

ARTISAN®
TECHNOLOGY GROUP

Your **definitive** source for quality pre-owned equipment.

Artisan Technology Group
(217) 352-9330 | sales@artisantg.com | artisantg.com

Full-service, independent repair center
with experienced engineers and technicians on staff.

We buy your excess, underutilized, and idle equipment
along with credit for buybacks and trade-ins.

Custom engineering
so your equipment works exactly as you specify.

- Critical and expedited services
- In stock / Ready-to-ship
- Leasing / Rentals / Demos
- ITAR-certified secure asset solutions

Expert team | Trust guarantee | 100% satisfaction

All trademarks, brand names, and brands appearing herein are the property of their respective owners.

Find the *Abaco Systems / SBS / Greenspring IP-Quadrature* at our website: ***Click HERE***



IP-Quadrature

Four Channel
Quadrature Decoder
IndustryPack®

User's Manual

©SBS Technologies, Inc.
Subject to change without notice.
Hardware Revision A
Part Number: 89004590 Rev. 1.0
20030414

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

IP-Quadrature

Four Channel

Quadrature Decoder

IndustryPack®

SBS Technologies, Inc.

1284 Corporate Center Drive

St. Paul, MN 55121-1245

Tel: (651) 905-4700

FAX: (651) 905-4701

Email: support.commercial@sbs.com

http://www.sbs.com

©2003 SBS Technologies, Inc.
IndustryPack is a registered trademark of SBS Technologie
QuickPack, SDpacK and Unilin are trademarks SBS Techno
Inc. PC•MIP is a trademark of SBS Technologies, Inc. and
Mikro GmbH.

SBS Technologies, Inc acknowledges the trademarks of oth
organizations for their respective products mentioned in this
document.

All rights are reserved: No one is permitted to reproduce or
duplicate, in any form, the whole or part of this document wi
the express consent of SBS Technologies, Inc. This docume
meant solely for the purpose in which it was delivered.

SBS Technologies, Inc. reserves the right to make any char
the devices or device specifications contained herein at any
and without notice. Customers are advised to verify all infor
contained in this document.

The electronic equipment described herein generates, uses
may radiate radio frequency energy, which can cause radio
interference. SBS Technologies, Inc. assumes no liability fo
damages caused by such interference.

SBS Technologies, Inc.'s products are **not** authorized for us
critical components in medical applications such as life supp
equipment, without the express consent of the president of S
Technologies, Inc., Commercial Group.

This product has been designed to operate with IndustryPac
PC•MIP or PMC modules or carriers and compatible user-p
equipment. Connection of incompatible hardware is likely to
serious damage. SBS Technologies, Inc. assumes no liabili
any damages caused by such incompatibility.

---

e.

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

Table of Contents

Product Description 6

Theory of Operation 9
- Input Circuitry 9
- 8 MHz Output Clock 11
- Input Polarity 12
- Floating Inputs 12
- Timing Diagrams 12
- Counter Circuitry 15
- Counting and Control Input Modes 16
- Quadrature Count Direction 19
- Interrupt Logic 19
- Interface Logic 20

VMEbus Addressing 21

NuBus Addressing 23

ISA (PC-AT) Bus Addressing 24

Programming 25
- Detailed Register Descriptions 25
  - Output Latch [OL] 25
  - Preset/Compare Register [PCR] 26
  - Status Register [SR] 26
  - Counter Control Register [CR] 27
  - Input Control Register [ICR] 28
  - Output Control Register [OCR] 29
  - Quadrature Register [QR] 30
  - Channel Configuration Register [CHCR] 30
  - Control and Status Register [CSR] 32
  - Vector Register [VR] 33
- Power Up and Reset Initializing 33

I/O Pin Wiring 34

IndustryPack Logic Interface Pin Assignment 36

ID PROM 37

Construction and Reliability 38

Repair 39

Specifications 40

QuickStart Software Support 41

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

List of Figures

Figure 1 Simplified Block Diagram of IP-Quadrature 8
Figure 2 Input Termination Resistor Networks 11
Figure 3 Wiring Input Detail Drawing 11
Figure 4 Wiring Input Options 12
Figure 5 Quadrature Timing Diagram 14
Figure 6 Basic Down Counting Timing Diagram 15
Figure 7 Basic Control Timing Diagram 15
Figure 8 Gated Counter Timing Diagram 16
Figure 9 Counting Modes 18
Figure 10 Control Modes 19
Figure 11 Z Control Function Programming Summary 20
Figure 12 Interrupt Vector Low Bit Encoding 20
Figure 13 VMEbus Address Map 24
Figure 14 Nubus Address Map 25
Figure 15 ISA Address Map 26
Figure 16 Register Abbreviations and Locations 27
Figure 17 Control Function Selection 34
Figure 18 I/O Pin Assignment 37
Figure 19 Logic Interface Pin Assignment 38
Figure 20 ID PROM Data (hex) 39

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

Product Description

IP-Quadrature provides high density, cost-effective flexible implementation of four quadrature decoder channels. Channels may also be used as general purpose counters. Four independent channels provide 24-bit resolution, programmable modes, programmable polarity, interrupt capability, differential or single-ended (RS-422 or TTL/CMOS) input, read-on-the-fly capability, and a count frequency of 0 to 10 MHz.

Quadrature encoders are popular sensors that provide accurate, low cost incremental motion sensing. Most commonly, they are shaft encoders that provide 512 to 2048 counts per revolution. They are also commonly used as linear encoders with resolutions down to 0.005 inch. They are available in nearly any length desired. Most encoders are now optical, using molded assemblies consisting of a pair of LEDs, lenses, photo-sensors, and simple electronics. For rotary motion the assembly senses alternating opaque and clear lines on a rotating wheel. For linear motion the alternating lines may be on a fixed bar and the sensor assembly moves, or vice-versa. The pair of LED and photo-sensors are offset about one-half line width so that direction of motion may be sensed by observing the relative phase of the two outputs. Typical quadrature encoder outputs are a pair of digital logic signals that are nominally 90° out of phase. Some encoders also provide an "index" pulse output once per revolution to provide absolute position information. Most modern encoders run from +5 volts and provide CMOS/TTL logic outputs and/or RS-422 differential logic outputs. RS-422 is recommended where possible because of its inherent noise immunity and the ability to run long distances. TTL logic levels should normally be restricted to cables less than ten feet in length. Quadrature encoders are available from Hewlett-Packard, US digital, and other sources.

The general purpose input structure permits differential input from line drivers (RS-422 levels) or single-ended logic level input ("TTL") directly from most sensors. Programmable TTL resistive terminators provide for flexible high-quality signal termination.

There are three inputs per channel. For normal quadrature operation the two quadrature inputs are called X and Y. These inputs are sometimes called A and B lines from encoders. The X and Y inputs are normally driven 90° out of phase. There is also a control input on each channel called Z. Its function is programmable, but it typically operates, if used, as an index or latch input.

There is a programmable prescaler for each channel that may be set for X1, X2 or X4 operation.

Vectored interrupts are fully supported. Interrupts are individually maskable. Selectable conditions are interrupt on borrow and interrupt on match (compare).

RS-422 differential input lines are normally terminated with 120Ω resistors. Users may remove these socketed resistor networks or replace them with a different value if desired.

Each channel consists of a programmable input section, a 24-bit up/down counter block, a 24-bit capture/match register, and a 24-bit output latch. The output latch permits accurate "on-the-fly" reading of quadrature position values. The capture/match register may be used as either a hardware "capture" register to record exact mechanical position or to provide an interrupt any arbitrary programmable quadrature position value.

The all CMOS design is inherently low power. Up to 16 quadrature channels may be implemented in one host system slot.

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

Key Features

- Four quadrature decoder channels, independently programmable
- Any channel may also act as a general purpose counter
- 24-bit resolution per channel
- DC to 10 MHz general purpose count rates
- DC to 1.2 MHz quadrature count rates (higher count rate in X1 and X2 modes)
- Counters readable “on the fly”—24-bit output register
- 24-bit register for capture or match interrupt on each channel
- Inputs may be differential or single-ended
- Direct connection to most sensors
- Programmable TTL resistor termination
- Each channel has a programmable control input
- Control input may be used to capture exact position on the fly
- Each channel may be used as a general purpose up/down counter
- Full programmable interrupt support
- Programmable modes; programmable prescaler: 1X, 2X, 4X.
- Individually programmable polarities for Count and Control inputs
- All CMOS
- Up to 16 counter channels per VME slot

A block diagram of the IP-Quadrature is shown in Figure 1 below.

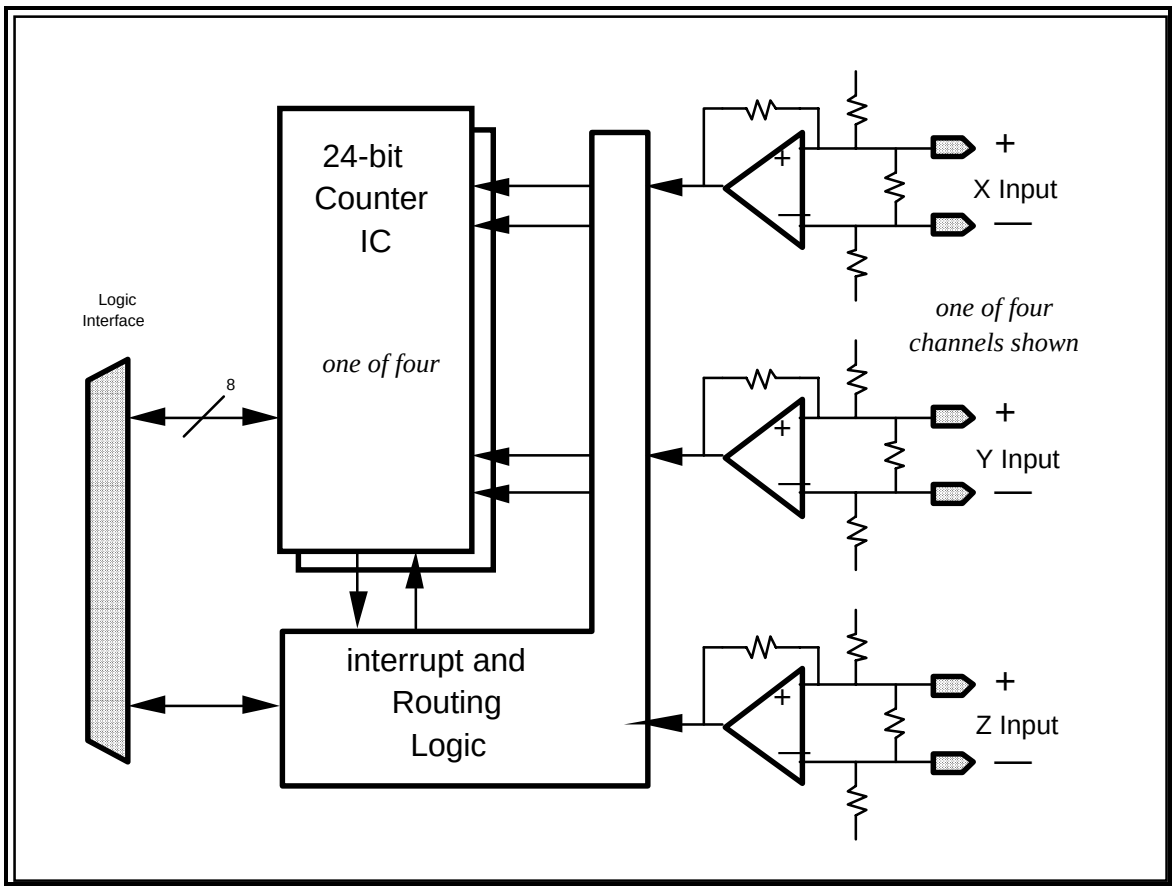


Figure 1 Simplified Block Diagram of IP-Quadrature

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

Special Order Options

Versions of IP-Quadrature may be special ordered from the factory. Normally, special orders require a minimum shipment of 25 units. Special order options include:

- Depopulating for fewer channels
- Special input voltage requirements
- Special interrupt requirements
- Extended temperature
- Special testing and labeling

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

Theory of Operation

IP-Quadrature consists of the following functional blocks:

- Input Circuitry
- Polarity and Function Selection
- Counters
- Interrupt Logic
- IP Interface Logic

There are four quadrature decoder channels on the IP. The channels are independent, although some input termination options are implemented in groups of two channels.

