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Find the *SMC CQ250-G2G01-100* at our website: ***Click HERE***

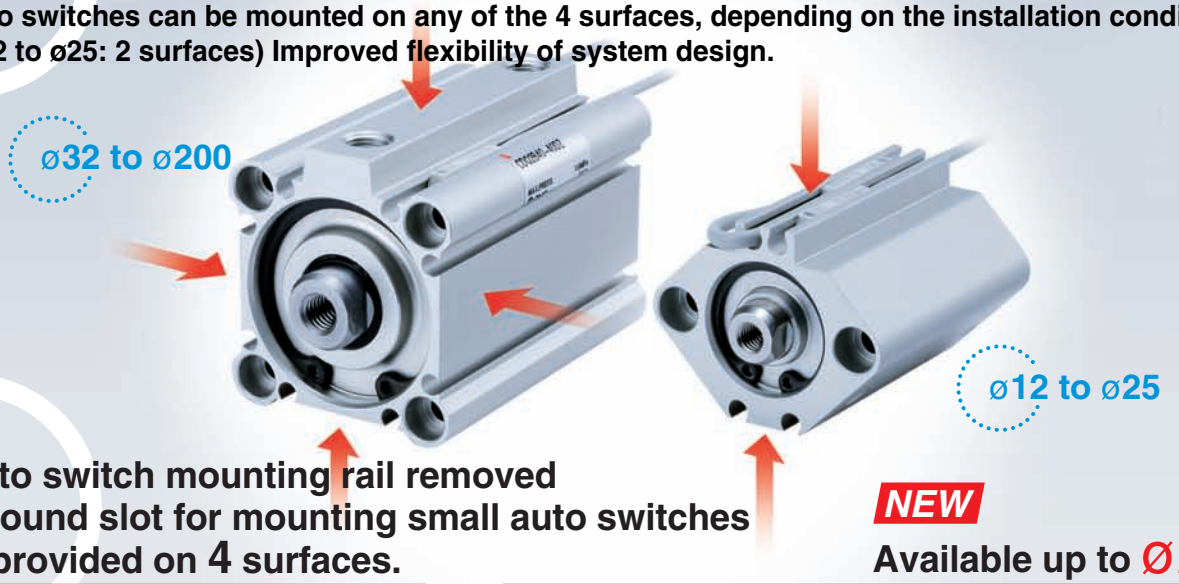
Compact Cylinder

New

Remodeled with a new body to get more flexibility!

Can mount small auto switches on 4 surfaces.

Auto switches can be mounted on any of the 4 surfaces, depending on the installation conditions. (ø12 to ø25: 2 surfaces) Improved flexibility of system design.

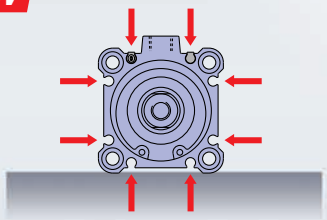


Auto switch mounting rail removed
A round slot for mounting small auto switches is provided on 4 surfaces.

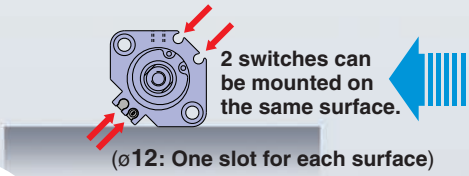
NEW

Available up to ø200

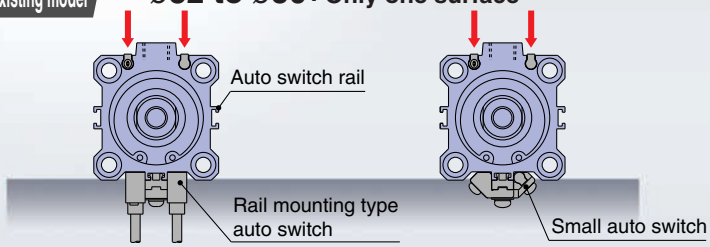
NEW ø32 to ø200



ø12 to ø25: Mountable on 2 surfaces



Existing model ø32 to ø50: Only one surface

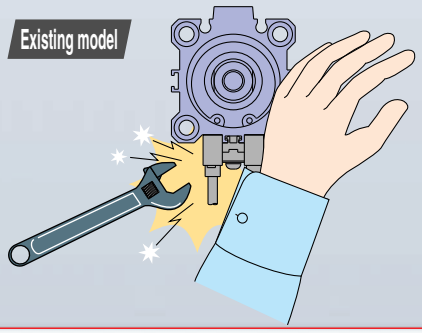




No projection of auto switch

- Prevention of damage to auto switch
- Sleeves cannot get caught in the auto switch and its mounting rail.
  - Improved ease of work and safety
- Reduction in labor for design
  There is no need to check for interference with a machine, because the outer dimensions of the cylinder do not change when the auto switch is mounted.

Existing model



NEW

Exclusive bodies (-XB10) for ø32 to ø100 intermediate strokes (50 st or more) now kept in inventory*, enabling shorter delivery times. * Formerly produced upon receipt of order

Bore size (mm)	Stroke										
	50	55	60	65	70	75	80	85	90	95	100
ø32 to ø100	◆	●	●	●	●	◆	●	●	●	●	◆

◆ Standard stroke ● Currently stocked intermediate stroke

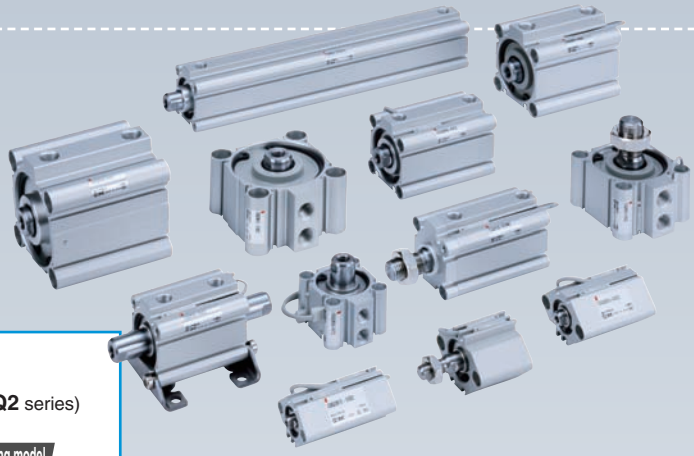
Series CQ2

SMC

CAT.ES20-205B

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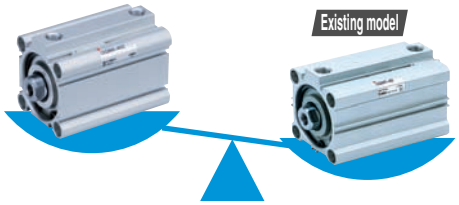
NEW Series CQ2 Compact Cylinder



Lighter weight

Reduced by **5 to 13%**

NEW (Compared with SMC **CQ2** series)



The body strength (kinetic energy, allowable load, withstand pressure, etc.) is the same as the existing product.

Contribution to environment and ecology
Reduction of CO_2 discharge by 1300 t by less use of aluminum

Weight
(Stroke **50** mm, built-in magnet, female thread and with rubber bumper) (g)

Bore size – Stroke	ø40-50 st
NEW CQ2	456(483)
Existing model CQ2	483(527)

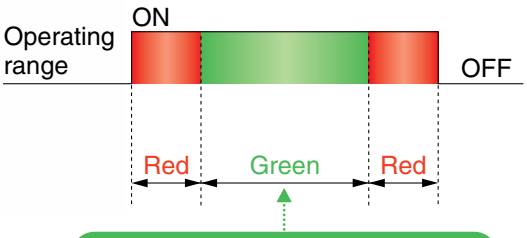
( ): With male thread

Small auto switch

2-color indication solid state auto switch

◎ **Appropriate setting of the mounting position can be performed without mistakes.**

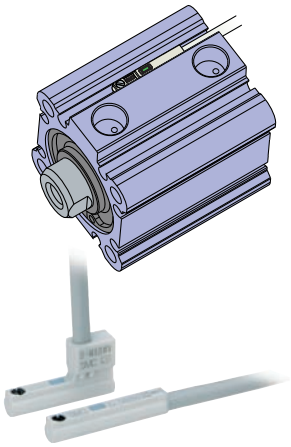




A green light lights up at the optimum operating range.

Even if 2-color indication solid state auto switches are fixed at the optimum operating range (the green light lights up), the operation may become unstable depending on the installation environment or magnetic field disturbance. (Magnetic body, external magnetic field, proximal installation of cylinders with built-in magnet and actuators, temperature change, other factors for magnetic force fluctuation during operation, etc.)

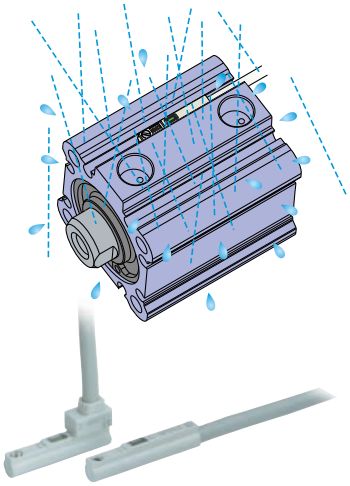
For general environments



D-M9□W(V)

Water resistant type

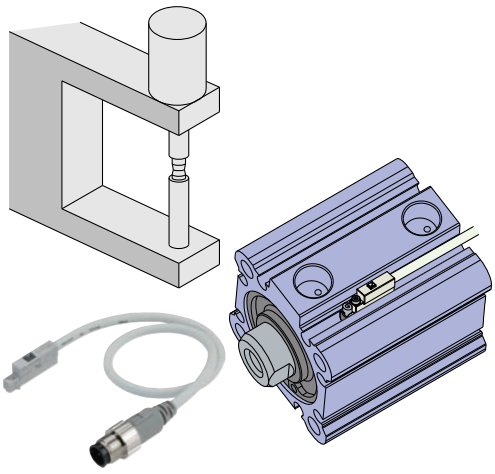
For environments exposed to water and coolant



D-M9□A(V)

Magnetic field resistant type

For use with AC spot welders, which generate strong magnetic field



D-P3DW

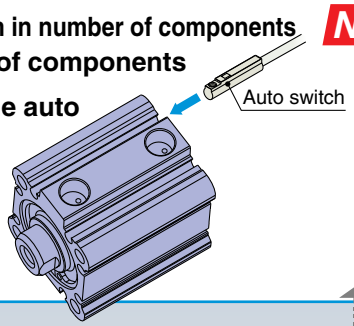
SMC
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Reduction in labor for work

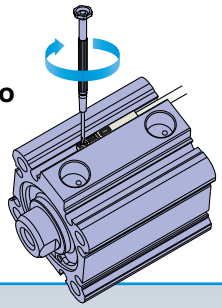
NEW

- Reduction in number of components
- No loss of components

1 Insert the auto switch.

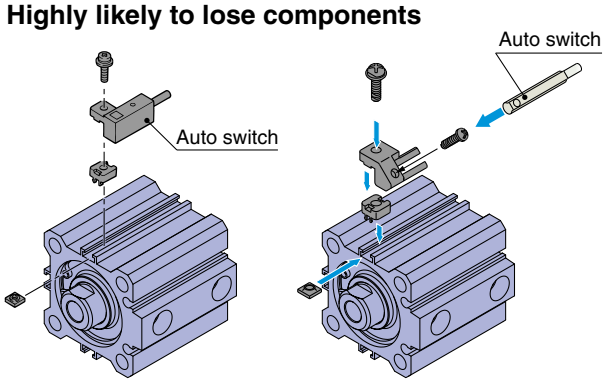


2 Fix the auto switch.

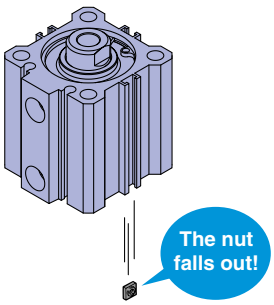


Existing model

- Takes a lot of labor and time because there are many components.
- Highly likely to lose components



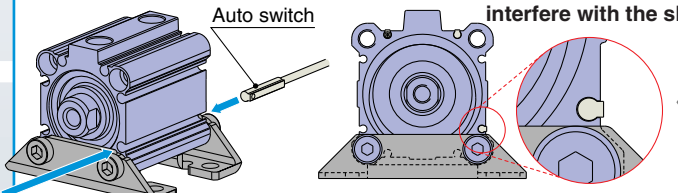
The nuts and screws may fall out when installed vertically.



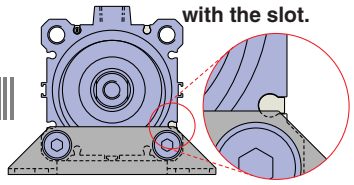
Reduction in labor for design

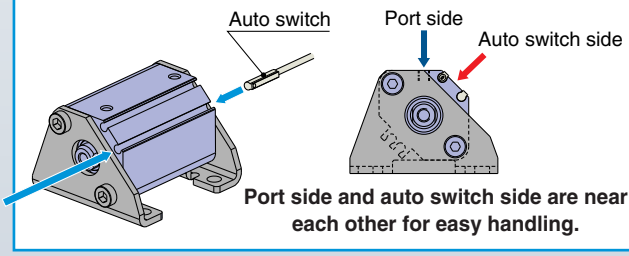
- The auto switch can be replaced with the foot brackets mounted.

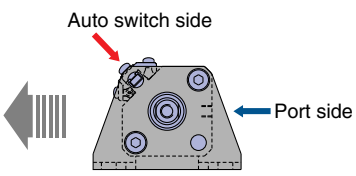
NEW



Existing model



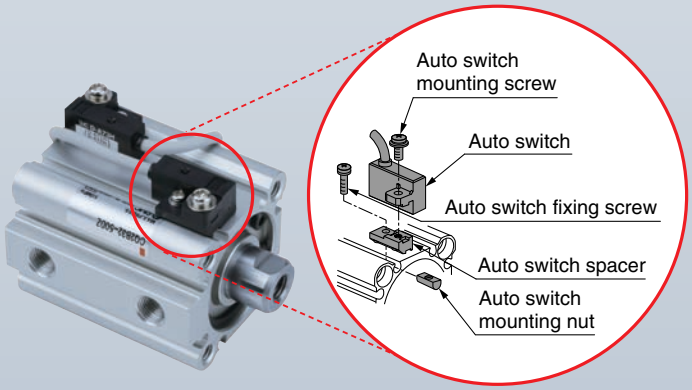


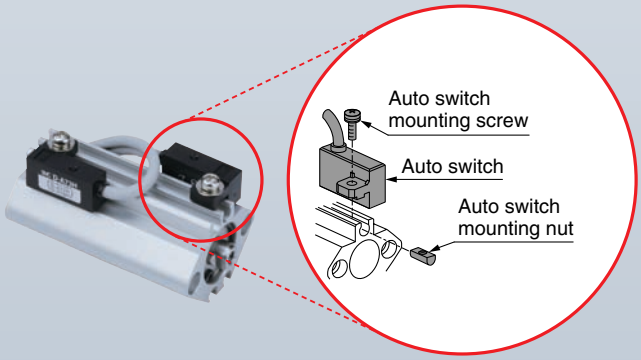


Port side and auto switch side are near each other for easy handling.

- **The rail mounting type auto switch can be mounted.**

Refer to page 174 for further information on auto switch mounting bracket.





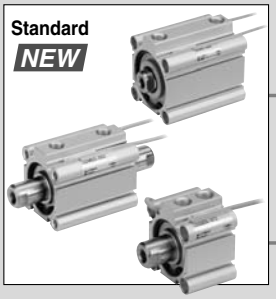
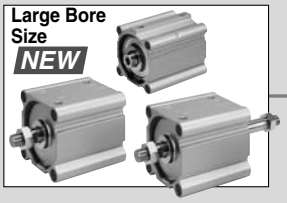
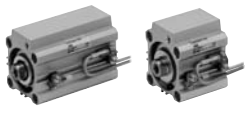
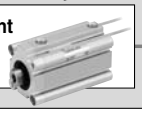
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Compact Cylinder *Series CQ2*

ø12, ø16, ø20, ø25, ø32, ø40, ø50, ø63, ø80, ø100, ø125, ø140, ø160, ø180, ø200

With a short overall length, the space-saving cylinder helps to make various jigs and equipment more compact.

Series Variations

Series	Action	Type	Bore size (mm)	Standard stroke (mm)	Page
Standard NEW 	Double acting	Single rod **CQ2**	12 16 20 25 32 40 50 63 80 100 125 140 160 180 200	ø12, ø16: 5 to 30 ø20, ø25: 5 to 50 ø32, ø40: 5 to 100 ø50 to ø100: 10 to 100	1
		Double rod **CQ2W**		ø12, ø16: 5 to 30 ø20, ø25: 5 to 50 ø32, ø40: 5 to 100 ø50 to ø100: 10 to 100	22
	Single acting	Spring return/ Spring extend **CQ2**		ø12 to ø40: 5, 10 ø50: 10, 20	38
Large Bore Size NEW 	Double acting	Single rod **CQ2**		10 to 300	57
		Double rod **CQ2W**		10 to 300	63
Long Stroke NEW 	Double acting	Single rod **CQ2**		125 to 300	69
Non-rotating Rod NEW 	Double acting	Single rod **CQ2K**		ø12, ø16: 5 to 30 ø20, ø25: 5 to 50 ø32, ø40: 5 to 100 ø50, ø63: 10 to 100	78
		Double rod **CQ2KW**		ø12, ø16: 5 to 30 ø20, ø25: 5 to 50 ø32, ø40: 5 to 100 ø50, ø63: 10 to 100	92
Axial Piping (Centralized piping type) 	Double acting	Single rod **CQP2**		ø12, ø16: 5 to 30 ø20, ø25: 5 to 50 ø32, ø40: 5 to 100 ø50 to ø100: 10 to 100	103
	Single acting	Spring return/ Spring extend **CQP2**		ø12 to ø40: 5, 10 ø50: 10, 20	112
Anti-lateral Load NEW 	Double acting	Single rod **CQ2□S**		ø32 to ø40: 5 to 100 ø50 to ø100: 10 to 100	128
With End Lock 	Double acting	Single rod **CBQ2**		ø20 to ø63: 10 to 100 ø80, ø100: 25 to 100	140
Water Resistant NEW 	Double acting	Single rod **CQ2□$^{R}_{V}$**		ø20, ø25: 5 to 50 ø32, ø40: 5 to 100 ø50 to ø100: 10 to 100	156

Smooth Cylinder (Low friction) **CQ2Y** 	Refer to Best Pneumatics No. 3.	Low-speed Cylinder **CQ2X** 	Refer to Best Pneumatics No. 3.

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Combinations of Standard Products and Made

Series CQ2

● : Standard
◎ : Made to Order
○ : Special product (For details, please contact SMC.)
— : Not available

Made to Order: For details, refer to pages 177 to 207.

Symbol	Specifications	Applicable bore size	CQ2 (Standard)				CQ2 (Large Bore Size)	
			Double acting		Single acting		Double acting	
			Single rod	Double rod	Single rod/ Spring return	Single rod/ Spring extend	Single rod	Double rod
			ø12 to ø100		ø12 to ø50		ø125 to ø200	
Standard	Standard product	ø12 to ø100	●	●	●	●	●	●
D	Built-in magnet		●	●	●	●	●	●
CQ2□A	Both ends tapped		●	●	●	●	●	●
CQ2□-□M	Rod end male thread		●	●	●	●	●	●
CQ2□-□C	With rubber bumper		●	●	○	○	● Note 2)	● Note 2)
CQ2□-□F	With boss on head end		●	—	●	●	○	—
CQ2□F	With one-touch fittings	ø32 to ø63	●	●	●	●	○	○
CQ2$^{LF}_{G}$	Foot/Flange	ø12 to ø100	●	●	●	●	○	○
CQ2D	Double clevis		●	—	●	●	○	—
CQ2□H	Air-hydro type	ø20 to ø100	●	●	—	—	○	○
10-, 11-	Clean series	ø12 to ø100	●	○	○	○	○	○
20-	Copper and fluorine-free series		●	●	●	●	○	○
CQ2□$^{R}_{V}$	Water resistant	ø20 to ø100	●	● Note 6)	○	○	○	○
XB6	Heat resistant cylinder (–10 to 150°C)	ø12 to ø100	◎	◎	○	○	○	○
XB7	Cold resistant cylinder (–40 to 70°C)	ø12 to ø40	◎	◎	○	○	○	○
XB9	Low-speed cylinder (10 to 50 mm/s)	ø12 to ø100	◎	◎	○	○	○	○
XB10	Intermediate stroke (Exclusive body type)	ø12 to ø200	◎	◎	◎	○	◎	◎
XB10A	Intermediate stroke (Spacer-installed type)	ø32 to ø100	◎	○	○	○	○	○
XB11	Long stroke (Air-hydro type only)	ø20 to ø100	◎	—	—	—	—	—
XB13	Low-speed cylinder (5 to 50 mm/s)	ø12 to ø100	◎	◎	○	○	○	○
XB14 Note 12)	Cylinder with heat resistant auto switch	ø16 to ø63	◎	○	○	○	○	○
XC4	With heavy-duty scraper	ø20 to ø100	◎	◎ Note 6)	○	○	○	○
XC6	Piston rod/Retaining ring/Rod end nut material: Stainless steel	ø12 to ø100	◎	◎	◎	◎	○	○
XC8	Adjustable stroke cylinder/Adjustable extension type		◎	—	○	○	○	—
XC9	Adjustable stroke cylinder/Adjustable retraction type		◎	—	○	○	○	—
XC10	Dual stroke cylinder/Double rod		◎	—	○	○	○	—
XC11	Dual stroke cylinder/Single rod		◎	—	○	○	○	—
XC26	With split pins for double clevis pin/ double knuckle joint pin and flat washers		◎	—	◎	◎	○	○
XC27	Double clevis pin/Double knuckle joint pin material: Stainless steel 304		◎	○	◎	◎	○	○
XC35	With coil scraper	ø32 to ø100	◎	◎	○	○	○	○
XC36	With boss on rod end	ø12 to ø100	◎	◎	◎	◎	○	○
X144	Special port location	ø12 to ø25	◎	◎	◎	◎	—	—
X202	Full length dimension is the same as Series CQ1.	ø12 to ø100	◎	—	◎	◎	—	—
X203	L dimension from rod cover is the same as Series CQ1.	ø12 to ø32	◎	—	◎	◎	—	—
X235	Special rod end for double rod cylinder	ø12 to ø200	—	◎	—	—	—	◎
X271	Fluororubber seals	ø12 to ø160	◎	◎	◎	◎	◎ Note 11)	◎ Note 11)
X293	Full length dimension is the same as Series CQ1W.	ø12 to ø100	—	◎	—	—	—	—
X525	Long stroke of adjustable extension stroke cylinder (-XC8)		◎	—	○	○	○	—
X526	Long stroke of adjustable retraction stroke cylinder (-XC9)		◎	—	○	○	○	—
X633	Intermediate stroke of double rod cylinder	ø12 to ø200	—	◎	—	—	—	◎
X636	Long stroke of dual stroke single rod cylinder	ø12 to ø100	◎	—	○	—	○	—
X1876	Cylinder tube: With concave boss on head end	ø20 to ø100	◎	—	◎	◎	—	—

Note 1) ø12 with auto switch: With rubber bumper (Standard)
Note 2) With rubber bumper (Standard)
Note 3) ø12 to ø16: (○), for ø20 to ø100 only (up to ø50 for single acting type)
Note 4) ø12 to ø32: (○), for ø40 to ø63 only
Note 5) ø12: (–)
Note 6) ø20 to ø32: (○), for ø40 to ø100 only

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	CQ2 (Long Stroke)	CQ2K (Non-rotating Rod)		CQP2 (Axial Piping) Note 12)			CQ2□S (Anti-lateral Load)	CBQ2 Note 12) (With End Lock)
	Double acting	Double acting		Double acting	Single acting		Double acting	Double acting
	Single rod	Single rod	Double rod	Single rod	Single rod/ Spring return	Single rod/ Spring extend	Single rod	Single rod
	ø32 to ø100	ø12 to ø63		ø12 to ø100	ø12 to ø50		ø32 to ø100	ø20 to ø100
	●	●	●	●	●	●	●	●
	●	●	●	●	●	●	●	●
	●	● Note 4)	● Note 4)	○	○	○	●	●
	●	●	●	●	●	●	●	●
	● Note 2)	○ Note 1)	○ Note 1)	●	○	○	● Note 2)	● Note 2)
	○	●	—	● Note 3)	● Note 3)	● Note 3)	●	○
	●	●	●	○	○	○	●	○
	●	● Note 4)	● Note 4)	○	○	○	●	●
	●	● Note 4)	—	○	○	○	●	●
	○	—	—	●	—	—	○	—
	○	○	○	○	○	○	○	○
	●	● Note 5)	● Note 5)	●	●	●	●	○
	○	—	—	● Note 7)	○	○	○	○
	○	○	○	◎	○	○	○	○
	○	○	○	◎	○	○	○	—
	○	○	○	◎	○	○	○	○
	◎	◎ Note 4)	◎ Note 4)	○	○	○	◎	○
	○	○	○	○	○	○	○	○
	—	—	—	—	—	—	—	—
	○	○	○	◎	○	○	○	—
	○	○	○	○	○	○	○	○
	◎	—	—	◎ Note 7)	○	○	○	○
	◎	○	○	◎	◎	◎	◎	○
	○	◎	—	○	○	○	○	○ Note 8)
	○	◎	—	○	○	○	○	○ Note 9)
	○	◎	—	—	—	—	○	○
	○	◎	—	○	○	○	○	○
	◎	◎ Note 4)	—	○	○	○	◎	◎
	◎	◎	○	○	○	○	◎	○
	○	—	—	◎	○	○	○	○
	◎ Note 10)	◎ Note 10)	◎ Note 10)	◎	◎	◎	○	○
	—	○	○	—	—	—	—	—
	—	—	—	—	—	—	—	—
	—	—	—	—	—	—	—	—
	—	—	○	—	—	—	—	—
	◎	○	○	◎	◎	◎	◎	○
	—	—	—	—	—	—	—	—
	○	○	—	○	○	○	○	○ Note 8)
	○	○	—	○	○	○	○	○ Note 9)
	—	—	◎	—	—	—	—	—
	○	○	—	○	○	—	○	○
	—	◎	—	—	—	—	◎	○

Note 7) ø20 to ø25: (○), for ø32 to ø100 only
Note 8) Rod end lock: (–), for head end lock only
Note 9) Head end lock: (–), for rod end lock only
Note 10) With boss on rod end (Standard)
Note 11) ø180 to ø200: (○), for ø125 to ø160 only
Note 12) The body shape is the same as the existing product.

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Compact Cylinder: Standard
Double Acting, Single Rod
Series CQ2
ø12, ø16, ø20, ø25, ø32, ø40, ø50, ø63, ø80, ø100

How to Order

Without auto switch ø12 to ø25
CQ2 B □ 20 □ – 30 D □ — □

Without auto switch ø32 to ø100
CQ2 B □ 32 □ – 30 D □ Z – □

With auto switch
CDQ2 B □ 32 □ – 30 D □ Z – M9BW □ – □

With auto switch
(Built-in magnet)

Mounting

B	Through-hole (Standard)	F	Rod flange
A	Both ends tapped	G	Head flange
L	Foot	D	Double clevis

∗ Mounting brackets are shipped together, (but not assembled).
∗ Cylinder mounting bolts are not included. Order them separately referring to "Mounting Bolt for C(D)Q2B" on pages 5 and 10.

Type

Nil	Pneumatic
H	Air-hydro Note 1)

Note 1) Bore sizes available for air-hydro type are ø20 to ø100.

Bore size

12	12 mm
16	16 mm
20	20 mm
25	25 mm
32	32 mm
40	40 mm
50	50 mm
63	63 mm
80	80 mm
100	100 mm

Port thread type

Nil	M thread	ø12 to ø25
	Rc	ø32 to ø100
TN	NPT	
TF	G	
F	Built-in one-touch fittings Note 2)	

Note 2) Bore sizes available with one-touch fittings are ø32 to ø63. Besides, it is not possible to use for air-hydro type.
Note 3) "TF" is not available for air-hydro type.
∗ For cylinders without auto switch, M threads are compatible only for ø32-5 mm stroke.

Action

D	Double acting

Cylinder stroke (mm)
Refer to the next page and page 3 for standard strokes and intermediate strokes.

Auto switch

Nil	Without auto switch

∗ Refer to the below table for applicable auto switches.

Auto switch mounting groove

Z	ø12 to ø25	2 surfaces
	ø32 to ø100	4 surfaces

Note 5) The made-to-order, heat resistant auto switch -XB14 is not applicable.

Number of auto switches

Nil	2 pcs.
S	1 pc.
n	"n" pcs.

Made to Order
Refer to the next page for details.

Body option

Nil	Standard (Rod end female thread)
F	With boss on head end
C	With rubber bumper Note 4)
M	Rod end male thread

∗ Combination of body options ("CM", "FC", "FM", "FCM") is available.
Note 4) Air-hydro type with rubber bumper is not available.

Built-in Magnet Cylinder Model

If a built-in magnet cylinder without an auto switch is required, there is no need to enter the symbol for the auto switch.
(Example) CDQ2L32-25DZ

Refer to pages 1263 to 1371 in Best Pneumatics No. 2 for further information on auto switches.

Applicable Auto Switches
/Refer to the individual catalog (ES20-201) for the D-P3DW type.

Type	Special function	Electrical entry	Indicator light	Wiring (Output)	Load voltage DC	Load voltage AC	Auto switch model: Perpendicular	Auto switch model: In-line	Lead wire length (m): 0.5 (Nil)	1 (M)	3 (L)	5 (Z)	None (N)	Pre-wired connector	Applicable load:	Applicable load:
Solid state auto switch	——	Grommet	Yes	3-wire (NPN)	5 V, 12 V	—	M9NV	M9N	●	●	●	○	—	○	IC circuit	Relay, PLC
				3-wire (PNP)			M9PV	M9P	●	●	●	○	—	○		
				2-wire	12 V		M9BV	M9B	●	●	●	○	—	○	—	
	Diagnostic indication (2-color indication)			3-wire (NPN)	5 V, 12 V		M9NWV	M9NW	●	●	●	○	—	○	IC circuit	
				3-wire (PNP)			M9PWV	M9PW	●	●	●	○	—	○		
				2-wire	12 V		M9BWV	M9BW	●	●	●	○	—	○	—	
	Water resistant (2-color indication)			3-wire (NPN)	5 V, 12 V		M9NAV**	M9NA**	○	○	●	○	—	○	IC circuit	
				3-wire (PNP)			M9PAV**	M9PA**	○	○	●	○	—	○		
				2-wire	12 V		M9BAV**	M9BA**	○	○	●	○	—	○	—	
	Magnetic field resistant (2-color indication)			2-wire (Non-polar)	—		—	P3DW	●	—	●	●	—	○		
Reed auto switch	——	Grommet	Yes	3-wire (NPN equivalent)	—	5 V	—	A96V	A96	●	—	●	—	—	—	IC circuit	—
			No	2-wire	24 V	12 V	100 V	A93V	A93	●	—	●	—	—	—	—	Relay, PLC
						5 V, 12 V	100 V or less	A90V	A90	●	—	●	—	—	—	IC circuit	

∗∗ Water resistant type auto switches can be mounted on the above models, but in such case SMC cannot guarantee water resistance. If water resistance is needed, we recommend water resistant cylinders be used. (Page 156)

∗ Lead wire length symbols: 0.5 m ····· Nil (Example) M9NW
1 m ····· M (Example) M9NWM
3 m ····· L (Example) M9NWL
5 m ····· Z (Example) M9NWZ

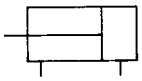
∗ Solid state auto switches marked with "○" are produced upon receipt of order.
∗ The D-P3DW□ type is available from ø32 to ø100 only.

∗ There are other applicable auto switches other than the listed above. For details, refer to page 175.
∗ For details about auto switches with pre-wired connector, refer to pages 1328 and 1329 in Best Pneumatics No. 2.

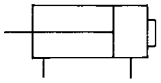
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JIS Symbol
Double acting,
Single rod



Symbol
With boss on
head end



Made to Order

Made to Order
(For details, refer to pages 177 to 207.)

Symbol	Specifications
-XA□	Special rod end shape
-XB6	Heat resistant cylinder (–10 to 150°C) w/o auto switch only
-XB7	Cold resistant cylinder (–40 to 70°C) w/o auto switch only
-XB9	Low-speed cylinder (10 to 50 mm/s)
-XB10	Intermediate stroke (Exclusive body type)
-XB10A	Intermediate stroke (Spacer-installed type)
-XB11	Long stroke (Air-hydro type only)
-XB13	Low-speed cylinder (5 to 50 mm/s)
-XB14	Cylinder with heat resistant auto switch ø16 to ø63 only
-XC4	With heavy-duty scraper, ø20 to ø100 only
-XC6	Piston rod/Retaining ring/Rod end nut material: Stainless steel
-XC8	Adjustable stroke cylinder/Adjustable extension type
-XC9	Adjustable stroke cylinder/Adjustable retraction type
-XC10	Dual stroke cylinder/Double rod
-XC11	Dual stroke cylinder/Single rod
-XC26	With split pins for double clevis pin/ double knuckle joint pin and flat washers
-XC27	Double clevis pin/Double knuckle joint pin material: Stainless steel 304
-XC35	With coil scraper, ø32 to ø100 only
-XC36	With boss on rod end
-X144	Special port location, with auto switch ø12 to ø25 only
-X202	Full length dimension is the same as Series CQ1, Except ø16, ø25.
-X203	L dimension from rod cover is the same as Series CQ1, ø20, ø32 only.
-X271	Fluororubber seals
-X525	Long stroke of adjustable extension stroke cylinder (-XC8)
-X526	Long stroke of adjustable retraction stroke cylinder (-XC9)
-X636	Long stroke of dual stroke single rod cylinder
-X1876	Cylinder tube: With concave boss on head end

Note) -XB14: The body shape is the same as the existing product.

Refer to pages 169 to 175 for the specifications of cylinders with auto switches.

- Auto switch proper mounting position (detection at stroke end) and its mounting height
- Minimum stroke for auto switch mounting
- Operating range
- Auto switch mounting brackets/Part no.

Specifications

Pneumatic type

Bore size (mm)		12	16	20	25	32	40	50	63	80	100
Action		Double acting, Single rod									
Fluid		Air									
Proof pressure		1.5 MPa									
Maximum operating pressure		1.0 MPa									
Minimum operating pressure		0.07 MPa		0.05 MPa							
Ambient and fluid temperature		Without auto switch: –10 to 70°C (No freezing) With auto switch: –10 to 60°C (No freezing)									
Lubrication		Not required (Non-lube)									
Piston speed		50 to 500 mm/s									
Allowable kinetic energy (J)	**Standard**	0.022	0.038	0.055	0.09	0.15	0.26	0.46	0.77	1.36	2.27
	With rubber bumper	0.043	0.075	0.11	0.18	0.29	0.52	0.91	1.54	2.71	4.54
Stroke length tolerance		$^{+1.0\ \text{mm}\ \text{Note)}}_{0}$									

Note) Stroke length tolerance does not include the amount of bumper change.

Air-hydro type

Bore size (mm)	20	25	32	40	50	63	80	100
Action	Double acting, Single rod							
Fluid	Turbine oil Note)							
Proof pressure	1.5 MPa							
Maximum operating pressure	1.0 MPa							
Minimum operating pressure	0.18 MPa			0.1 MPa				
Ambient and fluid temperature	5 to 60°C							
Piston speed	5 to 50 mm/s							
Cushion	None							
Stroke length tolerance	$^{+1.0\ \text{mm}}_{0}$							

Note) Refer to “Handling Precautions for SMC Products” (M-E03-3) for Actuator Precautions (5).

Standard Strokes

Pneumatic type

(mm)

Bore size	Standard stroke
12, 16	5, 10, 15, 20, 25, 30
20, 25	5, 10, 15, 20, 25, 30, 35, 40, 45, 50
32, 40	5, 10, 15, 20, 25, 30, 35, 40, 45, 50, 75, 100
50 to 100	10, 15, 20, 25, 30, 35, 40, 45, 50, 75, 100

- For long strokes exceeding the standard stroke range, refer to page 69.
- For intermediate strokes, refer to page 3.

Air-hydro type

(mm)

Bore size	Standard stroke
20, 25	5, 10, 15, 20, 25, 30, 35, 40, 45, 50
32, 40	5, 10, 15, 20, 25, 30, 35, 40, 45, 50, 75, 100
50, 63, 80, 100	10, 15, 20, 25, 30, 35, 40, 45, 50, 75, 100

Mounting Brackets/Part No.

Bore size (mm)		Model	Foot Note 1)	Flange	Double clevis
12	Without switch	CQ2□□-□D	CQ-L012	CQ-F012	CQ-D012
	With switch	CQ2□□-□DZ	CQ-LZ12		
16	Without switch	CQ2□□-□D	CQ-L016	CQ-F016	CQ-D016
	With switch	CQ2□□-□DZ	CQ-LZ16		
20	Without switch	CQ2□□-□D	CQ-L020	CQ-F020	CQ-D020
	With switch	CQ2□□-□DZ	CQ-LZ20		
25	Without switch	CQ2□□-□D	CQ-L025	CQ-F025	CQ-D025
	With switch	CQ2□□-□DZ	CQ-LZ25		
32		CQ2□□-□DZ	CQ-L032	CQ-F032	CQ-D032
40		CQ2□□-□DZ	CQ-L040	CQ-F040	CQ-D040
50		CQ2□□-□DZ	CQ-L050	CQ-F050	CQ-D050
63		CQ2□□-□DZ	CQ-L063	CQ-F063	CQ-D063
80		CQ2□□-□DZ	CQ-L080	CQ-F080	CQ-D080
100		CQ2□□-□DZ	CQ-L100	CQ-F100	CQ-D100

Note 1) When ordering a foot bracket, the required quantity will be different depending on the bore size.
ø12 to ø25:
- Without switch: Order 2 pieces per cylinder.
- With switch: Order 1 piece per cylinder. (Part number for a set of 2 foot brackets)

ø32 to ø100:
- Order 2 pieces per cylinder.

Note 2) Parts belonging to each bracket are as follows.
Foot or Flange: Body mounting bolts
Double clevis: Clevis pin, Type C retaining rings for axis, Body mounting bolts

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Manufacture of Intermediate Strokes (Except air-hydro type)

1. Spacer-installed type 1: Standard model number

Intermediate stroke with ◎: Available in 1 mm intervals
A spacer is installed on tubes with a stroke longer than the specified stroke (◆).

◆: Standard stroke

Bore size (mm)	Stroke range	Type	Stroke 5	10	15	20	25	30	35	40	45	50	75	100
12, 16	1 to 29	Spacer-installed type 1	◎ ◆	◎ ◆	◎ ◆	◎ ◆	◎ ◆	◎ ◆						
20, 25	1 to 49		◎ ◆	◎ ◆	◎ ◆	◎ ◆	◎ ◆	◎ ◆	◎ ◆	◎ ◆	◎ ◆	◎ ◆		
32, 40	1 to 99		◎ ◆	◎ ◆	◎ ◆	◎ ◆	◎ ◆	◎ ◆	◎ ◆	◎ ◆	◎ ◆	◎ ◆	◎ ◆	◎ ◆
50 to 100	1 to 99		◎ ◎	◎ ◆	◎ ◆	◎ ◆	◎ ◆	◎ ◆	◎ ◆	◎ ◆	◎ ◆	◎ ◆	◎ ◆	◎ ◆

Ordering example (when ordering ø32-57 mm stroke (with through-hole (standard), without switch)

Type	1. Spacer-installed type 1
Part no.	Standard model number
Order no.	**CQ2B32-57DZ** (uses 75 mm stroke tube) • CQ2B32-75DZ with 18 mm width spacer inside • The B dimension is 108 mm.

2. Spacer-installed type 2: Suffix "-XB10A"

Intermediate stroke with ◎: Available in 1 mm intervals
A spacer is installed on tubes with a stroke longer than the specified stroke (●).

◆: Standard stroke ●: Stroke in stock

Bore size (mm)	Stroke range	Type	Stroke 55	60	65	70	*	75	80	85	90	95	*	100
32, 40	51 to 94	Spacer-installed type 2	◎ ●	◎ ●	◎ ●	◎ ●	—	◆	◎ ●	◎ ●	◎ ●	◎ ●	—	◆
50 to 100	51 to 94		◎ ●	◎ ●	◎ ●	◎ ●	—	◆	◎ ●	◎ ●	◎ ●	◎ ●	—	◆

Ordering example (when ordering ø32-57 mm stroke (with through-hole (standard), without switch)

Type	2. Spacer-installed type 2
Part no.	Suffix "-XB10A" to the end of model number.
Order no.	**CQ2B32-57DZ-XB10A** (uses 60 mm stroke tube) • CQ2B32-60DZ-XB10 with 3 mm width spacer inside • The B dimension is 93 mm.

Note) Specify a spacer-installed type 1 with standard model number for ordering an intermediate stroke with a * mark. Refer to page 186 for details.

3. Exclusive body type: Suffix "-XB10"

Available in 1 mm intervals
Exclusive body can be manufactured for specified stroke upon request.

Bore size (mm)	Stroke range	Type
12, 16	6 to 29	Exclusive body
20, 25	6 to 49	
32, 40	6 to 99	
50 to 100	11 to 99	

Note) In the case of exclusive body type with ø32 to ø100 (-XB10) with the stroke length exceeding 50 mm, reference values of the longitudinal dimension (A/B dimension) will be the same as those with auto switch. Refer to page 185 for details.

Ordering example
(when ordering ø32-57 mm stroke (with through-hole (standard), without switch)

Type	3. Exclusive body type
Part no.	Suffix "-XB10" to the end of model number.
Order no.	**CQ2B32-57DZ-XB10** (uses 57 mm stroke tube) • Makes 57 mm stroke tube. • The B dimension is 90 mm.

For 55, 60, 65, 70, 80, 85, 90, and 95 stroke, exclusive bodies are kept in inventory, enabling shorter delivery times.

Retaining Ring Installation/Removal

⚠Caution

1. For installation and removal, use an appropriate pair of pliers (tool for installing a type C retaining ring).
2. Even if a proper plier (tool for installing a type C retaining ring) is used, it is likely to inflict damage to a human body or peripheral equipment, as a retaining ring may be flown out of the tip of a plier (tool for installing a type C retaining ring). Be much careful with the popping of a retaining ring. Besides, be certain that a retaining ring is placed firmly into the groove of rod cover before supplying air at the time of installment.

Mounting

⚠Caution

The CQ2 series compact cylinders are designed to create compact mechanical equipment and promote space saving. Thus, if it is used in the same manner as conventional cylinders such as tie-rod cylinders, it may degrade the performance. Pay sufficient attention to the operating conditions when using.

Mounting

⚠Caution

1. Allowable lateral load

Lateral load that can apply to the piston rod end is limited. If a cylinder is used with a lateral load over the limit, it may cause air leakage due to abnormal friction of seals, galling of cylinder tubes and pistons, or abnormal friction of the bearing part. The lateral load applied to the piston rod must be within the allowable range indicated in this catalog. When the load exceeds the limit, use a double rod cylinder, install a guide, or change the bore size to suit the load in order to make the load within the allowable range. As a standard product, an anti-lateral load type cylinder that is resistant to approx. 2 times more than the conventional compact CQ2 series is also available (page 128).

2. Connection with a work piece

When a work piece is mounted on the piston rod end, connect them aligning the center of piston rod and a work piece. If they are off-center, lateral load is generated and phenomena mentioned in (1) may occur. In order not to apply the off-center load, use of a floating joint or simple joint is recommended.

3. Simultaneous use of multiple cylinders

It is difficult to control the speed of pneumatic cylinders. The following conditions cause speed change: change in supply pressure, load, temperature and lubrication, performance difference of each cylinder, deterioration of each part over time, etc. A speed controller can be used to control the speed of multiple cylinders simultaneously for a short period of time, but depending on conditions, it may not work as desired. If multiple cylinders cannot operate simultaneously, unreasonable force is applied to the piston rod because cylinder positions may not be the same. This may cause abnormal friction of seals and bearings, and galling of cylinder tubes and pistons. Do not use an application to operate several cylinders simultaneously by adjusting cylinder speed. If this is inevitable, use a high rigid guide against load, so that the cylinder is not damaged even when the each cylinder output is slightly different.

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Allowable Kinetic Energy

Load Mass and Piston Speed (J)

Bore size (mm)	12	16	20	25	32	40	50	63	80	100
Standard/ Allowable kinetic energy: Ea	0.022	0.038	0.055	0.09	0.15	0.26	0.46	0.77	1.36	2.27
With rubber bumper/ Allowable kinetic energy: Eb	0.043	0.075	0.110	0.18	0.29	0.52	0.91	1.54	2.71	4.54

Kinetic energy E (J) $= \frac{(m1+m2)\,V^2}{2}$

m1: Mass of cylinder movable parts kg
m2: Load mass kg
V: Piston speed m/s

Mass of Cylinder Movable Parts/Without Built-in Magnet (g)

Bore size (mm)	Cylinder stroke (mm)											
	5	10	15	20	25	30	35	40	45	50	75	100
12	5	6	7	8	10	11	—	—	—	—	—	—
16	9	11	13	15	17	19	—	—	—	—	—	—
20	15	18	21	24	27	31	34	37	40	44	—	—
25	24	28	33	37	42	46	51	55	60	64	—	—
32	45	52	60	68	76	84	92	100	107	115	170	209
40	64	72	80	88	96	104	112	119	127	135	190	229
50	—	117	129	141	153	166	178	190	202	214	300	361
63	—	153	165	177	190	202	214	226	239	251	337	398
80	—	270	289	308	327	347	366	385	404	423	557	653
100	—	487	515	543	570	598	625	653	681	708	901	1038

Mass of Cylinder Movable Parts/With Built-in Magnet (g)

Bore size (mm)	Cylinder stroke (mm)											
	5	10	15	20	25	30	35	40	45	50	75	100
12	8	9	10	11	12	13	—	—	—	—	—	—
16	16	18	20	22	24	26	—	—	—	—	—	—
20	28	31	34	37	40	44	47	50	53	56	—	—
25	44	48	53	57	62	66	71	75	80	84	—	—
32	78	86	93	101	109	117	125	133	140	148	187	227
40	109	117	125	133	140	148	156	164	172	180	219	258
50	—	187	199	211	223	236	248	260	272	285	346	407
63	—	254	266	278	290	303	315	327	339	352	413	474
80	—	433	453	472	491	510	530	549	568	587	683	778
100	—	741	768	796	823	851	879	906	934	962	1099	1236

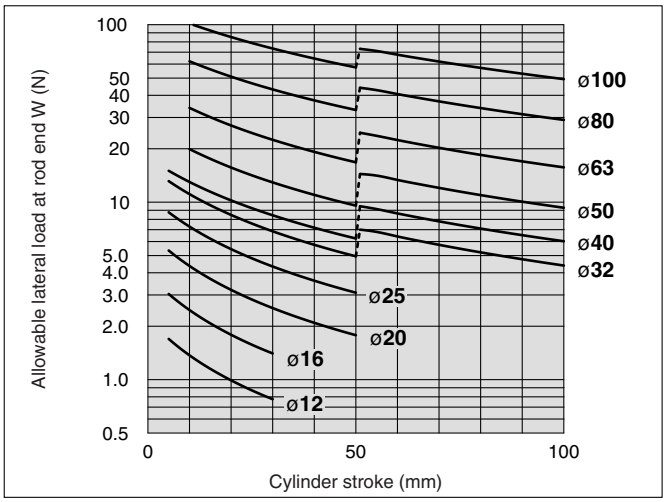
Additional Mass of Cylinder Movable Parts (g)

Bore size (mm)		12	16	20	25	32	40	50	63	80	100
Rod end male thread	Male thread	1.5	3	6	12	26	27	53	53	120	175
	Nut	1	2	4	8	17	17	32	32	49	116
With rubber bumper		0	0	–2	–3	–3	–7	–9	–18	–31	–56

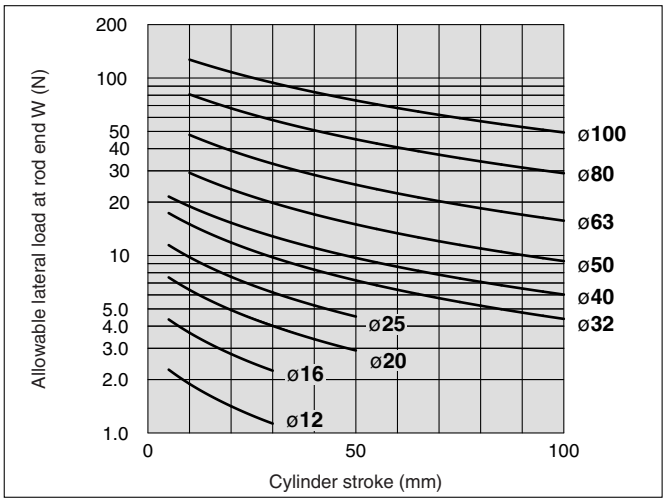
Calculation: (Example) **CDQ2B32-20DCMZ**
- Basic mass: CDQ2B32-20DZ ····· 101 g
- Additional mass: Rod end male thread ····· 43 g
  With rubber bumper ····· –3 g
  141 g

Allowable Lateral Load at Rod End

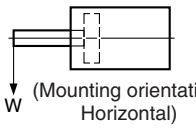
Without Auto Switch



With Auto Switch

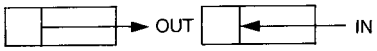


If an allowable lateral load at rod end is exceeding the value in the graph, we recommend anti-lateral load type cylinder be used.



(Mounting orientation: Horizontal)

Theoretical Output



(N)

Bore size (mm)	Operating direction	Operating pressure (MPa)		
		0.3	0.5	0.7
12	IN	25	42	59
	OUT	34	57	79
16	IN	45	75	106
	OUT	60	101	141
20	IN	71	118	165
	OUT	94	157	220
25	IN	113	189	264
	OUT	147	245	344
32	IN	181	302	422
	OUT	241	402	563
40	IN	317	528	739
	OUT	377	628	880
50	IN	495	825	1150
	OUT	589	982	1370
63	IN	841	1400	1960
	OUT	935	1560	2180
80	IN	1360	2270	3170
	OUT	1510	2510	3520
100	IN	2140	3570	5000
	OUT	2360	3930	5500

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Weight

Weight

(g)

Bore size (mm)	Cylinder stroke (mm)											
	5	10	15	20	25	30	35	40	45	50	75	100
12	29	35	41	47	54	60	—	—	—	—	—	—
16	42	50	59	67	76	84	—	—	—	—	—	—
20	63	75	88	101	114	127	140	152	165	178	—	—
25	86	100	115	129	144	158	173	187	202	216	—	—
32	125	145	165	184	204	224	244	263	283	303	448	547
40	187	208	230	251	273	294	315	337	358	380	552	664
50	—	339	372	405	438	471	504	537	570	603	872	1043
63	—	480	518	556	594	632	670	708	746	784	1112	1308
80	—	916	976	1036	1097	1157	1217	1277	1338	1398	1917	2215
100	—	1608	1688	1768	1849	1929	2010	2090	2170	2251	2982	3391

Additional Weight

(g)

Bore size (mm)		12	16	20	25	32	40	50	63	80	100
Both ends tapped		2	2	6	6	6	6	6	19	45	45
Rod end male thread	Male thread	1.5	3	6	12	26	27	53	53	120	175
	Nut	1	2	4	8	17	17	32	32	49	116
With boss on head end		0.7	1.3	2	3	5	7	13	25	45	96
With rubber bumper		0	0	–2	–3	–3	–7	–9	–18	–31	–56
Built-in one-touch fittings		—	—	—	—	12	12	21	21	—	—
Foot (Including mounting bolts)		55	67	164	186	142	154	243	317	683	1052
Rod flange (Including mounting bolts)		57	69	139	161	180	214	373	559	1056	1365
Head flange (Including mounting bolts)		54	65	133	152	165	198	348	534	1017	1309
Double clevis (Including pin, retaining rings, bolts)		32	39	88	123	151	196	393	554	1109	1887

Calculation: (Example) **CQ2D32-20DCMZ**

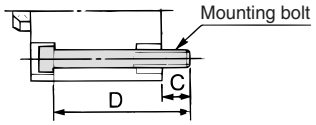
- Basic weight: CQ2B32-20DZ ..... 184 g
- Additional weight: Both ends tapped ..... 6 g
  Rod end male thread ..... 43 g
  With rubber bumper ..... –3 g
  Double clevis ..... 151 g
  381 g

Mounting Bolt for CQ2B/Without Auto Switch

Mounting method: Mounting bolt for through-hole mounting of the CQ2B is available as an option. Refer to the following for ordering procedures. Order the actual number of bolts that will be used.

Example) CQ-M3x25L 4 pcs.

Material: Chromium molybdenum steel
Surface treatment: Nickel plated



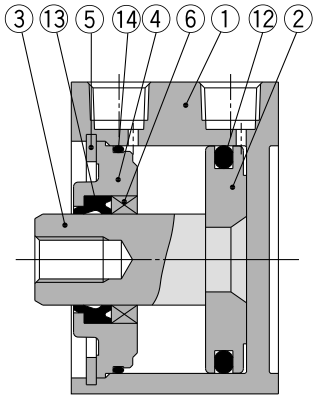
Cylinder model	C	D	Mounting bolt part no.
CQ2B12-5D	6.5	25	CQ-M3 x 25L
-10D		30	x 30L
-15D		35	x 35L
-20D		40	x 40L
-25D		45	x 45L
-30D		50	x 50L
CQ2B16-5D	5	25	CQ-M3 x 25L
-10D		30	x 30L
-15D		35	x 35L
-20D		40	x 40L
-25D		45	x 45L
-30D		50	x 50L
CQ2B20-5D	7.5	25	CQ-M5 x 25L
-10D		30	x 30L
-15D		35	x 35L
-20D		40	x 40L
-25D		45	x 45L
-30D		50	x 50L
-35D		55	x 55L
-40D		60	x 60L
-45D		65	x 65L
-50D		70	x 70L
CQ2B25-5D	9.5	30	CQ-M5 x 30L
-10D		35	x 35L
-15D		40	x 40L
-20D		45	x 45L
-25D		50	x 50L
-30D		55	x 55L
-35D		60	x 60L
-40D		65	x 65L
-45D		70	x 70L
-50D		75	x 75L
CQ2B32-5DZ	9	30	CQ-M5 x 30L
-10DZ		35	x 35L
-15DZ		40	x 40L
-20DZ		45	x 45L
-25DZ		50	x 50L
-30DZ		55	x 55L
-35DZ		60	x 60L
-40DZ		65	x 65L
-45DZ		70	x 70L
-50DZ		75	x 75L
-55DZ-XB10		90	x 90L
-60DZ-XB10		95	x 95L
-65DZ-XB10		100	x 100L
-70DZ-XB10		105	x 105L
-75DZ		110	x 110L
-80DZ-XB10		115	x 115L
-85DZ-XB10		120	x 120L
-90DZ-XB10		125	x 125L
-95DZ-XB10		130	x 130L
-100DZ		135	x 135L

Cylinder model	C	D	Mounting bolt part no.
CQ2B40-5DZ	7.5	35	CQ-M5 x 35L
-10DZ		40	x 40L
-15DZ		45	x 45L
-20DZ		50	x 50L
-25DZ		55	x 55L
-30DZ		60	x 60L
-35DZ		65	x 65L
-40DZ		70	x 70L
-45DZ		75	x 75L
-50DZ		80	x 80L
-55DZ-XB10		95	x 95L
-60DZ-XB10		100	x 100L
-65DZ-XB10		105	x 105L
-70DZ-XB10		110	x 110L
-75DZ		115	x 115L
-80DZ-XB10		120	x 120L
-85DZ-XB10		125	x 125L
-90DZ-XB10		130	x 130L
-95DZ-XB10		135	x 135L
-100DZ		140	x 140L
CQ2B50-10DZ	12.5	45	CQ-M6 x 45L
-15DZ		50	x 50L
-20DZ		55	x 55L
-25DZ		60	x 60L
-30DZ		65	x 65L
-35DZ		70	x 70L
-40DZ		75	x 75L
-45DZ		80	x 80L
-50DZ		85	x 85L
-55DZ-XB10		100	x 100L
-60DZ-XB10		105	x 105L
-65DZ-XB10		110	x 110L
-70DZ-XB10		115	x 115L
-75DZ		120	x 120L
-80DZ-XB10		125	x 125L
-85DZ-XB10		130	x 130L
-90DZ-XB10		135	x 135L
-95DZ-XB10		140	x 140L
-100DZ		145	x 145L
CQ2B63-10DZ	14.5	50	CQ-M8 x 50L
-15DZ		55	x 55L
-20DZ		60	x 60L
-25DZ		65	x 65L
-30DZ		70	x 70L
-35DZ		75	x 75L
-40DZ		80	x 80L
-45DZ		85	x 85L
-50DZ		90	x 90L
-55DZ-XB10		105	x 105L
-60DZ-XB10		110	x 110L
-65DZ-XB10		115	x 115L
-70DZ-XB10		120	x 120L
-75DZ		125	x 125L
-80DZ-XB10		130	x 130L
-85DZ-XB10		135	x 135L
-90DZ-XB10		140	x 140L
-95DZ-XB10		145	x 145L
-100DZ		150	x 150L

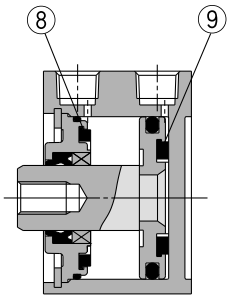
Cylinder model	C	D	Mounting bolt part no.
CQ2B80-10DZ	15	55	CQ-M10 x 55L
-15DZ		60	x 60L
-20DZ		65	x 65L
-25DZ		70	x 70L
-30DZ		75	x 75L
-35DZ		80	x 80L
-40DZ		85	x 85L
-45DZ		90	x 90L
-50DZ		95	x 95L
-55DZ-XB10		110	x 110L
-60DZ-XB10		115	x 115L
-65DZ-XB10		120	x 120L
-70DZ-XB10		125	x 125L
-75DZ		130	x 130L
-80DZ-XB10		135	x 135L
-85DZ-XB10		140	x 140L
-90DZ-XB10		145	x 145L
-95DZ-XB10		150	x 150L
-100DZ		155	x 155L
CQ2B100-10DZ	15.5	65	CQ-M10 x 65L
-15DZ		70	x 70L
-20DZ		75	x 75L
-25DZ		80	x 80L
-30DZ		85	x 85L
-35DZ		90	x 90L
-40DZ		95	x 95L
-45DZ		100	x 100L
-50DZ		105	x 105L
-55DZ-XB10		120	x 120L
-60DZ-XB10		125	x 125L
-65DZ-XB10		130	x 130L
-70DZ-XB10		135	x 135L
-75DZ		140	x 140L
-80DZ-XB10		145	x 145L
-85DZ-XB10		150	x 150L
-90DZ-XB10		155	x 155L
-95DZ-XB10		160	x 160L
-100DZ		165	x 165L

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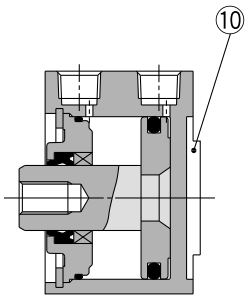
Construction



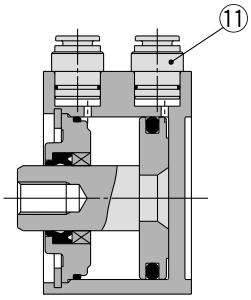
Standard



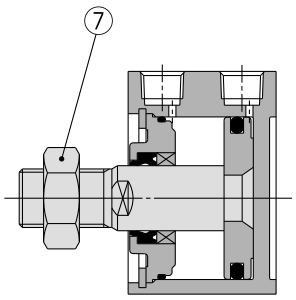
With rubber bumper



With boss on head end



Built-in one-touch fittings



Rod end male thread

Component Parts

No.	Description	Material	Note
1	**Cylinder tube**	Aluminum alloy	Hard anodized
2	**Piston**	Aluminum alloy	Chromated
3	**Piston rod**	Stainless steel	ø12 to ø25
		Carbon steel	ø32 to ø100, Hard chrome plated
4	**Collar**	Aluminum alloy	ø12 to ø40, Anodized
		Aluminum alloy casted	ø50 to ø100, Chromated, Painted
5	**Retaining ring**	Carbon tool steel	Phosphate coated
6	**Bushing**	Bearing alloy	For ø50 or more only
7	**Rod end nut**	Carbon steel	Nickel plated
8	**Bumper A**	Urethane	

No.	Description	Material	Note
9	**Bumper B**	Urethane	
10	**Centering location ring**	Aluminum alloy	ø20 to ø100, Hard anodized
11	**One-touch fitting**	—	ø32 to ø63
12	**Piston seal**	NBR	
13	**Rod seal**	NBR	
14	**Gasket**	NBR	

Replacement Parts/Seal Kit (Pneumatic type)

Bore size (mm)	Kit no.	Contents
12	CQ2B12-PS	Kits include items ⑫, ⑬, ⑭ from the table.
16	CQ2B16-PS	
20	CQ2B20-PS	
25	CQ2B25-PS	
32	CQ2B32-PS	
40	CQ2B40-PS	
50	CQ2B50-PS	
63	CQ2B63-PS	
80	CQ2B80-PS	
100	CQ2B100-PS	

∗ Seal kit includes ⑫, ⑬, ⑭. Order the seal kit, based on each bore size.
∗ Since the seal kit does not include a grease pack, order it separately.
Grease pack part no.: GR-S-010 (10 g)

Replacement Parts/Seal Kit (Air-hydro type)

Bore size (mm)	Kit no.	Contents
20	CQ2BH20-PS	Kits include items ⑫, ⑬, ⑭ from the table.
25	CQ2BH25-PS	
32	CQ2BH32-PS	
40	CQ2BH40-PS	
50	CQ2BH50-PS	
63	CQ2BH63-PS	
80	CQ2BH80-PS	
100	CQ2BH100-PS	

∗ Seal kit includes ⑫, ⑬, ⑭. Order the seal kit, based on each bore size.
∗ Since the seal kit does not include a grease pack, order it separately.
Grease pack part no.: GR-S-010 (10 g)

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Clean Series

10 – C□Q2B [Bore size] – [Stroke] **D(M)Z**

Clean series

10	Relief type
11	Vacuum type

ø12, ø16, ø20, ø25, ø32
ø40, ø50, ø63, ø80, ø100

Applicable for using inside the clean room graded Class 100 by making an actuator's rod section a double seal construction and discharging by relief port directly to the outside of clean room.



