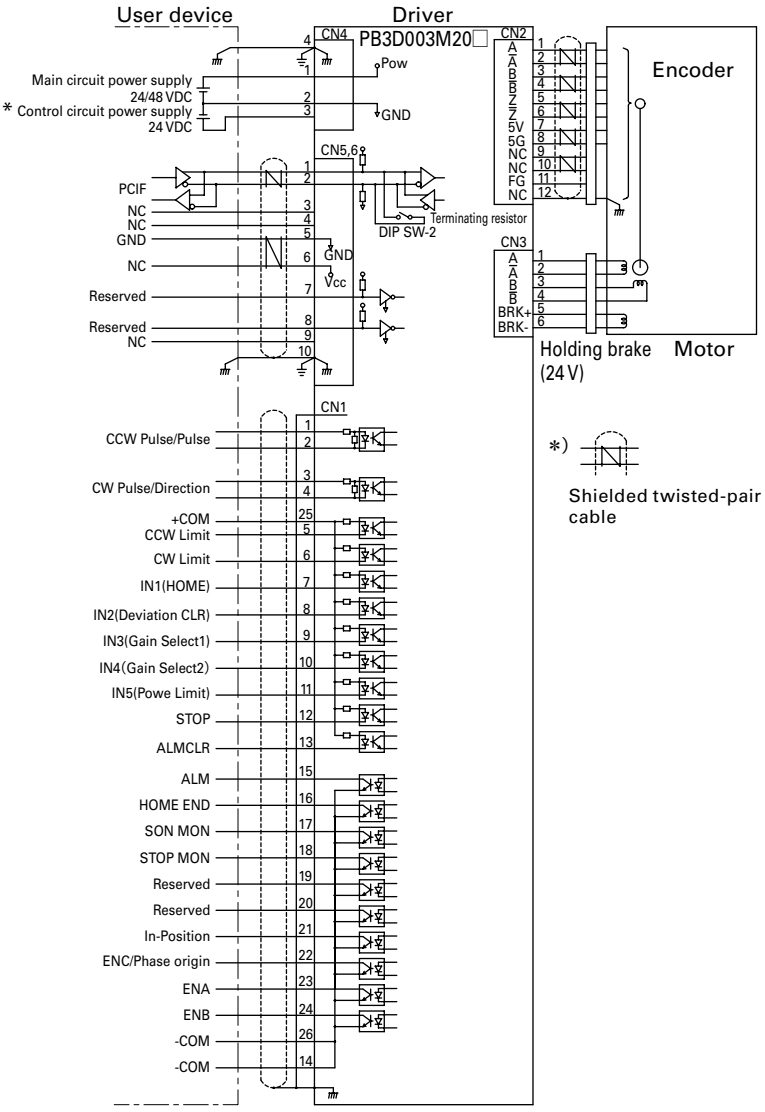
CE (TÜV)	Directives	Standard	
	Low-voltage directives	EN 61010-1	
	EMC directives	EN 55011, EN 61000-6-2, EN 61000-6-4	
UL	Acquired standards	Applicable standard	File no.
	UL	UL 508C	E179775
	cUL		

External Wiring Diagram

RS-485+Parallel I/O DIP switch SW1=ON



Pulse train input DIP switch SW1=OFF



* Only with driver model PB3D003M201 (dual power type), connect to 24 VDC control circuit supply connector.

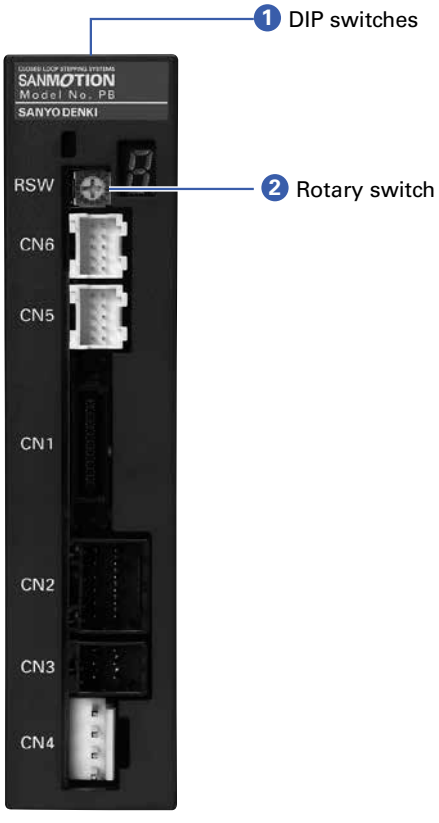
Wiring

Connector Models and Compatible Cables

Application	Connector no.	Description	Manufacturer model number	Compatible cables	Maximum extension length	Manufacturer
I/O signals	CN1	Plug (driver side)	8830E-026-170LD	AWG28 (7/0.127)	2 m	KEL CORPORATION
		Receptacle	8822E-026-171D			
Encoder	CN2	Tab header (driver side)	1376020-1	AWG24, 26 Shielded twisted pair	20 m	Tyco Electronics Japan G.K.
		Receptacle housing	1-1318118-6			
		Receptacle contact	1318108-1 (single)			
			1318106-1 (linked)			
		Tab housing (for relay)	1-1318115-6			
		Tab contact (for relay)	1318112-1 (single)			
			1318110-1 (linked)			
Motor	CN3	Tab header (driver side)	1376136-1	AWG18 to 22 Discrete line	20 m	Tyco Electronics Japan G.K.
		Receptacle housing	1-1318119-3			
		Receptacle contact	1318107-1 (single)			
			1318105-1 (linked)			
		Tab housing (for relay)	1-1318115-3			
		Tab contact (for relay)	1318111-1 (single)			
			1318109-1 (linked)			
Power supply	CN4	Tab header (driver side)	B4PS-VH	AWG16 to 18 Discrete line	2 m	J.S.T. Mfg. Co.,Ltd.
		Receptacle housing	VHR-4N			
		Receptacle contact	SVH-21T-P1.1			
Communications	CN5 CN6	Post with base (driver side)	S10B-PADSS-1GW	AWG28 to 24 Shielded twisted pair	100 m	J.S.T. Mfg. Co.,Ltd.
		Housing	PADP-10V-1-S			
		Contact	SPH-002T-P0.5L			

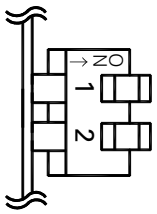
- Refer to the manufacturer's catalog for detailed connector specifications.
- If the maximum extended length is exceeded, take necessary countermeasures to prevent malfunctions due to line noise.
- The relay connector is used to connect to the motor or encoder side connector when creating an extension cable.

Driver Components and Functions



1 DIP switches

Switches for two functions: for selecting interface type, and for setting terminating resistor status.
Change switch settings while the power supply is off.
Settings cannot be changed while the power is on.



DSW No	Factory setting	Function	ON	OFF
1	ON	Interface type	RS-485+Parallel I/O	Pulse train input
2	ON	Terminating resistor setting	With terminating resistor	No terminating resistor

・When the DSW1 is ON (RS-485+Parallel I/O is selected) and you want to connect multiple nodes in daisy chain configuration, set ON only for the endpoint node and OFF for the rest. (When the pulse train input is selected, set all the nodes to ON.)

2 Rotary switch

Two types of parameters can be set, where the types depend on DSW1 setting (interface types).

DSW1 Setting	Rotary switch Function
ON (RS-485+Parallel I/O)	Node address setting (setting range: 0 to F) * Sets the node address for when multiple axes are connected.
OFF (pulse train input)	Speed loop gain setting (setting range: 0 to F)

・The factory setting is 0.

Standard model

RoHS

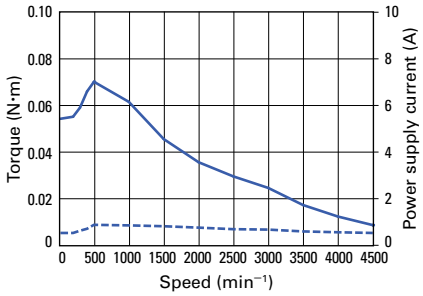
Size	Motor size	28 mm sq.		42 mm sq.	60 mm sq.	
	Motor length	58.5 mm	77.8 mm	57.6 mm	70.3 mm	102.3 mm
Motor model number		PBM282FXE20	PBM284FXE20	PBM423FXE20	PBM603FXE20	PBM604FXE20
Set model number		PBDM282	PBDM284	PBDM423	PBDM603	PBDM604
Compatible driver model number		PB3D003M200	PB3D003M200	PB3D003M200	PB3D003M200	PB3D003M200
Max. stall torque	N·m	0.055	0.155	0.39	1.3	1.9
Rotor inertia	$\times 10^{-4}$kg·m^2	0.008	0.016	0.056	0.4	0.84
Allowable thrust load	N	9.8	9.8	9.8	14.7	14.7
Allowable radial load *	N	33	33	49	167	167
Motor mass	kg	0.16	0.23	0.35	0.85	1.42
Characteristics diagram		①	②	③	④	⑤

● Maintain motor surface temperature at 85°C or lower while in use.
* When load is applied at 1/3 length from output shaft end.

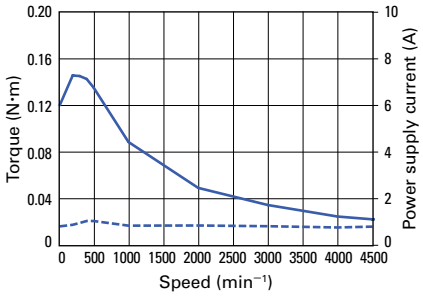
Characteristics diagram

Torque 24 VDC —— 48 VDC ——　　Power supply current 24 VDC - - - - - - 48 VDC - - - - - -

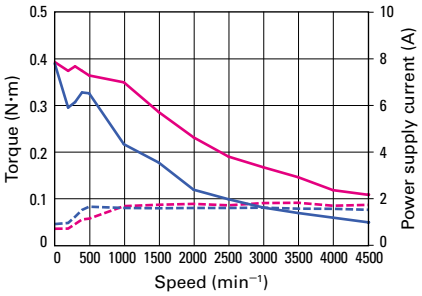
① Motor model number **PBM282FXE20**



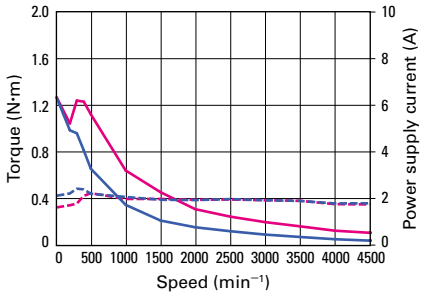
② Motor model number **PBM284FXE20**



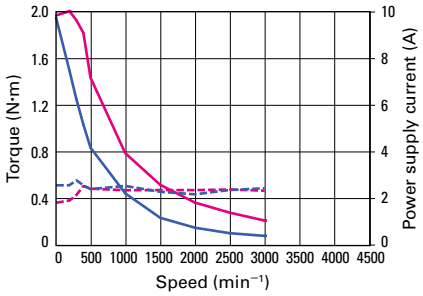
③ Motor model number **PBM423FXE20**



④ Motor model number **PBM603FXE20**



⑤ Motor model number **PBM604FXE20**



System Configuration Diagram ▶ p. 34　Set Model Configurations ▶ p. 35　Driver Dimensions ▶ p. 36　Motor Dimensions ▶ pp. 46 to 48

● Data for the above characteristics is based on SANYO DENKI's internal measurement conditions. Depending on conditions such as machine precision, driving torque may vary as well.

Low-backlash gear model

RoHS

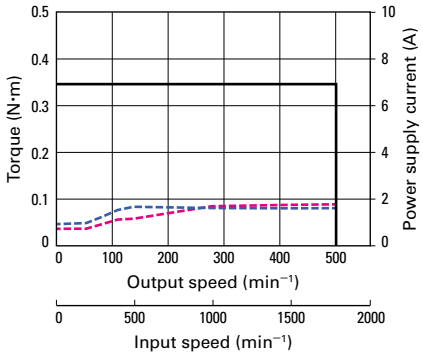
Size	Motor size	42 mm sq.				
	Motor + gear length	87.9 mm				
Motor model number		PBM423FGAE20	PBM423FGBE20	PBM423FGEE20	PBM423FGGE20	PBM423FGJE20
Set model number		PBDM423-C3.6	PBDM423-C7.2	PBDM423-C10	PBDM423-C20	PBDM423-C30
Compatible driver model number		PB3D003M200	PB3D003M200	PB3D003M200	PB3D003M200	PB3D003M200
Allowable torque	N·m	0.343	0.686	0.98	1.47	1.47
Rotor inertia	$\times10^{-4}$kg·m^2	0.056	0.056	0.056	0.056	0.056
Gear ratio	—	1:3.6	1:7.2	1:10	1:20	1:30
Backlash	deg. or less	0.6	0.4	0.35	0.25	0.25
Allowable speed	min^{-1}	500	250	180	90	60
Rotation direction	Relative to command direction	Forward	Forward	Forward	Reverse	Reverse
Allowable thrust load	N	15	15	15	15	15
Allowable radial load *	N	20	20	20	20	20
Motor mass	kg	0.48	0.48	0.48	0.48	0.48
Characteristics diagram		①	②	③	④	⑤

● Maintain motor surface temperature at 85°C or lower while in use.
* When load is applied at 1/3 length from output shaft end.

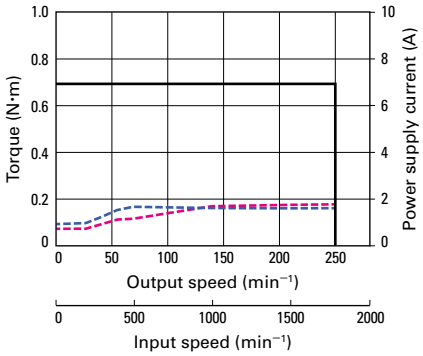
Characteristics diagram

Allowable torque 24 VDC 48 VDC 24 VDC/48 VDC Power supply current 24 VDC 48 VDC

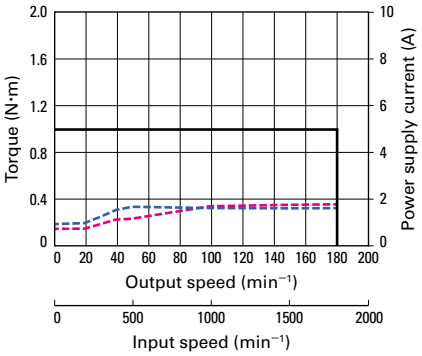
① Motor model number **PBM423FGAE20**



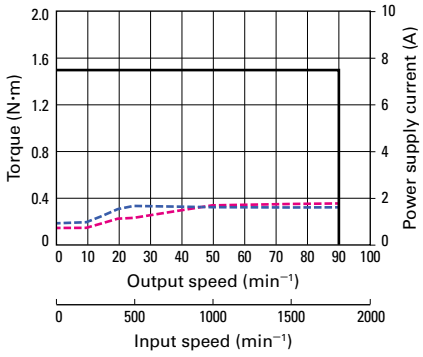
② Motor model number **PBM423FGBE20**



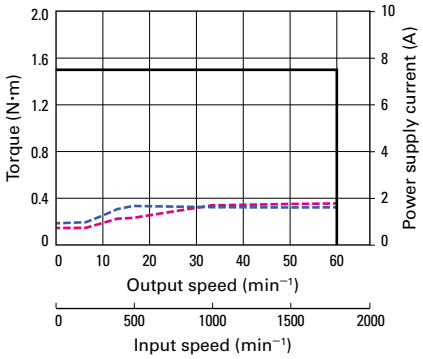
③ Motor model number **PBM423FGEE20**



④ Motor model number **PBM423FGGE20**



⑤ Motor model number **PBM423FGJE20**



System Configuration Diagram ▶ p. 34 Set Model Configurations ▶ p. 35 Driver Dimensions ▶ p. 36 Motor Dimensions ▶ pp. 46 to 48

When using a motor with low-backlash gear, exceeding the allowable torque might damage the gear. Carefully select products so that the configured system can operate within the specified limit value.
● Data for the above characteristics is based on SANYO DENKI's internal measurement conditions. Depending on conditions such as machine precision, driving torque may vary as well.

Low-backlash gear model

RoHS

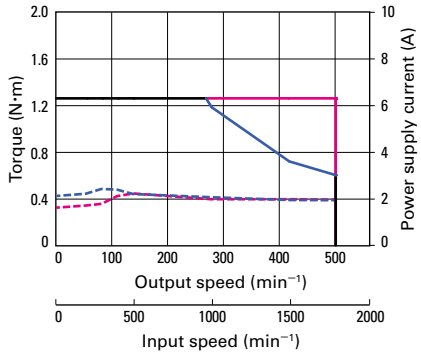
Size	Motor size	60 mm sq.				
	Motor + gear length	115.8 mm				
Motor model number		PBM603FGAE20	PBM603FGBE20	PBM603FGEE20	PBM603FGGE20	PBM603FGJE20
Set model number		PBDM603-C3.6	PBDM603-C7.2	PBDM603-C10	PBDM603-C20	PBDM603-C30
Compatible driver model number		PB3D003M200	PB3D003M200	PB3D003M200	PB3D003M200	PB3D003M200
Allowable torque	N·m	1.25	2.5	3	3.5	4
Rotor inertia	$\times10^{-4}$kg·m^2	0.4	0.4	0.4	0.4	0.4
Gear ratio	—	1:3.6	1:7.2	1:10	1:20	1:30
Backlash	deg. or less	0.55	0.25	0.25	0.17	0.17
Allowable speed	min^{-1}	500	250	180	90	60
Rotation direction	Relative to command direction	Forward	Forward	Reverse	Reverse	Reverse
Allowable thrust load	N	30	30	30	30	30
Allowable radial load *	N	100	100	100	100	100
Motor mass	kg	1.22	1.22	1.22	1.22	1.22
Characteristics diagram		①	②	③	④	⑤

● Maintain motor surface temperature at 85°C or lower while in use.
* When load is applied at 1/3 length from output shaft end.

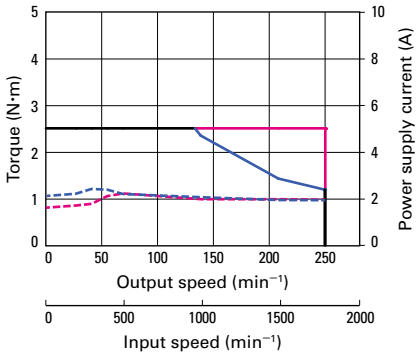
Characteristics diagram

Allowable torque 24 VDC —— 48 VDC —— 24 VDC/48 VDC ——　Power supply current 24 VDC - - - - 48 VDC - - - -

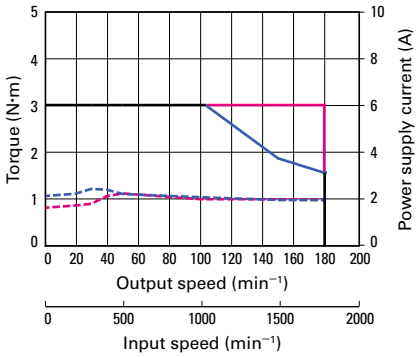
① Motor model number **PBM603FGAE20**



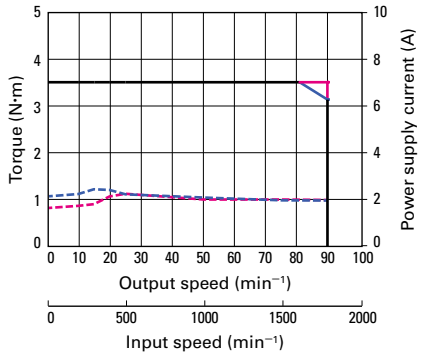
② Motor model number **PBM603FGBE20**



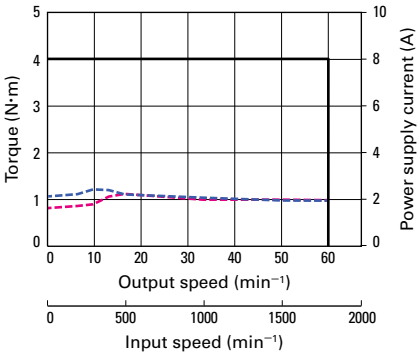
③ Motor model number **PBM603FGEE20**



④ Motor model number **PBM603FGGE20**



⑤ Motor model number **PBM603FGJE20**



System Configuration Diagram ▶ p. 34　Set Model Configurations ▶ p. 35　Driver Dimensions ▶ p. 36　Motor Dimensions ▶ pp. 46 to 48

When using a motor with low-backlash gear, exceeding the allowable torque might damage the gear. Carefully select products so that the configured system can operate within the specified limit value.
● Data for the above characteristics is based on SANYO DENKI's internal measurement conditions. Depending on conditions such as machine precision, driving torque may vary as well.

Spur gear model

RoHS

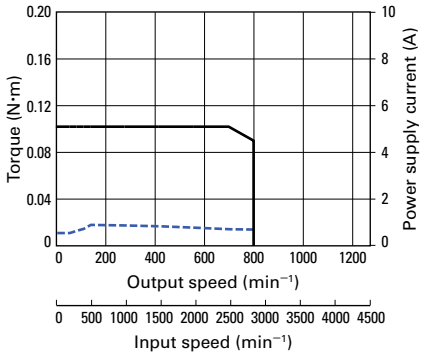
Size	Motor size	28 mm sq.					
	Motor + gear length	87.8 mm					
Motor model number		PBM282FGAE20	PBM282FGBE20	PBM282FGEE20	PBM282FGGE20	PBM282FGJE20	PBM282FGLE20
Set model number		PBDM282-G3.6	PBDM282-G7.2	PBDM282-G10	PBDM282-G20	PBDM282-G30	PBDM282-G50
Compatible driver model number		PB3D003M200	PB3D003M200	PB3D003M200	PB3D003M200	PB3D003M200	PB3D003M200
Allowable torque	N·m	0.1	0.15	0.2	0.35	0.5	0.5
Rotor inertia	$\times10^{-4}$kg·m^2	0.009	0.009	0.009	0.009	0.009	0.009
Gear ratio	—	1:3.6	1:7.2	1:10	1:20	1:30	1:50
Backlash	deg. or less	2	2	2	1.5	1.5	1.5
Allowable speed	min^{-1}	800	400	300	150	100	60
Rotation direction	Relative to command direction	Forward	Forward	Reverse	Forward	Forward	Forward
Allowable thrust load	N	10	10	10	10	10	10
Allowable radial load *	N	15	15	15	15	15	15
Motor mass	kg	0.22	0.22	0.22	0.22	0.22	0.22
Characteristics diagram		①	②	③	④	⑤	⑥

● Maintain motor surface temperature at 85°C or lower while in use.
* When load is applied at 1/3 length from output shaft end.

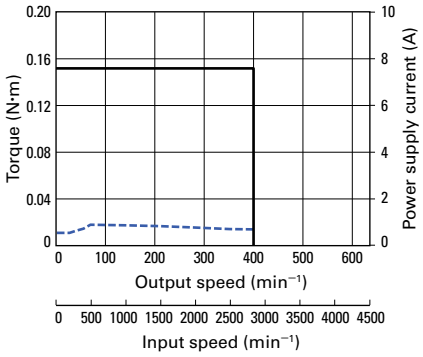
Characteristics diagram

Allowable torque 24 VDC —— 48 VDC —— 24 VDC/48 VDC ——　　Power supply current 24 VDC - - - - 48 VDC - - - -

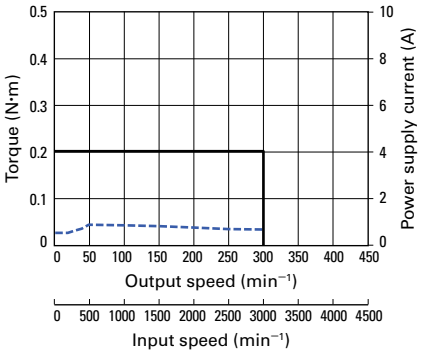
① Motor model number **PBM282FGAE20**



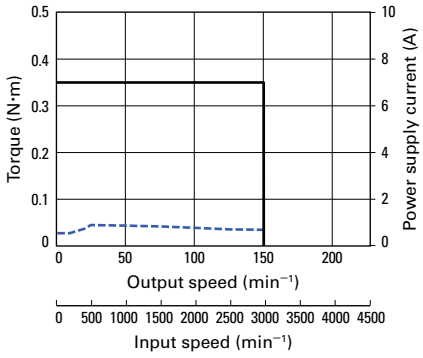
② Motor model number **PBM282FGBE20**



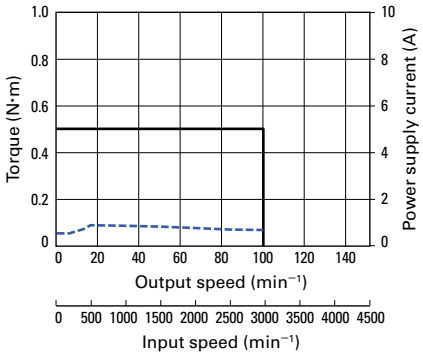
③ Motor model number **PBM282FGEE20**



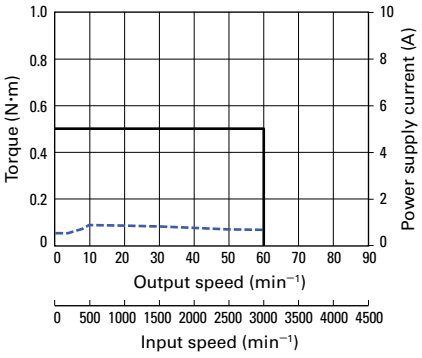
④ Motor model number **PBM282FGGE20**



⑤ Motor model number **PBM282FGJE20**



⑥ Motor model number **PBM282FGLE20**



System Configuration Diagram ▶ p. 34　Set Model Configurations ▶ p. 35　Driver Dimensions ▶ p. 36　Motor Dimensions ▶ pp. 46 to 48

When using a motor with spur gear, exceeding the allowable torque might damage the gear. Carefully select products so that the configured system can operate within the specified limit value.
● Data for the above characteristics is based on SANYO DENKI's internal measurement conditions. Depending on conditions such as machine precision, driving torque may vary as well.

Harmonic gear model

RoHS

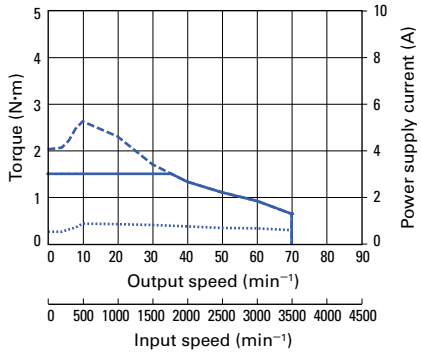
Size	Motor size	28 mm sq. (angular dimension 33 mm sq.)		42 mm sq.		
	Motor + gear length	97 mm		97 mm		
Motor model number		PBM282FHLE20	PBM282FHME20	PBM423FHJE20	PBM423FHLE20	PBM423FHME20
Set model number		PBDM282-H50	PBDM282-H100	PBDM423-H30	PBDM423-H50	PBDM423-H100
Compatible driver model number		PB3D003M200	PB3D003M200	PB3D003M200	PB3D003M200	PB3D003M200
Allowable torque	N·m	1.5	2	2.2	3.5	5
Allowable instantaneous torque	N·m	2.7	3.6	4.5	8.3	11
Rotor inertia	$\times10^{-4}$kg·m^2	0.012	0.012	0.068	0.068	0.068
Gear ratio	—	1:50	1:100	1:30	1:50	1:100
Hysteresis loss	Arc min or less	—	—	3.6	2.4	2.4
Lost motion	Arc min	0.4 to 3 (at ±0.06 N·m)	0.4 to 3 (at ±0.08 N·m)	—	—	—
Allowable speed	min^{-1}	70	35	116	70	35
Rotation direction	Relative to command direction	Reverse	Reverse	Reverse	Reverse	Reverse
Allowable thrust load	N	100	100	1150	1150	1150
Allowable radial load *	N	160	160	275	275	275
Motor mass	kg	0.27	0.27	0.54	0.54	0.54
Characteristics diagram		①	②	③	④	⑤

● Maintain motor surface temperature at 85°C or lower while in use.
* When load is applied at 1/3 length from output shaft end.

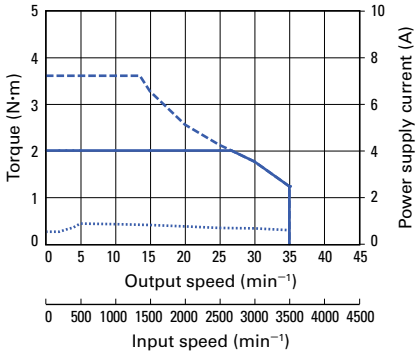
Characteristics diagram

Allowable torque 24 VDC —— 48 VDC —— 24 VDC/48 VDC ——
Allowable instantaneous torque 24 VDC - - - 48 VDC - - - 24 VDC/48 VDC - - - - - - Power supply current 24 VDC ····· 48 VDC ·····

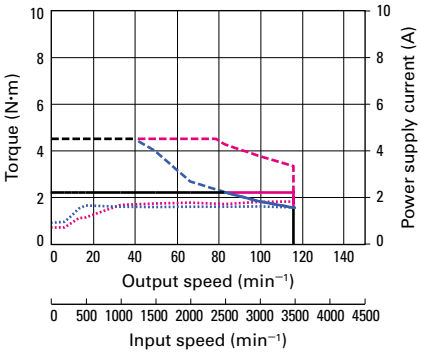
① Motor model number PBM282FHLE20



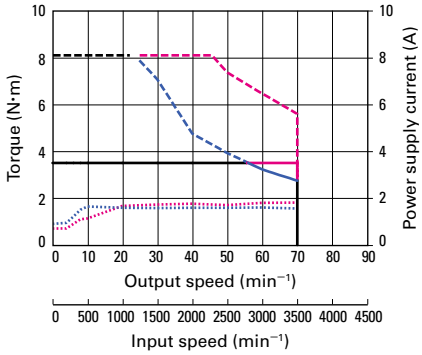
② Motor model number PBM282FHME20



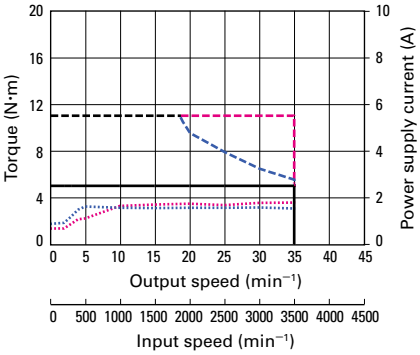
③ Motor model number PBM423FHJE20



④ Motor model number PBM423FHLE20



⑤ Motor model number PBM423FHME20



System Configuration Diagram ▶ p. 34 Set Model Configurations ▶ p. 35 Driver Dimensions ▶ p. 36 Motor Dimensions ▶ pp. 46 to 48

When using a motor with harmonic gear, exceeding the allowable instantaneous torque might damage the gear. Carefully select products so that the configured system can operate within the specified limit value.

● Data for the above characteristics is based on SANYO DENKI's internal measurement conditions. Depending on conditions such as machine precision, driving torque may vary as well.

Harmonic gear model

RoHS

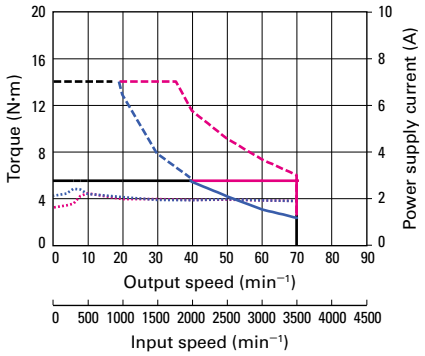
Size	Motor size	60 mm sq.	
	Motor + gear length	137.3 mm	
Motor model number		PBM603FHLE20	PBM603FHME20
Set model number		PBDM603-H50	PBDM603-H100
Compatible driver model number		PB3D003M200	PB3D003M200
Allowable torque	N·m	5.5	8
Allowable instantaneous torque	N·m	14	20
Rotor inertia	$\times10^{-4}$kg·m^2	0.435	0.435
Gear ratio	—	1:50	1:100
Hysteresis loss	Arc min or less	—	—
Lost motion	Arc min	0.4 to 3 (at ±0.28 N·m)	0.4 to 1.5 (at ±0.4 N·m)
Allowable speed	min^{-1}	70	35
Rotation direction	Relative to command direction	Reverse	Reverse
Allowable thrust load	N	400	400
Allowable radial load *	N	360	360
Motor mass	kg	1.45	1.45
Characteristics diagram		①	②

● Maintain motor surface temperature at 85°C or lower while in use.
* When load is applied at 1/3 length from output shaft end.

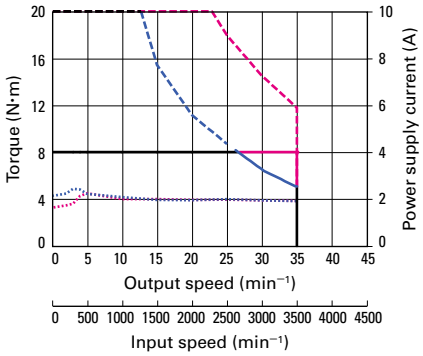
Characteristics diagram

Allowable torque 24 VDC —— 48 VDC —— 24 VDC/48 VDC ——
Allowable instantaneous torque 24 VDC - - - 48 VDC - - - 24 VDC/48 VDC - - - - - - Power supply current 24 VDC ····· 48 VDC ·····

① Motor model number **PBM603FHLE20**



② Motor model number **PBM603FHME20**



System Configuration Diagram ▶ p. 34 Set Model Configurations ▶ p. 35 Driver Dimensions ▶ p. 36 Motor Dimensions ▶ pp. 46 to 48

When using a motor with harmonic gear, exceeding the allowable instantaneous torque might damage the gear. Carefully select products so that the configured system can operate within the specified limit value.