Each channel has three inputs, called X, Y, and Z. Normally X and Y are the two quadrature inputs and Z is the optional control or index input. If the channel is used as a general purpose counter then there are more programmable options for the use of X, Y and Z.

Each channel has its own 24-bit count register, 24-bit preset/comparitor register and 24-bit output latch register, and its own control and status registers.

The interrupt logic, polarity and function select logic, and IP interface logic is all located in a single 100-pin Xilinx programmable logic cell array (LCA). There are separate registers in the Xilinx LCA for each channel. These registers select the input polarities, counting functions, and interrupt control for the four channels.

Input Circuitry

A detail diagram of the input circuit is shown in Figure 3 on the next page. The input circuitry consists of RS-422 differential receivers (comparitors) with resistors to implement termination options. Standard input is differential RS-422, terminated with 120Ω across the input. The termination resistors are socketed and may be removed or changed by the user. The resistor designators in Figure 3 are for reference here only; they do not correspond to designators on the actual IP.

Alternatively the input may be TTL or similar logic levels. One side of the RS-422 input is biased at approximately 1.75 volts, permitting single-ended TTL, NMOS, CMOS, or opto-coupler input to be directly connected. When running in this mode, one volt of hysteresis is implemented on the receiver to reduce noise. The IP-Quadrature can be converted from RS-422 input to TTL input by removing the RS-422 terminating resistor networks from their sockets. A termination network for TTL input may be switched in electronically through software.

R1, as shown in Figure 3, is the termination resistor for the differential RS-422 input. The IP-Quadrature is shipped with a default termination resistor value of 120Ω. This resistor is implement in SIP networks, and may be removed or changed by the customer, or by SBS for special orders. Typical terminator values range from 75Ω to 330Ω, and depend on the customer's cabling and type of driver. This resistor should be removed for single-ended logic-level input, by following the table of Figure 2 no the next page:

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

Channel	RS-422 input	TTL input
1	RN10 in	RN10 out
2	RN8 in	RN8 out
3	RN7 in	RN7 out
4	RN1 in	RN1 out

Note: All four resistor-pack networks are 120Ω, default.

Figure 2 Input Termination Resistor Networks

R2 and R3, as shown in Figure 3, are used to support single-ended logic-level input. R2 is connected to a nominal 1.75 volt source to bias the comparitor at a suitable logic threshold. R3 is used to implement about one volt of hysteresis when the single-ended logic-level input is used. The parallel combination of R2 and R3 is equivalent to about a 10KΩ load on the + input to the comparitor. This is a small load for RS-422 inputs, and does not unbalance the input significantly. Thus R2 and R3 may be left in place, even when using the RS-422 input mode.

R4 is part of an electronically enabled termination network. A Unitrode UC5603Z provides a voltage reference, buffer, laser-trimmed resistors, and electronic switches. There is one switchable network for each group of two channels. When switched in, the network provides a 110Ω termination resistor to 2.85 volts. The resistance value and the voltage are fixed. This termination value is reasonably close to the characteristic impedance of most flat cable and twisted pair cable.

Caution: When using the X and Y inputs with the TTL terminator turned off, DO NOT leave inputs floating. Floating inputs will not produce a consistent output from the comparitor, and thus could produce inconsistent operation (count up versus count down, for example) of IP-Quadrature.

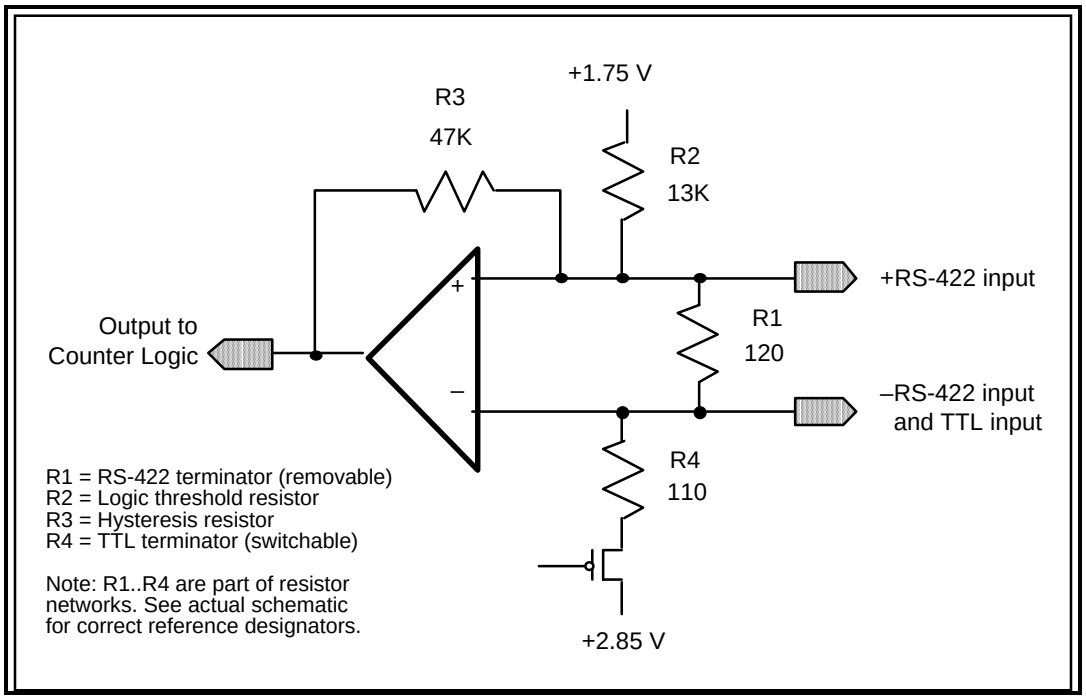


Figure 3 Wiring Input Detail Drawing

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

When enabled, the terminator prevents ringing of the received TTL signal. Termination of TTL signals is generally recommend. Some drive circuits, typically those that use older NMOS, will not have the necessary 20 mA of sink current capability to drive the terminator. Appropriateness of termination can best be determined by examining connected and toggling inputs with an oscilloscope at the IndustryPack's I/O pins. Ideal signals would show good DC voltage swing from a low of at least 0.7 volts to a high of at least 3 volts, and should have minimal ringing following the edges.

The termination network for channels 1 and 2 is enabled by writing a one to bit [0] of the general control register. The termination network for channels 3 and 4 is enabled by writing a one to bit [1] of the general control register. These bits are reset to zero on reset of the IndustryPack. Thus the IP powers up with the TTL termination network disabled. The termination network must be disabled for proper operation of RS-422 inputs.

There is about one volt of hysteresis (±500 mV) on the receiver when using single-ended logic-level inputs. Typically an input voltage must go below 0.75 volts to be reliably received as true, then rise to above 2.75 volts to be reliably received as false. This hysteresis provides more reliable operation when using single-ended logic-level inputs. The LS7166 counter ICs have no internal filtering. Noisy signals, including signals that ring, bounce, or have very slow edges would produce spurious operation of the LS7166 if not for hysteresis on the inputs.

The output of the input comparitor goes through the Xilinx polarity and routing logic to the Counter IC.

Figure 4 below summarizes the input modes, and how to implement them. See the Configuration Details section below for specific component usage and locations on the IP-Quadrature.

Wiring Input Options (X, Y, and Z Inputs)

RS-422, Terminated into 120Ω	Factory default.
RS-422, Terminated into non-standard Ω	Remove 120Ω socketed SIP terminator network, Install user-provided SIP resistor network.
Logic Level, with hysteresis	Remove 120Ω RS-422 SIP terminator resistor network from socket.
Logic Level, with 110Ω termination	Remove 120Ω RS-422 SIP terminator resistor network from socket, set terminator enable bit through software.

Caution: DO NOT leave X nor Y TTL inputs floating with 110Ω termination disabled.

See Table in Figure 2 for selection of correct resistor network.

Figure 4 Wiring Input Options

8 MHz Output Clock

The IP-Quadrature provides a RS-422 level buffered, 8 MHz clock output. This continuous clock may be connected by the user to the X or Y count input of any channel. The user then may use the Z control input as a gate, effectively making that channel into a gated 24-bit timer with a resolution of 125 nanoseconds when properly programmed.

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

Input Polarity

The polarity of both the X and Y inputs of each counter channel are individually programmable. Programmable polarity is implemented in the Xilinx LCA. There is a default polarity, called "standard" for both inputs. The standard polarity is represented by "0" in the polarity bits of the Channel Configuration Register for each counter. The timing diagrams below show the standard polarity. If the polarity bit in the Channel Configuration Register is set to "1", then "reversed polarity" is set. The standard polarity is assumed in the text and figures in this document unless otherwise stated.

Standard polarity signals consist of a "positive" level, pulse or edge in RS-422 input mode. (This means the + input has a higher, more positive, voltage than the – input.) In single-ended logic-level input mode, standard polarity consists of a "negative" level, pulse or edge. (This means the input is at logic zero, about 0.7 volts or less.)

This definition of polarity is by convention. TTL signals have been historically "active low." Many sensors and opto-couplers are "active low."

Polarity reversal on RS-422 signals may be accomplished by reversing the + and – inputs signals, or by programming the polarity bit in the Channel Configuration register to be a "1". These do not have precisely the same effect, because floating inputs will have a different effect. In general, with standard polarity, a floating (disconnected) input goes to the most benign state. This is generally not the case for floating inputs where the polarity has been programmed for "reverse".