Specifications

Bore size (mm)	12	16	20	25	32	40	50	63	80	100
Action	Double acting, Single rod									
Proof pressure	1.5 MPa									
Maximum operating pressure	1.0 MPa									
Cushion	None Note)									
Piston speed	30 to 400 mm/s								30 to 300 mm/s	
Mounting	Through-hole									

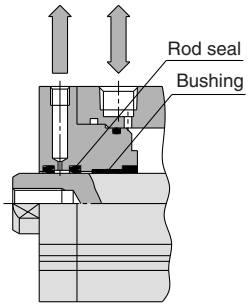
Note) ø12 with auto switch: With rubber bumper (Standard)

For details, refer to the separate catalog (CAT.E02-23), "Pneumatics Equipment for Clean Room."

Construction

10-CQ2 series
(Double seal)

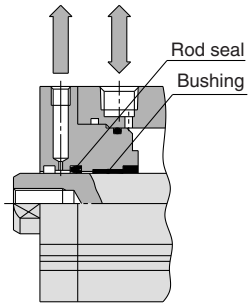
Relief port



A relief port is provided in the area between the double rod seals to discharge the exhaust air outside of the clean room. Thus, the amount of dust generated has been reduced to 1/20 of that of an ordinary cylinder.

11-CQ2 series
(Single seal, Vacuum suction)

Vacuum port
(Vacuum suction)



Structurally identical to the "10-" series, the outer rod seal has been removed to evacuate through the vacuum port. This draws out any external air from the clearance between the rod and the cover to practically eliminate the generation of external dust. This should be used in an application that requires an even higher level of cleanliness than the 10- series.

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Copper and Fluorine-free Series (For CRT Manufacturing Process)

20 – C□Q2B [Bore size] – [Stroke] **D(C)(M)Z**

- **20**: Copper and fluorine-free series
- Bore size: **ø12, ø16, ø20, ø25, ø32 ø40, ø50, ø63, ø80, ø100**

For preventing the influence of copper ions or halogen ions during CRT manufacturing processes, copper and fluorine materials are not used in the component parts.



Specifications

Bore size (mm)	12	16	20	25	32	40	50	63	80	100
Action	Double acting, Single rod									
Proof pressure	1.5 MPa									
Maximum operating pressure	1.0 MPa									
Cushion	None/Rubber bumper									
Piston speed	50 to 500 mm/s									
Mounting	Through-hole/Both ends tapped									

Water Resistant

Refer to pages 156 to 168 for details.

CDQ2 [Mounting] [Bore size] **R** – [Stroke] **D** [Option] **Z** – **M9BAL** **-XC6** [ ]

- **CDQ2**: With auto switch (Built-in magnet)
- **R**: Water resistant cylinder

R	NBR seals (Nitrile rubber)
V	FKM seals (Fluororubber)

- **M9BAL**: Water resistant 2-color indication solid state auto switch
- **-XC6**: Made to Order
- Suffix

Nil	Piston rod/Retaining ring/Rod end nut material: Stainless steel
A	Piston rod/Rod end nut/Cover holding bolt material: Stainless steel

Note) -XC6A: ø20 to ø32 only

Ideal for use under the atmosphere having coolant for machine tools, etc. Compatible for the environment, where waterdrops are splashed around the food processing machinery and the car washers, etc.



Specifications

Bore size (mm)	20	25	32	40	50	63	80	100
Action	Double acting, Single rod							
Cushion	None							
Made to Order	Piston rod/Retaining ring/Rod end nut material: Stainless steel (-XC6)							

∗ The specifications other than above are the same as those of the standard.
Some dimensions may vary from those of the standard. Refer to page 156 for details.

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Standard: Double Acting, Single Rod
Series CDQ2
With Auto Switch



Refer to the below pages for further information on auto switches.

Auto switch proper mounting position and its mounting height	P.169 to 175
Minimum stroke for auto switch mounting	
Operating range	
Auto switch mounting brackets/Part no.	

Weight

Weight

(g)

Bore size (mm)	Cylinder stroke (mm)											
	5	10	15	20	25	30	35	40	45	50	75	100
12	43	49	55	61	67	73	—	—	—	—	—	—
16	64	71	79	87	95	102	—	—	—	—	—	—
20	94	106	118	131	143	155	167	179	191	203	—	—
25	134	149	164	180	195	210	226	241	256	272	—	—
32	182	202	222	241	261	281	300	320	340	359	459	558
40	269	290	312	333	355	376	398	420	441	463	575	687
50	—	455	488	521	554	587	620	653	686	719	891	1062
63	—	627	665	703	741	779	817	855	893	931	1129	1326
80	—	1162	1222	1282	1342	1403	1463	1524	1584	1644	1941	2237
100	—	1966	2047	2127	2208	2288	2368	2449	2529	2610	3018	3426

Additional Weight

(g)

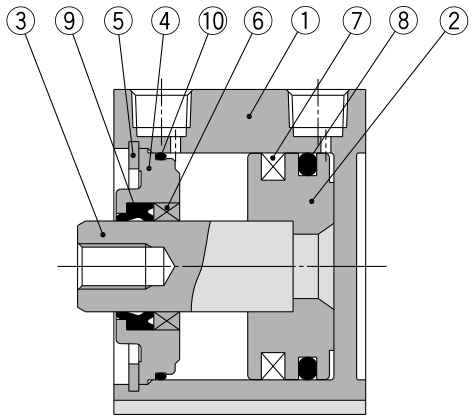
Bore size (mm)		12	16	20	25	32	40	50	63	80	100
Both ends tapped		1	1	3	3	6	6	6	19	45	45
Rod end male thread	Male thread	1.5	3	6	12	26	27	53	53	120	175
	Nut	1	2	4	8	17	17	32	32	49	116
With boss on head end		0.7	1.3	2	3	5	7	13	25	45	96
With rubber bumper		0	0	–2	–3	–3	–7	–9	–18	–31	–56
Built-in one-touch fittings		—	—	—	—	12	12	21	21	—	—
Foot (Including mounting bolts)		49	62	147	169	142	154	243	317	683	1052
Rod flange (Including mounting bolts)		54	67	131	153	180	214	373	559	1056	1365
Head flange (Including mounting bolts)		52	63	124	144	165	198	348	534	1017	1309
Double clevis (Including pin, retaining rings, bolts)		29	35	78	114	151	196	393	554	1109	1887

Calculation: (Example) **CDQ2D32-20DCMZ**

- Basic weight: CDQ2B32-20DZ ····· 241 g
- Additional weight: Both ends tapped ····· 6 g
  Rod end male thread ····· 43 g
  With rubber bumper ····· –3 g
  Double clevis ····· 151 g
  438 g

Add each weight of auto switches when auto switches are mounted.

Construction



Component Parts

No.	Description	Material	Note
1	**Cylinder tube**	Aluminum alloy	Hard anodized
2	**Piston**	Aluminum alloy	Chromated
3	**Piston rod**	Stainless steel	ø12 to ø25
		Carbon steel	ø32 to ø100, Hard chrome plated
4	**Collar**	Aluminum alloy	ø12 to ø40, Anodized
		Aluminum alloy casted	ø50 to ø100, Chromated, Painted
5	**Retaining ring**	Carbon tool steel	Phosphate coated
6	**Bushing**	Bearing alloy	For ø50 or more only
7	**Magnet**	—	
8	**Piston seal**	NBR	
9	**Rod seal**	NBR	
10	**Gasket**	NBR	

Replacement Parts/Seal Kit (Pneumatic type)

Bore size (mm)	Kit no.	Contents
12	CQ2B12-PS	Kits include items ⑧, ⑨, ⑩ from the table.
16	CQ2B16-PS	
20	CQ2B20-PS	
25	CQ2B25-PS	
32	CQ2B32-PS	
40	CQ2B40-PS	
50	CQ2B50-PS	
63	CQ2B63-PS	
80	CQ2B80-PS	
100	CQ2B100-PS	

∗ Seal kit includes ⑧, ⑨, ⑩. Order the seal kit, based on each bore size.
∗ Since the seal kit does not include a grease pack, order it separately.
Grease pack part no.: GR-S-010 (10 g)

Replacement Parts/Seal Kit (Air-hydro type)

Bore size (mm)	Kit no.	Contents
20	CQ2BH20-PS	Kits include items ⑧, ⑨, ⑩ from the table.
25	CQ2BH25-PS	
32	CQ2BH32-PS	
40	CQ2BH40-PS	
50	CQ2BH50-PS	
63	CQ2BH63-PS	
80	CQ2BH80-PS	
100	CQ2BH100-PS	

∗ Seal kit includes ⑧, ⑨, ⑩. Order the seal kit, based on each bore size.
∗ Since the seal kit does not include a grease pack, order it separately.
Grease pack part no.: GR-S-010 (10 g)

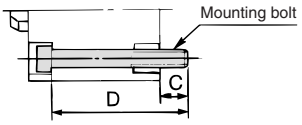
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Mounting Bolt for CDQ2B/With Auto Switch

Mounting method: Mounting bolt for through-hole mounting of the CDQ2B is available as an option. Refer to the following for ordering procedures. Order the actual number of bolts that will be used.

Example) CQ-M3x35L 2 pcs.

Material: Chromium molybdenum steel
Surface treatment: Nickel plated



Cylinder model	C	D	Mounting bolt part no.
CDQ2B12-5DZ	5.5	35	CQ-M3 x 35L
-10DZ		40	x 40L
-15DZ		45	x 45L
-20DZ		50	x 50L
-25DZ		55	x 55L
-30DZ		65	x 60L
CDQ2B16-5DZ	8	40	CQ-M3 x 40L
-10DZ		45	x 45L
-15DZ		50	x 50L
-20DZ		55	x 55L
-25DZ		60	x 60L
-30DZ		65	x 65L
CDQ2B20-5DZ	10.5	40	CQ-M5 x 40L
-10DZ		45	x 45L
-15DZ		50	x 50L
-20DZ		55	x 55L
-25DZ		60	x 60L
-30DZ		65	x 65L
-35DZ		70	x 70L
-40DZ		75	x 75L
-45DZ		80	x 80L
-50DZ		85	x 85L
CDQ2B25-5DZ	9.5	40	CQ-M5 x 40L
-10DZ		45	x 45L
-15DZ		50	x 50L
-20DZ		55	x 55L
-25DZ		60	x 60L
-30DZ		65	x 65L
-35DZ		70	x 70L
-40DZ		75	x 75L
-45DZ		80	x 80L
-50DZ		85	x 85L
CDQ2B32-5DZ	9	40	CQ-M5 x 40L
-10DZ		45	x 45L
-15DZ		50	x 50L
-20DZ		55	x 55L
-25DZ		60	x 60L
-30DZ		65	x 65L
-35DZ		70	x 70L
-40DZ		75	x 75L
-45DZ		80	x 80L
-50DZ		85	x 85L
-55DZ-XB10		90	x 90L
-60DZ-XB10		95	x 95L
-65DZ-XB10		100	x 100L
-70DZ-XB10		105	x 105L
-75DZ		110	x 110L
-80DZ-XB10		115	x 115L
-85DZ-XB10		120	x 120L
-90DZ-XB10		125	x 125L
-95DZ-XB10		130	x 130L
-100DZ		135	x 135L

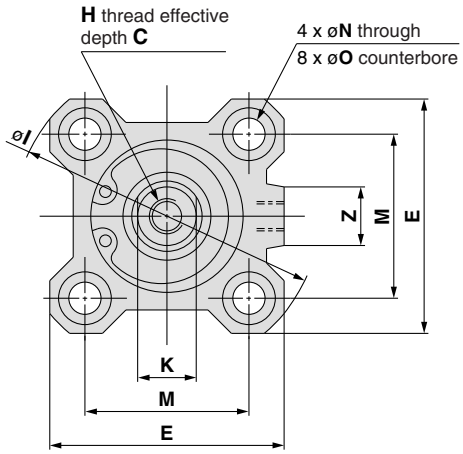
Cylinder model	C	D	Mounting bolt part no.
CDQ2B40-5DZ	7.5	45	CQ-M5 x 45L
-10DZ		50	x 50L
-15DZ		55	x 55L
-20DZ		60	x 60L
-25DZ		65	x 65L
-30DZ		70	x 70L
-35DZ		75	x 75L
-40DZ		80	x 80L
-45DZ		85	x 85L
-50DZ		90	x 90L
-55DZ-XB10		95	x 95L
-60DZ-XB10		100	x 100L
-65DZ-XB10		105	x 105L
-70DZ-XB10		110	x 110L
-75DZ		115	x 115L
-80DZ-XB10		120	x 120L
-85DZ-XB10		125	x 125L
-90DZ-XB10		130	x 130L
-95DZ-XB10		135	x 135L
-100DZ		140	x 140L
CDQ2B50-10DZ	12.5	55	CQ-M6 x 55L
-15DZ		60	x 60L
-20DZ		65	x 65L
-25DZ		70	x 70L
-30DZ		75	x 75L
-35DZ		80	x 80L
-40DZ		85	x 85L
-45DZ		90	x 90L
-50DZ		95	x 95L
-55DZ-XB10		100	x 100L
-60DZ-XB10		105	x 105L
-65DZ-XB10		110	x 110L
-70DZ-XB10		115	x 115L
-75DZ		120	x 120L
-80DZ-XB10		125	x 125L
-85DZ-XB10		130	x 130L
-90DZ-XB10		135	x 135L
-95DZ-XB10		140	x 140L
-100DZ		145	x 145L
CDQ2B63-10DZ	14.5	60	CQ-M8 x 60L
-15DZ		65	x 65L
-20DZ		70	x 70L
-25DZ		75	x 75L
-30DZ		80	x 80L
-35DZ		85	x 85L
-40DZ		90	x 90L
-45DZ		95	x 95L
-50DZ		100	x 100L
-55DZ-XB10		105	x 105L
-60DZ-XB10		110	x 110L
-65DZ-XB10		115	x 115L
-70DZ-XB10		120	x 120L
-75DZ		125	x 125L
-80DZ-XB10		130	x 130L
-85DZ-XB10		135	x 135L
-90DZ-XB10		140	x 140L
-95DZ-XB10		145	x 145L
-100DZ		150	x 150L

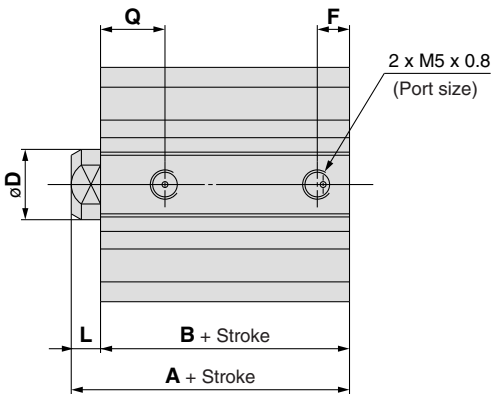
Cylinder model	C	D	Mounting bolt part no.
CDQ2B80-10DZ	15	65	CQ-M10 x 65L
-15DZ		70	x 70L
-20DZ		75	x 75L
-25DZ		80	x 80L
-30DZ		85	x 85L
-35DZ		90	x 90L
-40DZ		95	x 95L
-45DZ		100	x 100L
-50DZ		105	x 105L
-55DZ-XB10		110	x 110L
-60DZ-XB10		115	x 115L
-65DZ-XB10		120	x 120L
-70DZ-XB10		125	x 125L
-75DZ		130	x 130L
-80DZ-XB10		135	x 135L
-85DZ-XB10		140	x 140L
-90DZ-XB10		145	x 145L
-95DZ-XB10		150	x 150L
-100DZ		155	x 155L
CDQ2B100-10DZ	15.5	75	CQ-M10 x 75L
-15DZ		80	x 80L
-20DZ		85	x 85L
-25DZ		90	x 90L
-30DZ		95	x 95L
-35DZ		100	x 100L
-40DZ		105	x 105L
-45DZ		110	x 110L
-50DZ		115	x 115L
-55DZ-XB10		120	x 120L
-60DZ-XB10		125	x 125L
-65DZ-XB10		130	x 130L
-70DZ-XB10		135	x 135L
-75DZ		140	x 140L
-80DZ-XB10		145	x 145L
-85DZ-XB10		150	x 150L
-90DZ-XB10		155	x 155L
-95DZ-XB10		160	x 160L
-100DZ		165	x 165L

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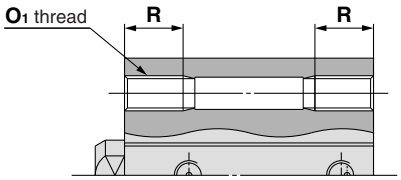
ø12 to ø25/Without Auto Switch

Standard (Through-hole): CQ2B





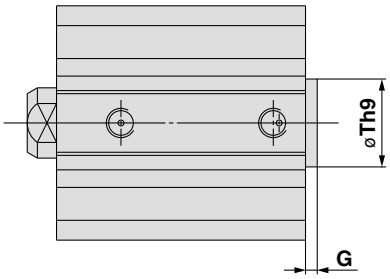
Both ends tapped: CQ2A



Both Ends Tapped (mm)

Bore size (mm)	O_1	R
12	M4 x 0.7	7
16	M4 x 0.7	7
20	M6 x 1.0	10
25	M6 x 1.0	10

With boss on head end

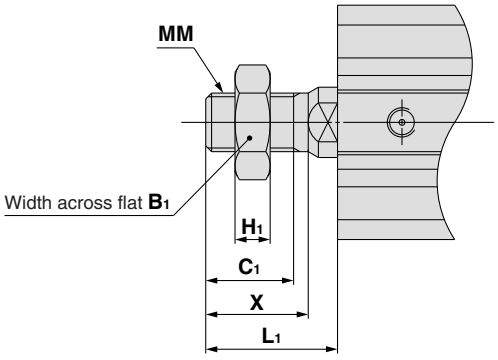


With Boss on Head End (mm)

Bore size (mm)	G	Th9
12	1.5	$15^{0}_{-0.043}$
16	1.5	$20^{0}_{-0.052}$
20	2	$13^{0}_{-0.043}$
25	2	$15^{0}_{-0.043}$

Note 1) With boss on rod end: Option (Suffix "-XC36" to the end of model number.)

Rod end male thread



Rod End Male Thread (mm)

Bore size (mm)	B_1	C_1	H_1	L_1	MM	X
12	8	9	4	14	M5 x 0.8	10.5
16	10	10	5	15.5	M6 x 1.0	12
20	13	12	5	18.5	M8 x 1.25	14
25	17	15	6	22.5	M10 x 1.25	17.5

Standard

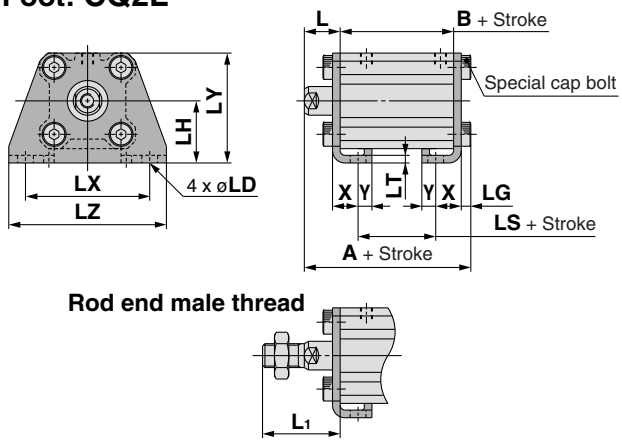
(mm)

Bore size (mm)	Stroke range (mm)	A	B	C	D	E	F	H	I	K	L	M	N	O	Q	Z
12	5 to 30	20.5	17	6	6	25	5	M3 x 0.5	32	5	3.5	15.5	3.5	6.5 depth 3.5	7.5	–
16	5 to 30	22	18.5	8	8	29	5.5	M4 x 0.7	38	6	3.5	20	3.5	6.5 depth 3.5	8	10
20	5 to 50	24	19.5	7	10	36	5.5	M5 x 0.8	47	8	4.5	25.5	5.5	9 depth 7	9	10
25	5 to 50	27.5	22.5	12	12	40	5.5	M6 x 1.0	52	10	5	28	5.5	9 depth 7	11	10

Note 2) The external dimensions with rubber bumper are same as those of the standard, as shown above.
∗ For details about the rod end nut and accessory brackets, refer to page 19.
Note 3) For calculation on the longitudinal dimension of intermediate strokes, refer to page 3.

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Foot: CQ2L



Rod end male thread

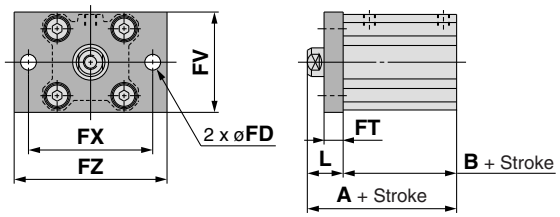
Foot

(mm)

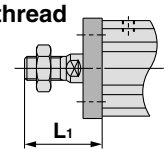
Bore size (mm)	Stroke range (mm)	A	B	L	L1	LD	LG	LH	LS	LT	LX	LY	LZ	X	Y
12	5 to 30	35.3	17	13.5	24	4.5	2.8	17	5	2	34	29.5	44	8	4.5
16	5 to 30	36.8	18.5	13.5	25.5	4.5	2.8	19	6.5	2	38	33.5	48	8	5
20	5 to 50	41.2	19.5	14.5	28.5	6.6	4	24	7.5	3.2	48	42	62	9.2	5.8
25	5 to 50	44.7	22.5	15	32.5	6.6	4	26	7.5	3.2	52	46	66	10.7	5.8

Foot bracket material: Carbon steel
Surface treatment: Nickel plated

Rod flange: CQ2F



Rod end male thread



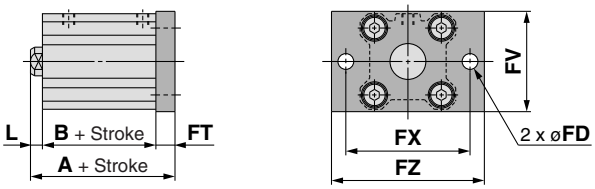
Rod Flange

(mm)

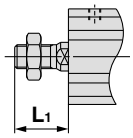
Bore size (mm)	Stroke range (mm)	A	B	FD	FT	FV	FX	FZ	L	L1
12	5 to 30	30.5	17	4.5	5.5	25	45	55	13.5	24
16	5 to 30	32	18.5	4.5	5.5	30	45	55	13.5	25.5
20	5 to 50	34	19.5	6.6	8	39	48	60	14.5	28.5
25	5 to 50	37.5	22.5	6.6	8	42	52	64	15	32.5

Flange bracket material: Carbon steel
Surface treatment: Nickel plated

Head flange: CQ2G



Rod end male thread



Head Flange

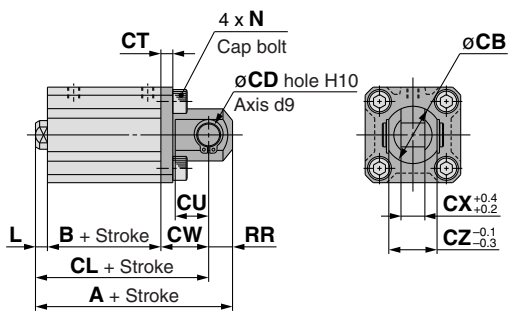
(mm)

Bore size (mm)	Stroke range (mm)	A	L	L1
12	5 to 30	26	3.5	14
16	5 to 30	27.5	3.5	15.5
20	5 to 50	32	4.5	18.5
25	5 to 50	35.5	5	22.5

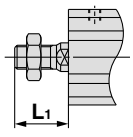
∗ The dimensions except A, L and L1 are the same as those of the rod flange.

Flange bracket material: Carbon steel
Surface treatment: Nickel plated

Double clevis: CQ2D



Rod end male thread



Double Clevis

(mm)

Bore size (mm)	Stroke range (mm)	A	B	CB	CD	CL	CT	CU	CW	CX	CZ	L	L1	N	RR
12	5 to 30	40.5	17	12	5	34.5	4	7	14	5	10	3.5	14	M4 x 0.7	6
16	5 to 30	43	18.5	14	5	37	4	10	15	6.5	12	3.5	15.5	M4 x 0.7	6
20	5 to 50	51	19.5	20	8	42	5	12	18	8	16	4.5	18.5	M6 x 1.0	9
25	5 to 50	57.5	22.5	24	10	47.5	5	14	20	10	20	5	22.5	M6 x 1.0	10

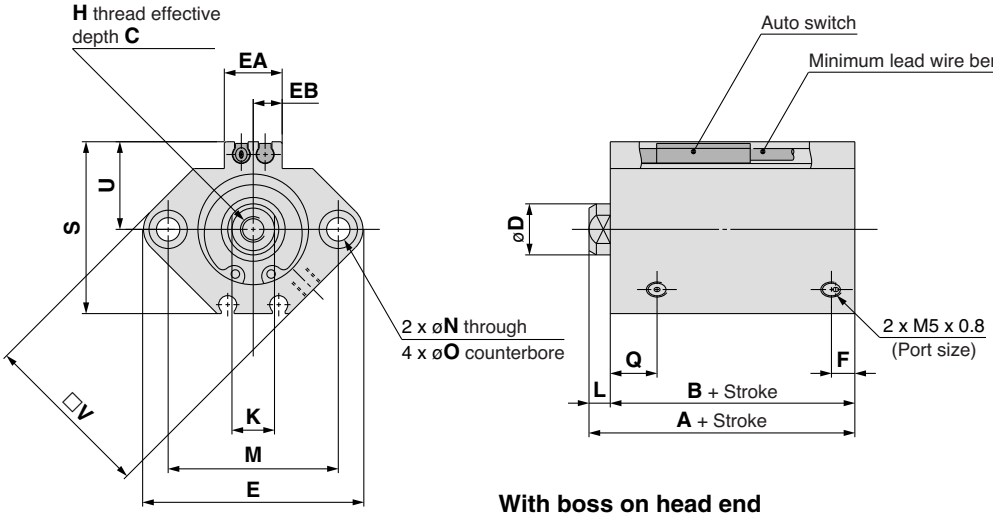
Double clevis bracket material: Carbon steel
Surface treatment: Nickel plated

∗ For details about the rod end nut and accessory brackets, refer to page 19.
∗ Double clevis pin and retaining rings are included.

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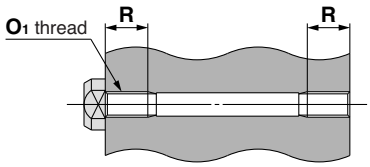
ø12 to ø25/With Auto Switch

Standard (Through-hole): CDQ2B



ø16 to ø25

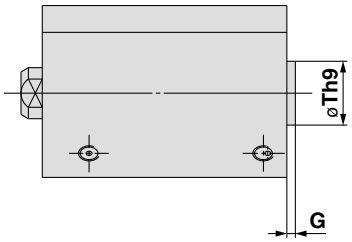
Both ends tapped: CDQ2A



Both Ends Tapped (mm)

Bore size (mm)	O_1	R
12	M4 x 0.7	7
16	M4 x 0.7	7
20	M6 x 1.0	10
25	M6 x 1.0	10

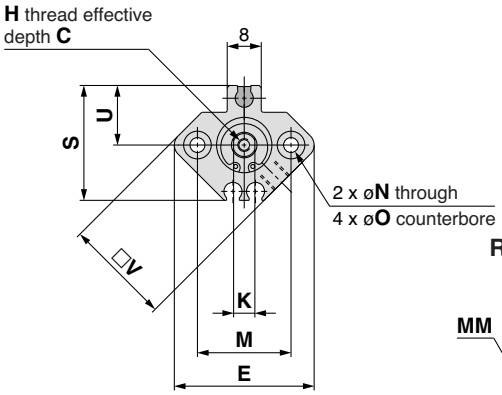
With boss on head end



With Boss on Head End (mm)

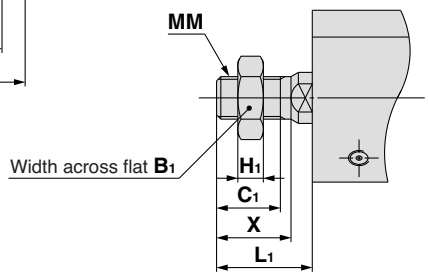
Bore size (mm)	G	Th9
12	1.5	$15^{\ 0}_{-0.043}$
16	1.5	$20^{\ 0}_{-0.052}$
20	2	$13^{\ 0}_{-0.043}$
25	2	$15^{\ 0}_{-0.043}$

Note 1) With boss on rod end: Option (Suffix "-XC36" to the end of model number.)



ø12

Rod end male thread



Rod End Male Thread (mm)

Bore size (mm)	B_1	C_1	H_1	L_1	MM	X
12	8	9	4	14	M5 x 0.8	10.5
16	10	10	5	15.5	M6 x 1.0	12
20	13	12	5	18.5	M8 x 1.25	14
25	17	15	6	22.5	M10 x 1.25	17.5

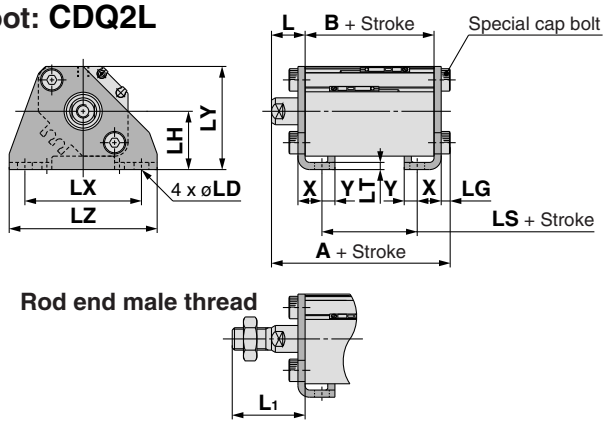
Standard For auto switch proper mounting position and its mounting height, refer to pages 169 to 175. (mm)

Bore size (mm)	Stroke range (mm)	A	B	C	D	E	EA	EB	F	H	K	L	M	N	O	Q	S	U	V
12	5 to 30	31.5	28	6	6	33	—	—	6.5	M3 x 0.5	5	3.5	22	3.5	6.5 depth 3.5	11	27.5	14	25
16	5 to 30	34	30.5	8	8	37	13.2	6.6	5.5	M4 x 0.7	6	3.5	28	3.5	6.5 depth 3.5	10	29.5	15	29
20	5 to 50	36	31.5	7	10	47	13.6	6.8	5.5	M5 x 0.8	8	4.5	36	5.5	9 depth 7	10.5	35.5	18	36
25	5 to 50	37.5	32.5	12	12	52	13.6	6.8	5.5	M6 x 1.0	10	5	40	5.5	9 depth 7	11	40.5	21	40

Note 2) The external dimensions with rubber bumper are same as those of the standard, as shown above.
∗ For details about the rod end nut and accessory brackets, refer to page 19.
Note 3) For calculation on the longitudinal dimension of intermediate strokes, refer to page 3.

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Foot: CDQ2L



Rod end male thread

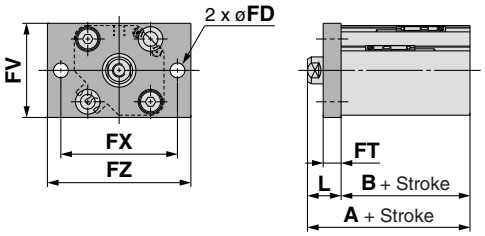
Foot

(mm)

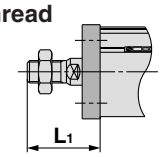
Bore size (mm)	Stroke range (mm)	A	B	L	L1	LD	LG	LH	LS	LT	LX	LY	LZ	X	Y
12	5 to 30	46.3	28	13.5	24	4.5	2.8	17	16	2	34	29.5	44	8	4.5
16	5 to 30	48.8	30.5	13.5	25.5	4.5	2.8	19	18.5	2	38	33.5	48	8	5
20	5 to 50	53.2	31.5	14.5	28.5	6.6	4	24	19.5	3.2	48	42	62	9.2	5.8
25	5 to 50	54.7	32.5	15	32.5	6.6	4	26	17.5	3.2	52	46	66	10.7	5.8

Foot bracket material: Carbon steel
Surface treatment: Nickel plated

Rod flange: CDQ2F



Rod end male thread



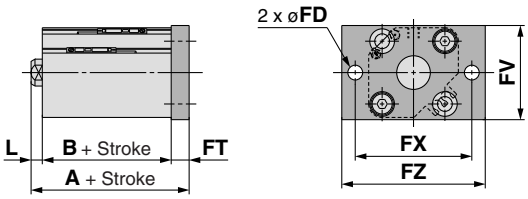
Rod Flange

(mm)

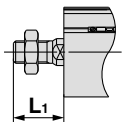
Bore size (mm)	Stroke range (mm)	A	B	FD	FT	FV	FX	FZ	L	L1
12	5 to 30	41.5	28	4.5	5.5	25	45	55	13.5	24
16	5 to 30	44	30.5	4.5	5.5	30	45	55	13.5	25.5
20	5 to 50	46	31.5	6.6	8	39	48	60	14.5	28.5
25	5 to 50	47.5	32.5	6.6	8	42	52	64	15	32.5

Flange bracket material: Carbon steel
Surface treatment: Nickel plated

Head flange: CDQ2G



Rod end male thread



Head Flange

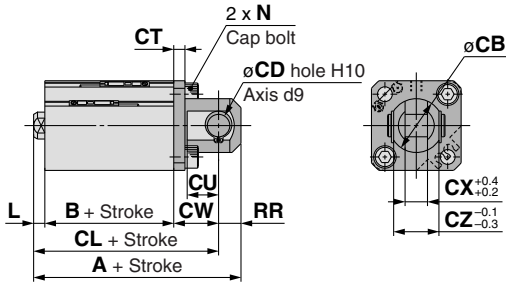
(mm)

Bore size (mm)	Stroke range (mm)	A	L	L1
12	5 to 30	37	3.5	14
16	5 to 30	39.5	3.5	15.5
20	5 to 50	44	4.5	18.5
25	5 to 50	45.5	5	22.5

∗ The dimensions except A, L and L1 are the same as those of the rod flange.

Flange bracket material: Carbon steel
Surface treatment: Nickel plated

Double clevis: CDQ2D



Rod end male thread



Double Clevis

(mm)

Bore size (mm)	Stroke range (mm)	A	B	CB	CD	CL	CT	CU	CW	CX	CZ	L	L1	N	RR
12	5 to 30	51.5	28	12	5	45.5	4	7	14	5	10	3.5	14	M4 x 0.7	6
16	5 to 30	55	30.5	14	5	49	4	10	15	6.5	12	3.5	15.5	M4 x 0.7	6
20	5 to 50	63	31.5	20	8	54	5	12	18	8	16	4.5	18.5	M6 x 1.0	9
25	5 to 50	67.5	32.5	24	10	57.5	5	14	20	10	20	5	22.5	M6 x 1.0	10

Double clevis bracket material: Carbon steel
Surface treatment: Nickel plated

∗ For details about the rod end nut and accessory brackets, refer to page 19.
∗ Double clevis pin and retaining rings are included.

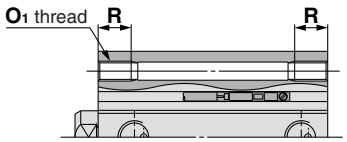
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ø32 to ø50/With Auto Switch

(In the case of without auto switches, the A, B, F, P and Q dimensions will be only changed. Refer to the dimension table.)

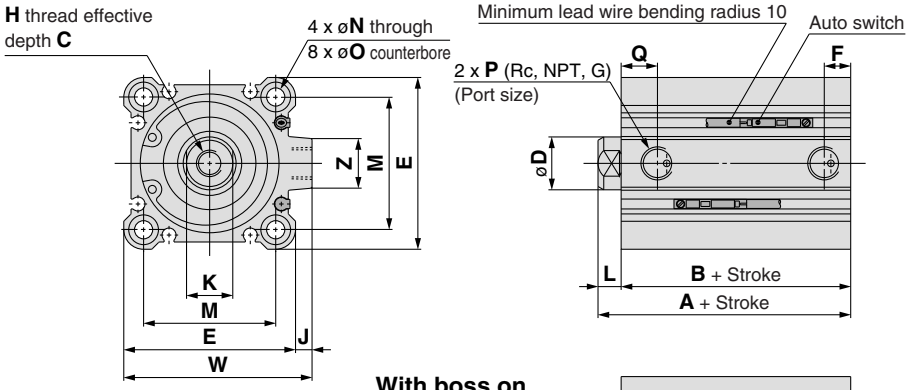
Standard (Through-hole): CQ2B/CDQ2B

Both ends tapped: CQ2A/CDQ2A

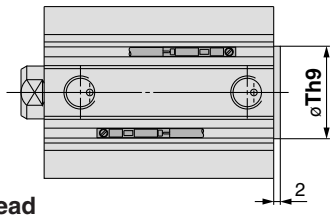


Both Ends Tapped (mm)

Bore size (mm)	O_1	R
32	M6 x 1.0	10
40	M6 x 1.0	10
50	M8 x 1.25	14



With boss on head end

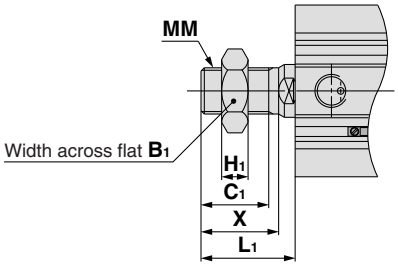


With Boss on Head End (mm)

Bore size (mm)	Th9
32	$21^{\ 0}_{-0.052}$
40	$28^{\ 0}_{-0.052}$
50	$35^{\ 0}_{-0.062}$

Note 1) With boss on rod end: Option (Suffix "-XC36" to the end of model number.)

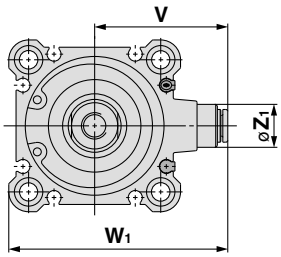
Rod end male thread

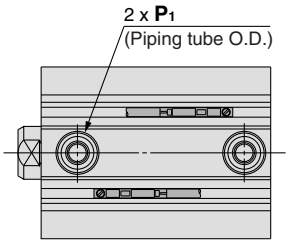


Rod End Male Thread (mm)

Bore size (mm)	B_1	C_1	H_1	L_1	MM	X
32	22	20.5	8	28.5	M14 x 1.5	23.5
40	22	20.5	8	28.5	M14 x 1.5	23.5
50	27	26	11	33.5	M18 x 1.5	28.5

Built-in one-touch fittings: ø32 to ø50





Built-in One-touch Fittings (mm)

Bore size (mm)	Z_1	P_1	V	W_1
32	13	6	36.5	59
40	13	6	40.5	66
50	16	8	50	82

Standard For auto switch proper mounting position and its mounting height, refer to pages 169 to 175. (mm)

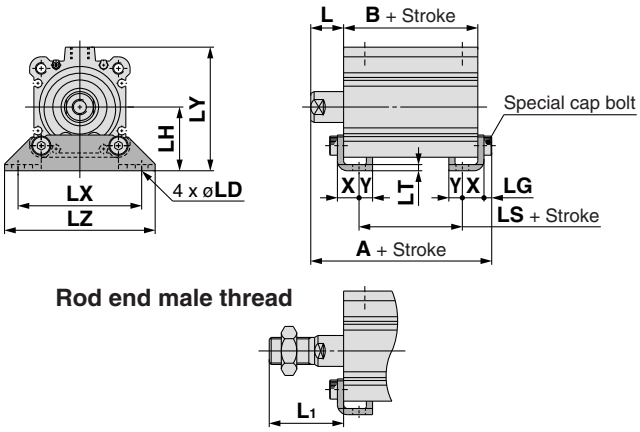
Bore size (mm)	Stroke range (mm)	Without auto switch					With auto switch					C	D	E	H	J	K	L	M	N
		A	B	F	P	Q	A	B	F	P	Q									
32	5	30	23	5.5	M5 x 0.8	11.5	40	33	7.5	1/8	10.5	13	16	45	M8 x 1.25	4.5	14	7	34	5.5
	10 to 50			7.5	1/8	10.5														
	75, 100	40	33																	
40	5 to 50	36.5	29.5	8	1/8	11	46.5	39.5	8	1/8	11	13	16	52	M8 x 1.25	5	14	7	40	5.5
	75, 100	46.5	39.5																	
50	10 to 50	38.5	30.5	10.5	1/4	10.5	48.5	40.5	10.5	1/4	10.5	15	20	64	M10 x 1.5	7	17	8	50	6.6
	75, 100	48.5	40.5																	

Bore size (mm)	O	W	Z
32	9 depth 7	49.5	14
40	9 depth 7	57	15
50	11 depth 8	71	19

Note 2) The external dimensions with rubber bumper are same as those of the standard, as shown above.
∗ For details about the rod end nut and accessory brackets, refer to page 19.
Note 3) For calculation on the longitudinal dimension of intermediate strokes, refer to page 3. The spacer-installed type (Standard, -XB10A) and the exclusive body type (-XB10) are available.

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Foot: CQ2L/CDQ2L



Foot

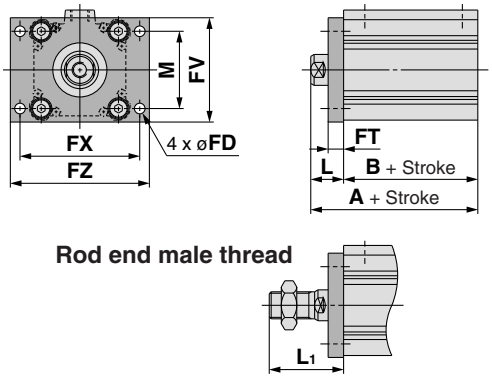
(mm)

Bore size (mm)	Stroke range (mm)	Without auto switch A	B	LS	With auto switch A	B	LS	L	L1	LD	LG	LH	LT	LX	LY
32	5 to 50	47.2	23	7	57.2	33	17	17	38.5	6.6	4	30	3.2	57	57
	75, 100	57.2	33	17											
40	5 to 50	53.7	29.5	13.5	63.7	39.5	23.5	17	38.5	6.6	4	33	3.2	64	64
	75, 100	63.7	39.5	23.5											
50	10 to 50	56.7	30.5	7.5	66.7	40.5	17.5	18	43.5	9	5	39	3.2	79	78
	75, 100	66.7	40.5	17.5											

Foot bracket material: Carbon steel
Surface treatment: Nickel plated

Bore size (mm)	LZ	X	Y
32	71	11.2	5.8
40	78	11.2	7
50	95	14.7	8

Rod flange: CQ2F/CDQ2F



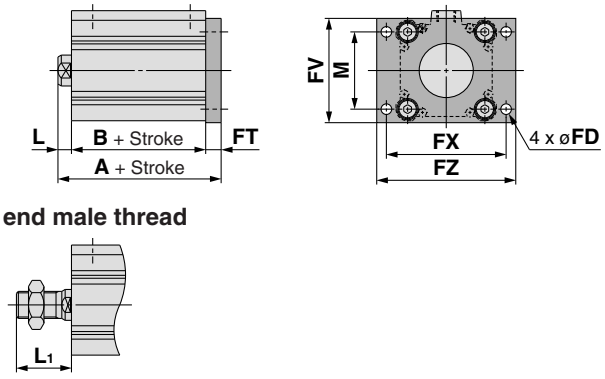
Rod Flange

(mm)

Bore size (mm)	Stroke range (mm)	Without auto switch A	B	With auto switch A	B	FD	FT	FV	FX	FZ	L	L1	M
32	5 to 50	40	23	50	33	5.5	8	48	56	65	17	38.5	34
	75, 100	50	33										
40	5 to 50	46.5	29.5	56.5	39.5	5.5	8	54	62	72	17	38.5	40
	75, 100	56.5	39.5										
50	10 to 50	48.5	30.5	58.5	40.5	6.6	9	67	76	89	18	43.5	50
	75, 100	58.5	40.5										

Flange bracket material: Carbon steel
Surface treatment: Nickel plated

Head flange: CQ2G/CDQ2G



Head Flange

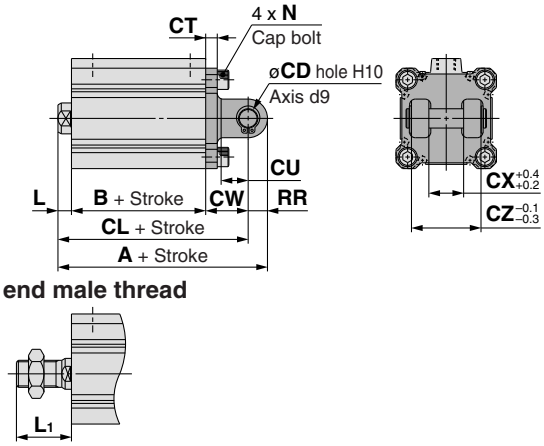
(mm)

Bore size (mm)	Stroke range (mm)	Without auto switch A	With auto switch A	L	L1
32	5 to 50	38	48	7	28.5
	75, 100	48			
40	5 to 50	44.5	54.5	7	28.5
	75, 100	54.5			
50	10 to 50	47.5	57.5	8	33.5
	75, 100	57.5			

Flange bracket material: Carbon steel
Surface treatment: Nickel plated

* The dimensions except A, L and L1 are the same as those of the rod flange.

Double clevis: CQ2D/CDQ2D



Double Clevis

(mm)

Bore size (mm)	Stroke range (mm)	Without auto switch A	B	CL	With auto switch A	B	CL	CD	CT	CU	CW	CX	CZ	L	L1
32	5 to 50	60	23	50	70	33	60	10	5	14	20	18	36	7	28.5
	75, 100	70	33	60											
40	5 to 50	68.5	29.5	58.5	78.5	39.5	68.5	10	6	14	22	18	36	7	28.5
	75, 100	78.5	39.5	68.5											
50	10 to 50	80.5	30.5	66.5	90.5	40.5	76.5	14	7	20	28	22	44	8	33.5
	75, 100	90.5	40.5	76.5											

Double clevis bracket material: Cast iron
Surface treatment: Painted

Bore size (mm)	N	RR
32	M6 x 1.0	10
40	M6 x 1.0	10
50	M8 x 1.25	14

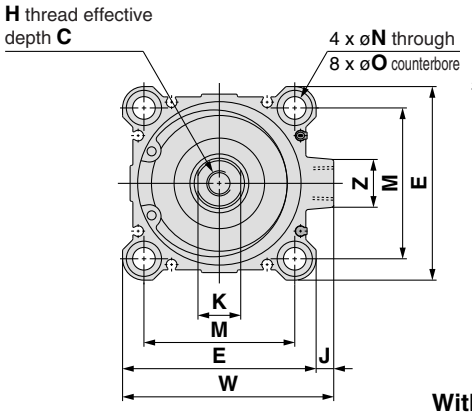
* For details about the rod end nut and accessory brackets, refer to page 19.
* Double clevis pin and retaining rings are included.

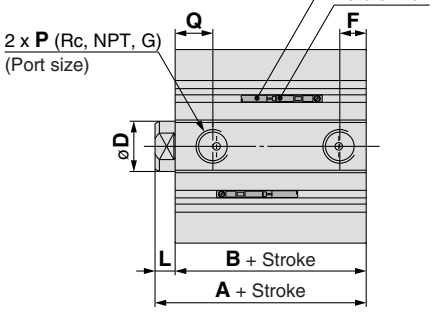
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ø63 to ø100/With Auto Switch

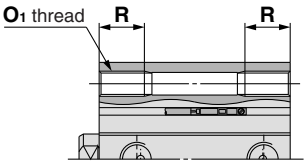
(In the case of without auto switches, the A, B dimensions will be only changed. Refer to the dimension table.)

Standard (Through-hole): CQ2B/CDQ2B





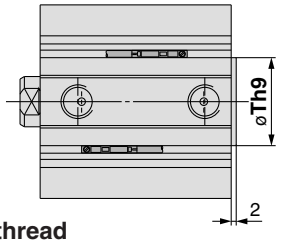
Both ends tapped: CQ2A/CDQ2A



Both Ends Tapped (mm)

Bore size (mm)	O1	R
63	M10 x 1.5	18
80	M12 x 1.75	22
100	M12 x 1.75	22

With boss on head end

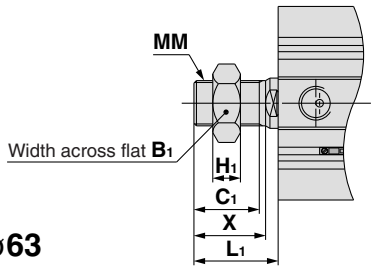


With Boss on Head End (mm)

Bore size (mm)	Th9
63	$35^{\ 0}_{-0.062}$
80	$43^{\ 0}_{-0.062}$
100	$59^{\ 0}_{-0.074}$

Note 1) With boss on rod end: Option (Suffix "-XC36" to the end of model number.)

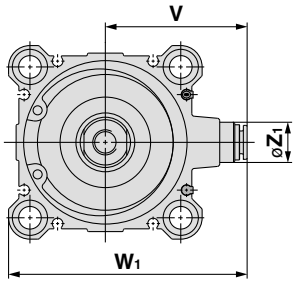
Rod end male thread

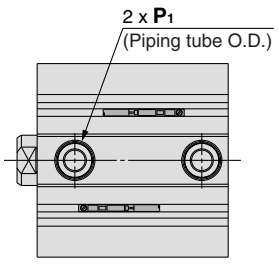


Rod End Male Thread (mm)

Bore size (mm)	B1	C1	H1	L1	MM	X
63	27	26	11	33.5	M18 x 1.5	28.5
80	32	32.5	13	43.5	M22 x 1.5	35.5
100	41	32.5	16	43.5	M26 x 1.5	35.5

Built-in one-touch fittings: ø63





Built-in One-touch Fittings (mm)

Bore size (mm)	Z1	P1	V	W1
63	16	8	56.5	95

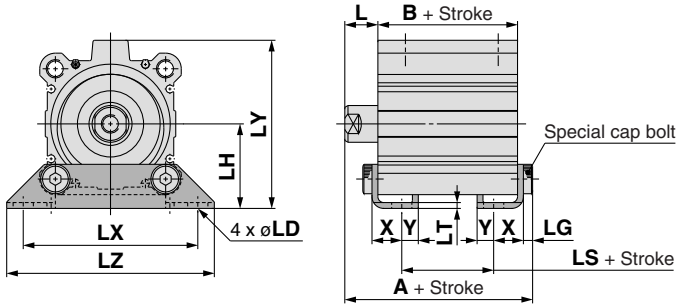
Standard For auto switch proper mounting position and its mounting height, refer to pages 169 to 175. (mm)

Bore size (mm)	Stroke range (mm)	Without auto switch		With auto switch		C	D	E	F	H	J	K	L	M	N	O	P	Q	W	Z
		A	B	A	B															
63	10 to 50	44	36	54	46	15	20	77	10.5	M10 x 1.5	7	17	8	60	9	14 depth 10.5	1/4	15	84	19
	75, 100	54	46																	
80	10 to 50	53.5	43.5	63.5	53.5	21	25	98	12.5	M16 x 2.0	6	22	10	77	11	17.5 depth 13.5	3/8	16	104	25
	75, 100	63.5	53.5																	
100	10 to 50	65	53	75	63	27	30	117	13	M20 x 2.5	6.5	27	12	94	11	17.5 depth 13.5	3/8	23	123.5	25
	75, 100	75	63																	

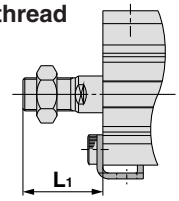
Note 2) The external dimensions with rubber bumper are same as those of the standard, as shown above.
∗ For details about the rod end nut and accessory brackets, refer to page 19.
Note 3) For calculation on the longitudinal dimension of intermediate strokes, refer to page 3.

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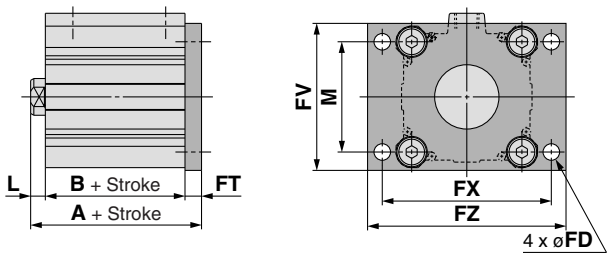
Foot: CQ2L/CDQ2L



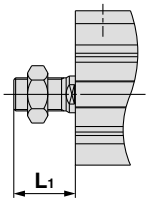
Rod end male thread



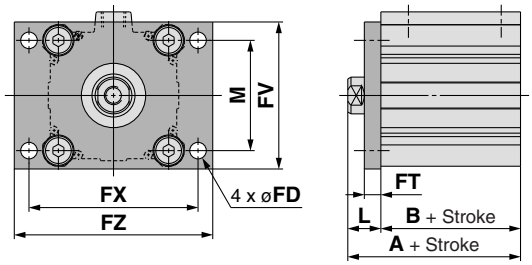
Head flange: CQ2G/CDQ2G



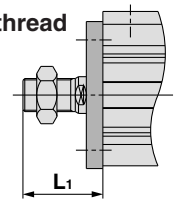
Rod end male thread



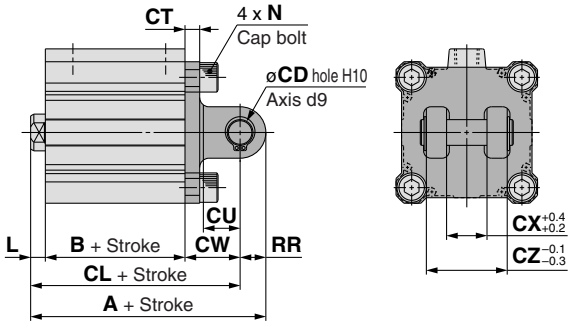
Rod flange: CQ2F/CDQ2F



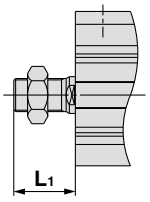
Rod end male thread



Double clevis: CQ2D/CDQ2D



Rod end male thread



Foot

(mm)

Bore size (mm)	Stroke range (mm)	Without auto switch A	B	LS	With auto switch A	B	LS	L	L1	LD	LG	LH	LT
63	10 to 50	62.2	36	10	72.2	46	20	18	43.5	11	5	46	3.2
	75, 100	72.2	46	20									
80	10 to 50	75	43.5	13.5	85	53.5	23.5	20	53.5	13	7	59	4.5
	75, 100	85	53.5	23.5									
100	10 to 50	88	53	19	98	63	29	22	53.5	13	7	71	6
	75, 100	98	63	29									

Bore size (mm)	Stroke range (mm)	LX	LY	LZ	X	Y
63	10 to 50	95	91.5	113	16.2	9
	75, 100					
80	10 to 50	118	114	140	19.5	11
	75, 100					
100	10 to 50	137	136	162	23	12.5
	75, 100					

Foot bracket material: Carbon steel
Surface treatment: Nickel plated

Rod Flange

(mm)

Bore size (mm)	Stroke range (mm)	Without auto switch A	B	With auto switch A	B	FD	FT	FV	FX	FZ	L	L1	M
63	10 to 50	54	36	64	46	9	9	80	92	108	18	43.5	60
	75, 100	64	46										
80	10 to 50	63.5	43.5	73.5	53.5	11	11	99	116	134	20	53.5	77
	75, 100	73.5	53.5										
100	10 to 50	75	53	85	63	11	11	117	136	154	22	53.5	94
	75, 100	85	63										

Flange bracket material: Carbon steel
Surface treatment: Nickel plated

Head Flange

(mm)

Bore size (mm)	Stroke range (mm)	Without auto switch A	With auto switch A	L	L1
63	10 to 50	53	63	8	33.5
	75, 100	63			
80	10 to 50	64.5	74.5	10	43.5
	75, 100	74.5			
100	10 to 50	76	86	12	43.5
	75, 100	86			

∗ The dimensions except A, L and L1 are the same as those of the rod flange.

Flange bracket material: Carbon steel Surface treatment: Nickel plated

Double Clevis

(mm)

Bore size (mm)	Stroke range (mm)	Without auto switch A	B	CL	With auto switch A	B	CL	CD	CT	CU	CW	CX
63	10 to 50	88	36	74	98	46	84	14	8	20	30	22
	75, 100	98	46	84								
80	10 to 50	109.5	43.5	91.5	119.5	53.5	101.5	18	10	27	38	28
	75, 100	119.5	53.5	101.5								
100	10 to 50	132	53	110	142	63	120	22	13	31	45	32
	75, 100	142	63	120								

Bore size (mm)	Stroke range (mm)	CZ	L	L1	N	RR
63	10 to 50	44	8	33.5	M10 x 1.5	14
	75, 100					
80	10 to 50	56	10	43.5	M12 x 1.75	18
	75, 100					
100	10 to 50	64	12	43.5	M12 x 1.75	22
	75, 100					

Double clevis bracket material: Cast iron
Surface treatment: Painted

∗ For details about the rod end nut and accessory brackets, refer to page 19.
∗ Double clevis pin and retaining rings are included.