● Data for the above characteristics is based on SANYO DENKI's internal measurement conditions. Depending on conditions such as machine precision, driving torque may vary as well.

Electromagnetic brake model

RoHS

Size	Motor size	28 mm sq.		42 mm sq.	60 mm sq.	
	Motor + brake length	97.8 mm	117.1 mm	90 mm	113.6 mm	145.6 mm
Motor model number		PBM282FCE20	PBM284FCE20	PBM423FCE20	PBM603FCE20	PBM604FCE20
Set model number		PBDM282-B	PBDM284-B	PBDM423-B	PBDM603-B	PBDM604-B
Compatible driver model number		PB3D003M200	PB3D003M200	PB3D003M200	PB3D003M200	PB3D003M200
Max. stall torque	N·m	0.055	0.115	0.39	1.3	1.9
Rotor inertia	$\times10^{-4}$kg·m^2	0.0091	0.0171	0.071	0.559	1.0
Allowable thrust load	N	9.8	9.8	9.8	14.7	14.7
Allowable radial load *	N	33	33	49	167	167
Motor mass	kg	0.28	0.35	0.5	1.19	1.76
Electromagnetic brake — Brake type	—	No excitation actuating type	No excitation actuating type	No excitation actuating type	No excitation actuating type	No excitation actuating type
Power supply voltage	V	24 VDC±5%	24 VDC±5%	24 VDC±5%	24 VDC±5%	24 VDC±5%
Excitation current	A	0.15	0.15	0.1	0.25	0.25
Power consumption	W	3.6	3.6	2.4	6	6
Static friction torque	N·m or over	0.049	0.049	0.3	0.78	0.78
Brake operating time	ms or less	20	20	20	20	20
Brake release time	ms or less	20	20	30	30	30
Characteristics diagram		①	②	③	④	⑤

Set model motors (of EM brake model) can't be powered by 48 VDC main circuit power supply. If you would like, please purchase "dual power supply type" driver PB3D003M201, instead.

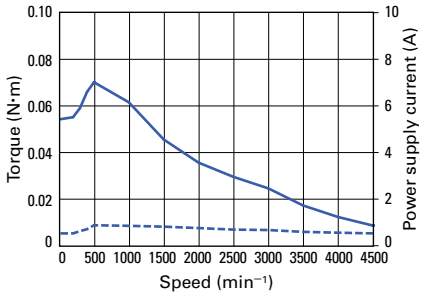
● Maintain motor surface temperature at 85°C or lower while in use.

* When load is applied at 1/3 length from output shaft end.

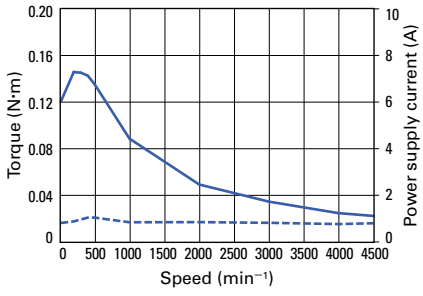
Characteristics diagram

Torque 24 VDC ——— Power supply current 24 VDC - - - - - -

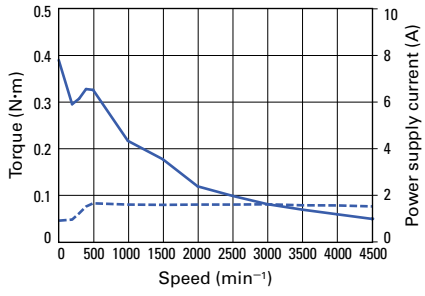
① Motor model number **PBM282FCE20**



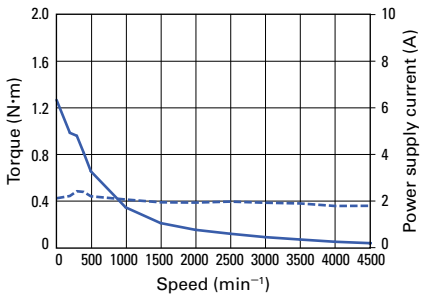
② Motor model number **PBM284FCE20**



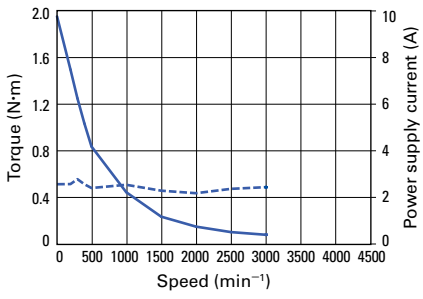
③ Motor model number **PBM423FCE20**



④ Motor model number **PBM603FCE20**



⑤ Motor model number **PBM604FCE20**



System Configuration Diagram ▶ p. 34 Set Model Configurations ▶ p. 35 Driver Dimensions ▶ p. 36 Motor Dimensions ▶ pp. 46 to 48

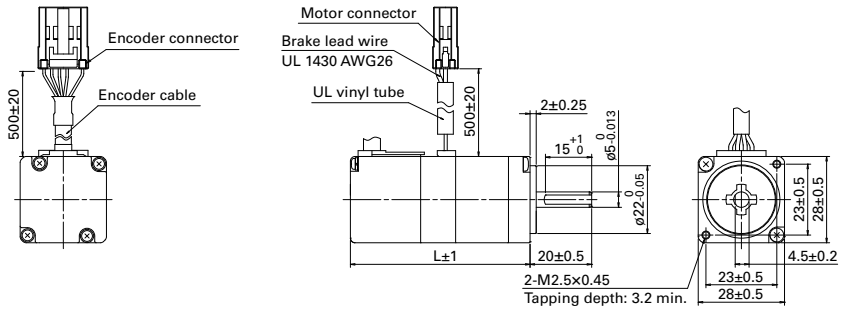
The electromagnetic brake only works when the motor is stopped, and cannot be used for braking.

● Data for the above characteristics is based on SANYO DENKI's internal measurement conditions. Depending on conditions such as machine precision, driving torque may vary as well.

Motor Dimensions Unit: mm

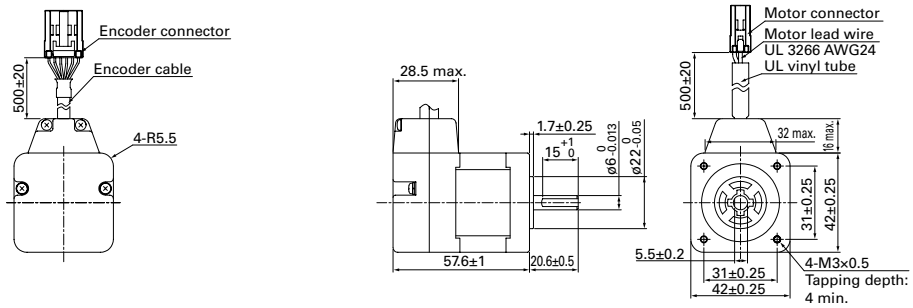
Standard model

28 mm sq.

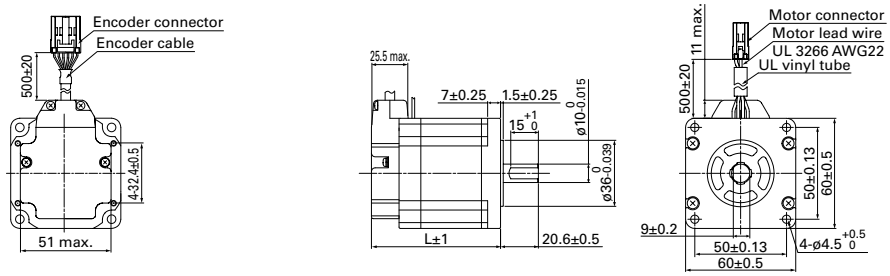


Motor model number	Motor length (L)
PBM282FXE20	58.5
PBM284FXE20	77.8

42 mm sq.



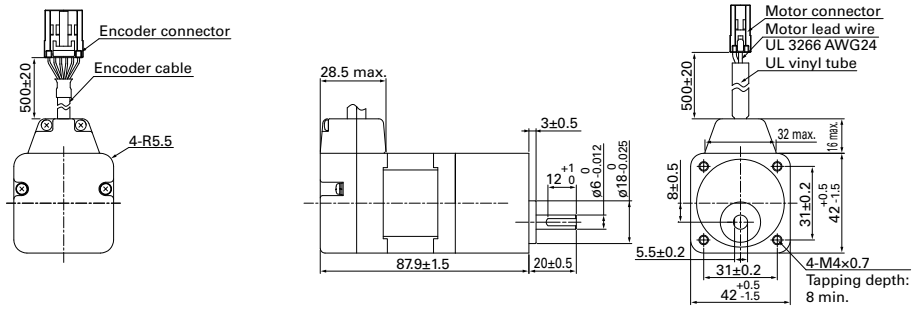
60 mm sq.



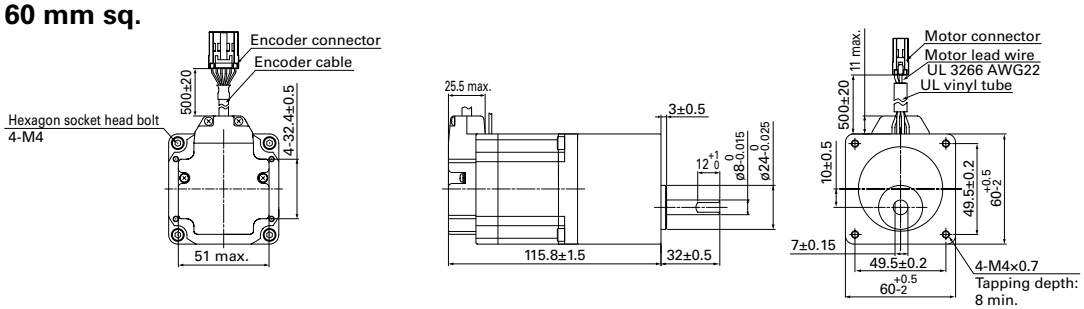
Motor model number	Motor length (L)
PBM603FXE20	70.3
PBM604FXE20	102.3

Low-backlash gear model

42 mm sq.

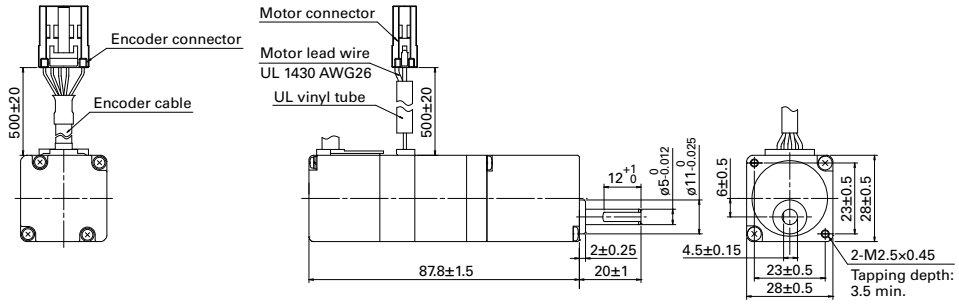


60 mm sq.



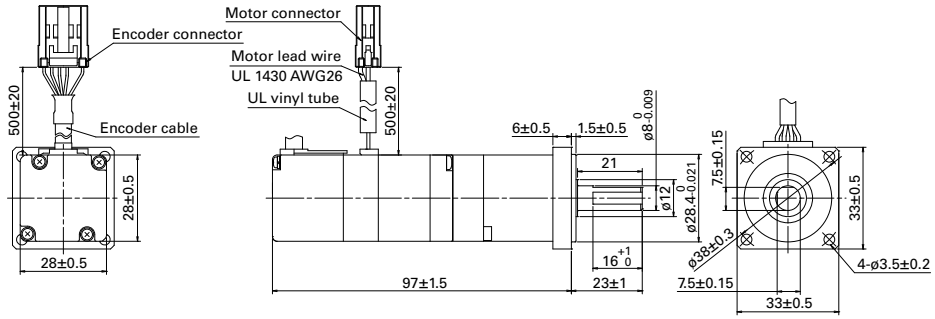
Spur gear model

28 mm sq.

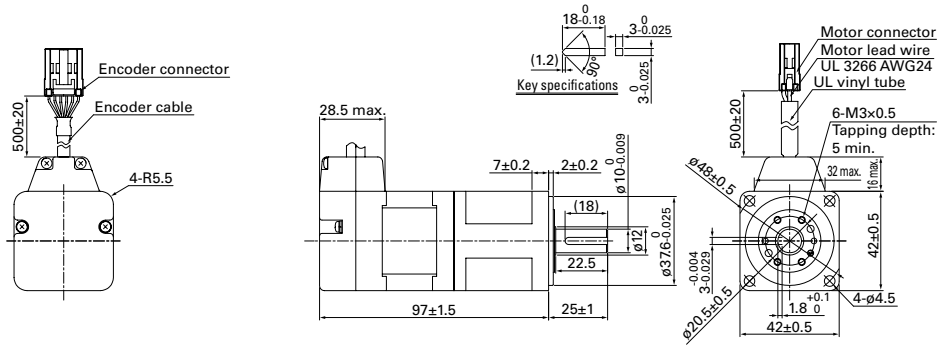


Harmonic gear model

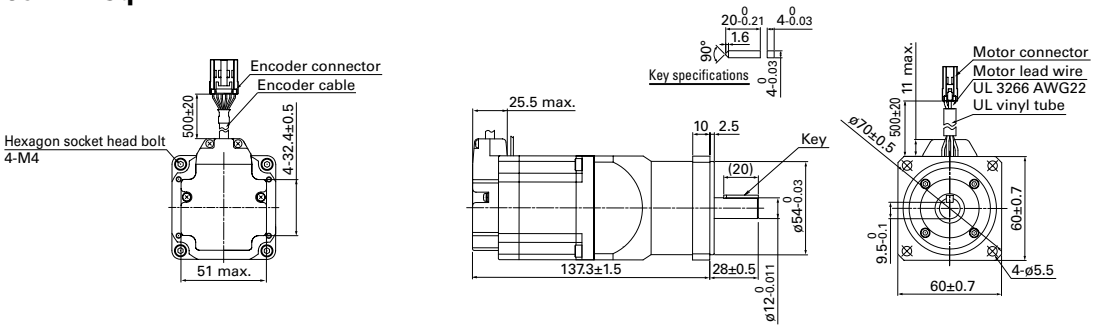
28 mm sq.



42 mm sq.



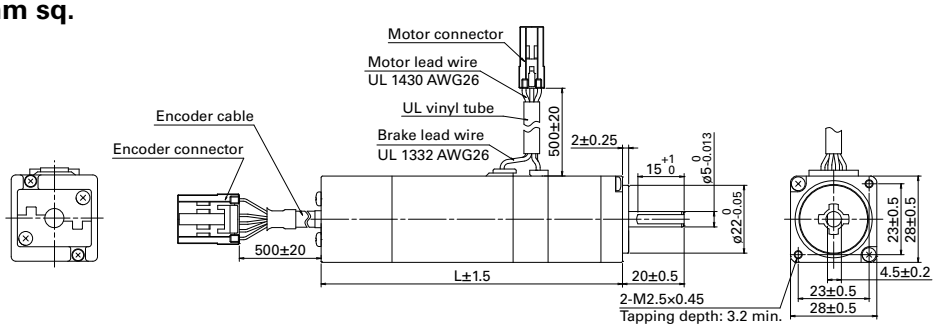
60 mm sq.



Motor Dimensions Unit: mm

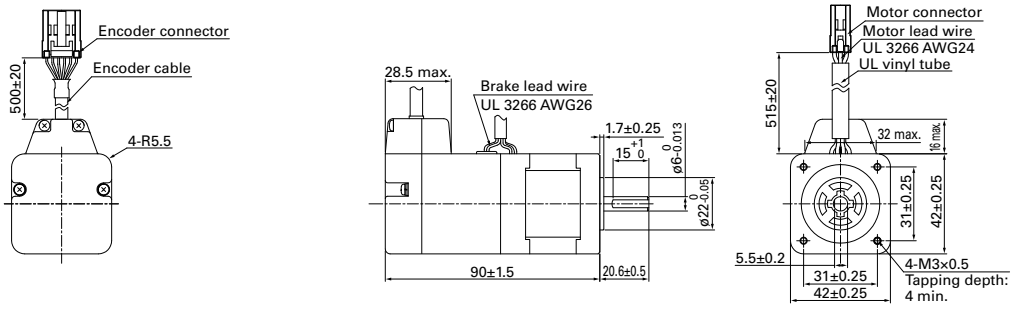
Electromagnetic brake model

28 mm sq.

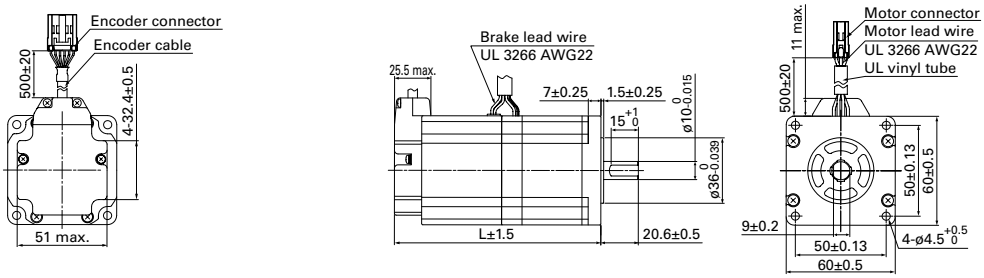


Motor model number	Motor length (L)
PBM282FCE20	97.8
PBM284FCE20	117.1

42 mm sq.



60 mm sq.



Motor model number	Motor length (L)
PBM603FCE20	113.6
PBM604FCE20	145.6

Connector specifications

Encoder connector

Housing: 1-1318118-6
Terminal: 1318106-1
Manufacturer: Tyco Electronics Japan G.K.

Motor connector

Housing: 1-1318119-3
Terminal: 1318105-1
Manufacturer: Tyco Electronics Japan G.K.

Connections of encoder side connectors

Pin no.	Lead wire color	Signal name
A1	Blue	CHANNEL A
B1	Brown	CHANNEL $\overline{A}$
A2	Green	CHANNEL B
B2	Purple	CHANNEL $\overline{B}$
A3	White	CHANNEL Z
B3	Yellow	CHANNEL $\overline{Z}$
A4	Red	+5 V
B4	Black	0 V
A5	N.C.	—
B5	Orange	OVER HEAT
A6	Black	Shielded
B6	N.C.	—

Encoder cable: UL20276

Connections of motor side connectors

Standard model, Low-backlash gear model, Spur gear model, Harmonic gear model

Pin no.	Lead wire color	Signal name
A1	Blue	Motor lead wire
B1	Orange	Motor lead wire
A2	Red	Motor lead wire
B2	Yellow	Motor lead wire
A3	N.C.	—
B3	N.C.	—

Electromagnetic brake model

Pin no.	Lead wire color	Signal name
A1	Blue	Motor lead wire
B1	Orange	Motor lead wire
A2	Red	Motor lead wire
B2	Yellow	Motor lead wire
A3	28 mm sq.: Brown 42 mm sq.: Brown 60 mm sq.: White	Brake lead wire
B3	28 mm sq.: Brown 42 mm sq.: White 60 mm sq.: Black	Brake lead wire

Motor Specifications

General specifications

Motor model number		PBM28□F□E	PBM423F□E	PBM60□F□E	PBM86□F□E
Type		S1 (continuous operation)			
Operating ambient temperature		-10 to +40˚C (0 to +40˚C for harmonic gear model)			
Storage ambient temperature		-20 to +60˚C			
Operating ambient humidity		20 to 90% RH			
Storage ambient humidity		5 to 95% RH			
Operation altitude		1000 m or less above sea level			
Vibration resistance		Tested with frequency 10 to 500 Hz, total amplitude 1.52 mm (10 to 70 Hz), acceleration 150 m/s² (70 to 500 Hz), sweep time 15 min/cycle, 12 sweeps in each X, Y and Z direction.			
Impact resistance		Tested with 500 m/s² of acceleration for 11 ms with half-sine wave applying three times for X, Y and Z axes each, 18 times in total.			
Thermal class		B (+130˚C)			
Dielectric strength		At normal temperature and humidity, no failure with 500 VAC at 50/60 Hz applied for one minute between motor winding and frame.	At normal temperature and humidity, no failure with 1500 VAC at 50/60 Hz applied for one minute between motor winding and frame.		
Insulation resistance		At normal temperature and humidity, not less than 100 MΩ when measured with a 500 VDC megohmmeter between motor winding and frame.			
Protection grade		IP40			
Thrust play *		0.075 mm max. (load: 1.5 N)	0.075 mm max. (load: 5 N)	0.075 mm max. (load: 10 N)	
Radial play **		0.025 mm max. (load: 5 N)			
Shaft runout		0.025 mm			
Concentricity of mounting pilot relative to shaft		ø0.075 mm			
Perpendicularity of mounting surface relative to shaft		0.1 mm			0.15 mm
Motor mounting orientation		Can be freely mounted vertically or horizontally			
Encoder	Resolution	500×4=2000 P/R			
	Number of channels	3 CH ***			
	Output method	Line driver			
	Max. response frequency	37.5 kHz			
	Power supply voltage	5 VDC ±5%			
	Current consumption	140 mA max.			

- The user should not test the insulation resistance or insulation withstand voltage because capacitors are inserted into the encoder output ground line and the frame line to prevent noise.
- Take radiation and drive conditions into consideration to maintain motor surface temperature at 85˚C or lower while in use.

* Thrust play: Displacement in shaft position in the axial direction when a load is applied to the motor shaft in the axial direction.

** Radial play: Displacement in shaft position in the radial direction when a load is applied in the vertical direction to the mounting surface of shaft at point 1/3 the shaft length from the end of the motor shaft.

*** The Z channel outputs 51 pulses. It is designed for use with drivers listed in this catalog.

DC Input Drivers / Motors

Type P Multi-axis Pulse Train Input type



Lineup RoHS

Motor

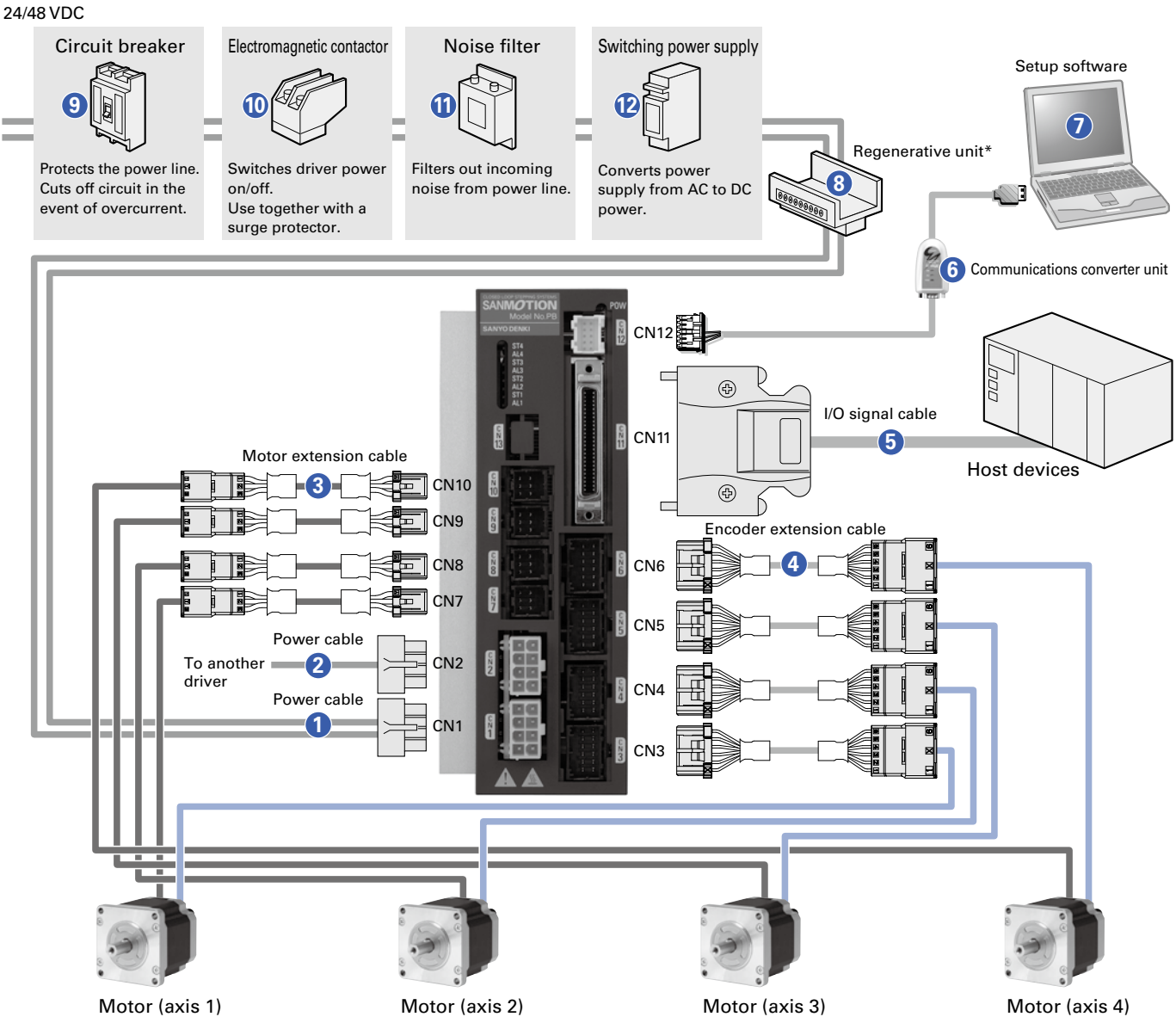
Motor size: 28 mm sq., 42 mm sq., 60 mm sq.

Driver

Model number: PB4D003P340 Input power supply: 24/48 VDC
Number of control axes: 4

Compatible Driver / Motor Combinations ▶ p. 51 Driver Dimensions ▶ p. 52
Driver Specifications ▶ p. 52 Specifications / Characteristics Diagram ▶ pp. 55 to 61
Motor Dimensions ▶ pp. 79 to 83 Motor Specifications ▶ p. 84

System Configuration Diagram



* Connect the regenerative unit when a 60 mm sq. motor is used. Check the voltage while in operation.
To be provided by the customer. 9 to 12

Compatible Driver / Motor Combinations

No set models are available with this driver. Since this driver is capable of controlling multiple axes, order the necessary number of motors.

Model	Motor external dimensions Flange size × Motor length (mm)	Max. stall torque (allowable torque* for models with gear) (N·m)	Allowable speed (min^{-1})	Gear ratio	Backlash (deg.)	Motor model number	Driver model number	Page	
								Specifications	Motor dimensions
Standard model	28×28×59.2	0.055	–	–	–	PBM281DXE50	PB4D003P340	p. 55	p. 79
	28×28×78.5	0.115	–	–	–	PBM285DXE50	PB4D003P340	p. 55	p. 79
	42×42×55.9	0.39	–	–	–	PBM423DXK50	PB4D003P340	p. 55	p. 79
	60×60×68.8	1.05	–	–	–	PBM603DXK50	PB4D003P340	p. 55	p. 79
	60×60×100.8	1.85	–	–	–	PBM604DXK50	PB4D003P340	p. 55	p. 79
Low-backlash gear model	42×42×86.1	0.343	500	1:3.6	0.6	PBM423DGAK50	PB4D003P340	p. 56	p. 79
	42×42×86.1	0.686	250	1:7.2	0.4	PBM423DGBK50	PB4D003P340	p. 56	p. 79
	42×42×86.1	0.98	180	1:10	0.35	PBM423DGEK50	PB4D003P340	p. 56	p. 79
	42×42×86.1	1.47	90	1:20	0.25	PBM423DGGK50	PB4D003P340	p. 56	p. 79
	42×42×86.1	1.47	60	1:30	0.25	PBM423DGJK50	PB4D003P340	p. 56	p. 79
	60×60×114.3	1.25	500	1:3.6	0.55	PBM603DGAK50	PB4D003P340	p. 57	p. 79
	60×60×114.3	2.5	250	1:7.2	0.25	PBM603DGBK50	PB4D003P340	p. 57	p. 79
	60×60×114.3	3	180	1:10	0.25	PBM603DGEK50	PB4D003P340	p. 57	p. 79
	60×60×114.3	3.5	90	1:20	0.17	PBM603DGGK50	PB4D003P340	p. 57	p. 79
	60×60×114.3	4	60	1:30	0.17	PBM603DGJK50	PB4D003P340	p. 57	p. 79
Spur gear model	28×28×88.6	0.1	800	1:3.6	2	PBM281DGAE50	PB4D003P340	p. 58	p. 80
	28×28×88.6	0.15	400	1:7.2	2	PBM281DGBE50	PB4D003P340	p. 58	p. 80
	28×28×88.6	0.2	300	1:10	2	PBM281DGEE50	PB4D003P340	p. 58	p. 80
	28×28×88.6	0.35	150	1:20	1.5	PBM281DGGE50	PB4D003P340	p. 58	p. 80
	28×28×88.6	0.5	100	1:30	1.5	PBM281DGJE50	PB4D003P340	p. 58	p. 80
	28×28×88.6	0.5	60	1:50	1.5	PBM281DGLE50	PB4D003P340	p. 58	p. 80
Harmonic gear model	28×28×97.7	1.5 (2.6)	70	1:50	–	PBM281DHLE50	PB4D003P340	p. 59	p. 80
	28×28×97.7	2 (3.6)	35	1:100	–	PBM281DHME50	PB4D003P340	p. 59	p. 80
	42×42×95.1	2.2 (4.5)	116	1:30	–	PBM423DHJK50	PB4D003P340	p. 59	p. 80
	42×42×95.1	3.5 (8.3)	70	1:50	–	PBM423DHLK50	PB4D003P340	p. 59	p. 80
	42×42×95.1	5 (11)	35	1:100	–	PBM423DHMK50	PB4D003P340	p. 59	p. 80
	60×60×135.8	5.5 (14)	70	1:50	–	PBM603DHLK50	PB4D003P340	p. 60	p. 80
	60×60×135.8	8 (20)	35	1:100	–	PBM603DHMK50	PB4D003P340	p. 60	p. 80
Electromagnetic brake model	28×28×98.5	0.055	–	–	–	PBM281DCE50	PB4D003P340	p. 61	p. 81
	28×28×117.8	0.115	–	–	–	PBM285DCE50	PB4D003P340	p. 61	p. 81
	42×42×88.3	0.39	–	–	–	PBM423DCK50	PB4D003P340	p. 61	p. 81
	60×60×108.1	1.05	–	–	–	PBM603DCK50	PB4D003P340	p. 61	p. 81
	60×60×140.1	1.85	–	–	–	PBM604DCK50	PB4D003P340	p. 61	p. 81

* Numbers in parenthesis following allowable torques indicate allowable instantaneous torques.