Floating Inputs

Floating (disconnected) inputs for X, Y and Z, if in single-ended logic-level input mode with the TTL termination ***enabled***, will reliably float high, to logic "1", following the input comparitor.

If in RS-422 input mode or if the TTL termination is ***disabled***, the input state is not predictable.

It is recommended that unused inputs (– side) be connected to ground. The polarity may be programmed if necessary to achieve the proper mode of these grounded inputs. Normally, the default, non-inverted polarity produces the desired count operation. Do not ground both sides of an RS-422 input, ground only the "–" input.

Timing Diagrams

The Timing Diagram in Figure 5 on the next page shows the basic quadrature counting mode. When programmed in this mode, the X Input is routed to the A input on the LS7166, and the Y is routed to the B input. Although both single-ended logic-level input (TTL) and differential RS-422 count and control inputs are shown, only one of these input modes would be active. Standard polarities for the inputs are shown. For the phase relationship between X and Y shown, the Counter counts up. Changing the programmed polarity of either input would cause the Counter to count down for the shown phase relationship. This figure does not show small propagation delay times (about 50 nanoseconds typical); it does show correct relationship of signals based on polarity.

Maximum input frequency of the inputs in quadrature mode is 1.2 MHz (corresponding to a maximum counting rate in X4 submode of 4.8 MHz). The minimum time for each of the four phases (for example, X high; Y low) is 208 nanoseconds.

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

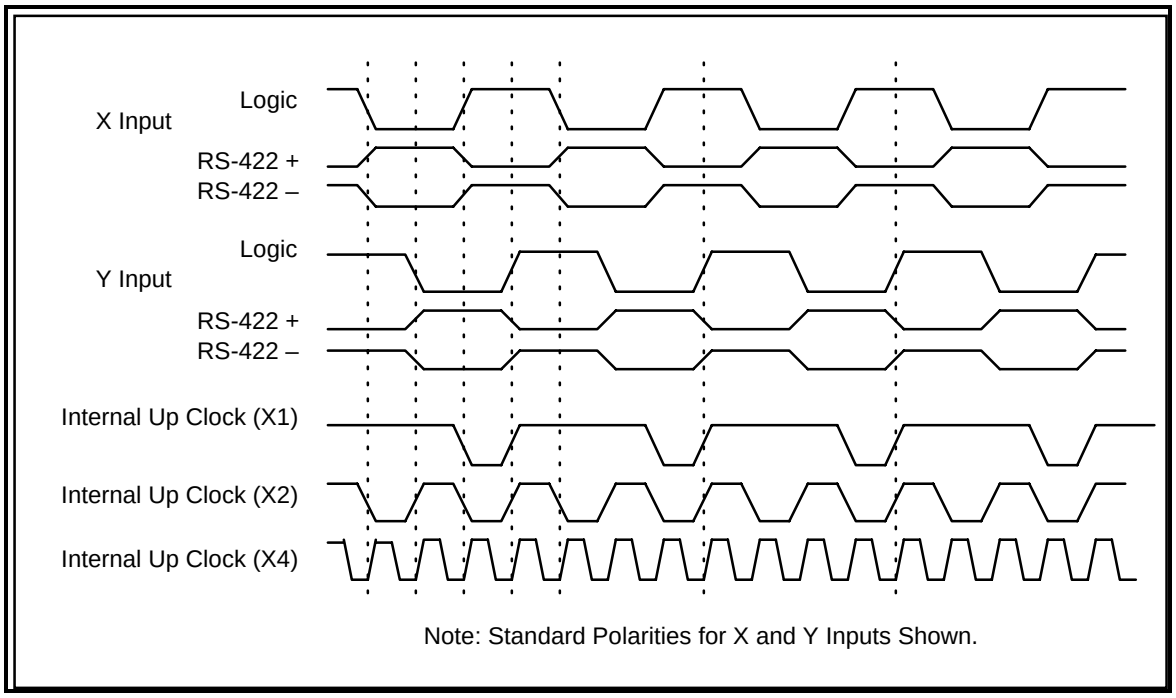


Figure 5 Quadrature Timing Diagram

Each channel may also be programmed to operate as a general purpose timer.

The Timing Diagram in Figure 6 on the next page shows the basic down counting mode. Standard polarity for the X Count Input is shown. Although both single-ended logic-level input (TTL) and differential RS-422 inputs are shown, only one of these input modes would be active. This figure does not show small propagation delay times (about 50 nanoseconds typical); it does show correct relationship of signals based on polarity and edges.

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

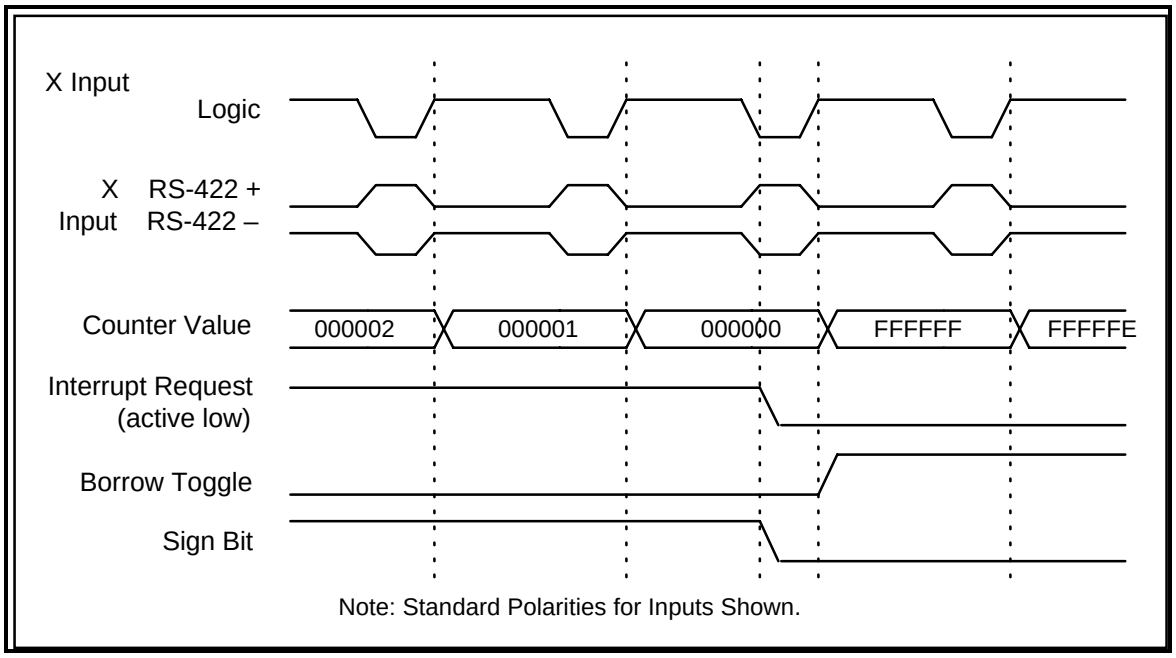


Figure 6 Basic Down Counting Timing Diagram

The Timing Diagram in Figure 7 below shows the timing of the basic control functions that can be programmed for the Z input: These functions are Clear Counter, Load Counter, and Load Output Latch. Standard polarity for the Z Control Input is shown. Although both single-ended logic-level input (TTL) and differential RS-422 control inputs are shown, only one of these input modes would be active. This figure does not show small propagation delay times (about 50 nanoseconds typical); it does show correct relationship of signals based on edges.

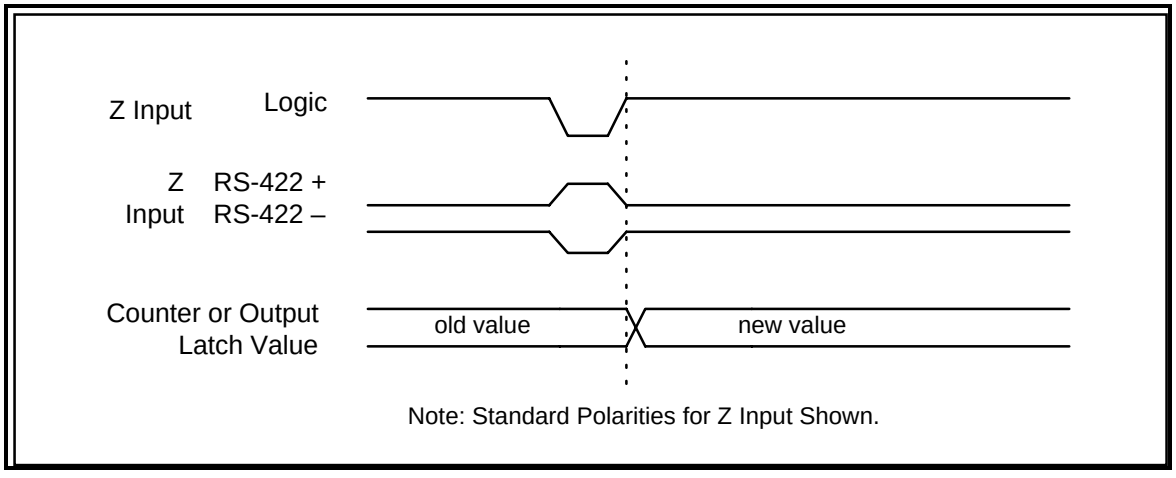


Figure 7 Basic Control Timing Diagram

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

The Timing Diagram in Figure 8 below shows the gating control function. Although both single-ended logic-level input (TTL) and differential RS-422 X count and Z gate inputs are shown, only one of these input modes would be active. Standard polarity for the X and Z Inputs are shown. The Counter value shows the state of the Counter in Up Counting mode. This figure does not show small propagation delay times (about 50 nanoseconds typical); it does show correct relationship of signals based on polarity.