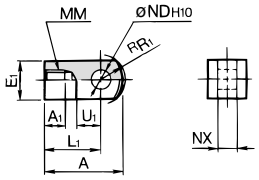
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Accessory Brackets

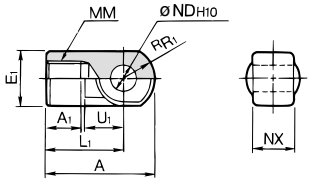
Single Knuckle Joint

I-G012, I-Z015A
I-G02, I-G03

I-G04, I-G05
I-G08, I-G10



Material: Carbon steel
Surface treatment: Nickel plated



Material: Cast iron
Surface treatment: Nickel plated

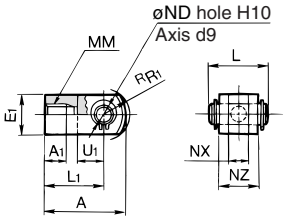
(mm)

Part no.	Applicable bore size (mm)	A	A_1	E_1	L_1	MM	$^{R}R_1$	U_1	ND_{H10}	NX
I-G012	**12**	21.5	6	□10	16	M5 x 0.8	6.3	7	$5^{+0.048}_{0}$	$5^{-0.2}_{-0.4}$
I-Z015A	**16**	32	8	□12	25	M6 x 1	8.1	14	$5^{+0.048}_{0}$	$6.4^{-0.1}_{-0.3}$
I-G02	**20**	34	8.5	□16	25	M8 x 1.25	10.3	11.5	$8^{+0.058}_{0}$	$8^{-0.2}_{-0.4}$
I-G03	**25**	41	10.5	□20	30	M10 x 1.25	12.8	14	$10^{+0.058}_{0}$	$10^{-0.2}_{-0.4}$
I-G04	**32, 40**	42	14	ø22	30	M14 x 1.5	12	14	$10^{+0.058}_{0}$	$18^{-0.3}_{-0.5}$
I-G05	**50, 63**	56	18	ø28	40	M18 x 1.5	16	20	$14^{+0.070}_{0}$	$22^{-0.3}_{-0.5}$
I-G08	**80**	71	21	ø38	50	M22 x 1.5	21	27	$18^{+0.070}_{0}$	$28^{-0.3}_{-0.5}$
I-G10	**100**	79	21	ø44	55	M26 x 1.5	24	31	$22^{+0.084}_{0}$	$32^{-0.3}_{-0.5}$

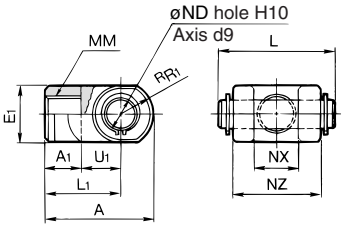
Double Knuckle Joint

Y-G012, Y-Z015A
Y-G02, Y-G03

Y-G04, Y-G05
Y-G08, Y-G10



Material: Carbon steel
Surface treatment: Nickel plated



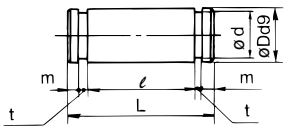
Material: Cast iron
Surface treatment: Nickel plated

(mm)

Part no.	Applicable bore size (mm)	A	A_1	E_1	L_1	MM	$^{R}R_1$	U_1	ND_{H10}	NX	NZ	L	Applicable pin part no.
Y-G012	**12**	21.5	6	□10	16	M5 x 0.8	6.3	7	$5^{+0.048}_{0}$	$5^{+0.4}_{+0.2}$	10	14.6	IY-G012
Y-Z015A	**16**	28	11	□12	21	M6 x 1	8.1	10	$5^{+0.048}_{0}$	$6.5^{+0.2}_{+0}$	12	16.6	IY-J015
Y-G02	**20**	34	8.5	□16	25	M8 x 1.25	10.3	11.5	$8^{+0.058}_{0}$	$8^{+0.4}_{+0.2}$	16	21	IY-G02
Y-G03	**25**	41	10.5	□20	30	M10 x 1.25	12.8	14	$10^{+0.058}_{0}$	$10^{+0.4}_{+0.2}$	20	25.6	IY-G03
Y-G04	**32, 40**	42	16	ø22	30	M14 x 1.5	12	14	$10^{+0.058}_{0}$	$18^{+0.5}_{+0.3}$	36	41.6	IY-G04
Y-G05	**50, 63**	56	20	ø28	40	M18 x 1.5	16	20	$14^{+0.070}_{0}$	$22^{+0.5}_{+0.3}$	44	50.6	IY-G05
Y-G08	**80**	71	23	ø38	50	M22 x 1.5	21	27	$18^{+0.070}_{0}$	$28^{+0.5}_{+0.3}$	56	64	IY-G08
Y-G10	**100**	79	24	ø44	55	M26 x 1.5	24	31	$22^{+0.084}_{0}$	$32^{+0.5}_{+0.3}$	64	72	IY-G10

∗ Knuckle pin and retaining rings are included.

Knuckle Pin (Common with double clevis pin)

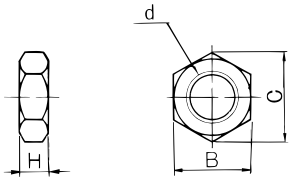


Material: Carbon steel
(mm)

Part no.	Applicable bore size (mm)	Dd9	L	d	ℓ	m	t	Applicable retaining ring
IY-G012	**12**	$5^{-0.030}_{-0.060}$	14.6	4.8	10.2	1.5	0.7	Type C5 for axis
IY-J015	**16**	$5^{-0.030}_{-0.060}$	16.6	4.8	12.2	1.5	0.7	Type C5 for axis
IY-G02	**20**	$8^{-0.040}_{-0.076}$	21	7.6	16.2	1.5	0.9	Type C8 for axis
IY-G03	**25**	$10^{-0.040}_{-0.076}$	25.6	9.6	20.2	1.55	1.15	Type C10 for axis
IY-G04	**32, 40**	$10^{-0.040}_{-0.076}$	41.6	9.6	36.2	1.55	1.15	Type C10 for axis
IY-G05	**50, 63**	$14^{-0.050}_{-0.093}$	50.6	13.4	44.2	2.05	1.15	Type C14 for axis
IY-G08	**80**	$18^{-0.050}_{-0.093}$	64	17	56.2	2.55	1.35	Type C18 for axis
IY-G10	**100**	$22^{-0.065}_{-0.117}$	72	21	64.2	2.55	1.35	Type C22 for axis

∗ Type C retaining rings for axis are included.

Rod End Nut

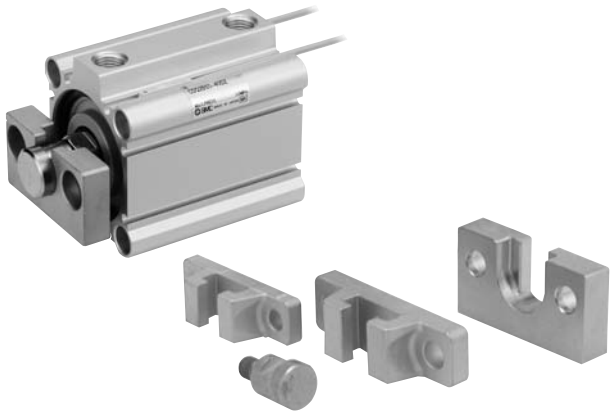


Material: Carbon steel
Surface treatment: Nickel plated
(mm)

Part no.	Applicable bore size (mm)	d	H	B	C
NTJ-015A	**12**	M5 x 0.8	4	8	9.2
NT-015A	**16**	M6 x 1	5	10	11.5
NT-02	**20**	M8 x 1.25	5	13	15.0
NT-03	**25**	M10 x 1.25	6	17	19.6
NT-04	**32, 40**	M14 x 1.5	8	22	25.4
NT-05	**50, 63**	M18 x 1.5	11	27	31.2
NT-08	**80**	M22 x 1.5	13	32	37.0
NT-10	**100**	M26 x 1.5	16	41	47.3

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Simple Joint (CQ2): ø32 to ø100



Joint/Mounting Bracket (Type A/B)/Part No.

YA – **03**

Applicable air cylinder bore size

03	For ø32, ø40
05	For ø50, ø63
08	For ø80
10	For ø100

Mounting bracket

YA	Type A mounting bracket
YB	Type B mounting bracket
YU	Joint

Allowable Eccentricity

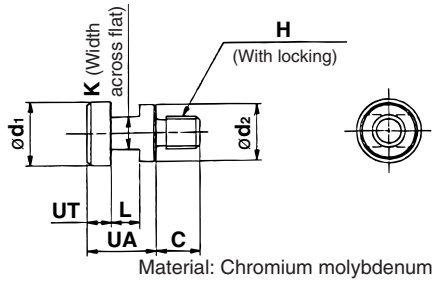
(mm)

Bore size (mm)	32	40	50	63	80	100
Eccentricity tolerance	±1				±1.5	±2
Backlash	0.5					

<Ordering>
• Joints are not included with type A or B mounting brackets.
Order them separately.
(Example)
Bore size ø40 Part no.
• Type A mounting bracket ····· YA-03
• Joint ····· YU-03

Joint/Mounting Bracket (Type A/B)/Part No.

Bore size (mm)	Joint	Applicable mounting bracket	
		Type A mounting bracket	Type B mounting bracket
32, 40	YU-03	YA-03	YB-03
50, 63	YU-05	YA-05	YB-05
80	YU-08	YA-08	YB-08
100	YU-10	YA-10	YB-10

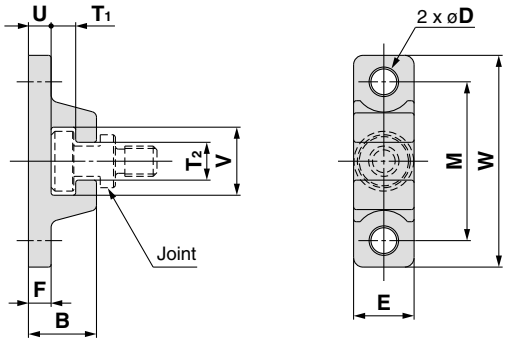


Material: Chromium molybdenum steel (Nickel plated)

(mm)

Part no.	Applicable bore size (mm)	UA	C	d_1	d_2	H	K	L	UT	Weight (g)
YU-03	**32, 40**	17	11	15.8	14	M8 x 1.25	8	7	6	25
YU-05	**50, 63**	17	13	19.8	18	M10 x 1.5	10	7	6	40
YU-08	**80**	22	20	24.8	23	M16 x 2	13	9	8	90
YU-10	**100**	26	26	29.8	28	M20 x 2.5	14	11	10	160

Type A Mounting Bracket



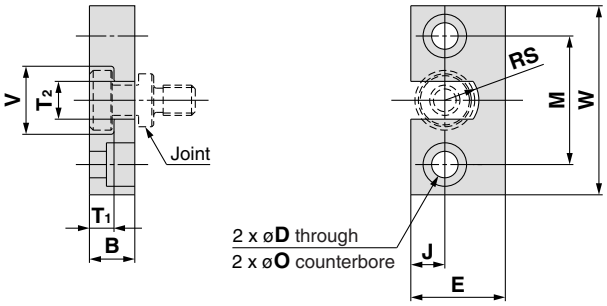
Material: Chromium molybdenum steel (Nickel plated)

(mm)

Part no.	Bore size (mm)	B	D	E	F	M	T_1	T_2
YA-03	**32, 40**	18	6.8	16	6	42	6.5	10
YA-05	**50, 63**	20	9	20	8	50	6.5	12
YA-08	**80**	26	11	25	10	62	8.5	16
YA-10	**100**	31	14	30	12	76	10.5	18

Part no.	Bore size (mm)	U	V	W	Weight (g)
YA-03	**32, 40**	6	18	56	55
YA-05	**50, 63**	8	22	67	100
YA-08	**80**	10	28	83	195
YA-10	**100**	12	36	100	340

Type B Mounting Bracket



Material: Stainless steel

(mm)

Part no.	Bore size (mm)	B	D	E	J	M	øO
YB-03	**32, 40**	12	7	25	9	34	11.5 depth 7.5
YB-05	**50, 63**	12	9	32	11	42	14.5 depth 8.5
YB-08	**80**	16	11	38	13	52	18 depth 12
YB-10	**100**	19	14	50	17	62	21 depth 14

Part no.	Bore size (mm)	T_1	T_2	V	W	RS	Weight (g)
YB-03	**32, 40**	6.5	10	18	50	9	80
YB-05	**50, 63**	6.5	12	22	60	11	120
YB-08	**80**	8.5	16	28	75	14	230
YB-10	**100**	10.5	18	36	90	18	455

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Compact Cylinder: Standard
Double Acting, Double Rod
Series CQ2W
ø12, ø16, ø20, ø25, ø32, ø40, ø50, ø63, ø80, ø100

How to Order

Without auto switch ø12 to ø25: CQ2W B □ 20 □ – 30 D □ — □

Without auto switch ø32 to ø100: CQ2W B □ 32 □ – 30 D □ Z – □

With auto switch: CDQ2W B □ 32 □ – 30 D □ Z – M9BW □ – □

With auto switch
(Built-in magnet)

Mounting

B	Through-hole (Standard)	L	Foot
A	Both ends tapped	F	Flange

∗ Mounting brackets are shipped together, (but not assembled).
∗ Cylinder mounting bolts are not included. Order them separately referring to "Mounting Bolt for C(D)Q2WB" on pages 25 and 28.

Type

Nil	Pneumatic
H	Air-hydro Note 1)

Note 1) Bore sizes available for air-hydro type are ø20 to ø100.

Bore size

12	12 mm
16	16 mm
20	20 mm
25	25 mm
32	32 mm
40	40 mm
50	50 mm
63	63 mm
80	80 mm
100	100 mm

Port thread type

Nil	M thread	ø12 to ø25
	Rc	ø32 to ø100
TN	NPT	
TF	G	
F	Built-in one-touch fittings Note 2)	

Note 2) Bore sizes available with one-touch fittings are ø32 to ø63. Besides, it is not possible to use for air-hydro type.
Note 3) "TF" is not available for the air-hydro type.
∗ For cylinders without auto switch, M threads are compatible only for ø32-5 mm stroke.

Cylinder stroke (mm)
Refer to the next page for standard strokes.

Action

D	Double acting

Body option

Nil	Standard (Rod end female thread)
C	With rubber bumper Note 4)
M	Rod end male thread

∗ Combination of body options ("CM") is available.
Note 4) Air-hydro type with rubber bumper is not available.

Auto switch

Nil	Without auto switch

∗ Refer to the below table for applicable auto switches.

Auto switch mounting groove

Z	ø12 to ø25	2 surfaces
	ø32 to ø100	4 surfaces

Number of auto switches

Nil	2 pcs.
S	1 pc.
n	"n" pcs.

Made to Order
Refer to the next page for details.

Built-in Magnet Cylinder Model

If a built-in magnet cylinder without an auto switch is required, there is no need to enter the symbol for the auto switch.
(Example) CDQ2WL32-25DZ

Applicable Auto Switches

Refer to pages 1263 to 1371 in Best Pneumatics No. 2 for further information on auto switches.
/Refer to the individual catalog (ES20-201) for the D-P3DW type.

Type	Special function	Electrical entry	Indicator light	Wiring (Output)	Load voltage DC	Load voltage AC	Auto switch model: Perpendicular	Auto switch model: In-line	Lead wire length (m): 0.5 (Nil)	1 (M)	3 (L)	5 (Z)	None (N)	Pre-wired connector	Applicable load	
Solid state auto switch	—	Grommet	Yes	3-wire (NPN)	5 V, 12 V	—	M9NV	M9N	●	●	●	○	—	○	IC circuit	Relay, PLC
				3-wire (PNP)			M9PV	M9P	●	●	●	○	—	○		
				2-wire	12 V		M9BV	M9B	●	●	●	○	—	○	—	
	Diagnostic indication (2-color indication)			3-wire (NPN)	5 V, 12 V		M9NWV	M9NW	●	●	●	○	—	○	IC circuit	
				3-wire (PNP)			M9PWV	M9PW	●	●	●	○	—	○		
				2-wire	12 V		M9BWV	M9BW	●	●	●	○	—	○	—	
	Water resistant (2-color indication)			3-wire (NPN)	5 V, 12 V		M9NAV**	M9NA**	○	○	●	○	—	○	IC circuit	
				3-wire (PNP)			M9PAV**	M9PA**	○	○	●	○	—	○		
				2-wire	12 V		M9BAV**	M9BA**	○	○	●	○	—	○	—	
	Magnetic field resistant (2-color indication)			2-wire (Non-polar)	—		—	P3DW	●	—	●	●	—	○		
Reed auto switch	—	Grommet	Yes	3-wire (NPN equivalent)	—	5 V	—	A96V	A96	●	—	●	—	—	—	IC circuit	—
			No	2-wire	24 V	12 V	100 V	A93V	A93	●	—	●	—	—	—	—	Relay, PLC
						5 V, 12 V	100 V or less	A90V	A90	●	—	●	—	—	—	IC circuit	

∗∗ Water resistant type auto switches can be mounted on the above models, but in such case SMC cannot guarantee water resistance. Consult with SMC regarding water resistant types with the above model numbers.

∗ Lead wire length symbols: 0.5 m ····· Nil (Example) M9NW
1 m ····· M (Example) M9NWM
3 m ····· L (Example) M9NWL
5 m ····· Z (Example) M9NWZ

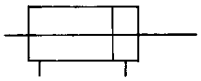
∗ Solid state auto switches marked with "○" are produced upon receipt of order.
∗ The D-P3DW□ type is available from ø32 to ø100 only.

∗ There are other applicable auto switches other than the listed above. For details, refer to page 175.
∗ For details about auto switches with pre-wired connector, refer to pages 1328 and 1329 in Best Pneumatics No. 2.

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JIS Symbol
Double acting,
Double rod



Made to Order

(For details, refer to pages 177 to 207.)

Symbol	Specifications
-XA□	Special rod end shape
-XB6	Heat resistant cylinder (–10 to 150°C) w/o auto switch only
-XB7	Heat resistant cylinder (–40 to 70°C) w/o auto switch only
-XB9	Low-speed cylinder (10 to 50 mm/s)
-XB10	Intermediate stroke (Exclusive body type)
-XB13	Low-speed cylinder (5 to 50 mm/s)
-XC4	With heavy-duty scraper, ø40 to ø100 only
-XC6	Piston rod/Retaining ring/Rod end nut material: Stainless steel
-XC35	With coil scraper, ø32 to ø100 only
-XC36	With boss on rod end
-X144	Special port location, with auto switch ø12 to ø25 only
-X235	Special rod end for double rod cylinder
-X271	Fluororubber seals
-X293	Full length dimension is the same as Series CQ1W.
-X633	Intermediate stroke of double rod cylinder

Refer to pages 169 to 175 for the specifications of cylinders with auto switches.

- Auto switch proper mounting position (detection at stroke end) and its mounting height
- Minimum stroke for auto switch mounting
- Operating range
- Auto switch mounting brackets/Part no.

Specifications

Pneumatic type

Bore size (mm)		12	16	20	25	32	40	50	63	80	100
Action		Double acting, Double rod									
Fluid		Air									
Proof pressure		1.5 MPa									
Maximum operating pressure		1.0 MPa									
Minimum operating pressure		0.07 MPa	0.05 MPa								
Ambient and fluid temperature		Without auto switch: –10 to 70°C (No freezing) With auto switch: –10 to 60°C (No freezing)									
Lubrication		Not required (Non-lube)									
Piston speed		50 to 500 mm/s									
Allowable kinetic energy (J)	**Standard**	0.022	0.038	0.055	0.09	0.15	0.26	0.46	0.77	1.36	2.27
	With rubber bumper	0.043	0.075	0.11	0.18	0.29	0.52	0.91	1.54	2.71	4.54
Stroke length tolerance		$^{+1.0}_{0}$ mm Note)									

Note) Stroke length tolerance does not include the amount of bumper change.

Air-hydro type

Bore size (mm)	20	25	32	40	50	63	80	100
Action	Double acting, Double rod							
Fluid	Turbine oil Note)							
Proof pressure	1.5 MPa							
Maximum operating pressure	1.0 MPa							
Minimum operating pressure	0.18 MPa			0.1 MPa				
Ambient and fluid temperature	5 to 60°C							
Piston speed	5 to 50 mm/s							
Cushion	None							
Stroke length tolerance	$^{+1.0}_{0}$ mm							

Note) Refer to “Handling Precautions for SMC Products” (M-E03-3) for Actuator Precautions (5).

Standard Strokes

Pneumatic type (Non-lube) (mm)

Bore size	Standard stroke
12, 16	5, 10, 15, 20, 25, 30
20, 25	5, 10, 15, 20, 25, 30 35, 40, 45, 50
32, 40	5, 10, 15, 20, 25, 30 35, 40, 45, 50, 75, 100
50, 63 80, 100	10, 15, 20, 25, 30 35, 40, 45, 50, 75, 100

Air-hydro type (mm)

Bore size	Standard stroke
20, 25	5, 10, 15, 20, 25, 30 35, 40, 45, 50
32, 40	5, 10, 15, 20, 25, 30 35, 40, 45, 50, 75, 100
50, 63 80, 100	10, 15, 20, 25, 30 35, 40, 45, 50, 75, 100

Manufacture of Intermediate Strokes

Type	A spacer is installed in the standard stroke body. (5 mm intervals)		A spacer is installed in the standard stroke body. (1 mm intervals)		Exclusive body (-XB10)	
Part no.	Refer to “How to Order” for the standard model number. (P. 22)		Suffix “-X633” (P. 205) to the end of standard model number. (P. 22)		Suffix “-XB10” to the end of standard model number. (P. 22)	
Description	Strokes in 5 mm intervals are available by installing a spacer in the standard stroke cylinder.		Strokes in 1 mm intervals are available by installing a spacer in the standard stroke cylinder.		Strokes in 1 mm intervals are available by using an exclusive body with the specified stroke.	
Stroke range	Bore size	Stroke range	Bore size	Stroke range	Bore size	Stroke range
	—	—	12, 16	6 to 29	12, 16	6 to 29
			20, 25	6 to 49	20, 25	6 to 49
	32 to 100	55 to 95	32, 40	6 to 99	32, 40	6 to 99
			50 to 100	11 to 99	50 to 100	11 to 99
Example	Part no.: CQ2WB50-65DZ CQ2WB50-75DZ with 10 mm width spacer inside The B dimension is 125.5 mm.		Part no.: CQ2WB50-72DZ-X633 CQ2WB50-75DZ with 3 mm width spacer inside The B dimension is 125.5 mm.		Part no.: CQ2WB50-65DZ-XB10 Makes 65 mm stroke tube. The B dimension is 115.5 mm.	

- Except air-hydro type
- In the case of spacer type, intermediate strokes with bumper for ø40 to ø100, “-X633” is not available.
- In the case of exclusive body type with ø32 to ø100 (-XB10) with the stroke length exceeding 50 mm, reference values of the longitudinal dimension will be changed.
  Calculate length dimensions by deducting from those of 75 or 100 mm stroke models.

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Type

Bore size (mm)				12	16	20	25	32	40	50	63	80	100
Pneumatic	Mounting	Through-hole (Standard)		●	●	●	●	●	●	●	●	●	●
		Both ends tapped		●	●	●	●	●	●	●	●	●	●
	Built-in magnet			●	●	●	●	●	●	●	●	●	●
	Piping	Pipe thread	—	M5 x 0.8	M5 x 0.8	M5 x 0.8	M5 x 0.8	Note 1) M5 x 0.8 Rc1/8	Rc1/8	Rc1/4	Rc1/4	Rc3/8	Rc3/8
			TN	—	—	—	—	NPT1/8	NPT1/8	NPT1/4	NPT1/4	NPT3/8	NPT3/8
			TF	—	—	—	—	G1/8	G1/8	G1/4	G1/4	G3/8	G3/8
		Built-in one-touch fittings Note 3)		—	—	—	—	ø6/4 Note 2)	ø6/4	ø8/6	ø8/6	—	—
	Rod end male thread			●	●	●	●	●	●	●	●	●	●
	With rubber bumper			●	●	●	●	●	●	●	●	●	●
Air-hydro	Mounting	Through-hole (Standard)		—	—	●	●	●	●	●	●	●	●
		Both ends tapped		—	—	●	●	●	●	●	●	●	●
	Built-in magnet			—	—	●	●	●	●	●	●	●	●
	Piping	Pipe thread	—	—	—	M5 x 0.8	M5 x 0.8	Note 1) M5 x 0.8 Rc1/8	Rc1/8	Rc1/4	Rc1/4	Rc3/8	Rc3/8
			TN	—	—	—	—	NPT1/8	NPT1/8	NPT1/4	NPT1/4	NPT3/8	NPT3/8
	Rod end male thread			—	—	●	●	●	●	●	●	●	●

Note 1) ø32 without auto switch: M5 x 0.8 is used for 5 mm stroke piping dimension.
Thus, do not enter a symbol for the port thread type.
Note 2) The dimension of the ø32-5 mm stroke with built-in one-touch fittings is the same as that of the 10 mm stroke cylinder tube.
Note 3) One-touch fittings cannot be replaced.

Mounting Brackets/Part No.

Bore size (mm)		Model	Foot Note 4)	Flange
12	Without switch	CQ2□□-□D	CQ-L012	CQ-F012
	With switch	CQ2□□-□DZ	CQ-LZ12	
16	Without switch	CQ2□□-□D	CQ-L016	CQ-F016
	With switch	CQ2□□-□DZ	CQ-LZ16	
20	Without switch	CQ2□□-□D	CQ-L020	CQ-F020
	With switch	CQ2□□-□DZ	CQ-LZ20	
25	Without switch	CQ2□□-□D	CQ-L025	CQ-F025
	With switch	CQ2□□-□DZ	CQ-LZ25	
32		CQ2□□-□DZ	CQ-L032	CQ-F032
40		CQ2□□-□DZ	CQ-L040	CQ-F040
50		CQ2□□-□DZ	CQ-L050	CQ-F050
63		CQ2□□-□DZ	CQ-L063	CQ-F063
80		CQ2□□-□DZ	CQ-L080	CQ-F080
100		CQ2□□-□DZ	CQ-L100	CQ-F100

Note 4) When ordering a foot bracket, the required quantity will be different depending on the bore size.
ø12 to ø25:
- Without switch: Order 2 pieces per cylinder.
- With switch: Order 1 piece per cylinder. (Part number for a set of 2 foot brackets)

ø32 to ø100:
- Order 2 pieces per cylinder.

Note 5) Parts belonging to each bracket are as follows.
Foot or Flange: Body mounting bolts

Retaining Ring Installation/Removal

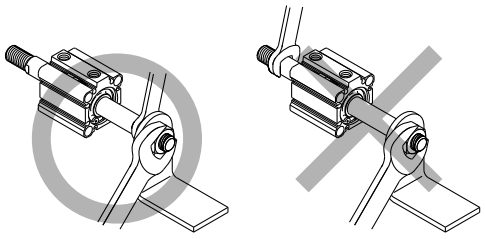
⚠Caution

1. For installation and removal, use an appropriate pair of pliers (tool for installing a type C retaining ring).
2. Even if a proper plier (tool for installing a type C retaining ring) is used, it is likely to inflict damage to a human body or peripheral equipment, as a retaining ring may be flown out of the tip of a plier (tool for installing a type C retaining ring). Be much careful with the popping of a retaining ring. Besides, be certain that a retaining ring is placed firmly into the groove of rod cover before supplying air at the time of installment.

Mounting

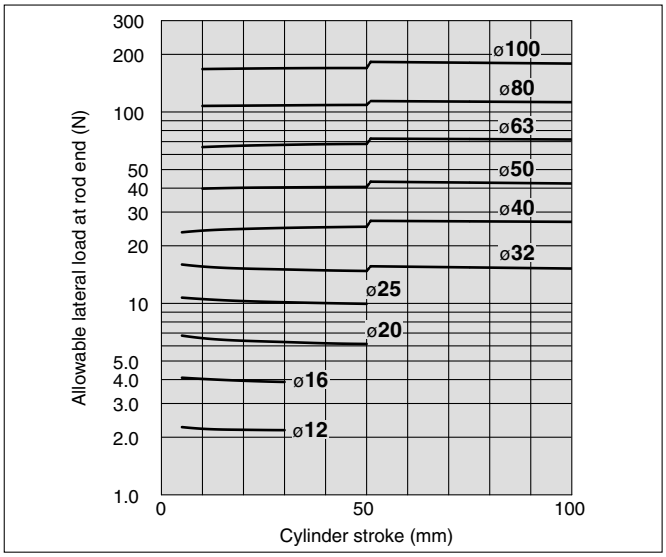
⚠Warning

Do not apply reverse torque to the piston rods sticking out from both sides of this cylinder at the same time. The torque makes connection threads inside loosen, which may cause an accident or malfunction.
Install or remove loads while the piston rod width across flat is secured. Do not fix the other side of the piston rod width across flat and apply reverse torque.

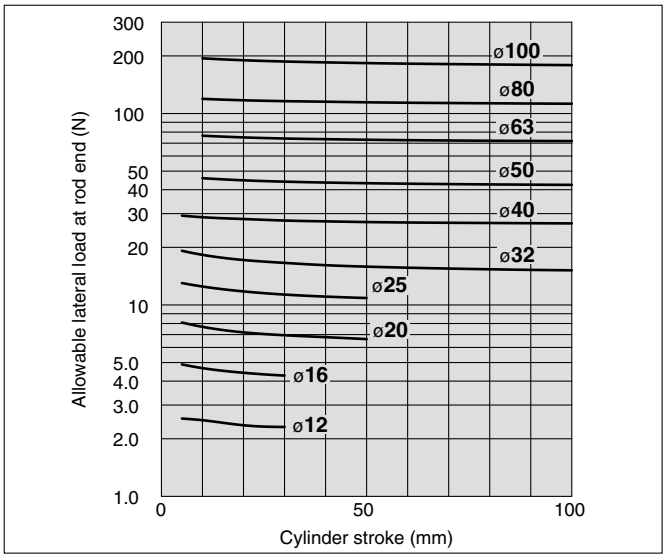


Allowable Lateral Load at Rod End

Without Auto Switch



With Auto Switch



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Theoretical Output

(N)

Bore size (mm)	Operating pressure (MPa)		
	0.3	0.5	0.7
12	25	42	59
16	45	75	106
20	71	118	165
25	113	189	264
32	181	302	422
40	317	528	739
50	495	825	1150
63	841	1400	1960
80	1360	2270	3170
100	2140	3570	5000

Weight

Weight

(g)

Bore size (mm)	Cylinder stroke (mm)											
	5	10	15	20	25	30	35	40	45	50	75	100
12	42	49	56	63	70	77	—	—	—	—	—	—
16	59	68	77	86	95	104	—	—	—	—	—	—
20	89	104	119	134	149	164	179	194	209	224	—	—
25	119	136	153	170	187	204	221	238	255	272	—	—
32	185	212	235	257	280	303	326	349	372	395	555	670
40	279	308	337	367	396	426	455	484	514	543	749	896
50	—	497	538	580	622	664	705	747	789	830	1122	1331
63	—	646	682	718	754	790	826	862	899	935	1187	1368
80	—	1149	1225	1302	1378	1455	1531	1608	1684	1760	2296	2678
100	—	1960	2068	2177	2286	2394	2503	2612	2720	2829	3589	4132

Additional Weight

(g)

Bore size (mm)		**12**	**16**	**20**	**25**	**32**	**40**	**50**	**63**	**80**	**100**
Both ends tapped		2	2	6	6	6	6	6	19	45	45
Rod end male thread	Male thread	3	6	12	24	52	54	106	106	240	350
	Nut	2	4	8	16	34	34	64	64	98	232
With rubber bumper		0	0	–2	–2	–3	–7	–12	–20	–34	–57
Built-in one-touch fittings		—	—	—	—	12	12	21	21	—	—
Foot (Including mounting bolts)		57	71	170	195	158	170	267	342	722	1107
Flange (Including mounting bolts)		57	69	139	161	180	214	373	559	1056	1365

Calculation: (Example) **CQ2WF32-20DCMZ**

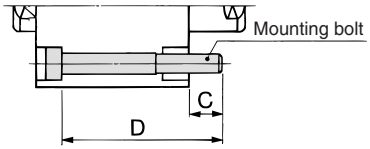
- Basic weight: CQ2WB32-20DZ ····· 257 g
- Additional weight: Both ends tapped ····· 6 g
  Rod end male thread ····· 86 g
  With rubber bumper ····· –3 g
  Flange ····· 180 g
  526 g

Mounting Bolt for CQ2WB/Without Auto Switch

Mounting method: Mounting bolt for through-hole mounting of the CQ2WB is available as an option. Refer to the following for ordering procedures. Order the actual number of bolts that will be used.

Example) CQ-M3x35L 4 pcs.

Material: Chromium molybdenum steel
Surface treatment: Nickel plated



Cylinder model	C	D	Mounting bolt part no.
CQ2WB12-5D	8.3	35	CQ-M3 x 35L
-10D		40	x 40L
-15D		45	x 45L
-20D		50	x 50L
-25D		55	x 55L
-30D		60	x 60L
CQ2WB16-5D	7.5	35	CQ-M3 x 35L
-10D		40	x 40L
-15D		45	x 45L
-20D		50	x 50L
-25D		55	x 55L
-30D		60	x 60L
CQ2WB20-5D	6	30	CQ-M5 x 30L
-10D		35	x 35L
-15D		40	x 40L
-20D		45	x 45L
-25D		50	x 50L
-30D		55	x 55L
-35D		60	x 60L
-40D		65	x 65L
-45D		70	x 70L
-50D		75	x 75L
CQ2WB25-5D	8	35	CQ-M5 x 35L
-10D		40	x 40L
-15D		45	x 45L
-20D		50	x 50L
-25D		55	x 55L
-30D		60	x 60L
-35D		65	x 65L
-40D		70	x 70L
-45D		75	x 75L
-50D		80	x 80L

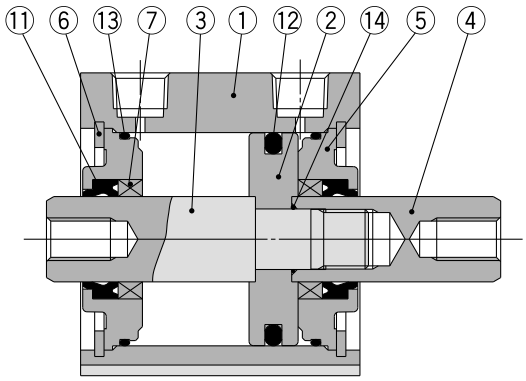
Cylinder model	C	D	Mounting bolt part no.
CQ2WB32-5DZ	6.5	35	CQ-M5 x 35L
-10DZ		40	x 40L
-15DZ		45	x 45L
-20DZ		50	x 50L
-25DZ		55	x 55L
-30DZ		60	x 60L
-35DZ		65	x 65L
-40DZ		70	x 70L
-45DZ		75	x 75L
-50DZ		80	x 80L
-75DZ		115	x 115L
-100DZ		140	x 140L
CQ2WB40-5DZ	7	45	CQ-M5 x 45L
-10DZ		50	x 50L
-15DZ		55	x 55L
-20DZ		60	x 60L
-25DZ		65	x 65L
-30DZ		70	x 70L
-35DZ		75	x 75L
-40DZ		80	x 80L
-45DZ		85	x 85L
-50DZ		90	x 90L
-75DZ		125	x 125L
-100DZ		150	x 150L
CQ2WB50-10DZ	12.5	55	CQ-M6 x 55L
-15DZ		60	x 60L
-20DZ		65	x 65L
-25DZ		70	x 70L
-30DZ		75	x 75L
-35DZ		80	x 80L
-40DZ		85	x 85L
-45DZ		90	x 90L
-50DZ		95	x 95L
-75DZ		130	x 130L
-100DZ		155	x 155L

Cylinder model	C	D	Mounting bolt part no.
CQ2WB63-10DZ	13.5	55	CQ-M8 x 55L
-15DZ		60	x 60L
-20DZ		65	x 65L
-25DZ		70	x 70L
-30DZ		75	x 75L
-35DZ		80	x 80L
-40DZ		85	x 85L
-45DZ		90	x 90L
-50DZ		95	x 95L
-75DZ		130	x 130L
-100DZ		155	x 155L
CQ2WB80-10DZ	12.5	60	CQ-M10 x 60L
-15DZ		65	x 65L
-20DZ		70	x 70L
-25DZ		75	x 75L
-30DZ		80	x 80L
-35DZ		85	x 85L
-40DZ		90	x 90L
-45DZ		95	x 95L
-50DZ		100	x 100L
-75DZ		135	x 135L
-100DZ		160	x 160L
CQ2WB100-10DZ	13	70	CQ-M10 x 70L
-15DZ		75	x 75L
-20DZ		80	x 80L
-25DZ		85	x 85L
-30DZ		90	x 90L
-35DZ		95	x 95L
-40DZ		100	x 100L
-45DZ		105	x 105L
-50DZ		110	x 110L
-75DZ		145	x 145L
-100DZ		170	x 170L

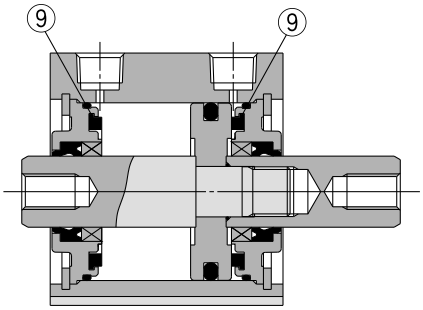
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Construction

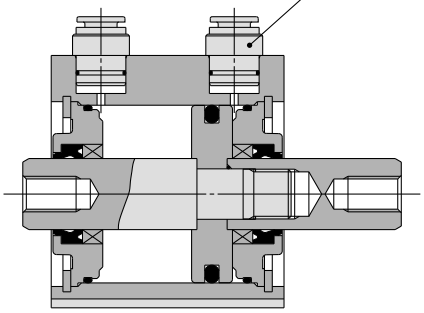
Standard



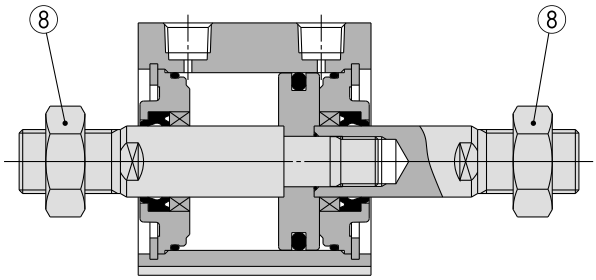
With rubber bumper



Built-in one-touch fittings ⑩



Rod end male thread



Component Parts

No.	Description	Material	Note
1	**Cylinder tube**	Aluminum alloy	Hard anodized
2	**Piston**	Aluminum alloy	Chromated
3	**Piston rod A**	Stainless steel	ø12 to ø25
		Carbon steel	ø32 to ø100, Hard chrome plated
4	**Piston rod B**	Stainless steel	ø12 to ø25
		Carbon steel	ø32 to ø100, Hard chrome plated
5	**Collar**	Aluminum alloy	ø12 to ø40, Anodized
		Aluminum alloy casted	ø50 to ø100, Chromated, Painted
6	**Retaining ring**	Carbon tool steel	Phosphate coated
7	**Bushing**	Bearing alloy	For ø50 or more only
8	**Rod end nut**	Carbon steel	Nickel plated
9	**Bumper**	Urethane	
10	**One-touch fitting**	—	ø32 to ø63
11 *	**Rod seal**	NBR	
12 *	**Piston seal**	NBR	
13 *	**Tube gasket**	NBR	
14	**Piston gasket**	NBR	

Replacement Parts/Seal Kit (Pneumatic type)

Bore size (mm)	Kit no.	Contents
12	CQ2WB12-PS	Kits include items ⑪, ⑫, ⑬ from the table.
16	CQ2WB16-PS	
20	CQ2WB20-PS	
25	CQ2WB25-PS	
32	CQ2WB32-PS	
40	CQ2WB40-PS	
50	CQ2WB50-PS	
63	CQ2WB63-PS	
80	CQ2WB80-PS	
100	CQ2WB100-PS	

* Seal kit includes ⑪, ⑫, ⑬. Order the seal kit, based on each bore size.
* Since the seal kit does not include a grease pack, order it separately.
Grease pack part no.: GR-S-010 (10 g)

Replacement Parts/Seal Kit (Air-hydro type)

Bore size (mm)	Kit no.	Contents
20	CQ2WBH20-PS	Kits include items ⑪, ⑫, ⑬ from the table.
25	CQ2WBH25-PS	
32	CQ2WBH32-PS	
40	CQ2WBH40-PS	
50	CQ2WBH50-PS	
63	CQ2WBH63-PS	
80	CQ2WBH80-PS	
100	CQ2WBH100-PS	

* Seal kit includes ⑪, ⑫, ⑬. Order the seal kit, based on each bore size.
* Since the seal kit does not include a grease pack, order it separately.
Grease pack part no.: GR-S-010 (10 g)

Copper and Fluorine-free Series (For CRT Manufacturing Process)

20 — CQ2WB [Bore size] — [Stroke] **D(C)(M)(Z)**

- **Copper and fluorine-free series**
- **ø12, ø16, ø20, ø25, ø32 ø40, ø50, ø63, ø80, ø100**

For preventing the influence of copper ions or halogen ions during CRT manufacturing processes, copper and fluorine materials are not used in the component parts.

Specifications

Bore size (mm)	12	16	20	25	32	40	50	63	80	100
Action	Double acting, Double rod									
Proof pressure	1.5 MPa									
Max. operating pressure	1.0 MPa									
Rubber bumper	None									
Piping	Pipe thread									
Piston speed	50 to 500 mm/s									
Mounting	Through-hole									
Auto switch	Mountable									

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Standard: Double Acting, Double Rod
Series CDQ2W
With Auto Switch



Refer to the below pages for further information on auto switches.

Auto switch proper mounting position and its mounting height	P.169 to 175
Minimum stroke for auto switch mounting	
Operating range	
Auto switch mounting brackets/Part no.	

Weight

Weight

(g)

Bore size (mm)	Cylinder stroke (mm)											
	5	10	15	20	25	30	35	40	45	50	75	100
12	50	58	65	73	80	87	—	—	—	—	—	—
16	77	87	96	106	115	125	—	—	—	—	—	—
20	120	136	151	166	182	197	212	228	243	258	—	—
25	170	185	201	216	232	247	263	279	294	310	—	—
32	238	260	283	306	329	352	375	398	421	444	558	673
40	353	383	412	442	471	500	530	559	589	618	765	912
50	—	609	645	681	716	752	788	823	859	895	1073	1252
63	—	798	840	882	924	966	1008	1051	1093	1135	1346	1556
80	—	1393	1469	1546	1622	1699	1775	1851	1928	2004	2387	2769
100	—	2334	2443	2551	2660	2769	2877	2986	3094	3203	3746	4289

Additional Weight

(g)

Bore size (mm)		**12**	**16**	**20**	**25**	**32**	**40**	**50**	**63**	**80**	**100**
Both ends tapped		1	1	3	3	6	6	6	19	45	45
Rod end male thread	Male thread	3	6	12	24	52	54	106	106	240	350
	Nut	2	4	8	16	34	34	64	64	98	232
With rubber bumper		0	0	–2	–2	–3	–7	–12	–19	–34	–54
Built-in one-touch fittings		—	—	—	—	12	12	21	21	—	—
Foot (Including mounting bolts)		52	65	153	177	158	170	267	342	722	1107
Flange (Including mounting bolts)		54	67	131	153	180	214	373	559	1056	1365

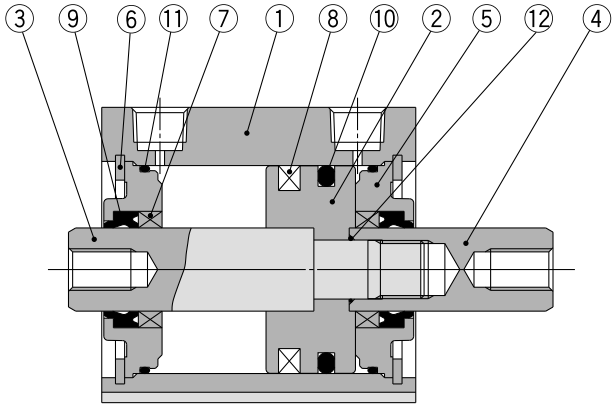
Calculation: (Example) **CDQ2WF32-20DCMZ**

- Basic weight: CDQ2WB32-20DZ ····· 306 g
- Additional weight: Both ends tapped ····· 6 g
  Rod end male thread ····· 86 g
  With rubber bumper ····· –3 g
  Rod flange ····· 180 g

575 g

Add each weight of auto switches when auto switches are mounted.

Construction



Component Parts

No.	Description	Material	Note
1	**Cylinder tube**	Aluminum alloy	Hard anodized
2	**Piston**	Aluminum alloy	Chromated
3	**Piston rod A**	Stainless steel	ø12 to ø25
		Carbon steel	ø32 to ø100, Hard chrome plated
4	**Piston rod B**	Stainless steel	ø12 to ø25
		Carbon steel	ø32 to ø100, Hard chrome plated
5	**Collar**	Aluminum alloy	ø12 to ø40, Anodized
		Aluminum alloy casted	ø50 to ø100, Chromated, Painted
6	**Retaining ring**	Carbon tool steel	Phosphate coated
7	**Bushing**	Bearing alloy	For ø50 or more only
8	**Magnet**	—	—
9 *	**Rod seal**	NBR	
10*	**Piston seal**	NBR	
11*	**Tube gasket**	NBR	
12	**Piston gasket**	NBR	

Replacement Parts/Seal Kit (Pneumatic type)

Bore size (mm)	Kit no.	Contents
12	CQ2WB12-PS	Kits include items ⑨, ⑩, ⑪ from the table.
16	CQ2WB16-PS	
20	CQ2WB20-PS	
25	CQ2WB25-PS	
32	CQ2WB32-PS	
40	CQ2WB40-PS	
50	CQ2WB50-PS	
63	CQ2WB63-PS	
80	CQ2WB80-PS	
100	CQ2WB100-PS	

∗ Seal kit includes ⑨, ⑩, ⑪. Order the seal kit, based on each bore size.
∗ Since the seal kit does not include a grease pack, order it separately.
Grease pack part no.: GR-S-010 (10 g)

Replacement Parts/Seal Kit (Air-hydro type)

Bore size (mm)	Kit no.	Contents
20	CQ2WBH20-PS	Kits include items ⑨, ⑩, ⑪ from the table.
25	CQ2WBH25-PS	
32	CQ2WBH32-PS	
40	CQ2WBH40-PS	
50	CQ2WBH50-PS	
63	CQ2WBH63-PS	
80	CQ2WBH80-PS	
100	CQ2WBH100-PS	

∗ Seal kit includes ⑨, ⑩, ⑪. Order the seal kit, based on each bore size.
∗ Since the seal kit does not include a grease pack, order it separately.
Grease pack part no.: GR-S-010 (10 g)

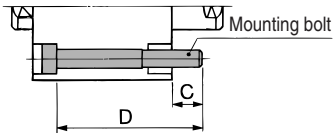
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Mounting Bolt for CDQ2WB/With Auto Switch

Mounting method: Mounting bolt for through-hole mounting of the CDQ2WB is available as an option. Refer to the following for ordering procedures. Order the actual number of bolts that will be used.

Example) CQ-M3x40L 2 pcs.

Material: Chromium molybdenum steel
Surface treatment: Nickel plated



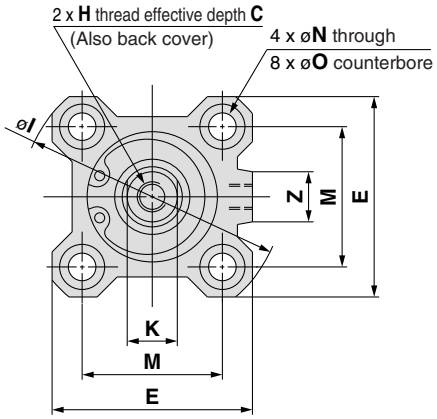
Cylinder model	C	D	Mounting bolt part no.
CDQ2WB12-5DCZ	6.1	40	CQ-M3 x 40L
-10DCZ		45	x 45L
-15DCZ		50	x 50L
-20DCZ		55	x 55L
-25DCZ		60	x 60L
-30DCZ		65	x 65L
CDQ2WB16-5DZ	7.5	45	CQ-M3 x 45L
-10DZ		50	x 50L
-15DZ		55	x 55L
-20DZ		60	x 60L
-25DZ		65	x 65L
-30DZ		70	x 70L
CDQ2WB20-5DZ	9	45	CQ-M5 x 45L
-10DZ		50	x 50L
-15DZ		55	x 55L
-20DZ		60	x 60L
-25DZ		65	x 65L
-30DZ		70	x 70L
-35DZ		75	x 75L
-40DZ		80	x 80L
-45DZ		85	x 85L
-50DZ		90	x 90L
CDQ2WB25-5DZ	8	45	CQ-M5 x 45L
-10DZ		50	x 50L
-15DZ		55	x 55L
-20DZ		60	x 60L
-25DZ		65	x 65L
-30DZ		70	x 70L
-35DZ		75	x 75L
-40DZ		80	x 80L
-45DZ		85	x 85L
-50DZ		90	x 90L

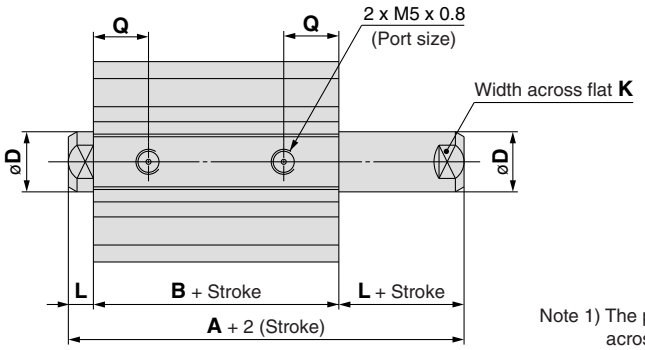
Cylinder model	C	D	Mounting bolt part no.
CDQ2WB32-5DZ	6.5	45	CQ-M5 x 45L
-10DZ		50	x 50L
-15DZ		55	x 55L
-20DZ		60	x 60L
-25DZ		65	x 65L
-30DZ		70	x 70L
-35DZ		75	x 75L
-40DZ		80	x 80L
-45DZ		85	x 85L
-50DZ		90	x 90L
-75DZ		115	x 115L
-100DZ		140	x 140L
CDQ2WB40-5DZ	7	55	CQ-M5 x 55L
-10DZ		60	x 60L
-15DZ		65	x 65L
-20DZ		70	x 70L
-25DZ		75	x 75L
-30DZ		80	x 80L
-35DZ		85	x 85L
-40DZ		90	x 90L
-45DZ		95	x 95L
-50DZ		100	x 100L
-75DZ		125	x 125L
-100DZ		150	x 150L
CDQ2WB50-10DZ	12.5	65	CQ-M6 x 65L
-15DZ		70	x 70L
-20DZ		75	x 75L
-25DZ		80	x 80L
-30DZ		85	x 85L
-35DZ		90	x 90L
-40DZ		95	x 95L
-45DZ		100	x 100L
-50DZ		105	x 105L
-75DZ		130	x 130L
-100DZ		155	x 155L

Cylinder model	C	D	Mounting bolt part no.
CDQ2WB63-10DZ	13.5	65	CQ-M8 x 65L
-15DZ		70	x 70L
-20DZ		75	x 75L
-25DZ		80	x 80L
-30DZ		85	x 85L
-35DZ		90	x 90L
-40DZ		95	x 95L
-45DZ		100	x 100L
-50DZ		105	x 105L
-75DZ		130	x 130L
-100DZ		155	x 155L
CDQ2WB80-10DZ	12.5	70	CQ-M10 x 70L
-15DZ		75	x 75L
-20DZ		80	x 80L
-25DZ		85	x 85L
-30DZ		90	x 90L
-35DZ		95	x 95L
-40DZ		100	x 100L
-45DZ		105	x 105L
-50DZ		110	x 110L
-75DZ		135	x 135L
-100DZ		160	x 160L
CDQ2WB100-10DZ	13	80	CQ-M10 x 80L
-15DZ		85	x 85L
-20DZ		90	x 90L
-25DZ		95	x 95L
-30DZ		100	x 100L
-35DZ		105	x 105L
-40DZ		110	x 110L
-45DZ		115	x 115L
-50DZ		120	x 120L
-75DZ		145	x 145L
-100DZ		170	x 170L

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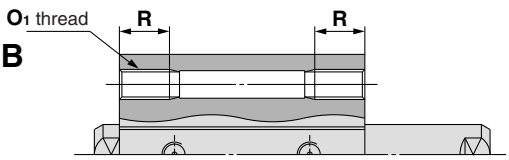
Standard (Through-hole): CQ2WB





Note 1) The positions of left and right width across flats are not constant.

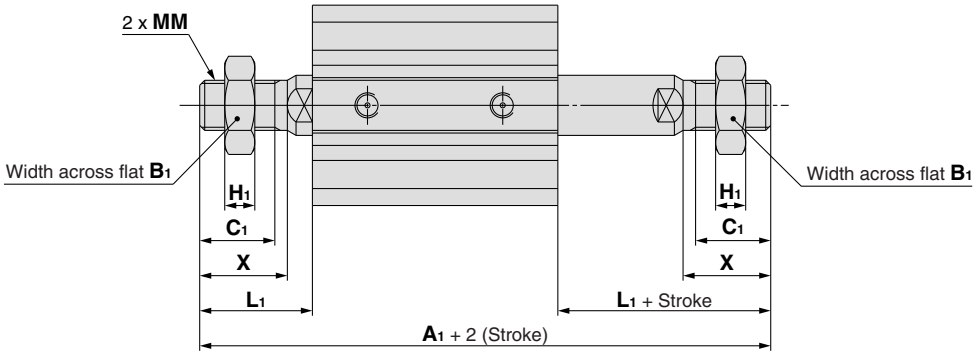
Both ends tapped: CQ2WA



Both Ends Tapped (mm)

Bore size (mm)	O_1	R
12	M4 x 0.7	7
16	M4 x 0.7	7
20	M6 x 1.0	10
25	M6 x 1.0	10

Rod end male thread



Rod End Male Thread (mm)

Bore size (mm)	A_1	B_1	C_1	H_1	L_1	MM	X
12	53.2	8	9	4	14	M5 x 0.8	10.5
16	57	10	10	5	15.5	M6 x 1.0	12
20	63	13	12	5	18.5	M8 x 1.25	14
25	74	17	15	6	22.5	M10 x 1.25	17.5

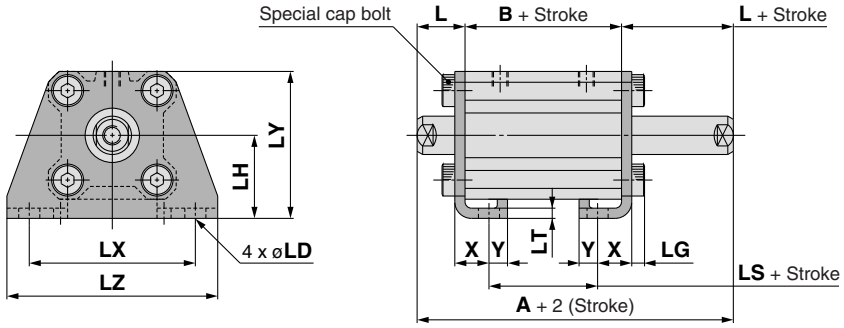
Standard (mm)

Bore size (mm)	Stroke range (mm)	A	B	C	D	E	H	I	K	L	M	N	O	Q	Z
12	5 to 30	32.2	25.2	6	6	25	M3 x 0.5	32	5	3.5	15.5	3.5	6.5 depth 3.5	10	—
16	5 to 30	33	26	8	8	29	M4 x 0.7	38	6	3.5	20	3.5	6.5 depth 3.5	10	10
20	5 to 50	35	26	7	10	36	M5 x 0.8	47	8	4.5	25.5	5.5	9 depth 7	9.5	10
25	5 to 50	39	29	12	12	40	M6 x 1.0	52	10	5	28	5.5	9 depth 7	11	10

Note 2) The external dimensions with rubber bumper are same as those of the standard, as shown above.
∗ For details about the rod end nut and accessory brackets, refer to page 19.

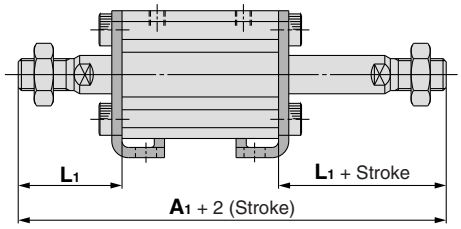
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Foot: CQ2WL



Note) The positions of left and right width across flats are not constant.

Rod end male thread



Rod End Male Thread (mm)

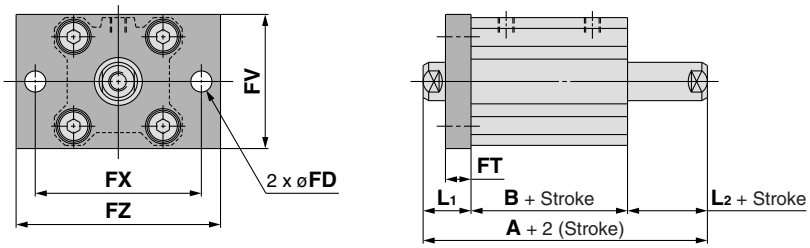
Bore size (mm)	A_1	L_1
12	73.2	24
16	77	25.5
20	83	28.5
25	94	32.5

Foot (mm)

Bore size (mm)	Stroke range (mm)	A	B	L	LD	LG	LH	LS	LT	LX	LY	LZ	X	Y
12	5 to 30	52.2	25.2	13.5	4.5	2.8	17	13.2	2	34	29.5	44	8	4.5
16	5 to 30	53	26	13.5	4.5	2.8	19	14	2	38	33.5	48	8	5
20	5 to 50	55	26	14.5	6.6	4	24	14	3.2	48	42	62	9.2	5.8
25	5 to 50	59	29	15	6.6	4	26	14	3.2	52	46	66	10.7	5.8

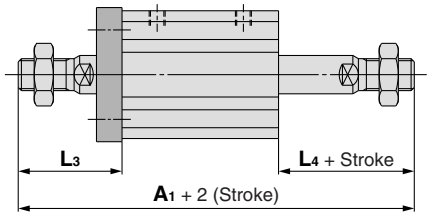
Foot bracket material: Carbon steel
Surface treatment: Nickel plated

Flange: CQ2WF



Note) The positions of left and right width across flats are not constant.

Rod end male thread



Rod End Male Thread (mm)

Bore size (mm)	A_1	L_3	L_4
12	63.2	24	14
16	67	25.5	15.5
20	73	28.5	18.5
25	84	32.5	22.5

Flange (mm)

Bore size (mm)	Stroke range (mm)	A	B	FD	FT	FV	FX	FZ	L_1	L_2
12	5 to 30	42.2	25.2	4.5	5.5	25	45	55	13.5	3.5
16	5 to 30	43	26	4.5	5.5	30	45	55	13.5	3.5
20	5 to 50	45	26	6.6	8	39	48	60	14.5	4.5
25	5 to 50	49	29	6.6	8	42	52	64	15	5

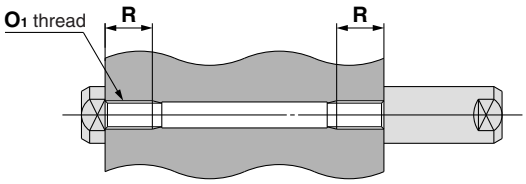
∗ For details about the rod end nut and accessory brackets, refer to page 19.

Flange bracket material: Carbon steel
Surface treatment: Nickel plated

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Standard (Through-hole): CDQ2WB

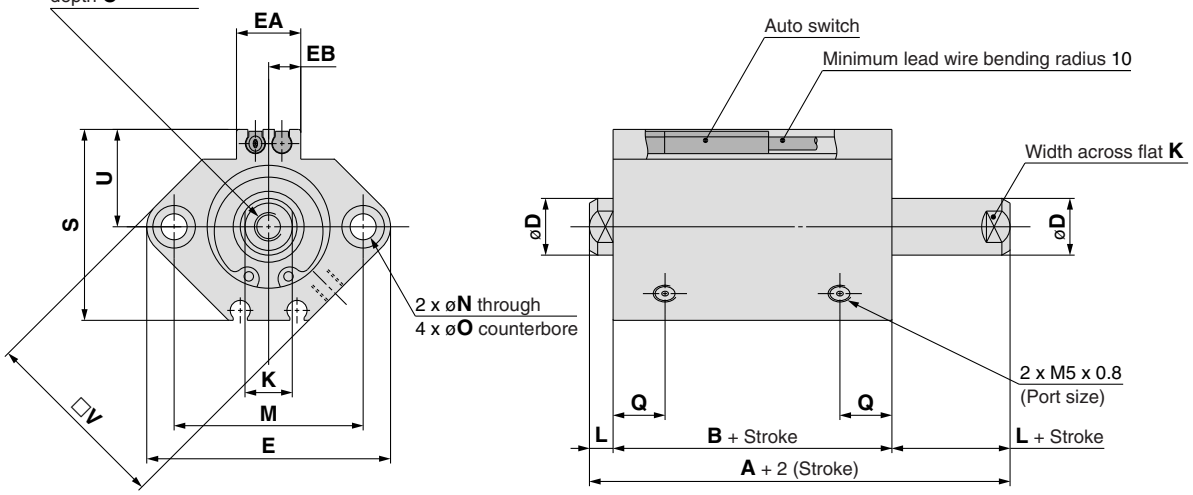
Both ends tapped: CDQ2WA



Both Ends Tapped (mm)

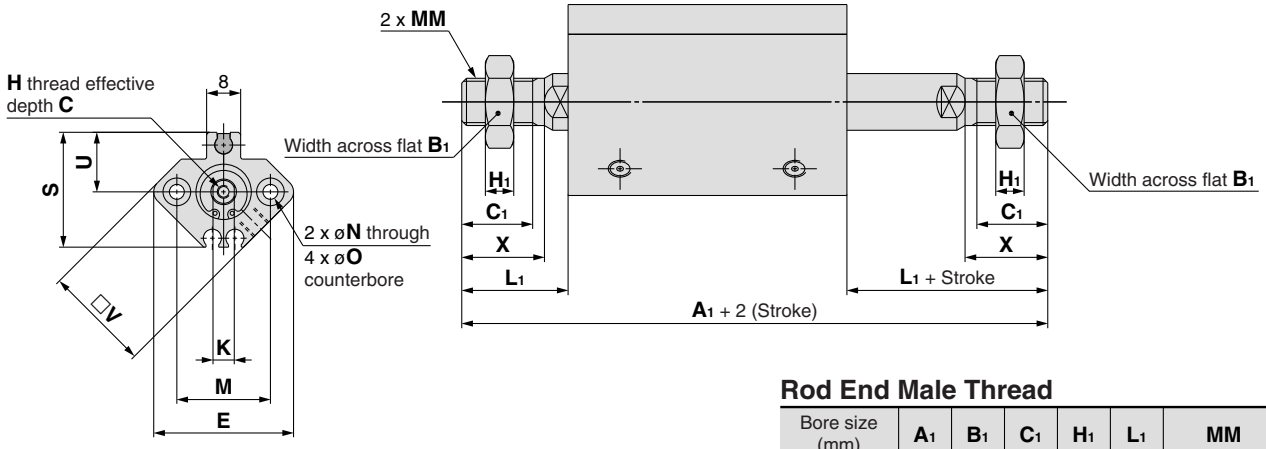
Bore size (mm)	O1	R
12	M4 x 0.7	7
16	M4 x 0.7	7
20	M6 x 1.0	10
25	M6 x 1.0	10

Note 1) The positions of left and right width across flats are not constant.