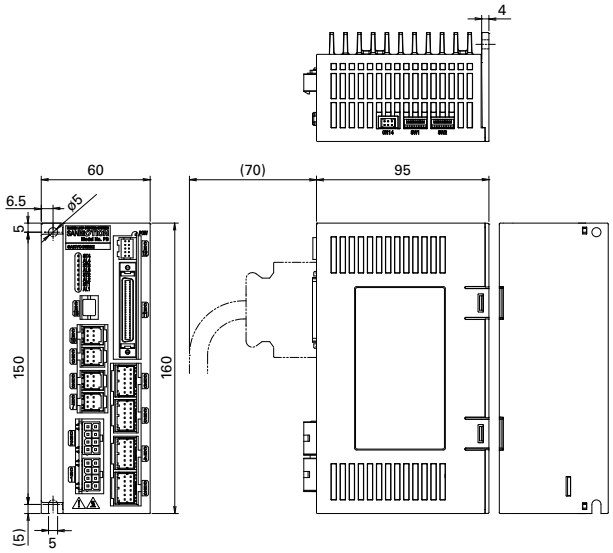
Options and Peripherals

Product names	Standard model number (length)	Connector set model number	Extendable max. length	Remarks	Page
❶ Power cable	**PBC10P0010A** (1 m)	PBC10P0000A	2 m **	–	p. 93
❷ Power cable (between drivers)	**PBC10P0002B** (0.2 m)	PBC10P0000A	2 m **	Used when multiple axes are connected in a daisy chain configuration for communication.	p. 93
❸ Motor extension cable	**PBC8M0030A** (3 m)	PBC8M0000A	20 m	An extension cable is required when the distance between the motor and driver exceeds 50 cm.	p. 94
❹ Encoder extension cable	**PBC7E0030A** (3 m)	PBC7E0000A	20 m	An extension cable is required when the distance between the motor and driver exceeds 50 cm.	p. 94
❺ I/O signal cable	**PBC8S0010C** (1 m)	PBC8S0000C	2 m	–	p. 95
❻ Communications converter unit	**PBFM-U6**	–	–	A set of a converter (USB/RS-485) and a cable	p. 89
❼ Setup software	**SANMOTION MOTOR SETUP SOFTWARE**	–	–	Software for checking operation and parameter setting	p. 88
❽ Regenerative unit	**PBFE-02**	–	–	–	p. 95

** The total extended length to the furthest driver from the power supply should not exceed this length.

Driver Dimensions

Unit: mm



Driver Specifications

General specifications

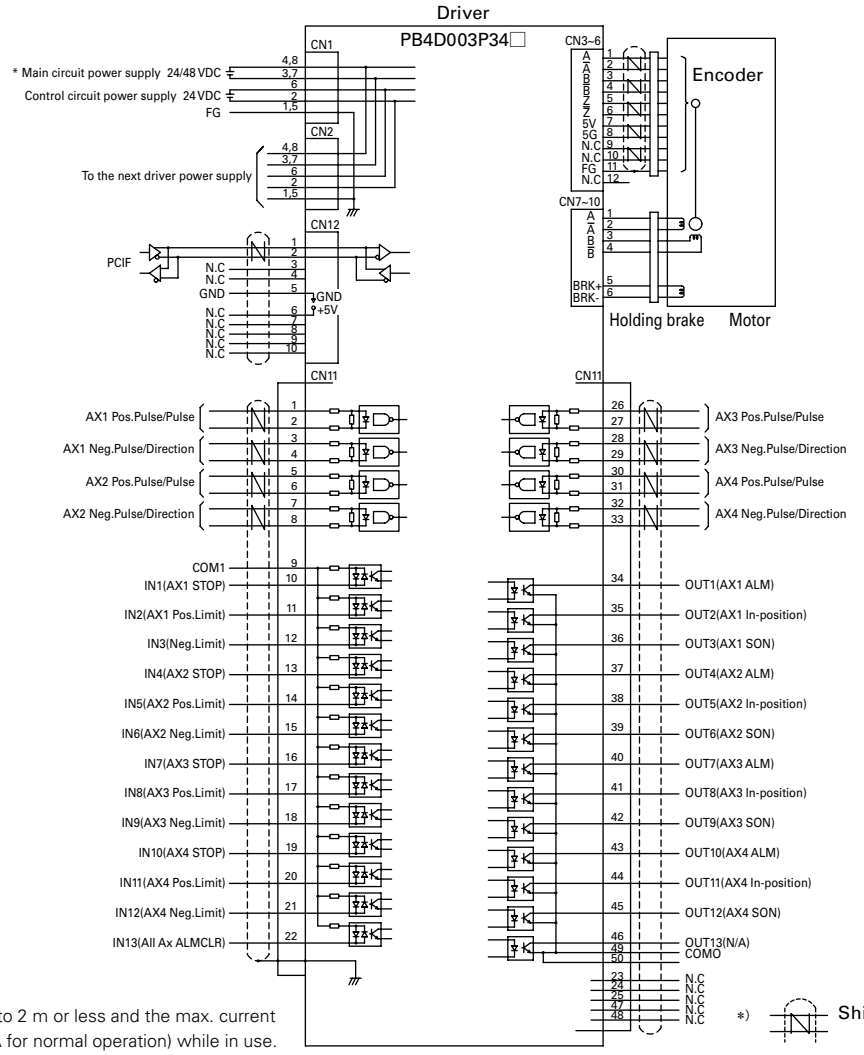
Basic specifications	Model number		**PB4D003P340**
	Interface		Pulse train input
	Input power supply		Main circuit power supply: 24/48 VDC ±10% Control circuit power supply: 24 VDC ±10%
	Number of control axes		4 axes
	Power supply current		14 A
	Environment	Protection class	Class III
		Operation environment	Pollution degree: 2
		Operating ambient temperature	0 to +55°C
		Storage temperature	-20 to +65°C
		Operating ambient humidity	90% RH max. (non-condensing)
		Storage humidity	90% RH max. (non-condensing)
		Operation altitude	1000 m or less above sea level
		Vibration resistance	Tested under the following conditions: Acceleration: 5 m/s², Frequency range: 10 to 55 Hz, Axes of vibration: X, Y, Z (2 hours each)
		Impact resistance	20 m/s²
		Dielectric strength	No error observed when 1.1 kVAC is applied between power input terminal and frame for one minute.
		Insulation resistance	10 MΩ min. when measured with a 500 VDC megohmmeter between input terminal and frame.
	Mass		0.7 kg
Functions	Max. rotational speed		4500 min^{-1}, 3000 min^{-1} for 60 mm sq. motors
	Command resolution (P/R)		200, 400, 800, 1000, 1600, 2000, 3200, 5000, 6400, 10000, 12800, 20000, 25000, 25600, 50000, 51200 Can be used together with electronic gear function*
	Holding brake control function		Built in
	Protection functions		Main circuit overcurrent, overload error, initialization error, driver overheat, main circuit overvoltage, regeneration error, main circuit low voltage, control circuit low voltage, encoder disconnection, overspeed error, position deviation error, wrap around, memory error, CPU peripheral circuit error
	Display / Indication		LED Indicators
	Operating functions		Auto homing mode operation / Push (current control) operation / S-shape operation function
	DIP switch		SW1: Setting of 1 and 2 motor axes SW2: Setting of 3 and 4 motor axes
	PC interface		RS-485 Start / stop synchronization, half-duplex communication Baud rate: 57600 bps
I/O signal	Pulse input signal		Photocoupler input method, input resistance: 200 Ω Input signal voltage: "H": 3.0 to 5.5 VDC; "L": 0 to 0.5 VDC Maximum input frequency: 400 kpulse/s
	Input signal		Photocoupler input method, input resistance: 2.2 kΩ Input signal voltage: "H": 4.0 to 26.4 VDC; "L": 0 to 1.0 VDC Number of inputs: 13
	Output signal		Open collector output by photocoupler Output signal standard: Vceo=4.75 to 26.4 V, Ic=10 mA max. Number of outputs: 13

*A function that finely adjusts the unit step angle per pulse parameters. Setup software is required.

Safety standards

CE (TÜV)	Directives	Standard	
	Low-voltage directives	EN 61800-5-1	
	EMC directives	EN 61000-6-2, EN 61800-3, EN 61000-6-4	
UL	Acquired standards	Applicable standard	File no.
	UL	UL 508C	E179775
	cUL		
KC Mark (Korea Certification Mark)	Standard		
	KN 61000-6-2, KN 61000-6-4		

External Wiring Diagram



* Keep the max. extended length to 2 m or less and the max. current consumption to 14 A or less (7 A for normal operation) while in use.

Wiring

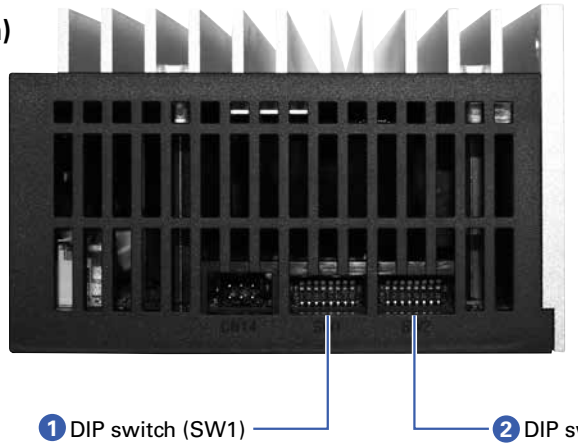
Connector Models and Compatible Cables

Application	Connector no.	Description	Manufacturer model number	Compatible cables	Maximum extension length	Manufacturer
Power supply	CN1 CN2	Header (driver side)	5569-08A2	AWG16 to 24 Discrete line	2 m	Molex Japan Co., Ltd.
		Housing	5557-08R-210			
		Terminal	5556T3 (AWG16 linked)			
			5556T3L (AWG16 single)			
			5556T (AWG18 to 24 linked)			
			5556TL (AWG18 to 24 single)			
Motor	CN7 to CN10	Tab header (driver side)	2-1827876-3	AWG18 to 22 Discrete line	20 m	Tyco Electronics Japan G.K.
		Receptacle housing	2-1827864-3			
		Receptacle contact	1827572-2 (AWG18 to 22)			
		Tab housing (for relay)	2-1903130-3			
		Tab contact (for relay)	1903114-2 (AWG18 to 22)			
Encoder	CN3 to CN6	Tab header (driver side)	1-1827876-6	AWG22 to 28 Shielded twisted pair	20 m	Tyco Electronics Japan G.K.
		Receptacle housing	1-1827864-6			
		Receptacle contact	1827570-2 (AWG22 to 28)			
		Tab housing (for relay)	1-1903130-6			
		Tab contact (for relay)	1903112-2 (AWG22 to 28)			
I/O signals	CN11	Receptacle (driver side)	DF02R050NA1	AWG24 to 30 Shielded discrete line	2 m	Japan Aviation Electronics Industry, Ltd.
		Shell kit	10350-52A0-008			3M Japan Limited
		Plug	10150-3000PE			
Communications	CN12	Post with base (driver side)	S10B-PADSS-1GW	AWG24 to 28 Shielded twisted pair	2 m	J.S.T. Mfg. Co., Ltd.
		Housing	PADP-10V-1-S			
		Contact	SPH-002GW-P0.5S			

- Refer to the manufacturer's catalog for detailed connector specifications.
- If the maximum extended length is exceeded, take necessary countermeasures to prevent malfunctions due to line noise.
- The relay connector is used to connect to the motor or encoder side connector when creating an extension cable.

Driver Components and Functions

(Driver upper section)



1 DIP switch (SW1)

Allows motors to be used for the 1st and 2nd axes.

SW No.	1	2	3	4	5	6	7	8
Code	M.SEL1-1	M.SEL1-2	M.SEL1-3	M.SEL1-4	M.SEL2-1	M.SEL2-2	M.SEL2-3	M.SEL2-4
Function	Allows motors to be used for the 1st axis.				Allows motors to be used for the 2nd axis.			

2 DIP switch (SW2)

Allows motors to be used for the 3rd and 4th axes.

SW No.	1	2	3	4	5	6	7	8
Code	M.SEL3-1	M.SEL3-2	M.SEL3-3	M.SEL3-4	M.SEL4-1	M.SEL4-2	M.SEL4-3	M.SEL4-4
Function	Allows motors to be used for the 3rd axis.				Allows motors to be used for the 4th axis.			

Switch ON/OFF combinations for each motor model

M.SELx-1	M.SELx-2	M.SELx-3	M.SELx-4	Motor model number
OFF	OFF	OFF	OFF	PBM281DXE50
ON	OFF	OFF	OFF	PBM285DXE50
OFF	ON	OFF	OFF	Setting prohibited
ON	ON	OFF	OFF	Reserved
OFF	OFF	ON	OFF	Setting prohibited
ON	OFF	ON	OFF	Setting prohibited
OFF	ON	ON	OFF	Reserved
ON	ON	ON	OFF	Reserved
OFF	OFF	OFF	ON	Setting prohibited
ON	OFF	OFF	ON	Setting prohibited
OFF	ON	OFF	ON	Setting prohibited
ON	ON	OFF	ON	PBM423DXK50
OFF	OFF	ON	ON	Setting prohibited
ON	OFF	ON	ON	Setting prohibited
OFF	ON	ON	ON	PBM603DXK50
ON	ON	ON	ON	PBM604DXK50

- The factory settings are OFF for all switches. (Setting for PBM281DXE50)
- Change switch settings while the power supply is off.
  Settings cannot be changed while the power is on.



Standard model

RoHS

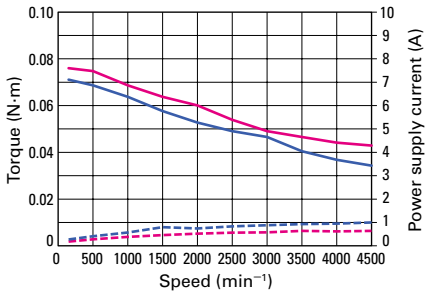
Size	Motor size	28 mm sq.		42 mm sq.	60 mm sq.	
	Motor length	59.2 mm	78.5 mm	55.9 mm	68.8 mm	100.8 mm
Motor model number		PBM281DXE50	PBM285DXE50	PBM423DXK50	PBM603DXK50	PBM604DXK50
Compatible driver model number		PB4D003P340	PB4D003P340	PB4D003P340	PB4D003P340	PB4D003P340
Max. stall torque	N·m	0.055	0.115	0.39	1.05	1.85
Rotor inertia	$\times 10^{-4}$kg·m^2	0.01	0.022	0.056	0.4	0.84
Allowable thrust load	N	10	10	9.8	14.7	14.7
Allowable radial load *	N	26	26	48	120	120
Motor mass	kg	0.16	0.26	0.35	0.85	1.42
Characteristics diagram		①	②	③	④	⑤

● Maintain motor surface temperature at 85°C or lower while in use.
* The load point is at the end of the output shaft.

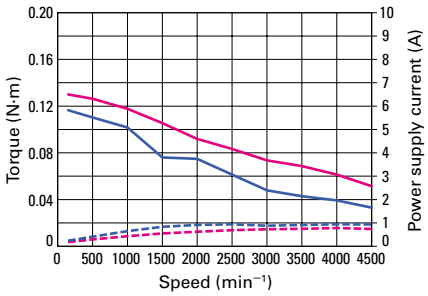
Characteristics diagram

Torque 24 VDC —— 48 VDC ——　　Power supply current 24 VDC - - - - 48 VDC - - - -

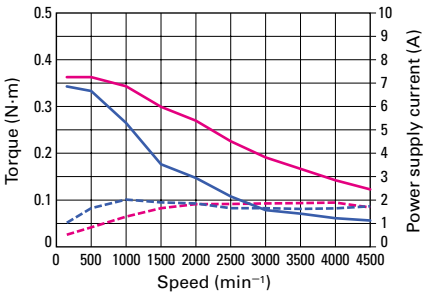
① Motor model number **PBM281DXE50**



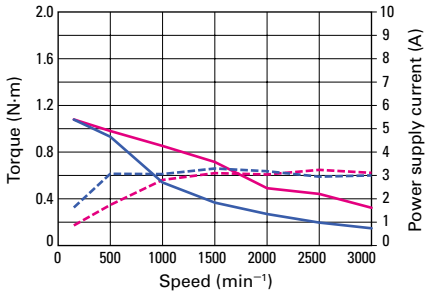
② Motor model number **PBM285DXE50**



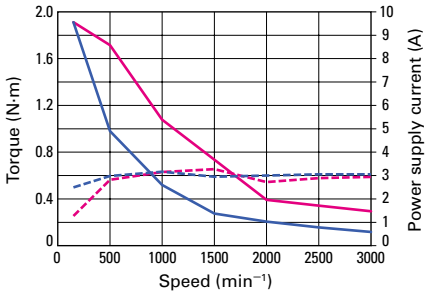
③ Motor model number **PBM423DXK50**



④ Motor model number **PBM603DXK50**



⑤ Motor model number **PBM604DXK50**



System Configuration Diagram ▶ p. 50　Compatible Driver / Motor Combinations ▶ p. 51　Driver Dimensions ▶ p. 52　Motor Dimensions ▶ pp. 79 to 81

● Data for the above characteristics is based on SANYO DENKI's internal measurement conditions. Depending on conditions such as machine precision, driving torque may vary as well.

Low-backlash gear model

RoHS

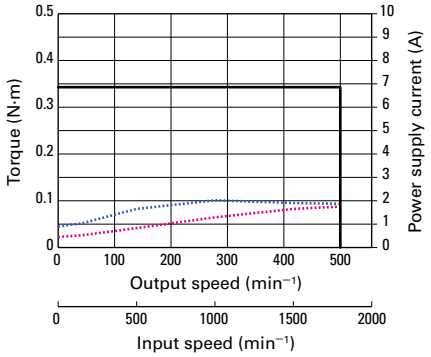
Size	Motor size	42 mm sq.				
	Motor + gear length	86.1 mm				
Motor model number		PBM423DGAK50	PBM423DGBK50	PBM423DGEK50	PBM423DGGK50	PBM423DGJK50
Compatible driver model number		PB4D003P340	PB4D003P340	PB4D003P340	PB4D003P340	PB4D003P340
Allowable torque	N·m	0.343	0.686	0.98	1.47	1.47
Rotor inertia	$\times 10^{-4}$kg·m^2	0.056	0.056	0.056	0.056	0.056
Gear ratio	—	1:3.6	1:7.2	1:10	1:20	1:30
Backlash	deg. or less	0.6	0.4	0.35	0.25	0.25
Allowable speed	min^{-1}	500	250	180	90	60
Rotation direction	Relative to command direction	Forward	Forward	Forward	Reverse	Reverse
Allowable thrust load	N	15	15	15	15	15
Allowable radial load *	N	20	20	20	20	20
Motor mass	kg	0.48	0.48	0.48	0.48	0.48
Characteristics diagram		①	②	③	④	⑤

● Maintain motor surface temperature at 85°C or lower while in use.
* When load is applied at 1/3 length from output shaft end.

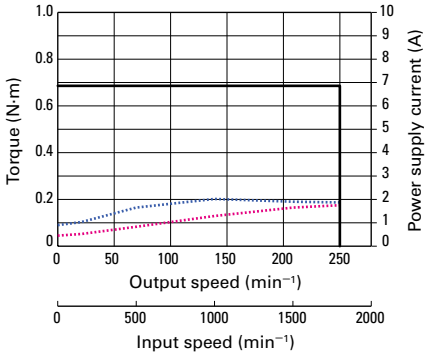
Characteristics diagram

Allowable torque 24 VDC —— 48 VDC —— 24 VDC/48 VDC ——　Power supply current 24 VDC ····· 48 VDC ·····

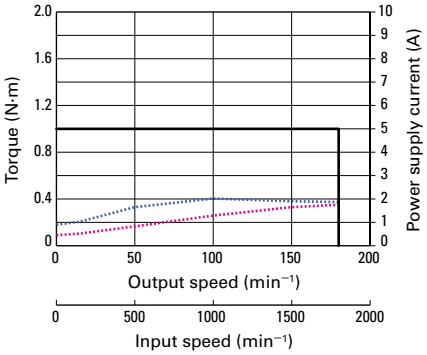
① Motor model number **PBM423DGAK50**



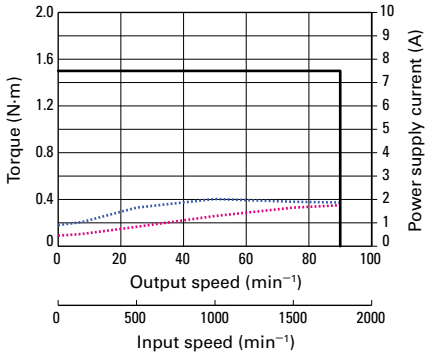
② Motor model number **PBM423DGBK50**



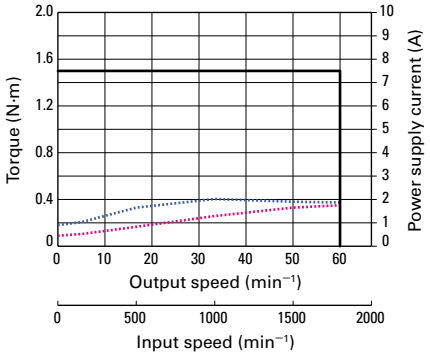
③ Motor model number **PBM423DGEK50**



④ Motor model number **PBM423DGGK50**



⑤ Motor model number **PBM423DGJK50**



System Configuration Diagram ▶ p. 50　Compatible Driver / Motor Combinations ▶ p. 51　Driver Dimensions ▶ p. 52　Motor Dimensions ▶ pp. 79 to 81

When using a motor with low-backlash gear, exceeding the allowable torque might damage the gear. Carefully select products so that the configured system can operate within the specified limit value.
● Data for the above characteristics is based on SANYO DENKI's internal measurement conditions. Depending on conditions such as machine precision, driving torque may vary as well.

Low-backlash gear model

RoHS

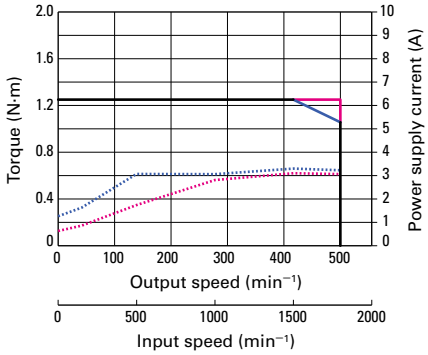
Size	Motor size	60 mm sq.				
	Motor + gear length	114.3 mm				
Motor model number		PBM603DGAK50	PBM603DGBK50	PBM603DGEK50	PBM603DGGK50	PBM603DGJK50
Compatible driver model number		PB4D003P340	PB4D003P340	PB4D003P340	PB4D003P340	PB4D003P340
Allowable torque	N·m	1.25	2.5	3	3.5	4
Rotor inertia	$\times 10^{-4}$kg·m^2	0.4	0.4	0.4	0.4	0.4
Gear ratio	—	1:3.6	1:7.2	1:10	1:20	1:30
Backlash	deg. or less	0.55	0.25	0.25	0.17	0.17
Allowable speed	min^{-1}	500	250	180	90	60
Rotation direction	Relative to command direction	Forward	Forward	Reverse	Reverse	Reverse
Allowable thrust load	N	30	30	30	30	30
Allowable radial load *	N	100	100	100	100	100
Motor mass	kg	1.22	1.22	1.22	1.22	1.22
Characteristics diagram		①	②	③	④	⑤

● Maintain motor surface temperature at 85˚C or lower while in use.
* When load is applied at 1/3 length from output shaft end.

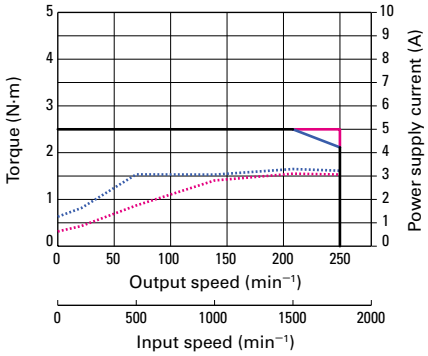
Characteristics diagram

Allowable torque 24 VDC —— 48 VDC —— 24 VDC/48 VDC ——　　Power supply current 24 VDC ····· 48 VDC ·····

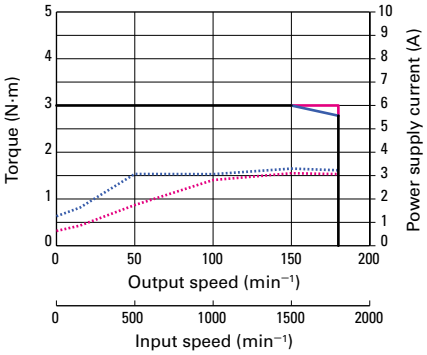
① Motor model number **PBM603DGAK50**



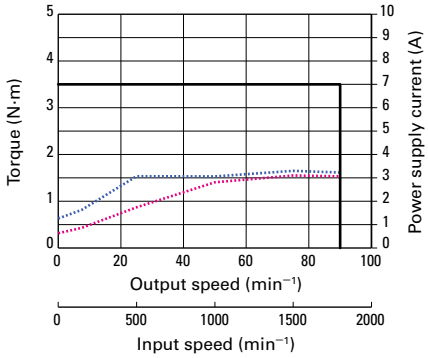
② Motor model number **PBM603DGBK50**



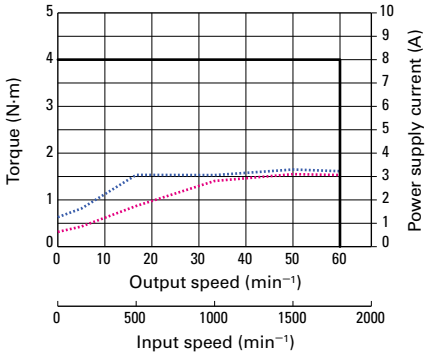
③ Motor model number **PBM603DGEK50**



④ Motor model number **PBM603DGGK50**



⑤ Motor model number **PBM603DGJK50**



System Configuration Diagram ▶ p. 50　Compatible Driver / Motor Combinations ▶ p. 51　Driver Dimensions ▶ p. 52　Motor Dimensions ▶ pp. 79 to 81

When using a motor with low-backlash gear, exceeding the allowable torque might damage the gear. Carefully select products so that the configured system can operate within the specified limit value.
● Data for the above characteristics is based on SANYO DENKI's internal measurement conditions. Depending on conditions such as machine precision, driving torque may vary as well.

Spur gear model

RoHS

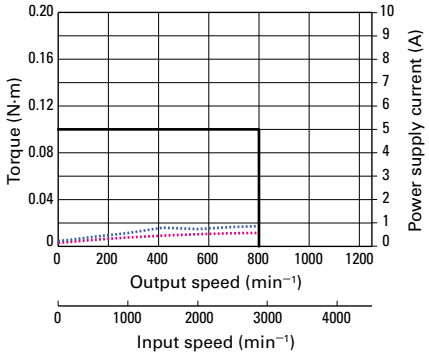
Size	Motor size	28 mm sq.					
	Motor + gear length	88.6 mm					
Motor model number		PBM281DGAE50	PBM281DGBE50	PBM281DGEE50	PBM281DGGE50	PBM281DGJE50	PBM281DGLE50
Compatible driver model number		PB4D003P340	PB4D003P340	PB4D003P340	PB4D003P340	PB4D003P340	PB4D003P340
Allowable torque	N·m	0.1	0.15	0.2	0.35	0.5	0.5
Rotor inertia	$\times10^{-4}$kg·m^2	0.01	0.01	0.01	0.01	0.01	0.01
Gear ratio	—	1:3.6	1:7.2	1:10	1:20	1:30	1:50
Backlash	deg. or less	2	2	2	1.5	1.5	1.5
Allowable speed	min^{-1}	800	400	300	150	100	60
Rotation direction	Relative to command direction	Forward	Forward	Reverse	Forward	Forward	Forward
Allowable thrust load	N	10	10	10	10	10	10
Allowable radial load *	N	15	15	15	15	15	15
Motor mass	kg	0.22	0.22	0.22	0.22	0.22	0.22
Characteristics diagram		①	②	③	④	⑤	⑥

● Maintain motor surface temperature at 85°C or lower while in use.
* When load is applied at 1/3 length from output shaft end.

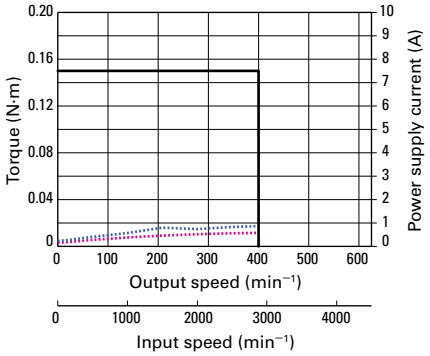
Characteristics diagram

Allowable torque 24 VDC/48 VDC ——— Power supply current 24 VDC ····· 48 VDC ····

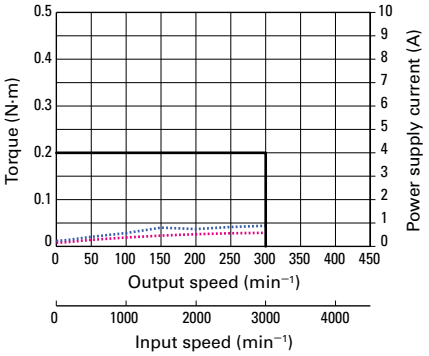
① Motor model number **PBM281DGAE50**



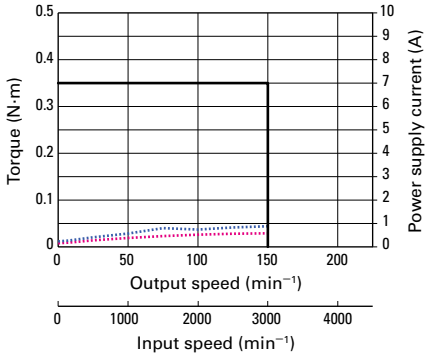
② Motor model number **PBM281DGBE50**



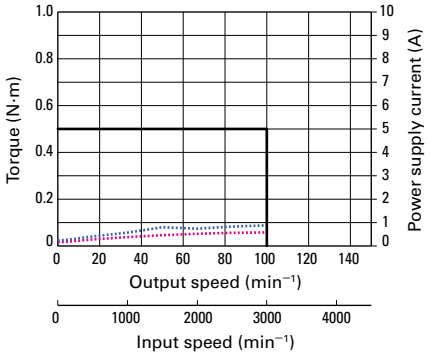
③ Motor model number **PBM281DGEE50**



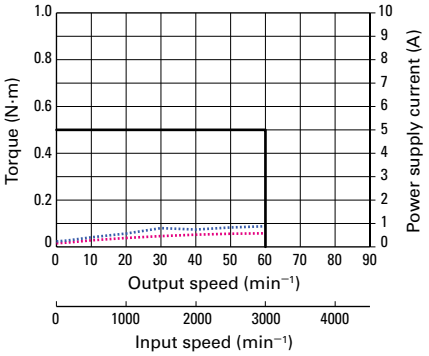
④ Motor model number **PBM281DGGE50**



⑤ Motor model number **PBM281DGJE50**



⑥ Motor model number **PBM281DGLE50**



System Configuration Diagram ▶ p. 50 Compatible Driver / Motor Combinations ▶ p. 51 Driver Dimensions ▶ p. 52 Motor Dimensions ▶ pp. 79 to 81

When using a motor with spur gear, exceeding the allowable torque might damage the gear. Carefully select products so that the configured system can operate within the specified limit value.
● Data for the above characteristics is based on SANYO DENKI's internal measurement conditions. Depending on conditions such as machine precision, driving torque may vary as well.

Harmonic gear model

RoHS

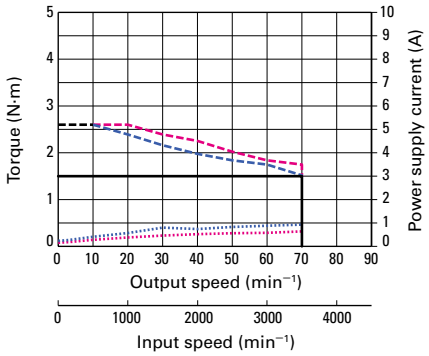
Size	Motor size	28 mm sq.		42 mm sq.		
	Motor + gear length	97.7 mm		95.1 mm		
Motor model number		PBM281DHLE50	PBM281DHME50	PBM423DHJK50	PBM423DHLK50	PBM423DHMK50
Compatible driver model number		PB4D003P340	PB4D003P340	PB4D003P340	PB4D003P340	PB4D003P340
Allowable torque	N·m	1.5	2	2.2	3.5	5
Allowable instantaneous torque	N·m	2.6	3.6	4.5	8.3	11
Rotor inertia	$\times 10^{-4}$kg·m^2	0.013	0.013	0.068	0.068	0.068
Gear ratio	—	1:50	1:100	1:30	1:50	1:100
Hysteresis loss	Arc min or less	—	—	3.6	2.4	2.4
Lost motion	Arc min	0.4 to 3 (at ±0.06 N·m)	0.4 to 3 (at ±0.08 N·m)	—	—	—
Allowable speed	min^{-1}	70	35	116	70	35
Rotation direction	Relative to command direction	Reverse	Reverse	Reverse	Reverse	Reverse
Allowable thrust load	N	100	100	1150	1150	1150
Allowable radial load *	N	160	160	275	275	275
Motor mass	kg	0.27	0.27	0.54	0.54	0.54
Characteristics diagram		①	②	③	④	⑤

● Maintain motor surface temperature at 85°C or lower while in use.
* When load is applied at 1/3 length from output shaft end.

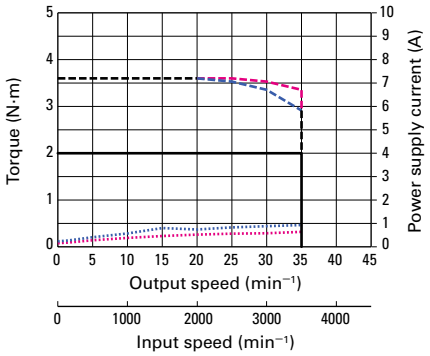
Characteristics diagram

Allowable torque 24 VDC —— 48 VDC —— 24 VDC/48 VDC ——
Allowable instantaneous torque 24 VDC - - - 48 VDC - - - 24 VDC/48 VDC - - - - - -
Power supply current 24 VDC ····· 48 VDC ·····

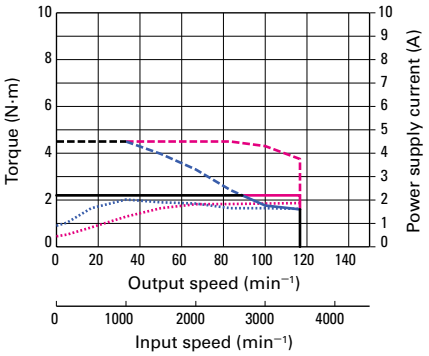
① Motor model number **PBM281DHLE50**



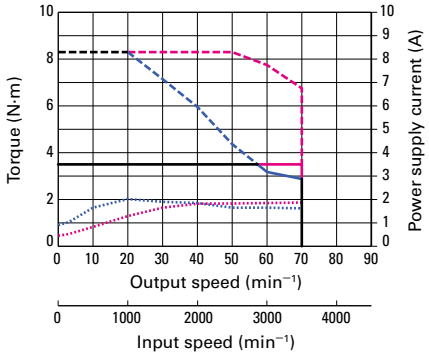
② Motor model number **PBM281DHME50**



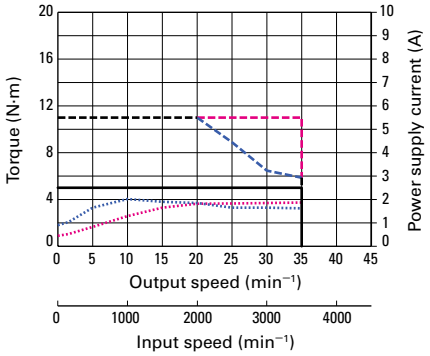
③ Motor model number **PBM423DHJK50**



④ Motor model number **PBM423DHLK50**



⑤ Motor model number **PBM423DHMK50**



System Configuration Diagram ▶ p. 50 Compatible Driver / Motor Combinations ▶ p. 51 Driver Dimensions ▶ p. 52 Motor Dimensions ▶ pp. 79 to 81

When using a motor with harmonic gear, exceeding the allowable instantaneous torque might damage the gear. Carefully select products so that the configured system can operate within the specified limit value.

