

ARTISAN®
TECHNOLOGY GROUP

Your **definitive** source for quality pre-owned equipment.

Artisan Technology Group
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Full-service, independent repair center
with experienced engineers and technicians on staff.

We buy your excess, underutilized, and idle equipment
along with credit for buybacks and trade-ins.

Custom engineering
so your equipment works exactly as you specify.

- Critical and expedited services
- In stock / Ready-to-ship
- Leasing / Rentals / Demos
- ITAR-certified secure asset solutions

Expert team | Trust guarantee | 100% satisfaction

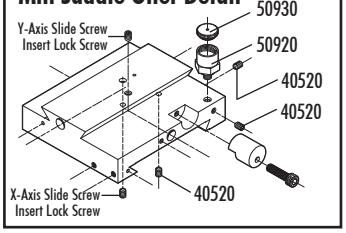
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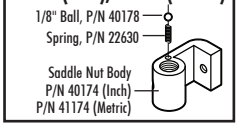
NOTE: Where different, Inch part number is given first, followed by Metric part number.

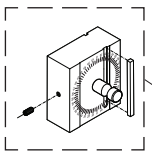
Exploded View and Part Numbers

Mill Saddle Oiler Detail

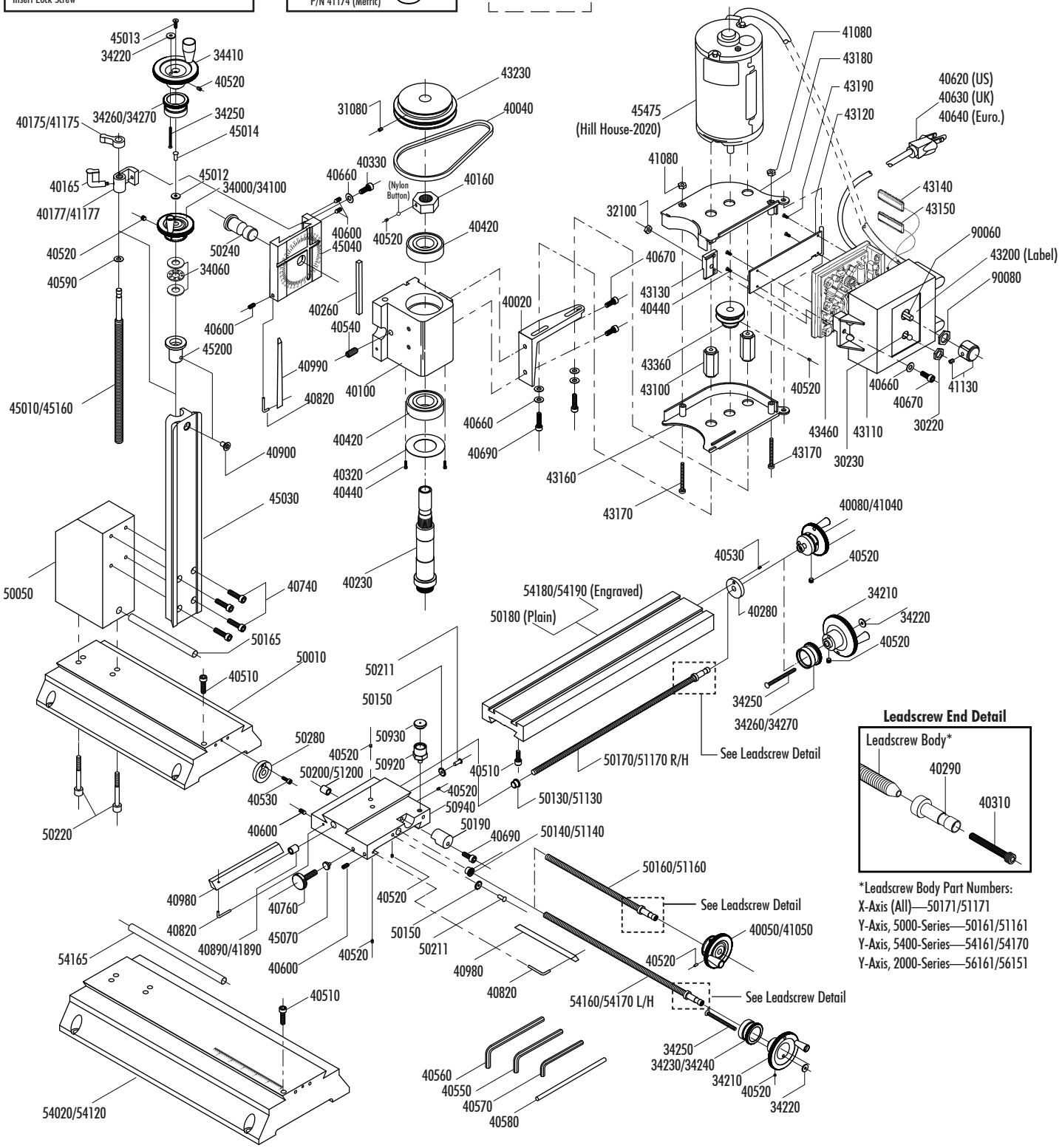


Saddle Nut Assembly
40177 (Inch), 41177 (Metric)





NOTE: Some factory assembled machines may have a 0.005" shim washer P/N 40030 (not shown) placed between the handwheel and thrust to adjust backlash. If removed when servicing the machine they should be replaced in the same position.



Leadscrew End Detail

*Leadscrew Body Part Numbers:
X-Axis (All)—50171/51171
Y-Axis, 5000-Series—50161/51161
Y-Axis, 5400-Series—54161/54170
Y-Axis, 2000-Series—56161/56151