ø16 to ø25

Rod end male thread



ø12

Rod End Male Thread (mm)

Bore size (mm)	A1	B1	C1	H1	L1	MM	X
12	60.4	8	9	4	14	M5 x 0.8	10.5
16	67	10	10	5	15.5	M6 x 1.0	12
20	75	13	12	5	18.5	M8 x 1.25	14
25	84	17	15	6	22.5	M10 x 1.25	17.5

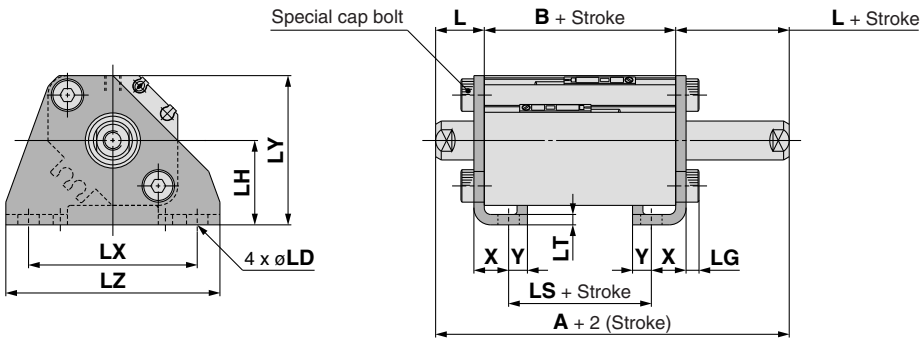
Standard For auto switch proper mounting position and its mounting height, refer to pages 169 to 175. (mm)

Bore size (mm)	Stroke range (mm)	A	B	C	D	E	EA	EB	H	K	L	M	N	O	Q	S	U	V
12	5 to 30	39.4	32.4	6	6	33	—	—	M3 x 0.5	5	3.5	22	3.5	6.5 depth 3.5	10.5	27.5	14	25
16	5 to 30	43	36	8	8	37	13.2	6.6	M4 x 0.7	6	3.5	28	3.5	6.5 depth 3.5	10	29.5	15	29
20	5 to 50	47	38	7	10	47	13.6	6.8	M5 x 0.8	8	4.5	36	5.5	9 depth 7	10.5	35.5	18	36
25	5 to 50	49	39	12	12	52	13.6	6.8	M6 x 1.0	10	5	40	5.5	9 depth 7	11	40.5	21	40

Note 2) The external dimensions with rubber bumper are same as those of the standard, as shown above.
∗ For details about the rod end nut and accessory brackets, refer to page 19.

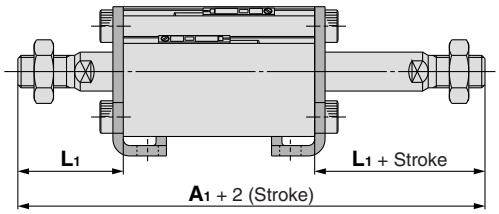
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Foot: CDQ2WL



Note) The positions of left and right width across flats are not constant.

Rod end male thread



Rod End Male Thread (mm)

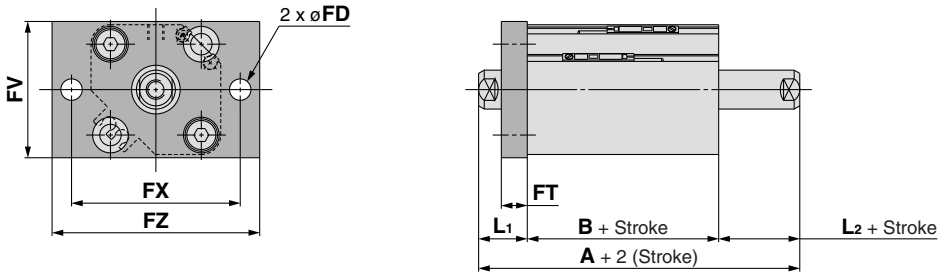
Bore size (mm)	A_1	L_1
12	80.4	24
16	87	25.5
20	95	28.5
25	104	32.5

Foot (mm)

Bore size (mm)	Stroke range (mm)	A	B	L	LD	LG	LH	LS	LT	LX	LY	LZ	X	Y
12	5 to 30	59.4	32.4	13.5	4.5	2.8	17	20.4	2	34	29.5	44	8	4.5
16	5 to 30	63	36	13.5	4.5	2.8	19	24	2	38	33.5	48	8	5
20	5 to 50	67	38	14.5	6.6	4	24	26	3.2	48	42	62	9.2	5.8
25	5 to 50	69	39	15	6.6	4	26	24	3.2	52	46	66	10.7	5.8

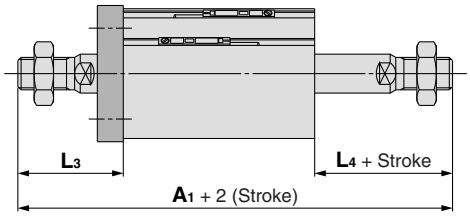
Foot bracket material: Carbon steel
Surface treatment: Nickel plated

Flange: CDQ2WF



Note) The positions of left and right width across flats are not constant.

Rod end male thread



Rod End Male Thread (mm)

Bore size (mm)	A_1	L_3	L_4
12	70.4	24	14
16	77	25.5	15.5
20	85	28.5	18.5
25	94	32.5	22.5

Flange (mm)

Bore size (mm)	Stroke range (mm)	A	B	FD	FT	FV	FX	FZ	L_1	L_2
12	5 to 30	49.4	32.4	4.5	5.5	25	45	55	13.5	3.5
16	5 to 30	53	36	4.5	5.5	30	45	55	13.5	3.5
20	5 to 50	57	38	6.6	8	39	48	60	14.5	4.5
25	5 to 50	59	39	6.6	8	42	52	64	15	5

∗ For details about the rod end nut and accessory brackets, refer to page 19.

Flange bracket material: Carbon steel
Surface treatment: Nickel plated

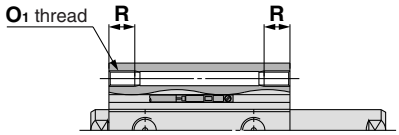
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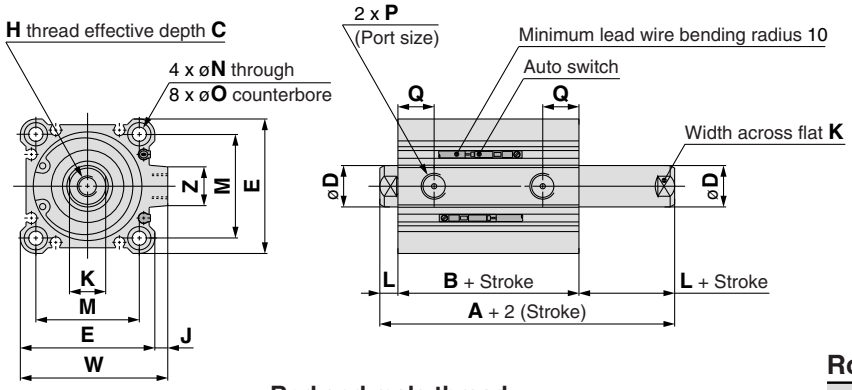
ø32 to ø50/With Auto Switch

(In the case of without auto switches, the A, B and P dimensions will be only changed. Refer to the dimension table.)

Standard (Through-hole): CQ2WB/CDQ2WB

Both ends tapped: CQ2WA/CDQ2WA



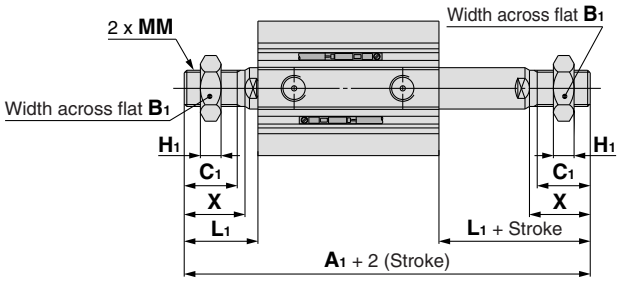


Both Ends Tapped (mm)

Bore size (mm)	O1	R
32	M6 x 1.0	10
40	M6 x 1.0	10
50	M8 x 1.25	14

Note 1) The positions of left and right width across flats are not constant.

Rod end male thread

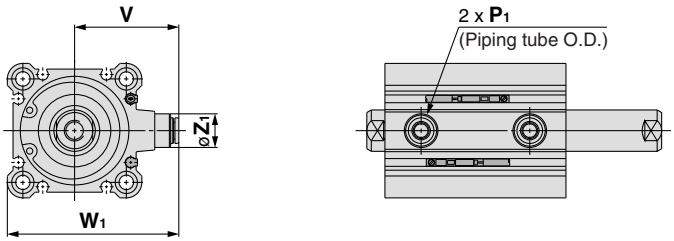


Rod End Male Thread (mm)

Bore size (mm)	Stroke range (mm)	Without auto switch A1	With auto switch A1
32	5	87.5	97.5
	10 to 50		
	75, 100	97.5	
40	5 to 50	97	107
	75, 100	107	
50	10 to 50	107.5	117.5
	75, 100	117.5	

Bore size (mm)	B1	C1	H1	L1	MM	X
32	22	20.5	8	28.5	M14 x 1.5	23.5
40	22	20.5	8	28.5	M14 x 1.5	23.5
50	27	26	11	33.5	M18 x 1.5	28.5

Built-in one-touch fittings: ø32 to ø50



Built-in One-touch Fittings (mm)

Bore size (mm)	Without auto switch V	Without auto switch W1	With auto switch V	With auto switch W1	Z1	P1
32	38	60.5	36.5	59	13	6
40	42	68	40.5	66.5	13	6
50	50	82	50	82	16	8

Standard For auto switch proper mounting position and its mounting height, refer to pages 169 to 175. (mm)

Bore size (mm)	Stroke range (mm)	Without auto switch A	B	P	With auto switch A	B	P
32	5	44.5	30.5	M5	54.5	40.5	1/8
	10 to 50			1/8			
	75, 100	54.5	40.5				
40	5 to 50	54	40	1/8	64	50	1/8
	75, 100	64	50				
50	10 to 50	56.5	40.5	1/4	66.5	50.5	1/4
	75, 100	66.5	50.5				

Bore size (mm)	C	D	E	H	J	K	L	M	N	O	Q	W	Z
32	13	16	45	M8 x 1.25	4.5	14	7	34	5.5	9 depth 7	12.5	49.5	14
40	13	16	52	M8 x 1.25	5	14	7	40	5.5	9 depth 7	14	57	15
50	15	20	64	M10 x 1.5	7	17	8	50	6.6	11 depth 8	14	71	19

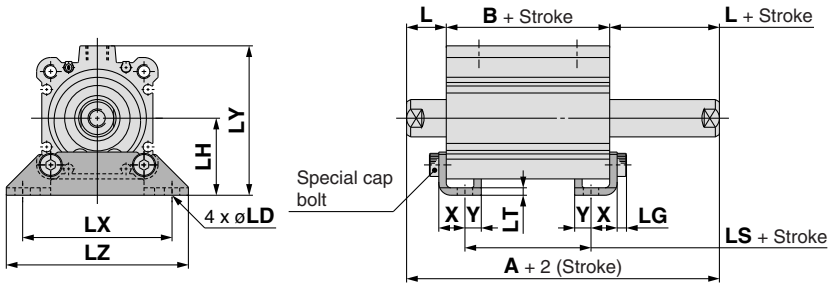
Note 2) The external dimensions with rubber bumper are same as those of the standard, as shown above.

∗ For details about the rod end nut and accessory brackets, refer to page 19.

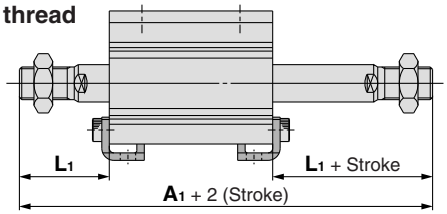
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Foot: CQ2WL/CDQ2WL

Note) The positions of left and right width across flats are not constant.



Rod end male thread



Rod End Male Thread

(mm)

Bore size (mm)	Stroke range (mm)	Without auto switch A1	With auto switch A1	L1
32	5 to 50	107.5	117.5	38.5
	75, 100	117.5		
40	5 to 50	117	127	38.5
	75, 100	127		
50	10 to 50	127.5	137.5	43.5
	75, 100	137.5		

Foot

(mm)

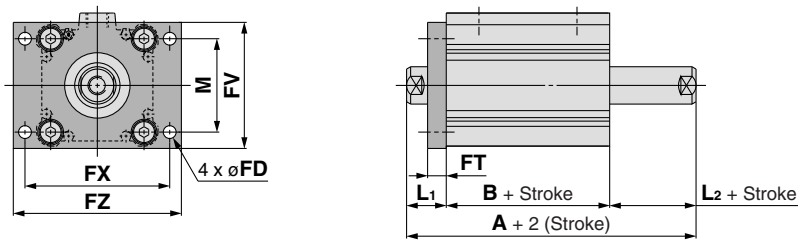
Bore size (mm)	Stroke range (mm)	Without auto switch A	B	LS	With auto switch A	B	LS
32	5 to 50	64.5	30.5	14.5	74.5	40.5	24.5
	75, 100	74.5	40.5	24.5			
40	5 to 50	74	40	24	84	50	34
	75, 100	84	50	34			
50	10 to 50	76.5	40.5	17.5	86.5	50.5	27.5
	75, 100	86.5	50.5	27.5			

Foot bracket material: Carbon steel
Surface treatment: Nickel plated

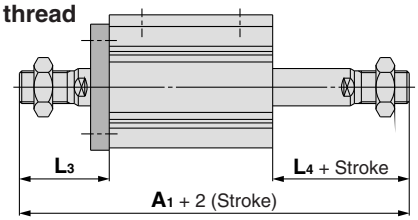
Bore size (mm)	L	LD	LG	LH	LT	LX	LY	LZ	X	Y
32	17	6.6	4	30	3.2	57	57	71	11.2	5.8
40	17	6.6	4	33	3.2	64	64	78	11.2	7
50	18	9	5	39	3.2	79	78	95	14.7	8

Flange: CQ2WF/CDQ2WF

Note) The positions of left and right width across flats are not constant.



Rod end male thread



Rod End Male Thread

(mm)

Bore size (mm)	Stroke range (mm)	Without auto switch A1	With auto switch A1	L3	L4
32	5 to 50	97.5	107.5	38.5	28.5
	75, 100	107.5			
40	5 to 50	107	117	38.5	28.5
	75, 100	117			
50	10 to 50	117.5	127.5	43.5	33.5
	75, 100	127.5			

Flange

(mm)

Bore size (mm)	Stroke range (mm)	Without auto switch A	B	With auto switch A	B	FD	FT	FV	FX	FZ	L1	L2	M
32	5 to 50	54.5	30.5	64.5	40.5	5.5	8	48	56	65	17	7	34
	75, 100	64.5	40.5										
40	5 to 50	64	40	74	50	5.5	8	54	62	72	17	7	40
	75, 100	74	50										
50	10 to 50	66.5	40.5	76.5	50.5	6.6	9	67	76	89	18	8	50
	75, 100	76.5	50.5										

Flange bracket material: Carbon steel
Surface treatment: Nickel plated

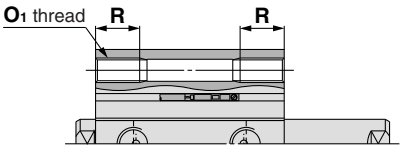
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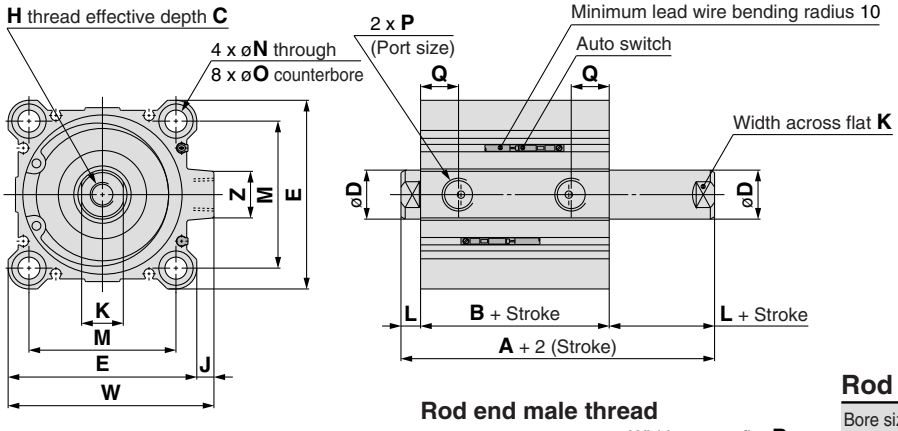
ø63 to ø100/With Auto Switch

(In the case of without auto switches, the A and B dimensions will be only changed. Refer to the dimension table.)

Standard (Through-hole): CQ2WB/CDQ2WB

Both ends tapped: CQ2WA/CDQ2WA





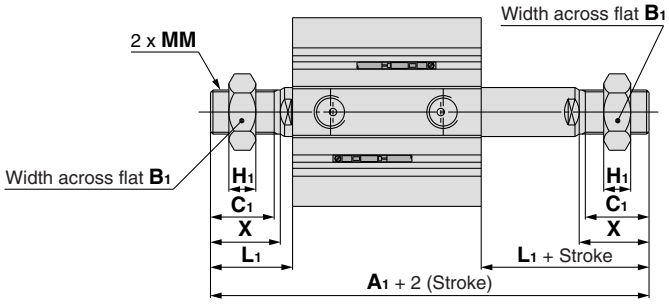
Note 1) The positions of left and right width across flats are not constant.

Both Ends Tapped

(mm)

Bore size (mm)	O1	R
63	M10 x 1.5	18
80	M12 x 1.75	22
100	M12 x 1.75	22

Rod end male thread



Rod End Male Thread

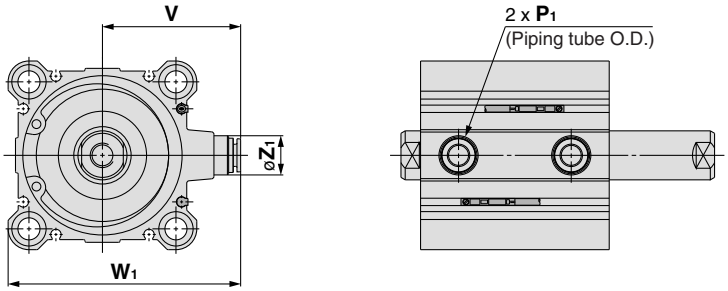
(mm)

Bore size (mm)	Stroke range (mm)	Without auto switch A1	With auto switch A1
63	10 to 50	109	119
	75, 100	119	
80	10 to 50	138	148
	75, 100	148	
100	10 to 50	147.5	157.5
	75, 100	157.5	

(mm)

Bore size (mm)	B1	C1	H1	L1	MM	X
63	27	26	11	33.5	M18 x 1.5	28.5
80	32	32.5	13	43.5	M22 x 1.5	35.5
100	41	32.5	16	43.5	M26 x 1.5	35.5

Built-in one-touch fittings



Built-in One-touch Fittings

(mm)

Bore size (mm)	Z1	P1	V	W1
63	16	8	56.5	95

∗ The dimension of the ø32-5 mm stroke with built-in one-touch fittings is the same as that of the 10 mm stroke cylinder tube.

Standard

For auto switch proper mounting position and its mounting height, refer to pages 169 to 175.

(mm)

Bore size (mm)	Stroke range (mm)	Without auto switch A	Without auto switch B	With auto switch A	With auto switch B
63	10 to 50	58	42	68	52
	75, 100	68	52		
80	10 to 50	71	51	81	61
	75, 100	81	61		
100	10 to 50	84.5	60.5	94.5	70.5
	75, 100	94.5	70.5		

(mm)

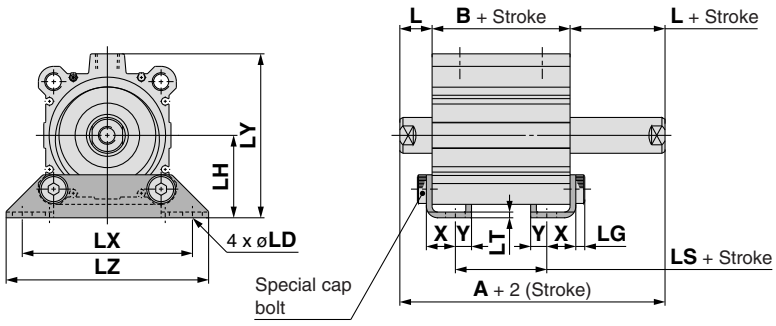
Bore size (mm)	C	D	E	H	J	K	L	M	N	O	P	Q	W	Z
63	15	20	77	M10 x 1.5	7	17	8	60	9	14 depth 10.5	1/4	15.5	84	19
80	21	25	98	M16 x 2.0	6	22	10	77	11	17.5 depth 13.5	3/8	18	104	25
100	27	30	117	M20 x 2.5	6.5	27	12	94	11	17.5 depth 13.5	3/8	22	123.5	25

Note 2) The external dimensions with rubber bumper are same as those of the standard, as shown above.

∗ For details about the rod end nut and accessory brackets, refer to page 19.

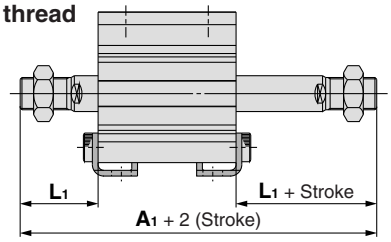
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Foot: CQ2WL/CDQ2WL



Note) The positions of left and right width across flats are not constant.

Rod end male thread



Rod End Male Thread

(mm)

Bore size (mm)	Stroke range (mm)	Without auto switch A1	With auto switch A1	L1
63	10 to 50	129	139	43.5
	75, 100	139		
80	10 to 50	158	168	53.5
	75, 100	168		
100	10 to 50	167.5	177.5	53.5
	75, 100	177.5		

Foot

(mm)

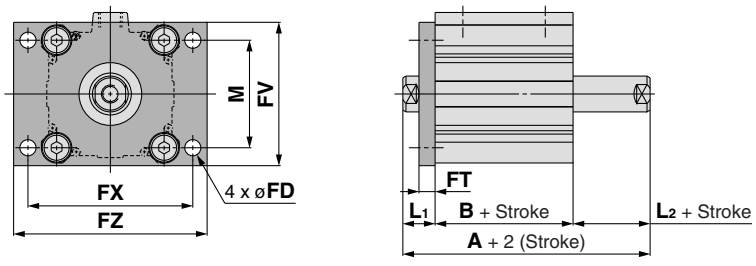
Bore size (mm)	Stroke range (mm)	Without auto switch A	B	LS	With auto switch A	B	LS
63	10 to 50	78	42	16	88	52	26
	75, 100	88	52	26			
80	10 to 50	91	51	21	101	61	31
	75, 100	101	61	31			
100	10 to 50	104.5	60.5	26.5	114.5	70.5	36.5
	75, 100	114.5	70.5	36.5			

(mm)

Bore size (mm)	L	LD	LG	LH	LT	LX	LY	LZ	X	Y
63	18	11	5	46	3.2	95	91.5	113	16.2	9
80	20	13	7	59	4.5	118	114	140	19.5	11
100	22	13	7	71	6	137	136	162	23	12.5

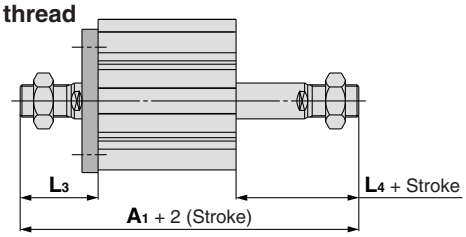
Foot bracket material: Carbon steel
Surface treatment: Nickel plated

Flange: CQ2WF/CDQ2WF



Note) The positions of left and right width across flats are not constant.

Rod end male thread



Rod End Male Thread

(mm)

Bore size (mm)	Stroke range (mm)	Without auto switch A1	With auto switch A1	L3	L4
63	10 to 50	119	129	43.5	33.5
	75, 100	129			
80	10 to 50	148	158	53.5	43.5
	75, 100	158			
100	10 to 50	157.5	167.5	53.5	43.5
	75, 100	167.5			

Flange

(mm)

Bore size (mm)	Stroke range (mm)	Without auto switch A	B	With auto switch A	B	FD	FT	FV	FX	FZ	L1	L2	M
63	10 to 50	68	42	78	52	9	9	80	92	108	18	8	60
	75, 100	78	52										
80	10 to 50	81	51	91	61	11	11	99	116	134	20	10	77
	75, 100	91	61										
100	10 to 50	94.5	60.5	104.5	70.5	11	11	117	136	154	22	12	94
	75, 100	104.5	70.5										

Flange bracket material: Carbon steel
Surface treatment: Nickel plated

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Compact Cylinder: Standard
Single Acting, Single Rod
Series CQ2
ø12, ø16, ø20, ø25, ø32, ø40, ø50

How to Order

Without auto switch ø12 to ø25: CQ2 B 20 □ – 10 S □ — □

Without auto switch ø32 to ø50: CQ2 B 32 □ – 10 S □ Z – □

With auto switch: CDQ2 B 32 □ – 10 S □ Z – M9BW □ – □

With auto switch
(Built-in magnet)

Mounting

B	Through-hole (Standard)	F	Rod flange
A	Both ends tapped	G	Head flange
L	Foot	D	Double clevis

∗ Mounting brackets are shipped together, (but not assembled).
∗ Cylinder mounting bolts are not included. Order them separately referring to "Mounting Bolt for C(D)Q2B" on pages 41 and 44.

Bore size

12	12 mm
16	16 mm
20	20 mm
25	25 mm
32	32 mm
40	40 mm
50	50 mm

Port thread type

Nil	M thread	ø12 to ø25
	Rc	ø32 to ø50
TN	NPT	
TF	G	
F	Built-in one-touch fittings Note)	

Note) Bore sizes available with one-touch fittings are ø32 to ø50.
∗ For cylinders without auto switch, M threads are compatible only for ø32-5 mm stroke model.

Number of auto switches

Nil	2 pcs.
S	1 pc.
n	"n" pcs.

Auto switch

Nil	Without auto switch

∗ Refer to the below table for applicable auto switches.

Auto switch mounting groove

Z	ø12 to ø25	2 surfaces
	ø32 to ø50	4 surfaces

Made to Order
Refer to the next page for details.

Body option

Nil	Standard
F	With boss on head end
M	Rod end male thread

∗ Combination of body options ("FM") is available.

Action

S	Single acting, Spring return
T	Single acting, Spring extend

Cylinder stroke (mm)
Refer to the next page for standard strokes.

Built-in Magnet Cylinder Model

If a built-in magnet cylinder without an auto switch is required, there is no need to enter the symbol for the auto switch.
(Example) CDQ2L32-10SZ

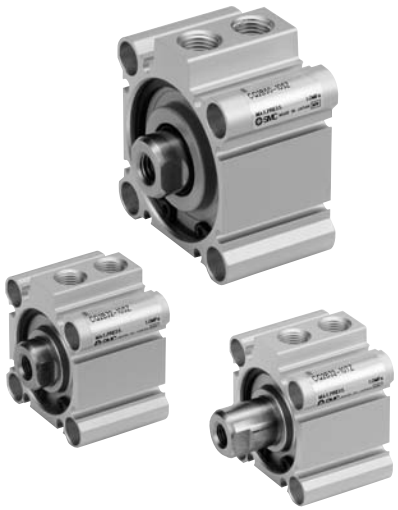
Applicable Auto Switches/Refer to pages 1263 to 1371 in Best Pneumatics No. 2 for further information on auto switches.

Type	Special function	Electrical entry	Indicator light	Wiring (Output)	Load voltage DC	Load voltage AC	Auto switch model Perpendicular	Auto switch model In-line	Lead wire length (m) 0.5 (Nil)	1 (M)	3 (L)	5 (Z)	None (N)	Pre-wired connector	Applicable load	
Solid state auto switch	——	Grommet	Yes	3-wire (NPN)	5 V, 12 V	—	M9NV	M9N	●	●	●	○	—	○	IC circuit	Relay, PLC
				3-wire (PNP)			M9PV	M9P	●	●	●	○	—	○		
				2-wire	12 V		M9BV	M9B	●	●	●	○	—	○	—	
	Diagnostic indication (2-color indication)			3-wire (NPN)	5 V, 12 V		M9NWV	M9NW	●	●	●	○	—	○	IC circuit	
				3-wire (PNP)			M9PWV	M9PW	●	●	●	○	—	○		
				2-wire	12 V		M9BWV	M9BW	●	●	●	○	—	○	—	
	Water resistant (2-color indication)			3-wire (NPN)	5 V, 12 V		M9NAV**	M9NA**	○	○	●	○	—	○	IC circuit	
				3-wire (PNP)			M9PAV**	M9PA**	○	○	●	○	—	○		
				2-wire	12 V		M9BAV**	M9BA**	○	○	●	○	—	○	—	
Reed auto switch	——	Grommet	Yes	3-wire (NPN equivalent)	—	5 V	—	A96V	A96	●	—	●	—	—	—	IC circuit	—
			No	2-wire	24 V	12 V	100 V	A93V	A93	●	—	●	—	—	—	—	Relay, PLC
						5 V, 12 V	100 V or less	A90V	A90	●	—	●	—	—	—	IC circuit	

∗ ∗ Water resistant type auto switches can be mounted on the above models, but in such case SMC cannot guarantee water resistance. Consult with SMC regarding water resistant types with the above model numbers.
∗ Lead wire length symbols: 0.5 m ····· Nil (Example) M9NW
1 m ····· M (Example) M9NWM
3 m ····· L (Example) M9NWL
5 m ····· Z (Example) M9NWZ
∗ Solid state auto switches marked with "○" are produced upon receipt of order.

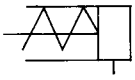
∗ There are other applicable auto switches other than the listed above. For details, refer to page 175.
∗ For details about auto switches with pre-wired connector, refer to pages 1328 and 1329 in Best Pneumatics No. 2.

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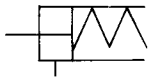


JIS Symbol

Single acting, Spring return



Single acting, Spring extend



Specifications

Bore size (mm)	12	16	20	25	32	40	50
Action	Single acting, Single rod						
Fluid	Air						
Proof pressure	1.5 MPa						
Maximum operating pressure	1.0 MPa						
Minimum operating pressure (MPa)	0.25	0.25	0.18	0.18	0.17	0.15	0.13
Ambient and fluid temperature	Without auto switch: –10 to 70°C (No freezing) With auto switch: –10 to 60°C (No freezing)						
Lubrication	Not required (Non-lube)						
Piston speed	50 to 500 mm/s						
Allowable kinetic energy (J)	0.022	0.038	0.055	0.09	0.15	0.26	0.46
Stroke length tolerance	$^{+1.0\ mm}_{0}$						

Standard Strokes

(mm)

Bore size	Standard stroke
12, 16, 20, 25, 32, 40	5, 10
50	10, 20

Manufacture of Intermediate Strokes

(Except single acting, spring return type)

Type	A spacer is installed in the standard stroke body.	
Part no.	Refer to “How to Order” for the standard model number. (P. 38)	
Description	Strokes in 1 mm intervals are available by installing a spacer in the standard stroke cylinder.	
Stroke range	Bore size	Stroke range
	12 to 40	1 to 9
	50	1 to 19
Example	Part no.: CQ2B20-3T CQ2B20-5T with 2 mm width spacer inside The B dimension is 24.5 mm.	

Made to Order

(For details, refer to pages 177 to 207.)

Symbol	Specifications
-XA□	Special rod end shape, spring return type only
-XB10	Intermediate stroke (Exclusive body type), Spring return type only
-XC6	Piston rod/Retaining ring/Rod end nut material: Stainless steel
-XC26	With split pins for double clevis pin/ double knuckle joint pin and flat washers
-XC27	Double clevis pin/Double knuckle joint pin material: Stainless steel 304
-XC36	With boss on rod end
-X144	Special port location, with auto switch ø12 to ø25 only
-X202	Full length dimension is the same as Series CQ1, Except ø12, ø16, ø25.
-X203	L dimension from rod cover is the same as Series CQ1, ø20, ø32 only.
-X271	Fluororubber seals
-X1876	Cylinder tube: With concave boss on head end

Refer to pages 169 to 175 for the specifications of cylinders with auto switches.

- Auto switch proper mounting position (detection at stroke end) and its mounting height
- Minimum stroke for auto switch mounting
- Operating range
- Auto switch mounting brackets/Part no.

Type

Bore size (mm)				12	16	20	25	32	40	50
Pneumatic	Mounting	Through-hole (Standard)		●	●	●	●	●	●	●
		Both ends tapped		●	●	●	●	●	●	●
	Built-in magnet			●	●	●	●	●	●	●
	Piping	Pipe thread	—	M5 x 0.8	M5 x 0.8	M5 x 0.8	M5 x 0.8	Note 1) M5 x 0.8 Rc1/8	Rc1/8	Rc1/4
			TN	—	—	—	—	NPT1/8	NPT1/8	NPT1/4
			TF	—	—	—	—	G1/8	G1/8	G1/4
		Built-in one-touch fittings Note 2)		—	—	—	—	ø6/4	ø6/4	ø8/6
	Rod end male thread			●	●	●	●	●	●	●
	With boss on head end			●	●	●	●	●	●	●

Note 1) ø32 without auto switch: M5 x 0.8 is used for 5 mm stroke piping dimension.
Thus, do not enter a symbol for the port thread type.
Note 2) One-touch fittings cannot be replaced.

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Retaining Ring Installation/Removal

⚠ Caution

1. For installation and removal, use an appropriate pair of pliers (tool for installing a type C retaining ring).
2. Even if a proper plier (tool for installing a type C retaining ring) is used, it is likely to inflict damage to a human body or peripheral equipment, as a retaining ring may be flown out of the tip of a plier (tool for installing a type C retaining ring). Be much careful with the popping of a retaining ring. Besides, be certain that a retaining ring is placed firmly into the groove of rod cover before supplying air at the time of installment.

Spring Force

Single Acting, Spring Return (N)

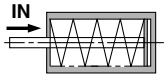
Bore size (mm)	Stroke (mm)	Spring reaction force (N)	
		Second	First
12	5	13	8.6
	10	13	3.9
16	5	15	10.3
	10	15	5.9
20	5	15	10
	10	15	5.9
25	5	20	16
	10	20	11
32	5	30	23
	10	30	16
40	5	30	13
	10	39	21
50	10	50	30
	20	54	24

Single Acting, Spring Extend (N)

Bore size (mm)	Stroke (mm)	Spring reaction force (N)	
		Second	First
12	5	11	2.9
	10	9.7	2.8
16	5	20	3.9
	10	20	3.9
20	5	27	5.3
	10	27	5.9
25	5	29	9.8
	10	29	9.8
32	5	29	20
	10	29	20
40	5	29	20
	10	29	20
50	10	83	24
	20	83	24

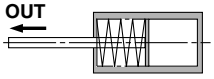
Single acting, Spring return

Spring state with first mounting load



When spring is set in cylinder

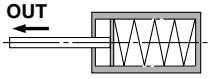
Spring state with second mounting load



When spring is compressed with air

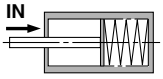
Single acting, Spring extend

Spring state with first mounting load



When spring is set in cylinder

Spring state with second mounting load



When spring is compressed with air

Mounting Brackets/Part No.

Bore size (mm)		Model	Foot Note 1)	Flange	Double clevis
12	Without switch	CQ2□□-□D	CQ-L012	CQ-F012	CQ-D012
	With switch	CQ2□□-□DZ	CQ-LZ12		
16	Without switch	CQ2□□-□D	CQ-L016	CQ-F016	CQ-D016
	With switch	CQ2□□-□DZ	CQ-LZ16		
20	Without switch	CQ2□□-□D	CQ-L020	CQ-F020	CQ-D020
	With switch	CQ2□□-□DZ	CQ-LZ20		
25	Without switch	CQ2□□-□D	CQ-L025	CQ-F025	CQ-D025
	With switch	CQ2□□-□DZ	CQ-LZ25		
32		CQ2□□-□DZ	CQ-L032	CQ-F032	CQ-D032
40		CQ2□□-□DZ	CQ-L040	CQ-F040	CQ-D040
50		CQ2□□-□DZ	CQ-L050	CQ-F050	CQ-D050

Note 1) When ordering a foot bracket, the required quantity will be different depending on the bore size.
ø12 to ø25:
• Without switch: Order 2 pieces per cylinder.
• With switch: Order 1 piece per cylinder. (Part number for a set of 2 foot brackets)
ø32 to ø100:
• Order 2 pieces per cylinder.

Note 2) Parts belonging to each bracket are as follows.
Foot or Flange: Body mounting bolts
Double clevis: Clevis pin, Type C retaining rings for axis, Body mounting bolts

Theoretical Output

(N)

Action	Bore size (mm)	Operating pressure (MPa)		
		0.3	0.5	0.7
Spring return	12	21	44	66
	16	45	86	126
	20	79	142	205
	25	126	224	323
	32	211	372	533
	40	338	589	841
	50	535	928	1316
Spring extend	12	14	31	48
	16	24	54	85
	20	44	91	138
	25	84	160	235
	32	152	273	393
	40	288	499	710
	50	412	742	1072

Weight

Weight

(g)

Action	Bore size (mm)	Cylinder stroke (mm)			
		5	10	15	20
Spring return	12	29	35	—	—
	16	42	51	—	—
	20	63	76	—	—
	25	87	101	—	—
	32	125	145	—	—
	40	196	217	—	—
	50	—	357	—	426
Spring extend	12	29	35	—	—
	16	43	50	—	—
	20	67	78	—	—
	25	92	104	—	—
	32	135	151	—	—
	40	206	223	—	—
	50	—	374	—	429

Additional Weight

(g)

Bore size (mm)		12	16	20	25	32	40	50
Both ends tapped		2	2	6	6	6	6	6
Rod end male thread	Male thread	1.5	3	6	12	26	27	53
	Nut	1	2	4	8	17	17	32
With boss on head end		0.7	1.3	2	3	5	7	13
Built-in one-touch fittings		—	—	—	—	6	6	10.5
Foot (Including mounting bolts)		55	67	164	186	142	154	243
Rod flange (Including mounting bolts)		57	69	139	161	180	214	373
Head flange (Including mounting bolts)		54	65	133	152	165	198	348
Double clevis (Including pin, retaining rings, bolts)		32	39	88	123	151	196	393

Calculation: (Example) **CQ2D32-10SMZ**

- Basic weight: CQ2B32-10SZ ····· 145 g
- Additional weight: Both ends tapped ····· 6 g
  Rod end male thread ····· 43 g
  Double clevis ····· 151 g
  345 g

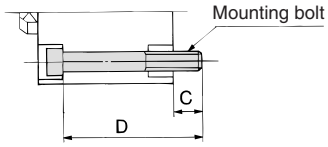
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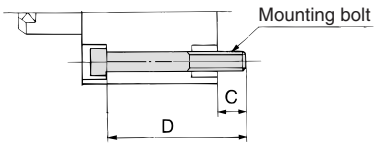
Mounting Bolt for CQ2B/Without Auto Switch

Mounting method: Mounting bolt for through-hole mounting of the CQ2B is available as an option. Refer to the following for ordering procedures. Order the actual number of bolts that will be used.

Example) CQ-M3x25L 4 pcs.

Material: Chromium molybdenum steel
Surface treatment: Nickel plated





Spring Return

Cylinder model	C	D	Mounting bolt part no.
CQ2B12-5S	6.5	25	CQ-M3 x 25L
-10S		30	x 30L
CQ2B16-5S	5	25	CQ-M3 x 25L
-10S		30	x 30L
CQ2B20-5S	7.5	25	CQ-M5 x 25L
-10S		30	x 30L
CQ2B25-5S	9.5	30	CQ-M5 x 30L
-10S		35	x 35L
CQ2B32-5SZ	9	30	CQ-M5 x 30L
-10SZ		35	x 35L
CQ2B40-5SZ	7.5	35	CQ-M5 x 35L
-10SZ		40	x 40L
CQ2B50-10SZ	12.5	45	CQ-M6 x 45L
-20SZ		55	x 55L

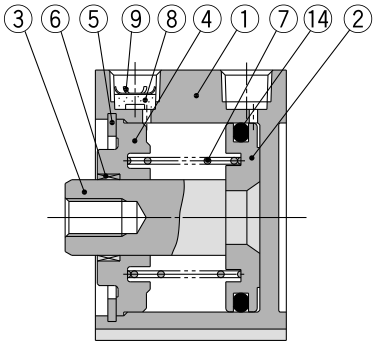
Spring Extend

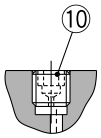
Cylinder model	C	D	Mounting bolt part no.
CQ2B12-5T	6.5	25	CQ-M3 x 25L
-10T		30	x 30L
CQ2B16-5T	5	25	CQ-M3 x 25L
-10T		30	x 30L
CQ2B20-5T	7.5	25	CQ-M5 x 25L
-10T		30	x 30L
CQ2B25-5T	9.5	30	CQ-M5 x 30L
-10T		35	x 35L
CQ2B32-5TZ	9	30	CQ-M5 x 30L
-10TZ		35	x 35L
CQ2B40-5TZ	7.5	35	CQ-M5 x 35L
-10TZ		40	x 40L
CQ2B50-10TZ	12.5	45	CQ-M6 x 45L
-20TZ		55	x 55L

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Construction

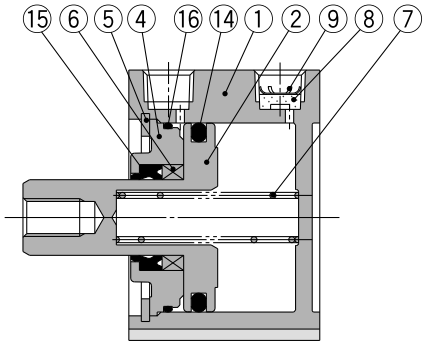
Spring return



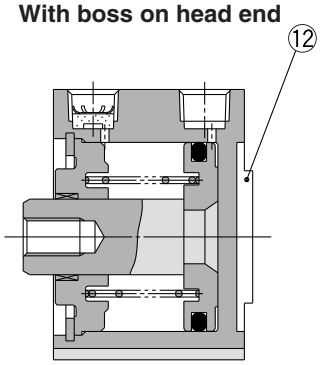


Port size
M5 x 0.8

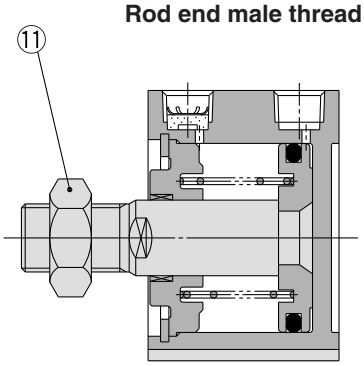
Spring extend



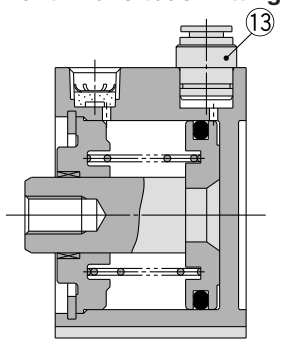
With boss on head end



Rod end male thread



Built-in one-touch fittings



Component Parts

No.	Description	Material	Note
1	**Cylinder tube**	Aluminum alloy	Hard anodized
2 *	**Piston**	Aluminum alloy	Chromated
3	**Piston rod**	Stainless steel	ø12 to ø25
		Carbon steel	ø32 to ø50, Hard chrome plated
4	**Collar**	Aluminum alloy	ø12 to ø40, Anodized
		Aluminum alloy casted	ø50, Chromated, Painted
5	**Retaining ring**	Carbon tool steel	Phosphate coated
6	**Bushing**	Bearing alloy	ø50
7	**Return spring**	Piano wire	Zinc chromated
8	**Bronze element**	Sintered metallic BC	Port size Rc1/8, 1/4
9	**Retaining ring**	Carbon tool steel	
10	**Plug with fixed orifice**	Alloy steel	Port size M5 x 0.8
11	**Rod end nut**	Carbon steel	Nickel plated
12	**Centering location ring**	Aluminum alloy	ø20 to ø50, Anodized
13	**One-touch fitting**	—	ø32 to ø50

* On spring extend (Type T), piston and piston rod are integrated (stainless steel). (Except ø12 and ø16 of built-in magnet type)

Replacement Parts

No.	Description	Material	Note
14	**Piston seal**	NBR	
15	**Rod seal**	NBR	
16	**Gasket**	NBR	

Replacement Parts/Seal Kit

Bore size (mm)	Single acting/Spring return	Single acting/Spring extend
12	CQ2B12-S-PS	CQ2B12-T-PS
16	CQ2B16-S-PS	CQ2B16-T-PS
20	CQ2B20-S-PS	CQ2B20-T-PS
25	CQ2B25-S-PS	CQ2B25-T-PS
32	CQ2B32-S-PS	CQ2B32-T-PS
40	CQ2B40-S-PS	CQ2B40-T-PS
50	CQ2B50-S-PS	CQ2B50-T-PS
Contents	Kits includes item ⑭ from the above table.	Kits include items ⑭, ⑮, ⑯ from the above table.
How to Order	* Seal kit includes ⑭. Order the seal kit, based on each bore size.	* Seal kit includes ⑭, ⑮, ⑯. Order the seal kit, based on each bore size.

* Since the seal kit does not include a grease pack, order it separately.
Grease pack part no.: GR-S-010 (10 g)

Copper and Fluorine-free Series (For CRT Manufacturing Process)

20 — C□Q2B [Bore size] — [Stroke] $^{S}_{T}$**(M)Z**

- **Copper and fluorine-free series**
- **ø12, ø16, ø20, ø25, ø32 ø40, ø50**

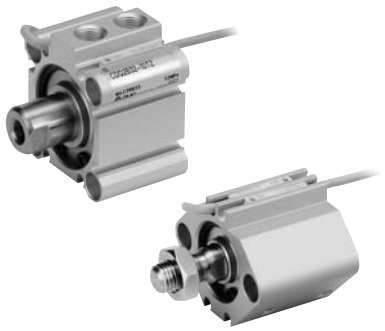
For preventing the influence of copper ions or halogen ions during CRT manufacturing processes, copper and fluorine materials are not used in the component parts.

Specifications

Bore size (mm)	12	16	20	25	32	40	50
Action	Single acting, Single rod						
Proof pressure	1.5 MPa						
Max. operating pressure	1.0 MPa						
Rubber bumper	None						
Piping	Pipe thread						
Piston speed	50 to 500 mm/s						
Mounting	Through-hole						
Auto switch	Mountable						

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Standard: Single Acting, Single Rod
Series CDQ2
With Auto Switch



Refer to the below pages for further information on auto switches.

Auto switch proper mounting position and its mounting height	P.169 to 175
Minimum stroke for auto switch mounting	
Operating range	
Auto switch mounting brackets/Part no.	

Weight

Weight

(g)

Action	Bore size (mm)	Cylinder stroke (mm)			
		5	10	15	20
Spring return	**12**	44	49	—	—
	16	64	72	—	—
	20	97	109	—	—
	25	135	150	—	—
	32	182	202	—	—
	40	269	290	—	—
	50	—	456	—	521
Spring extend	**12**	49	65	—	—
	16	63	71	—	—
	20	110	119	—	—
	25	149	163	—	—
	32	192	208	—	—
	40	279	296	—	—
	50	—	486	—	540

Additional Weight

(g)

Bore size (mm)		**12**	**16**	**20**	**25**	**32**	**40**	**50**
Both ends tapped		1	1	3	3	6	6	6
Rod end male thread	Male thread	1.5	3	6	12	26	27	53
	Nut	1	2	4	8	17	17	32
With boss on head end		0.7	1.3	2	3	5	7	13
Built-in one-touch fittings		—	—	—	—	6	6	10.5
Foot (Including mounting bolts)		49	62	147	169	142	154	243
Rod flange (Including mounting bolts)		54	67	131	153	180	214	373
Head flange (Including mounting bolts)		52	63	124	144	165	198	348
Double clevis (Including pin, retaining rings, bolts)		29	35	78	114	151	196	393

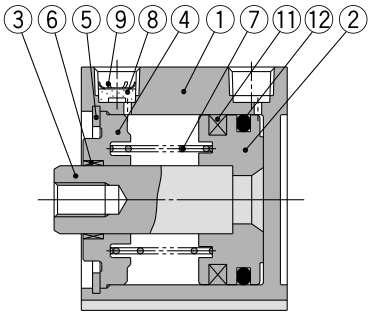
Calculation: (Example) **CDQ2D32-10SMZ**

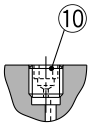
- Basic weight: CDQ2B32-10SZ ····· 202 g
- Additional weight: Both ends tapped ····· 6 g
  Rod end male thread ····43 g
  Double clevis ····· 151 g
  402 g

Add each weight of auto switches when auto switches are mounted.

Construction

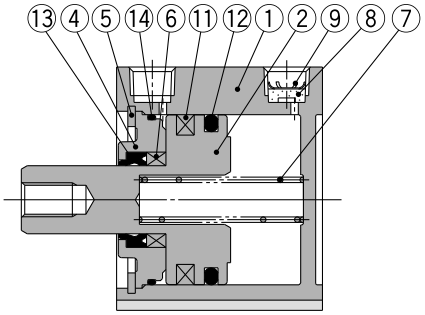
Spring return





Port size M5 x 0.8

Spring extend



Component Parts

No.	Description	Material	Note
1	**Cylinder tube**	Aluminum alloy	Hard anodized
2	**Piston**	Aluminum alloy	Chromated
3	**Piston rod**	Stainless steel	ø12 to ø25
		Carbon steel	ø32 to ø50, Hard chrome plated
4	**Collar**	Aluminum alloy	ø12 to ø40, Anodized
		Aluminum alloy casted	ø50, Chromated, Painted
5	**Retaining ring**	Carbon tool steel	Phosphate coated
6	**Bushing**	Bearing alloy	ø50
7	**Return spring**	Piano wire	Zinc chromated
8	**Bronze element**	Sintered metallic BC	Port size Rc1/8, 1/4
9	**Retaining ring**	Carbon tool steel	
10	**Plug with fixed orifice**	Alloy steel	Port size M5 x 0.8
11	**Magnet**	—	

∗ On spring extend (Type T), piston with ø20 or more and piston rod are integrated (stainless steel).

No.	Description	Material	Note
12	**Piston seal**	NBR	
13	**Rod seal**	NBR	
14	**Gasket**	NBR	

Replacement Parts/Seal Kit

Since the same as those of the standard, single acting, single rod, refer to page 42.

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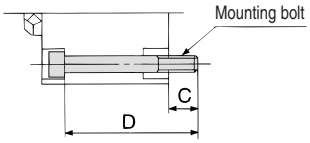
Mounting Bolt for CDQ2B/With Auto Switch

Mounting method: Mounting bolt for through-hole mounting of the CDQ2B is available as an option. Refer to the following for ordering procedures. Order the actual number of bolts that will be used.

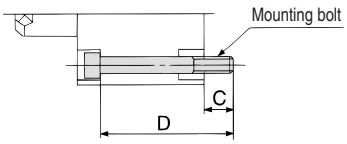
Example) CQ-M3x35L 2 pcs.

Material: Chromium molybdenum steel
Surface treatment: Nickel plated

Spring return



Spring extend



Spring Return

Cylinder model	C	D	Mounting bolt part no.
CDQ2B12-5SZ	5.5	35	CQ-M3 x 35L
-10SZ		40	x 40L
CDQ2B16-5SZ	8	40	CQ-M3 x 40L
-10SZ		45	x 45L
CDQ2B20-5SZ	10.5	40	CQ-M5 x 40L
-10SZ		45	x 45L
CDQ2B25-5SZ	9.5	40	CQ-M5 x 40L
-10SZ		45	x 45L
CDQ2B32-5SZ	9	40	CQ-M5 x 40L
-10SZ		45	x 45L
CDQ2B40-5SZ	7.5	45	CQ-M5 x 45L
-10SZ		50	x 50L
CDQ2B50-10SZ	12.5	55	CQ-M6 x 55L
-20SZ		65	x 65L

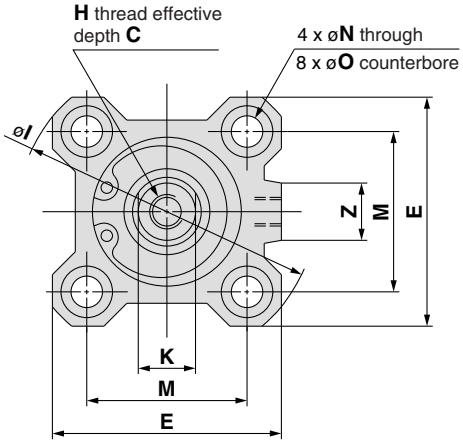
Spring Extend

Cylinder model	C	D	Mounting bolt part no.
CDQ2B12-5TZ	6.1	40	CQ-M3 x 40L
-10TZ		45	x 45L
CDQ2B16-5TZ	8	40	CQ-M3 x 40L
-10TZ		45	x 45L
CDQ2B20-5TZ	10.5	40	CQ-M5 x 40L
-10TZ		45	x 45L
CDQ2B25-5TZ	9.5	40	CQ-M5 x 40L
-10TZ		45	x 45L
CDQ2B32-5TZ	9	40	CQ-M5 x 40L
-10TZ		45	x 45L
CDQ2B40-5TZ	7.5	45	CQ-M5 x 45L
-10TZ		50	x 50L
CDQ2B50-10TZ	12.5	55	CQ-M6 x 55L
-20TZ		65	x 65L

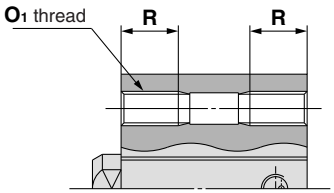
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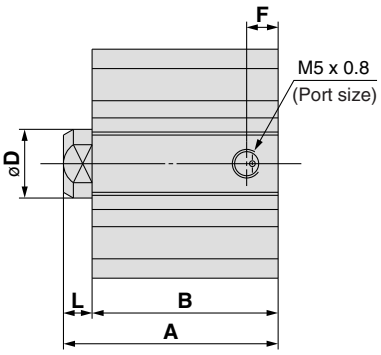
ø12 to ø25/Spring Return Without Auto Switch

Standard (Through-hole): CQ2B



Both ends tapped: CQ2A

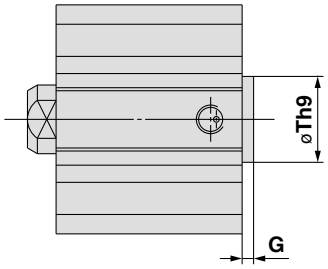




Both Ends Tapped (mm)

Bore size (mm)	O_1	R
12	M4 x 0.7	7
16	M4 x 0.7	7
20	M6 x 1.0	10
25	M6 x 1.0	10

With boss on head end

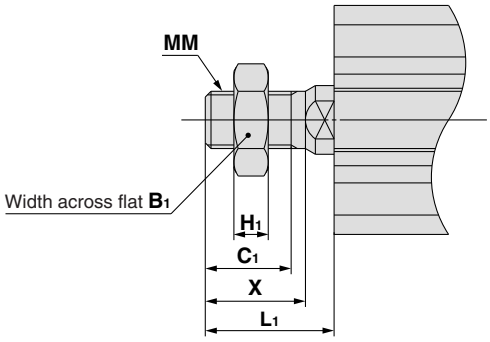


With Boss on Head End (mm)

Bore size (mm)	G	Th9
12	1.5	$15^{0}_{-0.043}$
16	1.5	$20^{0}_{-0.052}$
20	2	$13^{0}_{-0.043}$
25	2	$15^{0}_{-0.043}$

Note) With boss on rod end: Option (Suffix "-XC36" to the end of model number.)

Rod end male thread



Rod End Male Thread (mm)

Bore size (mm)	B_1	C_1	H_1	L_1	MM	X
12	8	9	4	14	M5 x 0.8	10.5
16	10	10	5	15.5	M6 x 1.0	12
20	13	12	5	18.5	M8 x 1.25	14
25	17	15	6	22.5	M10 x 1.25	17.5

Standard

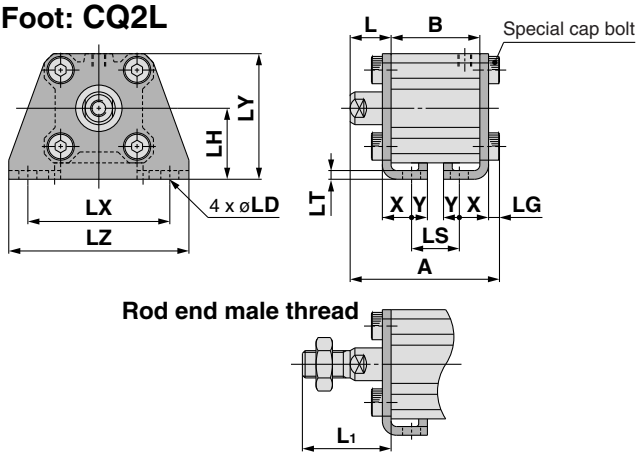
(mm)

Bore size (mm)	Stroke (mm)	A	B	C	D	E	F	H	I	K	L	M	N	O	Z
12	5	25.5	22	6	6	25	5	M3 x 0.5	32	5	3.5	15.5	3.5	6.5 depth 3.5	—
	10	30.5	27												
16	5	27	23.5	8	8	29	5.5	M4 x 0.7	38	6	3.5	20	3.5	6.5 depth 3.5	10
	10	32	28.5												
20	5	29	24.5	7	10	36	5.5	M5 x 0.8	47	8	4.5	25.5	5.5	9 depth 7	10
	10	34	29.5												
25	5	32.5	27.5	12	12	40	5.5	M6 x 1.0	52	10	5	28	5.5	9 depth 7	10
	10	37.5	32.5												

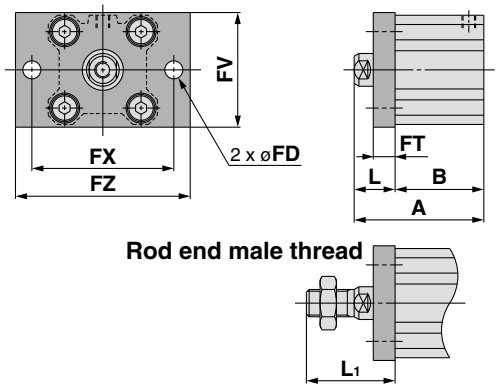
∗ For details about the rod end nut and accessory brackets, refer to page 19.