● Data for the above characteristics is based on SANYO DENKI's internal measurement conditions. Depending on conditions such as machine precision, driving torque may vary as well.

Harmonic gear model

RoHS

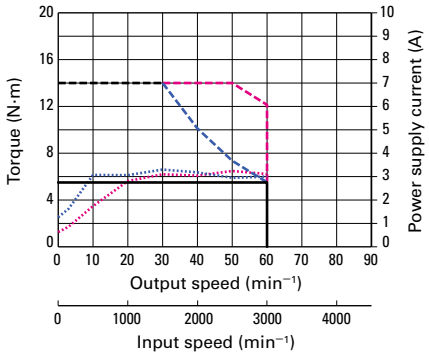
Size	Motor size	60 mm sq.	
	Motor + gear length	135.8 mm	
Motor model number		PBM603DHLK50	PBM603DHMK50
Compatible driver model number		PB4D003P340	PB4D003P340
Allowable torque	N·m	5.5	8
Allowable instantaneous torque	N·m	14	20
Rotor inertia	$\times 10^{-4}$kg·m^2	0.435	0.435
Gear ratio	—	1:50	1:100
Hysteresis loss	Arc min or less	—	—
Lost motion	Arc min	0.4 to 3 (at ±0.28 N·m)	0.4 to 1.5 (at ±0.4 N·m)
Allowable speed	min^{-1}	70	35
Rotation direction	Relative to command direction	Reverse	Reverse
Allowable thrust load	N	400	400
Allowable radial load *	N	360	360
Motor mass	kg	1.45	1.45
Characteristics diagram		①	②

● Maintain motor surface temperature at 85°C or lower while in use.
* When load is applied at 1/3 length from output shaft end.

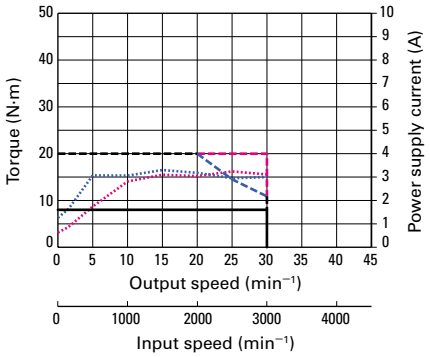
Characteristics diagram

Allowable torque 24 VDC —— 48 VDC —— 24 VDC/48 VDC ——
Allowable instantaneous torque 24 VDC - - - - 48 VDC - - - - 24 VDC/48 VDC - - - - Power supply current 24 VDC ····· 48 VDC ·····

① Motor model number **PBM603DHLK50**



② Motor model number **PBM603DHMK50**



System Configuration Diagram ▶ p. 50 Compatible Driver / Motor Combinations ▶ p. 51 Driver Dimensions ▶ p. 52 Motor Dimensions ▶ pp. 79 to 81

When using a motor with harmonic gear, exceeding the allowable instantaneous torque might damage the gear. Carefully select products so that the configured system can operate within the specified limit value.

● Data for the above characteristics is based on SANYO DENKI's internal measurement conditions. Depending on conditions such as machine precision, driving torque may vary as well.

Electromagnetic brake model

RoHS

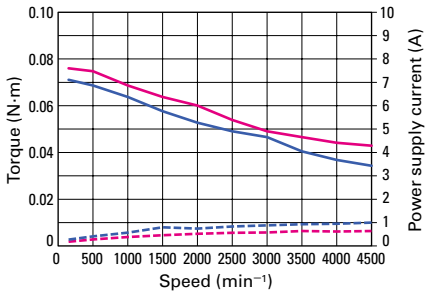
Size	Motor size		28 mm sq.		42 mm sq.	60 mm sq.	
	Motor + brake length		98.5 mm	117.8 mm	88.3 mm	113.6 mm	145.6 mm
Motor model number			PBM281DCE50	PBM285DCE50	PBM423DCK50	PBM603DCK50	PBM604DCK50
Compatible driver model number			PB4D003P340	PB4D003P340	PB4D003P340	PB4D003P340	PB4D003P340
Max. stall torque		N·m	0.055	0.115	0.39	1.05	1.85
Rotor inertia		×10⁻⁴kg·m²	0.011	0.023	0.071	0.559	1.0
Allowable thrust load		N	9.8	9.8	9.8	14.7	14.7
Allowable radial load *		N	26	26	48	120	120
Motor mass		kg	0.28	0.35	0.5	1.19	1.76
Electromagnetic brake	Brake type	—	No excitation actuating type	No excitation actuating type	No excitation actuating type	No excitation actuating type	No excitation actuating type
	Power supply voltage	V	24 VDC±5%	24 VDC±5%	24 VDC±5%	24 VDC±5%	24 VDC±5%
	Power consumption	W	3.6 (at 20˚C)	3.6 (at 20˚C)	2.4 (at 75˚C)	6 (at 75˚C)	6 (at 75˚C)
	Static friction torque	N·m or over	0.049	0.049	0.3	0.8	0.8
	Brake operating time	ms or less	20	20	20	20	20
	Brake release time	ms or less	20	20	30	30	30
Characteristics diagram			①	②	③	④	⑤

● Maintain motor surface temperature at 85˚C or lower while in use.
* The load point is at the end of the output shaft.

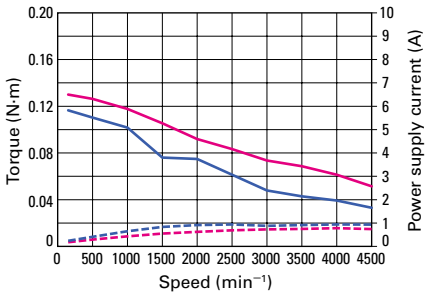
Characteristics diagram

Torque 24 VDC —— 48 VDC —— Power supply current 24 VDC - - - - 48 VDC - - - -

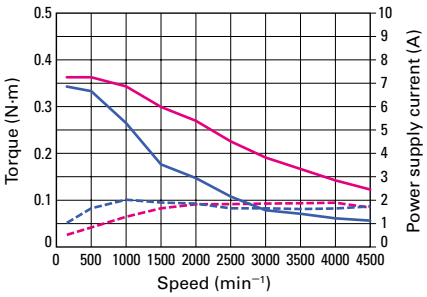
① Motor model number **PBM281DCE50**



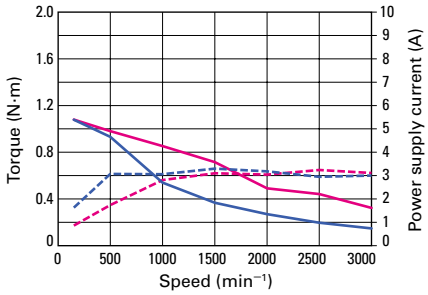
② Motor model number **PBM285DCE50**



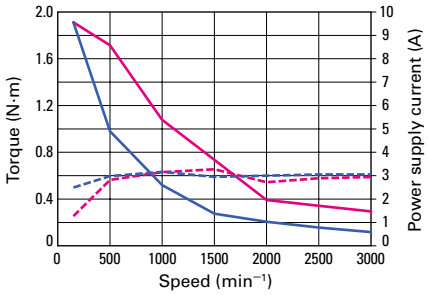
③ Motor model number **PBM423DCK50**



④ Motor model number **PBM603DCK50**



⑤ Motor model number **PBM604DCK50**



System Configuration Diagram ▶ p. 50 Compatible Driver / Motor Combinations ▶ p. 51 Driver Dimensions ▶ p. 52 Motor Dimensions ▶ pp. 79 to 81

The electromagnetic brake only works when the motor is stopped, and cannot be used for braking.
● Data for the above characteristics is based on SANYO DENKI's internal measurement conditions. Depending on conditions such as machine precision, driving torque may vary as well.

DC Input Drivers / Motors

Type E Multi-axis EtherCAT interface



Lineup RoHS

Motor

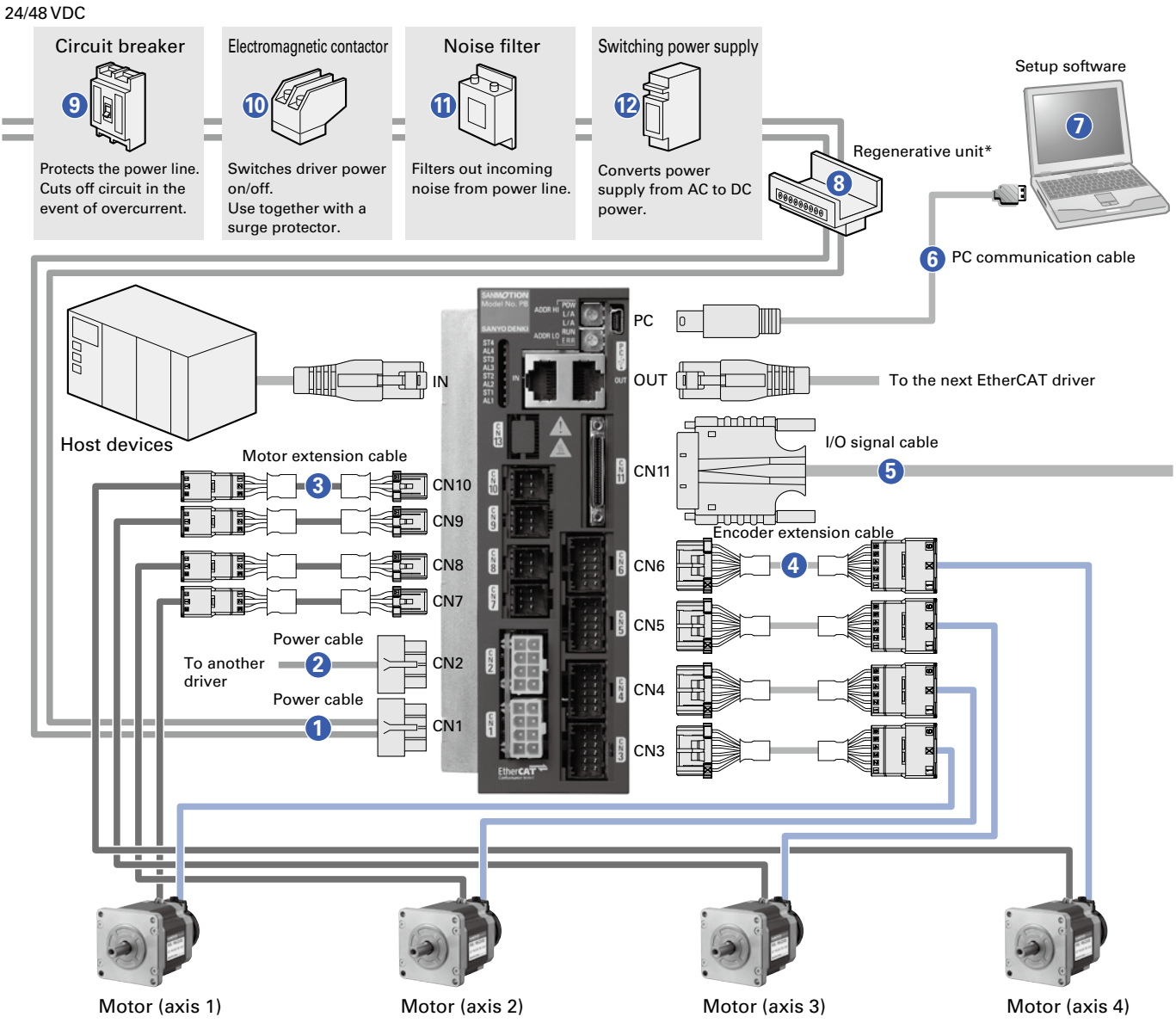
Motor size: 28 mm sq., 42 mm sq., 60 mm sq.

Driver

Model number: PB4D003E440
Input power supply: 24/48 VDC
Number of control axes: 4

Compatible Driver / Motor Combinations ▶ p. 63 Driver Dimensions ▶ p. 64
Driver Specifications ▶ p. 64 Specifications / Characteristics Diagram ▶ pp. 67 to 78
Motor Dimensions ▶ pp. 79 to 83 Motor Specifications ▶ p. 84

System Configuration Diagram



* Connect the regenerative unit when a 60 mm sq. motor is used. Check the voltage while in operation.
To be provided by the customer. ⑨ to ⑫

Compatible Driver / Motor Combinations

No set models are available with this driver. Since this driver is capable of controlling multiple axes, order the necessary number of motors.

Model	Motor external dimensions Flange size × Motor length (mm)		Max. stall torque (allowable torque* for models with gear) (N·m)	Allowable speed (min⁻¹)	Gear ratio	Backlash (deg.)	Motor model number		Driver model number	Page	
	Optical incremental encoder	Battery-less optical absolute encoder					Optical incremental encoder	Battery-less optical absolute encoder		Specifications	Motor dimensions
Standard model	28×28×59.2	—	0.055	—	—	—	PBM281DXE50	—	PB4D003E440	p. 67	p. 79
	28×28×78.5	—	0.115	—	—	—	PBM285DXE50	—		p. 67	p. 79
	42×42×55.9	42×42×74.7	0.39	—	—	—	PBM423DXK50	PBM423DXR50		pp. 67, 74	pp. 79, 82
	60×60×68.8	60×60×87.6	1.05	—	—	—	PBM603DXK50	PBM603DXR50		pp. 67, 74	pp. 79, 82
	60×60×100.8	60×60×119.6	1.85	—	—	—	PBM604DXK50	PBM604DXR50		pp. 67, 74	pp. 79, 82
Low-backlash gear model	42×42×86.1	42×42×104.9	0.343	500	1:3.6	0.6	PBM423DGAK50	PBM423DGAR50		pp. 68, 75	pp. 79, 82
	42×42×86.1	42×42×104.9	0.686	250	1:7.2	0.4	PBM423DGBK50	PBM423DGBR50		pp. 68, 75	pp. 79, 82
	42×42×86.1	42×42×104.9	0.98	180	1:10	0.35	PBM423DGEK50	PBM423DGER50		pp. 68, 75	pp. 79, 82
	42×42×86.1	42×42×104.9	1.47	90	1:20	0.25	PBM423DGGK50	PBM423DGGR50		pp. 68, 75	pp. 79, 82
	42×42×86.1	42×42×104.9	1.47	60	1:30	0.25	PBM423DGJK50	PBM423DGJR50		pp. 68, 75	pp. 79, 82
	60×60×114.3	60×60×133.1	1.25	500	1:3.6	0.55	PBM603DGAK50	PBM603DGAR50		pp. 69, 76	pp. 79, 82
	60×60×114.3	60×60×133.1	2.5	250	1:7.2	0.25	PBM603DGBK50	PBM603DGBR50		pp. 69, 76	pp. 79, 82
	60×60×114.3	60×60×133.1	3	180	1:10	0.25	PBM603DGEK50	PBM603DGER50		pp. 69, 76	pp. 79, 82
	60×60×114.3	60×60×133.1	3.5	90	1:20	0.17	PBM603DGGK50	PBM603DGGR50		pp. 69, 76	pp. 79, 82
	60×60×114.3	60×60×133.1	4	60	1:30	0.17	PBM603DGJK50	PBM603DGJR50		pp. 69, 76	pp. 79, 82
Spur gear model	28×28×88.6	—	0.1	800	1:3.6	2	PBM281DGAE50	—		p. 70	p. 80
	28×28×88.6	—	0.15	400	1:7.2	2	PBM281DGBE50	—		p. 70	p. 80
	28×28×88.6	—	0.2	300	1:10	2	PBM281DGEE50	—		p. 70	p. 80
	28×28×88.6	—	0.35	150	1:20	1.5	PBM281DGGE50	—		p. 70	p. 80
	28×28×88.6	—	0.5	100	1:30	1.5	PBM281DGJE50	—		p. 70	p. 80
	28×28×88.6	—	0.5	60	1 : 50	1.5	PBM281DGLE50	—		p. 70	p. 80
Harmonic gear model	28×28×97.7	—	1.5 (2.6)	70	1:50	—	PBM281DHLE50	—		p. 71	p. 80
	28×28×97.7	—	2 (3.6)	35	1:100	—	PBM281DHME50	—		p. 71	p. 80
	42×42×95.1	42×42×113.9	2.2 (4.5)	116	1:30	—	PBM423DHJK50	PBM423DHJR50		pp. 71, 77	pp. 80, 82
	42×42×95.1	42×42×113.9	3.5 (8.3)	70	1:50	—	PBM423DHLK50	PBM423DHLR50		pp. 71, 77	pp. 80, 82
	42×42×95.1	42×42×113.9	5 (11)	35	1:100	—	PBM423DHMK50	PBM423DHMR50		pp. 71, 77	pp. 80, 82
	60×60×135.8	60×60×154.6	5.5 (14)	70	1:50	—	PBM603DHLK50	PBM603DHLR50		pp. 72, 77	pp. 80, 83
	60×60×135.8	60×60×154.6	8 (20)	35	1:100	—	PBM603DHMK50	PBM603DHMR50		pp. 72, 77	pp. 80, 83
Electromagnetic brake model	28×28×98.5	—	0.055	—	—	—	PBM281DCE50	—		p. 73	p. 81
	28×28×117.8	—	0.115	—	—	—	PBM285DCE50	—		p. 73	p. 81
	42×42×88.3	42×42×107.4	0.39	—	—	—	PBM423DCK50	PBM423DCR50		pp. 73, 78	pp. 81, 83
	60×60×108.1	60×60×126.9	1.05	—	—	—	PBM603DCK50	PBM603DCR50		pp. 73, 78	pp. 81, 83
	60×60×140.1	60×60×158.9	1.85	—	—	—	PBM604DCK50	PBM604DCR50		pp. 73, 78	pp. 81, 83

* Numbers in parenthesis following allowable torques indicate allowable instantaneous torques.

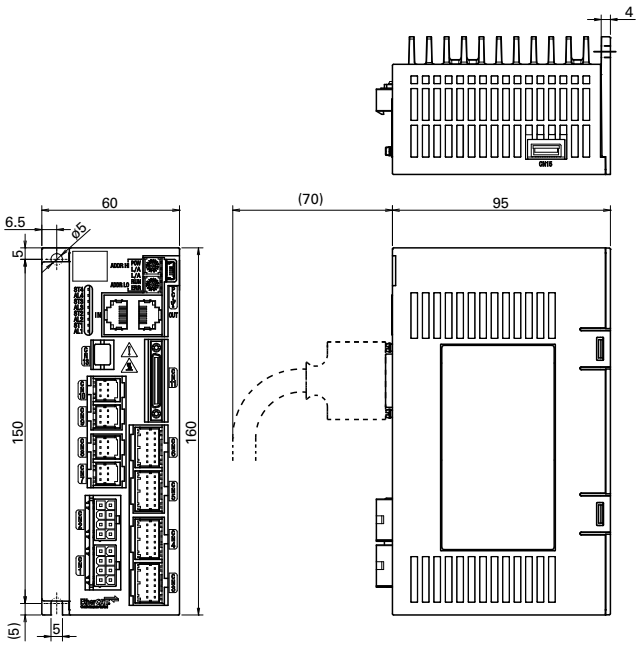
Options and Peripherals

Product names	Standard model number (length)	Connector set model number	Extendable max. length	Remarks	Page
❶ Power cable	**PBC10P0010A** (1 m)	PBC10P0000A	2 m **	—	p. 93
	PBC10P0020A (2 m)				
❷ Power cable (between drivers)	**PBC10P0002B** (0.2 m)	PBC10P0000A	2 m **	Used when multiple axes are connected in a daisy chain configuration for communication.	p. 93
❸ Motor extension cable	**PBC8M0010A** (1 m)	PBC8M0000A	20 m	An extension cable is required when the distance between the motor and driver exceeds 50 cm.	p. 94
	PBC8M0030A (3 m)				
	PBC8M0050A (5 m)				
❹ Encoder extension cable	**PBC7E0010A** (1 m)	PBC7E0000A	20 m	An extension cable is required when the distance between the motor and driver exceeds 50 cm.	p. 94
	PBC7E0030A (3 m)				
	PBC7E0050A (5 m)				
❺ I/O signal cable	**PBC9S0010C**	PBC9S0000C	2 m	—	p. 96
❻ PC communication cable	**AL-00896515-01** (1 m)	—	—	PC communication cable for setup software	p. 96
	AL-00896515-02 (2 m)				
❼ Setup software	**SANMOTION MOTOR SETUP SOFTWARE**	—	—	Software for checking operation and parameter setting	p. 88
❽ Regenerative unit	**PBFE-02**	—	—	—	p. 95

** The total extended length to the furthest driver from the power supply should not exceed this length.

Driver Dimensions

Unit: mm



Driver Specifications

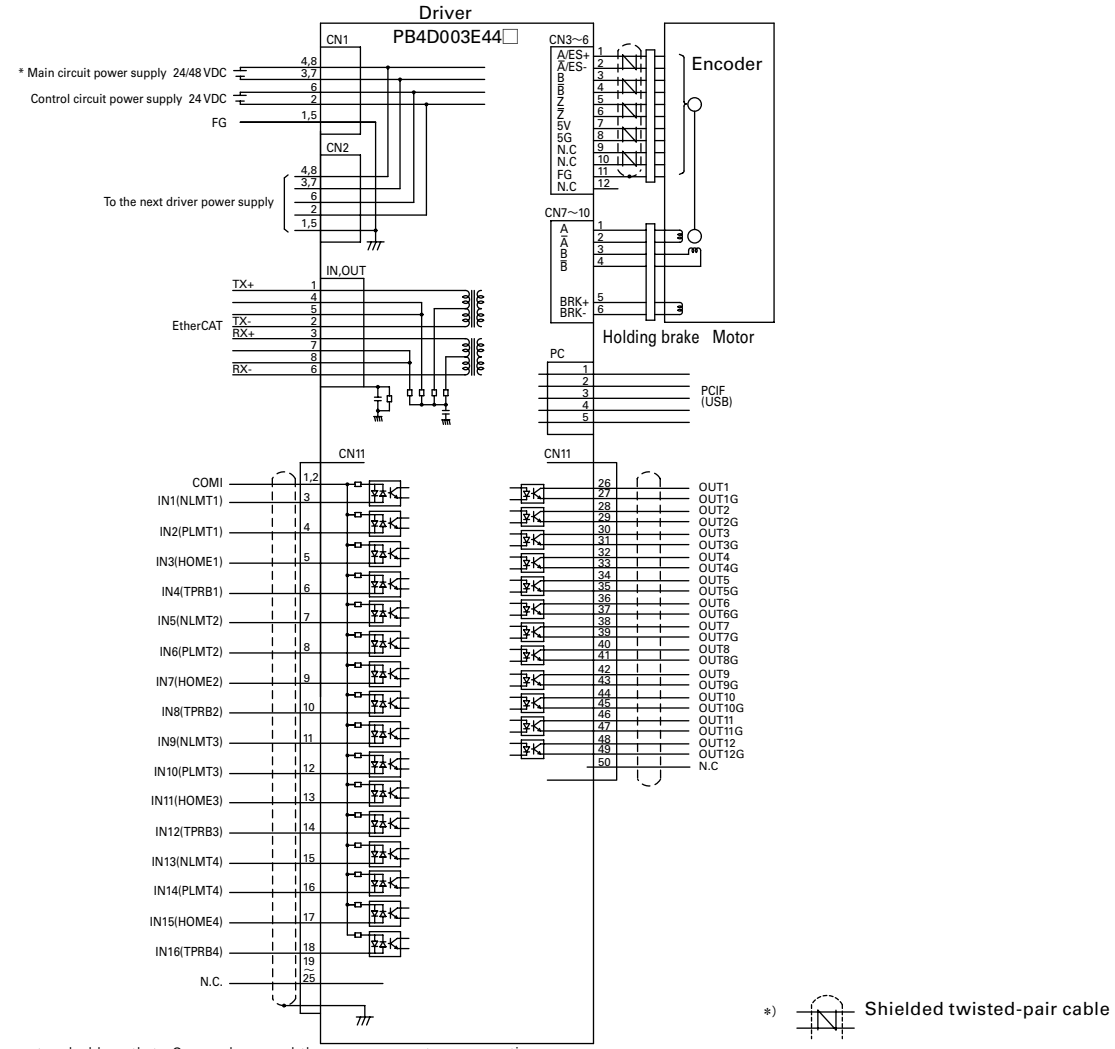
General specifications

Basic specifications	Model number		**PB4D003E440**
	Interface		EtherCAT communication
	Input power supply	Main circuit power supply	24/48 VDC ±10% 14A
		Control circuit power supply	24 VDC ±10% 1.5A
	Number of control axes		4 axes
	Environment	Protection rating	Class III
		Operating environment	Installation category (overvoltage category): I, Pollution degree: 2
	Mass		0.7 kg
Functions	Max. motor speed		4500 min^{-1}, (3000 min^{-1} for 60 mm sq. motor)
	Holding brake control function		Built in
	Protection functions		Main circuit overcurrent, overload error, initialization error, driver overheat, main circuit overvoltage, regeneration error, main circuit undervoltage, control circuit undervoltage, encoder disconnection, overspeed error, position deviation error, wrap around, memory error, CPU peripheral circuit error, communication error
	LED indicators		Power, Status, Alarm
	Rotary switch		Station alias setting
	Computer port		USB 2.0
EtherCAT interface	Physical layer / protocol		100BASE-TX / IEEE802.3 Fast Ethernet
	Bit rate		100 Mbit/s (Full duplex)
	Communication port / Topology		RJ45 connector (2 ports) / Daisy chain (max. 65535 nodes)
	Device profile		Device profile: CoE (IEC 61800-7-201), FoE (ASCII code access)
	Synchronization mode		SM2 event synchronization, DC synchronization (SYNC0/SYNC1), non-synchronized (asynchronous FreeRun mode)
			Minimum cycle time: 0.25 ms
I/O signal	Input signal		Photocoupler input method. Input resistance: 2.2 kΩ Input signal voltage: High-level: 4.0 to 26.4 VDC; Low-level: 0 to 1.0 VDC, Number of inputs: 16
	Output signal		Open collector output by photocoupler. Output signal standard: Vceo=4.75 to 26.4 V, Ic=50 mA max. Number of outputs: 12

Safety standards

CE (TÜV)	Directive	Standard	
	Low-voltage directive	EN 61800-5-1	
	EMC directive	EN 61000-6-2, EN 61000-6-4, EN 61800-3	
UL	Acquired standards	Applicable standard	File No.
	UL	UL 508C	E179775
	cUL (UL for Canada)		
KC Mark (Korea Certification Mark)	Standard		
	KN 61000-6-2, KN 61000-6-4		

External Wiring Diagram



* Keep the max. extended length to 2 m or less and the max. current consumption to 14 A or less (7 A for normal operation) while in use.

Wiring

Connector Models and Compatible Cables

Application	Connector no.	Description	Manufacturer model number	Compatible cables	Maximum extension length	Manufacturer
Power supply	CN1 CN2	Header (Driver side)	5569-08A2	AWG16 to 24 Discrete line	2 m	Molex Japan Co., Ltd.
		Housing	5557-08R-210			
		Terminal	5556T3 (AWG16 linked)			
			5556T3L (AWG16 single)			
			5556T (AWG18 to 24 linked)			
			5556TL (AWG18 to 24 single)			
Power	CN7 to CN10	Tab header (Driver side)	2-1827876-3	AWG18 to 22 Discrete line	20 m	Tyco Electronics Japan G.K.
		Receptacle housing	2-1827864-3			
		Receptacle contact	1827572-2 (AWG18 to 22)			
		Tab housing (for relay)	2-1903130-3			
		Tab contact (for relay)	1903114-2 (AWG18 to 22)			
Encoder	CN3 to CN6	Tab header (Driver side)	1-1827876-6	AWG22 to 28 Shielded twisted pair	20 m	Tyco Electronics Japan G.K.
		Receptacle housing	1-1827864-6			
		Receptacle contact	1827570-2 (AWG22 to 28)			
		Tab housing (for relay)	1-1903130-6			
		Tab contact (for relay)	1903112-2 (AWG22 to 28)			
I/O signals	CN11	Connector (driver side)	HDR-EC50LFDT-SLD+	AWG30 (IDC (insulation displacement contact) type) AWG28 (Soldering type) Shielded discrete line	2 m	HONDA TSUSHIN KOGYO CO., LTD.
		Plastic case	HDR-50LPH			
		Connector	HDR-E50MAG1+ (IDC (insulation displacement contact) type) HDR-E50MSG1+ (Soldering type)			
EtherCAT	IN, OUT	Please connect to a host device and another driver via IN and OUT connectors, respectively. Please use a shielded twisted-pair (STP) cable in category 5e or better. As the ports support auto-crossover function called “auto MDI/MID-X”, a feature that automatically detects the required cable connection type and configures the connection appropriately, either straight-through or crossover cable can be used.			Depends on the cable.	–
USB	PC	Commercially available USB cables (mini-B connector on driver side) can be used.			5 m	–

- Refer to the manufacturer’s catalog for detailed connector specifications.
- If the maximum extended length is exceeded, take necessary countermeasures to prevent malfunctions due to line noise.
- When daisy-chaining a driver to another driver via CN1 and CN2 ports, please pay attention to the total current from the power supply. Keep it below 7 A when normally operating, and ensure it doesn’t exceed 14 A even at peak time such as acceleration.
  Also, the total extended cable length from a power supply to the furthest driver should not exceed the above length.

Standard model Optical incremental encoder type

RoHS

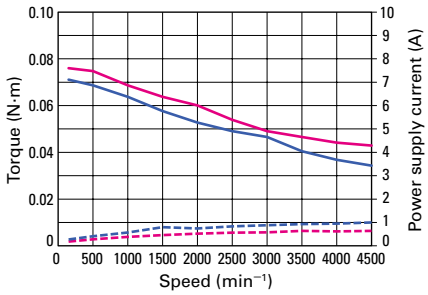
Size	Motor size	28 mm sq.		42 mm sq.	60 mm sq.	
	Motor length	59.2 mm	78.5 mm	55.9 mm	68.8 mm	100.8 mm
Motor model number		PBM281DXE50	PBM285DXE50	PBM423DXK50	PBM603DXK50	PBM604DXK50
Compatible driver model number		PB4D003E440	PB4D003E440	PB4D003E440	PB4D003E440	PB4D003E440
Max. stall torque	N·m	0.055	0.115	0.39	1.05	1.85
Rotor inertia	$\times 10^{-4}$kg·m^2	0.01	0.022	0.056	0.4	0.84
Allowable thrust load	N	10	10	9.8	14.7	14.7
Allowable radial load *	N	26	26	48	120	120
Motor mass	kg	0.16	0.26	0.35	0.85	1.42
Characteristics diagram		①	②	③	④	⑤

● Maintain motor surface temperature at 85°C or lower while in use.
* The load point is at the end of the output shaft.

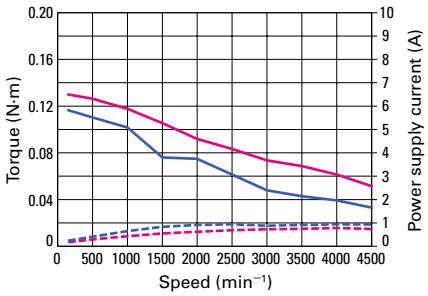
Characteristics diagram

Torque 24 VDC —— 48 VDC ——　　Power supply current 24 VDC - - - - 48 VDC - - - -

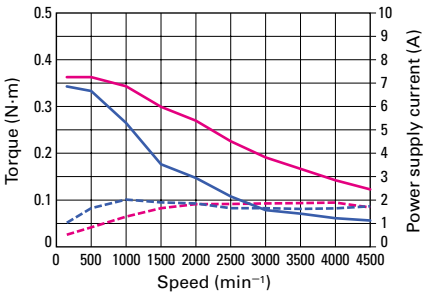
① Motor model number **PBM281DXE50**



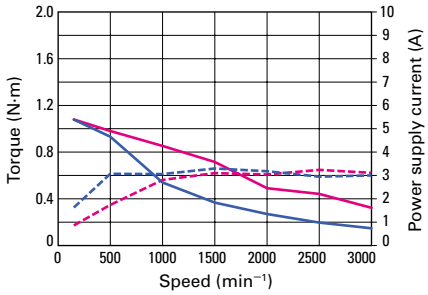
② Motor model number **PBM285DXE50**



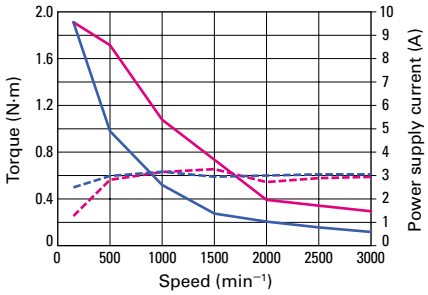
③ Motor model number **PBM423DXK50**



④ Motor model number **PBM603DXK50**



⑤ Motor model number **PBM604DXK50**



System Configuration Diagram ▶ p. 62　Compatible Driver / Motor Combinations ▶ p. 63　Driver Dimensions ▶ p. 64　Motor Dimensions ▶ pp. 79 to 81

● Data for the above characteristics is based on SANYO DENKI's internal measurement conditions. Depending on conditions such as machine precision, driving torque may vary as well.