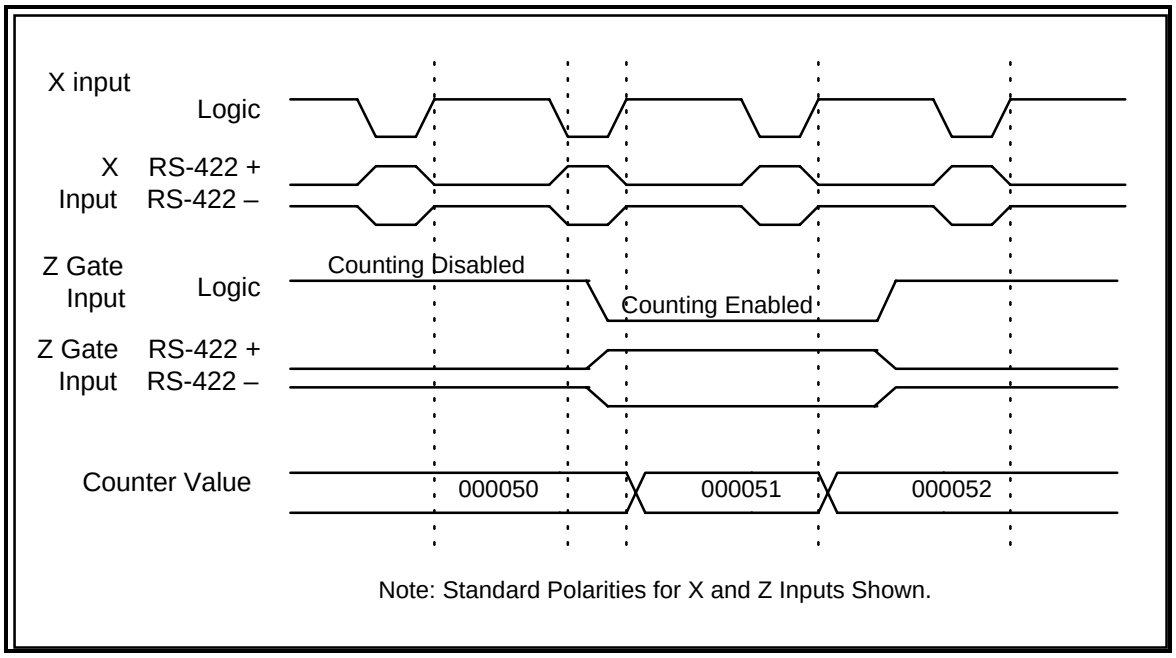


Figure 8 Gated Counter Timing Diagram

Counter Circuitry

The IP-Quadrature counters are implemented with an LS7166 IC. There is one IC per channel; four LS7166 ICs per IP-Quadrature. The LS7166 IC contains the following internal components:

- 24-bit Counter
- 24-bit Preset/Compare Register
- 24-bit Output Latch
- 24-bit Comparitor
- 6-bit Control Register
- 6-bit Input Control Register
- 6-bit Output Control Register
- 2-bit Quadrature Register
- Input Logic
- Output Logic

Each channel may be programmed to count in quadrature mode, using the X and Y inputs. Alternatively each channel may operate as a general purpose counter, where the X and Y inputs operate as either Count-Up and Count-Down pulse inputs, or as Count input and Direction input respectively. Counting down is often preferred for interrupts, because underflow (“borrow”) may be programmed to cause an interrupt. An interrupt may also be generated on a Match. The Preset/Compare Register may be programmed to any value, including $FFFFFF or $000000 (to simulate interrupt on “overflow”). Both underflow and overflow have dedicated flip-flops that may

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

be read by reading the counter's control register. The counter registers and flip-flops are accessed as registers in the LS7166 counter IC.

The LS7166 IC has two count inputs, called A and B at the chip, and two control inputs, which may each be programmed for one of two functions. Both the A and B count inputs and the two control inputs on the LS7166 are driven by the Xilinx LCA, which provides routing and polarity functions. The X Input to the IP-Quadrature is normally routed to the A input, and the IP's Y Input is routed to the chip's B input. The IP's Z input is routed to either of the two Control Inputs on the chip. The polarity of all three input signals is individually programmable. There is a software controlled gating bit implemented in the Xilinx LCA for the Z input. There are software controlled gating bits for the X and Y inputs implemented in the LS7166.

In general, counting modes and control functions are available independently. Figure 9 lists basic counting modes and Figure 10 lists basic control functions. If no Control Function is desired, the Z Control input may be left unconnected.

The 24-bit Preset/Compare Register has two functions. It is used when the host software wishes to load a specific value into the Counter, as is typical for down counting. This register may also be transferred into the Counter by the Control input, if the appropriate control function has been programmed.

The 24-bit Preset/Compare Register is also used to produce an interrupt when the Counter reaches a particular value. Note that this register may be used to first load the Counter, then changed to support the interrupt-on-match function. The register may be changed while the Counter is operating. Multiple Match interrupts can be programmed by reloading this register after each interrupt (making sure after doing so that the Counter has not already passed the desired interrupt point).

The 24-bit Output Latch has two functions. It is used to read the Counter. The 24-bit Counter may not be read directly, but is first transferred to the Output Latch to provide reliable on-the-fly reading. The transfer is initiated by the host software setting bit [1] of the counter's control register to one. After the Output Latch has been read, bit [1] of the control register is automatically reset back to zero. The host software needs to access the control register only once to read the Counter. The 24-bit Output Latch is also used as a hardware capture register. In this mode the Z control input to be used as a hardware trigger to initiate the transfer of the Counter to the Output Latch, if the appropriate control function has been programmed

Counting and Control Input Modes

Figure 9 on the next page summarizes the counting modes available. Figure 10 summarizes the available control functions. Figure 11 is an abbreviated programming summary of the control functions. Generally speaking, the counting modes and the control functions are independent. The X and Y inputs are the "count" inputs, and the Z input is the "control" input.

See the detailed register description in the Programming section of this Manual for more information.

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

Counting Mode	Basic Operation of the Mode
Quadrature Counting	The X Input acts as the A Quadrature input. The Y Input acts as the B Quadrature input. Control functions are available using the Z input. Control functions may be executed through software. Input may be multiplied by 1X, 2X or 4X. Program Input Control Register [5..4] to 00. Program Quadrature Control Register [1..0] to 01, 10, or 11.
Up/Down Counting	The X Input counts UP; the Y Input counts DOWN. Control functions are available using the Z input. Control functions may be executed through software. Program Input Control Register [0] to 0. Program Quadrature Control Register [1..0] to 00. Do not leave X nor Y inputs floating. Ground unused X (–) or Y (–) input.
Count/Direction Counting	The X Input counts; the Y Input controls DIRECTION. Control functions are available using the Z input. Control functions may be executed through software. Program Input Control Register [0] to 1. Program Quadrature Control Register [1..0] to 00. Do not leave X nor Y inputs floating.

Figure 9 Counting Modes

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

Control Function	Basic Operation of the Control Function
No control input	Leave control input open. Counting is enabled. Program Input Control Register [5..4] to 00. Program Channel Configuration Register [4..2] to 0xx..
Load Counter	An input pulse on Z will load the Counter from the Preset Register. Minimum pulse width is 80 nanoseconds. Program Input Control Register [5..4] to 00. Program Channel Configuration Register [4..2] to 111 for std polarity pulse, or 110 for inverted polarity. This function may be used to establish a known reference position in a mechanical system, or to load starting value prior to down counting. The Counter may also loaded from the Preset Register under program control.
Load Latch	An input pulse on Z will transfer the Counter value to the Output Latch register. Minimum pulse width is 80 nanoseconds. Program Input Control Register [5..4] to 10. Program Channel Configuration Register [4..2] to 111 for std polarity pulse, or 110 for inverted polarity. This function may be used to capture a position in a mechanical system, or to capture an intermediate value while counting. The value loaded is always valid, even if the Counter is in the middle of a transition. The Output Latch may also be loaded from the Counter under program control.
Input Gate	Control Input level on Z enables or disables counting. Program Input Control Register [5..4] to 01. Program Channel Configuration Register [4..2] to 101 for std polarity hold, or 100 for inverted polarity hold. Opposite polarity enables counting.
Counter Reset	An input pulse on Z will clear the Counter. Minimum pulse width is 80 nanoseconds. Program Input Control Register [5..4] to 10. Program Channel Configuration Register [4..2] to 101 for std polarity pulse, or 100 for inverted polarity. This function may be used to establish a known home or reference position in a mechanical system, or to prepare for event counting. The Counter may also be reset under program control.

Figure 10 Control Modes

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

Counting Function	CHCR Z Gate Bit [4]	CHCR Z Function Z Bit [3]	LS7166 CR Bits [5,4]
No control function	0	don't care	00
Load Counter from Preset/Compare Register	1	1	00
Interrupt if Preset/Compare Register = 0	1	1	00
Load Output Latch from Counter	1	1	10
Reset the Counter	1	0	00
Gate the Counter	1	0	01

Figure 11 Z Control Function Programming Summary

Quadrature Count Direction

Up/down count direction in quadrature systems is controlled by the relative phase of the X and Y inputs. Count direction will be reversed by any one of the following conditions:

- Mechanical motion direction reverses
- The X and Y input connections are reversed
- The X polarity bit is reversed
- The Y polarity bit is reversed

Because the IP-Quadrature can easily generate an interrupt on borrow (down counting through zero) it may be more desirable to make counting down the default for systems that move in only one direction. For counting in either direction the interrupt-on-match capability can generate an interrupt at any arbitrary position.

Interrupt Logic

The interrupt logic on the IP-Quadrature consists of output selection from the LS7166 counter ICs, programmable logic implemented in the Xilinx LCA, and a single IP vector register.

Each LS7166 counter IC has one output that may be used to generate an interrupt. The counter IC also has several flip-flops that may be read and cleared under program control. The IC's output may be programmed to generate an interrupt either on zero ("borrow") or on comparitor match.

All interrupts occur on IRQ0. The interrupts are vectored. The upper six bits of the vector are programmed by the user while the lower two bits indicate which channel is requesting service. The interrupt vector may be read at any time by the software, with the two low order bits indicating the highest priority channel then requesting service.

Vector [D1, D0]	Channel
00	1
01	2
10	3
11	4

Note: Channel 4 is the highest priority.

Figure 12 Interrupt Vector Low Bit Encoding

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

For each of the four channels there is an interrupt enable flip-flop and an interrupt pending flip-flop. These eight flip-flops are implemented in the Xilinx LCA. On reset, these flip-flops are cleared. Each counter's interrupts must be explicitly enabled under program control, as required by the IP Specification.

A pending interrupt is cleared by writing a one, then immediately writing zero to the Clear Interrupt bit [7] of the corresponding Channel Configuration Register. The interrupt service routine (ISR) may wish to clear the corresponding pollable flip-flop in the LS7166. Interrupts may be masked by writing a zero to the Interrupt Mask bit [6] of the Channel Configuration Register. This only masks the requesting of the interrupt by the IP; it does not block the control logic from latching an interrupt request from the counter IC. This Interrupt Mask bit [6] should generally be used to temporarily block an interrupt from occurring, if desired. Changing the Mask bit back to a one will then cause an immediate interrupt if one is pending from that channel. Interrupts may be blocked completely by keeping the Clear Interrupt bit [7] at zero. It is recommended that the Clear Interrupt bit [7] be set high then low just prior to setting the Interrupt Mask bit [6] to a one the first time interrupts are enabled for each channel in order to clear any undesired pending interrupt.