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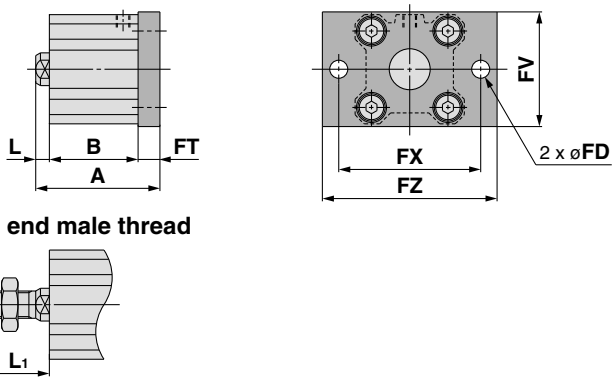
Foot: CQ2L



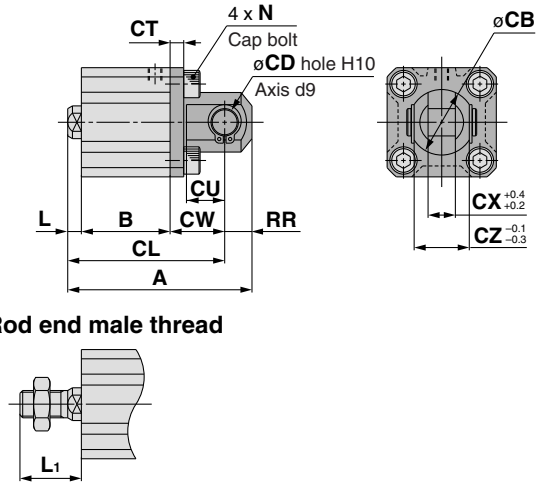
Rod flange: CQ2F



Head flange: CQ2G



Double clevis: CQ2D



Foot

(mm)

Bore size (mm)	A		B		L	L1	LD	LG	LH	LS	
	5st	10st	5st	10st						5st	10st
12	40.3	45.3	22	27	13.5	24	4.5	2.8	17	10	15
16	41.8	46.8	23.5	28.5	13.5	25.5	4.5	2.8	19	11.5	16.5
20	46.2	51.2	24.5	29.5	14.5	28.5	6.6	4	24	12.5	17.5
25	49.7	54.7	27.5	32.5	15	32.5	6.6	4	26	12.5	17.5

Bore size (mm)	LT	LX	LY	LZ	X	Y
12	2	34	29.5	44	8	4.5
16	2	38	33.5	48	8	5
20	3.2	48	42	62	9.2	5.8
25	3.2	52	46	66	10.7	5.8

Foot bracket material: Carbon steel
Surface treatment: Nickel plated

Rod Flange

(mm)

Bore size (mm)	A		B		FD	FT	FV	FX	FZ	L	L1
	5st	10st	5st	10st							
12	35.5	40.5	22	27	4.5	5.5	25	45	55	13.5	24
16	37	42	23.5	28.5	4.5	5.5	30	45	55	13.5	25.5
20	39	44	24.5	29.5	6.6	8	39	48	60	14.5	28.5
25	42.5	47.5	27.5	32.5	6.6	8	42	52	64	15	32.5

Flange bracket material: Carbon steel
Surface treatment: Nickel plated

Head Flange

(mm)

Bore size (mm)	A		L	L1
	5st	10st		
12	31	36	3.5	14
16	32.5	37.5	3.5	15.5
20	37	42	4.5	18.5
25	40.5	45.5	5	22.5

Flange bracket material: Carbon steel
Surface treatment: Nickel plated

∗ The dimensions except A, L and L1 are the same as those of the rod flange.

Double Clevis

(mm)

Bore size (mm)	A		B		CB	CD	CL		CT	CU	CW
	5st	10st	5st	10st			5st	10st			
12	45.5	50.5	22	27	12	5	39.5	44.5	4	7	14
16	48	53	23.5	28.5	14	5	42	47	4	10	15
20	56	61	24.5	29.5	20	8	47	52	5	12	18
25	62.5	67.5	27.5	32.5	24	10	52.5	57.5	5	14	20

Bore size (mm)	CX	CZ	L	L1	N	RR
12	5	10	3.5	14	M4 x 0.7	6
16	6.5	12	3.5	15.5	M4 x 0.7	6
20	8	16	4.5	18.5	M6 x 1.0	9
25	10	20	5	22.5	M6 x 1.0	10

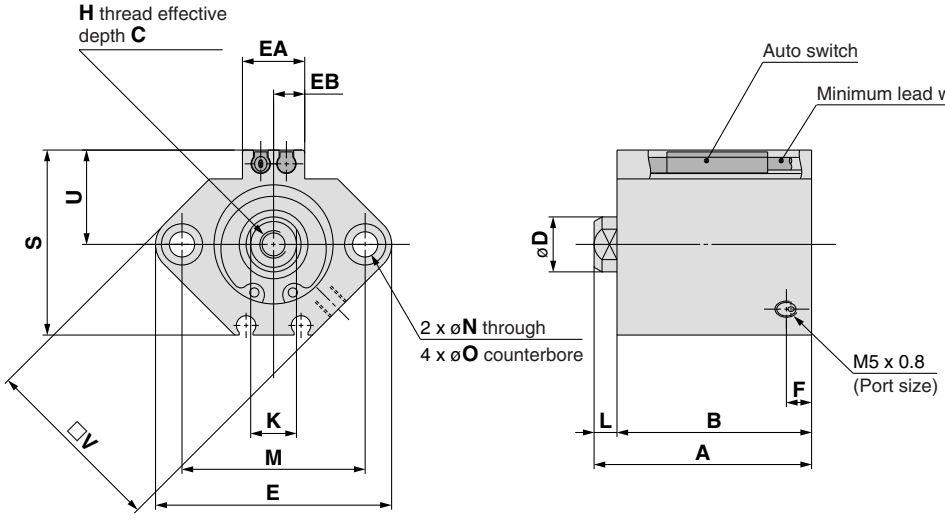
Double clevis bracket material: Carbon steel
Surface treatment: Nickel plated

∗ For details about the rod end nut and accessory brackets, refer to page 19.
∗ Double clevis pin and retaining rings are included.

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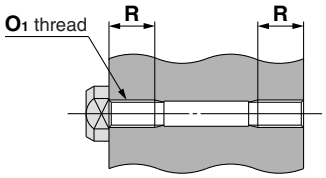
ø12 to ø25/Spring Return With Auto Switch

Standard (Through-hole): CDQ2B



ø16 to ø25

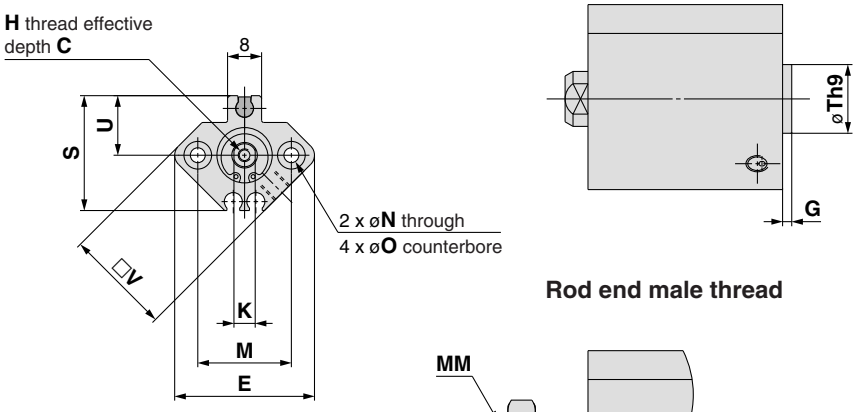
Both ends tapped: CDQ2A



Both Ends Tapped (mm)

Bore size (mm)	O_1	R
12	M4 x 0.7	7
16	M4 x 0.7	7
20	M6 x 1.0	10
25	M6 x 1.0	10

With boss on head end



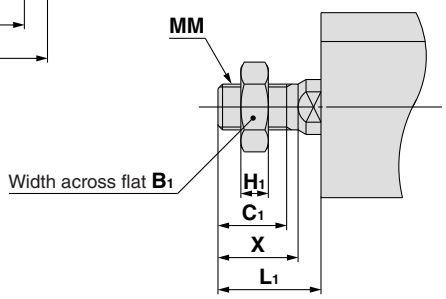
ø12

With Boss on Head End (mm)

Bore size (mm)	G	Th9
12	1.5	$15^{0}_{-0.043}$
16	1.5	$20^{0}_{-0.052}$
20	2	$13^{0}_{-0.043}$
25	2	$15^{0}_{-0.043}$

Note) With boss on rod end: Option (Suffix "-XC36" to the end of model number.)

Rod end male thread



Rod End Male Thread (mm)

Bore size (mm)	B_1	C_1	H_1	L_1	MM	X
12	8	9	4	14	M5 x 0.8	10.5
16	10	10	5	15.5	M6 x 1.0	12
20	13	12	5	18.5	M8 x 1.25	14
25	17	15	6	22.5	M10 x 1.25	17.5

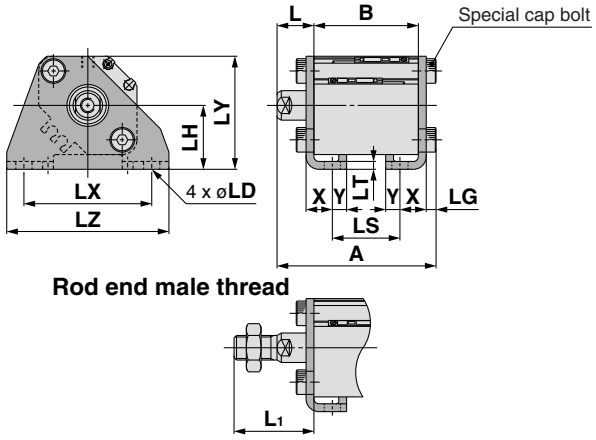
Standard For auto switch proper mounting position and its mounting height, refer to pages 169 to 175. (mm)

Bore size (mm)	Stroke (mm)	A	B	C	D	E	EA	EB	F	H	K	L	M	N	O	S	U	V
12	5	36.5	33	6	6	33	—	—	6.5	M3 x 0.5	5	3.5	22	3.5	6.5 depth 3.5	27.5	14	25
	10	41.5	38															
16	5	39	35.5	8	8	37	13.2	6.6	5.5	M4 x 0.7	6	3.5	28	3.5	6.5 depth 3.5	29.5	15	29
	10	44	40.5															
20	5	41	36.5	7	10	47	13.6	6.8	5.5	M5 x 0.8	8	4.5	36	5.5	9 depth 7	35.5	18	36
	10	46	41.5															
25	5	42.5	37.5	12	12	52	13.6	6.8	5.5	M6 x 1.0	10	5	40	5.5	9 depth 7	40.5	21	40
	10	47.5	42.5															

∗ For details about the rod end nut and accessory brackets, refer to page 19.

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Foot: CDQ2L



Foot

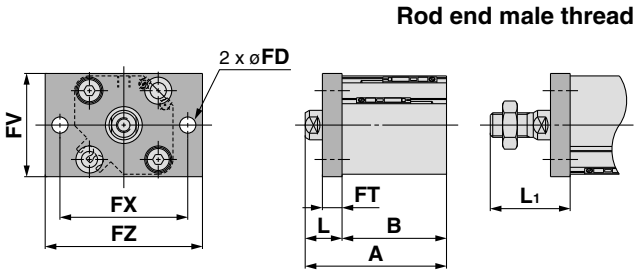
(mm)

Bore size (mm)	A		B		L	L1	LD	LG	LH	LS	
	5st	10st	5st	10st						5st	10st
12	51.3	56.3	33	38	13.5	24	4.5	2.8	17	21	26
16	53.8	58.8	35.5	40.5	13.5	25.5	4.5	2.8	19	23.5	28.5
20	58.2	63.2	36.5	41.5	14.5	28.5	6.6	4	24	24.5	29.5
25	59.7	64.7	37.5	42.5	15	32.5	6.6	4	26	22.5	27.5

Bore size (mm)	LT	LX	LY	LZ	X	Y
12	2	34	29.5	44	8	4.5
16	2	38	33.5	48	8	5
20	3.2	48	42	62	9.2	5.8
25	3.2	52	46	66	10.7	5.8

Foot bracket material: Carbon steel
Surface treatment: Nickel plated

Rod flange: CDQ2F



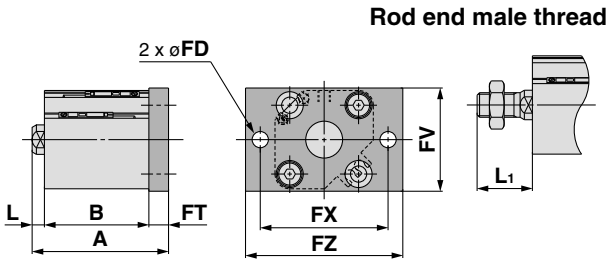
Rod Flange

(mm)

Bore size (mm)	A		B		FD	FT	FV	FX	FZ	L	L1
	5st	10st	5st	10st							
12	46.5	51.5	33	38	4.5	5.5	25	45	55	13.5	24
16	49	54	35.5	40.5	4.5	5.5	30	45	55	13.5	25.5
20	51	56	36.5	41.5	6.6	8	39	48	60	14.5	28.5
25	52.5	57.5	37.5	42.5	6.6	8	42	52	64	15	32.5

Flange bracket material: Carbon steel
Surface treatment: Nickel plated

Head flange: CDQ2G



Head Flange

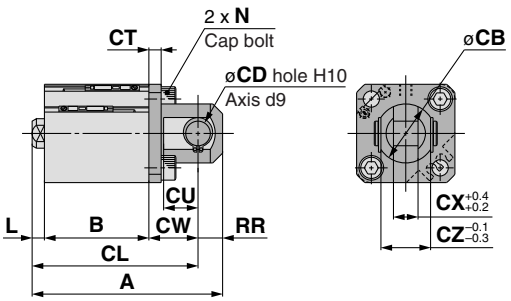
(mm)

Bore size (mm)	A		L	L1
	5st	10st		
12	46.4	51.4	3.5	14
16	44.5	49.5	3.5	15.5
20	49	54	4.5	18.5
25	50.5	55.5	5	22.5

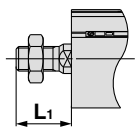
Flange bracket material: Carbon steel
Surface treatment: Nickel plated

∗ The dimensions except A, L and L1 are the same as those of the rod flange.

Double clevis: CDQ2D



Rod end male thread



Double Clevis

(mm)

Bore size (mm)	A		B		CB	CD	CL		CT	CU	CW
	5st	10st	5st	10st			5st	10st			
12	56.5	61.5	33	38	12	5	50.5	55.5	4	7	14
16	60	65	35.5	40.5	14	5	54	59	4	10	15
20	68	73	36.5	41.5	20	8	59	64	5	12	18
25	72.5	77.5	37.5	42.5	24	10	62.5	67.5	5	14	20

Bore size (mm)	CX	CZ	L	L1	N	RR
12	5	10	3.5	14	M4 x 0.7	6
16	6.5	12	3.5	15.5	M4 x 0.7	6
20	8	16	4.5	18.5	M6 x 1.0	9
25	10	20	5	22.5	M6 x 1.0	10

Double clevis bracket material: Carbon steel
Surface treatment: Nickel plated

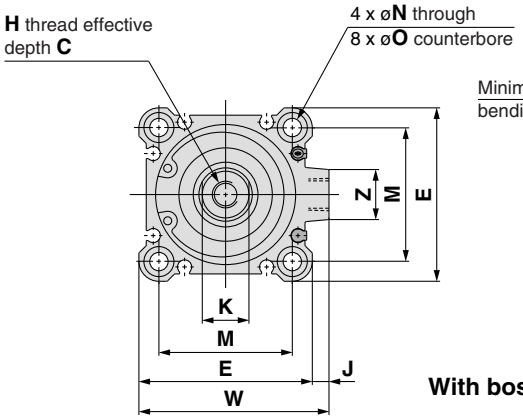
∗ For details about the rod end nut and accessory brackets, refer to page 19.
∗ Double clevis pin and retaining rings are included.

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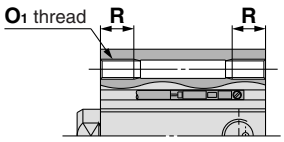
ø32 to ø50/Spring Return With Auto Switch

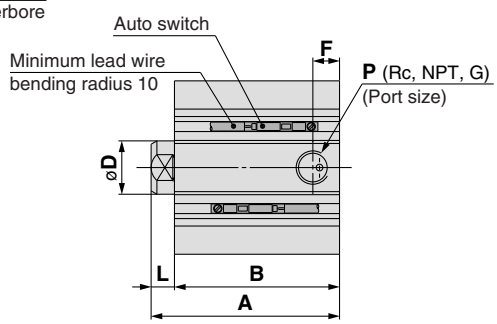
(In the case of without auto switches, the A, B, F and P dimensions will be only changed. Refer to the dimension table.)

Standard (Through-hole): CQ2B/CDQ2B

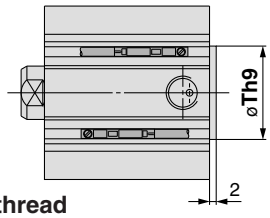


Both ends tapped: CQ2A/CDQ2A

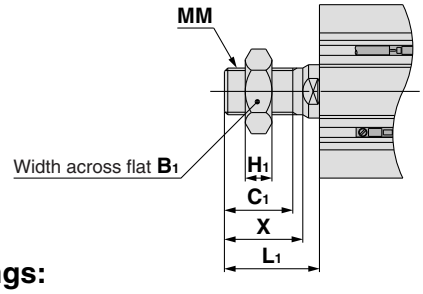




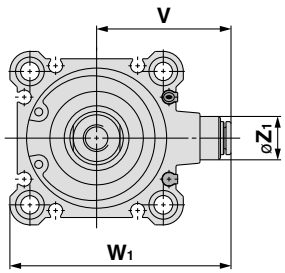
With boss on head end

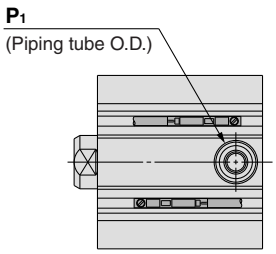


Rod end male thread



Built-in one-touch fittings: ø32 to ø50





Both Ends Tapped (mm)

Bore size (mm)	O1	R
32	M6 x 1.0	10
40	M6 x 1.0	10
50	M8 x 1.25	14

With Boss on Head End (mm)

Bore size (mm)	Th9
32	$21^{0}_{-0.052}$
40	$28^{0}_{-0.052}$
50	$35^{0}_{-0.062}$

Note 1) With boss on rod end: Option (Suffix "-XC36" to the end of model number.)

Rod End Male Thread (mm)

Bore size (mm)	B1	C1	H1	L1	MM	X
32	22	20.5	8	28.5	M14 x 1.5	23.5
40	22	20.5	8	28.5	M14 x 1.5	23.5
50	27	26	11	33.5	M18 x 1.5	28.5

Built-in One-touch Fittings (mm)

Bore size (mm)	Z1	P1	V	W1
32	13	6	36.5	59
40	13	6	40.5	66.5
50	16	8	50	82

Standard

For auto switch proper mounting position and its mounting height, refer to pages 169 to 175.

(mm)

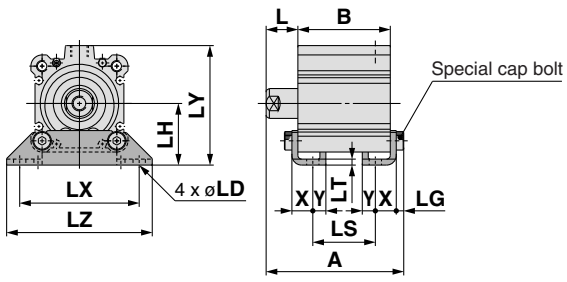
Bore size (mm)	Stroke (mm)	Without auto switch				With auto switch				C	D	E	H	J	K	L	M	N	O	W	Z
		A	B	F	P	A	B	F	P												
32	5	35	28	5.5	M5 x 0.8	45	38	7.5	1/8	13	16	45	M8 x 1.25	4.5	14	7	34	5.5	9 depth 7	49.5	14
	10	40	33	7.5	1/8	50	43														
40	5	41.5	34.5	8	1/8	51.5	44.5	8	1/8	13	16	52	M8 x 1.25	5	14	7	40	5.5	9 depth 7	57	15
	10	46.5	39.5	8		56.5	49.5														
50	10	48.5	40.5	10.5	1/4	58.5	50.5	10.5	1/4	15	20	64	M10 x 1.5	7	17	8	50	6.6	11 depth 8	71	19
	20	58.5	50.5	10.5		68.5	60.5														

Note 2) The A, B dimensions of the ø32-5 mm stroke with built-in one-touch fittings without auto switch are the same as those of the ø32-10 mm stroke without auto switch.

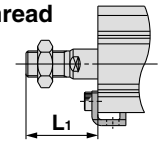
∗ For details about the rod end nut and accessory brackets, refer to page 19.

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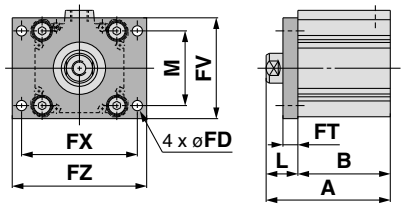
Foot: CQ2L/CDQ2L



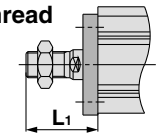
Rod end male thread



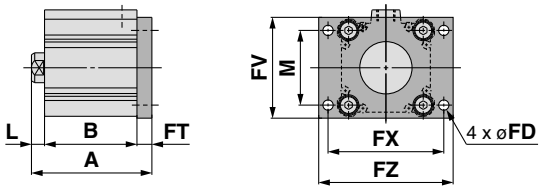
Rod flange: CQ2F/CDQ2F



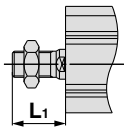
Rod end male thread



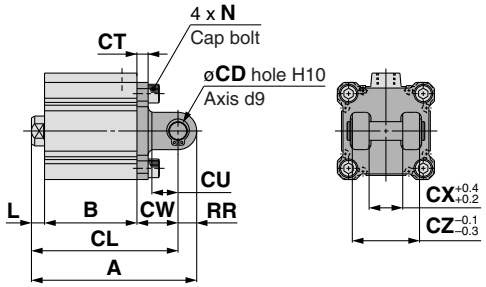
Head flange: CQ2G/CDQ2G



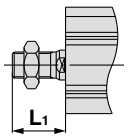
Rod end male thread



Double clevis: CQ2D/CDQ2D



Rod end male thread



Foot

(mm)

Bore size (mm)	Without auto switch									With auto switch								
	A			B			LS			A			B			LS		
	5st	10st	20st	5st	10st	20st	5st	10st	20st	5st	10st	20st	5st	10st	20st	5st	10st	20st
32	52.2	57.2	—	28	33	—	12	17	—	62.2	67.2	—	38	43	—	22	27	—
40	58.7	63.7	—	34.5	39.5	—	18.5	23.5	—	68.7	73.7	—	44.5	49.5	—	28.5	33.5	—
50	—	66.7	76.7	—	40.5	50.5	—	17.5	27.5	—	76.7	86.7	—	50.5	60.5	—	27.5	37.5

Bore size (mm)	L	L1	LD	LG	LH	LX	LT	LY	LZ	X	Y
32	17	38.5	6.6	4	30	57	3.2	57	71	11.2	5.8
40	17	38.5	6.6	4	33	64	3.2	64	78	11.2	7
50	18	43.5	9	5	39	79	3.2	78	95	14.7	8

Foot bracket material: Carbon steel
Surface treatment: Nickel plated

Rod Flange

(mm)

Bore size (mm)	Without auto switch						With auto switch					
	A			B			A			B		
	5st	10st	20st	5st	10st	20st	5st	10st	20st	5st	10st	20st
32	45	50	—	28	33	—	55	60	—	38	43	—
40	51.5	56.5	—	34.5	39.5	—	61.5	66.5	—	44.5	49.5	—
50	—	58.5	68.5	—	40.5	50.5	—	68.5	78.5	—	50.5	60.5

Bore size (mm)	FD	FT	FV	FX	FZ	L	L1	M
32	5.5	8	48	56	65	17	38.5	34
40	5.5	8	54	62	72	17	38.5	40
50	6.6	9	67	76	89	18	43.5	50

Flange bracket material: Carbon steel
Surface treatment: Nickel plated

Head Flange

(mm)

Bore size (mm)	Without auto switch			With auto switch			L	L1
	A			A				
	5st	10st	20st	5st	10st	20st		
32	43	48	—	53	58	—	7	28.5
40	49.5	54.5	—	59.5	64.5	—	7	28.5
50	—	57.5	67.5	—	67.5	77.5	8	33.5

Flange bracket material: Carbon steel
Surface treatment: Nickel plated

∗ The dimensions except A, L and L1 are the same as those of the rod flange.

Double Clevis

(mm)

Bore size (mm)	Without auto switch									With auto switch								
	A			B			CL			A			B			CL		
	5st	10st	20st	5st	10st	20st	5st	10st	20st	5st	10st	20st	5st	10st	20st	5st	10st	20st
32	65	70	—	28	33	—	55	60	—	75	80	—	38	43	—	65	70	—
40	73.5	78.5	—	34.5	39.5	—	63.5	68.5	—	83.5	88.5	—	44.5	49.5	—	73.5	78.5	—
50	—	90.5	100.5	—	40.5	50.5	—	76.5	86.5	—	100.5	110.5	—	50.5	60.5	—	86.5	96.5

Bore size (mm)	CD	CT	CU	CW	CX	CZ	L	L1	N	RR
32	10	5	14	20	18	36	7	28.5	M6 x 1.0	10
40	10	6	14	22	18	36	7	28.5	M6 x 1.0	10
50	14	7	20	28	22	44	8	33.5	M8 x 1.25	14

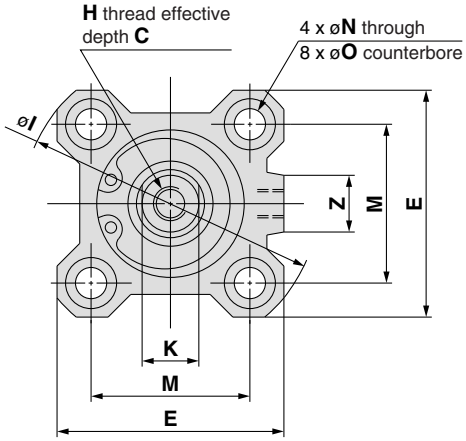
Double clevis bracket material: Cast iron
Surface treatment: Painted

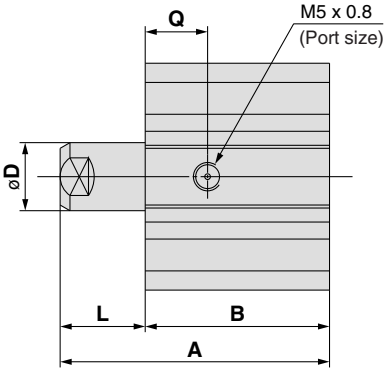
∗ For details about the rod end nut and accessory brackets, refer to page 19.
∗ Double clevis pin and retaining rings are included.

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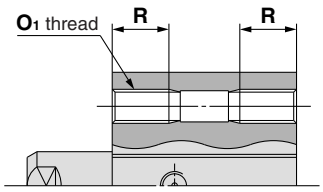
ø12 to ø25/Spring Extend Without Auto Switch

Standard (Through-hole): CQ2B





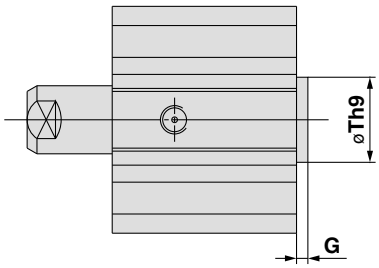
Both ends tapped: CQ2A



Both Ends Tapped (mm)

Bore size (mm)	O_1	R
12	M4 x 0.7	7
16	M4 x 0.7	7
20	M6 x 1.0	10
25	M6 x 1.0	10

With boss on head end

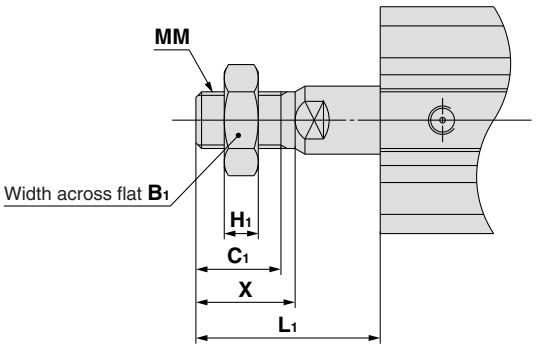


With Boss on Head End (mm)

Bore size (mm)	G	Th9
12	1.5	$15^{0}_{-0.043}$
16	1.5	$20^{0}_{-0.052}$
20	2	$13^{0}_{-0.043}$
25	2	$15^{0}_{-0.043}$

Note) With boss on rod end: Option (Suffix "-XC36" to the end of model number.)

Rod end male thread



Rod End Male Thread (mm)

Bore size (mm)	B_1	C_1	H_1	L_1 5st	L_1 10st	MM	X
12	8	9	4	19	24	M5 x 0.8	10.5
16	10	10	5	20.5	25.5	M6 x 1.0	12
20	13	12	5	23.5	28.5	M8 x 1.25	14
25	17	15	6	27.5	32.5	M10 x 1.25	17.5

Standard

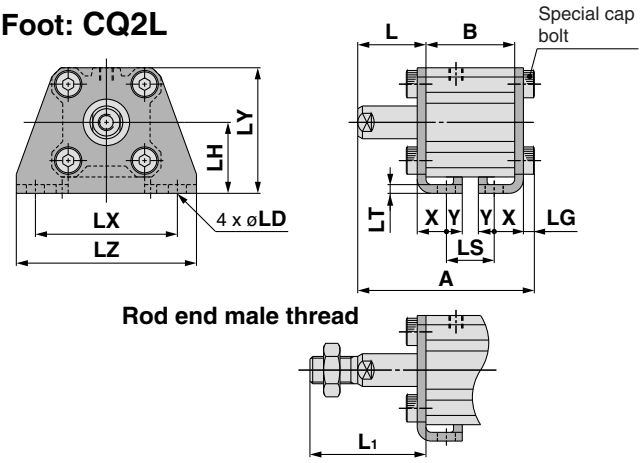
(mm)

Bore size (mm)	Stroke (mm)	A	B	C	D	E	H	I	K	L	M	N	O	Q	Z
12	5	30.5	22	6	6	25	M3 x 0.5	32	5	8.5	15.5	3.5	6.5 depth 3.5	7.5	—
	10	40.5	27							13.5					
16	5	32	23.5	8	8	29	M4 x 0.7	38	6	8.5	20	3.5	6.5 depth 3.5	8	10
	10	42	28.5							13.5					
20	5	34	24.5	7	10	36	M5 x 0.8	47	8	9.5	25.5	5.5	9 depth 7	9	10
	10	44	29.5							14.5					
25	5	37.5	27.5	12	12	40	M6 x 1.0	52	10	10	28	5.5	9 depth 7	11	10
	10	47.5	32.5							15					

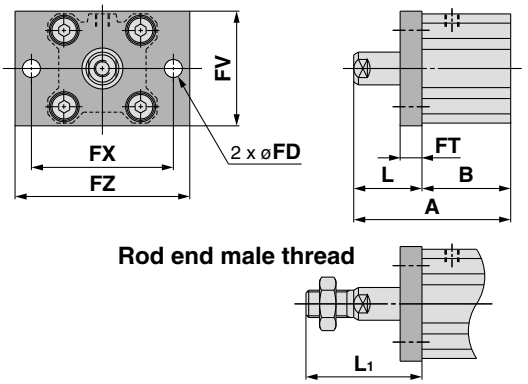
∗ For details about the rod end nut and accessory brackets, refer to page 19.

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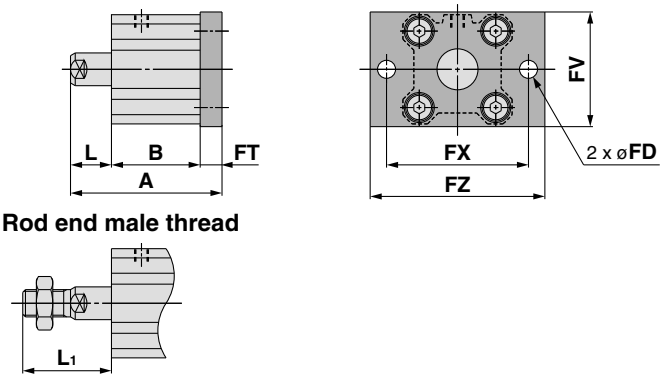
Foot: CQ2L



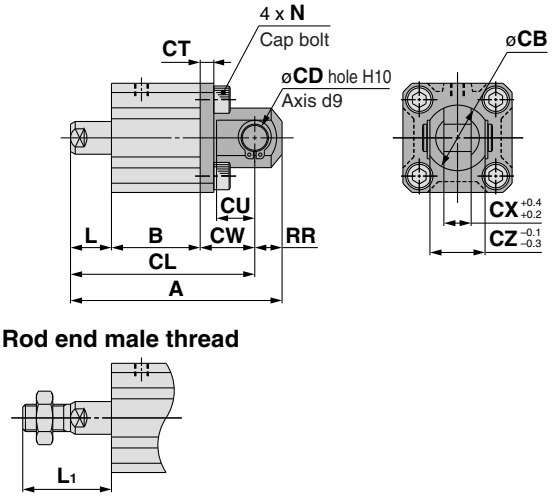
Rod flange: CQ2F



Head flange: CQ2G



Double clevis: CQ2D



Foot

(mm)

Bore size (mm)	A		B		L		L1		LD	LG	LH	LS	
	5st	10st	5st	10st	5st	10st	5st	10st				5st	10st
12	45.3	55.3	22	27	18.5	23.5	29	34	4.5	2.8	17	10	15
16	46.8	56.8	23.5	28.5	18.5	23.5	30.5	35.5	4.5	2.8	19	11.5	16.5
20	51.2	61.2	24.5	29.5	19.5	24.5	33.5	38.5	6.6	4	24	12.5	17.5
25	54.7	64.7	27.5	32.5	20	25	37.5	42.5	6.6	4	26	12.5	17.5

Bore size (mm)	LT	LX	LY	LZ	X	Y
12	2	34	29.5	44	8	4.5
16	2	38	33.5	48	8	5
20	3.2	48	42	62	9.2	5.8
25	3.2	52	46	66	10.7	5.8

Foot bracket material: Carbon steel
Surface treatment: Nickel plated

Rod Flange

(mm)

Bore size (mm)	A		B		FD	FT	FV	FX	FZ	L		L1	
	5st	10st	5st	10st						5st	10st	5st	10st
12	40.5	50.5	22	27	4.5	5.5	25	45	55	18.5	23.5	29	34
16	42	52	23.5	28.5	4.5	5.5	30	45	55	18.5	23.5	30.5	35.5
20	44	54	24.5	29.5	6.6	8	39	48	60	19.5	24.5	33.5	38.5
25	47.5	57.5	27.5	32.5	6.6	8	42	52	64	20	25	37.5	42.5

Flange bracket material: Carbon steel
Surface treatment: Nickel plated

Head Flange

(mm)

Bore size (mm)	A		L		L1	
	5st	10st	5st	10st	5st	10st
12	36	46	8.5	13.5	19	24
16	37.5	47.5	8.5	13.5	20.5	25.5
20	42	52	9.5	14.5	23.5	28.5
25	45.5	55.5	10	15	27.5	32.5

Flange bracket material: Carbon steel
Surface treatment: Nickel plated

∗ The dimensions except A, L and L1 are the same as those of the rod flange.

Double Clevis

(mm)

Bore size (mm)	A		B		CB	CD	CL		CT	CU	CW	CX	CZ
	5st	10st	5st	10st			5st	10st					
12	50.5	60.5	22	27	12	5	44.5	54.5	4	7	14	5	10
16	53	63	23.5	28.5	14	5	47	57	4	10	15	6.5	12
20	61	71	24.5	29.5	20	8	52	62	5	12	18	8	16
25	67.5	77.5	27.5	32.5	24	10	57.5	67.5	5	14	20	10	20

Bore size (mm)	L		L1		N	RR
	5st	10st	5st	10st		
12	8.5	13.5	19	24	M4 x 0.7	6
16	8.5	13.5	20.5	25.5	M4 x 0.7	6
20	9.5	14.5	23.5	28.5	M6 x 1.0	9
25	10	15	27.5	32.5	M6 x 1.0	10

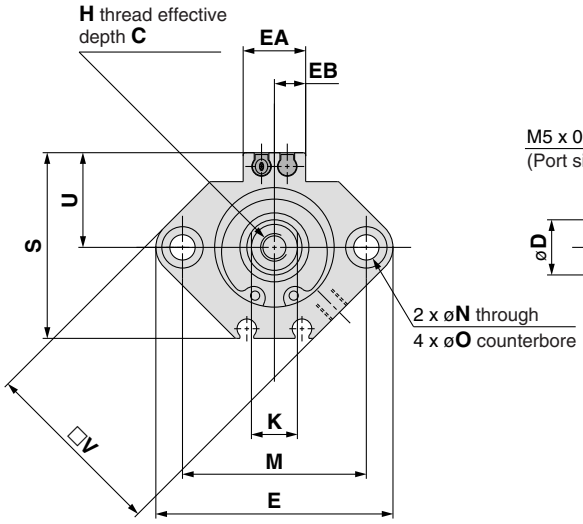
Double clevis bracket material: Carbon steel
Surface treatment: Nickel plated

∗ For details about the rod end nut and accessory brackets, refer to page 19.
∗ Double clevis pin and retaining rings are included.

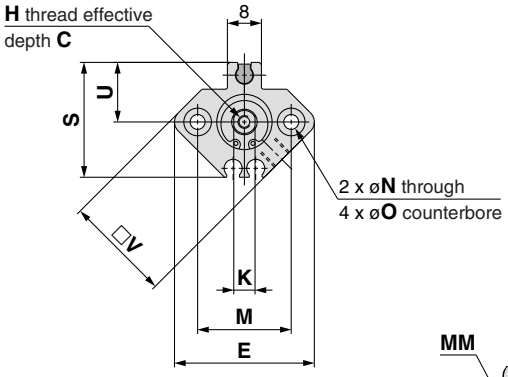
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ø12 to ø25/Spring Extend With Auto Switch

Standard (Through-hole): CDQ2B

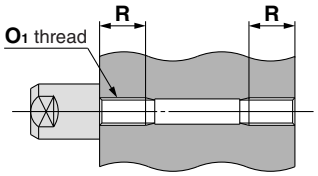


ø16 to ø25



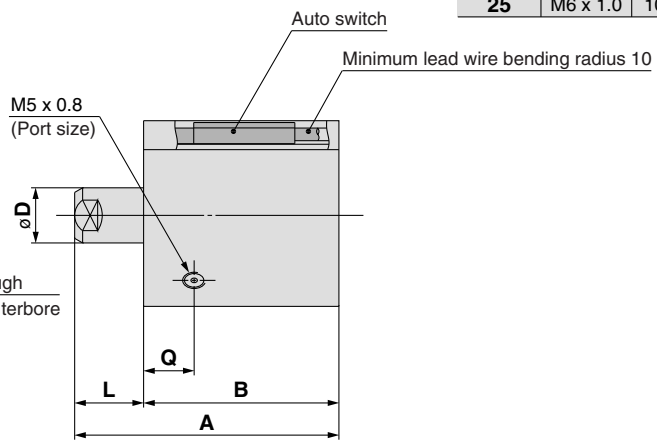
ø12

Both ends tapped: CDQ2A

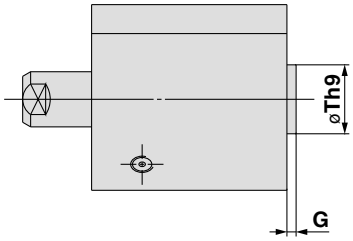


Both Ends Tapped (mm)

Bore size (mm)	O_1	R
12	M4 x 0.7	7
16	M4 x 0.7	7
20	M6 x 1.0	10
25	M6 x 1.0	10



With boss on head end

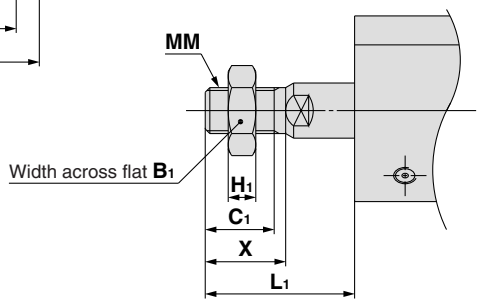


With Boss on Head End (mm)

Bore size (mm)	G	Th9
12	1.5	$15^{0}_{-0.043}$
16	1.5	$20^{0}_{-0.052}$
20	2	$13^{0}_{-0.043}$
25	2	$15^{0}_{-0.043}$

Note) With boss on rod end: Option (Suffix "-XC36" to the end of model number.)

Rod end male thread



Rod End Male Thread (mm)

Bore size (mm)	B_1	C_1	H_1	L_1		MM	X
				5st	10st		
12	8	9	4	19	24	M5 x 0.8	10.5
16	10	10	5	20.5	25.5	M6 x 1.0	12
20	13	12	5	23.5	28.5	M8 x 1.25	14
25	17	15	6	27.5	32.5	M10 x 1.25	17.5

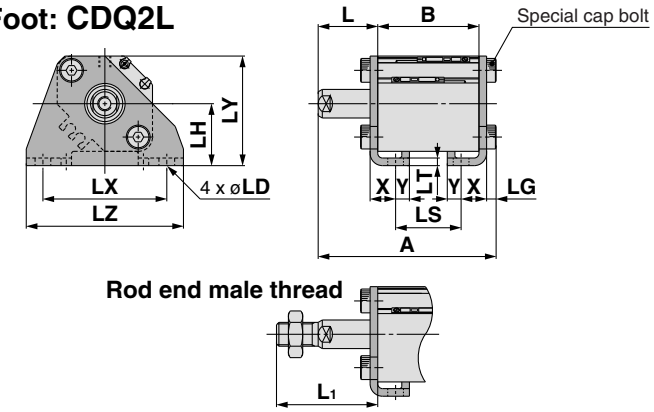
Standard For auto switch proper mounting position and its mounting height, refer to pages 169 to 175. (mm)

Bore size (mm)	Stroke (mm)	A	B	C	D	E	EA	EB	H	K	L	M	N	O	Q	S	U	V
12	5	45.9	37.4	6	6	33	—	—	M3 x 0.5	5	8.5	22	3.5	6.5 depth 3.5	11	27.5	14	25
	10	55.9	42.4								13.5							
16	5	44	35.5	8	8	37	13.2	6.6	M4 x 0.7	6	8.5	28	3.5	6.5 depth 3.5	10	29.5	15	29
	10	54	40.5								13.5							
20	5	46	36.5	7	10	47	13.6	6.8	M5 x 0.8	8	9.5	36	5.5	9 depth 7	10.5	35.5	18	36
	10	56	41.5								14.5							
25	5	47.5	37.5	12	12	52	13.6	6.8	M6 x 1.0	10	10	40	5.5	9 depth 7	11	40.5	21	40
	10	57.5	42.5								15							

∗ For details about the rod end nut and accessory brackets, refer to page 19.

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Foot: CDQ2L



Foot

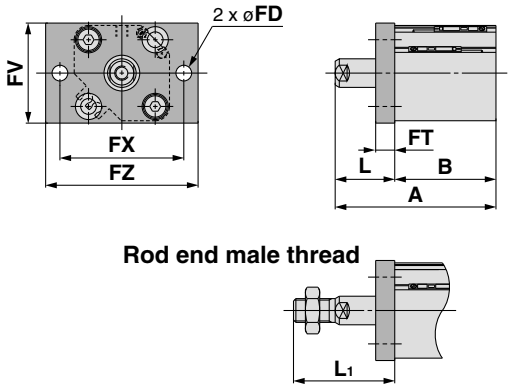
(mm)

Bore size (mm)	A		B		L		L1		LD	LG	LH	LS	
	5st	10st	5st	10st	5st	10st	5st	10st				5st	10st
12	60.7	70.7	37.4	42.4	18.5	23.5	29	34	4.5	2.8	17	25.4	30.4
16	58.8	68.8	35.5	40.5	18.5	23.5	30.5	35.5	4.5	2.8	19	23.5	28.5
20	63.2	73.2	36.5	41.5	19.5	24.5	33.5	38.5	6.6	4	24	24.5	29.5
25	64.7	74.7	37.5	42.5	20	25	37.5	42.5	6.6	4	26	22.5	27.5

Bore size (mm)	LT	LX	LY	LZ	X	Y
12	2	34	29.5	44	8	4.5
16	2	38	33.5	48	8	5
20	3.2	48	42	62	9.2	5.8
25	3.2	52	46	66	10.7	5.8

Foot bracket material: Carbon steel
Surface treatment: Nickel plated

Rod flange: CDQ2F



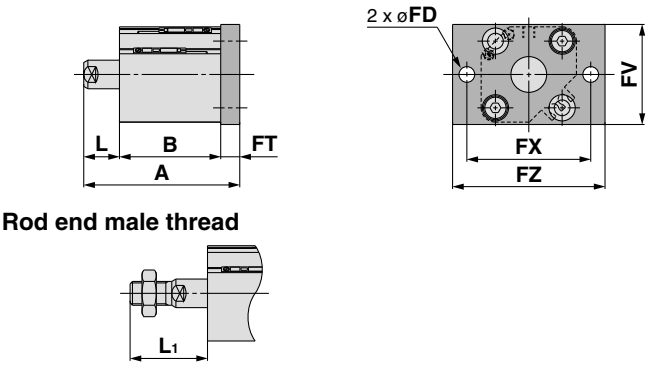
Rod Flange

(mm)

Bore size (mm)	A		B		FD	FT	FV	FX	FZ	L		L1	
	5st	10st	5st	10st						5st	10st	5st	10st
12	55.9	65.9	37.4	42.4	4.5	5.5	25	45	55	18.5	23.5	29	34
16	54	64	35.5	40.5	4.5	5.5	30	45	55	18.5	23.5	30.5	35.5
20	56	66	36.5	41.5	6.6	8	39	48	60	19.5	24.5	33.5	38.5
25	57.5	67.5	37.5	42.5	6.6	8	42	52	64	20	25	37.5	42.5

Flange bracket material: Carbon steel
Surface treatment: Nickel plated

Head flange: CDQ2G



Head Flange

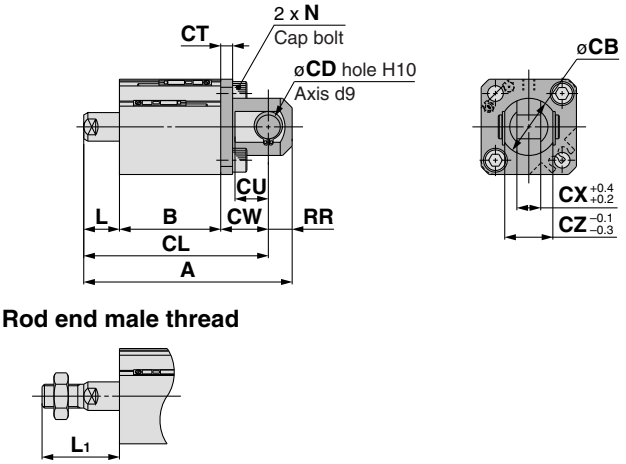
(mm)

Bore size (mm)	A		L		L1	
	5st	10st	5st	10st	5st	10st
12	51.4	61.4	8.5	13.5	19	24
16	49.5	59.5	8.5	13.5	20.5	25.5
20	54	64	9.5	14.5	23.5	28.5
25	55.5	65.5	10	15	27.5	32.5

Flange bracket material: Carbon steel
Surface treatment: Nickel plated

∗ The dimensions except A, L and L1 are the same as those of the rod flange.

Double clevis: CDQ2D



Double Clevis

(mm)

Bore size (mm)	A		B		CB	CD	CL		CT	CU	CW	CX	CZ
	5st	10st	5st	10st			5st	10st					
12	65.9	75.9	37.4	42.4	12	5	59.9	69.9	4	7	14	5	10
16	65	75	35.5	40.5	14	5	59	69	4	10	15	6.5	12
20	73	83	36.5	41.5	20	8	64	74	5	12	18	8	16
25	77.5	87.5	37.5	42.5	24	10	67.5	77.5	5	14	20	10	20

Bore size (mm)	L		L1		N	RR
	5st	10st	5st	10st		
12	8.5	13.5	19	24	M4 x 0.7	6
16	8.5	13.5	20.5	25.5	M4 x 0.7	6
20	9.5	14.5	23.5	28.5	M6 x 1.0	9
25	10	15	27.5	32.5	M6 x 1.0	10

Double clevis bracket material: Carbon steel
Surface treatment: Nickel plated

∗ For details about the rod end nut and accessory brackets, refer to page 19.
∗ Double clevis pin and retaining rings are included.

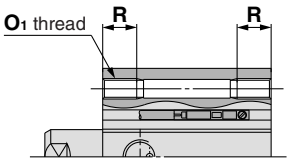
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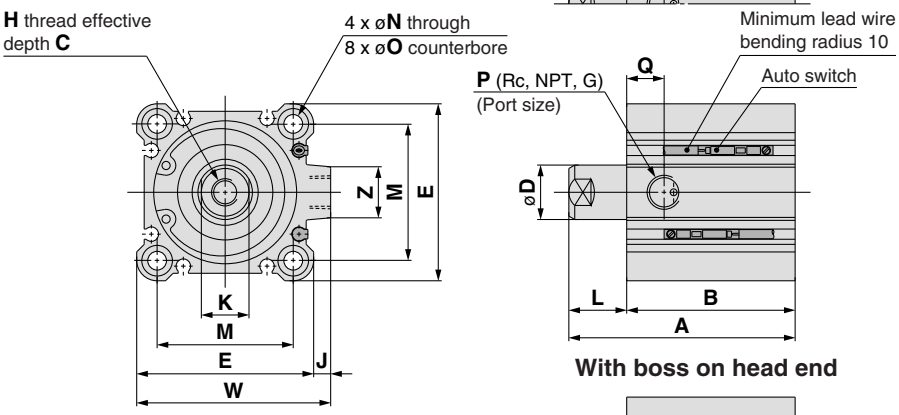
ø32 to ø50/Spring Extend With Auto Switch

(In the case of without auto switches, the A, B, P and Q dimensions will be only changed. Refer to the dimension table.)

Standard (Through-hole): CQ2B/CDQ2B

Both ends tapped: CQ2A/CDQ2A

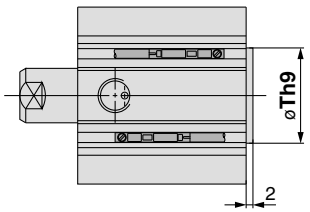




Both Ends Tapped (mm)

Bore size (mm)	O1	R
32	M6 x 1.0	10
40	M6 x 1.0	10
50	M8 x 1.25	14

With boss on head end

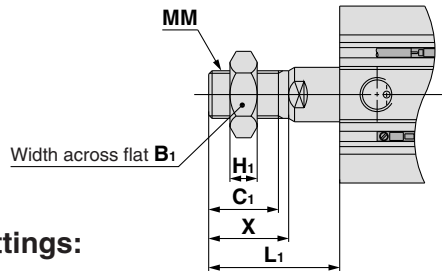


With Boss on Head End (mm)

Bore size (mm)	Th9
32	$21^{0}_{-0.052}$
40	$28^{0}_{-0.052}$
50	$35^{0}_{-0.062}$

Note) With boss on rod end: Option (Suffix "-XC36" to the end of model number.)

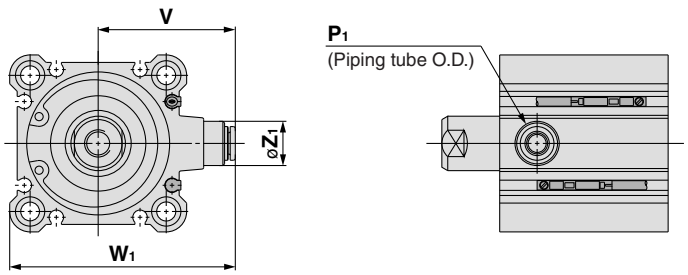
Rod end male thread



Rod End Male Thread (mm)

Bore size (mm)	B1	C1	H1	L1			MM	X
				5st	10st	20st		
32	22	20.5	8	33.5	38.5	—	M14 x 1.5	23.5
40	22	20.5	8	33.5	38.5	—	M14 x 1.5	23.5
50	27	26	11	—	43.5	53.5	M18 x 1.5	28.5

Built-in one-touch fittings: ø32 to ø50



Built-in One-touch Fittings (mm)

Bore size (mm)	Z1	P1	V	W1
32	13	6	36.5	59
40	13	6	40.5	66.5
50	16	8	50	82

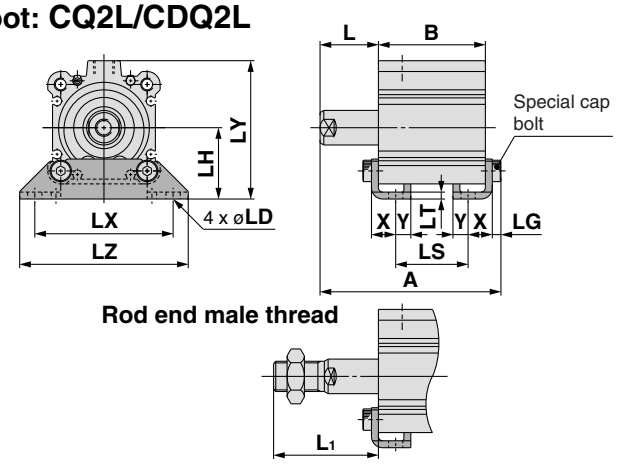
Standard For auto switch proper mounting position and its mounting height, refer to pages 169 to 175. (mm)

Bore size (mm)	Stroke (mm)	Without auto switch				With auto switch				C	D	E	H	J	K	L	M	N	O	W	Z
		A	B	P	Q	A	B	P	Q												
32	5	40	28	M5 x 0.8	11.5	50	38	1/8	10.5	13	16	45	M8 x 1.25	4.5	14	12	34	5.5	9 depth 7	49.5	14
	10	50	33	1/8	10.5	60	43									17					
40	5	46.5	34.5	1/8	11	56.5	44.5	1/8	11	13	16	52	M8 x 1.25	5	14	12	40	5.5	9 depth 7	57	15
	10	56.5	39.5			66.5	49.5									17					
50	10	68.5	40.5	1/4	10.5	68.5	50.5	1/4	10.5	15	20	64	M10 x 1.5	7	17	18	50	6.6	11 depth 8	71	19
	20	78.5	50.5			88.5	60.5									28					

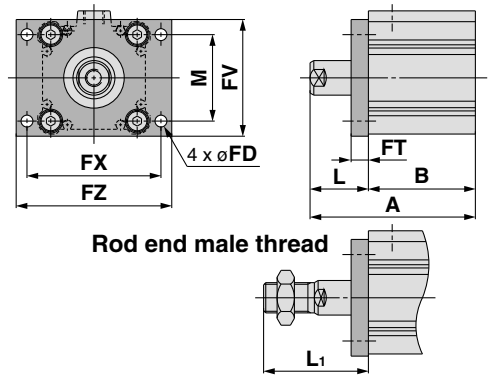
∗ For details about the rod end nut and accessory brackets, refer to page 19.

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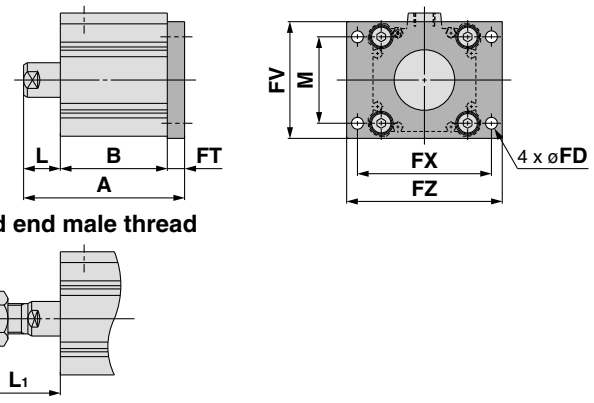
Foot: CQ2L/CDQ2L



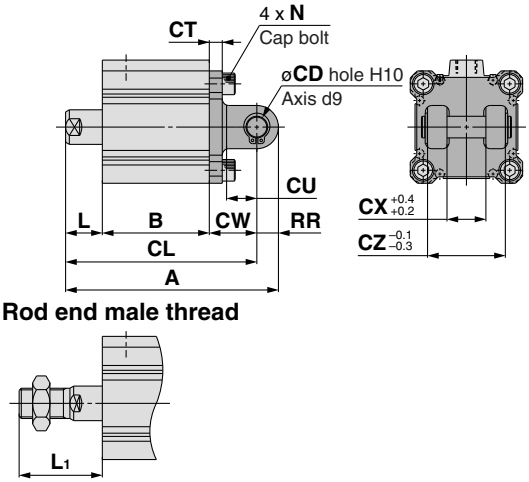
Rod flange: CQ2F/CDQ2F



Head flange: CQ2G/CDQ2G



Double clevis: CQ2D/CDQ2D



Foot

(mm)

Bore size (mm)	Without auto switch									With auto switch								
	A			B			LS			A			B			LS		
	5st	10st	20st	5st	10st	20st	5st	10st	20st	5st	10st	20st	5st	10st	20st	5st	10st	20st
32	57.2	67.2	–	28	33	–	12	17	–	67.2	77.2	–	38	43	–	22	27	–
40	63.7	73.7	–	34.5	39.5	–	18.5	23.5	–	73.7	83.7	–	44.5	49.5	–	28.5	33.5	–
50	–	76.7	96.7	–	40.5	50.5	–	17.5	27.5	–	86.7	106.7	–	50.5	60.5	–	27.5	37.5

Bore size (mm)	L			L1			LD	LG	LH	LT	LX	LY	LZ	X	Y
	5st	10st	20st	5st	10st	20st									
32	22	27	–	43.5	48.5	–	6.6	4	30	3.2	57	57	71	11.2	5.8
40	22	27	–	43.5	48.5	–	6.6	4	33	3.2	64	64	78	11.2	7
50	–	28	38	–	53.5	63.5	9	5	39	3.2	79	78	95	14.7	8

Foot bracket material: Carbon steel
Surface treatment: Nickel plated

Rod Flange

(mm)

Bore size (mm)	Without auto switch						With auto switch						FD	FT	FV	FX	FZ
	A			B			A			B							
	5st	10st	20st	5st	10st	20st	5st	10st	20st	5st	10st	20st					
32	50	60	–	28	33	–	60	70	–	38	43	–	5.5	8	45	56	65
40	56.5	66.5	–	34.5	39.5	–	66.5	76.5	–	44.5	49.5	–	5.5	8	54	62	72
50	–	68.5	88.5	–	40.5	50.5	–	78.5	98.5	–	50.5	60.5	6.6	9	67	76	89

Bore size (mm)	L			L1			M
	5st	10st	20st	5st	10st	20st	
32	22	27	–	43.5	48.5	–	34
40	22	27	–	43.5	48.5	–	40
50	–	28	38	–	53.5	63.5	50

Flange bracket material: Carbon steel
Surface treatment: Nickel plated

Head Flange

(mm)

Bore size (mm)	Without auto switch			With auto switch			L			L1		
	A			A								
	5st	10st	20st	5st	10st	20st	5st	10st	20st	5st	10st	20st
32	48	58	–	58	68	–	12	17	–	33.5	38.5	–
40	54.5	64.5	–	64.5	74.5	–	12	17	–	33.5	38.5	–
50	–	67.5	87.5	–	77.5	97.5	–	18	28	–	43.5	53.5

Flange bracket material: Carbon steel
Surface treatment: Nickel plated

* The dimensions except A, L and L1 are the same as those of the rod flange.

Double Clevis

(mm)

Bore size (mm)	Without auto switch									With auto switch								
	A			B			CL			A			B			CL		
	5st	10st	20st	5st	10st	20st	5st	10st	20st	5st	10st	20st	5st	10st	20st	5st	10st	20st
32	70	80	–	28	33	–	60	70	–	80	90	–	38	43	–	70	80	–
40	78.5	88.5	–	34.5	39.5	–	68.5	78.5	–	88.5	98.5	–	44.5	49.5	–	78.5	88.5	–
50	–	100.5	120.5	–	40.5	50.5	–	86.5	106.5	–	110.5	130.5	–	50.5	60.5	–	96.5	116.5

Bore size (mm)	CD	CT	CU	CW	CX	CZ	L			L1			N	RR
							5st	10st	20st	5st	10st	20st		
32	10	5	14	20	18	36	12	17	–	33.5	38.5	–	M6 x 1.0	10
40	10	6	14	22	18	36	12	17	–	33.5	38.5	–	M6 x 1.0	10
50	14	7	20	28	22	44	–	18	28	–	43.5	53.5	M8 x 1.25	14

Double clevis bracket material: Cast iron
Surface treatment: Painted

* For details about the rod end nut and accessory brackets, refer to page 19.
* Double clevis pin and retaining rings are included.

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Compact Cylinder: Large Bore Size
Double Acting, Single Rod
Series CQ2
ø125, ø140, ø160, ø180, ø200

How to Order

Without auto switch CQ2B 125 [ ] – 30 DC [ ] Z – [ ]

With auto switch CDQ2B 125 [ ] – 30 DC [ ] Z – M9BW [ ] – [ ]

With auto switch
(Built-in magnet)

Mounting

B	Through-hole/Both ends tapped common (Standard)

∗ Cylinder mounting bolts are not included. Order them separately referring to "Mounting Bolt for CQ2B" on page 59.