Low-backlash gear model Optical incremental encoder type

RoHS

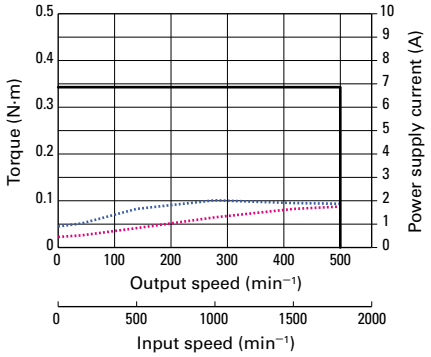
Size	Motor size	42 mm sq.				
	Motor + gear length	86.1 mm				
Motor model number		PBM423DGAK50	PBM423DGBK50	PBM423DGEK50	PBM423DGGK50	PBM423DGJK50
Compatible driver model number		PB4D003E440	PB4D003E440	PB4D003E440	PB4D003E440	PB4D003E440
Allowable torque	N·m	0.343	0.686	0.98	1.47	1.47
Rotor inertia	$\times 10^{-4}$kg·m^2	0.056	0.056	0.056	0.056	0.056
Gear ratio	—	1:3.6	1:7.2	1:10	1:20	1:30
Backlash	deg. or less	0.6	0.4	0.35	0.25	0.25
Allowable speed	min^{-1}	500	250	180	90	60
Rotation direction	Relative to command direction	Forward	Forward	Forward	Reverse	Reverse
Allowable thrust load	N	15	15	15	15	15
Allowable radial load *	N	20	20	20	20	20
Motor mass	kg	0.48	0.48	0.48	0.48	0.48
Characteristics diagram		①	②	③	④	⑤

● Maintain motor surface temperature at 85˚C or lower while in use.
* When load is applied at 1/3 length from output shaft end.

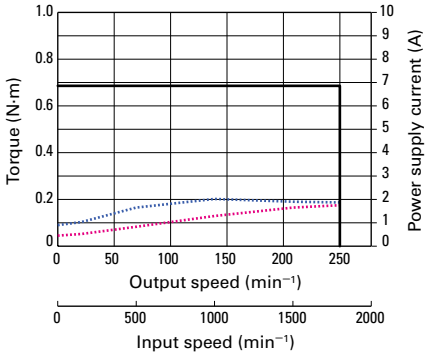
Characteristics diagram

Allowable torque 24 VDC —— 48 VDC —— 24 VDC/48 VDC —— Power supply current 24 VDC ····· 48 VDC ·····

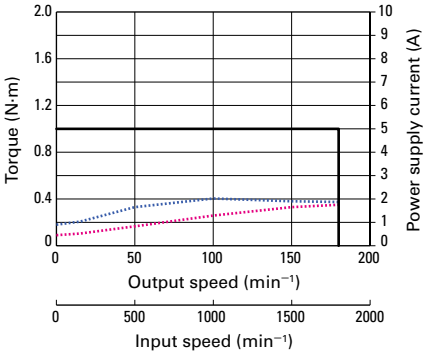
① Motor model number **PBM423DGAK50**



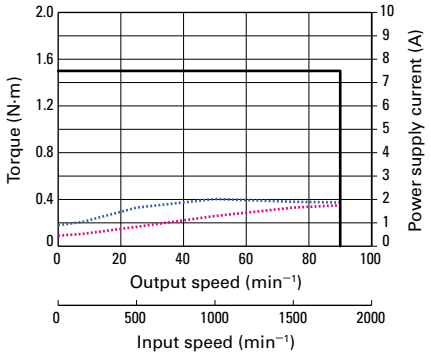
② Motor model number **PBM423DGBK50**



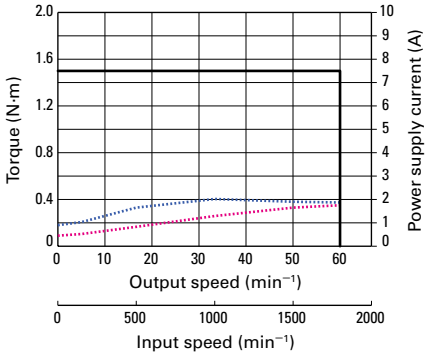
③ Motor model number **PBM423DGEK50**



④ Motor model number **PBM423DGGK50**



⑤ Motor model number **PBM423DGJK50**



System Configuration Diagram ▶ p. 62 Compatible Driver / Motor Combinations ▶ p. 63 Driver Dimensions ▶ p. 64 Motor Dimensions ▶ pp. 79 to 81

When using a motor with low-backlash gear, exceeding the allowable torque might damage the gear. Carefully select products so that the configured system can operate within the specified limit value.
● Data for the above characteristics is based on SANYO DENKI's internal measurement conditions. Depending on conditions such as machine precision, driving torque may vary as well.

Low-backlash gear model Optical incremental encoder type

RoHS

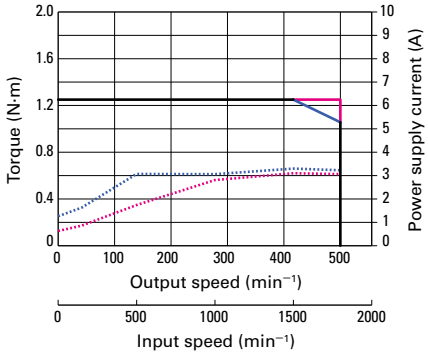
Size	Motor size	60 mm sq.				
	Motor + gear length	114.3 mm				
Motor model number		PBM603DGAK50	PBM603DGBK50	PBM603DGEK50	PBM603DGGK50	PBM603DGJK50
Compatible driver model number		PB4D003E440	PB4D003E440	PB4D003E440	PB4D003E440	PB4D003E440
Allowable torque	N·m	1.25	2.5	3	3.5	4
Rotor inertia	$\times 10^{-4}$kg·m^2	0.4	0.4	0.4	0.4	0.4
Gear ratio	—	1:3.6	1:7.2	1:10	1:20	1:30
Backlash	deg. or less	0.55	0.25	0.25	0.17	0.17
Allowable speed	min^{-1}	500	250	180	90	60
Rotation direction	Relative to command direction	Forward	Forward	Reverse	Reverse	Reverse
Allowable thrust load	N	30	30	30	30	30
Allowable radial load *	N	100	100	100	100	100
Motor mass	kg	1.22	1.22	1.22	1.22	1.22
Characteristics diagram		①	②	③	④	⑤

●Maintain motor surface temperature at 85˚C or lower while in use.
* When load is applied at 1/3 length from output shaft end.

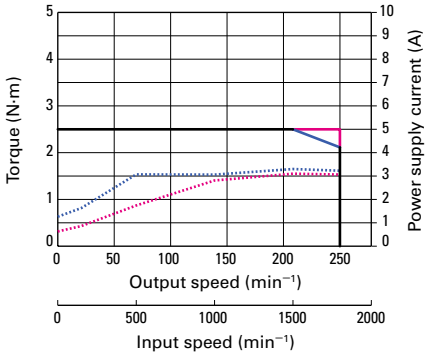
Characteristics diagram

Allowable torque 24 VDC ——— 48 VDC ——— 24 VDC/48 VDC ——— Power supply current 24 VDC ····· 48 VDC ·····

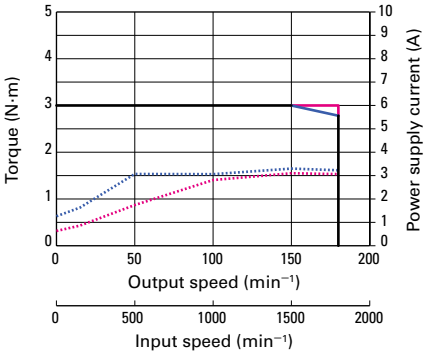
① Motor model number **PBM603DGAK50**



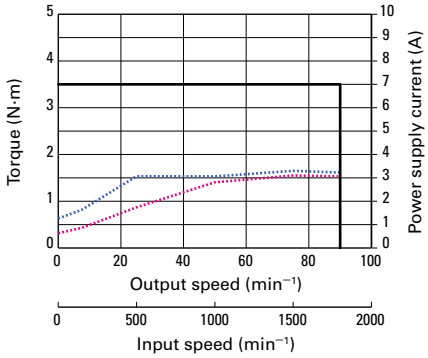
② Motor model number **PBM603DGBK50**



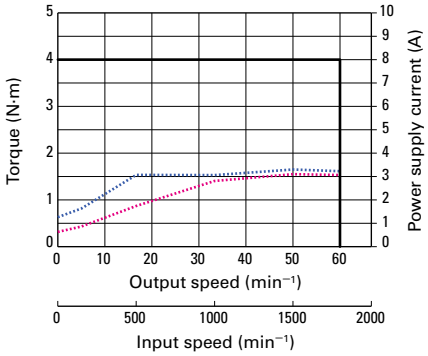
③ Motor model number **PBM603DGEK50**



④ Motor model number **PBM603DGGK50**



⑤ Motor model number **PBM603DGJK50**



System Configuration Diagram ▶ p. 62 Compatible Driver / Motor Combinations ▶ p. 63 Driver Dimensions ▶ p. 64 Motor Dimensions ▶ pp. 79 to 81

When using a motor with low-backlash gear, exceeding the allowable torque might damage the gear. Carefully select products so that the configured system can operate within the specified limit value.
●Data for the above characteristics is based on SANYO DENKI's internal measurement conditions. Depending on conditions such as machine precision, driving torque may vary as well.

Spur gear model Optical incremental encoder type

RoHS

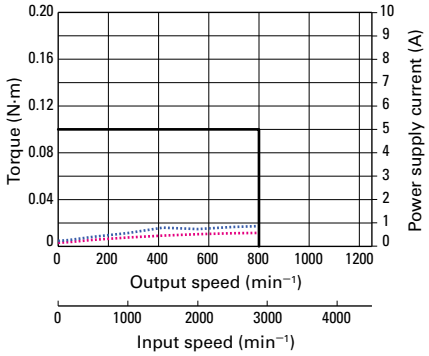
Size	Motor size	28 mm sq.					
	Motor + gear length	88.6 mm					
Motor model number		PBM281DGAE50	PBM281DGBE50	PBM281DGEE50	PBM281DGGE50	PBM281DGJE50	PBM281DGLE50
Compatible driver model number		PB4D003E440	PB4D003E440	PB4D003E440	PB4D003E440	PB4D003E440	PB4D003E440
Allowable torque	N·m	0.1	0.15	0.2	0.35	0.5	0.5
Rotor inertia	$\times10^{-4}$kg·m^2	0.01	0.01	0.01	0.01	0.01	0.01
Gear ratio	—	1:3.6	1:7.2	1:10	1:20	1:30	1:50
Backlash	deg. or less	2	2	2	1.5	1.5	1.5
Allowable speed	min^{-1}	800	400	300	150	100	60
Rotation direction	Relative to command direction	Forward	Forward	Reverse	Forward	Forward	Forward
Allowable thrust load	N	10	10	10	10	10	10
Allowable radial load *	N	15	15	15	15	15	15
Motor mass	kg	0.22	0.22	0.22	0.22	0.22	0.22
Characteristics diagram		①	②	③	④	⑤	⑥

● Maintain motor surface temperature at 85°C or lower while in use.
* When load is applied at 1/3 length from output shaft end.

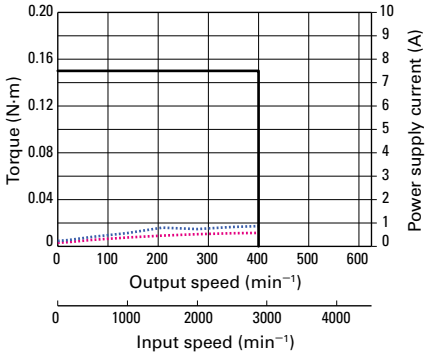
Characteristics diagram

Allowable torque 24 VDC/48 VDC ——— Power supply current 24 VDC ····· 48 VDC ····

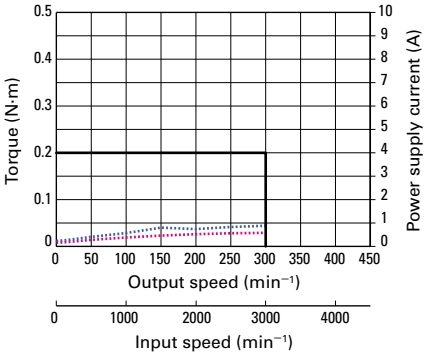
① Motor model number **PBM281DGAE50**



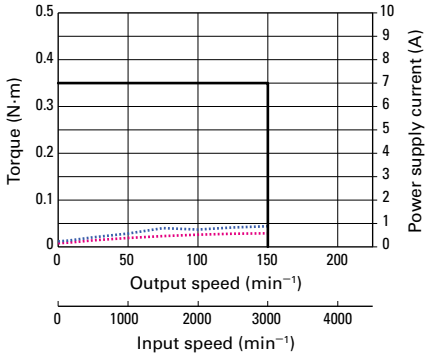
② Motor model number **PBM281DGBE50**



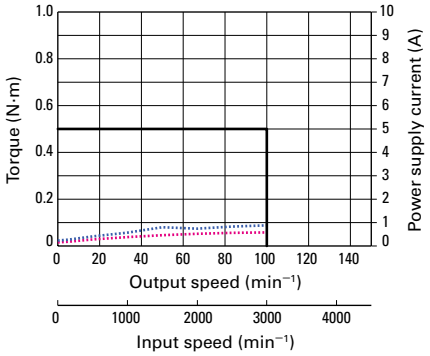
③ Motor model number **PBM281DGEE50**



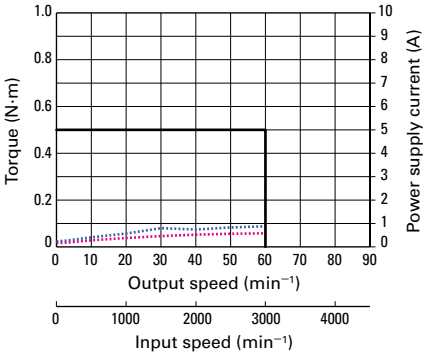
④ Motor model number **PBM281DGGE50**



⑤ Motor model number **PBM281DGJE50**



⑥ Motor model number **PBM281DGLE50**



System Configuration Diagram ▶ p. 62 Compatible Driver / Motor Combinations ▶ p. 63 Driver Dimensions ▶ p. 64 Motor Dimensions ▶ pp. 79 to 81

When using a motor with spur gear, exceeding the allowable torque might damage the gear. Carefully select products so that the configured system can operate within the specified limit value.
● Data for the above characteristics is based on SANYO DENKI's internal measurement conditions. Depending on conditions such as machine precision, driving torque may vary as well.

Harmonic gear model Optical incremental encoder type

RoHS

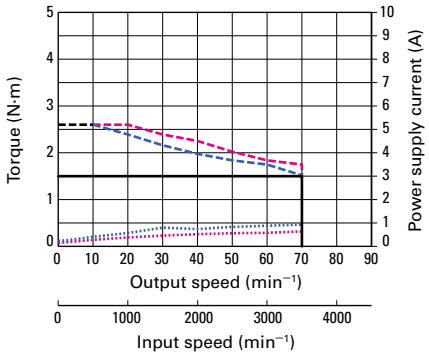
Size	Motor size	28 mm sq. (angular dimension 33 mm sq.)		42 mm sq.		
	Motor + gear length	97.7 mm		95.1 mm		
Motor model number		PBM281DHLE50	PBM281DHME50	PBM423DHJK50	PBM423DHLK50	PBM423DHMK50
Compatible driver model number		PB4D003E440	PB4D003E440	PB4D003E440	PB4D003E440	PB4D003E440
Allowable torque	N·m	1.5	2	2.2	3.5	5
Allowable instantaneous torque	N·m	2.6	3.6	4.5	8.3	11
Rotor inertia	$\times 10^{-4}$kg·m^2	0.013	0.013	0.068	0.068	0.068
Gear ratio	—	1:50	1:100	1:30	1:50	1:100
Hysteresis loss	Arc min or less	—	—	3.6	2.4	2.4
Lost motion	Arc min	0.4 to 3 (at ±0.06 N·m)	0.4 to 3 (at ±0.08 N·m)	—	—	—
Allowable speed	min^{-1}	70	35	116	70	35
Rotation direction	Relative to command direction	Reverse	Reverse	Reverse	Reverse	Reverse
Allowable thrust load	N	100	100	1150	1150	1150
Allowable radial load *	N	160	160	275	275	275
Motor mass	kg	0.27	0.27	0.54	0.54	0.54
Characteristics diagram		①	②	③	④	⑤

● Maintain motor surface temperature at 85°C or lower while in use.
* When load is applied at 1/3 length from output shaft end.

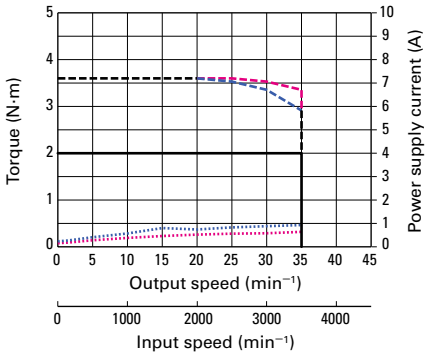
Characteristics diagram

Allowable torque 24 VDC —— 48 VDC —— 24 VDC/48 VDC ——
Allowable instantaneous torque 24 VDC - - - 48 VDC - - - 24 VDC/48 VDC - - - - - -
Power supply current 24 VDC ····· 48 VDC ·····

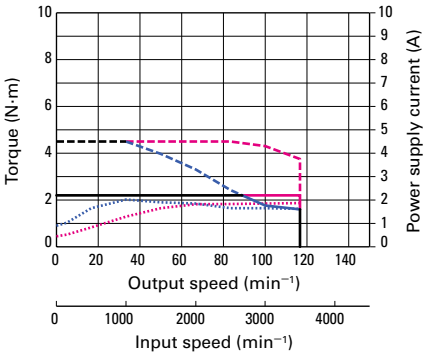
① Motor model number **PBM281DHLE50**



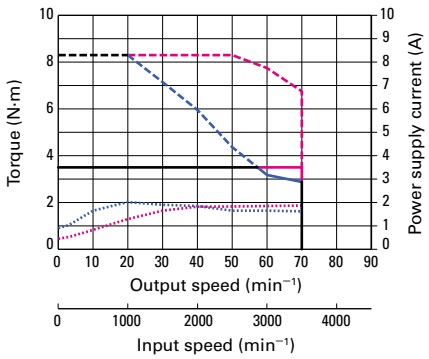
② Motor model number **PBM281DHME50**



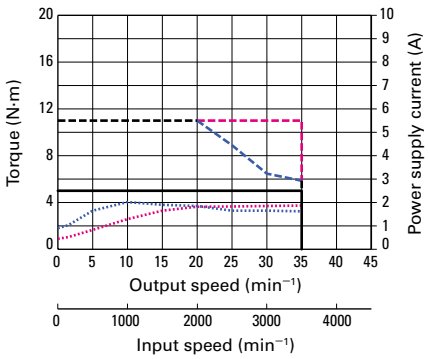
③ Motor model number **PBM423DHJK50**



④ Motor model number **PBM423DHLK50**



⑤ Motor model number **PBM423DHMK50**



System Configuration Diagram ▶ p. 62 Compatible Driver / Motor Combinations ▶ p. 63 Driver Dimensions ▶ p. 64 Motor Dimensions ▶ pp. 79 to 81

When using a motor with harmonic gear, exceeding the allowable instantaneous torque might damage the gear. Carefully select products so that the configured system can operate within the specified limit value.

● Data for the above characteristics is based on SANYO DENKI's internal measurement conditions. Depending on conditions such as machine precision, driving torque may vary as well.

Harmonic gear model Optical incremental encoder type

RoHS

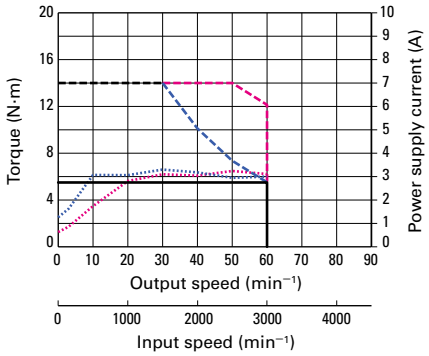
Size	Motor size	60 mm sq.	
	Motor + gear length	135.8 mm	
Motor model number		PBM603DHLK50	PBM603DHMK50
Compatible driver model number		PB4D003E440	PB4D003E440
Allowable torque	N·m	5.5	8
Allowable instantaneous torque	N·m	14	20
Rotor inertia	$\times 10^{-4}$kg·m^2	0.435	0.435
Gear ratio	—	1:50	1:100
Hysteresis loss	Arc min or less	—	—
Lost motion	Arc min	0.4 to 3 (at ±0.28 N·m)	0.4 to 1.5 (at ±0.4 N·m)
Allowable speed	min^{-1}	70	35
Rotation direction	Relative to command direction	Reverse	Reverse
Allowable thrust load	N	400	400
Allowable radial load *	N	360	360
Motor mass	kg	1.45	1.45
Characteristics diagram		①	②

● Maintain motor surface temperature at 85°C or lower while in use.
* When load is applied at 1/3 length from output shaft end.

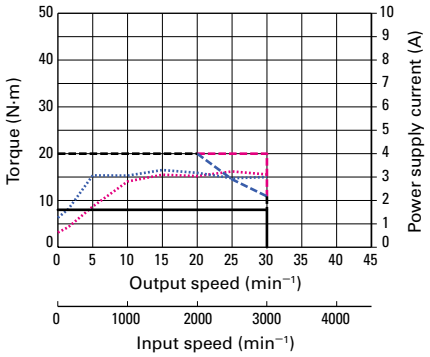
Characteristics diagram

Allowable torque 24 VDC —— 48 VDC —— 24 VDC/48 VDC ——
Allowable instantaneous torque 24 VDC - - - - 48 VDC - - - - 24 VDC/48 VDC - - - - - - -
Power supply current 24 VDC ····· 48 VDC ·····

① Motor model number **PBM603DHLK50**



② Motor model number **PBM603DHMK50**



System Configuration Diagram ▶ p. 62 Compatible Driver / Motor Combinations ▶ p. 63 Driver Dimensions ▶ p. 64 Motor Dimensions ▶ pp. 79 to 81

When using a motor with harmonic gear, exceeding the allowable instantaneous torque might damage the gear. Carefully select products so that the configured system can operate within the specified limit value.

● Data for the above characteristics is based on SANYO DENKI's internal measurement conditions. Depending on conditions such as machine precision, driving torque may vary as well.

Electromagnetic brake model Optical incremental encoder type

RoHS

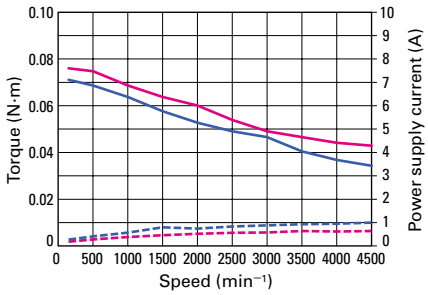
Size	Motor size	28 mm sq.		42 mm sq.	60 mm sq.	
	Motor + brake length	98.5 mm	117.8 mm	88.3 mm	108.1 mm	140.1 mm
Motor model number		PBM281DCE50	PBM285DCE50	PBM423DCK50	PBM603DCK50	PBM604DCK50
Compatible driver model number		PB4D003E440	PB4D003E440	PB4D003E440	PB4D003E440	PB4D003E440
Max. stall torque	N·m	0.055	0.115	0.39	1.05	1.85
Rotor inertia	×10⁻⁴kg·m²	0.011	0.023	0.071	0.559	1.0
Allowable thrust load	N	9.8	9.8	9.8	14.7	14.7
Allowable radial load *	N	26	26	48	120	120
Motor mass	kg	0.28	0.35	0.5	1.19	1.76
Electromagnetic brake — Brake type	—	No excitation actuating type	No excitation actuating type	No excitation actuating type	No excitation actuating type	No excitation actuating type
Electromagnetic brake — Power supply voltage	V	24 VDC±5%	24 VDC±5%	24 VDC±5%	24 VDC±5%	24 VDC±5%
Electromagnetic brake — Power consumption	W	3.6 (at 20˚C)	3.6 (at 20˚C)	2.4 (at 75˚C)	6 (at 75˚C)	6 (at 75˚C)
Electromagnetic brake — Static friction torque	N·m or over	0.049	0.049	0.3	0.8	0.8
Electromagnetic brake — Brake operating time	ms or less	20	20	20	20	20
Electromagnetic brake — Brake release time	ms or less	20	20	30	30	30
Characteristics diagram		①	②	③	④	⑤

● Maintain motor surface temperature at 85˚C or lower while in use.
* The load point is at the end of the output shaft.

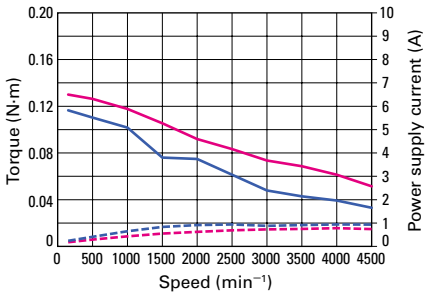
Characteristics diagram

Torque 24 VDC —— 48 VDC —— Power supply current 24 VDC - - - - - - 48 VDC - - - - - -

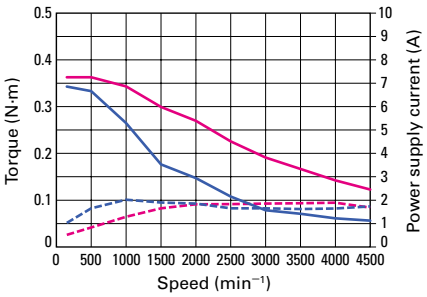
① Motor model number PBM281DCE50



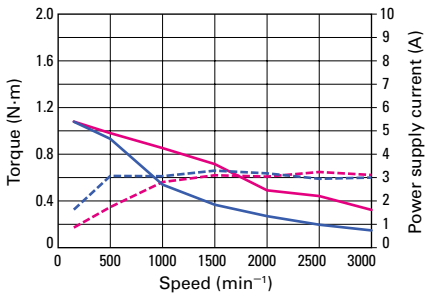
② Motor model number PBM285DCE50



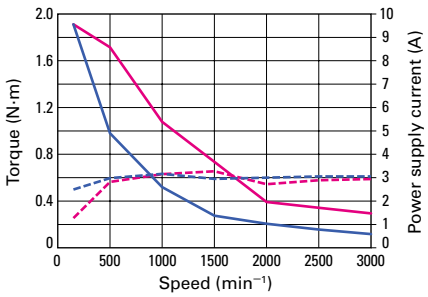
③ Motor model number PBM423DCK50



④ Motor model number PBM603DCK50



⑤ Motor model number PBM604DCK50



System Configuration Diagram ▶ p. 62 Compatible Driver / Motor Combinations ▶ p. 63 Driver Dimensions ▶ p. 64 Motor Dimensions ▶ pp. 79 to 81

The electromagnetic brake only works when the motor is stopped, and cannot be used for braking.
● Data for the above characteristics is based on SANYO DENKI's internal measurement conditions. Depending on conditions such as machine precision, driving torque may vary as well.

Standard model Battery-less optical absolute encoder type

RoHS

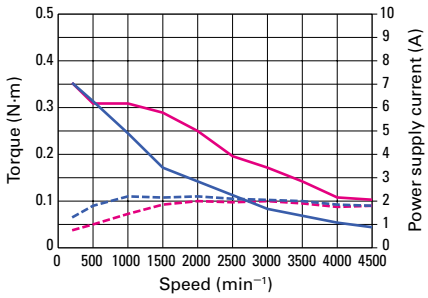
Size	Motor size	42 mm sq.	60 mm sq.	
	Motor length	74.7 mm	87.6 mm	119.6 mm
Motor model number		PBM423DXR50	PBM603DXR50	PBM604DXR50
Compatible driver model number		PB4D003E440	PB4D003E440	PB4D003E440
Max. stall torque	N·m	0.39	1.05	1.85
Rotor inertia	$\times 10^{-4}$kg·m^2	0.056	0.4	0.84
Allowable thrust load	N	9.8	14.7	14.7
Allowable radial load *	N	48	120	120
Motor mass	kg	0.42	0.88	1.45
Characteristics diagram		①	②	③

● Maintain motor surface temperature at 85°C or lower while in use.
* The load point is at the end of the output shaft.

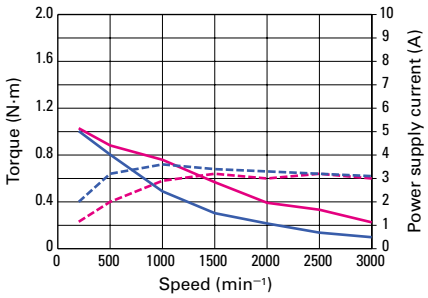
Characteristics diagram

Torque 24 VDC —— 48 VDC ——　　Power supply current 24 VDC - - - - - - 48 VDC - - - - - -

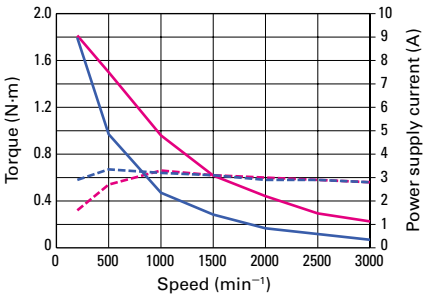
① Motor model number **PBM423DXR50**



② Motor model number **PBM603DXR50**



③ Motor model number **PBM604DXR50**



System Configuration Diagram ▶ p. 62　Compatible Driver / Motor Combinations ▶ p. 63　Driver Dimensions ▶ p. 64　Motor Dimensions ▶ pp. 82 to 83

● Data for the above characteristics is based on SANYO DENKI's internal measurement conditions. Depending on conditions such as machine precision, driving torque may vary as well.

Low-backlash gear model Battery-less optical absolute encoder type

RoHS

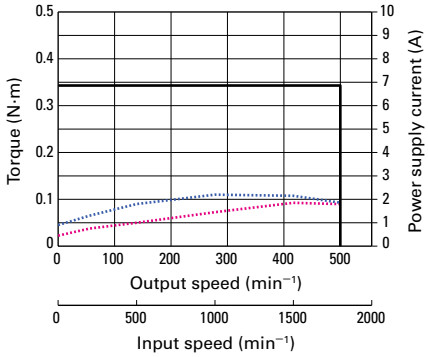
Size	Motor size	42 mm sq.				
	Motor + gear length	104.9 mm				
Motor model number		**PBM423DGAR50**	**PBM423DGBR50**	**PBM423DGER50**	**PBM423DGGR50**	**PBM423DGJR50**
Compatible driver model number		PB4D003E440	PB4D003E440	PB4D003E440	PB4D003E440	PB4D003E440
Allowable torque	N·m	0.343	0.686	0.98	1.47	1.47
Rotor inertia	$\times 10^{-4}$kg·m^2	0.056	0.056	0.056	0.056	0.056
Gear ratio	—	1:3.6	1:7.2	1:10	1:20	1:30
Backlash	deg. or less	0.6	0.4	0.35	0.25	0.25
Allowable speed	min^{-1}	500	250	180	90	60
Rotation direction	Relative to command direction	Forward	Forward	Forward	Reverse	Reverse
Allowable thrust load	N	15	15	15	15	15
Allowable radial load *	N	20	20	20	20	20
Motor mass	kg	0.54	0.54	0.54	0.54	0.54
Characteristics diagram		①	②	③	④	⑤

● Maintain motor surface temperature at 85°C or lower while in use.
* When load is applied at 1/3 length from output shaft end.