Each channel's LS7166 will generate an interrupt request, set its dedicated internal flip-flop and set the dedicated external flip-flop in the Xilinx LCA each time the appropriate condition has been met. Thus each time the Counter reaches zero or has a comparitor match these flip-flops will be set. The flip-flops are edge triggered, so if the interrupting condition is still present in the Counter during the ISR, and the ISR clears the flip-flop, it will not cause another interrupt until the interrupting condition has ended and then occurs again. This feature means that the ISR will never have to wait in a polling loop until it is safe to clear an interrupt. If more than one counter is requesting an interrupt, and the ISR clears only one counter's flip-flop, the IRQ line will still be asserted at the end of the ISR. This will typically cause an immediate second interrupt, with a different vector.

Note that a dedicated second flip-flip (inside the Xilinx LCA) to record a pending interrupt is necessary due to the pin limitations of the LS7166. Although it has three internal flip-flops, overflow ("carry"), zero ("borrow") and match, these flip-flops do not have dedicated lines out of the chip. They may be read any time by software, but are not directly usable by interrupt circuitry.

There is an internal flip-flop in the LS7166 IC that records overflow when counting up. This flip-flop may be polled, but may not be used to generate an interrupt. If counting up is required, the match register may be programmed to all ones, $FFFFFF, and interrupt on match enabled. This will produce almost the same operation as interrupt on overflow.

Interface Logic

The interface logic on the IP-Quadrature consists the ID PROM, a decoder and some control logic. This logic implements the address map for the six counters, the vector register, and the interrupt control flip-flops. It generates the necessary internal control signals on the IP. It also generates the zero or one wait-state delay required during accesses. All of these functions are implemented in a single Xilinx logic cell array (LCA).

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

VMEbus Addressing

The address map of the IP-Quadrature is given below in Figure 13. All accesses are byte wide, on data lines D0..D7. This byte is the odd byte in 68K family host architectures, and the even byte in Intel host architectures.

Some registers in the LS7166 counter ICs are selected by decoding D7 and D6 during write operations. In the tables below, if D7 and D6 are shown, then these data bits must be appropriately set during the write operation. If D7 and D6 are not shown, they contain the selected register data value.

The Counter, the Preset/Compare Register and the Output Latch are all 24-bits. The Counter may not be read or written directly by the software. The other two registers provide an automatic, internal two-bit address sequencer. To read or write these registers, the control register is written first with bit [0] set to one to reset the internal two-bit byte counter, then the desired register is accessed in three consecutive cycles to the same address. The LSB is always transferred first.

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

68K Address	D7, D6	Counter	Read/ Write	Function
01		1	Read	Counter 1 Output Latch (24 bits)
01		1	Write	Counter 1 Preset/Compare Register (24 bits)
03		1	Read	Counter 1 Status Register
03	0,0	1	Write	Counter 1 Control Register (six bits)
03	0,1	1	Write	Counter 1 Input Control Register (six bits)
03	1,0	1	Write	Counter 1 Output Control Register (six bits)
03	1,1	1	Write	Counter 1 Quadrature Register
05		2	Read	Counter 2 Output Latch (24 bits)
05		2	Write	Counter 2 Preset/Compare Register (24 bits)
07		2	Read	Counter 2 Status Register
07	0,0	2	Write	Counter 2 Control Register (six bits)
07	0,1	2	Write	Counter 2 Input Control Register (six bits)
07	1,0	2	Write	Counter 2 Output Control Register (six bits)
07	1,1	2	Write	Counter 2 Quadrature Register
09		3	Read	Counter 3 Output Latch (24 bits)
09		3	Write	Counter 3 Preset/Compare Register (24 bits)
0B		3	Read	Counter 3 Status Register
0B	0,0	3	Write	Counter 3 Control Register (six bits)
0B	0,1	3	Write	Counter 3 Input Control Register (six bits)
0B	1,0	3	Write	Counter 3 Output Control Register (six bits)
0B	1,1	3	Write	Counter 3 Quadrature Register
0D		4	Read	Counter 4 Output Latch (24 bits)
0D		4	Write	Counter 4 Preset/Compare Register (24 bits)
0F		4	Read	Counter 4 Status Register
0F	0,0	4	Write	Counter 4 Control Register (six bits)
0F	0,1	4	Write	Counter 4 Input Control Register (six bits)
0F	1,0	4	Write	Counter 4 Output Control Register (six bits)
0F	1,1	4	Write	Counter 4 Quadrature Register
21		1	R/W	Channel Configuration Register
25		2	R/W	Channel Configuration Register
29		3	R/W	Channel Configuration Register
2D		4	R/W	Channel Configuration Register
31		all	R/W	Control and Status Register
35		all	R/W	Interrupt Vector Register (five bits)

Figure 13 VMEbus Address Map

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

NuBus Addressing

NuBus addressing requires computing the address from the byte addresses given above under VMEbus Addressing. The formula is:

NuBus byte address = (VMEbus byte address * 2) – 1

All byte data is still transferred on data lines D0..D7. The address map is given below in Figure 14.

See the text in the VMEbus Addressing section above for important information on 24 bit register access. Interrupt mapping is a function of the selected carrier board. See your IP carrier board User Manual for more information.

68K Address	D7, D6	Counter	Read / Write	Function
00		1	Read	Counter 1 Output Latch (24 bits)
00		1	Write	Counter 1 Preset/Compare Register (24 bits)
05		1	Read	Counter 1 Status Register
05	0,0	1	Write	Counter 1 Control Register (six bits)
05	0,1	1	Write	Counter 1 Input Control Register (six bits)
05	1,0	1	Write	Counter 1 Output Control Register (six bits)
05	1,1	1	Write	Counter 1 Quadrature Register
09		2	Read	Counter 2 Output Latch (24 bits)
09		2	Write	Counter 2 Preset/Compare Register (24 bits)
0D		2	Read	Counter 2 Status Register
0D	0,0	2	Write	Counter 2 Control Register (six bits)
0D	0,1	2	Write	Counter 2 Input Control Register (six bits)
0D	1,0	2	Write	Counter 2 Output Control Register (six bits)
0D	1,1	2	Write	Counter 2 Quadrature Register
11		3	Read	Counter 3 Output Latch (24 bits)
11		3	Write	Counter 3 Preset/Compare Register (24 bits)
15		3	Read	Counter 3 Status Register
15	0,0	3	Write	Counter 3 Control Register (six bits)
15	0,1	3	Write	Counter 3 Input Control Register (six bits)
15	1,0	3	Write	Counter 3 Output Control Register (six bits)
15	1,1	3	Write	Counter 3 Quadrature Register
19		4	Read	Counter 4 Output Latch (24 bits)
19		4	Write	Counter 4 Preset/Compare Register (24 bits)
1D		4	Read	Counter 4 Status Register
1D	0,0	4	Write	Counter 4 Control Register (six bits)
1D	0,1	4	Write	Counter 4 Input Control Register (six bits)
1D	1,0	4	Write	Counter 4 Output Control Register (six bits)
1D	1,1	4	Write	Counter 4 Quadrature Register
41		1	R/W	Channel Configuration Register
49		2	R/W	Channel Configuration Register
26		3	R/W	Channel Configuration Register
59		4	R/W	Channel Configuration Register
61		all	R/W	Control and Status Register
69		all	R/W	Interrupt Vector Register (five bits)

Figure 14 Nubus Address Map

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

ISA (PC-AT) Bus Addressing

ISA (PC-AT) bus addressing requires computing the address from the byte addresses given above under VMEbus Addressing. The formula is:

ISA bus byte address = VMEbus byte address – 1

The effect of this formula is to change all 68K odd byte addresses into Intel architecture even byte addresses. All byte data is still transferred on data lines D0..D7.

See the text in the VMEbus Addressing section above for important information on 24 bit register access. Interrupt mapping is a function of the selected carrier board. See your IP carrier board User Manual for more information.

ISA Bus Address	D7, D6	Counter	Read / Write	Function
00		1	Read	Counter 1 Output Latch (24 bits)
00		1	Write	Counter 1 Preset/Compare Register (24 bits)
02		1	Read	Counter 1 Status Register
02	0,0	1	Write	Counter 1 Control Register (six bits)
02	0,1	1	Write	Counter 1 Input Control Register (six bits)
02	1,0	1	Write	Counter 1 Output Control Register (six bits)
02	1,1	1	Write	Counter 1 Quadrature Register
04		2	Read	Counter 2 Output Latch (24 bits)
04		2	Write	Counter 2 Preset/Compare Register (24 bits)
06		2	Read	Counter 2 Status Register
06	0,0	2	Write	Counter 2 Control Register (six bits)
06	0,1	2	Write	Counter 2 Input Control Register (six bits)
06	1,0	2	Write	Counter 2 Output Control Register (six bits)
06	1,1	2	Write	Counter 2 Quadrature Register
08		3	Read	Counter 3 Output Latch (24 bits)
08		3	Write	Counter 3 Preset/Compare Register (24 bits)
0A		3	Read	Counter 3 Status Register
0A	0,0	3	Write	Counter 3 Control Register (six bits)
0A	0,1	3	Write	Counter 3 Input Control Register (six bits)
0A	1,0	3	Write	Counter 3 Output Control Register (six bits)
0A	1,1	3	Write	Counter 3 Quadrature Register
0C		4	Read	Counter 4 Output Latch (24 bits)
0C		4	Write	Counter 4 Preset/Compare Register (24 bits)
0E		4	Read	Counter 4 Status Register
0E	0,0	4	Write	Counter 4 Control Register (six bits)
0E	0,1	4	Write	Counter 4 Input Control Register (six bits)
0E	1,0	4	Write	Counter 4 Output Control Register (six bits)
0E	1,1	4	Write	Counter 4 Quadrature Register
20		1	R/W	Channel Configuration Register
24		2	R/W	Channel Configuration Register
28		3	R/W	Channel Configuration Register
2C		4	R/W	Channel Configuration Register
30		all	R/W	Control and Status Register
34		all	R/W	Interrupt Vector Register (five bits)

Figure 15 ISA Address Map

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

Programming

This section gives the bit assignments of the registers for the IP-Quadrature. It also provides basic sequencing information for programming the IP-Quadrature, and gives power-up defaults.

All accesses to the IP-Quadrature are byte-wide, and use data lines D0..D7. This is the odd byte in 68K family host systems. All examples below assume 68K host systems. See the NuBus Addressing and ISA (PC-AT) Addressing sections above for other hosts, or contact SBS Technologies.

Caution: Many registers must be read by a short sequence of writes and reads. This sequence must not be interrupted by other reads or writes to addresses within the same channel. The programmer should assure that either (1) his routine is the only place within the system where these registers will be accessed, and that this routine is not re-entrant; or (2) disable interrupts during key sequences so that no context switch can occur, potentially disrupting the read sequence in progress.

Detailed Register Descriptions

The following table in Figure 16 shows recommended abbreviations for use in programming. It also shows where in the hardware the register is implemented.