Bore size

125	125 mm
140	140 mm
160	160 mm
180	180 mm
200	200 mm

Port thread type

Nil	Rc
TN	NPT
TF	G

Cylinder stroke (mm)
Refer to the next page for standard strokes.

Action

D	Double acting

Cushion

C	Rubber bumper

Body option

Nil	Standard (Rod end female thread)
M	Rod end male thread

Auto switch mounting groove

Z	ø125 to ø200	4 surfaces

Auto switch

Nil	Without auto switch

∗ Refer to the below table for applicable auto switches.

Number of auto switches

Nil	2 pcs.
S	1 pc.
n	"n" pcs.

Made to Order
Refer to the next page for details.

Built-in Magnet Cylinder Model

If a built-in magnet cylinder without an auto switch is required, there is no need to enter the symbol for the auto switch.
(Example) CDQ2B140-30DCZ

Applicable Auto Switches/Refer to pages 1263 to 1371 in Best Pneumatics No. 2 for further information on auto switches.

Type	Special function	Electrical entry	Indicator light	Wiring (Output)	Load voltage DC	Load voltage AC	Auto switch model Perpendicular	Auto switch model In-line	Lead wire length (m) 0.5 (Nil)	1 (M)	3 (L)	5 (Z)	None (N)	Pre-wired connector	Applicable load	
Solid state auto switch	—	Grommet	Yes	3-wire (NPN)	5 V, 12 V	—	M9NV	M9N	●	●	●	○	—	○	IC circuit	Relay, PLC
				3-wire (PNP)			M9PV	M9P	●	●	●	○	—	○		
				2-wire	12 V		M9BV	M9B	●	●	●	○	—	○	—	
	Diagnostic indication (2-color indication)			3-wire (NPN)	5 V, 12 V		M9NWV	M9NW	●	●	●	○	—	○	IC circuit	
				3-wire (PNP)			M9PWV	M9PW	●	●	●	○	—	○		
				2-wire	12 V		M9BWV	M9BW	●	●	●	○	—	○	—	
	Water resistant (2-color indication)			3-wire (NPN)	5 V, 12 V		M9NAV**	M9NA**	○	○	●	○	—	○	IC circuit	
				3-wire (PNP)			M9PAV**	M9PA**	○	○	●	○	—	○		
				2-wire	12 V		M9BAV**	M9BA**	○	○	●	○	—	○	—	
Reed auto switch	—	Grommet	Yes	3-wire (NPN equivalent)	—	5 V	—	A96V	A96	●	—	●	—	—	—	IC circuit	—
			No	2-wire	24 V	12 V	100 V	A93V	A93	●	—	●	—	—	—	—	Relay, PLC
						5 V, 12 V	100 V or less	A90V	A90	●	—	●	—	—	—	IC circuit	

∗ ∗ Water resistant type auto switches can be mounted on the above models, but in such case SMC cannot guarantee water resistance. Consult with SMC regarding water resistant types with the above model numbers.

∗ Lead wire length symbols: 0.5 m ····· Nil (Example) M9NW
1 m ····· M (Example) M9NWM
3 m ····· L (Example) M9NWL
5 m ····· Z (Example) M9NWZ

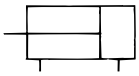
∗ Solid state auto switches marked with "○" are produced upon receipt of order.

∗ There are other applicable auto switches other than the listed above. For details, refer to page 175.
∗ For details about auto switches with pre-wired connector, refer to pages 1328 and 1329 in Best Pneumatics No. 2.

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JIS Symbol
Double acting,
Single rod



Made to Order

Made to Order

(For details, refer to pages 177 to 207.)

Symbol	Specifications
-XB10	Intermediate stroke (Exclusive body type)
-X271	Fluororubber seals, ø125 to ø160 only

Specifications

Bore size (mm)	125	140	160	180	200
Action	Double acting, Single rod				
Fluid	Air				
Proof pressure	1.5 MPa			1.05 MPa	
Maximum operating pressure	1.0 MPa			0.7 MPa	
Minimum operating pressure	0.05 MPa				
Ambient and fluid temperature	Without auto switch: –10 to 70°C (No freezing) With auto switch: –10 to 60°C (No freezing)				
Lubrication	Not required (Non-lube)				
Piston speed	50 to 500 mm/s			20 to 400 mm/s	
Allowable kinetic energy (J)	7.4	9.8	12.4		
Stroke length tolerance	$^{+1.4}_{0}$ mm Note)				

Note) Stroke length tolerance does not include the amount of bumper change.

Standard Strokes

(mm)

Bore size (mm)	Standard stroke
125, 140, 160 180, 200	10, 20, 30, 40, 50, 75, 100, 125, 150, 175, 200, 250, 300

Manufacture of Intermediate Strokes

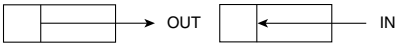
Type	A spacer is installed in the standard stroke body.		Exclusive body (-XB10)	
Part no.	Refer to “How to Order” for the standard model number. (P. 57)		Suffix “-XB10” to the end of standard model number. (P. 57)	
Description	Strokes in 5 mm intervals are available by installing a spacer in the standard stroke cylinder.		Strokes in 1 mm intervals are available by using an exclusive body with the specified stroke.	
Stroke range	Bore size	Stroke range	Bore size	Stroke range
	125 to 200	5 to 295	125 to 160	11 to 299
Example	Part no.: CQ2B160-165DCZ CQ2B160-175DCZ with 10 mm width spacer inside The B dimension is 266 mm.		Part no.: CQ2B160-165DCZ-XB10 Makes 165 mm stroke tube. The B dimension is 256 mm.	

Refer to pages 169 to 175 for the specifications of cylinders with auto switches.

- Auto switch proper mounting position (detection at stroke end) and its mounting height
- Minimum stroke for auto switch mounting
- Operating range
- Auto switch mounting brackets/Part no.

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Theoretical Output



(N)

Bore size (mm)	Operating direction	Operating pressure (MPa)		
		0.3	0.5	0.7
125	IN	3376	5627	7878
	OUT	3682	6136	8590
140	IN	4313	7188	10063
	OUT	4618	7697	10776
160	IN	5655	9425	13195
	OUT	6032	10053	14074
180	IN	7257	12095	16933
	OUT	7634	12724	17813
200	IN	9048	15080	21112
	OUT	9425	15708	21991

Weight

Without Auto Switch

(kg)

Bore size (mm)	Cylinder stroke (mm)												
	10	20	30	40	50	75	100	125	150	175	200	250	300
125	5.24	5.48	5.71	5.94	6.18	6.76	7.35	7.93	8.52	9.10	9.69	10.86	12.03
140	6.19	6.44	6.71	6.98	7.25	7.90	8.57	9.23	9.90	10.56	11.23	12.55	13.88
160	8.57	8.88	9.20	9.52	9.84	10.64	11.44	12.25	13.05	13.85	14.65	16.26	17.85
180	11.54	11.92	12.31	12.70	13.09	14.05	15.03	16.00	16.97	17.93	18.90	20.84	22.78
200	14.56	15.07	15.49	15.92	16.34	17.41	18.47	19.54	20.60	21.67	22.82	24.85	26.99

With Auto Switch

(kg)

Bore size (mm)	Cylinder stroke (mm)												
	10	20	30	40	50	75	100	125	150	175	200	250	300
125	5.30	5.54	5.77	6.01	6.24	6.83	7.40	7.99	8.58	9.16	9.75	10.92	12.09
140	6.26	6.51	6.78	7.05	7.32	7.97	8.64	9.30	9.97	10.63	11.30	12.62	13.95
160	8.65	8.96	9.28	9.60	9.92	10.72	11.52	12.33	13.13	13.93	14.73	16.34	17.93
180	11.62	12.00	12.39	12.78	13.17	14.13	15.11	16.08	17.05	18.01	18.98	20.92	22.86
200	14.64	15.15	15.57	16.00	16.42	17.49	18.55	19.62	20.68	21.75	22.90	24.93	27.07

Additional Weight

(kg)

Bore size (mm)		**125**	**140**	**160 180 200**
Rod end male thread	Male thread	0.31	0.31	0.48
	Nut	0.16	0.16	0.26

Calculation: (Example) **CDQ2B125-30DCMZ**

- Basic weight: CDQ2B125-30DCZ····· 5.77 kg
- Additional weight: Rod end male thread··· 0.47 kg

6.24 kg

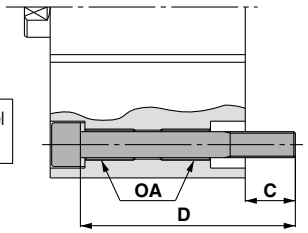
Mounting Bolt for CQ2B

Mounting method: Mounting bolt for through-hole mounting of the CQ2B is available as an option. Refer to the following for ordering procedures. Order the actual number of bolts that will be used.

Example) CQ-M12x100L 4 pcs.

Note 1) To install a through-hole type mounting bolt, make sure to use the flat washer that is provided.
Note 2) For mounting bolts for the stroke length exceeding 100 mm, use the OA screw provided on the cylinder tube to secure the cylinder.

Material: Chromium molybdenum steel
Surface treatment: Nickel plated



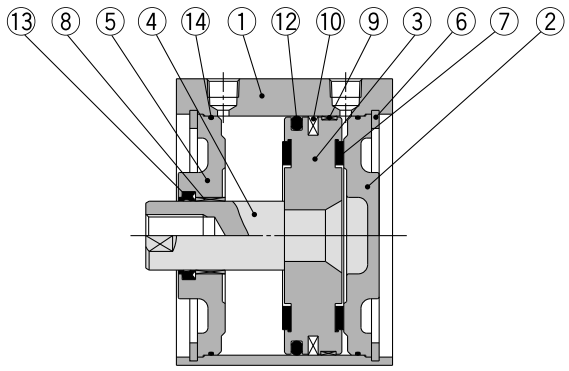
Cylinder model	C	D	Mounting bolt part no.
C□Q2B125/140-10DCZ	22.9	100	CQ-M12 x 100L
-20DCZ		110	x 110L
-30DCZ		120	x 120L
-40DCZ		130	x 130L
-50DCZ		140	x 140L
-75DCZ		165	x 165L
-100DCZ		190	x 190L
C□Q2B160-10DCZ	27.7	110	CQ-M14 x 110L
-20DCZ		120	x 120L
-30DCZ		130	x 130L
-40DCZ		140	x 140L
-50DCZ		150	x 150L
-75DCZ		175	x 175L
-100DCZ		200	x 200L

Cylinder model	C	D	Mounting bolt part no.
C□Q2B180-10DCZ	36	125	CQ-M18 x 125L
-20DCZ		135	x 135L
-30DCZ		145	x 145L
-40DCZ		155	x 155L
-50DCZ		165	x 165L
-75DCZ		190	x 190L
-100DCZ		215	x 215L
C□Q2B200-10DCZ	39	135	CQ-M18 x 135L
-20DCZ		145	x 145L
-30DCZ		155	x 155L
-40DCZ		165	x 165L
-50DCZ		175	x 175L
-75DCZ		200	x 200L
-100DCZ		225	x 225L

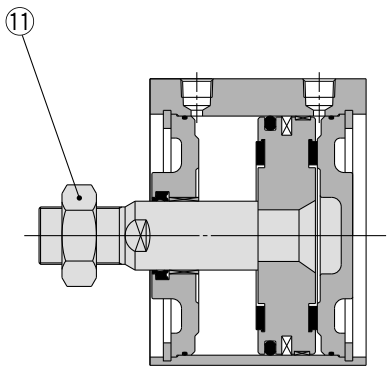
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Construction

Standard



Rod end male thread



Component Parts

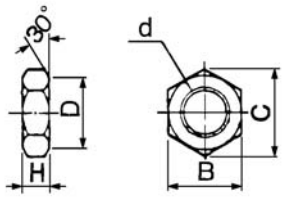
No.	Description	Material	Note
1	**Cylinder tube**	Aluminum alloy	Hard anodized
2	**Head cover**	Carbon steel	Nickel plated
3	**Piston**	Aluminum alloy	Chromated
4	**Piston rod**	Carbon steel	Hard chrome plated
5	**Rod cover**	Carbon steel	Nickel plated
6	**Retaining ring**	Carbon tool steel	Phosphate coated
7	**Bumper**	Urethane	
8	**Bushing**	Bearing alloy	
9	**Wear ring**	Resin	
10	**Magnet**	—	For CDQ2B□ only
11	**Rod end nut**	Carbon steel	Nickel plated
12	**Piston seal**	NBR	
13	**Rod seal**	NBR	
14	**Tube gasket**	NBR	

Replacement Parts/Seal Kit

Bore size (mm)	Kit no.	Contents
125	CQ2B125-PS	Kits include items ⑫, ⑬, ⑭ from the table.
140	CQ2B140-PS	
160	CQ2B160-PS	
180	CQ2B180-PS	
200	CQ2B200-PS	

∗ Seal kit includes ⑫, ⑬, ⑭. Order the seal kit, based on each bore size.
∗ Since the seal kit does not include a grease pack, order it separately.
Grease pack part no.: GR-S-010 (10 g)

Rod End Nut



Material: Carbon steel
Surface treatment: Nickel plated

Part no.	Applicable bore size (mm)	d	H	B	C	D
NT-12	125, 140	M30 x 1.5	18	46	53.1	44
NT-16	160, 180, 200	M36 x 1.5	21	55	63.5	53

Retaining Ring Installation/Removal

⚠ Caution

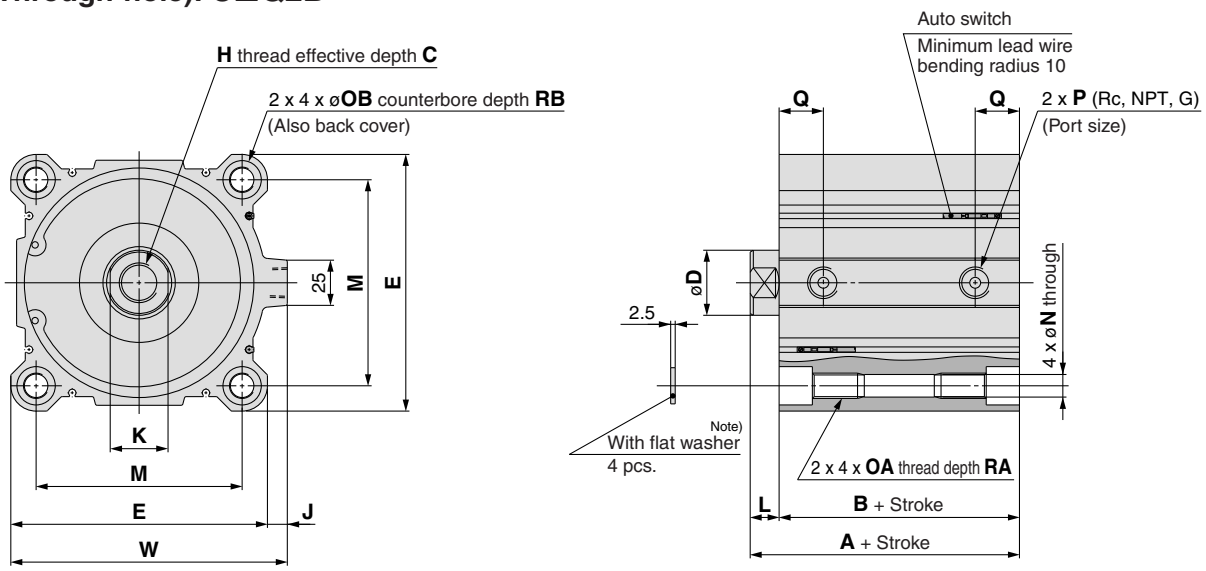
1. For installation and removal, use an appropriate pair of pliers (tool for installing a type C retaining ring).
2. Even if a proper plier (tool for installing a type C retaining ring) is used, it is likely to inflict damage to a human body or peripheral equipment, as a retaining ring may be flown out of the tip of a plier (tool for installing a type C retaining ring). Be much careful with the popping of a retaining ring. Besides, be certain that a retaining ring is placed firmly into the groove of rod cover before supplying air at the time of installment.

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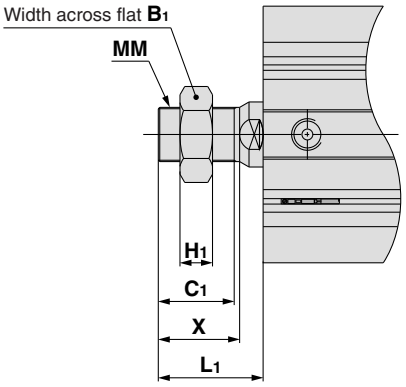
ø125 to ø160

The dimensions are the same with or without an auto switch.

Standard (Through-hole): C□Q2B



Rod end male thread



Rod End Male Thread (mm)

Bore size (mm)	B_1	C_1	H_1	L_1	MM	X
125	46	42	18	58	M30 x 1.5	45
140	46	42	18	58	M30 x 1.5	45
160	55	47	21	64	M36 x 1.5	50

(mm)

Bore size (mm)	Standard stroke	A	B	C	D	E	H	J	K	L	M	N	OA	OB	P	Q	RA	RB	W
125	10, 20, 30, 40, 50	99	83	30	36	142	M22 x 2.5	11	32	16	114	12.5	M14 x 2	21.2	3/8	24.5	25	18.4	153
140	75, 100, 125, 150	99	83	30	36	158	M22 x 2.5	10	32	16	128	12.5	M14 x 2	21.2	3/8	24.5	25	18.4	168
160	175, 200, 250, 300	108	91	33	40	178	M24 x 3	10	36	17	144	14.5	M16 x 2	24.2	3/8	27.5	28	21.2	188

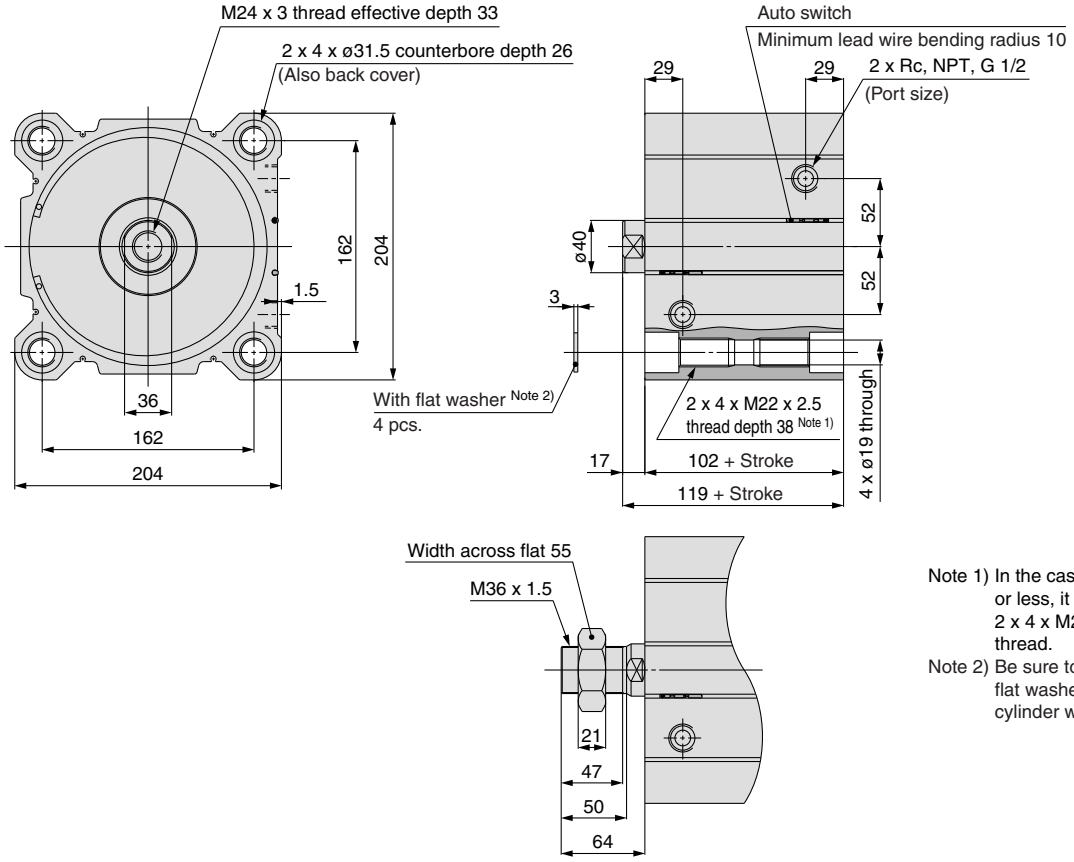
Note) Be sure to use the attached flat washer for mounting cylinder with through-holes.

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Dimensions
ø180, ø200

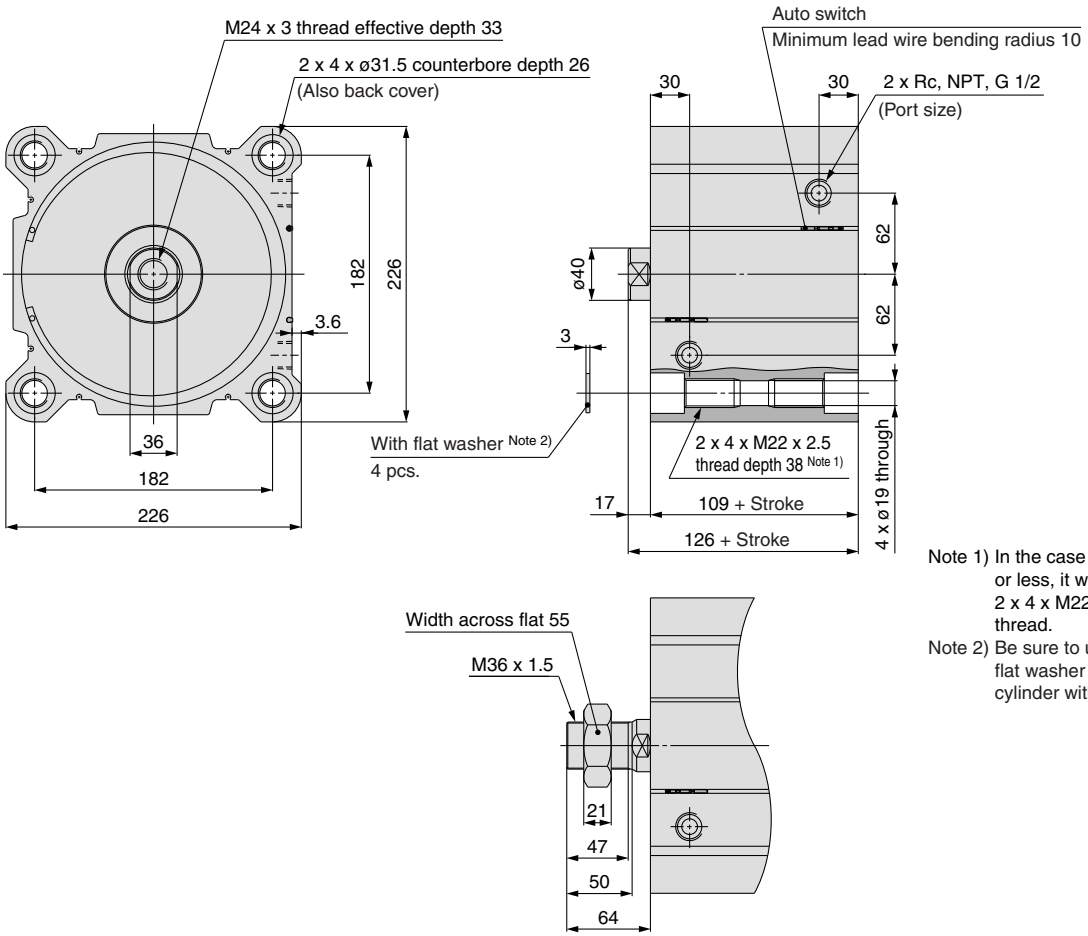
ø180

The dimensions are the same with or without an auto switch.



Note 1) In the case of 20 mm stroke or less, it would come with 2 x 4 x M22 x 2.5 through thread.
Note 2) Be sure to use the attached flat washer for mounting cylinder with through-holes.

ø200



Note 1) In the case of 20 mm stroke or less, it would come with 2 x 4 x M22 x 2.5 through thread.
Note 2) Be sure to use the attached flat washer for mounting cylinder with through-holes.

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Compact Cylinder: Large Bore Size
Double Acting, Double Rod
Series CQ2W
ø125, ø140, ø160, ø180, ø200

How to Order

Without auto switch CQ2W B 125 [ ] – 30 D C [ ] Z – [ ]

With auto switch CDQ2W B 125 [ ] – 30 D C [ ] Z – M9BW [ ] – [ ]

With auto switch
(Built-in magnet)

Type

W	Double rod

Mounting

B	Through-hole/Both ends tapped common (Standard)

∗ Cylinder mounting bolts are not included. Order them separately referring to "Mounting Bolt for CQ2WB" on page 66.

Bore size

125	125 mm
140	140 mm
160	160 mm
180	180 mm
200	200 mm

Port thread type

Nil	Rc
TN	NPT
TF	G

Cylinder stroke (mm)
Refer to the next page for standard strokes.

Action

D	Double acting

Cushion

C	Rubber bumper

Body option

Nil	Standard (Rod end female thread)
M	Rod end male thread

Auto switch mounting groove

Z	ø125 to ø200	4 surfaces

Auto switch

Nil	Without auto switch

∗ Refer to the below table for applicable auto switches.

Number of auto switches

Nil	2 pcs.
S	1 pc.
n	"n" pcs.

Made to Order
Refer to the next page for details.

Built-in Magnet Cylinder Model

If a built-in magnet cylinder without an auto switch is required, there is no need to enter the symbol for the auto switch.
(Example) CDQ2WB140-30DCZ

Applicable Auto Switches/Refer to pages 1263 to 1371 in Best Pneumatics No. 2 for further information on auto switches.

Type	Special function	Electrical entry	Indicator light	Wiring (Output)	Load voltage DC	Load voltage AC	Auto switch model Perpendicular	Auto switch model In-line	Lead wire length (m) 0.5 (Nil)	1 (M)	3 (L)	5 (Z)	None (N)	Pre-wired connector	Applicable load	
Solid state auto switch	——	Grommet	Yes	3-wire (NPN)	5 V, 12 V	—	M9NV	M9N	●	●	●	○	—	○	IC circuit	Relay, PLC
				3-wire (PNP)			M9PV	M9P	●	●	●	○	—	○		
				2-wire	12 V		M9BV	M9B	●	●	●	○	—	○	—	
	Diagnostic indication (2-color indication)			3-wire (NPN)	5 V, 12 V		M9NWV	M9NW	●	●	●	○	—	○	IC circuit	
				3-wire (PNP)			M9PWV	M9PW	●	●	●	○	—	○		
				2-wire	12 V		M9BWV	M9BW	●	●	●	○	—	○	—	
	Water resistant (2-color indication)			3-wire (NPN)	5 V, 12 V		M9NAV**	M9NA**	○	○	●	○	—	○	IC circuit	
				3-wire (PNP)			M9PAV**	M9PA**	○	○	●	○	—	○		
				2-wire	12 V		M9BAV**	M9BA**	○	○	●	○	—	○	—	
Reed auto switch	——	Grommet	Yes	3-wire (NPN equivalent)	—	5 V	—	A96V	A96	●	—	●	—	—	—	IC circuit	—
			No	2-wire	24 V	12 V	100 V	A93V	A93	●	—	●	—	—	—	—	Relay, PLC
						5 V, 12 V	100 V or less	A90V	A90	●	—	●	—	—	—	IC circuit	

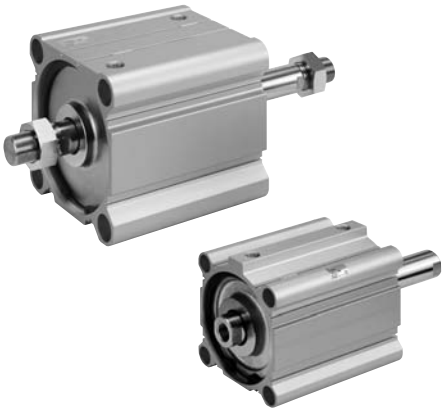
∗ ∗ Water resistant type auto switches can be mounted on the above models, but in such case SMC cannot guarantee water resistance. Consult with SMC regarding water resistant types with the above model numbers.

∗ Lead wire length symbols: 0.5 m ····· Nil (Example) M9NW
1 m ····· M (Example) M9NWM
3 m ····· L (Example) M9NWL
5 m ····· Z (Example) M9NWZ

∗ Solid state auto switches marked with "○" are produced upon receipt of order.

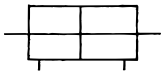
∗ There are other applicable auto switches other than the listed above. For details, refer to page 175.
∗ For details about auto switches with pre-wired connector, refer to pages 1328 and 1329 in Best Pneumatics No. 2.

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JIS Symbol

Double acting,
Double rod



Specifications

Bore size (mm)	125	140	160	180	200
Action	Double acting, Double rod				
Fluid	Air				
Proof pressure	1.5 MPa			1.05 MPa	
Maximum operating pressure	1.0 MPa			0.7 MPa	
Minimum operating pressure	0.05 MPa				
Ambient and fluid temperature	Without auto switch: –10 to 70°C (No freezing) With auto switch: –10 to 60°C (No freezing)				
Lubrication	Not required (Non-lube)				
Piston speed	50 to 500 mm/s			20 to 400 mm/s	
Allowable kinetic energy (J)	7.4	9.8	12.4		
Stroke length tolerance	$^{+1.4}_{0}$ mm Note)				

Note) Stroke length tolerance does not include the amount of bumper change.

Standard Strokes

(mm)

Bore size (mm)	Standard stroke
125, 140, 160 180, 200	10, 20, 30, 40, 50, 75, 100, 125, 150, 175, 200, 250, 300

Manufacture of Intermediate Strokes

Type	A spacer is installed in the standard stroke body.		Exclusive body (-XB10)	
Part no.	Suffix "-X633" to the end of standard model number. (P. 63)		Suffix "-XB10" to the end of standard model number. (P. 63)	
Description	Strokes in 5 mm intervals are available by installing a spacer in the standard stroke cylinder.		Strokes in 1 mm intervals are available by using an exclusive body with the specified stroke.	
Stroke range	Bore size	Stroke range	Bore size	Stroke range
	125 to 160	5 to 295	125 to 160	11 to 299
Example	Part no.: CQ2WB160-165DCZ-X633 CQ2WB160-175DCZ with 10 mm width spacer inside The B dimension is 266 mm.		Part no.: CQ2WB160-165DCZ-XB10 Makes 165 mm stroke tube. The B dimension is 256 mm.	

Refer to pages 169 to 175 for the specifications of cylinders with auto switches.

- Auto switch proper mounting position (detection at stroke end) and its mounting height
- Minimum stroke for auto switch mounting
- Operating range
- Auto switch mounting brackets/Part no.

Made to Order

Made to Order

(For details, refer to pages 177 to 207.)

Symbol	Specifications
-XB10	Intermediate stroke (Exclusive body type)
-X235	Special rod end for double rod cylinder
-X271	Fluororubber seals, ø125 to ø160 only
-X633	Intermediate stroke of double rod cylinder, ø125 to ø160 only

∗ -X633: Intermediate stroke in 5 mm intervals only

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Retaining Ring Installation/Removal

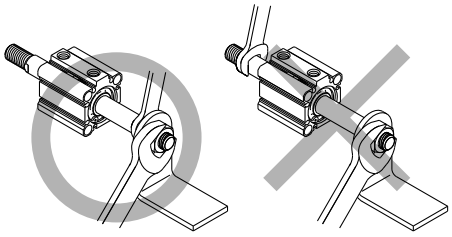
⚠Caution

1. For installation and removal, use an appropriate pair of pliers (tool for installing a type C retaining ring).
2. Even if a proper plier (tool for installing a type C retaining ring) is used, it is likely to inflict damage to a human body or peripheral equipment, as a retaining ring may be flown out of the tip of a plier (tool for installing a type C retaining ring). Be much careful with the popping of a retaining ring. Besides, be certain that a retaining ring is placed firmly into the groove of rod cover before supplying air at the time of installment.

Mounting

⚠Warning

Do not apply reverse torque to the piston rods sticking out from both sides of this cylinder at the same time. The torque makes connection threads inside loosen, which may cause an accident or malfunction.
Install or remove loads while the piston rod width across flat is secured. Do not fix the other side of the piston rod width across flat and apply reverse torque.



Theoretical Output

(N)

Bore size (mm)	Operating pressure (MPa)		
	0.3	0.5	0.7
125	3376	5627	7878
140	4313	7188	10063
160	5655	9425	13195
180	7257	12095	16933
200	9048	15080	21112

Weight

Without Auto Switch

(kg)

Bore size (mm)	Cylinder stroke (mm)												
	10	20	30	40	50	75	100	125	150	175	200	250	300
125	5.47	5.76	6.05	6.37	6.68	7.47	8.24	9.03	9.82	10.60	11.39	12.96	14.52
140	6.43	6.73	7.06	7.40	7.75	8.61	9.47	10.33	11.20	12.06	12.92	14.64	16.37
160	8.87	9.26	9.65	10.07	10.49	11.53	12.58	13.63	14.68	15.72	16.77	18.87	20.96
180	11.75	12.23	12.73	13.21	13.70	14.91	16.13	17.34	18.56	19.77	20.99	23.42	25.86
200	14.89	15.42	15.94	16.47	16.98	18.30	19.61	20.92	21.23	23.54	24.85	27.47	30.10

With Auto Switch

(kg)

Bore size (mm)	Cylinder stroke (mm)												
	10	20	30	40	50	75	100	125	150	175	200	250	300
125	5.53	5.82	6.11	6.43	6.74	7.53	8.30	9.09	9.88	10.66	11.45	13.02	14.58
140	6.50	6.80	7.13	7.47	7.82	8.68	9.54	10.40	11.27	12.13	12.99	14.71	16.44
160	8.95	9.34	9.73	10.15	10.57	11.61	12.66	13.71	14.76	15.80	16.85	18.95	21.04
180	11.83	12.31	12.81	13.29	13.78	14.99	16.21	17.42	18.64	19.85	21.07	23.50	25.94
200	14.97	15.50	16.02	16.55	17.06	18.38	19.69	21.00	21.31	23.62	24.93	27.55	30.18

Additional Weight

(kg)

Bore size (mm)		**125**	**140**	**160, 180, 200**
Rod end male thread	Male thread	0.62	0.62	0.96
	Nut	0.32	0.32	0.52

Calculation: (Example) **CDQ2WB125-30DCMZ**
• Basic weight: CDQ2WB125-30DCZ ····6.11 kg
• Additional weight: Rod end male thread ·····0.94 kg
7.05 kg

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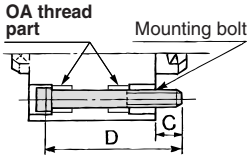
Mounting Bolt for CQ2WB

Mounting method: Mounting bolt for through-hole mounting of the CQ2WB is available as an option.
Refer to the following for ordering procedures. Order the actual number of bolts that will be used.

Example) CQ-M12x100L 4 pcs.

Note 1) To install a through-hole type mounting bolt, make sure to use the flat washer that is provided.
Note 2) For mounting bolts for the stroke length exceeding 100 mm, use the OA screw provided on the cylinder tube to secure the cylinder.

Material: Chromium molybdenum steel
Surface treatment: Nickel plated

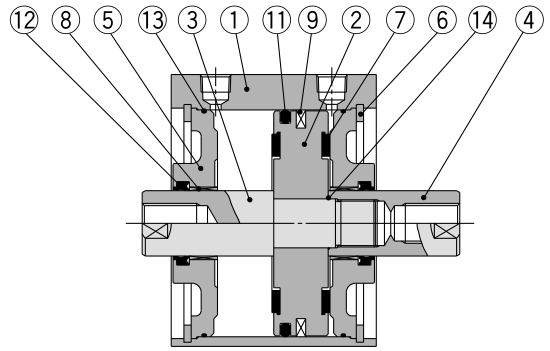


Cylinder model	C	D	Mounting bolt part no.
C□Q2WB125/140-10DCZ	22.9	100	CQ-M12 x 100L
-20DCZ		110	x 110L
-30DCZ		120	x 120L
-40DCZ		130	x 130L
-50DCZ		140	x 140L
-75DCZ		165	x 165L
-100DCZ		190	x 190L
C□Q2WB160-10DCZ	27.7	110	CQ-M14 x 110L
-20DCZ		120	x 120L
-30DCZ		130	x 130L
-40DCZ		140	x 140L
-50DCZ		150	x 150L
-75DCZ		175	x 175L
-100DCZ		200	x 200L

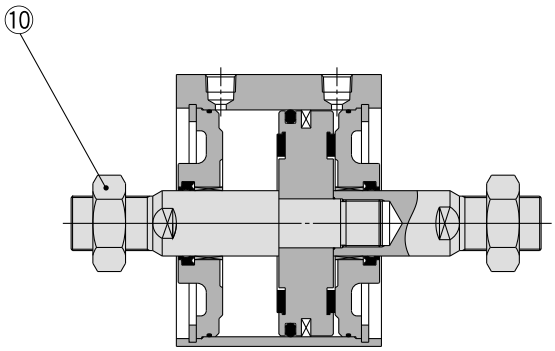
Cylinder model	C	D	Mounting bolt part no.
C□Q2WB180-10DCZ	36	125	CQ-M18 x 125L
-20DCZ		135	x 135L
-30DCZ		145	x 145L
-40DCZ		155	x 155L
-50DCZ		165	x 165L
-75DCZ		190	x 190L
-100DCZ		215	x 215L
C□Q2WB200-10DCZ	39	135	CQ-M18 x 135L
-20DCZ		145	x 145L
-30DCZ		155	x 155L
-40DCZ		165	x 165L
-50DCZ		175	x 175L
-75DCZ		200	x 200L
-100DCZ		225	x 225L

Construction

Standard



Rod end male thread



Component Parts

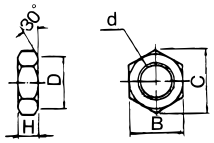
No.	Description	Material	Note
1	**Cylinder tube**	Aluminum alloy	Hard anodized
2	**Piston**	Aluminum alloy	Chromated
3	**Piston rod A**	Carbon steel	Hard chrome plated
4	**Piston rod B**	Carbon steel	Hard chrome plated
5	**Rod cover**	Carbon steel	Nickel plated
6	**Retaining ring**	Carbon tool steel	Phosphate coated
7	**Bumper**	Resin	
8	**Bushing**	Bearing alloy	
9	**Magnet**	—	For CDQ2WB□ only
10	**Rod end nut**	Carbon steel	Nickel plated
11	**Piston seal**	NBR	
12	**Rod seal**	NBR	
13	**Tube gasket**	NBR	
14	**Piston gasket**	NBR	

Replacement Parts/Seal Kit

Bore size (mm)	Kit no.	Contents
125	CQ2WB125-PS	Kits include items ⑪, ⑫, ⑬ from the table.
140	CQ2WB140-PS	
160	CQ2WB160-PS	
180	CQ2WB180-PS	
200	CQ2WB200-PS	

∗ Seal kit includes ⑪, ⑫, ⑬. Order the seal kit, based on each bore size.
∗ Since the seal kit does not include a grease pack, order it separately.
Grease pack part no.: GR-S-010 (10 g)

Rod End Nut



Material: Carbon steel
Surface treatment: Nickel plated

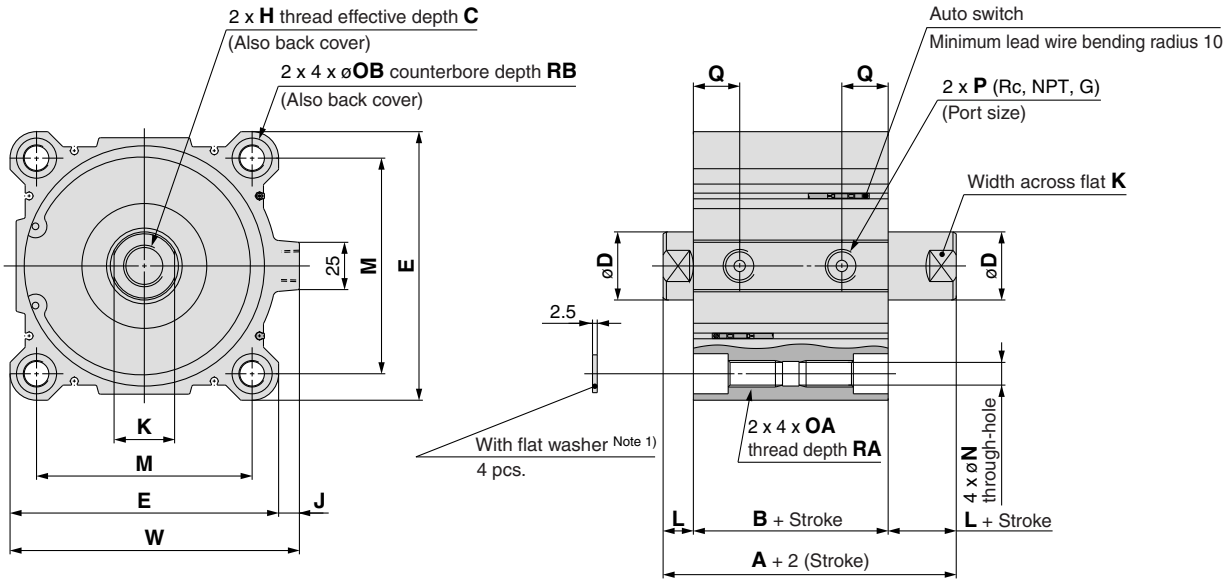
Part no.	Applicable bore size (mm)	d	H	B	C	D
NT-12	125, 140	M30 x 1.5	18	46	53.1	44
NT-16	160, 180, 200	M36 x 1.5	21	55	63.5	53

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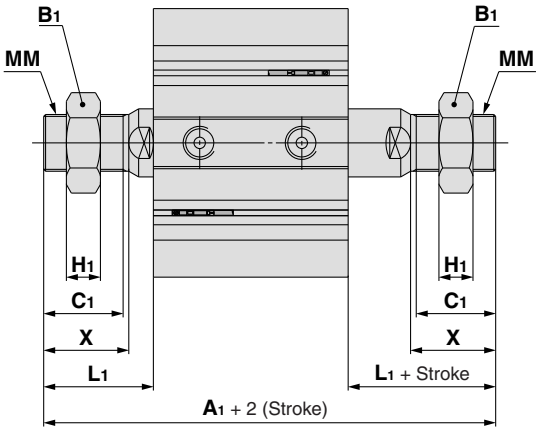
ø125 to ø160

The dimensions are the same with or without an auto switch.

Standard (Through-hole): C□Q2WB



Rod end male thread



Rod End Male Thread

(mm)

Bore size (mm)	A_1	B_1	C_1	H_1	L_1	MM	X
125	199	46	42	18	58	M30 x 1.5	45
140	199	46	42	18	58	M30 x 1.5	45
160	219	55	47	21	64	M36 x 1.5	50

(mm)

Bore size (mm)	Standard stroke	A	B	C Note 2)	D	E	H	J	K	L	M	N	OA	OB	P	Q	RA	RB	W
125	10, 20, 30, 40, 50 75, 100, 125, 150 175, 200, 250, 300	115	83	30 (22.5)	36	142	M22 x 2.5	11	32	16	114	12.5	M14 x 2	21.2	3/8	24.5	25	18.4	153
140		115	83	30 (22.5)	36	158	M22 x 2.5	10	32	16	128	12.5	M14 x 2	21.2	3/8	24.5	25	18.4	168
160		125	91	33 (26.5)	40	178	M24 x 3	10	36	17	144	14.5	M16 x 2	24.2	3/8	27.5	28	21.2	188

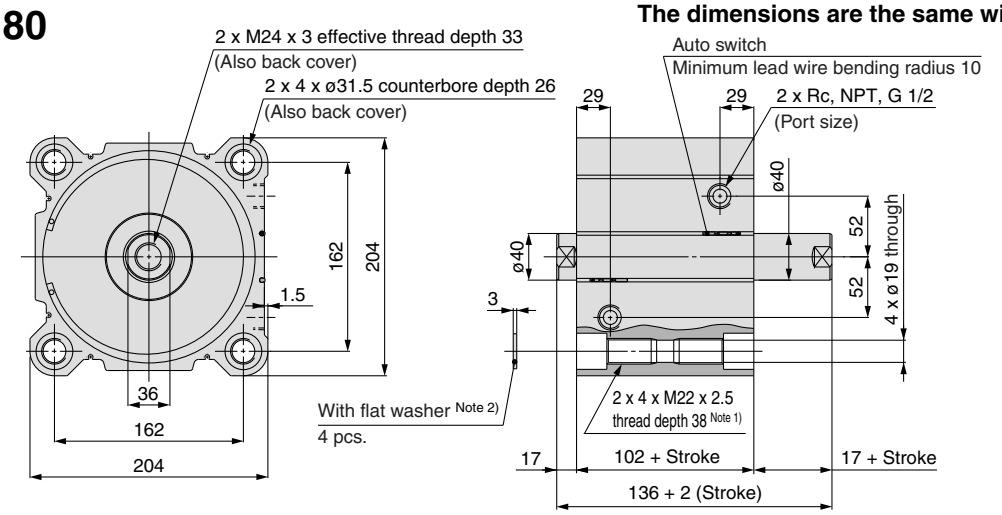
Note 1) Be sure to use the attached flat washer for mounting cylinder with through-holes.
Note 2) ( ): Values of effective length in one side, only for 10 mm stroke model
∗ The positions of double rod width across flats are not the same.

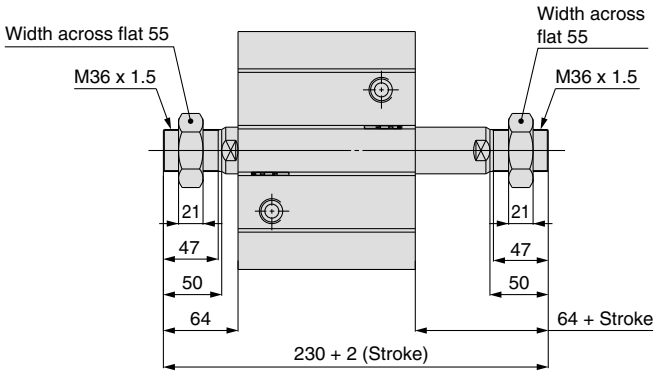
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Dimensions
ø180, ø200

ø180

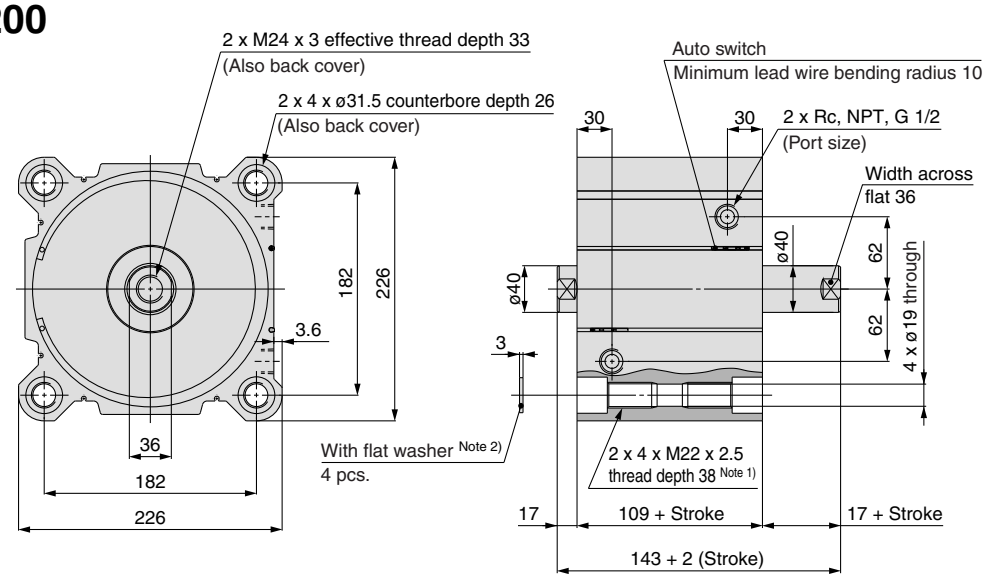
The dimensions are the same with or without an auto switch.

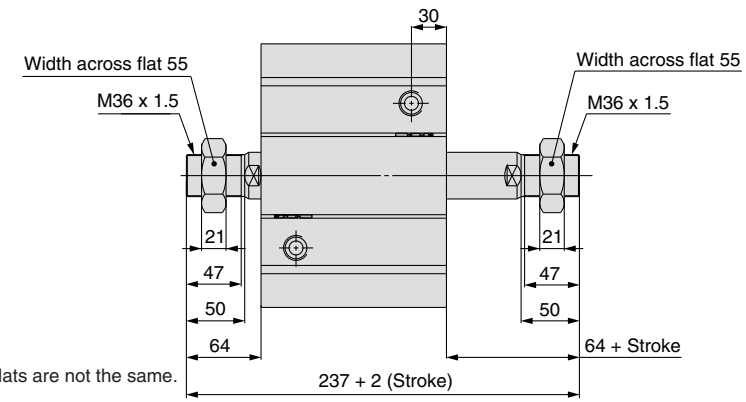




Note 1) In the case of 20 mm stroke or less, it would come with 2 x 4 x M22 x 2.5 through thread.
Note 2) Be sure to use the attached flat washer for mounting cylinder with through-holes.

ø200





Note 1) In the case of 20 mm stroke or less, it would come with 2 x 4 x M22 x 2.5 through thread.
Note 2) Be sure to use the attached flat washer for mounting cylinder with through-holes.

∗ The positions of double rod width across flats are not the same.

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Compact Cylinder: Long Stroke
Double Acting, Single Rod
Series CQ2
ø32, ø40, ø50, ø63, ø80, ø100

How to Order

Without auto switch CQ2 **A** **32** □ – **200** **DC** □ **Z** – □

With auto switch CDQ2 **A** **32** □ – **200** **DC** □ **Z** – **M9BW** □ – □

With auto switch
(Built-in magnet)

Mounting

A	Both ends tapped
L	Foot
F	Rod flange
G	Head flange
D	Double clevis

∗ Mounting brackets are shipped together, (but not assembled).

Bore size

32	32 mm
40	40 mm
50	50 mm
63	63 mm
80	80 mm
100	100 mm

Port thread type

Nil	Rc
TN	NPT
TF	G
F	Built-in one-touch fittings Note)

Note) Bore sizes available with one-touch fittings are ø32 to ø63.

Cylinder stroke (mm)
Refer to the next page for standard strokes.

Action

D	Double acting

Cushion

C	Rubber bumper

Body option

Nil	Standard (Rod end female thread)
M	Rod end male thread

Auto switch mounting groove

Z	4 surfaces

Auto switch

Nil	Without auto switch

∗ Refer to the below table for applicable auto switches.

Made to Order
Refer to the next page for details.

Number of auto switches

Nil	2 pcs.
S	1 pc.
n	"n" pcs.

Built-in Magnet Cylinder Model

If a built-in magnet cylinder without an auto switch is required, there is no need to enter the symbol for the auto switch.
(Example) CDQ2L40-200DCZ

Applicable Auto Switches

Refer to pages 1263 to 1371 in Best Pneumatics No. 2 for further information on auto switches.
Refer to the individual catalog (ES20-201) for the D-P3DW type.

Type	Special function	Electrical entry	Indicator light	Wiring (Output)	Load voltage DC	Load voltage AC	Auto switch model Perpendicular	Auto switch model In-line	Lead wire length (m) 0.5 (Nil)	1 (M)	3 (L)	5 (Z)	None (N)	Pre-wired connector	Applicable load	
Solid state auto switch	—	Grommet	Yes	3-wire (NPN)	5 V, 12 V	—	M9NV	M9N	●	●	●	○	—	○	IC circuit	Relay, PLC
				3-wire (PNP)			M9PV	M9P	●	●	●	○	—	○		
				2-wire	12 V		M9BV	M9B	●	●	●	○	—	○	—	
	Diagnostic indication (2-color indication)			3-wire (NPN)	5 V, 12 V		M9NWV	M9NW	●	●	●	○	—	○	IC circuit	
				3-wire (PNP)			M9PWV	M9PW	●	●	●	○	—	○		
				2-wire	12 V		M9BWV	M9BW	●	●	●	○	—	○	—	
	Water resistant (2-color indication)			3-wire (NPN)	5 V, 12 V		M9NAV**	M9NA**	○	○	●	○	—	○	IC circuit	
				3-wire (PNP)			M9PAV**	M9PA**	○	○	●	○	—	○		
				2-wire	12 V		M9BAV**	M9BA**	○	○	●	○	—	○	—	
	Magnetic field resistant (2-color indication)			2-wire (Non-polar)	—		—	P3DW	●	—	●	●	—	○		
Reed auto switch	—	Grommet	Yes	3-wire (NPN equivalent)	—	5 V	—	A96V	A96	●	—	●	—	—	—	IC circuit	—
			No	2-wire	24 V	12 V	100 V	A93V	A93	●	—	●	—	—	—	—	Relay, PLC
						5 V, 12 V	100 V or less	A90V	A90	●	—	●	—	—	—	IC circuit	

∗∗ Water resistant type auto switches can be mounted on the above models, but in such case SMC cannot guarantee water resistance. Consult with SMC regarding water resistant types with the above model numbers.

∗ Lead wire length symbols: 0.5 m ····· Nil (Example) M9NW
1 m ····· M (Example) M9NWM
3 m ····· L (Example) M9NWL
5 m ····· Z (Example) M9NWZ

∗ Solid state auto switches marked with "○" are produced upon receipt of order.

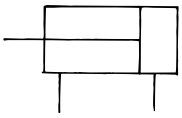
∗ There are other applicable auto switches other than the listed above. For details, refer to page 175.
∗ For details about auto switches with pre-wired connector, refer to pages 1328 and 1329 in Best Pneumatics No. 2.

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JIS Symbol

Double acting,
Single rod



Specifications

Bore size (mm)	32	40	50	63	80	100
Action	Double acting, Single rod					
Fluid	Air					
Proof pressure	1.5 MPa					
Maximum operating pressure	1.0 MPa					
Minimum operating pressure	0.05 MPa					
Ambient and fluid temperature	Without auto switch: –10 to 70°C (No freezing) With auto switch: –10 to 60°C (No freezing)					
Lubrication	Not required (Non-lube)					
Piston speed	50 to 500 mm/s					
Allowable kinetic energy (J)	0.29	0.52	0.91	1.54	2.71	4.54
Stroke length tolerance	$^{+1.4}_{0}$ mm Note)					

Note) Stroke length tolerance does not include the amount of bumper change.

Standard Strokes

(mm)

Bore size	Standard stroke
32, 40, 50 63, 80, 100	125, 150, 175, 200, 250, 300

Manufacture of Intermediate Strokes

Type	A spacer is installed in the standard stroke body.		Exclusive body (-XB10)	
Part no.	Refer to “How to Order” for the standard model number. (P. 69)		Suffix “-XB10” to the end of standard model number. (P. 69)	
Description	Strokes in 1 mm intervals are available by installing a spacer in the standard stroke cylinder.		Strokes in 1 mm intervals are available by using an exclusive body with the specified stroke.	
Stroke range	Bore size	Stroke range	Bore size	Stroke range
	32 to 200	101 to 299	32 to 160	101 to 299
Example	Part no.: CQ2A50-166DCZ CQ2B50-175DCZ with 9 mm width spacer inside The B dimension is 230.5 mm.		Part no.: CQ2B50-166DCZ-XB10 Makes 166 mm stroke tube. The B dimension is 221.5 mm.	

Type

Bore size (mm)				32	40	50	63	80	100
Pneumatic	Built-in magnet			●	●	●	●	●	●
	Piping	Pipe thread	—	Rc1/8	Rc1/8	Rc1/4	Rc1/4	Rc3/8	Rc3/8
			TN	NPT1/8	NPT1/8	NPT1/4	NPT1/4	NPT3/8	NPT3/8
			TF	G1/8	G1/8	G1/4	G1/4	G3/8	G3/8
		Built-in one-touch fittings Note)		ø6/4	ø6/4	ø8/6	ø8/6	—	—
	Rod end male thread			●	●	●	●	●	●

Note) One-touch fittings cannot be replaced.

Refer to pages 169 to 175 for the specifications of cylinders with auto switches.

- Auto switch proper mounting position (detection at stroke end) and its mounting height
- Minimum stroke for auto switch mounting
- Operating range
- Auto switch mounting brackets/Part no.

Made to Order

Made to Order

(For details, refer to pages 177 to 207.)

Symbol	Specifications
-XB10	Intermediate stroke (Exclusive body type)
-XC4	With heavy-duty scraper
-XC6	Piston rod/Retaining ring/Rod end nut material: Stainless steel
-XC26	With split pins for double clevis pin/ double knuckle joint pin and flat washers
-X271	Fluororubber seals

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Copper and Fluorine-free Series (For CRT Manufacturing Process)

20 – C□Q2A [Bore size] **–** [Stroke] **DC(M)Z**

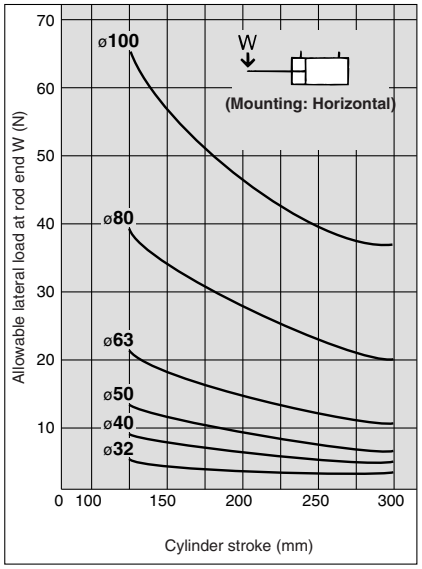
- Bore size: **ø32, ø40, ø50, ø63 ø80, ø100**
- **Copper and fluorine-free series**

For preventing the influence of copper ions or halogen ions during CRT manufacturing processes, copper and fluorine materials are not used in the component parts.

Specifications

Bore size (mm)	32	40	50	63	80	100
Action	Double acting, Single rod					
Proof pressure	1.5 MPa					
Max. operating pressure	1.0 MPa					
Rubber bumper	With (Standard)					
Piping	Pipe thread, Built-in one-touch fittings					
Piston speed	50 to 500 mm/s					
Mounting	Both ends tapped					
Auto switch	Mountable					

Allowable Lateral Load at Rod End



Mounting Brackets/ Part No.

Bore size (mm)	Foot Note 1)	Flange	Double clevis
32	CQ-L032	CQ-F032	CQ-D032
40	CQ-L040	CQ-F040	CQ-D040
50	CQ-L050	CQ-F050	CQ-D050
63	CQ-L063	CQ-F063	CQ-D063
80	CQ-L080	CQ-F080	CQ-D080
100	CQ-L100	CQ-F100	CQ-D100

Note 1) When ordering a foot bracket, order 2 pieces per cylinder.