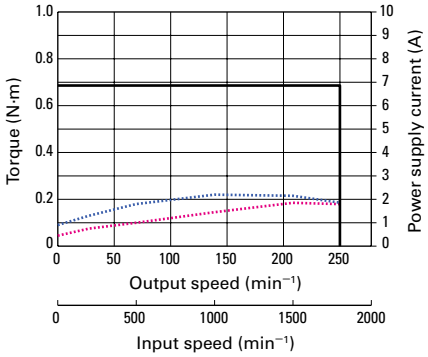
Characteristics diagram

Allowable torque 24 VDC —— 48 VDC —— 24 VDC/48 VDC —— Power supply current 24 VDC ····· 48 VDC ·····

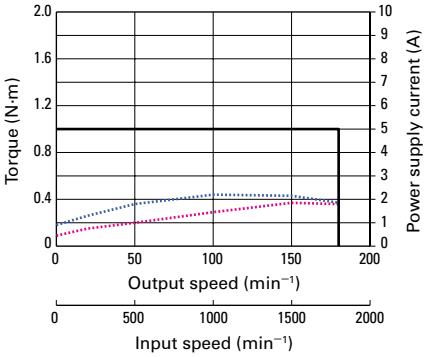
① Motor model number **PBM423DGAR50**



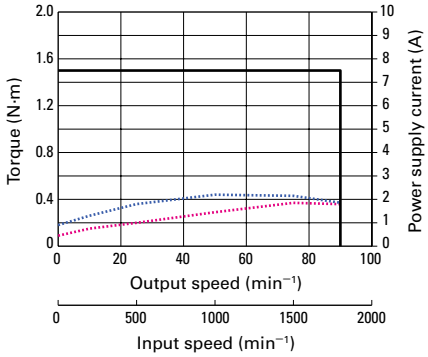
② Motor model number **PBM423DGBR50**



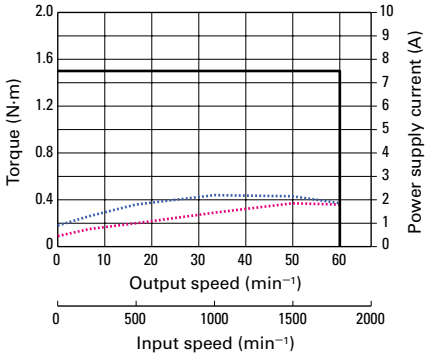
③ Motor model number **PBM423DGER50**



④ Motor model number **PBM423DGGR50**



⑤ Motor model number **PBM423DGJR50**



System Configuration Diagram ▶ p. 62 Compatible Driver / Motor Combinations ▶ p. 63 Driver Dimensions ▶ p. 64 Motor Dimensions ▶ pp. 82 to 83

When using a motor with low-backlash gear, exceeding the allowable torque might damage the gear. Carefully select products so that the configured system can operate within the specified limit value.
● Data for the above characteristics is based on SANYO DENKI's internal measurement conditions. Depending on conditions such as machine precision, driving torque may vary as well.

Low-backlash gear model Battery-less optical absolute encoder type

RoHS

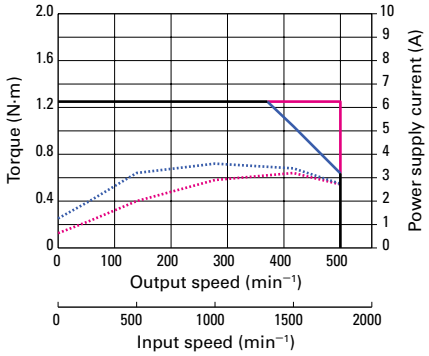
Size	Motor size	60 mm sq.				
	Motor + gear length	133.1 mm				
Motor model number		PBM603DGAR50	PBM603DGBR50	PBM603DGER50	PBM603DGGR50	PBM603DGJR50
Compatible driver model number		PB4D003E440	PB4D003E440	PB4D003E440	PB4D003E440	PB4D003E440
Allowable torque	N·m	1.25	2.5	3	3.5	4
Rotor inertia	$\times 10^{-4}$kg·m^2	0.4	0.4	0.4	0.4	0.4
Gear ratio	—	1:3.6	1:7.2	1:10	1:20	1:30
Backlash	deg. or less	0.55	0.25	0.25	0.17	0.17
Allowable speed	min^{-1}	500	250	180	90	60
Rotation direction	Relative to command direction	Forward	Forward	Reverse	Reverse	Reverse
Allowable thrust load	N	30	30	30	30	30
Allowable radial load *	N	100	100	100	100	100
Motor mass	kg	1.28	1.28	1.28	1.28	1.28
Characteristics diagram		①	②	③	④	⑤

● Maintain motor surface temperature at 85°C or lower while in use.
* When load is applied at 1/3 length from output shaft end.

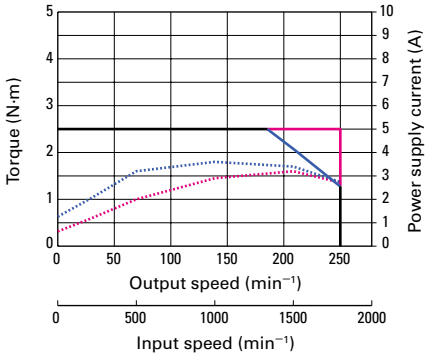
Characteristics diagram

Allowable torque 24 VDC —— 48 VDC —— 24 VDC/48 VDC —— Power supply current 24 VDC ····· 48 VDC ·····

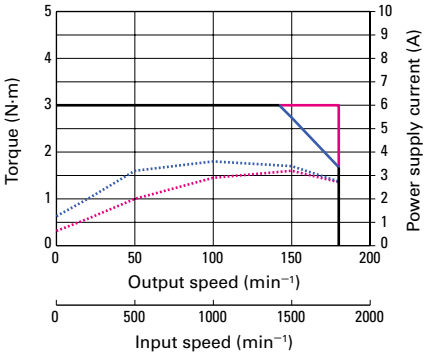
① Motor model number **PBM603DGAR50**



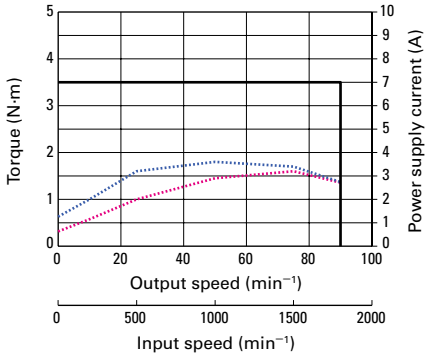
② Motor model number **PBM603DGBR50**



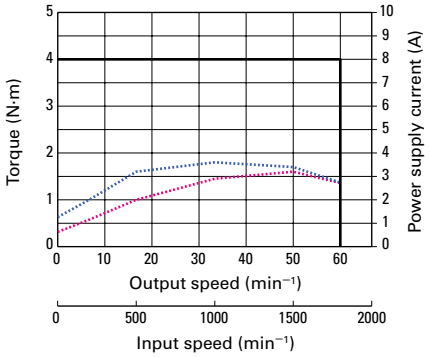
③ Motor model number **PBM603DGER50**



④ Motor model number **PBM603DGGR50**



⑤ Motor model number **PBM603DGJR50**



System Configuration Diagram ▶ p. 62 Compatible Driver / Motor Combinations ▶ p. 63 Driver Dimensions ▶ p. 64 Motor Dimensions ▶ pp. 82 to 83

When using a motor with low-backlash gear, exceeding the allowable torque might damage the gear. Carefully select products so that the configured system can operate within the specified limit value.
● Data for the above characteristics is based on SANYO DENKI's internal measurement conditions. Depending on conditions such as machine precision, driving torque may vary as well.

Harmonic gear model Battery-less optical absolute encoder type

RoHS

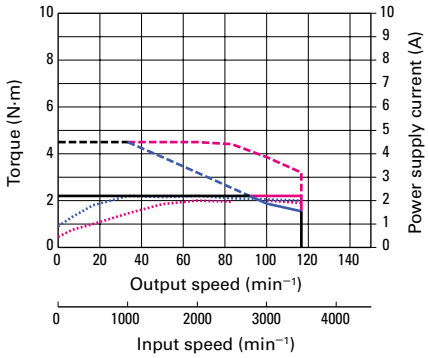
Size	Motor size	42 mm sq.			60 mm sq.	
	Motor + gear length	113.9 mm			154.6 mm	
Motor model number		PBM423DHJR50	PBM423DHLR50	PBM423DHMR50	PBM603DHLR50	PBM603DHMR50
Compatible driver model number		PB4D003E440	PB4D003E440	PB4D003E440	PB4D003E440	PB4D003E440
Allowable torque	N·m	2.2	3.5	5	5.5	8
Allowable instantaneous torque	N·m	4.5	8.3	11	14	20
Rotor inertia	$\times10^{-4}$kg·m^2	0.068	0.068	0.068	0.435	0.435
Gear ratio	—	1:30	1:50	1:100	1:50	1:100
Hysteresis loss	Arc min or less	3.6	2.4	2.4	—	—
Lost motion	Arc min	—	—	—	0.4 to 3 (at ±0.28 N·m)	0.4 to 1.5 (at ±0.4 N·m)
Allowable speed	min^{-1}	116	70	35	70	35
Rotation direction	Relative to command direction	Reverse	Reverse	Reverse	Reverse	Reverse
Allowable thrust load	N	1150	1150	1150	400	400
Allowable radial load *	N	209	209	209	360	360
Motor mass	kg	0.6	0.6	0.6	1.5	1.5
Characteristics diagram		①	②	③	④	⑤

● Maintain motor surface temperature at 85°C or lower while in use.
* When load is applied at 1/3 length from output shaft end.

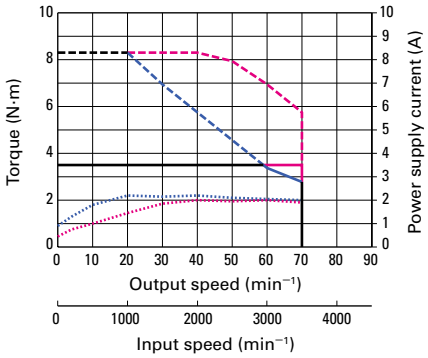
Characteristics diagram

Allowable torque 24 VDC —— 48 VDC —— 24 VDC/48 VDC ——
Allowable instantaneous torque 24 VDC - - - 48 VDC - - - 24 VDC/48 VDC - - - - - - Power supply current 24 VDC ····· 48 VDC ·····

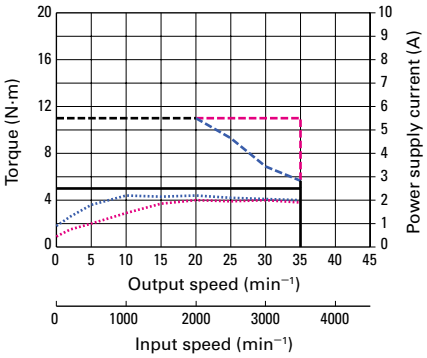
① Motor model number **PBM423DHJR50**



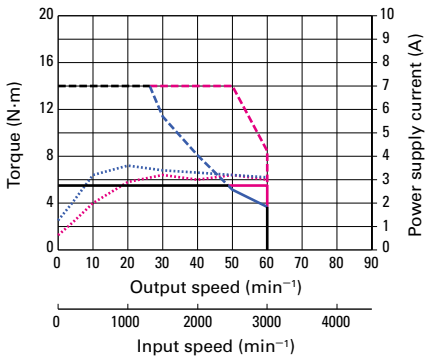
② Motor model number **PBM423DHLR50**



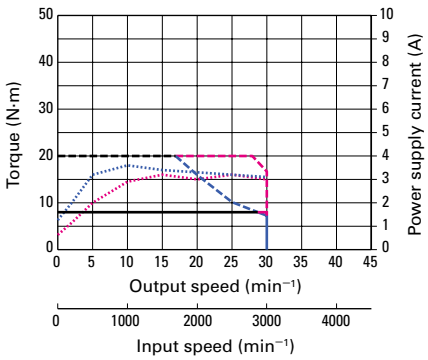
③ Motor model number **PBM423DHMR50**



④ Motor model number **PBM603DHLR50**



⑤ Motor model number **PBM603DHMR50**



System Configuration Diagram ▶ p. 62 Compatible Driver / Motor Combinations ▶ p. 63 Driver Dimensions ▶ p. 64 Motor Dimensions ▶ pp. 82 to 83

When using a motor with harmonic gear, exceeding the allowable instantaneous torque might damage the gear. Carefully select products so that the configured system can operate within the specified limit value.

● Data for the above characteristics is based on SANYO DENKI's internal measurement conditions. Depending on conditions such as machine precision, driving torque may vary as well.

Electromagnetic brake model Battery-less optical absolute encoder type

RoHS

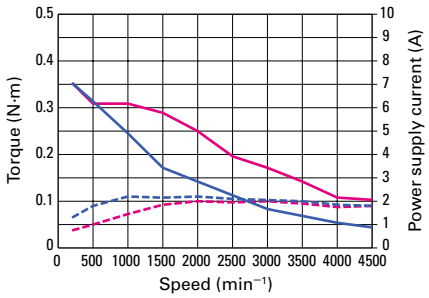
Size	Motor size		42 mm sq.	60 mm sq.	
	Motor + brake length		107.4 mm	126.9 mm	158.9 mm
Motor model number			PBM423DCR50	PBM603DCR50	PBM604DCR50
Compatible driver model number			PB4D003E440	PB4D003E440	PB4D003E440
Max. stall torque		N·m	0.39	1.05	1.85
Rotor inertia		$\times 10^{-4}$kg·m^2	0.071	0.559	1
Allowable thrust load		N	9.8	14.7	14.7
Allowable radial load *		N	48	120	120
Motor mass		kg	0.56	1.25	1.82
Electromagnetic brake	Brake type	—	No excitation actuating type	No excitation actuating type	No excitation actuating type
	Power supply voltage	V	24 VDC±5%	24 VDC±5%	24 VDC±5%
	Power consumption	W	2.4 (at 75˚C)	6 (at 75˚C)	6 (at 75˚C)
	Static friction torque	N·m or over	0.3	0.8	0.8
	Brake operating time	ms or less	20	20	20
	Brake release time	ms or less	30	30	30
Characteristics diagram			①	②	③

● Maintain motor surface temperature at 85˚C or lower while in use.
* The load point is at the end of the output shaft.

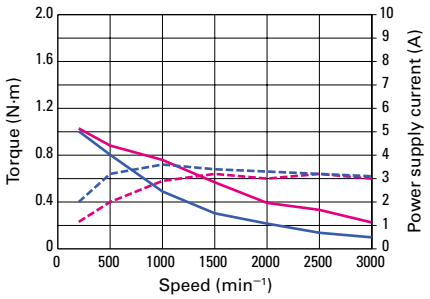
Characteristics diagram

Torque 24 VDC —— 48 VDC —— Power supply current 24 VDC - - - - - - 48 VDC - - - - - -

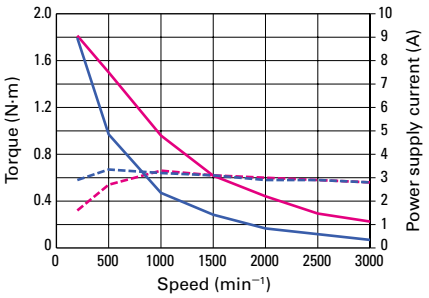
① Motor model number PBM423DCR50



② Motor model number PBM603DCR50



③ Motor model number PBM604DCR50



System Configuration Diagram ▶ p. 62 Compatible Driver / Motor Combinations ▶ p. 63 Driver Dimensions ▶ p. 64 Motor Dimensions ▶ pp. 82 to 83

The electromagnetic brake only works when the motor is stopped, and cannot be used for braking.

● Data for the above characteristics is based on SANYO DENKI's internal measurement conditions. Depending on conditions such as machine precision, driving torque may vary as well.

Motor Dimensions

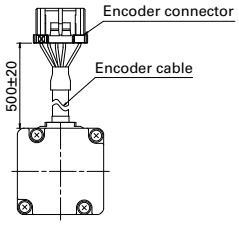
Unit: mm

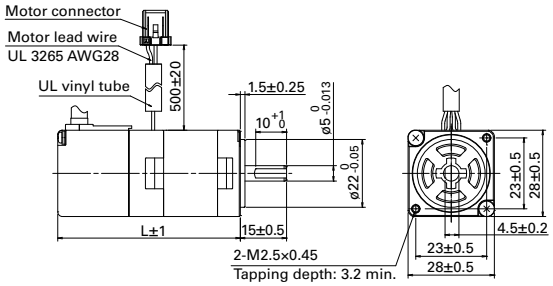
Optical incremental encoder type

Standard model

28 mm sq.

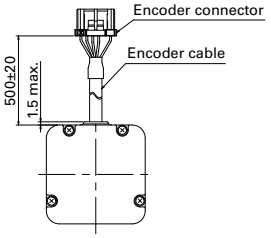
Motor model number	Motor length (L)
PBM281DXE50	59.2
PBM285DXE50	78.5

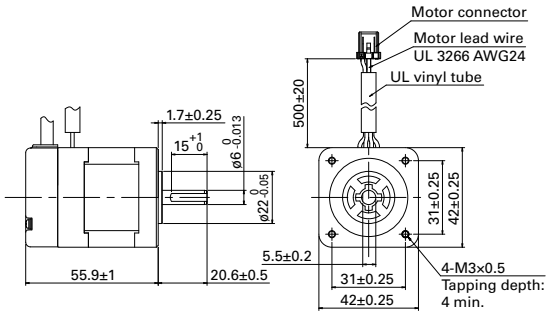




42 mm sq.

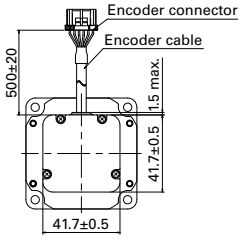
Motor model number
PBM423DXK50

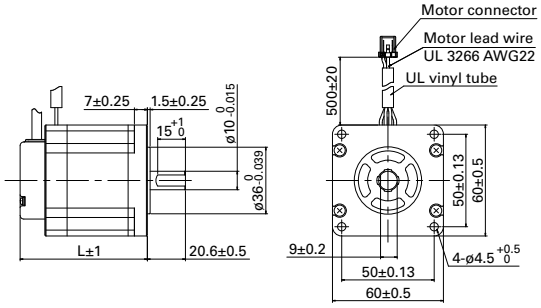




60 mm sq.

Motor model number	Motor length (L)
PBM603DXK50	68.8
PBM604DXK50	100.8

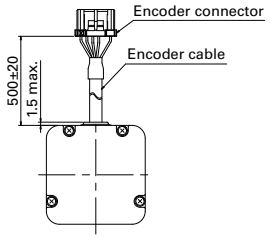


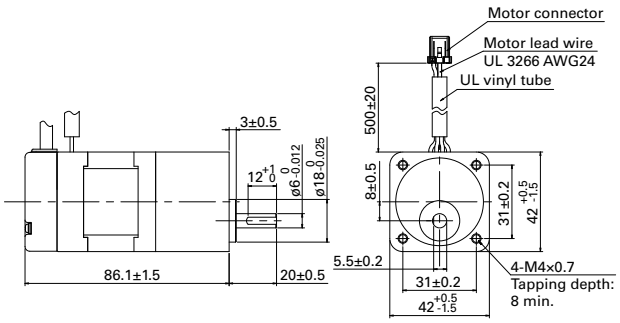


Low-backlash gear model

42 mm sq.

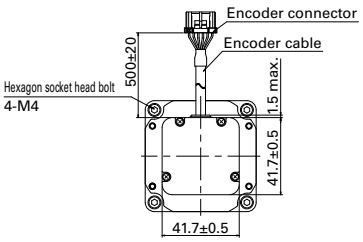
Motor model number
PBM423DG□K50

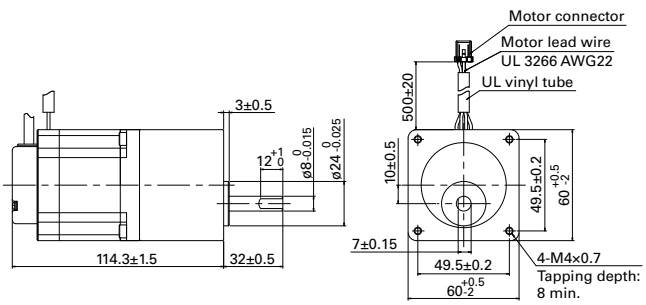




60 mm sq.

Motor model number
PBM603DG□K50





Motor Dimensions

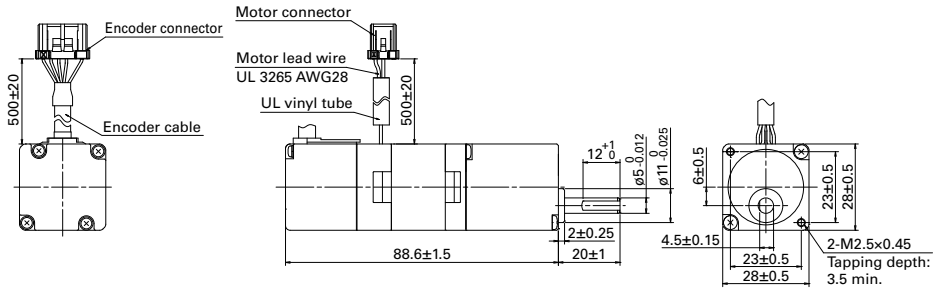
Unit: mm

Optical incremental encoder type

Spur gear model

28 mm sq.

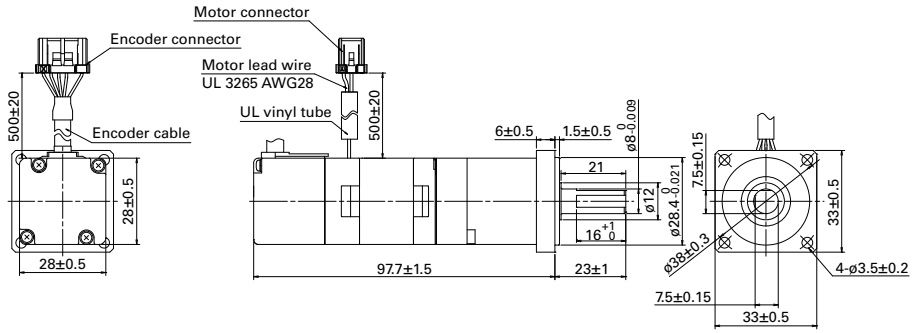
Motor model number
PBM281DG□E50



Harmonic gear model

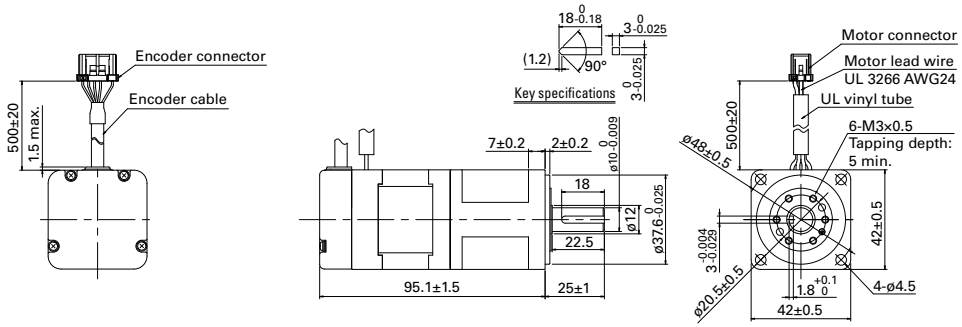
28 mm sq.

Motor model number
PBM281DH□E50



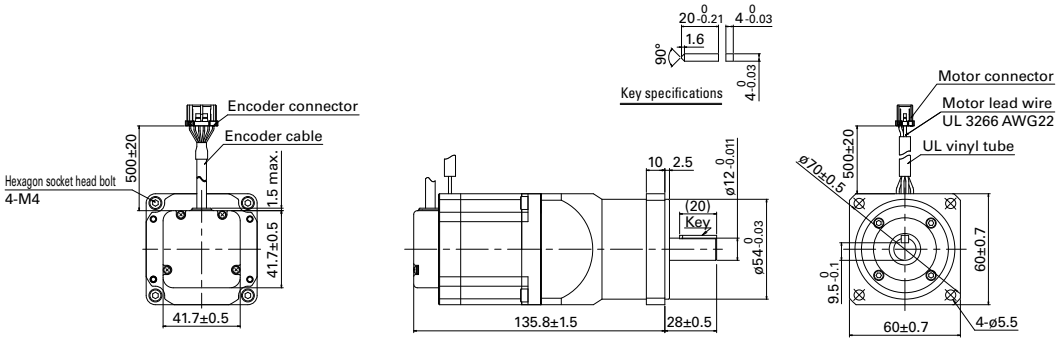
42 mm sq.

Motor model number
PBM423DH□K50



60 mm sq.

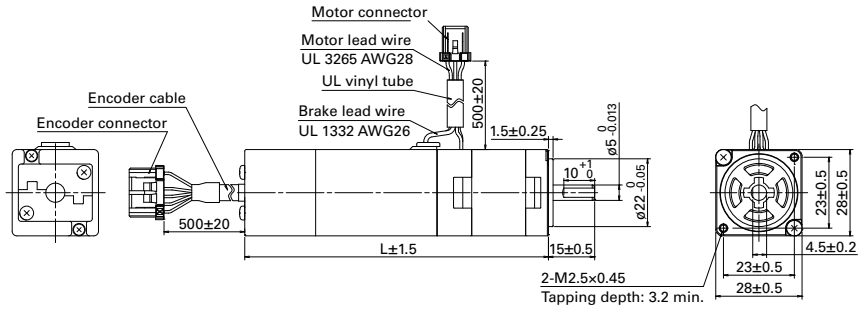
Motor model number
PBM603DH□K50



Electromagnetic brake model

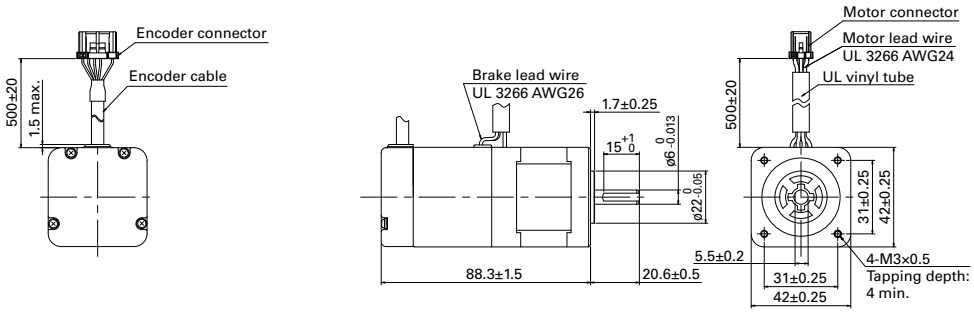
28 mm sq.

Motor model number	Motor length (L)
PBM281DCE50	98.5
PBM285DCE50	117.8



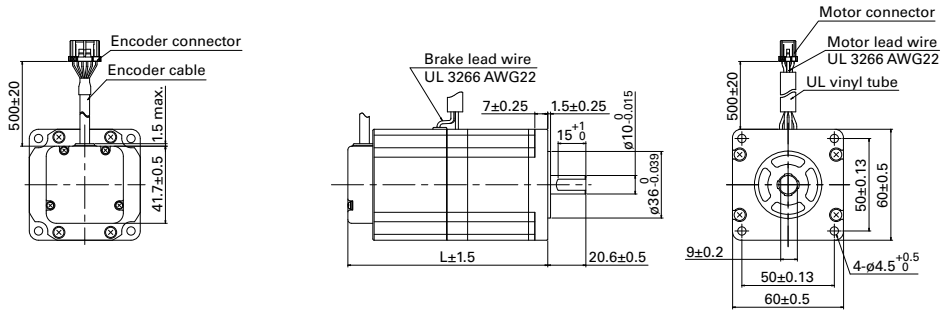
42 mm sq.

Motor model number
PBM423DCK50



60 mm sq.

Motor model number	Motor length (L)
PBM603DCK50	108.1
PBM604DCK50	140.1



Connector specifications

Encoder connector

Housing: 1-1827864-6
Terminal: 1827569-2
Manufacturer: Tyco Electronics Japan G.K.

Connections of encoder side connectors

Pin no.	Lead wire color	Signal name
A1	Blue	CHANNEL A
B1	Brown	CHANNEL $\overline{A}$
A2	Green	CHANNEL B
B2	Purple	CHANNEL $\overline{B}$
A3	White	CHANNEL Z
B3	Yellow	CHANNEL $\overline{Z}$
A4	Red	+5 V
B4	Black	0 V
A5	N.C.	—
B5	N.C.	—
A6	Black	Shielded
B6	N.C.	—

Encoder cable: UL 20276

Motor connector

Housing: 2-1827864-3
Terminal: 1827569-2 for 28 mm sq., 1827570-2 for 42/60 mm sq.
Manufacturer: Tyco Electronics Japan G.K.

Connections of motor side connectors

Standard model, Low-backlash gear model, Spur gear model, Harmonic gear model

Pin no.	Lead wire color	Signal name
A1	Blue	Motor lead wire
B1	Orange	Motor lead wire
A2	Red	Motor lead wire
B2	Yellow	Motor lead wire
A3	N.C.	—
B3	N.C.	—

Electromagnetic brake model

Pin no.	Lead wire color	Signal name
A1	Blue	Motor lead wire
B1	Orange	Motor lead wire
A2	Red	Motor lead wire
B2	Yellow	Motor lead wire
A3	28 mm sq.: Brown 42 mm sq.: Brown 60 mm sq.: White	Brake lead wire Polarity: +
B3	28 mm sq.: Brown 42 mm sq.: White 60 mm sq.: Black	Brake lead wire Polarity: -

Motor Dimensions

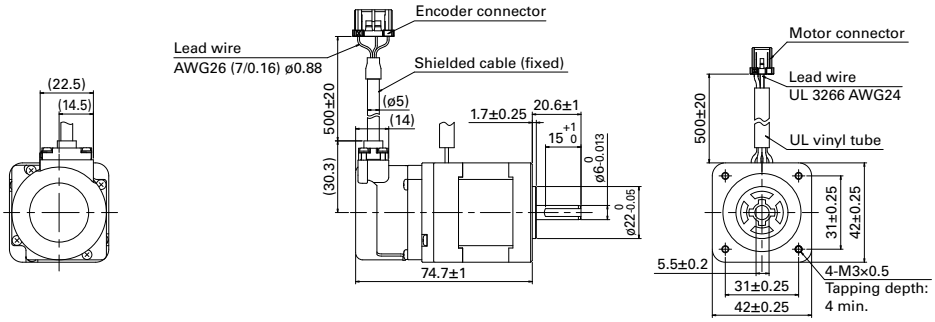
Unit: mm

Battery-less optical absolute encoder type

Standard model

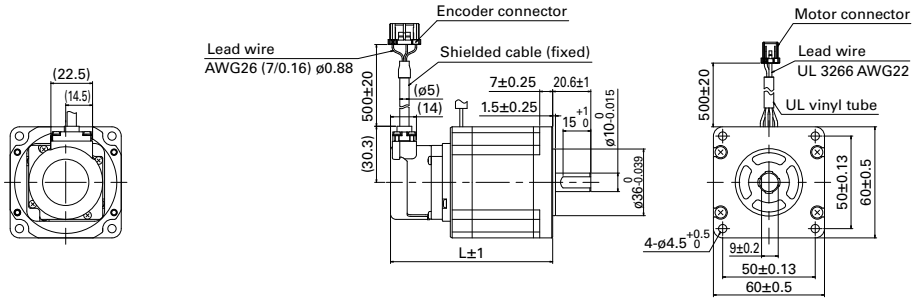
42 mm sq.

Motor model number
PBM423DXR50



60 mm sq.

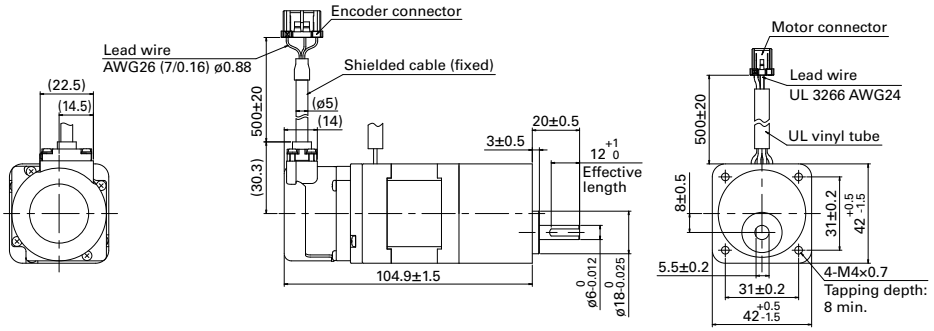
Motor model number	Motor length (L)
PBM603DXR50	87.6
PBM604DXR50	119.6



Low-backlash gear model

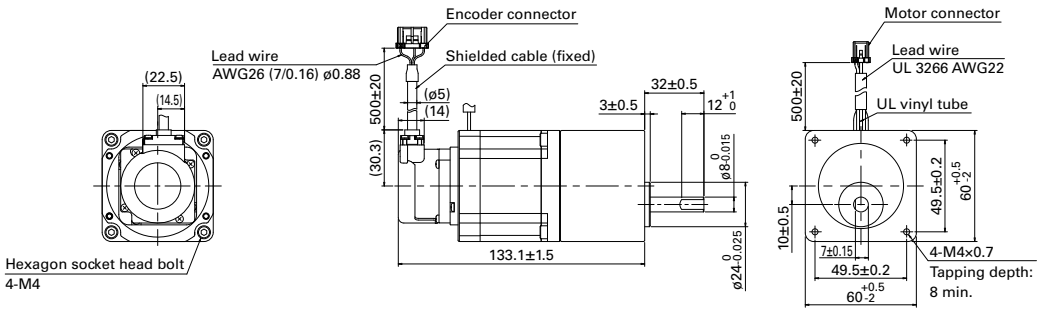
42 mm sq.