Register Name	Abbreviation	Quantity	Location
Output Latch	OL	4	LS7166
Preset/Compare Register	PCR	4	LS7166
Status Register	SR	4	LS7166
Counter Control Register	CR	4	LS7166
Input Control Register	ICR	4	LS7166
Output Control Register	OCR	4	LS7166
Quadrature Register	QR	4	LS7166
Channel Configuration Register	CHCR	4	Xilinx
Control and Status Register	CSR	1	Xilinx
Vector Register	VR	1	Xilinx

Figure 16 Register Abbreviations and Locations

Output Latch [OL]

There is one Output Latch (OL) register for each of the four channels.

This is a 24-bit register that is used to hold the position (Counter) data for reliable reading. The Output Latch always has stable data transferred to it, even if the Counter data is changing at the time data is transferred. The Counter data may be transferred to the Output Latch under either program control or as one of the programmable control functions. The Output Latch data is read one byte at a time, LSB first, from a single address. The Control Register bit [0] is first written to a "1" to initialize the internal two-bit Output Latch byte pointer.

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

Typical programming sequence to read the Output Latch is:

1. Write bits [1..0] of the Control Register to “11” or use the external control function to load the Output Latch from the Counter and set bit [0] of the Control Register to “1”
2. Read LSB of Output Latch (OL7..OL0)
3. Read middle byte of Output Latch (OL15..OL8)
4. Read MSB of Output Latch (OL23..OL16)
5. Assemble the three bytes into a 32-bit unsigned integer

Preset/Compare Register [PCR]

There is one Preset/Compare Register (PCR) for each of the four channels.

This is a 24-bit register that has two functions. It is used to hold data prior to loading the Counter which may be loaded from the Preset/Compare Register under either program control or as one of the programmable control functions.

The Preset/Compare Register is also used in the Match function. If enabled, an interrupt may be generated when the Counter value matches the value in the Preset/Compare Register. There is also a Compare Toggle Flip-Flop in the Status Register that may be read by the software independently of the Compare interrupt.

The Preset/Compare Register data is loaded by the host software one byte at a time, LSB first, to a single address. The Control Register bit [0] is first written to a “1” to initialize the internal two-bit Preset/Compare Register byte pointer.

Typical programming sequence to write the Preset/Compare Register is:

1. Disassemble a 32-bit unsigned integer into three bytes
2. Set bit [0] of the Control Register to “1”
3. Write LSB of Preset/Compare Register (PCR7..PCR0)
4. Write middle byte of Preset/Compare Register (PCR15..PCR8)
5. Write MSB of Preset/Compare Register (PCR23..PCR16)
6. Transfer data from Preset/Compare Register to Counter if desired, by writing bit [3] to “1” or by using the programmable control function.

The Preset/Compare Register is set to all ones $FFFFFF by the Master Reset bit (bit [5]) of the Counter Control Register.

Status Register [SR]

There is one Status Register (SR) for each of the four channels.

The Status Register has five useful bits, [4..0]. Bits [7..5] read as “111”.

Bit [0] = D0 LSB Borrow Toggle Flip-Flop (BWT)
This reads the Borrow Toggle Flip-Flop (BWT). This bit is normally a “0”. It is cleared by the Master Reset and Counter Reset bits (bits [5] and [2] respectively) of the Counter Control Register. This bit toggles every time Counter underflow occurs, generating a borrow. This bit changes simultaneously with the Counter changing from $000000 to $FFFFFF.

If interrupt on borrow is enabled, the interrupt will occur at the same time as this bit changes state. Thus an interrupt service routine (ISR) that is triggered by a borrow interrupt can reliably expect to see the BWT bit toggled. Typically the ISR would reset the BWT bit by setting bit [2] of the Control Register.

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

Bit [1] = D1 Carry Toggle Flip-Flop (CYT)
This reads the Carry Toggle Flip-Flop (CYT). This bit is normally a “0”. It is cleared by the Master Reset and Counter Reset bits (bits [5] and [2] respectively) of the Counter Control Register. This bit toggles every time the Counter overflows, generating a carry. This bit changes simultaneously with the Counter changing from $FFFFFF to $000000.

There is no interrupt on carry function available. A similar effect may be achieved by using the interrupt on Match function, and loading the Preset/Compare Register with $FFFFFF or $000000. Alternatively, down counting may be used instead of up counting.

Bit [2] = D2 Compare Toggle Flip-Flop (COMPT)
This reads the Compare Toggle Flip-Flop (COMPT). This bit is normally a “0”. It is cleared by the Master Reset and COMPT Reset bits (bits [5] and [4] respectively) of the Counter Control Register. This bit toggles every time the Counter matches the contents of the Preset/Compare Register.

If interrupt on Match is enabled, the interrupt will occur at the same time as this bit changes state. Thus an interrupt service routine (ISR) that is triggered by a match interrupt can reliably expect to see the COMPT bit toggled. Typically the ISR would reset the COMPT bit by setting bit [4] of the Control Register.

Bit [3] = D3 SIGN
This is the Sign bit (SIGN). This bit is normally a “1”, and is set by the Master Reset and Counter Reset bits (bits [5] and [2] respectively) of the Counter Control Register. This bit is reset to “0” every time the Counter underflows and set to “1” every time the Counter overflows.

Bit [4] = D4 Count Direction (U/D)
This is the Count Direction (U/D) bit and is valid only in quadrature counting mode. In non-quadrature mode this bit is set to “1”. In Quadrature mode a “0” indicates counting down and a “1” indicates counting up. The correspondence of CW and CCW direction to up and down count direction is determined by the programmed polarities of the two inputs (X and Y) and by the user wiring from the quadrature detector to the IP.

See Figure 5 above for a timing diagram of quadrature counting.

Bits [7..5]
These three bits always read as “111”.

Counter Control Register [CR]

There is one Counter Control Register (CR) for each of the four channels. Do not confuse this register with the Channel Configuration Register (CHCR).

This is a byte-wide, write only register that contains six bits. Reading from the same address will access the counter’s Status Register (SR). Writes to this register MUST have D7 and D6 set to zero. If D7 and D6 are not zero, then another register will be accessed.

After the operation requested by writing a bit of this register to a “1” has been completed, the bit is automatically reset to “0”. More than one bit may be set to one for combined operations.

Bit [0] = D0 LSB
Writing this bit to a one resets the internal two-bit byte sequence pointer in preparation for accessing the Preset/Compare Register or the Output Latch. Write this bit to a one just prior to accessing either of these registers. The bit is reset to zero automatically after all three bytes of the Preset/Compare Register or the Output Latch have been transferred.

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

Bit [1] = D1
Writing this bit to a one transfers the 24-bit contents of the Counter to the Output Latch where they may be read. Write this bit to a one just prior to reading the value of the Counter through the Output Latch. The bit is reset to zero immediately after the Counter contents have been transferred.

Bit [2] = D2
Writing this bit to a one resets the 24-bit Counter, the Borrow Toggle Flip-Flop, and the Carry Toggle Flip-Flop. The bit is reset to zero immediately.

Bit [3] = D3
Writing this bit to a one transfers the contents of the Preset/Compare Register to the 24-bit Counter. The bit is reset to zero immediately after the Counter is loaded.

Bit [4] = D4
Writing this bit to a one resets the Comparitor Match Toggle Flip-Flop. The bit is reset to zero immediately.

Bit [5] = D5
Writing this bit to a one is the master reset for the Counter. Setting this bit to "1" resets the 24-bit Counter, the Input Control Register, the Output Control Register, the Quadrature Register, the Borrow Toggle Flip-Flop, the Carry Toggle Flip-Flop, the Comparitor Toggle Flip-Flop and the two bit byte sequence pointer. This bit should be set to a one to initialize the Counter and the IndustryPack. The bit is reset to zero immediately.

D7, D6
These bits MUST be set to zero for all writes to the Counter's Control Register. If these bits are not set to zero, a different register will be accessed.

Input Control Register [ICR]

There is one Input Control Register (ICR) for each of the four channels.

This is a byte-wide, write only register. Reading from the same address will access the Counter's Status Register. Writes to this register MUST have D7 and D6 set to zero and one respectively If D7 and D6 are not set to "01", then another register will be accessed.

Bit [0] = D0
This bit is set to "0" in normal operation for Up/Down counting and Quadrature counting. In Up/Down mode, the X input counts Up and the Y input counts Down. A "1" in this bit selects Count/Direction counting mode, where the X input counts and the Y input determines direction. The Y input may only be changed when the X input is high (standard polarity).

Bit [1] = D1
This bit is set to "0" for normal operation. Setting this bit to "1" causes the Counter to increment once, assuming that the X and Y inputs are "1" and bit [3] is set to "1" (standard polarity).

Bit [2] = D2
Set this bit to "0" for normal operation. Setting this bit to "1" causes the Counter to decrement once, assuming that the X and Y inputs are "1" and bit [3] is set to "1" (standard polarity).

Bit [3] = D3
Set this bit to "0" to disable the counting. Set this bit to "1" to enable counting.

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

Bit [4] = D4
Set this bit to “0” to select the Counter Reset control function. Set this bit to “1” to select the Counter Gate control function. Use “0” for no control function or for other control functions. Selecting control functions also requires programming the Channel Configuration Register.

Bit [5] = D5
Set this bit to “0” to select the Counter Load control function. Set this bit to “1” to select the Output Latch Load control function. Use “0” for no control function or for other control functions. Selecting control functions also requires programming the Channel Configuration Register.

D7, D6
These bits MUST be set to “01” for all writes to the Input Control Register. If these bits are not set to “01” a different register will be accessed.

Output Control Register [OCR]

There is one Output Control Register (OCR) for each of the four channels.

This is a byte-wide, write only register that contains six useful bits. Reading from the same address will access the Counter’s Status Register. Writes to this register MUST have D7 and D6 set to one and zero respectively If D7 and D6 are not set to “10”, then another register will be accessed.

This register must be configured by the host software prior to using the Counter.

Bit [0] = D0 LSB
Set this bit to “0” for normal operation. This setting selects binary count mode (overridden if bit [3] = “1”). Setting this bit to “1” selects BCD count mode, which is not recommended for IP-Quadrature.

Bit [1] = D1
Set this bit to “0” for normal operation, this selects recycle mode (overridden if bit [3] = “1”). Setting this bit to “1” selects non-recycle mode, which is not recommended for IP-Quadrature. In the non-recycle mode, the Counter is enabled with a load or reset, and disabled with generation of carry or borrow. In this mode no interrupt is possible, and BWT or CYT bits must be polled.

Bit [2] = D2
Set this bit to “0” for normal operation. This setting selects normal mode. Setting this bit to “1” selects divide-by-N mode in which the Counter is loaded with data from the PCR upon carry or borrow.