Note 2) Parts belonging to each bracket are as follows.
Foot or Flange: Body mounting bolts
Double clevis: Clevis pin, Body mounting bolts, Type C retaining rings for axis

Theoretical Output

OUT IN

(N)

Bore size (mm)	Operating direction	Operating pressure (MPa) 0.3	0.5	0.7
32	IN	181	302	422
	OUT	241	402	563
40	IN	317	528	739
	OUT	377	628	880
50	IN	495	825	1155
	OUT	589	982	1374

Bore size (mm)	Operating direction	Operating pressure (MPa) 0.3	0.5	0.7
63	IN	841	1402	1962
	OUT	935	1559	2182
80	IN	1361	2268	3175
	OUT	1508	2513	3519
100	IN	2144	3574	5003
	OUT	2356	3927	5498

Weight

(g)

Without Auto Switch

Bore size (mm)	Cylinder stroke (mm) 125	150	175	200	250	300
32	708	817	918	1017	1215	1415
40	888	997	1107	1217	1438	1657
50	1352	1517	1682	1841	2177	2507
63	1706	1900	2095	2292	2676	3065
80	2832	3130	3429	3725	4324	4921
100	4540	4906	5270	5634	6367	7096

With Auto Switch

Bore size (mm)	Cylinder stroke (mm) 125	150	175	200	250	300
32	726	826	927	1026	1224	1424
40	902	1012	1121	1231	1451	1671
50	1367	1532	1697	1856	2192	2522
63	1730	1924	2119	2316	2700	3089
80	2856	3154	3453	3749	4348	4945
100	4578	4944	5308	5672	6405	7134

Additional Weight

(g)

Bore size (mm)		32	40	50	63	80	100
Rod end male thread	Male thread	26	27	53	53	120	175
	Nut	17	17	32	32	49	116
Foot (Including mounting bolts)		146	158	253	349	672	1113
Rod flange (Including mounting bolts)		165	198	348	534	1017	1309
Head flange (Including mounting bolts)		165	198	348	534	1017	1309
Double clevis (Including pin, retaining rings, bolts)		151	196	393	554	1109	1887

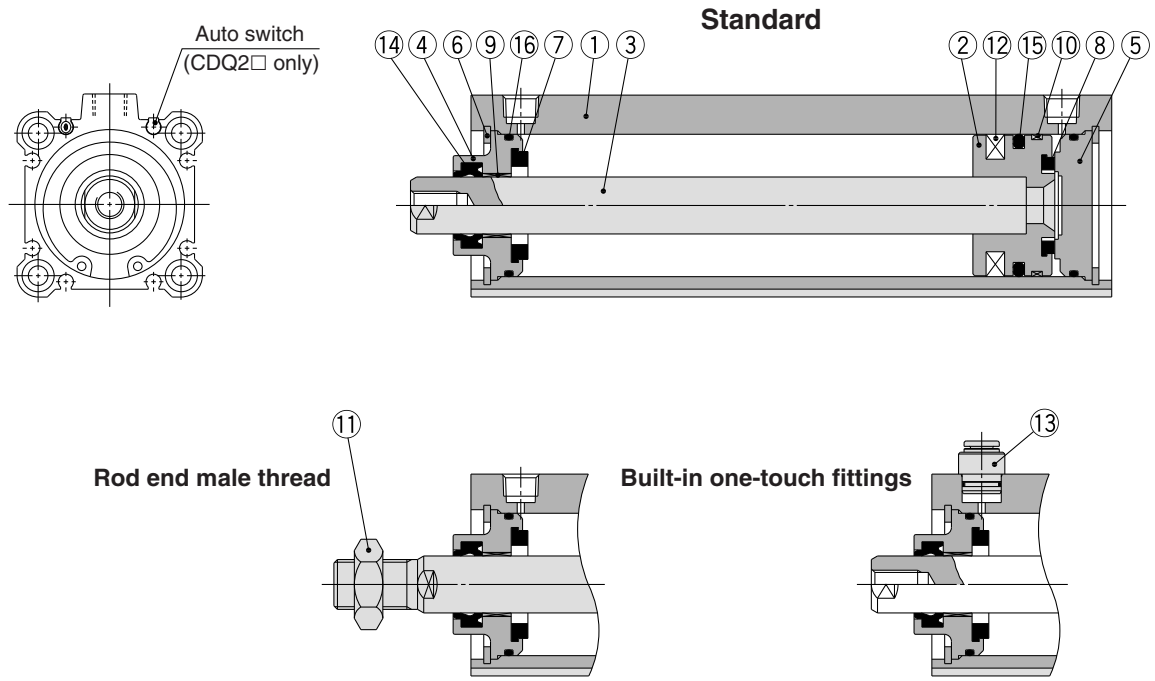
Calculation: (Example) **CQ2D32-200DCMZ**
- Basic weight: CQ2A32-200DCZ ····· 1017 g
- Additional weight: Rod end male thread ····· 43 g
  Double clevis ····· 151 g

1211 g

Add each weight of auto switches when auto switches are mounted.

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Construction



Component Parts

No.	Description	Material	Note
1	**Cylinder tube**	Aluminum alloy	Hard anodized
2	**Piston**	Aluminum alloy	Chromated
3	**Piston rod**	Carbon steel	Hard chrome plated
4	**Collar**	Aluminum alloy	Anodized
5	**Bottom plate**	Aluminum alloy	Anodized
6	**Retaining ring**	Carbon tool steel	Phosphate coated
7	**Bumper A**	Urethane	
8	**Bumper B**	Urethane	
9	**Bushing**	Bearing alloy	
10	**Wear ring**	Resin	
11	**Rod end nut**	Carbon steel	Nickel plated
12	**Magnet**	—	For CDQ2A□ only
13	**One-touch fitting**	—	ø32 to ø63
14*	**Rod seal**	NBR	
15*	**Piston seal**	NBR	
16*	**Tube gasket**	NBR	

Replacement Parts/Seal Kit

Bore size (mm)	Kit no.	Contents
32	CQ2A32-L-PS	Kits include items ⑭, ⑮, ⑯ from the table.
40	CQ2A40-L-PS	
50	CQ2A50-L-PS	
63	CQ2A63-L-PS	
80	CQ2A80-L-PS	
100	CQ2A100-L-PS	

* Seal kit includes ⑭, ⑮, ⑯. Order the seal kit, based on each bore size.
* Since the seal kit does not include a grease pack, order it separately.
Grease pack part no.: GR-S-010 (10 g)

Retaining Ring Installation/Removal

⚠Caution

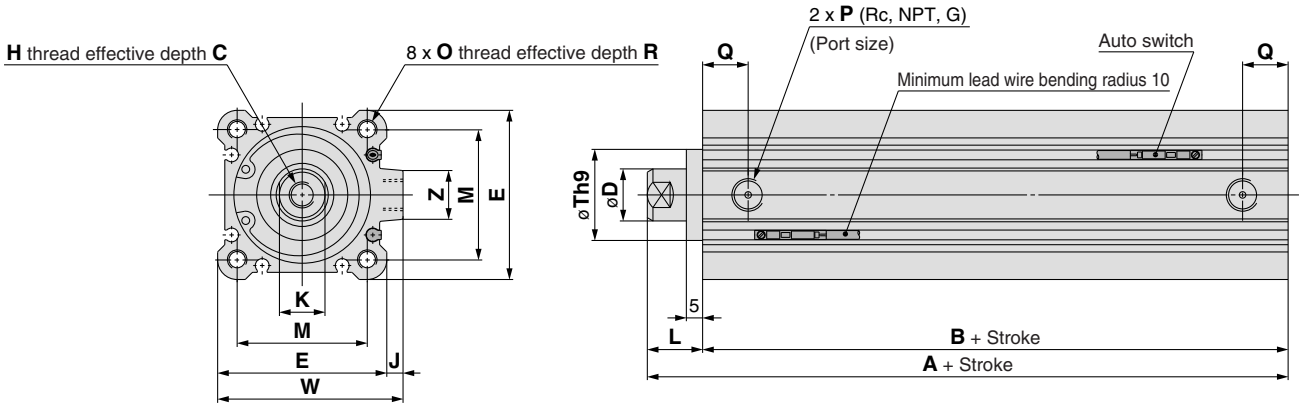
1. For installation and removal, use an appropriate pair of pliers (tool for installing a type C retaining ring).
2. Even if a proper plier (tool for installing a type C retaining ring) is used, it is likely to inflict damage to a human body or peripheral equipment, as a retaining ring may be flown out of the tip of a plier (tool for installing a type C retaining ring). Be much careful with the popping of a retaining ring. Besides, be certain that a retaining ring is placed firmly into the groove of rod cover before supplying air at the time of installment.

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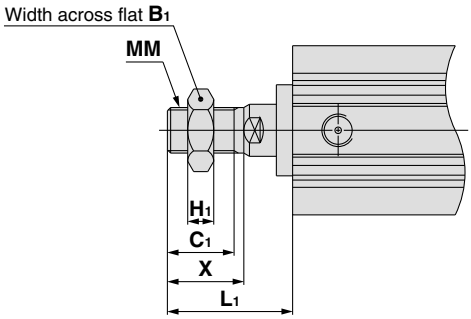
ø32 to ø50

The dimensions are the same with or without an auto switch.

Both ends tapped: C□Q2A



Rod end male thread



Rod End Male Thread (mm)

Bore size (mm)	B_1	C_1	H_1	L_1	MM	X
32	22	20.5	8	38.5	M14 x 1.5	23.5
40	22	20.5	8	38.5	M14 x 1.5	23.5
50	27	26	11	43.5	M18 x 1.5	28.5

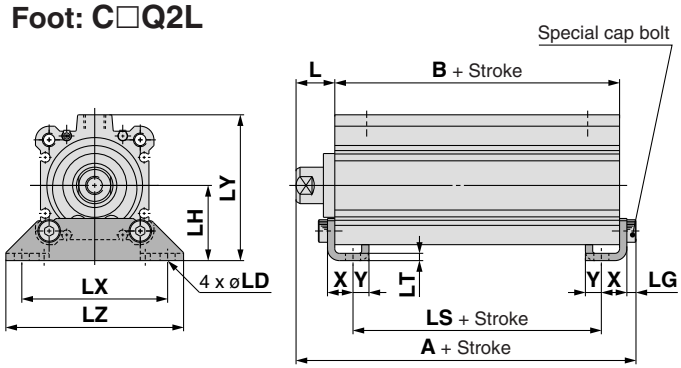
The dimensions with built-in one-touch fittings are equivalent to those of the CQ2 series, double acting, single rod. Refer to page 15.

Both Ends Tapped For auto switch proper mounting position and its mounting height, refer to pages 169 to 175. (mm)

Bore size (mm)	Stroke range (mm)	A	B	C	D	E	H	J	K	L	M	O	P	Q	R	Th9	W	Z
32	125 to 200 Note 1) 250, 300	62.5	45.5	13	16	45	M8 x 1.25	4.5	14	17	34	M6 x 1.0	1/8	12.5	10	$22^{0}_{-0.052}$	49.5	14
40		72	55	13	16	52	M8 x 1.25	5	14	17	40	M6 x 1.0	1/8	14	10	$28^{0}_{-0.052}$	57	15
50		73.5	55.5	15	20	64	M10 x 1.5	7	17	18	50	M8 x 1.25	1/4	14	14	$35^{0}_{-0.062}$	71	19

Note 1) For 125 to 200 strokes, strokes are available in 25 mm intervals.
Note 2) For calculation on the longitudinal dimension of intermediate strokes, refer to page 70.

Foot: C□Q2L



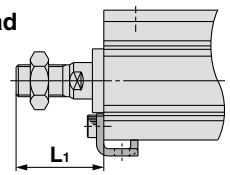
Foot (mm)

Bore size (mm)	A	B	L	L_1	LD	LG	LH	LS	LT	LX	LY	LZ	X	Y
32	69.7	45.5	17	38.5	6.6	4	30	29.5	3.2	57	57	71	11.2	5.8
40	79.2	55	17	38.5	6.6	4	33	39	3.2	64	64	78	11.2	7
50	81.7	55.5	18	43.5	9	5	39	32.5	3.2	79	78	95	14.7	8

Foot bracket material: Carbon steel
Surface treatment: Nickel plated

∗ For details about the rod end nut and accessory brackets, refer to page 19.

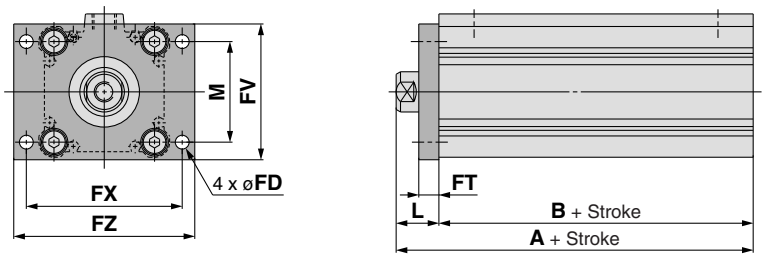
Rod end male thread



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The dimensions are the same with or without an auto switch.

Rod flange: C□Q2F

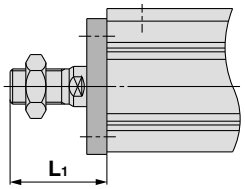


Rod Flange (mm)

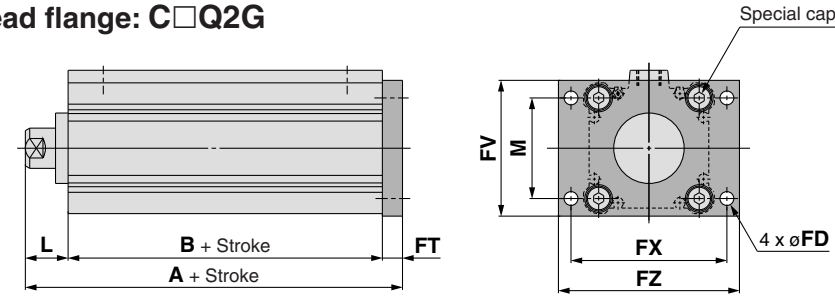
Bore size (mm)	A	B	FD	FT	FV	FX	FZ	L	L_1	M
32	62.5	45.5	5.5	8	48	56	65	17	38.5	34
40	72	55	5.5	8	54	62	72	17	38.5	40
50	73.5	55.5	6.6	9	67	76	89	18	43.5	50

Flange bracket material: Carbon steel
Surface treatment: Nickel plated

Rod end male thread



Head flange: C□Q2G



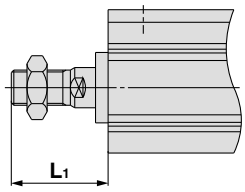
Head Flange (mm)

Bore size (mm)	A
32	70.5
40	80
50	82.5

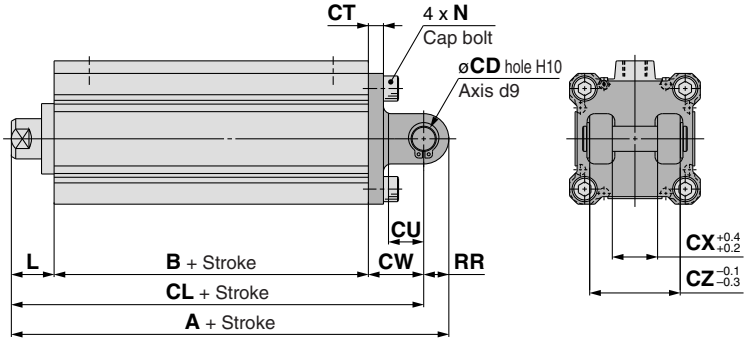
Flange bracket material: Carbon steel
Surface treatment: Nickel plated

∗ The dimensions except A are the same as those of the rod flange.

Rod end male thread



Double clevis: C□Q2D



Double Clevis (mm)

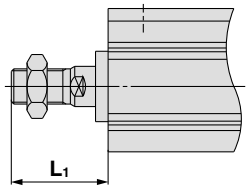
Bore size (mm)	A	B	CD	CL	CT	CU	CW	CX	CZ
32	92.5	45.5	10	82.5	5	14	20	18	36
40	104	55	10	94	6	14	22	18	36
50	115.5	55.5	14	101.5	7	20	28	22	44

Bore size (mm)	L	L_1	N	RR
32	17	38.5	M6 x 1.0	10
40	17	38.5	M6 x 1.0	10
50	18	43.5	M8 x 1.25	14

Double clevis bracket material: Cast iron
Surface treatment: Painted

∗ For details about the rod end nut and accessory brackets, refer to page 19.
∗ Double clevis pin and retaining rings are shipped together.

Rod end male thread

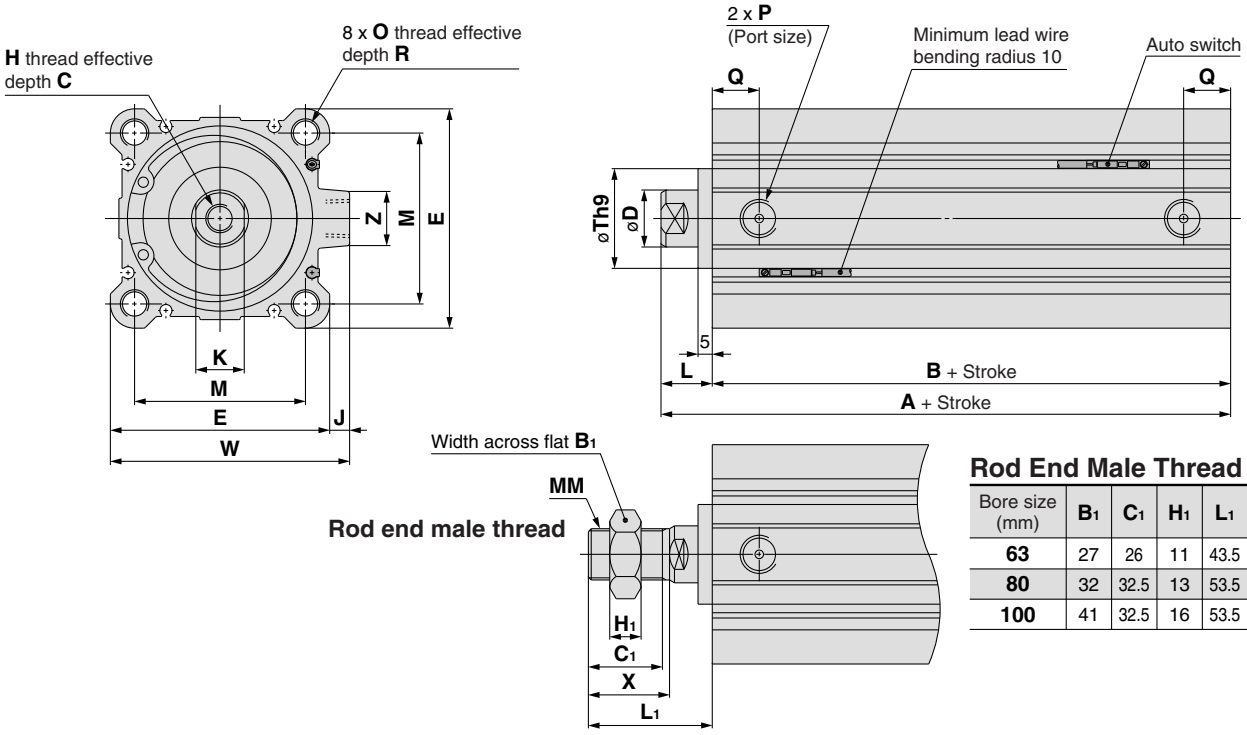


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ø63 to ø100

The dimensions are the same with or without an auto switch.

Both ends tapped: C□Q2A



Rod End Male Thread

(mm)

Bore size (mm)	B_1	C_1	H_1	L_1	MM	X
63	27	26	11	43.5	M18 x 1.5	28.5
80	32	32.5	13	53.5	M22 x 1.5	35.5
100	41	32.5	16	53.5	M26 x 1.5	35.5

The dimensions with built-in one-touch fittings are equivalent to those of the CQ2 series, double acting, single rod. Refer to page 17.

Both Ends Tapped

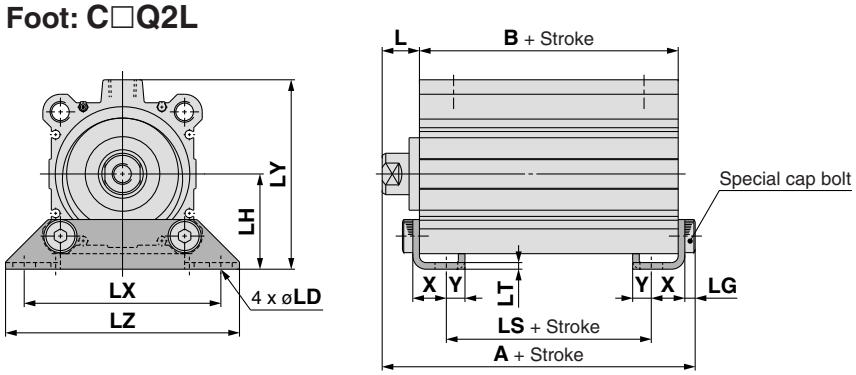
For auto switch proper mounting position and its mounting height, refer to pages 169 to 175.

(mm)

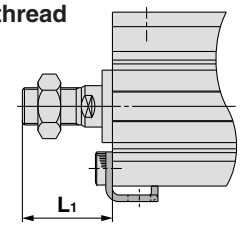
Bore size (mm)	Stroke range (mm)	A	B	C	D	E	H	J	K	L	M	O	P	Q	R	Th9	W	Z
63	125 to 200 Note 1) 250, 300	75	57	15	20	77	M10 x 1.5	7	17	18	60	M10 x 1.5	1/4	16.5	18	$35^{0}_{-0.062}$	84	19
80		86	66	21	25	98	M16 x 2.0	6	22	20	77	M12 x 1.75	3/8	19	22	$43^{0}_{-0.062}$	104	25
100		97.5	75.5	27	30	117	M20 x 2.5	6.5	27	22	94	M12 x 1.75	3/8	23	22	$59^{0}_{-0.074}$	123.5	25

Note 1) For 125 to 200 strokes, strokes are available in 25 mm intervals.
Note 2) For calculation on the longitudinal dimension of intermediate strokes, refer to page 70.

Foot: C□Q2L



Rod end male thread



Foot

(mm)

Bore size (mm)	A	B	L	L_1	LD	LG	LH	LS	LT	LX	LY	LZ	X	Y
63	83.2	57	18	43.5	11	5	46	31	3.2	95	91.5	113	16.2	9
80	97.5	66	20	53.5	13	7	59	36	4.5	118	114	140	19.5	11
100	110.5	75.5	22	53.5	13	7	71	41.5	6	137	136	162	23	12.5

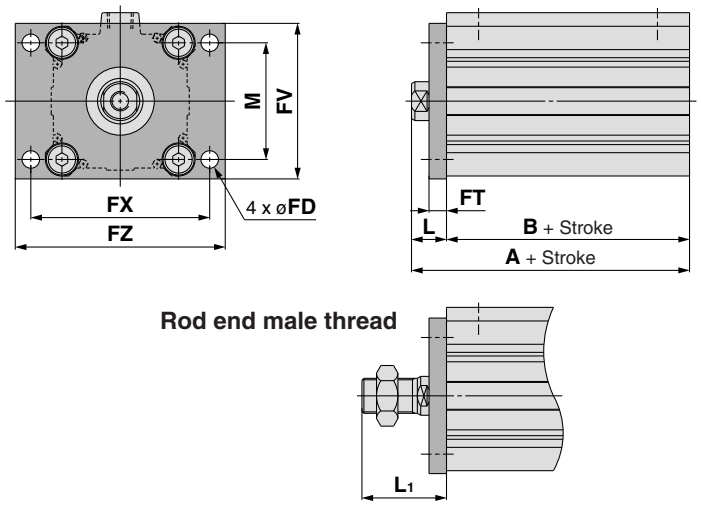
Foot bracket material: Carbon steel
Surface treatment: Nickel plated

∗ For details about the rod end nut and accessory brackets, refer to page 19.

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The dimensions are the same with or without an auto switch.

Rod flange: C□Q2F



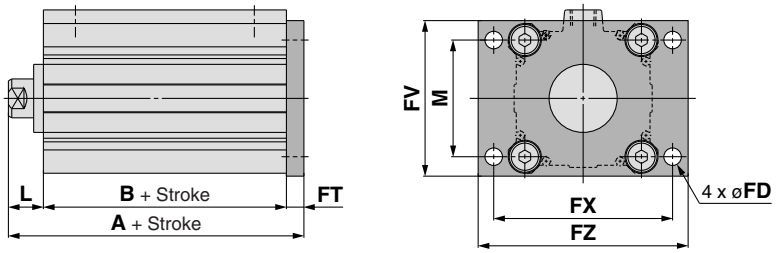
Rod end male thread

Rod Flange (mm)

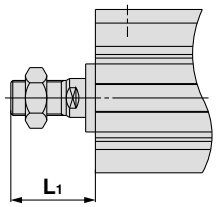
Bore size (mm)	A	B	FD	FT	FV	FX	FZ	L	L1	M
63	75	57	9	9	80	92	108	18	43.5	60
80	86	66	11	11	99	116	134	20	53.5	77
100	97.5	75.5	11	11	117	136	154	22	53.5	94

Flange bracket material: Carbon steel
Surface treatment: Nickel plated

Head flange: C□Q2G



Rod end male thread



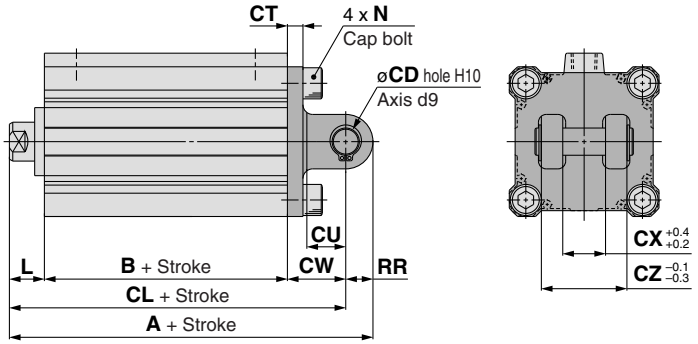
Head Flange (mm)

Bore size (mm)	A
63	84
80	97
100	108.5

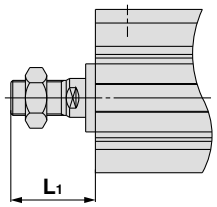
∗ The dimensions except A are the same as those of the rod flange.

Flange bracket material: Carbon steel
Surface treatment: Nickel plated

Double clevis: C□Q2D



Rod end male thread



Double Clevis (mm)

Bore size (mm)	A	B	CD	CL	CT	CU	CW	CX	CZ
63	119	57	14	105	8	20	30	22	44
80	142	66	18	124	10	27	38	28	56
100	164.5	75.5	22	142.5	13	31	45	32	64

Bore size (mm)	L	L1	N	RR
63	18	43.5	M10 x 1.5	14
80	20	53.5	M12 x 1.75	18
100	22	53.5	M12 x 1.75	22

Double clevis bracket material: Cast iron
Surface treatment: Nickel plated

∗ For details about the rod end nut and accessory brackets, refer to page 19.
∗ Double clevis pin and retaining rings are shipped together.

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Compact Cylinder: Non-rotating Rod
Double Acting, Single Rod
Series CQ2K
ø12, ø16, ø20, ø25, ø32, ø40, ø50, ø63

How to Order

Without auto switch ø12 to ø25

CQ2K B 20 ☐ – 30 D ☐ —— ☐

Without auto switch ø32 to ø63

CQ2K B 32 ☐ – 30 D ☐ Z – ☐

With auto switch

CDQ2K B 32 ☐ – 30 D ☐ Z – M9BW ☐ – ☐

With auto switch (Built-in magnet)

Non-rotating rod

Mounting

B	Through-hole (Standard)	ø12 to ø63
A	Both ends tapped	ø40, ø50, ø63
L	Foot	
F	Rod flange	
G	Head flange	
D	Double clevis	

∗ Mounting brackets are shipped together, (but not assembled).
∗ Cylinder mounting bolts are not included. Order them separately referring to "Mounting Bolt for C(D)Q2KB" on pages 82 and 84.

Bore size

12 Note 1)	12 mm	32	32 mm
16	16 mm	40	40 mm
20	20 mm	50	50 mm
25	25 mm	63	63 mm

Note 1) When ø12 with auto switch is required, the body option should be with rubber bumper (C).
Example) CDQ2KB12-30DCZ

Port thread type

Nil	M thread	ø12 to ø25
	Rc	ø32 to ø63
TN	NPT	
TF	G	
F	Built-in one-touch fittings Note 2)	

Note 2) Bore sizes available with one-touch fittings are ø32 to ø63.
∗ For cylinders without auto switch, M threads are compatible only for ø32-5 mm stroke model.

Cylinder stroke (mm)
Refer to the next page for standard strokes.

Action

D	Double acting

Body option

Nil	Standard (Rod end female thread)
F	With boss on head end
C	With rubber bumper (ø12 with auto switch only)
M	Rod end male thread

∗ Combination of body options ("FM") is available.

Auto switch mounting groove

Z	ø12 to ø25	2 surfaces
	ø32 to ø63	4 surfaces

Auto switch

Nil	Without auto switch

∗ Refer to the below table for applicable auto switches.

Number of auto switches

Nil	2 pcs.
S	1 pc.
n	"n" pcs.

Made to Order
Refer to the next page for details.

Built-in Magnet Cylinder Model

If a built-in magnet cylinder without an auto switch is required, there is no need to enter the symbol for the auto switch.
(Example) CDQ2KL32-30DZ

Applicable Auto Switches

Refer to pages 1263 to 1371 in Best Pneumatics No. 2 for further information on auto switches.
Refer to the individual catalog (ES20-201) for the D-P3DW type.

Type	Special function	Electrical entry	Indicator light	Wiring (Output)	Load voltage DC	Load voltage AC	Auto switch model: Perpendicular	Auto switch model: In-line	Lead wire length (m): 0.5 (Nil)	1 (M)	3 (L)	5 (Z)	None (N)	Pre-wired connector	Applicable load:	
Solid state auto switch	——	Grommet	Yes	3-wire (NPN)	24 V	5 V, 12 V	M9NV	M9N	●	●	●	○	—	○	IC circuit	Relay, PLC
				3-wire (PNP)			M9PV	M9P	●	●	●	○	—	○		
				2-wire		12 V	M9BV	M9B	●	●	●	○	—	○	—	
	Diagnostic indication (2-color indication)			3-wire (NPN)		5 V, 12 V	M9NWV	M9NW	●	●	●	○	—	○	IC circuit	
				3-wire (PNP)			M9PWV	M9PW	●	●	●	○	—	○		
				2-wire		12 V	M9BWV	M9BW	●	●	●	○	—	○	—	
	Water resistant (2-color indication)			3-wire (NPN)		5 V, 12 V	M9NAV**	M9NA**	○	○	●	○	—	○	IC circuit	
				3-wire (PNP)			M9PAV**	M9PA**	○	○	●	○	—	○		
				2-wire		12 V	M9BAV**	M9BA**	○	○	●	○	—	○	—	
	Magnetic field resistant (2-color indication)			2-wire (Non-polar)		—	—	P3DW	●	—	●	●	—	○		
Reed auto switch	——	Grommet	Yes	3-wire (NPN equivalent)	—	5 V	—	A96V	A96	●	—	●	—	—	—	IC circuit	—
			No	2-wire	24 V	12 V	100 V	A93V	A93	●	—	●	—	—	—	—	Relay, PLC
						5 V, 12 V	100 V or less	A90V	A90	●	—	●	—	—	—	IC circuit	

∗∗ Water resistant type auto switches can be mounted on the above models, but in such case SMC cannot guarantee water resistance. Consult with SMC regarding water resistant types with the above model numbers.
∗ Lead wire length symbols: 0.5 m ····· Nil (Example) M9NW
1 m ····· M (Example) M9NWM
3 m ····· L (Example) M9NWL
5 m ····· Z (Example) M9NWZ
∗ Solid state auto switches marked with "○" are produced upon receipt of order.
∗ The D-P3DW☐ type is available from ø32 to ø63 only.

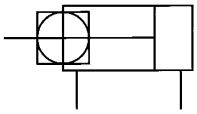
∗ There are other applicable auto switches other than the listed above. For details, refer to page 175.
∗ For details about auto switches with pre-wired connector, refer to pages 1328 and 1329 in Best Pneumatics No. 2.

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Symbol

Non-rotating rod



Specifications

Bore size (mm)	12	16	20	25	32	40	50	63
Action	Double acting, Single rod							
Fluid	Air							
Proof pressure	1.5 MPa							
Maximum operating pressure	1.0 MPa							
Minimum operating pressure	0.07 MPa	0.05 MPa						
Ambient and fluid temperature	Without auto switch: –10 to 70°C (No freezing) With auto switch: –10 to 60°C (No freezing)							
Lubrication	Not required (Non-lube)							
Piston speed	50 to 500 mm/s							
Allowable kinetic energy (J)	0.022 0.043 Note 1)	0.038	0.055	0.09	0.15	0.26	0.46	0.77
Stroke length tolerance	$^{+1.0}_{0}$ mm Note 2)							
Rod non-rotating accuracy	±2°	±1°			±0.8°			

∗ ø12 with auto switch: With rubber bumper (Standard)
Note 1) For cylinders with rubber bumper (ø12 with auto switch only)
Note 2) Stroke length tolerance does not include the amount of bumper change.

Made to Order

(For details, refer to pages 177 to 207.)

Symbol	Specifications
-XA□	Special rod end shape
-XB10	Intermediate stroke (Exclusive body type): ø40 to ø63
-XC8	Adjustable stroke cylinder/Adjustable extension type
-XC9	Adjustable stroke cylinder/Adjustable retraction type
-XC10	Dual stroke cylinder/Double rod
-XC11	Dual stroke cylinder/Single rod
-XC26	With split pins for double clevis pin/ double knuckle joint pin and flat washers
-X1876	Cylinder tube: With concave boss on head end

Refer to pages 169 to 175 for the specifications of cylinders with auto switches.

- Auto switch proper mounting position (detection at stroke end) and its mounting height
- Minimum stroke for auto switch mounting
- Operating range
- Auto switch mounting brackets/Part no.

Standard Strokes

(mm)

Bore size	Standard stroke
12, 16	5, 10, 15, 20, 25, 30
20, 25	5, 10, 15, 20, 25, 30, 35, 40, 45, 50
32, 40	5, 10, 15, 20, 25, 30, 35, 40, 45, 50, 75, 100
50, 63	10, 15, 20, 25, 30, 35, 40, 45, 50, 75, 100

Manufacture of Intermediate Strokes

Type	A spacer is installed in the standard stroke body.	
Part no.	Refer to “How to Order” for the standard model number. (P. 78)	
Description	Strokes in 1 mm intervals are available by installing a spacer in the standard stroke cylinder.	
Stroke range	Bore size	Stroke range
	12, 16	1 to 29
	20, 25	1 to 49
	32 to 63	1 to 99
Example	Part no.: CQ2KB50-57DZ CQ2KB50-75DZ with 18 mm width spacer inside The B dimension is 115.5 mm.	

Type

Bore size (mm)				12	16	20	25	32	40	50	63
Pneumatic	Mounting	Through-hole (Standard)		●	●	●	●	●	●	●	●
		Both ends tapped		—	—	—	—	—	●	●	●
	Built-in magnet			●	●	●	●	●	●	●	●
	Piping	Pipe thread	—	M5 x 0.8	M5 x 0.8	M5 x 0.8	M5 x 0.8	Note 1) M5 x 0.8 Rc1/8	Rc1/8	Rc1/4	Rc1/4
			TN	—	—	—	—	NPT1/8	NPT1/8	NPT1/4	NPT1/4
			TF	—	—	—	—	G1/8	G1/8	G1/4	G1/4
		Built-in one-touch fittings		—	—	—	—	ø6/4 Note 2)	ø6/4	ø8/6	ø8/6
	Rod end male thread			●	●	●	●	●	●	●	●
	With boss on head end			●	●	●	●	●	●	●	●

Note 1) ø32 without auto switch: M5 x 0.8 is used for 5 mm stroke piping dimension. Thus, do not enter a symbol for the port thread type.
Note 2) The dimensions of the ø32-5 mm stroke with built-in one-touch fittings are the same as those of the 10 mm stroke cylinder tube.

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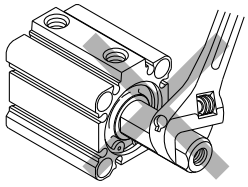
Retaining Ring Installation/Removal

⚠ Caution

1. For installation and removal, use an appropriate pair of pliers (tool for installing a type C retaining ring).
2. Even if a proper plier (tool for installing a type C retaining ring) is used, it is likely to inflict damage to a human body or peripheral equipment, as a retaining ring may be flown out of the tip of a plier (tool for installing a type C retaining ring). Be much careful with the popping of a retaining ring. Besides, be certain that a retaining ring is placed firmly into the groove of rod cover before supplying air at the time of installment.

Mounting

1. Install or remove loads while the piston rod width across flat is secured.



2. Using a non-rotating rod cylinder
   Avoid using the air cylinder in such a way that rotational torque would be applied to the piston rod. If rotational torque is applied, the non-rotating guide will deform, causing a loss of non-rotating accuracy.
   Use the below table as a guide for the allowable rotational torque ranges.

Allowable rotational torque	12	16	20	25	32	40	50	63
N·m or less	0.04	0.15	0.20	0.25	0.44	0.44	0.44	0.44

   Operate the cylinder in such a way that the load to the piston rod is always applied in the axial direction.

3. When a work piece is secured to the end of the piston rod, ensure that the piston rod is retracted entirely, and place a wrench on the portion of the rod that protrudes beyond the section. Also, tighten in a way that prevents the tightening torque from being applied to the non-rotating guide.

Mounting Brackets/Part No.

Bore size (mm)	Foot Note 1)	Flange	Double clevis
40	CQ-L040	CQ-F040	CQ-D040
50	CQ-L050	CQ-F050	CQ-D050
63	CQ-L063	CQ-F063	CQ-D063

Note 1) When ordering a foot bracket, order 2 pieces per cylinder.
Note 2) Parts belonging to each bracket are as follows.
Foot or Flange: Body mounting bolts
Double clevis: Clevis pin, Body mounting bolts, Type C retaining rings for axis

Theoretical Output

(N)

Bore size (mm)	Operating direction	Operating pressure (MPa) 0.3	0.5	0.7
12	IN	25	42	59
	OUT	34	57	79
16	IN	45	75	106
	OUT	60	101	141
20	IN	71	118	165
	OUT	94	157	220
25	IN	113	189	264
	OUT	147	245	344
32	IN	181	302	422
	OUT	241	402	563
40	IN	317	528	739
	OUT	377	628	880
50	IN	495	825	1150
	OUT	589	982	1370
63	IN	841	1400	1960
	OUT	935	1560	2180

Weight

Weight

(g)

Bore size (mm)	Cylinder stroke (mm) 5	10	15	20	25	30	35	40	45	50	75	100
12	60	67	74	81	88	95	—	—	—	—	—	—
16	58	67	76	85	94	103	—	—	—	—	—	—
20	103	117	131	145	159	173	187	201	215	229	—	—
25	137	152	167	182	197	212	227	242	257	272	—	—
32	196	215	234	253	272	291	310	329	347	366	506	601
40	205	226	248	269	291	312	333	355	376	398	570	682
50	—	356	390	424	457	491	525	559	592	626	901	1075
63	—	524	563	602	641	680	720	759	798	837	1173	1375

Additional Weight

(g)

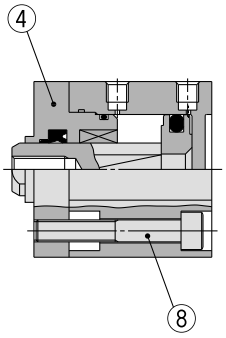
Bore size (mm)		12	16	20	25	32	40	50	63
Both ends tapped		—	—	—	—	—	6	6	19
Rod end male thread	Male thread	1.5	3	6	12	26	27	53	53
	Nut	1	2	4	8	17	17	32	32
With boss on head end		0.7	1.3	2	3	5	7	13	25
Built-in one-touch fittings		—	—	—	—	12	12	21	21
Foot (Including mounting bolts)		—	—	—	—	—	153	242	316
Rod flange (Including mounting bolts)		—	—	—	—	—	213	372	558
Head flange (Including mounting bolts)		—	—	—	—	—	198	348	534
Double clevis (Including pin, retaining rings, bolts)		—	—	—	—	—	196	393	554

Calculation: (Example) **CQ2KD40-20DMZ**
- Basic weight: CQ2KB40-20DZ ····· 269 g
- Additional weight: Both ends tapped ····· 6 g
  Rod end male thread····· 44 g
  Double clevis ····· 196 g
  515 g

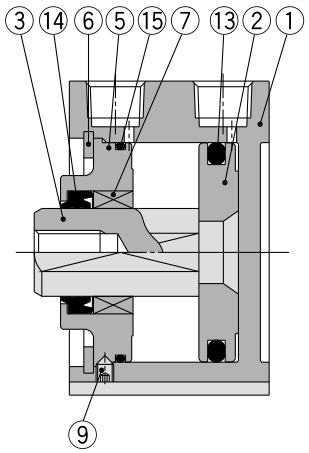
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Construction

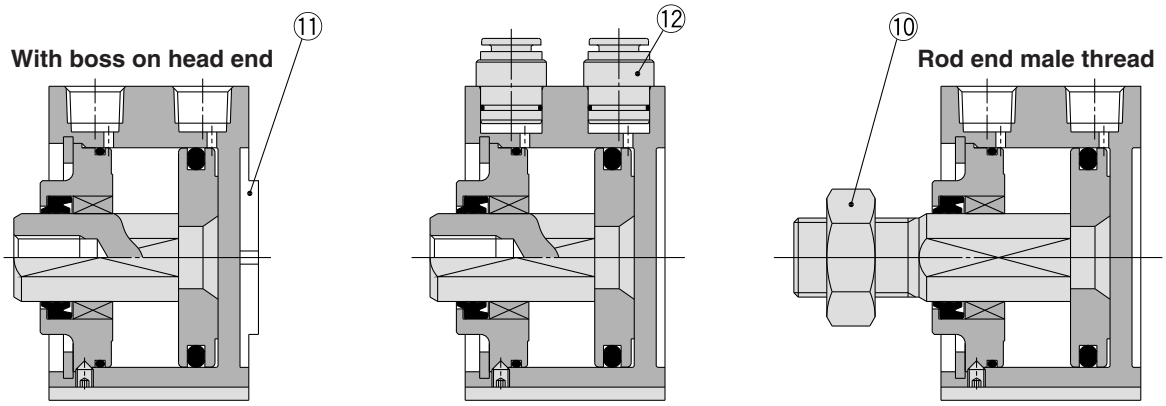
Standard (ø12 to ø32)



Standard (ø40 to ø63)



Built-in one-touch fittings



Component Parts

No.	Description	Material	Note
1	**Cylinder tube**	Aluminum alloy	Hard anodized
2	**Piston**	Aluminum alloy	Chromated
3	**Piston rod**	Stainless steel	ø12 to ø25
		Carbon steel	ø32 to ø63, Hard chrome plated
4	**Rod cover**	Brass	ø12, Electroless nickel plated
		Aluminum alloy	ø16 to ø32, Anodized
5	**Collar**	Aluminum alloy	ø40 to ø63, Anodized
6	**Retaining ring**	Carbon tool steel	Phosphate coated
7	**Bushing**	Oil-impregnated sintered alloy	ø16 to ø63
8	Hexagon socket head cap screw	Alloy steel	ø12 to ø32, Nickel plated
9	Hexagon socket head set screw	Alloy steel	ø40 to ø63, Nickel plated
10	**Rod end nut**	Carbon steel	Nickel plated
11	**Centering location ring**	Aluminum alloy	ø20 to ø63, Anodized
12	**One-touch fitting**	—	ø32 to ø63
13	**Piston seal**	NBR	
14	**Rod seal**	NBR	
15	**Tube gasket**	NBR	

Replacement Parts/Seal Kit

Bore size (mm)	Kit no.	Contents
12	CQ2KB12-PS	Kits include items ⑬, ⑭, ⑮ from the table.
16	CQ2KB16-PS	
20	CQ2KB20-PS	
25	CQ2KB25-PS	
32	CQ2KB32-PS	
40	CQ2KB40-PS	
50	CQ2KB50-PS	
63	CQ2KB63-PS	

∗ Seal kit includes ⑬, ⑭, ⑮. Order the seal kit based on each bore size.
∗ Since the seal kit does not include a grease pack, order it separately.
Grease pack part no.: GR-S-010 (10 g)

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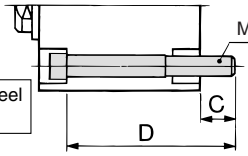
Mounting Bolt for CQ2KB/Without Auto Switch

Mounting method: Mounting bolt for through-hole mounting of the CQ2KB is available as an option. Refer to the following for ordering procedures. Order the actual number of bolts that will be used.

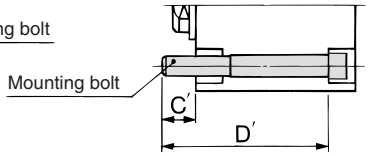
Example) CQ-M3x30L 2 pcs.

Material: Chromium molybdenum steel
Surface treatment: Nickel plated

Head end mounting



Rod end mounting



Cylinder model	C	D	Mounting bolt part no.	C'	D'	Mounting bolt part no.
CQ2KB12-5D	6.5	30	CQ-M3 x 30L	6.5	30	CQ-M3 x 30L
-10D		35	x 35L		35	x 35L
-15D		40	x 40L		40	x 40L
-20D		45	x 45L		45	x 45L
-25D		50	x 50L		50	x 50L
-30D		55	x 55L		55	x 55L
CQ2KB16-5D	5	30	CQ-M3 x 30L	5	30	CQ-M3 x 30L
-10D		35	x 35L		35	x 35L
-15D		40	x 40L		40	x 40L
-20D		45	x 45L		45	x 45L
-25D		50	x 50L		50	x 50L
-30D		55	x 55L		55	x 55L
CQ2KB20-5D	8	35	CQ-M5 x 35L	9.5	35	CQ-M5 x 35L
-10D		40	x 40L		40	x 40L
-15D		45	x 45L		45	x 45L
-20D		50	x 50L		50	x 50L
-25D		55	x 55L		55	x 55L
-30D		60	x 60L		60	x 60L
-35D		65	x 65L		65	x 65L
-40D		70	x 70L		70	x 70L
-45D		75	x 75L		75	x 75L
-50D		80	x 80L		80	x 80L
CQ2KB25-5D	10	40	CQ-M5 x 40L	6.5	35	CQ-M5 x 35L
-10D		45	x 45L		40	x 40L
-15D		50	x 50L		45	x 45L
-20D		55	x 55L		50	x 50L
-25D		60	x 60L		55	x 55L
-30D		65	x 65L		60	x 60L
-35D		70	x 70L		65	x 65L
-40D		75	x 75L		70	x 70L
-45D		80	x 80L		75	x 75L
-50D		85	x 85L		80	x 80L
CQ2KB32-5DZ	8.5	40	CQ-M5 x 40L	10	40	CQ-M5 x 40L
-10DZ		45	x 45L		45	x 45L
-15DZ		50	x 50L		50	x 50L
-20DZ		55	x 55L		55	x 55L
-25DZ		60	x 60L		60	x 60L
-30DZ		65	x 65L		65	x 65L
-35DZ		70	x 70L		70	x 70L
-40DZ		75	x 75L		75	x 75L
-45DZ		80	x 80L		80	x 80L
-50DZ		85	x 85L		85	x 85L
-75DZ		120	x 120L		120	x 120L
-100DZ		145	x 145L		145	x 145L

Cylinder model	C	D	Mounting bolt part no.	C'	D'	Mounting bolt part no.
CQ2KB40-5DZ	7.5	35	CQ-M5 x 35L	7.5	35	CQ-M5 x 35L
-10DZ		40	x 40L		40	x 40L
-15DZ		45	x 45L		45	x 45L
-20DZ		50	x 50L		50	x 50L
-25DZ		55	x 55L		55	x 55L
-30DZ		60	x 60L		60	x 60L
-35DZ		65	x 65L		65	x 65L
-40DZ		70	x 70L		70	x 70L
-45DZ		75	x 75L		75	x 75L
-50DZ		80	x 80L		80	x 80L
-75DZ		115	x 115L		115	x 115L
-100DZ		140	x 140L		140	x 140L
CQ2KB50-10DZ	12.5	45	CQ-M6 x 45L	12.5	45	CQ-M6 x 45L
-15DZ		50	x 50L		50	x 50L
-20DZ		55	x 55L		55	x 55L
-25DZ		60	x 60L		60	x 60L
-30DZ		65	x 65L		65	x 65L
-35DZ		70	x 70L		70	x 70L
-40DZ		75	x 75L		75	x 75L
-45DZ		80	x 80L		80	x 80L
-50DZ		85	x 85L		85	x 85L
-75DZ		120	x 120L		120	x 120L
-100DZ		145	x 145L		145	x 145L
CQ2KB63-10DZ	14.5	50	CQ-M8 x 50L	14.5	50	CQ-M8 x 50L
-15DZ		55	x 55L		55	x 55L
-20DZ		60	x 60L		60	x 60L
-25DZ		65	x 65L		65	x 65L
-30DZ		70	x 70L		70	x 70L
-35DZ		75	x 75L		75	x 75L
-40DZ		80	x 80L		80	x 80L
-45DZ		85	x 85L		85	x 85L
-50DZ		90	x 90L		90	x 90L
-75DZ		125	x 125L		125	x 125L
-100DZ		150	x 150L		150	x 150L

Copper and Fluorine-free Series (For CRT Manufacturing Process)

20 — CQ2KB **Bore size** — **Stroke** **D(M)Z**

- **Copper and fluorine-free series**
- **ø16, ø20, ø25, ø32 ø40, ø50, ø63**

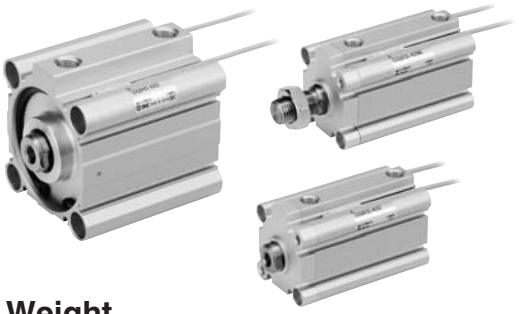
For preventing the influence of copper ions or halogen ions during CRT manufacturing processes, copper and fluorine materials are not used in the component parts.

Specifications

Bore size (mm)	16	20	25	32	40	50	63
Action	Double acting, Single rod						
Proof pressure	1.5 MPa						
Max. operating pressure	1.0 MPa						
Rubber bumper	None						
Piping	Pipe thread						
Piston speed	50 to 500 mm/s						
Mounting	Through-hole						
Auto switch	Mountable						

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Non-rotating Rod: Double Acting, Single Rod
Series CDQ2K
With Auto Switch



Refer to the below pages for further information on auto switches.

Auto switch proper mounting position and its mounting height	P.169 to 175
Minimum stroke for auto switch mounting	
Operating range	
Auto switch mounting brackets/Part no.	

Weight

Weight

(g)

Bore size (mm)	Cylinder stroke (mm)											
	5	10	15	20	25	30	35	40	45	50	75	100
12	71	77	83	89	96	102	—	—	—	—	—	—
16	74	82	89	97	105	113	—	—	—	—	—	—
20	119	132	144	156	168	180	192	204	217	229	—	—
25	162	177	192	208	223	238	254	269	284	300	—	—
32	227	247	266	286	306	326	345	365	385	404	504	604
40	240	261	283	305	326	348	369	391	413	434	546	658
50	—	433	466	499	532	565	598	630	663	697	869	1041
63	—	622	660	698	736	774	812	850	888	926	1124	1321

Additional Weight

(g)

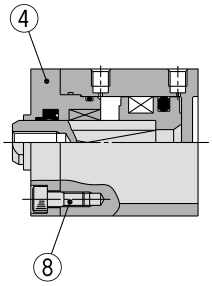
Bore size (mm)		**12**	**16**	**20**	**25**	**32**	**40**	**50**	**63**
Both ends tapped		—	—	—	—	—	6	6	19
Rod end male thread	Male thread	1.5	3	6	12	26	27	53	53
	Nut	1	2	4	8	17	17	32	32
With boss on head end		0.7	1.3	2	3	5	7	13	25
Built-in one-touch fittings		—	—	—	—	12	12	21	21
Foot (Including mounting bolts)		—	—	—	—	—	153	242	316
Rod flange (Including mounting bolts)		—	—	—	—	—	213	372	558
Head flange (Including mounting bolts)		—	—	—	—	—	198	348	534
Double clevis (Including pin, retaining rings and bolts)		—	—	—	—	—	196	393	554

Calculation: (Example) **CDQ2KD40-25DMZ**
- Basic weight: CDQ2KB40-25DZ ····· 326 g
- Additional weight: Both ends tapped ····· 6 g
  Rod end male thread ···· 44 g
  Double clevis ····· 196 g
  572 g

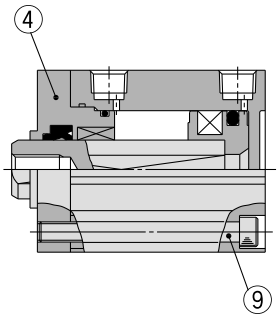
Add each weight of auto switches when auto switches are mounted.

Construction

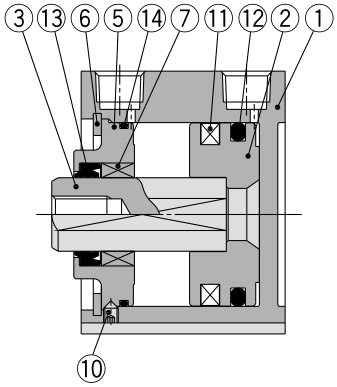
ø12 to ø25



ø32



ø40 to ø63



Component Parts

No.	Description	Material	Note
1	**Cylinder tube**	Aluminum alloy	Hard anodized
2	**Piston**	Aluminum alloy	Chromated
3	**Piston rod**	Stainless steel	ø12 to ø25
		Carbon steel	ø32 to ø63, Hard chrome plated
4	**Rod cover**	Brass	ø12, Electroless nickel plated
		Aluminum alloy	ø16 to ø32, Anodized
5	**Collar**	Aluminum alloy	ø40 to ø63, Anodized
6	**Retaining ring**	Carbon tool steel	Phosphate coated
7	**Bushing**	Oil-impregnated sintered alloy	ø16 to ø63
8	Hexagon socket head cap screw	Alloy steel	ø12 to ø25, Nickel plated
9	Hexagon socket head cap screw	Alloy steel	ø32, Nickel plated
10	Hexagon socket head set screw	Alloy steel	ø40 to ø63, Nickel plated
11	**Magnet**	—	
12	**Piston seal**	NBR	
13	**Rod seal**	NBR	
14	**Tube gasket**	NBR	

Replacement Parts/Seal Kit (Pneumatic type (Non-lube))

Bore size (mm)	Kit no.	Contents
12	CQ2KB12-PS	Kits include items ⑫, ⑬, ⑭ from the table.
16	CQ2KB16-PS	
20	CQ2KB20-PS	
25	CQ2KB25-PS	
32	CQ2KB32-PS	
40	CQ2KB40-PS	
50	CQ2KB50-PS	
63	CQ2KB63-PS	

∗ Seal kit includes ⑫, ⑬, ⑭. Order the seal kit, based on each bore size.
∗ Since the seal kit does not include a grease pack, order it separately.
Grease pack part no.: GR-S-010 (10 g)

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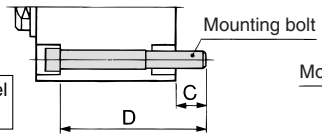
Mounting Bolt for CDQ2KB/With Auto Switch

Mounting method: Mounting bolt for through-hole mounting of the CDQ2KB is available as an option. Refer to the following for ordering procedures. Order the actual number of bolts that will be used.

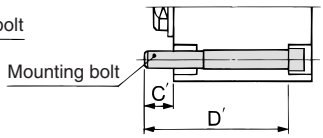
Example) CQ-M3x35L 2 pcs.

Material: Chromium molybdenum steel
Surface treatment: Nickel plated

Head end mounting



Rod end mounting



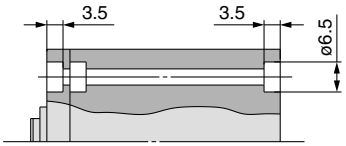
Cylinder model	C	D	Mounting bolt part no.	C'	D'	Mounting bolt part no.
CDQ2KB12-5DCZ	5.5	35	CQ-M3 x 35L	5.5	40	CQ-M3 x 40L
-10DCZ		40	x 40L		45	x 45L
-15DCZ		45	x 45L		50	x 50L
-20DCZ		50	x 50L		55	x 55L
-25DCZ		55	x 55L		60	x 60L
-30DCZ		60	x 60L		65	x 65L
CDQ2KB16-5DZ	8	40	CQ-M3 x 40L	8	45	CQ-M3 x 45L
-10DZ		45	x 45L		50	x 50L
-15DZ		50	x 50L		55	x 55L
-20DZ		55	x 55L		60	x 60L
-25DZ		60	x 60L		65	x 65L
-30DZ		65	x 65L		70	x 70L
CDQ2KB20-5DZ	10.5	40	CQ-M5 x 40L	7.5	45	CQ-M5 x 45L
-10DZ		45	x 45L		50	x 50L
-15DZ		50	x 50L		55	x 55L
-20DZ		55	x 55L		60	x 60L
-25DZ		60	x 60L		65	x 65L
-30DZ		65	x 65L		70	x 70L
-35DZ		70	x 70L		75	x 75L
-40DZ		75	x 75L		80	x 80L
-45DZ		80	x 80L		85	x 85L
-50DZ		85	x 85L		90	x 90L
CDQ2KB25-5DZ	9.5	40	CQ-M5 x 40L	6.5	45	CQ-M5 x 45L
-10DZ		45	x 45L		50	x 50L
-15DZ		50	x 50L		55	x 55L
-20DZ		55	x 55L		60	x 60L
-25DZ		60	x 60L		65	x 65L
-30DZ		65	x 65L		70	x 70L
-35DZ		70	x 70L		75	x 75L
-40DZ		75	x 75L		80	x 80L
-45DZ		80	x 80L		85	x 85L
-50DZ		85	x 85L		90	x 90L
CDQ2KB32-5DZ	8.5	50	CQ-M5 x 50L	10	50	CQ-M5 x 50L
-10DZ		55	x 55L		55	x 55L
-15DZ		60	x 60L		60	x 60L
-20DZ		65	x 65L		65	x 65L
-25DZ		70	x 70L		70	x 70L
-30DZ		75	x 75L		75	x 75L
-35DZ		80	x 80L		80	x 80L

Cylinder model	C	D	Mounting bolt part no.	C'	D'	Mounting bolt part no.
CDQ2KB32-40DZ	8.5	85	CQ-M5 x 85L	10	85	CQ-M5 x 85L
-45DZ		90	x 90L		90	x 90L
-50DZ		95	x 95L		95	x 95L
-75DZ		120	x 120L		120	x 120L
-100DZ		145	x 145L		145	x 145L
CDQ2KB40-5DZ	7.5	45	CQ-M5 x 45L	7.5	45	CQ-M5 x 45L
-10DZ		50	x 50L		50	x 50L
-15DZ		55	x 55L		55	x 55L
-20DZ		60	x 60L		60	x 60L
-25DZ		65	x 65L		65	x 65L
-30DZ		70	x 70L		70	x 70L
-35DZ		75	x 75L		75	x 75L
-40DZ		80	x 80L		80	x 80L
-45DZ		85	x 85L		85	x 85L
-50DZ		90	x 90L		90	x 90L
-75DZ		115	x 115L		115	x 115L
-100DZ		140	x 140L		140	x 140L
CDQ2KB50-10DZ	12.5	55	CQ-M6 x 55L	12.5	55	CQ-M6 x 55L
-15DZ		60	x 60L		60	x 60L
-20DZ		65	x 65L		65	x 65L
-25DZ		70	x 70L		70	x 70L
-30DZ		75	x 75L		75	x 75L
-35DZ		80	x 80L		80	x 80L
-40DZ		85	x 85L		85	x 85L
-45DZ		90	x 90L		90	x 90L
-50DZ		95	x 95L		95	x 95L
-75DZ		120	x 120L		120	x 120L
-100DZ		145	x 145L		145	x 145L
CDQ2KB63-10DZ	14.5	60	CQ-M8 x 60L	14.5	60	CQ-M8 x 60L
-15DZ		65	x 65L		65	x 65L
-20DZ		70	x 70L		70	x 70L
-25DZ		75	x 75L		75	x 75L
-30DZ		80	x 80L		80	x 80L
-35DZ		85	x 85L		85	x 85L
-40DZ		90	x 90L		90	x 90L
-45DZ		95	x 95L		95	x 95L
-50DZ		100	x 100L		100	x 100L
-75DZ		125	x 125L		125	x 125L
-100DZ		150	x 150L		150	x 150L

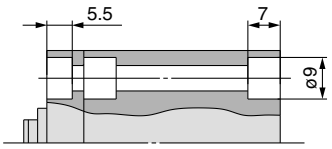
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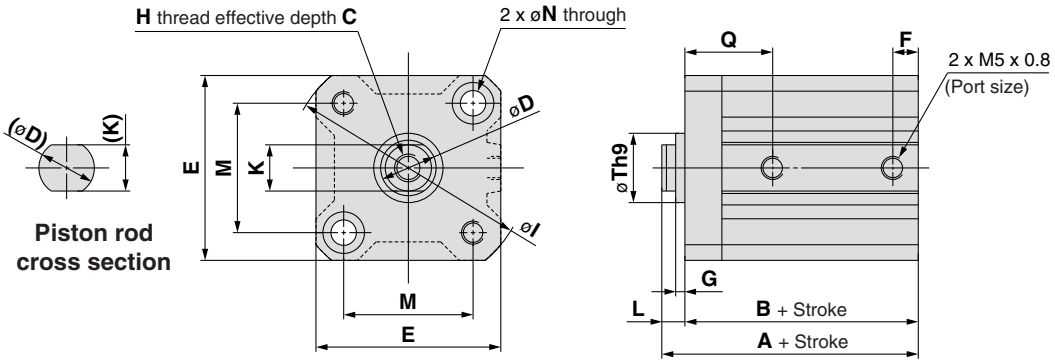
Standard (Through-hole): CQ2KB

ø12, ø16

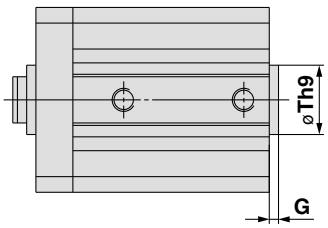


ø20, ø25





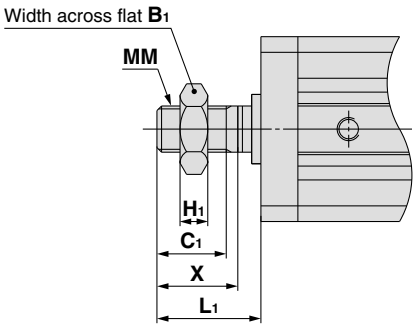
With boss on head end



With Boss on Head End (mm)

Bore size (mm)	G	Th9
12	1.5	$15^{0}_{-0.043}$
16	1.5	$20^{0}_{-0.052}$
20	2	$13^{0}_{-0.043}$
25	2	$15^{0}_{-0.043}$

Rod end male thread



Rod End Male Thread (mm)

Bore size (mm)	B_1	C_1	H_1	L_1	MM	X
12	8	9	4	14	M5 x 0.8	10.5
16	10	10	5	15.5	M6 x 1.0	12
20	13	12	5	18.5	M8 x 1.25	14
25	17	15	6	22.5	M10 x 1.25	17.5

Standard (mm)

Bore size (mm)	Stroke range (mm)	A	B	C	D	E	F	G	H	I	K	L	M	N	Q	Th9
12	5 to 30	25.5	22	6	6	25	5	1.5	M3 x 0.5	32	5.2	3.5	15.5	3.5	12.5	$15^{0}_{-0.043}$
16	5 to 30	27	23.5	8	8	29	5.5	1.5	M4 x 0.7	38	6	3.5	20	3.5	13	$20^{0}_{-0.052}$
20	5 to 50	32	27.5	7	10	36	5.5	2	M5 x 0.8	47	8	4.5	25.5	5.5	17	$13^{0}_{-0.043}$
25	5 to 50	35.5	30.5	12	12	40	5.5	2	M6 x 1.0	52	10	5	28	5.5	19	$15^{0}_{-0.043}$

∗ For details about the rod end nut and accessory brackets, refer to page 19.