Motor model number
PBM423DG□R50



60 mm sq.

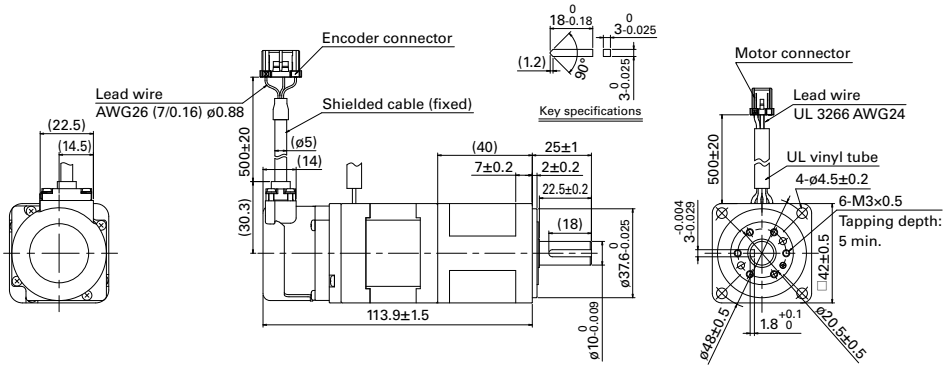
Motor model number
PBM603DG□R50



Harmonic gear model

42 mm sq.

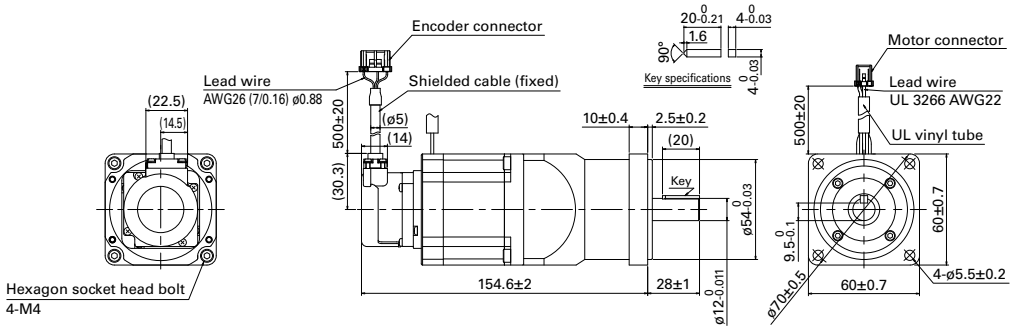
Motor model number
PBM423DH□R50



Harmonic gear model

60 mm sq.

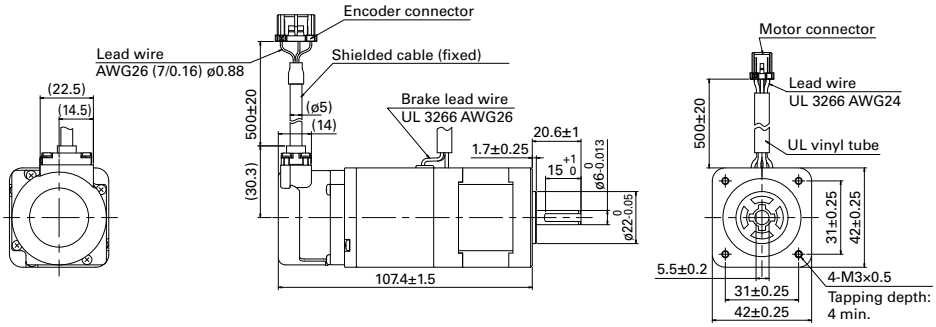
Motor model number
PBM603DH□R50



Electromagnetic brake model

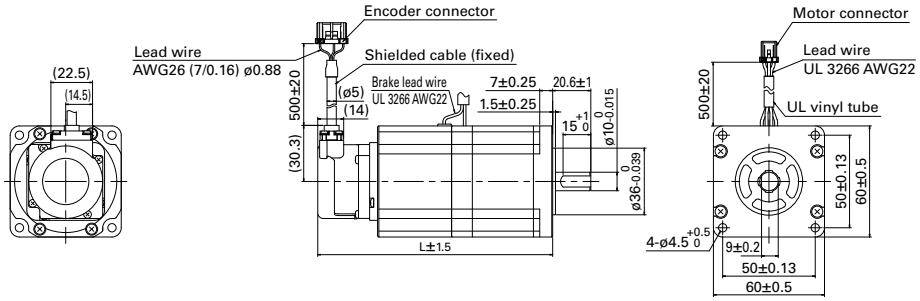
42 mm sq.

Motor model number
PBM423DCR50



60 mm sq.

Motor model number	Motor length (L)
PBM603DCR50	126.9
PBM604DCR50	158.9



Connector specifications

Encoder connector

Housing: 1-1827864-6
Terminal: 1827570-2
Manufacturer: Tyco Electronics Japan G.K.

Motor connector

Housing: 2-1827864-3
Terminal: 1827570-2
Manufacturer: Tyco Electronics Japan G.K.

Connections of encoder side connectors

Pin no.	Lead wire color	Signal name
A1	Brown	ES+
B1	Blue	ES-
A2	N.C.	—
B2	N.C.	—
A3	N.C.	—
B3	N.C.	—
A4	Red	+5 V
B4	Black	0 V
A5	N.C.	—
B5	N.C.	—
A6	White / Black	Shielded
B6	N.C.	—

Connections of motor side connectors

Standard model, Low-backlash gear model, Harmonic gear model

Pin no.	Lead wire color	Signal name
A1	Blue	Motor lead wire
B1	Orange	Motor lead wire
A2	Red	Motor lead wire
B2	Yellow	Motor lead wire
A3	N.C.	—
B3	N.C.	—

Electromagnetic brake model

Pin no.	Lead wire color	Signal name
A1	Blue	Motor lead wire
B1	Orange	Motor lead wire
A2	Red	Motor lead wire
B2	Yellow	Motor lead wire
A3	42 mm sq.: Brown 60 mm sq.: White	Brake lead wire Polarity: +
B3	42 mm sq.: White 60 mm sq.: Black	Brake lead wire Polarity: -

Motor Specifications

General specifications

Motor model number		PBM28□D□E	PBM423D□K	PBM423D□R	PBM60□D□K	PBM60□D□R
Type		S1 (continuous operation)				
Operating ambient temperature		-10 to +40˚C (0 to +40˚C for harmonic gear model)				
Storage ambient temperature		-20 to +65˚C				
Operating ambient humidity		20 to 90% RH				
Storage ambient humidity		5 to 95% RH				
Operation altitude		1000 m or less above sea level				
Vibration resistance		Tested with frequency 10 to 500 Hz, total amplitude 1.52 mm (10 to 70 Hz), acceleration 150 m/s² (70 to 500 Hz), sweep time 15 min/cycle, 12 sweeps in each X, Y and Z direction.				
Impact resistance		Tested with 500 m/s² of acceleration for 11 ms with half-sine wave applying three times for X, Y and Z axes each, 18 times in total.				
Thermal class		B (+130˚C)				
Dielectric strength		At normal temperature and humidity, no failure with 500 VAC at 50/60 Hz applied for one minute between motor winding and frame.	At normal temperature and humidity, no failure with 1500 VAC at 50/60 Hz applied for one minute between motor winding and frame.			
Insulation resistance		At normal temperature and humidity, not less than 100 MΩ when measured with a 500 VDC megohmmeter between motor winding and frame.				
Protection grade		IP30	IP40			
Thrust play *		0.075 mm max. (load: 1.5 N)				
Radial play **		0.025 mm max. (load: 5 N)				
Shaft runout		0.025 mm				
Concentricity of mounting pilot relative to shaft		ø0.075 mm				
Perpendicularity of mounting surface relative to shaft		0.1 mm				
Motor mounting orientation		Can be freely mounted vertically or horizontally				
Encoder	Specification	Optical incremental	Optical incremental	Battery-less optical absolute	Optical incremental	Battery-less optical absolute
	Resolution	500×4=2000 P/R	4000×4=16000 P/R	17 bit (131,072 P/R)	4000×4=16000 P/R	17 bit (131,072 P/R)
	Number of channels	3 CH ***		—	3 CH ***	—
	Output method	Line driver	Line driver (C-MOS)	—	Line driver (C-MOS)	—
	Max. response frequency	37.5 kHz	300 kHz	—	300 kHz	—
	Power supply voltage	5 VDC ±5%		5 VDC ±10%	5 VDC ±5%	5 VDC ±10%
	Current consumption	140 mA max.	100 mA max.	—	100 mA max.	—

- The user should not test the insulation resistance or insulation withstand voltage because capacitors are inserted into the encoder output ground line and the frame line to prevent noise.
- Take radiation and drive conditions into consideration to maintain motor surface temperature at 85˚C or lower while in use.

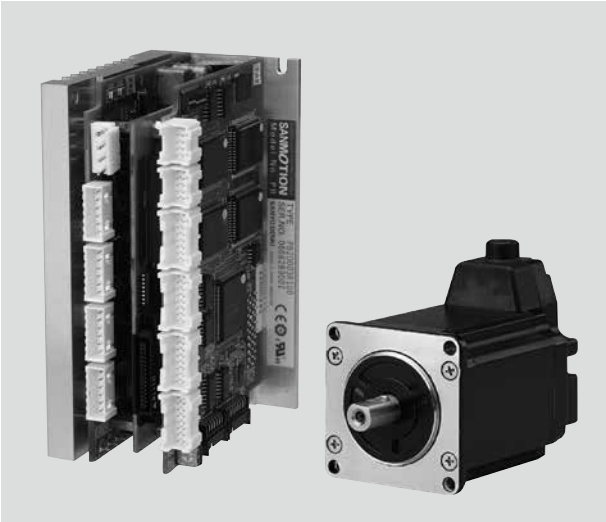
* Thrust play: Displacement in shaft position in the axial direction when a load is applied to the motor shaft in the axial direction.

** Radial play: Displacement in shaft position in the radial direction when a load is applied in the vertical direction to the mounting surface of shaft at point 1/3 the shaft length from the end of the motor shaft.

*** The Z channel outputs 51 pulses. It is designed for use with drivers listed in this catalog.

DC Input Drivers / Motors

Type R Multi-axis RS-485+Parallel I/O type



Lineup RoHS

Motor

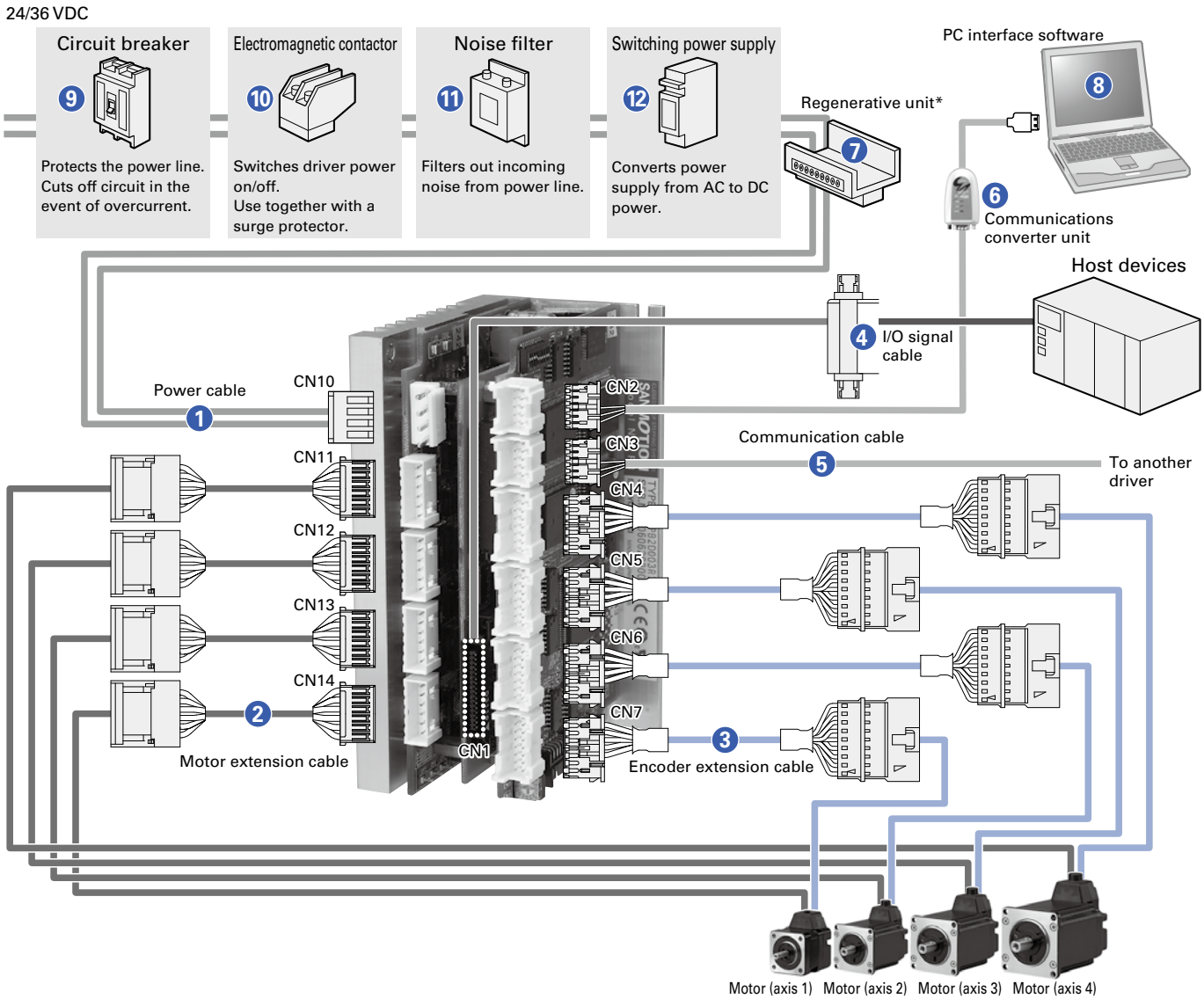
Motor size: 28 mm sq., 42 mm sq., 60 mm sq.

Driver

Model number: PB2D003R1U□ Input power supply: 24/36 VDC

Compatible Driver / Motor Combinations ▶ p. 9 Driver Dimensions ▶ p. 86
Driver Specifications ▶ p. 87

System Configuration Diagram

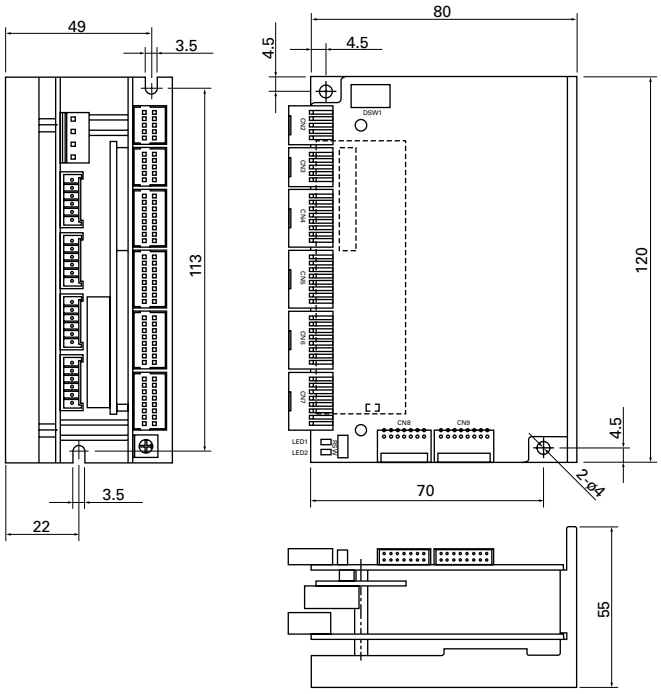


* Connect the regenerative unit when a 60 mm sq. motor is used. Check the voltage while in operation.
To be provided by the customer. 9 to 12

Options and Peripherals

Product names	Standard model number (length)	Connector set model number	Extendable max. length	Remarks	Page
❶ Power cable	**PBC6P0010A** (1 m)	PBC6P0000A	2 m	–	p. 92
❷ Motor extension cable	**PBC4M0030A** (3 m)	PBC4M0000A	20 m	This extension cable must be used.	–
❸ Encoder extension cable	**PBC5E0030A** (3 m)	PBC5E0000A	20 m	This extension cable must be used.	–
❸ Encoder extension cable (with connector for limit switch)	**PBC5E0030C** (3 m)	PBC5E0000A	20 m	Necessary when using external limit switch.	–
❹ I/O signal cable	**PBC4S0010A** (1 m)	PBC4S0000A	2 m	–	–
❺ Communication cable	**PBC4C0003A** (30 cm)	PBC4C0000A	100 m	Necessary when daisy-chainning multiple drivers in series for communication.	–
❻ Communications converter unit	**PBFM-U6**	–	–	A set of a converter (USB/RS-485) and a cable	p. 89
❼ Regenerative unit	**PBFE-01**	–	–	Required when regenerative voltage is greater than 40 V.	–
❽ PC interface software	**SPBD2W-01**	–	–	Software for checking operation and parameter setting.	p. 88

Driver Dimensions Unit: mm



Driver Specifications

General specifications

Basic specifications	Model number		**PB2D003R1U0, PB2D003R1U1, PB2D003R1U2, PB2D003R1U3**
	Control method		Square wave PWM drive
	Input power supply	Main circuit power supply	24/36 VDC ±10% 15 A
		Control circuit power supply	24 VDC ±10% 1.5 A (model number ending with "0" or "1")
	Number of control axes		4 axes
	Environment	Operating ambient temperature	0 to +55˚C
		Storage temperature	-20 to +70˚C
		Operating ambient humidity	90% RH max. (non-condensing)
		Storage humidity	90% RH max. (non-condensing)
		Vibration resistance	0.5 G (tested at frequency range from 10 to 500 Hz for 2 hours in each of the X, Y, and Z directions.
	Structure		Open frame
	Mass		Approx. 0.5 kg
Functions	Rotational speed		0 to 4500 min^{-1}
	Command resolution (P/R)		200, 800, 1600, 3200, 6400, 12800
	Regenerative resistor		None (External regenerative resistor is optional)
	Protection functions		Power supply voltage error, Regenerative voltage error, Overspeed, Encoder disconnection, Reset error, CPU error, Overload stop, Push operation error, Driver overheat
	LED indicator		Power status, alarm (based on number of blinks)
	Operating functions		Normal drive (relative motion command, absolute motion command), homing operation, module operation, continuous speed operation Pointing function: 256 points Program function: 256×16-line program / 8×512-line program
	Rotary switch		Node address setting (0 to E)
	DIP switch		SW1, 2: Selection of communication speed SW3 to 6: Activation/Deactivation setting of axes (ON=Activated) SW7 to 10: Terminating resistor setting (ON=With terminating resistor)
I/O signal	Input signal		Fixed functions for CN1 EXE, Point (4 points), SELECT, STOP, ALMCLR Functions assignable to CN1 (4 functions can be selected) General-purpose inputs, Point, Pause, Interlock Functions assignable to CN4 to CN7 (2 functions for each of 4 axes) Hard.Limit (SDN) signal Input signal: 5 to 24 VDC Limit switch (Pins no. 11 and 13 of CN4 to CN7 connectors): Internal 5 V pull-up
	Output signal		Fixed functions for CN1 In-Position, Ack, Busy, ALM Functions assignable to CN1 (8 functions can be selected) General-purpose outputs, Motor stop, H.Limit monitor, ZONE, Homing complete, END, STOP monitor, SDN monitor Output signal: Open collector 30 VDC, 30 mA max.
	Communication specifications		RS-485 Start / stop synchronization, half-duplex communication (model number ending with "0" or "1") RS-485 Start / stop synchronization, full-duplex communication (model number ending with "2" or "3")

PC interface software

This software allows you to set parameters from a PC for closed loop stepping systems.
It facilitates system startup and running tests.
The software can be downloaded from Product Information on our website.
http://www.sanyodenki.com

■Setup software title:

SANMOTION MOTOR SETUP SOFTWARE
Compatible driver: DC Input Type P (Multi-axis), Type E (Multi-axis)

■Main functions

Parameter settings (settings by group)
Diagnosis (alarm display, warning display, alarm cancellation)
Test run execution (speed JOG, positioning operation, motor home position search, serial encoder clearance)
Operating waveform display

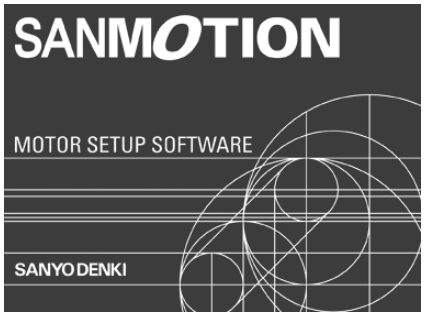
For PC-driver communication, the "Type P" requires an interface converter and the "Type E" requires a USB cable, respectively.

■Supported OS

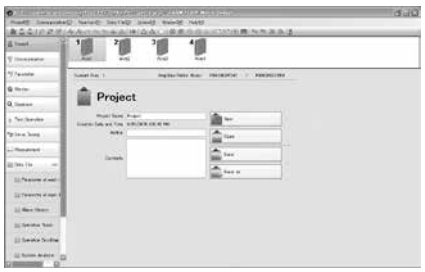
Windows® Vista / Windows® 7 / Windows® 8 / Windows® 10

* See our website for details on supported OS versions.

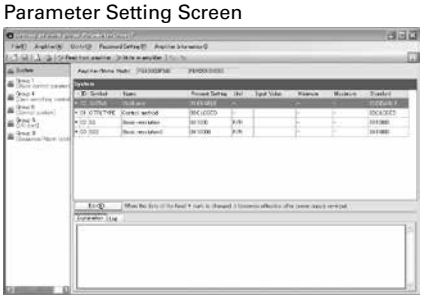
Main Screen



Main Screen

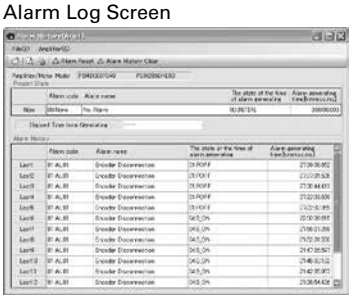


Parameter Setting Screen



Parameters can be set, saved, and read from a PC.

Alarm Log Screen



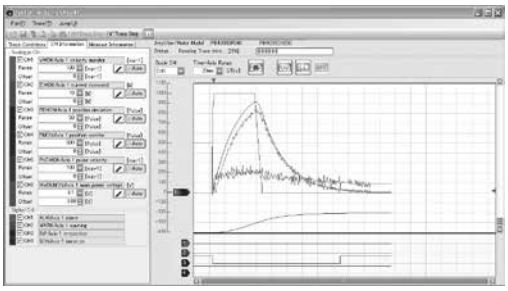
Current and 15 past alarm events can be viewed.

Test run



Motor can be test run easily by inputting speed commands and position commands from a PC.
(The screen shows a case of a positioning operation)

Measurement



Operation trace
Motor speed, torque, and internal status are displayed in graphics.

■Setup software title:

SANMOTION Model No. PB Setup software

■Model no.: SPBALL-01

Compatible driver: AC Input Type P, Type R

■Model no.: SPBA1W-01

Compatible driver: DC Input Type M

■Main functions

Direct command capability

Point data editing / execution

Program data editing / execution

Current position / Alarm / Driver status monitoring

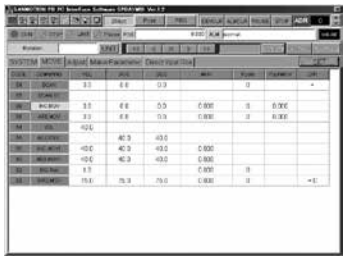
Operation waveform tracing, Off-line editing, Teaching function, etc.

For PC-driver communication, an interface converter is required.

■Supported OS

Windows® Vista / Windows® 7 (runs in Windows XP compatibility mode)

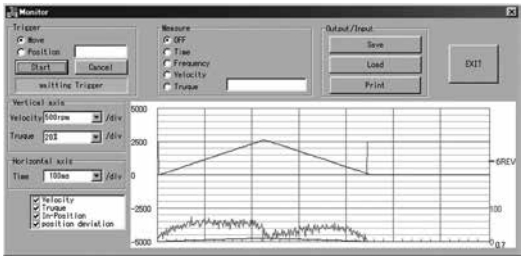
* See our website for details on supported OS versions.



1: Parameter Setting Screen



2: Point/Program Input Screen



3: Operation Waveform Monitor
(*SPBALL-01 and SPBA1W-01 are supported)

Communications converter unit

■Model no.: PBFM-U6

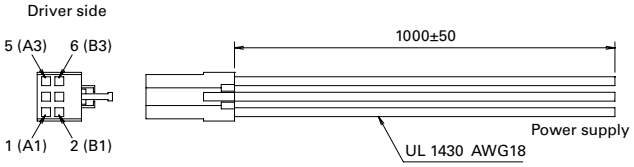
Description	Manufacturer model number	Quantity
USB/RS-485 converter	Uport 1130 (manufactured by MOXA)	1
Cable	PBC6T0005A (0.5 m)	1

Refer to the included installation manual (CD-ROM) or the manufacturer's website for instructions on installing the Uport 1130 driver or details on its use.

Options

For AC input (Type R, Type P)

Power cable Model no.: PBC8P0010A



Connector connection

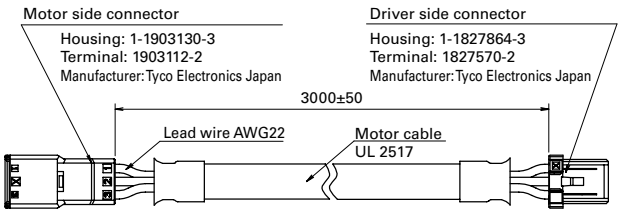
Pin no.	Lead wire color	Signal name
A1	–	–
B1	Black	R
A2	–	–
B2	Black	S
A3	–	–
B3	Black	T

Connector set: PBC8P0000A

Manufacturer model no.	Quantity
Housing: 1-1318119-3	1
Contact: 1318107-1	6

Manufacturer: Tyco Electronics Japan G.K.

Motor extension cable Model no.: PBC7M0030A



Connections of motor side connectors

Pin no.	Lead wire color	Signal name
A1	Blue	Motor lead wire
B1	Orange	Motor lead wire
A2	Red	Motor lead wire
B2	Yellow	Motor lead wire
A3	White	Brake lead wire
B3	Black	Brake lead wire

Connections of driver side connectors

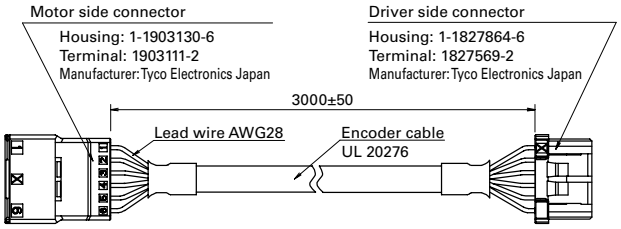
Pin no.	Lead wire color	Signal name
1 (A1)	Blue	Motor lead wire
2 (B1)	Orange	Motor lead wire
3 (A2)	Red	Motor lead wire
4 (B2)	Yellow	Motor lead wire
5 (A3)	White	Brake lead wire
6 (B3)	Black	Brake lead wire

Connector set: PBC7M0000A

Manufacturer model no.	Quantity
Housing: 1-1903130-3	1
Terminal: 1903112-2	6
Housing: 1-1827864-3	1
Terminal: 1827570-2	6

Manufacturer: Tyco Electronics Japan G.K.

Encoder extension cable Model no.: PBC7E0030A



Connections of motor side connectors

Pin no.	Lead wire color	Signal name
A1	Blue	CHANNEL A
B1	Brown	CHANNEL $\overline{A}$
A2	Green	CHANNEL B
B2	Purple	CHANNEL $\overline{B}$
A3	White	CHANNEL Z
B3	Yellow	CHANNEL $\overline{Z}$
A4	Red	+5 V
B4	Black	0 V
A5	N.C.	–
B5	Orange	OVER HEAT
A6	Black	Shield
B6	N.C.	–

Connections of driver side connectors

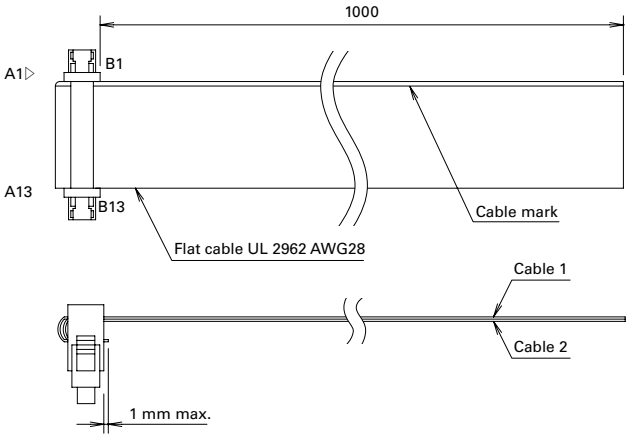
Pin no.	Lead wire color	Signal name
A1	Blue	CHANNEL $\overline{A}$
B1	Brown	CHANNEL $\overline{A}$
A2	Green	CHANNEL B
B2	Purple	CHANNEL $\overline{B}$
A3	White	CHANNEL Z
B3	Yellow	CHANNEL $\overline{Z}$
A4	Red	+5 V
B4	Black	0 V
A5	N.C.	–
B5	Orange	OVER HEAT
A6	Black	Shield
B6	N.C.	–

Connector set: PBC7E0000A

Manufacturer model no.	Quantity
Housing: 1-1903130-6	1
Terminal: 1903112-2	10
Housing: 1-1827864-6	1
Terminal: 1827570-2	10

Manufacturer: Tyco Electronics Japan G.K.

I/O signal cable (unshielded) Model no.: PBC5S0010A



Cable connection

Cable 1	Cable 2
A1-No. 1	B1-No. 14
A2-No. 2	B2-No. 15
A3-No. 3	B3-No. 16
A4-No. 4	B4-No. 17
A5-No. 5	B5-No. 18
A6-No. 6	B6-No. 19
A7-No. 7	B7-No. 20
A8-No. 8	B8-No. 21
A9-No. 9	B9-No. 22
A10-No. 10	B10-No. 23
A11-No. 11	B11-No. 24
A12-No. 12	B12-No. 25
A13-No. 13	B13-No. 26

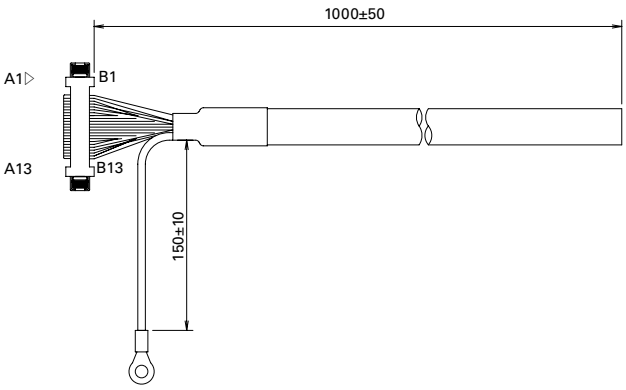
Connector set: PBC5S0000A

Manufacturer model no.	Quantity
Connector: 8822E-026-171D-F	1

Manufacturer: KEL CORPORATION

For AC input (Type R, Type P)

I/O signal cable (shielded) Model no.: PBC5S0010C



CN wiring

CN1 pin no.	Mark indication	Mark	Wire color
A1		Red	Orange
A2		Black	
A3		Red	Gray
A4		Black	
A5		Red	White
A6		Black	
A7		Red	Yellow
A8		Black	
A9		Red	Pink
A10		Black	
A11		Red	Orange
A12		Black	
A13		Red	Gray

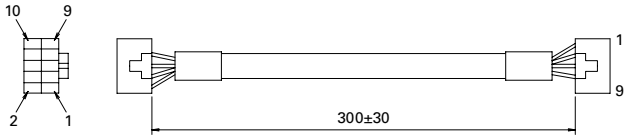
CN1 pin no.	Mark indication	Mark	Wire color
B1		Black	Gray
B2		Red	White
B3		Black	
B4		Red	Yellow
B5		Black	
B6		Red	Pink
B7		Black	
B8		Red	Orange
B9		Black	
B10		Red	Gray
B11		Black	
B12		Red	White
B13		Black	

Connector set: PBC5S0000A

Manufacturer model no.	Quantity
Connector: 8822E-026-171D-F	1

Manufacturer: KEL CORPORATION

Communication Cable (between drivers) Model no.: PBC6C0003A



Wiring between connectors

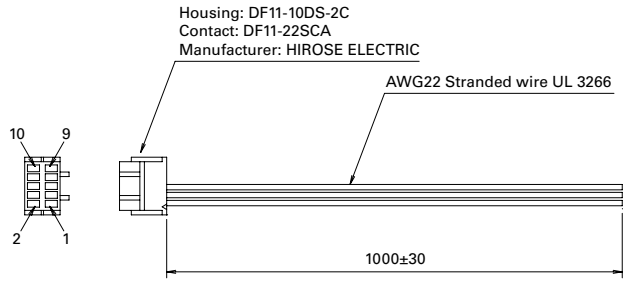
Signal name	CNA pin no.		CNB pin no.	Signal name
A	1	Yellow	1	A
B	2	White	2	B
(Y)	3	Brown	3	(Y)
(Z)	4	Blue	4	(Z)
GND	5	Black	5	GND
Vcc	6		6	Vcc
PCA	7	Purple	7	PCA
PCB	8	Green	8	PCB
24V	9		9	24 V
GND	10	Drain	10	GND

Connector set: PBC6C0000A

Manufacturer model no.	Quantity
Housing: PADP-10V-1-S	1
Contact: SPH-002T-P0.5L	10

Manufacturer: J.S.T. Mfg. Co.,Ltd.