Bit [3] = D3
Set this bit to “0” for normal operation. This setting selects binary or BCD counting modes. Setting this bit to “1” selects 24-hour clock mode, which is not recommended for IP-Quadrature. In the 24-hour clock mode, the LSB contains seconds, the next byte contains minutes, and the MSB contains hours.
Bits [5..4] = D5, D4
Set these bits to “01” to select interrupt on borrow. Interrupt on match is programmed by setting these bits to “11”. The Borrow Toggle Flip-Flop (BWT) is connected to pin 17 of the LS7166 by setting these bits to “01”. Pin 17 is used by the Xilinx based interrupt logic to know that the counter IC is requesting an interrupt. Setting these bits to “11” connects the Compare Toggle Flip-Flop (COMPT) to pin 17. These two bits should be programmed to one of these two values.

D7, D6
These bits MUST be set to “10” for all writes to the Output Control Register. If these bits are not set to “10” a different register will be accessed.

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

Quadrature Register [QR]

There is one Quadrature Register (QR) for each of the four channels.

This is a byte-wide, write-only register that contains two useful bits. It is normally set once to configure the Counter channel and not changed during operation. It must be configured by the host software prior to using the Counter.

Bits [1..0] = D1, D0 Quadrature Control
Setting these bits to "00" disables quadrature mode. Most general purpose counting options and functions of IP-Quadrature operate with the quadrature mode disabled. For all quadrature mode operations these bits must be set to values of "01", "10", or "11". Setting these bits to "11" (X4) is the most common setting.

Quadrature Prescaler	**Low Bits in QR D1, D0**	
Quadrature Counting Disabled	00	
X1	01	
X2	10	
X4	11	**Recommended**

Setting bits one and zero to "01" enables quadrature mode with X1 counting. X1 counting causes the Counter to increment or decrement one count for each full cycle of the quadrature inputs. A setting of "10" enables quadrature mode with X2 counting. X2 counting causes the Counter to increment or decrement one count for each half cycle of the quadrature inputs. The Counter changes state when the Control input changes state. The recommended setting of "11" enables quadrature mode with X4 counting. X4 counting causes the Counter to increment or decrement one count for each quarter cycle of the quadrature inputs. The Counter changes state when either the Count or the Control input changes state. All interrupt modes (interrupt on borrow, interrupt on match) are available.

See Figure 5 above for a timing diagram showing quadrature counting and examples of the three quadrature counting options. See also the previous subsection, Quadrature Count Direction, for a brief discussion of count direction.

D7, D6
These bits MUST be set to "11" for all writes to the Quadrature Register. If these bits are not set to "11" a different register will be accessed.

Channel Configuration Register [CHCR]

There is one Channel Configuration Register (CHCR) for each of the four channels.

This register is implemented in the Xilinx LCA. This is a byte-wide read/write register that contains seven useful bits. This register is set to all zero on reset. All bits are read/write and retain the value written to them except bit [7], the Interrupt Pending bit. This register may be written or read at any time, however changing the mode of the channel while it is operating may produce a spurious count or control function.

Bit [0] = D0 LSB X Invert
X Input Invert. This bit selects the polarity of the X input prior to passing it to the A input of the LS7166. Setting this bit to "0" selects no inversion. A setting of "1" selects inversion. No inversion is the reset default, and it means that standard RS-422 input levels (the P input side more positive than the N input side) provide a logic high at the LS7166 A input. Note that TTL input is normally

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

connected to the N input, so there is a built in polarity inversion in the input circuit for TTL level input.

Bit [1] = D1 Y Invert
Y Input Invert. This bit selects the polarity of the Y input prior to passing it to the B input of the LS7166. Setting this bit to “0” selects no inversion. A setting of “1” selects inversion. No inversion is the reset default, and it means that standard RS-422 input levels (the P input side more positive than the N input side) provide a logic high at the LS7166 B input. Note that TTL input is normally connected to the N input, so there is a built in polarity inversion in the input circuit for TTL level inputs.

Bits [2] = D2 Z Invert
Z Input Invert. This bit selects the polarity of the Z input prior to passing it to one of the two control inputs of the LS7166. Setting this bit to “0” selects no inversion. A setting of “1” selects inversion. No inversion is the reset default, and it means that standard RS-422 input levels (the P input side more positive than the N input side) provide a logic high at the LS7166 input. Note that TTL input is normally connected to the N input, so there is a built in polarity inversion in the input circuit for TTL level inputs. See Figure 17 below for a table of programmable functions. See also the discussion above on “Input Polarity” and Figures 6, 7 and 8 where “standard polarity” is shown.

Bit [3] = D3 Z Function Select
Z Function Select. This bit selects the function of the Z input by selecting which of two control inputs on the LS7166 receives the Z input. See Figure 17 below for a table of programmable functions. Note that the bits in the LS7166's Input Control Register (ICR) must be also be programmed to implement a given control function. Setting this bit to “0” routes the Z input to pin 4 of the LS7166. A Setting of “1” routes the Z input to pin 3 of the LS7166. This bit is set to “0” on reset.

Bit [4] = D4 Z Function Enable
Z Function Enable. A “0” blocks the Z input from having any affect on the channel. A “1” enables Z functions. This bit is set to “0” on reset. See Figure 17 below for a table of programmable functions.

Note that the four primary control functions listed in below in Figure 17 are also available under software control, by accessing the Counter Control Register. That is—load Counter from PCR; transfer Counter to OL; clear Counter; hold Counter—may be executed by writing the correct bits of the appropriate control registers.

Note that with standard polarity, a floating (disconnected) Z Control Input will cause none of the first three functions to occur (normal counting), but if Counter Hold function is programmed, a floating Z Input will disable counting.

Bit [5] = D5
This bit is not used. It is recommended that it be written as a “1” and masked out on all reads.

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

Configuration Register Bits [4..2]	Input Control Register Bits [5..4]	Control Function
0xx	00	No control functions, count only.
*111	00	Load Counter from PCR on std polarity Z pulse.
*110	00	Load Counter from PCR on inverted polarity Z pulse.
111	10	Transfer Counter data to OL on std polarity Z pulse.
110	10	Transfer Counter data to OL on inverted polarity Z pulse.
101	10	Clear Counter on std polarity Z pulse.
100	10	Clear Counter on inverted polarity Z pulse.
101	01	Counter holds on std polarity Z input. Counter runs on inverted polarity Z input.
100	01	Counter holds on inverted polarity Z input. Counter runs on std polarity Z input.
*Note:		The two lines above marked * can be used to generate an interrupt if interrupt-on-Match is enabled, and the Preset/Compare Register is loaded with zero.
Note:		Definitions below apply to pulses and levels.
	Std Polarity:	RS-422 input, + input more positive than – input. TTL input is low, and connected to – input.
	Inverted Polarity:	RS-422 input, + input more negative than – input. TTL input is high, and connected to – input.

Figure 17 Control Function Selection

Bit [6] = D6 Interrupt Enable

Interrupt Enable. Setting this bit to “0” disables interrupts from this counter channel. A setting of “1” enables interrupts. Note that the interrupt masking occurs *after* the interrupt pending flip-flop. If an interrupt is pending and this bit is changed from a “0” to a “1” an interrupt request will occur immediately. This permits interrupts to be temporarily masked, if necessary, while the Counters are running without the danger of “losing” an interrupt that would have occurred. This bit resets and powers up to “0”.

Bit [7] = D7 Interrupt Pending

Interrupt Pending. This bit has separate functions for read and write. This bit is read as a “1” when there is an interrupt pending for this counter channel. If bit [6] is set to “1”, there is an active interrupt request. Reading a “0” in this bit indicates the Counter channel is not requesting an interrupt. To clear this bit from a “1” to a “0”, and thus turn off the active interrupt request (normally done in the interrupt service routine), write a “1” to this bit followed by a "0". **This bit must be set to “0” to enable interrupts on this channel**. **Setting this bit to "1" has the same effect as disabling interrupts on this channel. All interrupts that occur while this bit is "1" will be lost.**

Control and Status Register [CSR]

There is one Control and Status Register (CSR) for the entire IP-Quadrature. It is a byte-wide read/write register that contains three useful bits.

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

Bit [0] = D0 Terminator #1 Enable
Terminator #1 Enable. Setting this bit to "1" enables the 110Ω to 2.85 volts TTL terminator. Terminator #1 applies to all inputs X, Y, and Z for channels 1 and 2. Writing this bit to a "0" disables the terminator. For RS-422 input, the terminator should be disabled. This bit resets and powers up to a "0".

Bit [1] = D1 Terminator #2 Enable
Terminator #2 Enable. Setting this bit to "1" enables the 110Ω to 2.85 volts TTL terminator. Terminator #2 applies to all inputs X, Y, and Z for channels 3 and 4. Writing this bit to a "0" disables the terminator. For RS-422 input, the terminator should be disabled. This bit resets and powers up to a "0".

Bit [2] = D2
Tbit1. This bit is used for debugging and should not be set by the user. Write to a "0", and mask on reads.

Bits [7..3] = D7..3
These five bits are not used. It is recommended that they be set to a "1" on writes, and masked on reads.

Vector Register [VR]

There is one six-bit Vector Register for IP-Quadrature. The MSB six bits (D7..D2), when programmed, become the upper six bits of the interrupt vector. The low two bits encode the highest priority Counter channel requesting service. Channel 1 has the lowest priority; channel 4 the highest. The low two bits are encoded as follows:

Counter Channel	**Low Bits in Vector D1, D0**
1	00
2	01
3	10
4	11

For additional information on interrupts see your IP Carrier board's User Manual. Interrupts from the IndustryPacks are mapped to the host bus or processor by the carrier board.

Power Up and Reset Initializing

The Interrupt Vector Register initializes to all ones. The Channel Configuration Registers initialize to all zeros. The initial state of the registers in the LS7166 is unknown, and should be programmed.

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

I/O Pin Wiring

This section gives the pin assignments for IP-Quadrature.

The pin numbers given in Figure 18 on the next page correspond to numbers on the 50-pin IndustryPack I/O connector, to the wires on a 50-pin flat cable plugged into a standard IP carrier board, and to the screw terminal numbers on the IP-Terminal block.

For more information of interpretation of “polarity”, see the Theory of Operation section, above.