FIGURE 93

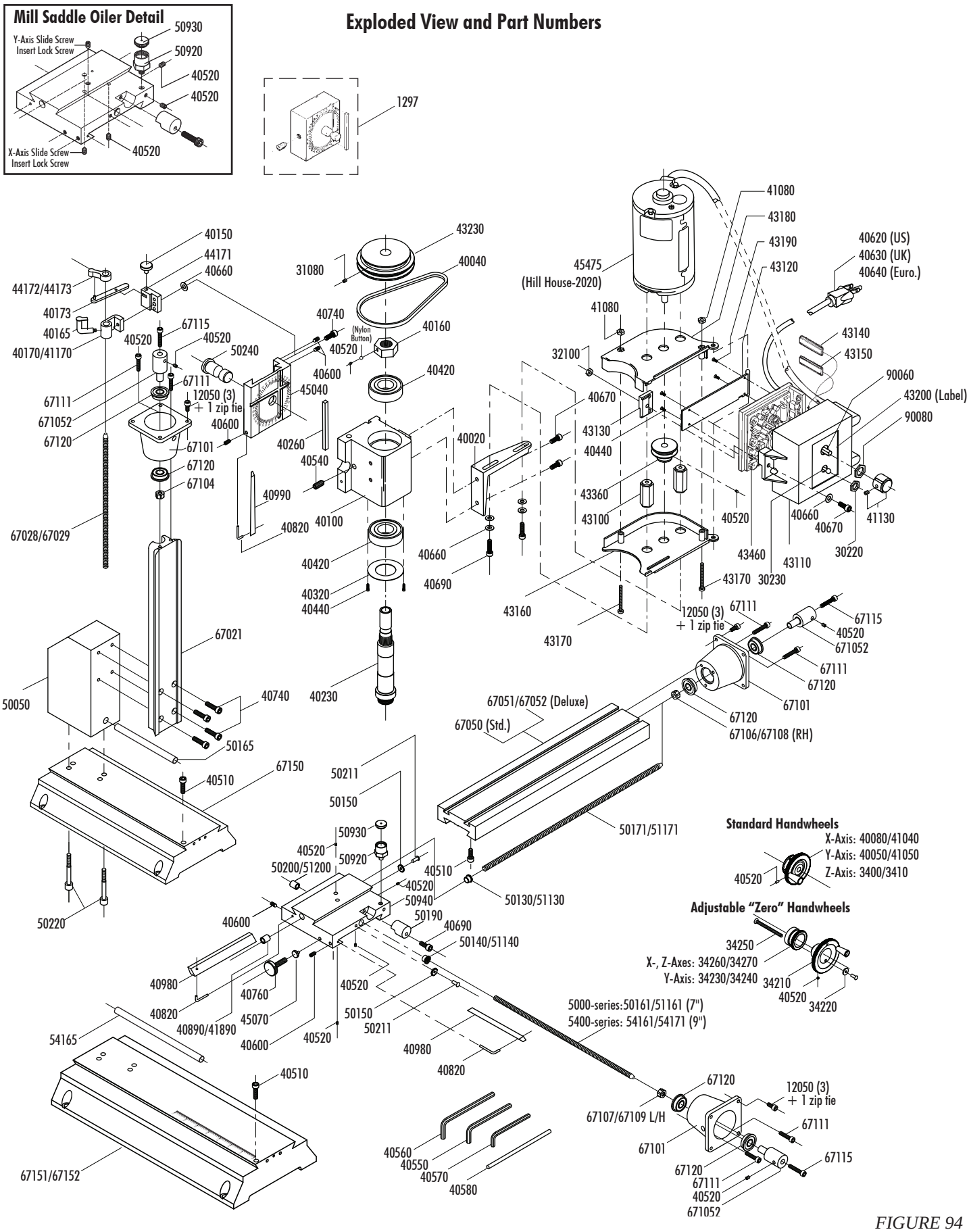

Mill Saddle Oiler Detail
Y-Axis Slide Screw Insert Lock Screw
X-Axis Slide Screw Insert Lock Screw
50930
50920
40520
40520
40520
Exploded View and Part Numbers
1297
40150
44171
40660
44172/44173
40173
40165
40170/41170
67115
40520
40520
50240
67111
12050 (3) + 1 zip tie
67111
671052
67120
40600
67101
67120
67104
67028/67029
67021
50050
40740
50165
40510
67150
50220
43230
40040
31080
40740
(Nylon Button)
40520
40160
40600
40420
45040
40260
40540
40990
40820
40100
40420
40320
40440
40230
40020
40660
40690
41080
43180
43190
43120
45475
(Hill House-2020)
40620 (US)
40630 (UK)
40640 (Euro.)
41080
32100
43140
43150
90060
43200 (Label)
90080
40670
43130
40440
43360
43100
40520
40660
40670
41130
43460
43110
30220
43170
30230
43160
43170
12050 (3) + 1 zip tie
67111
67115
40520
671052
67111
67120
67101
67120
67106/67108 (RH)
67051/67052 (Deluxe)
67050 (Std.)
50171/51171
50211
50150
50930
40520
50920
50200/51200
40510
40520
50940
50130/51130
40600
50190
40690
50140/51140
40980
40760
40520
40820
40890/41890
45070
50150
50211
40600
40520
40980
40820
54165
40510
67151/67152
5000-series:50161/51161 (7")
5400-series: 54161/54171 (9")
67120
12050 (3) + 1 zip tie
67107/67109 L/H
67111
67101
67115
67120
67111
40520
671052
40560
40550
40570
40580
Standard Handwheels
X-Axis: 40080/41040
Y-Axis: 40050/41050
Z-Axis: 3400/3410
40520
Adjustable "Zero" Handwheels
34250
X-, Z-Axes: 34260/34270
Y-Axis: 34230/34240
34210
40520
34220

FIGURE 94

Artisan Technology Group is an independent supplier of quality pre-owned equipment

Gold-standard solutions

Extend the life of your critical industrial, commercial, and military systems with our superior service and support.

We buy equipment

Planning to upgrade your current equipment? Have surplus equipment taking up shelf space? We'll give it a new home.

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