Limit Input Cable Model no.: PBC7S0010A



Connections of driver side connectors

Pin no.	Lead wire color	Signal name
1	Red	–
2	Blue	–
3	Black	Forward direction limit
4	Black	Forward direction limit
5	Black	Reverse direction limit
6	Black	Reverse direction limit
7	N.C.	–
8	N.C.	–
9	N.C.	–
10	N.C.	–

Connector set: PBC7S0000A

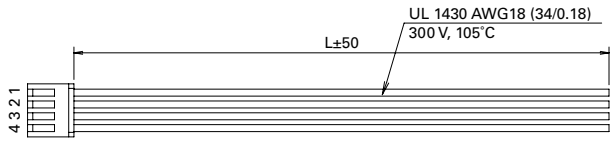
Manufacturer model no.	Quantity
Housing: DF11-10DS-2C	1
Contact: DF11-2428SCA	10

Manufacturer: HIROSE ELECTRIC CO., LTD.

Options

For DC input (Type M)

Power cable Model no.: PBC6P0010A



Connections of driver side connectors

Pin no.	Lead wire color	Signal name
1	Red	DC+24/48 V
2	Blue	GND
3	Yellow	(24 VDC) *
4	Green	FG

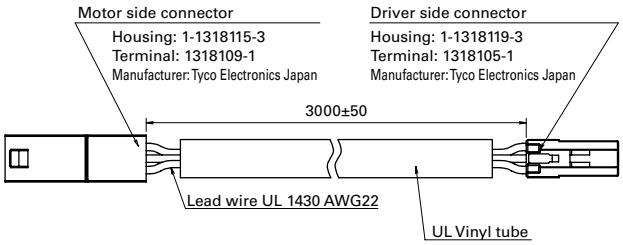
* Connect control circuit power supply only for drivers with model numbers ending with "1".

Connector set: PBC6P0000A

Manufacturer model no.	Quantity
Connector: VHR-4N	1
Contact: SVH-41T-P1.1	4

Manufacturer: J.S.T. Mfg. Co.,Ltd.

Motor extension cable Model no.: PBC6M0030A



Connections of motor side connectors

Pin no.	Lead wire color	Signal name
A1	Blue	Motor lead wire
B1	Orange	Motor lead wire
A2	Red	Motor lead wire
B2	Yellow	Motor lead wire
A3	White	Brake lead wire
B3	Black	Brake lead wire

Connections of driver side connectors

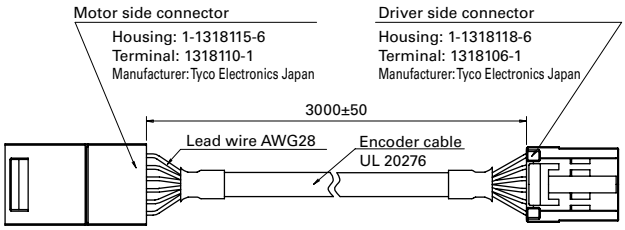
Pin no.	Lead wire color	Signal name
1 (A1)	Blue	Motor lead wire
2 (B1)	Orange	Motor lead wire
3 (A2)	Red	Motor lead wire
4 (B2)	Yellow	Motor lead wire
5 (A3)	White	Brake lead wire
6 (B3)	Black	Brake lead wire

Connector set: PBC6M0000A

Manufacturer model no.	Quantity
Housing: 1-1318115-3	1
Terminal: 1318109-1	6
Housing: 1-1318119-3	1
Terminal: 1318105-1	6

Manufacturer: Tyco Electronics Japan G.K.

Encoder extension cable Model no.: PBC6E0030A



Connections of motor side connectors

Pin no.	Lead wire color	Signal name
A1	Blue	CHANNEL A
B1	Brown	CHANNEL $\overline{A}$
A2	Green	CHANNEL B
B2	Purple	CHANNEL $\overline{B}$
A3	White	CHANNEL Z
B3	Yellow	CHANNEL $\overline{Z}$
A4	Red	+5 V
B4	Black	0 V
A5	N.C.	–
B5	Orange	OVER HEAT
A6	Black	Shield
B6	N.C.	–

Connections of driver side connectors

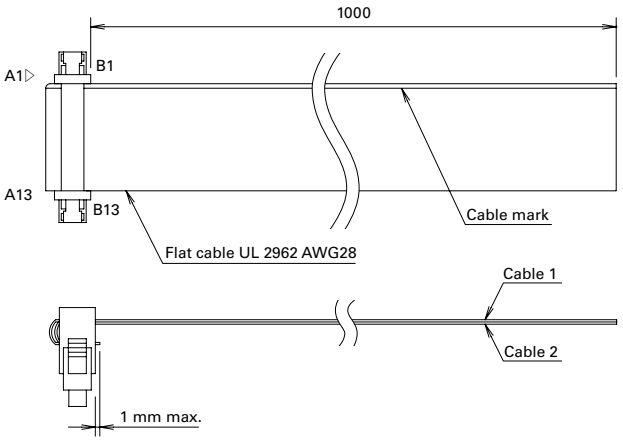
Pin no.	Lead wire color	Signal name
1 (A1)	Blue	CHANNEL A
2 (B1)	Brown	CHANNEL $\overline{A}$
3 (A2)	Green	CHANNEL B
4 (B2)	Purple	CHANNEL $\overline{B}$
5 (A3)	White	CHANNEL Z
6 (B3)	Yellow	CHANNEL $\overline{Z}$
7 (A4)	Red	+5 V
8 (B4)	Black	0 V
9 (A5)	N.C.	–
10 (B5)	Orange	OVER HEAT
11 (A6)	Black	Shield
12 (B6)	N.C.	–

Connector set: PBC6E0000A

Manufacturer model no.	Quantity
Housing: 1-1318115-6	1
Terminal: 1318110-1	10
Housing: 1-1318118-6	1
Terminal: 1318106-1	10

Manufacturer: Tyco Electronics Japan G.K.

I/O signal cable (unshielded) Model no.: PBC5S0010A



Cable connection

Cable 1	Cable 2
A1-No. 1	B1-No. 14
A2-No. 2	B2-No. 15
A3-No. 3	B3-No. 16
A4-No. 4	B4-No. 17
A5-No. 5	B5-No. 18
A6-No. 6	B6-No. 19
A7-No. 7	B7-No. 20
A8-No. 8	B8-No. 21
A9-No. 9	B9-No. 22
A10-No. 10	B10-No. 23
A11-No. 11	B11-No. 24
A12-No. 12	B12-No. 25
A13-No. 13	B13-No. 26

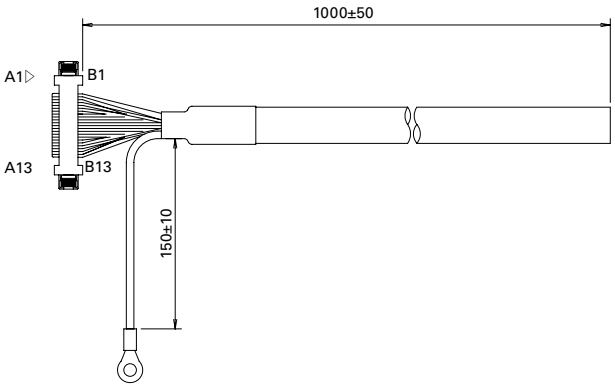
Connector set: PBC5S0000A

Manufacturer model no.	Quantity
Connector: 8822E-026-171D-F	1

Manufacturer: KEL CORPORATION

For DC input (Type M)

I/O signal cable (shielded) Model no.: PBC5S0010C



CN wiring

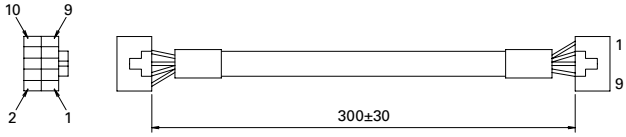
CN1 pin no.	Mark indication	Mark	Wire color
A1		Red	Orange
A2		Black	
A3		Red	Gray
A4		Black	
A5		Red	White
A6		Black	
A7		Red	Yellow
A8		Black	
A9		Red	Pink
A10		Black	
A11		Red	Orange
A12		Black	
A13		Red	Gray

CN1 pin no.	Mark indication	Mark	Wire color
B1		Black	Gray
B2		Red	White
B3		Black	
B4		Red	Yellow
B5		Black	
B6		Red	Pink
B7		Black	
B8		Red	Orange
B9		Black	
B10		Red	Gray
B11		Black	
B12		Red	White
B13		Black	

Connector set: PBC5S0000A

Manufacturer model no.	Quantity
Connector: 8822E-026-171D-F	1
Manufacturer: KEL CORPORATION	

Communication cable (between drivers) Model no.: PBC6C0003A



Wiring between connectors

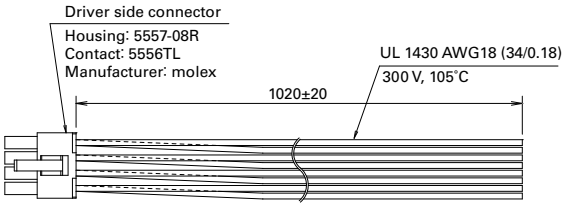
Signal name	CNA pin no.		CNB pin no.	Signal name
A	1	Yellow — Yellow	1	A
B	2	White — White	2	B
(Y)	3	Brown — Brown	3	(Y)
(Z)	4	Blue — Blue	4	(Z)
GND	5	Black — Black	5	GND
Vcc	6	Red — Red	6	Vcc
—	7	Purple — Purple	7	—
—	8	Green — Green	8	—
—	9		9	—
FG	10	Drain — Drain	10	FG

Connector set: PBC6C0000A

Manufacturer model no.	Quantity
Housing: PADP-10V-1-S	1
Contact: SPH-002T-P0.5L	10
Manufacturer: J.S.T. Mfg. Co.,Ltd.	

For DC input (Type P Multi-axis, Type E Multi-axis)

Power cable Model no.: PBC10P0010A



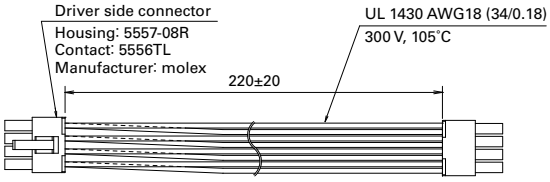
Connections of driver side connectors

CN1, CN2 pin no.	Name	Lead wire color
1	FG	Green
2	Control circuit power supply ground	Gray
3	Main circuit power supply ground	Blue
4	Main circuit power supply 24/48 VDC	Red
5	FG	Green
6	Control circuit power supply 24 VDC	Yellow
7	Main circuit power supply ground	Blue
8	Main circuit power supply 24/48 VDC	Red

Connector set: PBC10P0000A

Manufacturer model no.	Quantity
Connector: 5557-08R_NATURAL	1
Contact: 5556TL	8
Manufacturer: Molex Japan Co., Ltd.	

Power cable (between drivers) Model no.: PBC10P0002B



Connections of driver side connectors

CN1, CN2 pin no.	Name	Lead wire color
1	FG	Green
2	Control circuit power supply ground	Gray
3	Main circuit power supply ground	Blue
4	Main circuit power supply 24/48 VDC	Red
5	FG	Green
6	Control circuit power supply 24 VDC	Yellow
7	Main circuit power supply ground	Blue
8	Main circuit power supply 24/48 VDC	Red

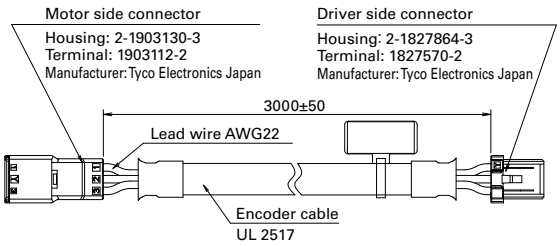
Connector set: PBC10P0000A

Manufacturer model no.	Quantity
Connector: 5557-08R_NATURAL	1
Contact: 5556TL	8
Manufacturer: Molex Japan Co., Ltd.	

Options

For DC input (Type P Multi-axis, Type E Multi-axis)

Motor extension cable Model no.: PBC8M0030A



Connections of encoder side connectors

Pin no.	Lead wire color	Signal name
A1	Blue	Motor lead wire
B1	Orange	Motor lead wire
A2	Red	Motor lead wire
B2	Yellow	Motor lead wire
A3	White	Brake lead wire
B3	Black	Brake lead wire

Connections of driver side connectors

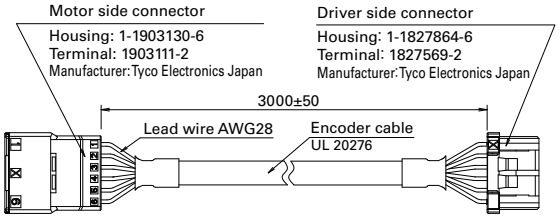
Pin no.	Lead wire color	Signal name
A1	Blue	Motor lead wire
B1	Orange	Motor lead wire
A2	Red	Motor lead wire
B2	Yellow	Motor lead wire
A3	White	Brake lead wire
B3	Black	Brake lead wire

Connector set: PBC8M0000A

Manufacturer model no.	Quantity
Housing: 2-1827864-3	1
Terminal: 1827570-2	6
Housing: 2-1903130-3	1
Terminal: 1903112-2	6

Manufacturer: Tyco Electronics Japan G.K.

Encoder extension cable Model no.: PBC7E0030A



Connections of encoder side connectors

		Optical incremental	Battery-less optical absolute
Pin no.	Lead wire color	Signal name	Signal name
A1	Blue	CHANNEL A	ES+
B1	Brown	CHANNEL $\overline{A}$	ES-
A2	Green	CHANNEL B	–
B2	Purple	CHANNEL $\overline{B}$	–
A3	White	CHANNEL Z	–
B3	Yellow	CHANNEL $\overline{Z}$	–
A4	Red	+5 V	+5 V
B4	Black	0 V	0 V
A5	N.C.	–	–
B5	Orange	OVER HEAT	–
A6	Black	Shield	Shield
B6	N.C.	–	–

Connections of driver side connectors

		Optical incremental	Battery-less optical absolute
Pin no.	Lead wire color	Signal name	Signal name
A1	Blue	CHANNEL A	ES+
B1	Brown	CHANNEL $\overline{A}$	ES-
A2	Green	CHANNEL B	–
B2	Purple	CHANNEL $\overline{B}$	–
A3	White	CHANNEL Z	–
B3	Yellow	CHANNEL $\overline{Z}$	–
A4	Red	+5 V	+5 V
B4	Black	0 V	0 V
A5	N.C.	–	–
B5	Orange	OVER HEAT	–
A6	Black	Shield	Shield
B6	N.C.	–	–

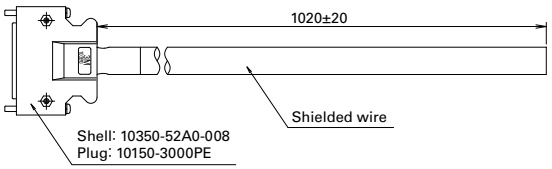
Connector set: PBC7E0000A

Manufacturer model no.	Quantity
Housing: 1-1827864-6	1
Terminal: 1827569-2	10
Housing: 1-1903130-6	1
Terminal: 1903111-2	10

Manufacturer: Tyco Electronics Japan G.K.

For DC input (Type P Multi-axis, Type E Multi-axis)

I/O signal cable Model no.: PBC8S0010C



Connector wiring: Terminal name

Terminal number	Signal name	Insulator color	Print mark type	Print mark color
1	CW1+	Orange	1	Red
2	CW1-	Orange	1	Black
3	CCW1+	Gray	1	Red
4	CCW1-	Gray	1	Black
5	CW2+	White	1	Red
6	CW2-	White	1	Black
7	CCW2+	Yellow	1	Red
8	CCW2-	Yellow	1	Black
9	COMI	Pink	1	Red
10	I1	Pink	1	Black
11	I2	Orange	2	Red
12	I3	Orange	2	Black
13	I4	Gray	2	Red
14	I5	Gray	2	Black
15	I6	White	2	Red
16	I7	White	2	Black
17	I8	Yellow	2	Red
18	I9	Yellow	2	Black
19	I10	Pink	2	Red
20	I11	Pink	2	Black
21	I12	Orange	3	Red
22	I13	Orange	3	Black
23		Gray	3	Red
24		Gray	3	Black
25		White	3	Red
26	CW3+	White	3	Black
27	CW3-	Yellow	3	Red

Terminal number	Signal name	Insulator color	Print mark type	Print mark color
28	CCW3+	Yellow	3	Black
29	CCW3-	Pink	3	Red
30	CW4+	Pink	3	Black
31	CW4-	Orange	4	Red
32	CCW4+	Orange	4	Black
33	CCW4-	Gray	4	Red
34	01	Gray	4	Black
35	02	White	4	Red
36	03	White	4	Black
37	04	Yellow	4	Red
38	05	Yellow	4	Black
39	06	Pink	4	Red
40	07	Pink	4	Black
41	08	Orange	5	Red
42	09	Orange	5	Black
43	010	Gray	5	Red
44	011	Gray	5	Black
45	012	White	5	Red
46	013	White	5	Black
47		Yellow	5	Red
48		Yellow	5	Black
49	COMO	Pink	5	Red
50	COMO	Pink	5	Black
Drain wire		Shielding*		

* Follow instructions on the diagram for shielding drain wires.

Connector set: PBC8S0000C

Manufacturer model no.	Quantity
Shell kit: 10350-52A0-008	1
Plug: 10150-3000PE	1

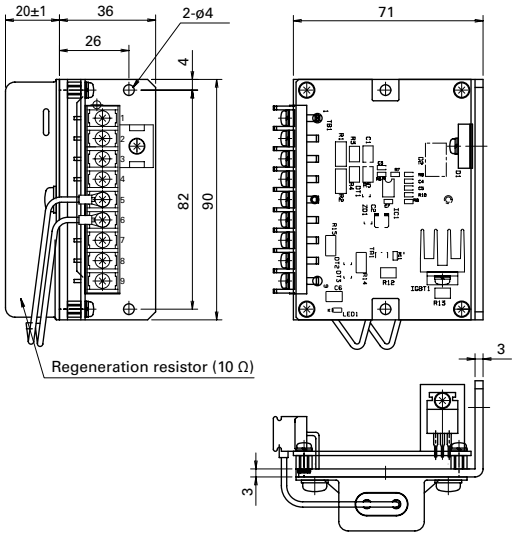
Manufacturer: 3M Japan Limited

Print mark type

Mark type	Shape	
No. 1		
No. 2		
No. 3		
No. 4		
No. 5		

Regenerative unit (Unit: mm)

Model no.: PBFE-02



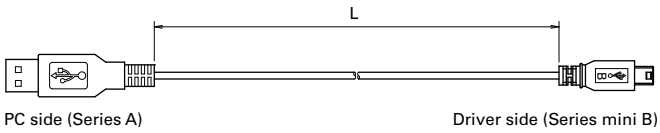
* TB1: Terminal block wiring screw M3
Tightening torque 0.6 N·m

** The external regenerative resistor is installed on the back side.

Options

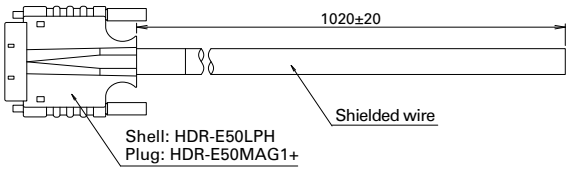
For DC input (Type E Multi-axis)

PC communication cable Model no.: AL-00896515-01
Model no.: AL-00896515-02



Cable length: L (m)	Model no.
1.0	AL-00896515-01
2.0	AL-00896515-02

I/O signal cable Model no.: PBC9S0010C



Connector set: PBC9S0000C

Manufacturer model no.	Quantity
Shell kit: HDR-E50LPH	1
Plug: HDR-E50MAG1+	1

Manufacturer: 3M Japan Limited

Safety Precautions

The products in this catalog are designed to be used with general industrial devices. When using, pay sufficient attention to the following:

- Read the Instruction Manual carefully prior to installation, assembly, and/or operation for the correct usage of the product.
- Never attempt to disassemble or alter the product in any way.
- Contact us or your point of sale for installation or maintenance services of the product.
- Regarding the following uses of the product, consult us in advance because special considerations are required for operation, maintenance, and management such as dualization of systems, introduction of an emergency generator, and so forth.

❶ Use in medical equipment that may affect people's lives or cause bodily injury
❷ Use in transportation systems or transport-related equipment such as trains or elevators, that may affect people's lives or cause bodily injury
❸ Use in computer systems that may have an impact on society or on the public
❹ Use in other devices that have a major impact on human safety or on maintaining public operations

- In addition to the above, contact us or your point of sale for use in an environment where vibrations occur, such as in automobiles or transportation systems.
- For use in space, aviation, or nuclear power-related applications, contact us or your point of sale.
- The products shown in this catalog are subject to Japanese Export Control Law. Diversion contrary to the law of exporting country is prohibited.

Safety Information

Warning Labels on Products

Products bear the following Warning Labels to indicate precautions, depending on the model.



This label is attached to high voltage parts such as electrically charged or cover-protected parts, indicating the risk of electric shock.



This label is attached to the GND terminals of a driver, recommending that the terminals should be well grounded.



This label is attached to certain areas of a driver where voltages exceeding specified limits are used, drawing attention to the risk of electric shock.



Indicates that the motor may get hot, resulting in burns.



Indicates that the motor should be grounded.

Safety Alert Symbols

The following symbols are used in the manual to indicate potential hazardous situations and important actions.



Denotes immediate hazards that may cause severe bodily injury or death as a result of incorrect operation.



Denotes hazards that could cause bodily injury and product or property damage as a result of incorrect operation.

> Even those hazards denoted by the ⚠CAUTION symbol could lead to a serious accident.
> Make sure to strictly follow these safety precautions.



Indicates actions that must not be allowed to occur (prohibited actions).



Indicates actions that must be carried out (mandatory actions).

⚠ DANGER

General

1. Do not use the product in an explosive, flammable or corrosive atmosphere, watery place or near a combustible material. Doing so may cause injury or fire.
2. Have a person with expert knowledge on hand for performing the transportation, installation, wiring, operation, maintenance or inspection of the product. Without such knowledge, it may cause an electric shock, injury or fire.
3. Do not work on wiring, maintenance servicing or inspection with the electric power on. Perform either of those five minutes after turning the power off. Failure to do so may cause an electric shock.
4. When the protective functions of the product is activated, turn the power off immediately and eliminate the cause. If continuing the operation without eliminating the cause, the product may operate improperly and cause injury or a breakdown of the system devices.
5. The motor may have step-out during operation or when it stops depending on the magnitude of the load. Before using this product, perform adequate trial operations under the maximum load conditions to check that the product operates reliably. Failure to do so may cause a breakdown of the system. (When the product is used to drive upward/downward, the load may fall off due to step-out.)
6. Do not touch the internal parts of the driver. Doing so may cause an electric shock.

Wiring

7. Do not connect the motor directly to a commercial power outlet. Doing so may cause an electric shock, injury or fire. Power should be supplied to the motor through the driving circuit.
8. Use an electric power source within the rated input voltage. Using otherwise may cause fire or an electric shock.
9. Connect the driver and motor to the ground. Using without grounding may cause an electric shock.
10. Do not harm, forcibly put a stress, or load a heavy article on the cable or get it caught between the articles. Doing so may cause an electric shock.
11. Perform wiring with the power cable as instructed by the wiring diagram or the Instruction Manual. Doing otherwise may cause an electric shock or fire.
12. Do not move the motor cable, as it is not a movable cable. Doing so may result in electric shock, injury, or fire.

Operation

13. Do not touch the rotating part of the motor during its operation. Touching it may cause injury.
14. Do not reach or touch the electric terminals while electric power is on. Doing so may cause an electric shock.
15. Never disconnect any of the connectors while electric power is on. Doing so may cause an electric shock and corruption.
16. Do not operate this product with live parts exposed. Doing so may result in electric shock.
17. If smoke, fire, unusual smells, or unusual sounds are produced from the driver or motor, turn off the power and stop using this product immediately. Not doing so may result in electric shock, injury, or fire.

⚠ CAUTION

General

1. Prior to installation, operation, maintenance servicing or inspection, be sure to read the Instruction Manual and follow the instructions to perform. Failure to follow the instructions may cause an electric shock, injury or fire.
2. Do not use the driver or the motor under conditions that exceed the specification values. Doing so may cause an electric shock, injury or fire.
3. Do not insert a finger or an object into the opening of the product. Doing so may cause an electric shock, injury or fire.
4. Do not use a damaged driver or motor. Doing so may cause injury, fire or the like.
5. Use the driver and motor in the designated combination. Using otherwise may cause fire or failure.
6. The operating driver, motor, and peripheral devices become very hot. Be careful so as not to get burned.
7. Never disassemble, repair, modify, or remanufacture this product. Doing so may result in electric shock, injury, or fire.
8. Do not remove the nameplate. Using this product with an incorrect rating may result in fire.
9. Be careful that this product does not fall or tip over when handling, as this can be dangerous.

Unpacking

10. Confirm that the bottom and top of the box are facing correctly while unpacking. Failure to do so may cause injury.
11. Confirm that the product is the one that you have ordered. Installing an incorrect product may cause a breakdown.

Wiring

12. Do not measure the insulation resistance or dielectric voltage of the product. Doing so may cause a breakdown. Contact us or your point of sale instead, if such a measurement is required.
13. Perform wiring conforming to the technical standards of electric facility or the wiring rule. Doing otherwise may cause burning or fire.
14. Ensure that wiring are done correctly. Incorrect wiring may cause the motor to run out of control, resulting in injury.
15. Make sure to insulate the included capacitor and terminals for external resistor connection. Failure to do so may cause an electric shock.

Installation

16. Do not step on, or stack heavy items on the product. Doing so may cause injury.
17. Make sure that the intake and exhaust ports are not blocked or stuffed by foreign substances. Failure to do so may cause fire.
18. Make sure to follow the specified driver mounting orientation. Failure to do so may cause failure.
19. Keep a distance as instructed by the Instruction Manual for the driver from the inner surface of the control console or other devices. Failure to do so may cause failure.
20. Place the product with great care so as to prevent from danger such as a tumble or a turnover.
21. Mount the product on an incombustible material such as metal. Failure to do so may cause fire, injury, or damage to product.
22. Do not place combustible material around this product. Failure to do so may result in fire or burns.
23. Be sure to provide an adequate ventilation path when installing this product, and do not block the intake and exhaust ports. Failure to do so may result in electric shock, fire, or device breakdown.
24. Confirm the rotating direction before connecting with the mechanical device. Failure to do so may cause injury or a breakdown.
25. Do not touch the motor output shaft (including the key slot and gears) with your bare hand. Doing so may cause injury.
26. Make sure not to apply excessive force to the output shaft.

Operation

27. The motor is not equipped with any protective device. Take protective measures using an over-current protective relay, a ground fault interrupter, a protective device from excess temperature, and an emergency stopping device. Failure to do so may cause injury or fire.
28. Do not touch the product while the power is on or for a while after the power is turned off since the driver and motor remain very hot. Doing so may cause burns. In particular, the temperature of the motor may rise considerably depending on the operating conditions. Maintain motor surface temperature at 85° C or lower while in use.
29. Stop operations immediately when an emergency occurs. Failure to do so may cause an electric shock, injury, or fire.
30. Do not change adjustment to an extreme, for such a change results in unstable operation and may cause injury.
31. When performing a trial operation, fasten the motor and disconnect it from the mechanical system. Check the operation, then

connect it to the machine. Failure to do so may cause injury.

32. When the alarm has been activated, eliminate the cause and ensure safety before resuming operations. Failure to do so may cause injury.
33. When the electric power recovers after a momentary interruption, do not approach the devices because the system may restart operation by itself. (Set the system so as to secure the safety even when it restarts on such occasions.) Failure to do so may cause injury.
34. Confirm that the electric power supply properly conforms to the product specifications. Failure to do so may cause failure.
35. The brake mechanism of the motor with the electromagnetic brake is used to hold the movable section and the motor position. Do not use it as a safety measure. Doing so may cause the breakdown of the system.
36. Firmly stabilize the key when operating the motor with the key individually. Failure to do so may cause injury.

Maintenance

37. Driver and motor frames become very hot. Be careful when performing maintenance or inspection. Failure to do so may cause burns.
38. It is recommended to replace the electrolytic condenser of the driver with a new one for securing the preventive measure after using for 5 years (the expected life in an average operating environment of 40°C). The expected life of the fuse is 10 years in an average operating environment of 40°C. Thus, periodical replacement is recommended.
39. Contact us or your point of sale for repair. If the product is disassembled by the user, it may become inoperable.

Transportation

40. Handle the product with care during transportation so as to prevent from dangers such as tumbling or overturning.
41. Do not hold with the cable or the motor spindle. Doing so may cause trouble or injury.

Disposal

42. When scrapping the driver or stepping motor, handle it as general industrial waste.

PROHIBITED

Storage

1. Avoid storing this product in places exposed to rain or water drops, or in an environment with hazardous gas or liquid. Failure to do so may cause trouble.

Maintenance

2. Do not disassemble or repair the product. Doing so may cause fire or an electric shock.

General

3. Do not remove the nameplate. Using this product with an incorrect rating may result in fire.

MANDATORY

Storage

1. Store the product in a location that is not exposed to sunlight, at a temperature and humidity within the product specifications.
2. If the driver has been stored for a long period (3 years or longer as a general guide), contact us. The capacitance may have decreased with the electrolytic condenser due to the long period storage, which may cause failure.

Operation

3. Install an external emergency stop circuit to turn the power off in the event that operation must be instantly halted.
4. Operate products within the specified ambient temperature and humidity for each.

Transportation

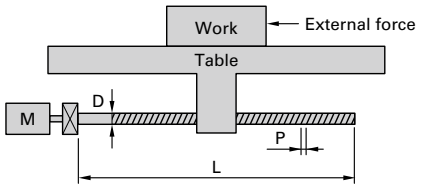
5. Excess loading of the product on the carrier may cause the load to fall in pieces. Follow the instructions given outside the package.

MEMO

■Selection materials for each mechanism

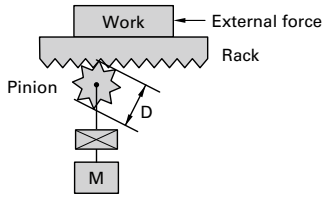
The diagrams below depict representative mechanisms and the points used in their selection. Notify us of the information shown here when requesting us to make a selection.

Ball screw



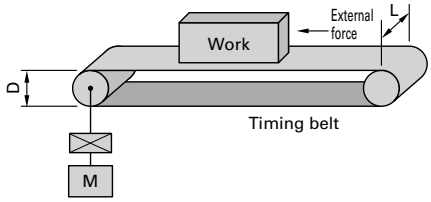
External force	F	N
Weight of work+table	W	kg
Ball screw diameter	D	m
Ball screw length	L	m
Ball screw lead	P	m
Ball screw material specific gravity	ρ	kg/m³
Friction coefficient	μ	
Gear ratio*	G	
Mechanical efficiency	η	

Rack and pinion



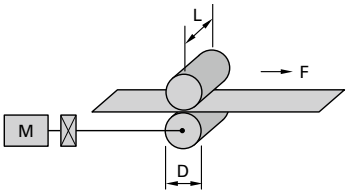
External force	F	N
Work+rack weight	W	kg
Pinion diameter	D	m
Pinion thickness	L	m
Pinion material specific gravity	ρ	kg/m³
Friction coefficient	μ	
Gear ratio*	G	
Mechanical efficiency	η	

Belt drive



External force	F	N
Work+belt weight	W	kg
Pulley diameter	D	m
Pulley width	L	m
Pulley material specific gravity	ρ	kg/m³
Pulley moment of inertia	J	kg·m²
Gear ratio*	G	
Mechanical efficiency	η	

Roll feed



Sheet tension	F	N
Roll diameter	D	m
Roll width	L	m
Roll material specific gravity	ρ	kg/m³
Roll moment of inertia	J	kg·m²
Gear ratio*	G	
Mechanical efficiency	η	

Rotary table

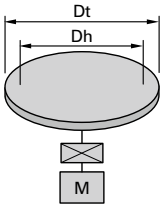
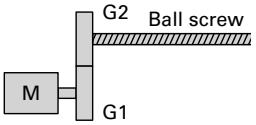


Table weight	W	kg
Table diameter	Dt	m
Table support diameter	Dh	m
Table moment of inertia	J	kg·m²
Support area friction coefficient	μ	
Gear ratio*	G	
Mechanical efficiency	η	

*How to find the gear ratio (G)



$$G = \frac{\text{Number of ball screw gears (G2)}}{\text{Number of motor gears (G1)}}$$

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