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

Pin Number	Channel	RS-422 Differential Signal Input	Single -Ended Logic Signal Input
1	1	X1+	no connect
2	1	GND	GND
3	1	X1–	X1
4	1	GND	GND
5	1	Y1+	no connect
6	1	GND	GND
7	1	Y1–	Y1
8	1	GND	GND
9	1	Z1+	no connect
10	1	GND	GND
11	1	Z1–	Z1
12	1	GND	GND
13	2	X2+	no connect
14	2	GND	GND
15	2	X2–	X2
16	2	GND	GND
17	2	Y2+	no connect
18	2	GND	GND
19	2	Y2–	Y2
20	2	GND	GND
21	2	Z2+	no connect
22	2	GND	GND
23	2	Z2–	Z2
24	2	GND	GND
25	3	X3+	no connect
26	3	GND	GND
27	3	X3–	X3
28	3	GND	GND
29	3	Y3+	no connect
30	3	GND	GND
31	3	Y3–	Y3
32	3	GND	GND
33	3	Z3+	no connect
34	3	GND	GND
35	3	Z3–	Z3
36	3	GND	GND
37	4	X4+	no connect
38	4	GND	GND
39	4	X4–	X4
40	4	GND	GND
41	4	Y4+	no connect
42	4	GND	GND
43	4	Y4–	Y4
44	4	GND	GND
45	4	Z4+	no connect
46	4	GND	GND
47	4	Z4–	Z4
48	4	GND	GND
49	n/a	8 MHz +	
50	n/a	8 MHz –	

Figure 18 I/O Pin Assignment

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

IndustryPack Logic Interface Pin Assignment

Figure 19 below gives the pin assignments for the IndustryPack Logic Interface connector on the IP-Quadrature. Pins marked n/c below are defined by the specification, but not used on IP-Quadrature. See also your User Manual for your IP Carrier board for more information.

GND	GND	1	26
CLK	+5V	2	27
Reset*	R/W*	3	28
D0 IDSel*	4	29	
D1 n/c	5	30	
D2 MEMSel*	6	31	
D3 n/c	7	32	
D4 INTSel*	8	33	
D5 n/c	9	34	
D6 IOSel*	10	35	
D7 n/c	11	36	
n/c	A1	12	37
n/c	n/c	13	38
n/c	A2	14	39
n/c	n/c	15	40
n/c	A3	16	41
n/c	IntReq0*	17	42
n/c	A4	18	43
n/c	IntReq1*	19	44
BS0*	A5	20	45
n/c	n/c	21	46
BS1*	A6	22	47
n/c	Ack*	23	48
+5V	n/c	24	49
GND	GND	25	50

Note 1: The no-connect (n/c) signals above are defined by the IndustryPack Logic Interface Specification, but not used by this IP. See the Specification for more information.

Note 2: The layout of the pin numbers in this table corresponds to the physical placement of pins on the IP connector. Thus this table may be used to easily locate the physical pin corresponding to a desired signal. Pin 1 is marked with a square pad on the IndustryPack.

Figure 19 Logic Interface Pin Assignment

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

ID PROM

Every IP contains an ID PROM, whose size is at least 32 x 8 bits. The ID PROM aids in software auto configuration and configuration management. The user's software, or a supplied driver, may verify that the device it expects is actually installed at the location it expects, and is nominally functional. The ID PROM contains the manufacturing revision level of the IP. If a driver requires that a particular revision be present, it may check for it directly.

Standard data in the ID PROM on the IP-Quadrature is shown in Figure 20 below.
For more information on IP ID PROMs refer to the IndustryPack Logic Interface Specification, available from SBS Technologies. The ID PROM on the IP-Quadrature is implemented internally in the Xilinx LCA.

The location of the ID PROM in the host's address space is dependent on which carrier board used. Normally for VMEbus carriers the ID PROM space is directly above the IP's I/O space, or at IP-base + $80. Macintosh drivers use the ID PROM automatically. RM1260 address may be derived from Figure 20 below by multiplying the addresses given by two, then subtracting one. RM1270 addresses may be derived by multiplying the addresses given by two, then adding one.

The ID PROM is equivalent to an AMD 27LS19A.

3F 19	(available for user)	
17	CRC	(E0)
15	No of bytes used	(0C)
13	Driver ID, high byte	(00)
11	Driver ID, low byte	(01)
0F	reserved	(00)
0D	Revision	(A1)
0B	Model No IP-Quadrature	(41)
09	Manufacturer ID SBS	(F0)
07	ASCII “C”	(43)
05	ASCII “A”	(41)
03	ASCII “P”	(50)
01	ASCII “I”	(49)

Figure 20 ID PROM Data (hex)

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

Construction and Reliability

IndustryPacks were conceived and engineered for rugged industrial environments. The IP-Quadrature is constructed out of 0.062 inch thick FR4 V0 material. The six copper layers consist of two signal layers on the top and bottom, and four internal layers. Two of the internal layers are power and ground planes.

Through hole and surface mounting of components are used. IC sockets are use gold plated screw-machine pins. High insertion and removal forces are required, which assists in keeping components in place. If the application requires unusually high reliability or is in an environment subject to high vibration, the user may solder the four corner pins of each socketed IC into the socket, using a grounded soldering iron.

The IndustryPack connectors are keyed, shrouded and gold plated on both contacts and receptacles. They are rated at 1 Amp per pin and a minimum of 200 insertion cycles. These connectors make consistent, correct insertion easy and reliable.

The IP is secured to the carrier with four M2 metric stainless steel screws. The heads of the screws are countersunk into the IP. The four screws provide significant protection against shock, vibration, and incomplete insertion. For most applications they are not required.

The IndustryPack provides a low temperature coefficient of 0.89 W/°C for uniform heat. This is based on the temperature coefficient of the base FR4 material of 0.31 W/m-°C, and taking into account the thickness and area of the IP. This coefficient means that if 0.89 Watts is applied uniformly on the component side, that the temperature difference between the component and the solder side is one degree Celsius.

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

Repair

Service Policy

Before returning a product for repair, verify as well as possible that the suspected unit is at fault. Then call the Customer Service Department for a RETURN MATERIAL AUTHORIZATION (RMA) number. Carefully package the unit, in the original shipping carton if this is available, and ship prepaid and insured with the RMA number clearly written on the outside of the package. Include a return address and the telephone number of a technical contact. For out-of-warranty repairs, a purchase order for repair charges must accompany the return. SBS Technologies will not be responsible for damages due to improper packaging of returned items. For service on SBS products not purchased directly from SBS contact your reseller. Products returned to SBS for repair by other than the original customer will be treated as out-of-warranty.

Out-of-Warranty Repairs

Out-of-warranty repairs will be billed on a material and labor basis. The current minimum repair charge is $100. Customer approval will be obtained before repairing any item if the repair charges will exceed one half of the quantity one list price for that unit. Return transportation and insurance will be billed as part of the repair and is in addition to the minimum charge.

For service, contact:

Customer Service Department
SBS Technologies, Inc.
1284 Corporate Center Drive
St. Paul, MN 55121-1245
Tel (651) 905-4700
Fax (651) 905-4701
Email support.commercial@sbs.com

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

Specifications

Logic Interface	IndustryPack logic Interface, 0.7 compatible Single-high size
Number of Channels	Four
Number of Inputs/Channel	Three: two count inputs and one control input
Count Rate	DC to 10 MHz general purpose counting, DC to 1.2 MHz (4.8 MHz count rate) quadrature
Input Levels	RS-422 differential and Logic (single-ended), selectable
RS-422 Input Termination	120Ω as resistor SIP standard, may be changed or removed by user.
TTL Input Termination	110Ω to 2.85 volts selectable by software
Input Polarity	All inputs have programmable polarity
Counter LSI	LS7166
Counter Bits	24 bits
Counter Registers	Counter, Preset/Compare, Output Latch, all 24-bits
Read Mode	Read-on-the fly supported
Counter Modes	Up, Down, Quadrature, Divide-by-N
Clock Output	8 MHz, RS-422
Control Functions	Load Output Latch Load Counter Reset Counter Gate Counter
Interrupts	Programmable, interrupt on borrow or interrupt on match
Interrupt Vector	8 bits, 6 bits programmable, 2 bits indicate channel
Control Logic LSI	Xilinx® LCA handles bus interface, interrupts, polarity
Wait States	Data read and write: one ID read: zero
Power Dissipation	770 mW typical @ 5.0 V 1.04 W max @ 5.0 V
Temperature Coefficient	0.89 W/°C for uniform heat, component side to solder side
Dimensions	1.800 by 3.900 by 0.340 inches maximum
Environmental	Operating temperature: 0 to 70°C Humidity: 5 to 95% non-condensing Storage: –10 to +85°C

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

QuickStart Software Support

QuickStart software provides a simple software functional test of the IP hardware. It is not a driver or an application programming library. Please consult with your SBS sales representative on the availability of QuickPack or DriverPack software for this IP.

QuickStart software is provided in ANSI C source code format. This software has been tested on a Motorola MVME162 running OS-9 v3.0 and compiled with Ultra C v1.1.1 from Microware in ANSI C mode. Some modifications will be necessary to use a different compiler or operating system. The areas specific to OS-9 or Microware software tools have been marked as thoroughly as possible. QuickStart software is supplied as is with no warranty or guarantee. The recipient may reuse and/or modify this software for use with SBS IndustryPacks only.

Function summaries are provided here for customer reference only. This information was current at the time the manual was last revised. This information is not necessarily current or complete manufacturing data, nor is it part of the product specification. All information following is copyright SBS Technologies.

Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

```
-------------------------------------------------------
NAME
    initLS7166 - initialize the LS7166 as a quadrature decoder

SYNOPSIS
    initLS7166( LS7166 *pCtr )

DESCRIPTION
    initLS7166() initializes the LS7166 chip as a 4X quadrature decoder.

RETURNS
    SUCCESS

-------------------------------------------------------
NAME
    readLS7166 - read the LS7166 quadrature counter

SYNOPSIS
    INT32 readLS7166( LS7166 *pCtr )

DESCRIPTION
    readLS7166() reads the 24 bit counter of the LS7166 and
    returns a 32 bit sign extended integer value.

RETURNS
    24 bit counter value sign extended to 32 bits.

-------------------------------------------------------
NAME
    loadPrLS7166 - load the preset register of the LS7166

SYNOPSIS
    INT32 loadPrLS7166( LS7166 *pCtr, INT32 value )

DESCRIPTION
    loadPrLS7166() loads the given value into the preset
    register of the LS7166.  The preset register is NOT loaded
    into the counter.

RETURNS
    SUCCESS

-------------------------------------------------------
NAME
    loadCtrLS7166 - load counter from preset register of the LS7166

SYNOPSIS
    INT32 loadCtrLS7166( LS7166 *pCtr )

DESCRIPTION
    loadCtrLS7166() loads the contents of the preset register into
    the counter register of the LS7166.

RETURNS
    SUCCESS
```


Artisan Technology Group - Quality Instrumentation ... Guaranteed | (888) 88-SOURCE | www.artisantg.com

Artisan Technology Group is an independent supplier of quality pre-owned equipment

Gold-standard solutions

Extend the life of your critical industrial, commercial, and military systems with our superior service and support.

We buy equipment

Planning to upgrade your current equipment? Have surplus equipment taking up shelf space? We'll give it a new home.

Learn more!

Visit us at **artisantg.com** for more info on price quotes, drivers, technical specifications, manuals, and documentation.

Artisan Scientific Corporation dba Artisan Technology Group is not an affiliate, representative, or authorized distributor for any manufacturer listed herein.

We're here to make your life easier. How can we help you today?

(217) 352-9330 | sales@artisantg.com | artisantg.com

ARTISAN® TECHNOLOGY GROUP