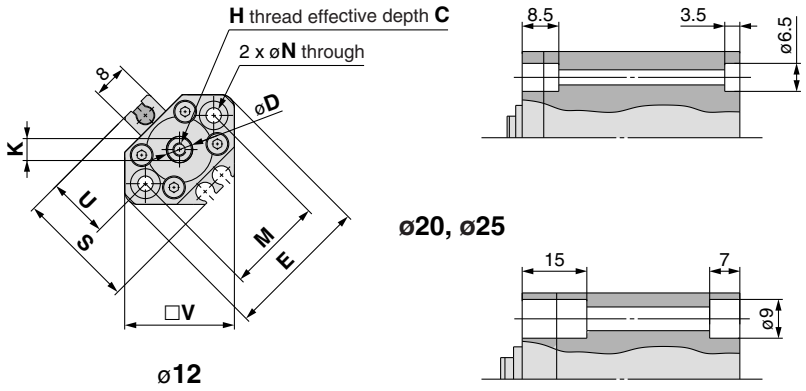
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Dimensions

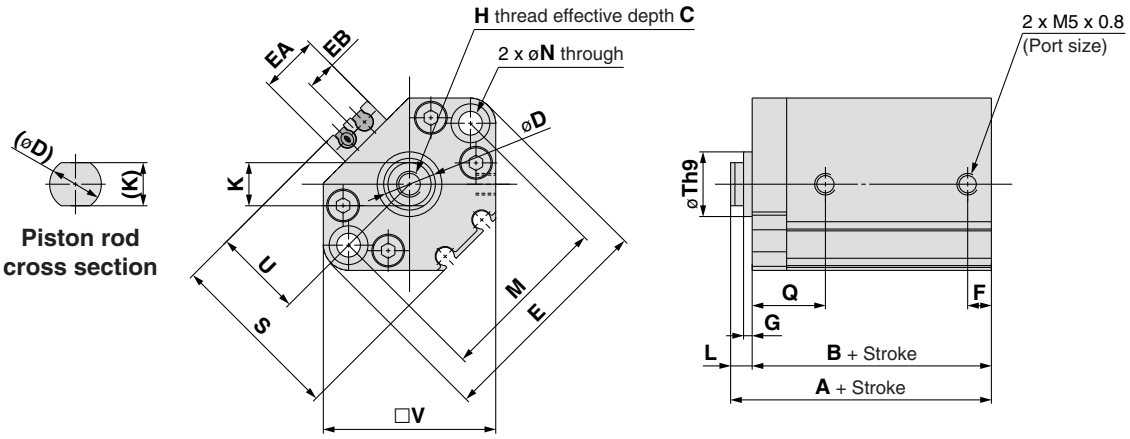
ø12 to ø25/With Auto Switch

Standard (Through-hole): CDQ2KB

ø12, ø16

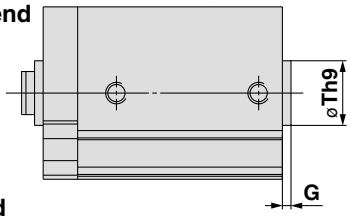


ø12

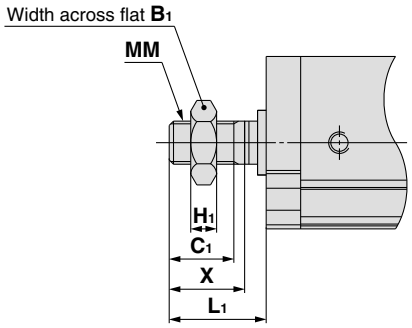


ø16 to ø25

With boss on head end



Rod end male thread



Rod End Male Thread (mm)

Bore size (mm)	B_1	C_1	H_1	L_1	MM	X
12	8	9	4	14	M5 x 0.8	10.5
16	10	10	5	15.5	M6 x 1.0	12
20	13	12	5	18.5	M8 x 1.25	14
25	17	15	6	22.5	M10 x 1.25	17.5

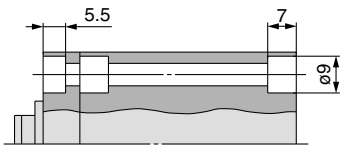
Standard For auto switch proper mounting position and its mounting height, refer to pages 169 to 175. (mm)

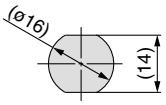
Bore size (mm)	Stroke range (mm)	A	B	C	D	E	EA	EB	F	G	H	K	L	M	N	Q	S	Th9	U	V
12	5 to 30	36.5	33	6	6	33	—	—	6.5	1.5	M3 x 0.5	5.2	3.5	22	3.5	16	27.5	$15^{0}_{-0.043}$	14	25
16	5 to 30	39	35.5	8	8	37	13.2	6.6	5.5	1.5	M4 x 0.7	6	3.5	28	3.5	15	29.5	$20^{0}_{-0.052}$	15	29
20	5 to 50	44	39.5	7	10	47	13.6	6.8	5.5	2	M5 x 0.8	8	4.5	36	5.5	18.5	35.5	$13^{0}_{-0.043}$	18	36
25	5 to 50	45.5	40.5	12	12	52	13.6	6.8	5.5	2	M6 x 1.0	10	5	40	5.5	19	40.5	$15^{0}_{-0.043}$	21	40

∗ For details about the rod end nut and accessory brackets, refer to page 19.

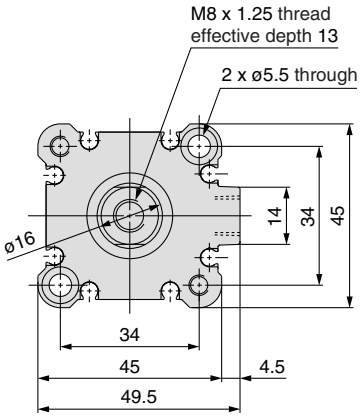
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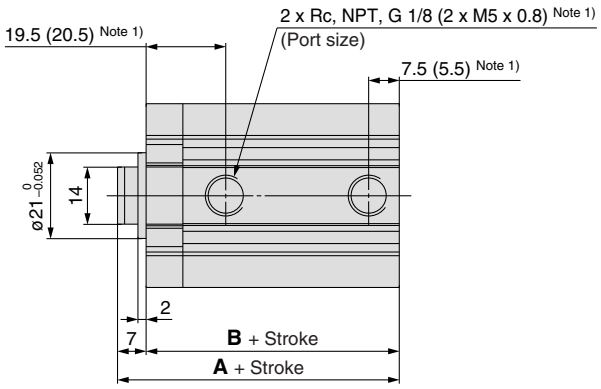
ø32/Without Auto Switch





Piston rod cross section



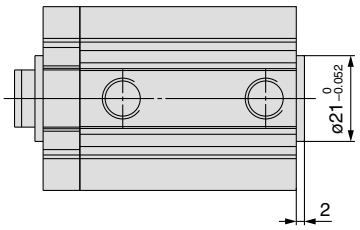


Note 1) ( ): Stroke 5 mm

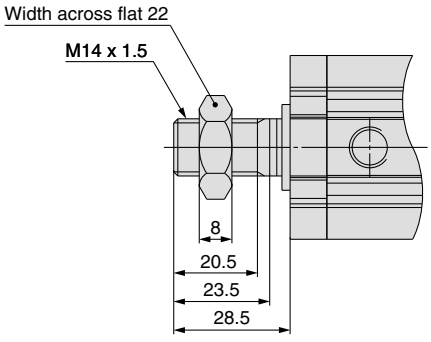
(mm)

Stroke range (mm)	A	B
5 to 50	39	32
75, 100	49	42

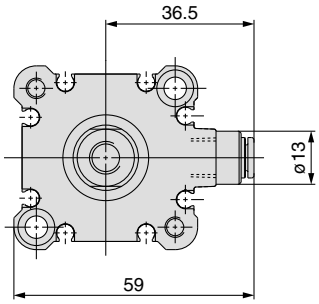
With boss on head end

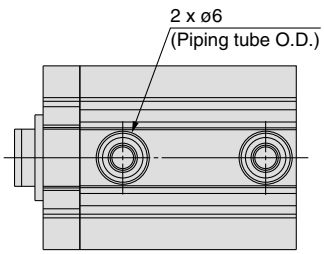


Rod end male thread



Built-in one-touch fittings: ø32





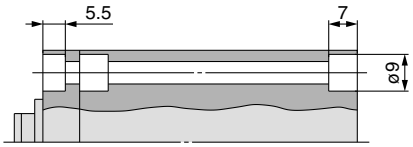
Note 2) The dimensions of the ø32-5 mm stroke with built-in one-touch fittings are the same as those of the 10 mm stroke cylinder tube.

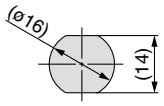
∗ For details about the rod end nut and accessory brackets, refer to page 19.

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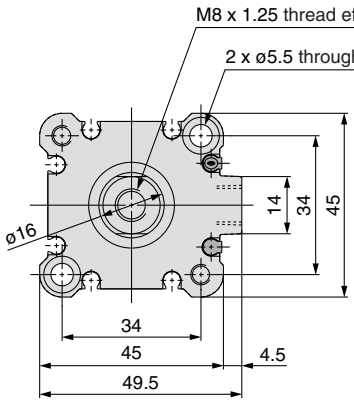
Dimensions

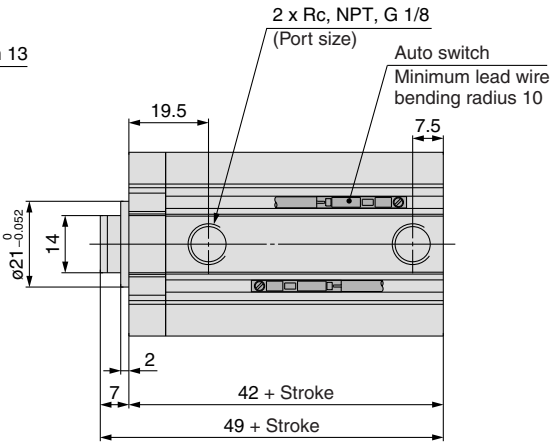
ø32/With Auto Switch



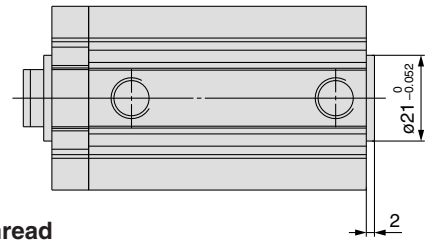


Piston rod cross section

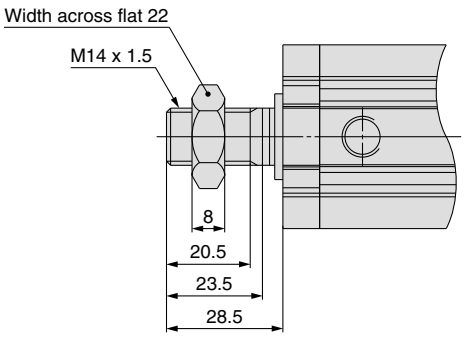




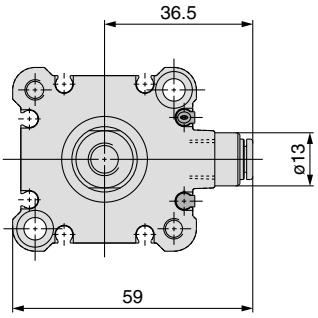
With boss on head end

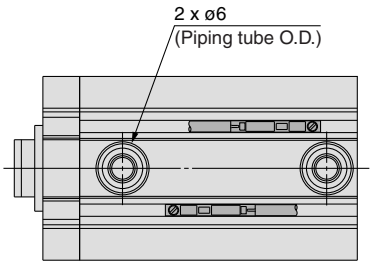


Rod end male thread



Built-in one-touch fittings: ø32





∗ For details about the rod end nut and accessory brackets, refer to page 19.

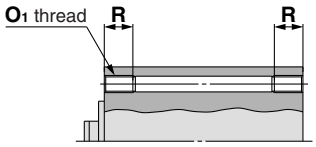
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ø40 to ø63/With Auto Switch

(In the case of without auto switches, the A and B dimensions will be only changed. Refer to the dimension table.)

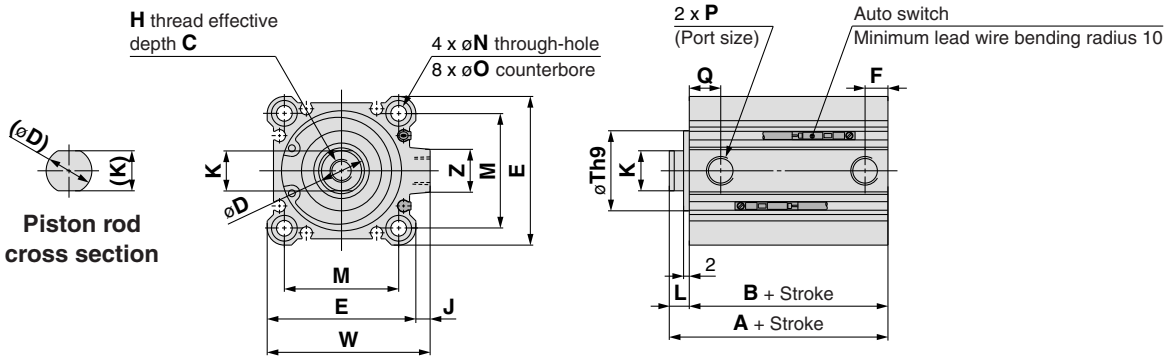
Both ends tapped: CDQ2KA

Standard (Through-hole): CDQ2KB

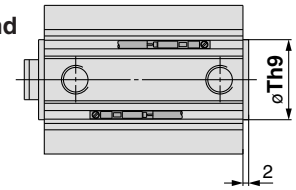


Both Ends Tapped (mm)

Bore size (mm)	O_1	R
40	M6 x 1.0	10
50	M8 x 1.25	14
63	M10 x 1.5	18



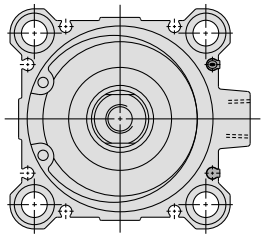
With boss on head end



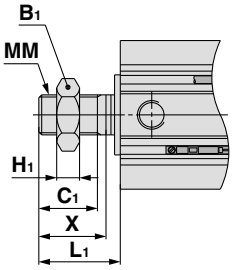
With Boss on Head End (mm)

Bore size (mm)	Th9
40	$28^{\ 0}_{-0.052}$
50	$35^{\ 0}_{-0.062}$
63	$35^{\ 0}_{-0.062}$

Rod end male thread



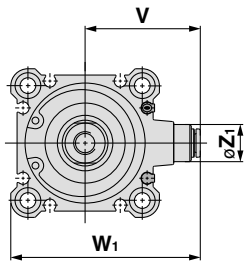
Cylinder tube form ø63

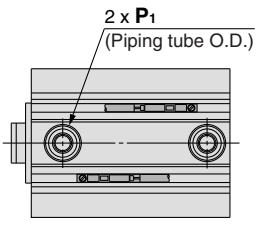


Rod End Male Thread (mm)

Bore size (mm)	B_1	C_1	H_1	L_1	MM	X
40	22	20.5	8	28.5	M14 x 1.5	23.5
50	27	26	11	33.5	M18 x 1.5	28.5
63	27	26	11	33.5	M18 x 1.5	28.5

Built-in one-touch fittings: ø40 to ø63





Built-in One-touch Fittings (mm)

Bore size (mm)	Z_1	P_1	V	W_1
40	13	6	40.5	66.5
50	16	8	50	82
63	16	8	56.5	95

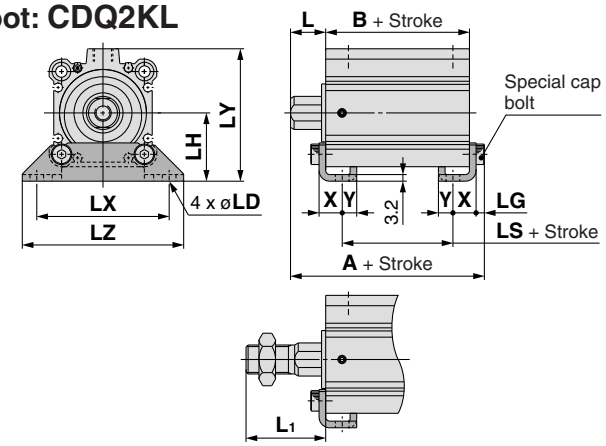
Standard (mm)

Bore size (mm)	Stroke range (mm)	Without auto switch A	Without auto switch B	With auto switch A	With auto switch B	C	D	E	F	H	J	K	L	M	N	O	P	Q	Th9	W	Z
40	5 to 50	36.5	29.5	46.5	39.5	13	16	52	8	M8 x 1.25	5	14	7	40	5.5	9 depth 7	1/8	11	$28^{\ 0}_{-0.052}$	57	15
	75, 100	46.5	39.5																		
50	10 to 50	38.5	30.5	48.5	40.5	15	20	64	10.5	M10 x 1.5	7	18	8	50	6.6	11 depth 8	1/4	10.5	$35^{\ 0}_{-0.062}$	71	19
	75, 100	48.5	40.5																		
63	10 to 50	44	36	54	46	15	20	77	10.5	M10 x 1.5	7	18	8	60	9	14 depth 10.5	1/4	15	$35^{\ 0}_{-0.062}$	84	19
	75, 100	54	46																		

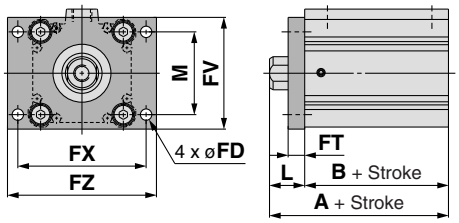
∗ For details about the rod end nut and accessory brackets, refer to page 19.

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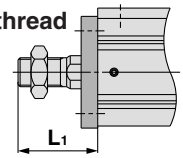
Foot: CDQ2KL



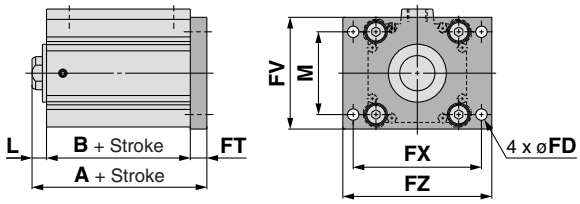
Rod flange: CDQ2KF



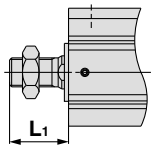
Rod end male thread



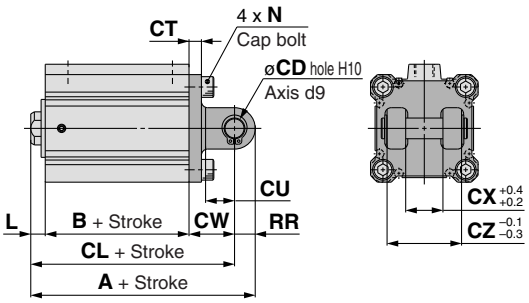
Head flange: CDQ2KG



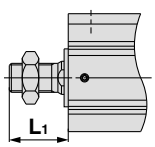
Rod end male thread



Double clevis: CDQ2KD



Rod end male thread



* For details about the rod end nut and accessory brackets, refer to page 19.
* Double clevis pin and retaining rings are included.

Foot

(mm)

Bore size (mm)	Stroke range (mm)	Without auto switch A	B	LS	With auto switch A	B	LS	L	L1	LD
40	5 to 50	53.7	29.5	13.5	63.7	39.5	23.5	17	38.5	6.6
	75, 100	63.7	39.5	23.5						
50	10 to 50	56.7	30.5	7.5	66.7	40.5	17.5	18	43.5	9
	75, 100	66.7	40.5	17.5						
63	10 to 50	62.2	36	10	72.2	46	20	18	43.5	11
	75, 100	72.2	46	20						

Bore size (mm)	LG	LH	LX	LY	LZ	X	Y
40	4	33	64	64	78	11.2	7
50	5	39	79	78	95	14.7	8
63	5	46	95	91.5	113	16.2	9

Foot bracket material: Carbon steel
Surface treatment: Nickel plated

Rod Flange

(mm)

Bore size (mm)	Stroke range (mm)	Without auto switch A	B	With auto switch A	B	FD	FT	FV	FX	FZ
40	5 to 50	46.5	29.5	56.5	39.5	5.5	8	54	62	72
	75, 100	56.5	39.5							
50	10 to 50	48.5	30.5	58.5	40.5	6.6	9	67	76	89
	75, 100	58.5	40.5							
63	10 to 50	54	36	64	46	9	9	80	92	108
	75, 100	64	46							

Bore size (mm)	L	L1	M
40	17	38.5	40
50	18	43.5	50
63	18	43.5	60

Flange bracket material: Carbon steel
Surface treatment: Nickel plated

Head Flange

(mm)

Bore size (mm)	Stroke range (mm)	Without auto switch A	With auto switch A	L	L1
40	5 to 50	44.5	54.5	7	28.5
	75, 100	54.5			
50	10 to 50	47.5	57.5	8	33.5
	75, 100	57.5			
63	10 to 50	53	63	8	33.5
	75, 100	63			

* The dimensions except A, L and L1 are the same as those of the rod flange.

Flange bracket material: Carbon steel
Surface treatment: Nickel plated

Double Clevis

(mm)

Bore size (mm)	Stroke range (mm)	Without auto switch A	B	CL	With auto switch A	B	CL	CD	CT	CU
40	5 to 50	68.5	29.5	58.5	78.5	39.5	68.5	10	6	14
	75, 100	78.5	39.5	68.5						
50	10 to 50	80.5	30.5	66.5	90.5	40.5	76.5	14	7	20
	75, 100	90.5	40.5	76.5						
63	10 to 50	88	36	74	98	46	84	14	8	20
	75, 100	98	46	84						

Bore size (mm)	CW	CX	CZ	L	L1	N	RR
40	22	18	36	7	28.5	M6 x 1.0	10
50	28	22	44	8	33.5	M8 x 1.25	14
63	30	22	44	8	33.5	M10 x 1.5	14

Double clevis bracket material: Cast iron
Surface treatment: Painted

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Compact Cylinder: Non-rotating Rod
Double Acting, Double Rod
Series CQ2KW
ø12, ø16, ø20, ø25, ø32, ø40, ø50, ø63

How to Order

Without auto switch ø12 to ø25

CQ2KW **B** **20** □ – **30** **D** □

Without auto switch ø32 to ø63

CQ2KW **B** **32** □ – **30** **D** □ **Z**

With auto switch

CDQ2KW **B** **32** □ – **30** **D** □ **Z** – **M9BW** □

With auto switch
(Built-in magnet)

Mounting

B	Through-hole (Standard)	ø12 to ø63
A	Both ends tapped	ø40 to ø63
L	Foot	
F	Flange	

∗ Mounting brackets are shipped together (but not assembled).
∗ Cylinder mounting bolts are not included. Order them separately referring to "Mounting Bolt for C(D)Q2KWB" on pages 96 and 98.

Bore size

12	12 mm	32	32 mm
16	16 mm	40	40 mm
20	20 mm	50	50 mm
25	25 mm	63	63 mm

Port thread type

Nil	M thread	ø12 to ø25
	Rc	ø32 to ø63
TN	NPT	
TF	G	
F	Built-in one-touch fittings Note)	

Note) Bore sizes available with one-touch fittings are ø32 to ø63.
∗ For cylinders without auto switch, M threads are compatible only for ø32-5 mm stroke model.

Auto switch mounting groove

Z	ø12 to ø25	2 surfaces
	ø32 to ø63	4 surfaces

Body option

Nil	Standard (Rod end female thread)
C	With rubber bumper (ø12 with auto switch only)
M	Rod end male thread

Number of auto switches

Nil	2 pcs.
S	1 pc.
n	"n" pcs.

Auto switch

Nil	Without auto switch

∗ Refer to the below table for applicable auto switches.

Cylinder stroke (mm)
Refer to the next page for standard strokes.

Action

D	Double acting

Built-in Magnet Cylinder Model

If a built-in magnet cylinder without an auto switch is required, there is no need to enter the symbol for the auto switch.
(Example) CDQ2KWB32-30DZ

Applicable Auto Switches

Refer to pages 1263 to 1371 in Best Pneumatics No. 2 for further information on auto switches.
Refer to the individual catalog (ES20-201) for the D-P3DW type.

Type	Special function	Electrical entry	Indicator light	Wiring (Output)	Load voltage DC	Load voltage AC	Auto switch model: Perpendicular	Auto switch model: In-line	Lead wire length (m): 0.5 (Nil)	1 (M)	3 (L)	5 (Z)	None (N)	Pre-wired connector	Applicable load	
Solid state auto switch	——	Grommet	Yes	3-wire (NPN)	5 V, 12 V	—	M9NV	M9N	●	●	●	○	—	○	IC circuit	Relay, PLC
				3-wire (PNP)			M9PV	M9P	●	●	●	○	—	○		
				2-wire	12 V		M9BV	M9B	●	●	●	○	—	○	—	
	Diagnostic indication (2-color indication)			3-wire (NPN)	5 V, 12 V		M9NWV	M9NW	●	●	●	○	—	○	IC circuit	
				3-wire (PNP)			M9PWV	M9PW	●	●	●	○	—	○		
				2-wire	12 V		M9BWV	M9BW	●	●	●	○	—	○	—	
	Water resistant (2-color indication)			3-wire (NPN)	5 V, 12 V		M9NAV**	M9NA**	○	○	●	○	—	○	IC circuit	
				3-wire (PNP)			M9PAV**	M9PA**	○	○	●	○	—	○		
				2-wire	12 V		M9BAV**	M9BA**	○	○	●	○	—	○	—	
	Magnetic field resistant (2-color indication)			2-wire (Non-polar)	—		—	P3DW	●	—	●	●	—	○		
Reed auto switch	——	Grommet	Yes	3-wire (NPN equivalent)	5 V	—	A96V	A96	●	—	●	—	—	—	IC circuit	—
			No	2-wire	12 V	100 V	A93V	A93	●	—	●	—	—	—	—	Relay, PLC
					5 V, 12 V	100 V or less	A90V	A90	●	—	●	—	—	—	IC circuit	

∗∗ Water resistant type auto switches can be mounted on the above models, but in such case SMC cannot guarantee water resistance. Consult with SMC regarding water resistant types with the above model numbers.

∗ Lead wire length symbols: 0.5 m ····· Nil (Example) M9NW
1 m ····· M (Example) M9NWM
3 m ····· L (Example) M9NWL
5 m ····· Z (Example) M9NWZ

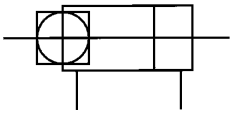
∗ Solid state auto switches marked with "○" are produced upon receipt of order.
∗ The D-P3DW□ type is available from ø32 to ø63 only.

∗ There are other applicable auto switches other than the listed above. For details, refer to page 175.
∗ For details about auto switches with pre-wired connector, refer to pages 1328 and 1329 in Best Pneumatics No. 2.

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Symbol
Non-rotating rod,
Double acting



Specifications

Bore size (mm)	12	16	20	25	32	40	50	63
Action	Double acting, Double rod							
Fluid	Air							
Proof pressure	1.5 MPa							
Maximum operating pressure	1.0 MPa							
Minimum operating pressure	0.07 MPa		0.05 MPa					
Ambient and fluid temperature	Without auto switch: –10 to 70°C (No freezing) With auto switch: –10 to 60°C (No freezing)							
Lubrication	Not required (Non-lube)							
Piston speed	50 to 500 mm/s							
Allowable kinetic energy (J)	0.022 0.043 Note 1)	0.038	0.055	0.09	0.15	0.26	0.46	0.77
Stroke length tolerance	+1.0 mm Note 2) 0							
Rod non-rotating accuracy	±2°	±1°			±0.8°			

∗ ø12 with auto switch: With rubber bumper (Standard)
Note 1) For cylinders with rubber bumper (ø12 with auto switch only)
Note 2) Stroke length tolerance does not include the amount of bumper change.

Standard Strokes

(mm)

Bore size	Standard stroke
12, 16	5, 10, 15, 20, 25, 30
20, 25	5, 10, 15, 20, 25, 30, 35, 40, 45, 50
32, 40	5, 10, 15, 20, 25, 30, 35, 40, 45, 50, 75, 100
50, 63	10, 15, 20, 25, 30, 35, 40, 45, 50, 75, 100

Made to Order

(For details, refer to pages 177 to 207.)

Symbol	Specifications
-XB10	Intermediate stroke (Exclusive body type)
-X633	Intermediate stroke of double rod cylinder, ø125 to ø160 only

∗ -X633: Intermediate stroke in 5 mm intervals only

Manufacture of Intermediate Strokes

Type	A spacer is installed in the standard stroke body.	
Part no.	Refer to “How to Order” for the standard model number. (P. 92)	
Description	Strokes in 5 mm intervals are available by installing a spacer in the standard stroke cylinder.	
Stroke range	Bore size	Stroke range
	32 to 63	55 to 95
Example	Part no.: CQ2KWB50-65DZ CQ2KWB50-75DZ with 10 mm width spacer inside The B dimension is 125.5 mm.	

Type

Bore size (mm)				12	16	20	25	32	40	50	63
Pneumatic	Mounting	Through-hole (Standard)		●	●	●	●	●	●	●	●
		Both ends tapped		—	—	—	—	—	●	●	●
	Built-in magnet			●	●	●	●	●	●	●	●
	Piping	Pipe thread	—	M5 x 0.8	M5 x 0.8	M5 x 0.8	M5 x 0.8	Note 1) M5 x 0.8 Rc1/8	Rc1/8	Rc1/4	Rc1/4
			TN	—	—	—	—	NPT1/8	NPT1/8	NPT1/4	NPT1/4
			TF	—	—	—	—	G1/8	G1/8	G1/4	G1/4
		Built-in one-touch fittings		—	—	—	—	ø6/4 Note 2)	ø6/4	ø8/6	ø8/6
	Rod end male thread			●	●	●	●	●	●	●	●

Note 1) ø32 without auto switch: M5 x 0.8 is used for 5 mm stroke piping dimension.
Thus, do not enter a symbol for the port thread type.
Note 2) The dimensions of the ø32-5 mm stroke with built-in one-touch fittings are the same as those of the 10 mm stroke cylinder tube.

Refer to pages 169 to 175 for the specifications of cylinders with auto switches.

- Auto switch proper mounting position (detection at stroke end) and its mounting height
- Minimum stroke for auto switch mounting
- Operating range
- Auto switch mounting brackets/Part no.

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Retaining Ring Installation/Removal

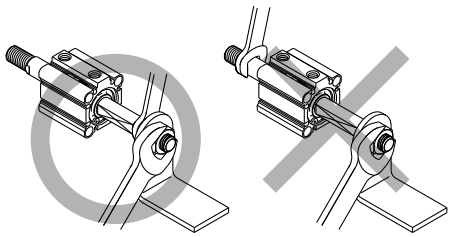
⚠Caution

1. For installation and removal, use an appropriate pair of pliers (tool for installing a type C retaining ring).
2. Even if a proper plier (tool for installing a type C retaining ring) is used, it is likely to inflict damage to a human body or peripheral equipment, as a retaining ring may be flown out of the tip of a plier (tool for installing a type C retaining ring). Be much careful with the popping of a retaining ring. Besides, be certain that a retaining ring is placed firmly into the groove of rod cover before supplying air at the time of installment.

Mounting

⚠Warning

1. **Do not apply reverse torque to the piston rods sticking out from both sides of this cylinder at the same time. The torque makes connection threads inside loosen, which may cause an accident or malfunction. Install or remove loads while the piston rod width across flat is secured. Also, tighten by giving consideration to prevent the tightening torque from being applied to the non-rotating guide. Do not fix the other side of the piston rod width across flat and apply reverse torque.**



2. Using a non-rotating rod cylinder
   Avoid using the air cylinder in such a way that rotational torque would be applied to the piston rod. If rotational torque is applied, the non-rotating guide will deform, causing a loss of non-rotating accuracy.
   Use the below table as a guide for the allowable rotational torque ranges.

Allowable rotational torque	ø12	ø16	ø20	ø25	ø32	ø40	ø50	ø63
N·m or less	0.04	0.15	0.20	0.25	0.44	0.44	0.44	0.44

Mounting Brackets/Part No.

Bore size (mm)	Foot Note 1)	Flange
40	CQ-L040	CQ-F040
50	CQ-L050	CQ-F050
63	CQ-L063	CQ-F063

Note 1) When ordering a foot bracket, order 2 pieces per cylinder.
Note 2) Parts belonging to each bracket are as follows.
Foot or Flange: Body mounting bolts

Theoretical Output

(N)

Bore size (mm)	Operating pressure (MPa)		
	0.3	0.5	0.7
12	25	42	59
16	45	75	106
20	71	118	165
25	113	189	264
32	181	302	422
40	317	528	739
50	495	825	1150
63	841	1400	1960

Weight

Weight

(g)

Bore size (mm)	Cylinder stroke (mm)											
	5	10	15	20	25	30	35	40	45	50	75	100
12	62	69	76	83	90	97	—	—	—	—	—	—
16	62	73	84	95	106	117	—	—	—	—	—	—
20	101	116	131	146	161	176	191	206	221	236	—	—
25	138	155	172	189	206	223	240	257	274	291	—	—
32	233	256	279	302	325	348	371	394	417	440	600	715
40	336	365	394	424	453	483	512	541	571	600	806	953
50	—	517	558	600	642	684	725	767	809	850	1142	1351
63	—	742	779	815	851	887	923	959	995	1032	1285	1465

Additional Weight

(g)

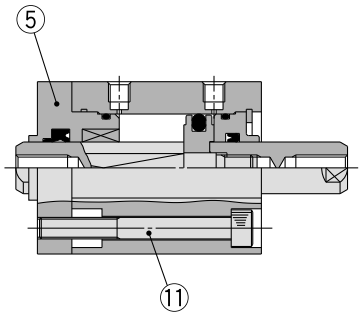
Bore size (mm)		12	16	20	25	32	40	50	63
Both ends tapped		—	—	—	—	—	6	6	19
Rod end male thread	Male thread	3	6	12	24	52	54	106	106
	Nut	2	4	8	16	34	34	64	64
Built-in one-touch fittings		—	—	—	—	12	12	21	21
Foot		—	—	—	—	—	154	243	317
Flange		—	—	—	—	—	214	373	559

Calculation: (Example) **CQ2KWA40-20DMZ**
- Basic weight: CQ2KWB40-20DZ ····· 424 g
- Additional weight: Both ends tapped ····· 6 g
  Rod end male thread ····· 88 g
  518 g

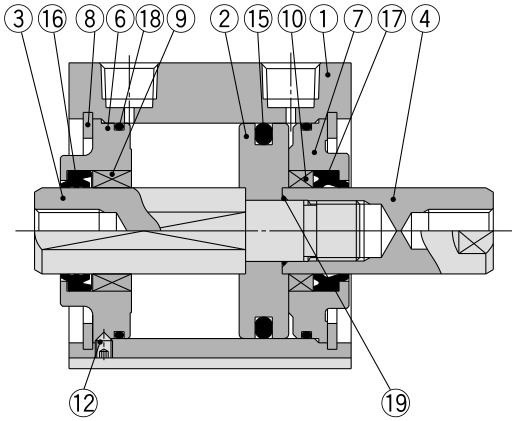
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Construction

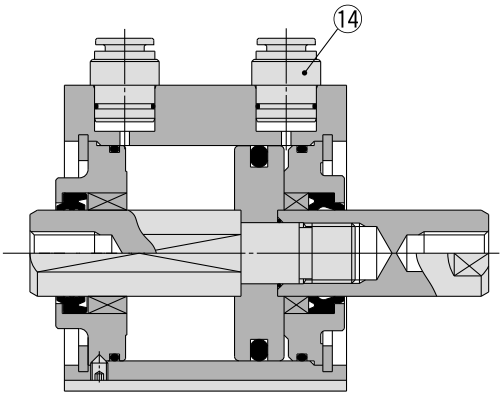
Standard (ø12 to ø32)



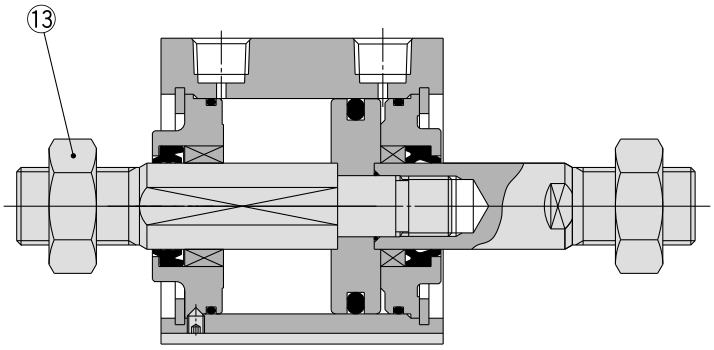
Standard (ø40 to ø63)



Built-in one-touch fittings



Rod end male thread



Component Parts

No.	Description	Material	Note
1	**Cylinder tube**	Aluminum alloy	Hard anodized
2	**Piston**	Aluminum alloy	Chromated
3	**Piston rod A**	Stainless steel	ø12 to ø25
		Carbon steel	ø32 to ø63, Hard chrome plated
4	**Piston rod B**	Stainless steel	ø12 to ø25
		Carbon steel	ø32 to ø63, Hard chrome plated
5	**Rod cover**	Brass	ø12, Electroless nickel plated
		Aluminum alloy	ø16 to ø32, Anodized
6	**Collar for non-rotating**	Aluminum alloy	ø40 to ø63, Anodized
7	**Collar**	Aluminum alloy	ø12 to ø40, Anodized
		Aluminum alloy casted	ø50 to ø63, Chromated, Painted
8	**Retaining ring**	Carbon tool steel	Phosphate coated
9	**Bushing for non-rotating**	Oil-impregnated sintered alloy	ø16 to ø63
10	**Bushing**	Bearing alloy	ø50, ø63
11	**Hexagon socket head cap screw**	Alloy steel	ø12 to ø32, Nickel plated
12	**Hexagon socket head set screw**	Alloy steel	ø40 to ø63, Nickel plated
13	**Rod end nut**	Carbon steel	Nickel plated
14	**One-touch fitting**	—	ø32 to ø63
15	**Piston seal**	NBR	
16	**Rod seal for non-rotating**	NBR	
17	**Rod seal**	NBR	
18	**Gasket**	NBR	
19	**Piston gasket**	NBR	ø32 to ø63

Replacement Parts/Seal Kit

Bore size (mm)	Kit no.	Contents
12	CQ2KWB12-PS	Kits include items ⑮, ⑯, ⑰, ⑱ from the table.
16	CQ2KWB16-PS	
20	CQ2KWB20-PS	
25	CQ2KWB25-PS	
32	CQ2KWB32-PS	
40	CQ2KWB40-PS	
50	CQ2KWB50-PS	
63	CQ2KWB63-PS	

∗ Seal kit includes ⑮, ⑯, ⑰, ⑱. Order the seal kit based on each bore size.
∗ Since the seal kit does not include a grease pack, order it separately.
Grease pack part no.: GR-S-010 (10 g)

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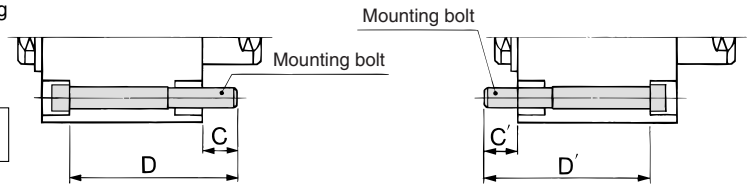
Mounting Bolt for CQ2KWB/Without Auto Switch

Mounting method: Mounting bolt for through-hole mounting of the CQ2KWB is available as an option. Refer to the following for ordering procedures. Order the actual number of bolts that will be used.

Example) CQ-M3x40L 2 pcs.

Material: Chromium molybdenum steel
Surface treatment: Nickel plated

Non-rotating rod end mounting



Cylinder model	C	D	Mounting bolt part no.	C'	D'	Mounting bolt part no.
CQ2KWB12-5D	8.3	40	CQ-M3 x 40L	8.3	40	CQ-M3 x 40L
-10D		45	x 45L		45	x 45L
-15D		50	x 50L		50	x 50L
-20D		55	x 55L		55	x 55L
-25D		60	x 60L		60	x 60L
-30D		65	x 65L		65	x 65L
CQ2KWB16-5D	7.5	40	CQ-M3 x 40L	7.5	40	CQ-M3 x 40L
-10D		45	x 45L		45	x 45L
-15D		50	x 50L		50	x 50L
-20D		55	x 55L		55	x 55L
-25D		60	x 60L		60	x 60L
-30D		65	x 65L		65	x 65L
CQ2KWB20-5D	6.5	40	CQ-M5 x 40L	8	40	CQ-M5 x 40L
-10D		45	x 45L		45	x 45L
-15D		50	x 50L		50	x 50L
-20D		55	x 55L		55	x 55L
-25D		60	x 60L		60	x 60L
-30D		65	x 65L		65	x 65L
-35D		70	x 70L		70	x 70L
-40D		75	x 75L		75	x 75L
-45D		80	x 80L		80	x 80L
-50D		85	x 85L		85	x 85L
CQ2KWB25-5D	8.5	45	CQ-M5 x 45L	10	45	CQ-M5 x 45L
-10D		50	x 50L		50	x 50L
-15D		55	x 55L		55	x 55L
-20D		60	x 60L		60	x 60L
-25D		65	x 65L		65	x 65L
-30D		70	x 70L		70	x 70L
-35D		75	x 75L		75	x 75L
-40D		80	x 80L		80	x 80L
-45D		85	x 85L		85	x 85L
-50D		90	x 90L		90	x 90L
CQ2KWB32-5DZ	11	50	CQ-M5 x 50L	7.5	45	CQ-M5 x 45L
-10DZ		55	x 55L		50	x 50L
-15DZ		60	x 60L		55	x 55L
-20DZ		65	x 65L		60	x 60L
-25DZ		70	x 70L		65	x 65L
-30DZ		75	x 75L		70	x 70L
-35DZ		80	x 80L		75	x 75L
-40DZ		85	x 85L		80	x 80L
-45DZ		90	x 90L		85	x 85L
-50DZ		95	x 95L		90	x 90L
-75DZ		130	x 130L		125	x 125L
-100DZ		155	x 155L		150	x 150L

Cylinder model	C	D	Mounting bolt part no.
CQ2KWB40-5DZ	7	45	CQ-M5 x 45L
-10DZ		50	x 50L
-15DZ		55	x 55L
-20DZ		60	x 60L
-25DZ		65	x 65L
-30DZ		70	x 70L
-35DZ		75	x 75L
-40DZ		80	x 80L
-45DZ		85	x 85L
-50DZ		90	x 90L
-75DZ		125	x 125L
-100DZ		150	x 150L
CQ2KWB50-10DZ	12.5	55	CQ-M6 x 55L
-15DZ		60	x 60L
-20DZ		65	x 65L
-25DZ		70	x 70L
-30DZ		75	x 75L
-35DZ		80	x 80L
-40DZ		85	x 85L
-45DZ		90	x 90L
-50DZ		95	x 95L
-75DZ		130	x 130L
-100DZ		155	x 155L
CQ2KWB63-10DZ	13.5	55	CQ-M8 x 55L
-15DZ		60	x 60L
-20DZ		65	x 65L
-25DZ		70	x 70L
-30DZ		75	x 75L
-35DZ		80	x 80L
-40DZ		85	x 85L
-45DZ		90	x 90L
-50DZ		95	x 95L
-75DZ		130	x 130L
-100DZ		155	x 155L

∗ ø40 to ø63: The C' and D' dimensions are the same as those of C and D.

Copper and Fluorine-free Series (For CRT Manufacturing Process)

20 — CQ2KWB [Bore size] — [Stroke] D(M)(Z)

- [Bore size]: ø16, ø20, ø25, ø32, ø40, ø50, ø63
- 20: Copper and fluorine-free series

For preventing the influence of copper ions or halogen ions during CRT manufacturing processes, copper and fluorine materials are not used in the component parts.

Specifications

Bore size (mm)	16	20	25	32	40	50	63
Action	Double acting, Double rod						
Proof pressure	1.5 MPa						
Max. operating pressure	1.0 MPa						
Rubber bumper	None						
Piping	Pipe thread						
Piston speed	50 to 500 mm/s						
Mounting	Through-hole						
Auto switch	Mountable						

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Non-rotating Rod: Double Acting, Double Rod
Series CDQ2KW
With Auto Switch



Refer to the below pages for further information on auto switches.

Auto switch proper mounting position and its mounting height	P.169 to 175
Minimum stroke for auto switch mounting	
Operating range	
Auto switch mounting brackets/Part no.	

Weight

Weight

(g)

Bore size (mm)	Cylinder stroke (mm)											
	5	10	15	20	25	30	35	40	45	50	75	100
12	76	83	90	98	105	113	—	—	—	—	—	—
16	89	99	109	118	128	138	—	—	—	—	—	—
20	148	164	179	194	210	225	240	256	271	286	—	—
25	213	228	244	259	275	291	306	322	337	353	—	—
32	259	282	305	328	351	374	397	420	443	466	580	695
40	441	471	500	530	559	588	618	647	677	706	853	1000
50	—	642	684	726	767	809	851	892	934	976	1184	1393
63	—	871	907	943	979	1015	1051	1088	1124	1160	1341	1521

Additional Weight

(g)

Bore size (mm)		12	16	20	25	32	40	50	63
Both ends tapped		—	—	—	—	—	6	6	19
Rod end male thread	Male thread	3	6	12	24	52	54	106	106
	Nut	2	4	8	16	34	34	64	64
Built-in one-touch fittings		—	—	—	—	12	12	21	21

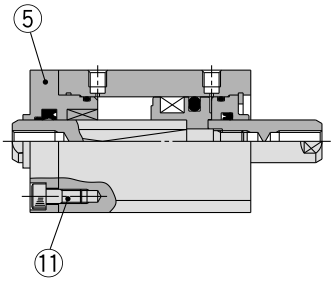
Calculation: (Example) **CDQ2KWA40-20DMZ**

- Basic weight: CDQ2KWB40-20DZ ..... 530 g
- Additional weight: Both ends tapped ..... 6 g
  Rod end male thread ..... 88 g
  624 g

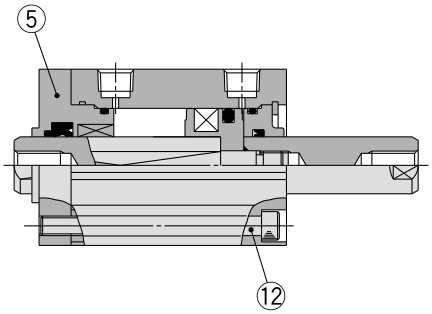
Add each weight of auto switches when auto switches are mounted.

Construction

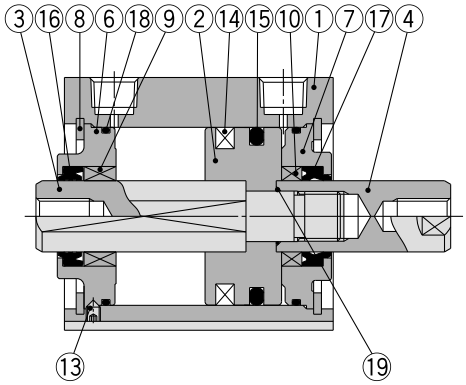
ø12 to ø25



ø32



ø40 to ø63



Component Parts

No.	Description	Material	Note
1	**Cylinder tube**	Aluminum alloy	Hard anodized
2	**Piston**	Aluminum alloy	Chromated
3	**Piston rod A**	Stainless steel	ø12 to ø25
		Carbon steel	ø32 to ø63, Hard chrome plated
4	**Piston rod B**	Stainless steel	ø12 to ø25
		Carbon steel	ø32 to ø63, Hard chrome plated
5	**Rod cover**	Brass	ø12, Electroless nickel plated
		Aluminum alloy	ø16 to ø32, Anodized
6	**Collar for non-rotating**	Aluminum alloy	ø40 to ø63, Anodized
7	**Collar**	Aluminum alloy	ø12 to ø40, Anodized
		Aluminum alloy casted	ø50 to ø63, Chromated, Painted
8	**Retaining ring**	Carbon tool steel	Phosphate coated
9	**Bushing for non-rotating**	Oil-impregnated sintered alloy	ø16 to ø63
10	**Bushing**	Bearing alloy	ø50, ø63
11	**Hexagon socket head cap screw**	Alloy steel	ø12 to ø25, Nickel plated
12	**Hexagon socket head cap screw**	Alloy steel	ø32, Nickel plated
13	**Hexagon socket head set screw**	Alloy steel	ø40 to ø63, Nickel plated
14	**Magnet**	—	

No.	Description	Material	Note
15	**Piston seal**	NBR	
16	**Rod seal for non-rotating**	NBR	
17	**Rod seal**	NBR	
18	**Gasket**	NBR	
19	**Piston gasket**	NBR	ø32 to ø63

Replacement Parts/Seal Kit

Bore size (mm)	Kit no.	Contents
12	CQ2KWB12-PS	Kits include items ⑮, ⑯, ⑰, ⑱ from the table.
16	CQ2KWB16-PS	
20	CQ2KWB20-PS	
25	CQ2KWB25-PS	
32	CQ2KWB32-PS	
40	CQ2KWB40-PS	
50	CQ2KWB50-PS	
63	CQ2KWB63-PS	

∗ Seal kit includes ⑮, ⑯, ⑰, ⑱. Order the seal kit based on each bore size.
∗ Since the seal kit does not include a grease pack, order it separately.
Grease pack part no.: GR-S-010 (10 g)

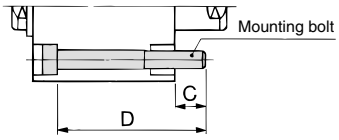
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Mounting Bolt for CDQ2KWB/With Auto Switch

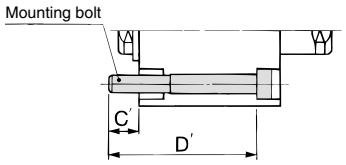
Mounting method: Mounting bolt for through-hole mounting of the CDQ2KWB is available as an option. Refer to the following for ordering procedures. Order the actual number of bolts that will be used.

Example) CQ-M3x40L 2 pcs.

Material: Chromium molybdenum steel
Surface treatment: Nickel plated



Non-rotating rod end mounting



Cylinder model	C	D	Mounting bolt part no.	C'	D'	Mounting bolt part no.
CDQ2KWB12-5DCZ	6.1	40	CQ-M3 x 40L	6.1	45	CQ-M3 x 45L
-10DCZ		45	x 45L		50	x 50L
-15DCZ		50	x 50L		55	x 55L
-20DCZ		55	x 55L		60	x 60L
-25DCZ		60	x 60L		65	x 65L
-30DCZ		65	x 65L		70	x 70L
CDQ2KWB16-5DZ	7.5	45	CQ-M3 x 45L	7.5	50	CQ-M3 x 50L
-10DZ		50	x 50L		55	x 55L
-15DZ		55	x 55L		60	x 60L
-20DZ		60	x 60L		65	x 65L
-25DZ		65	x 65L		70	x 70L
-30DZ		70	x 70L		75	x 75L
CDQ2KWB20-5DZ	9	45	CQ-M5 x 45L	11	55	CQ-M5 x 55L
-10DZ		50	x 50L		60	x 60L
-15DZ		55	x 55L		65	x 65L
-20DZ		60	x 60L		70	x 70L
-25DZ		65	x 65L		75	x 75L
-30DZ		70	x 70L		80	x 80L
-35DZ		75	x 75L		85	x 85L
-40DZ		80	x 80L		90	x 90L
-45DZ		85	x 85L		95	x 95L
-50DZ		90	x 90L		100	x 100L
CDQ2KWB25-5DZ	8	45	CQ-M5 x 45L	10	55	CQ-M5 x 55L
-10DZ		50	x 50L		60	x 60L
-15DZ		55	x 55L		65	x 65L
-20DZ		60	x 60L		70	x 70L
-25DZ		65	x 65L		75	x 75L
-30DZ		70	x 70L		80	x 80L
-35DZ		75	x 75L		85	x 85L
-40DZ		80	x 80L		90	x 90L
-45DZ		85	x 85L		95	x 95L
-50DZ		90	x 90L		100	x 100L
CDQ2KWB32-5DZ	11	60	CQ-M5 x 60L	7.5	55	CQ-M5 x 55L
-10DZ		65	x 65L		60	x 60L
-15DZ		70	x 70L		65	x 65L
-20DZ		75	x 75L		70	x 70L
-25DZ		80	x 80L		75	x 75L
-30DZ		85	x 85L		80	x 80L
-35DZ		90	x 90L		85	x 85L
-40DZ		95	x 95L		90	x 90L
-45DZ		100	x 100L		95	x 95L
-50DZ		105	x 105L		100	x 100L
-75DZ		130	x 130L		125	x 125L
-100DZ		155	x 155L		150	x 150L

Cylinder model	C	D	Mounting bolt part no.
CDQ2KWB40-5DZ	7	55	CQ-M5 x 55L
-10DZ		60	x 60L
-15DZ		65	x 65L
-20DZ		70	x 70L
-25DZ		75	x 75L
-30DZ		80	x 80L
-35DZ		85	x 85L
-40DZ		90	x 90L
-45DZ		95	x 95L
-50DZ		100	x 100L
-75DZ		125	x 125L
-100DZ		150	x 150L
CDQ2KWB50-10DZ	12.5	65	CQ-M6 x 65L
-15DZ		70	x 70L
-20DZ		75	x 75L
-25DZ		80	x 80L
-30DZ		85	x 85L
-35DZ		90	x 90L
-40DZ		95	x 95L
-45DZ		100	x 100L
-50DZ		105	x 105L
-75DZ		130	x 130L
-100DZ		155	x 155L
CDQ2KWB63-10DZ	13.5	65	CQ-M8 x 65L
-15DZ		70	x 70L
-20DZ		75	x 75L
-25DZ		80	x 80L
-30DZ		85	x 85L
-35DZ		90	x 90L
-40DZ		95	x 95L
-45DZ		100	x 100L
-50DZ		105	x 105L
-75DZ		130	x 130L
-100DZ		155	x 155L

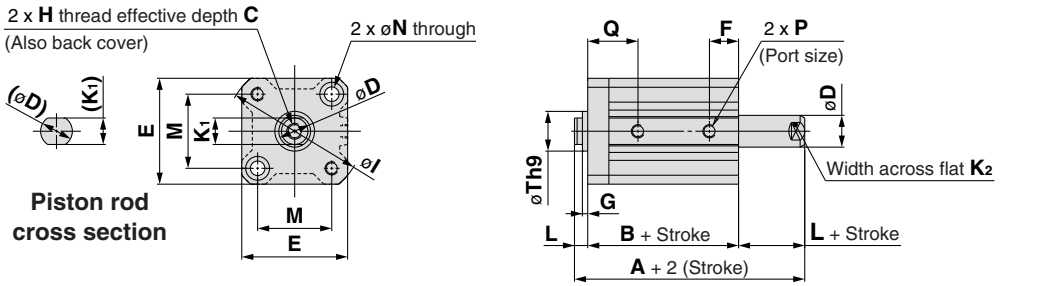
∗ ø40 to ø63: The C' and D' dimensions are the same as those of C and D.

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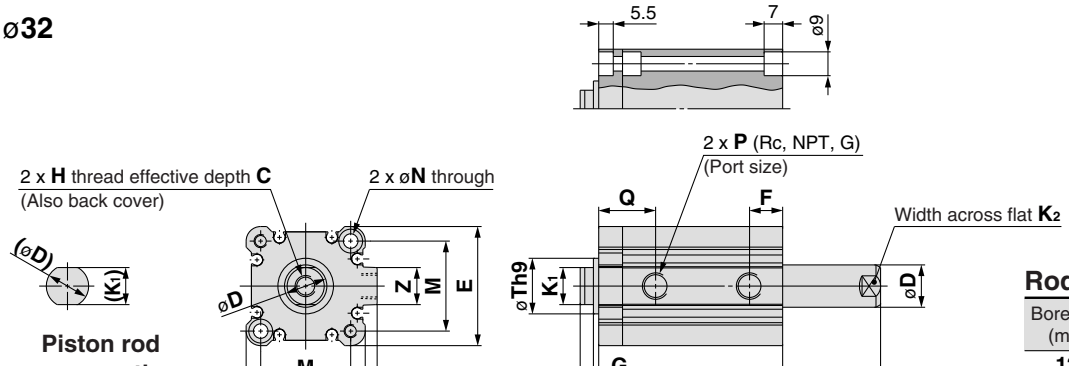
ø12 to ø32/Without Auto Switch

Standard (Through-hole): CQ2KWB

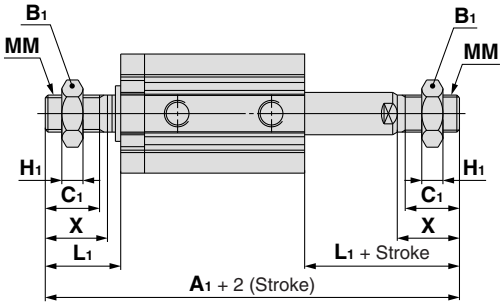
ø12 to ø25



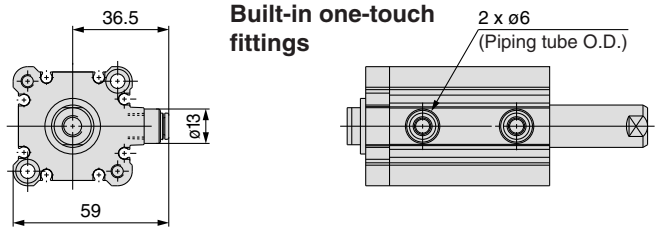
ø32



Rod end male thread



Built-in one-touch fittings: ø32



Rod End Male Thread (mm)

Bore size (mm)	Stroke range (mm)	A1	B1	C1	H1
12	5 to 30	58.2	8	9	4
16	5 to 30	62	10	10	5
20	5 to 50	71	13	12	5
25	5 to 50	82	17	15	6
32	5 to 50	96.5	22	20.5	8
	75,100	106.5			

Bore size (mm)	L1	MM	X
12	14	M5 x 0.8	10.5
16	15.5	M6 x 1.0	12
20	18.5	M8 x 1.25	14
25	22.5	M10 x 1.25	17.5
32	28.5	M14 x 1.5	23.5

∗ The dimensions of ø32-5 mm stroke with built-in one-touch fittings are the same as those of the 10 mm stroke cylinder tube.

Standard (mm)

Bore size (mm)	Stroke range (mm)	A	B	C	D	E	F	G	H	I	J	K1	K2	L	M	N	P	Q	Th9	W	Z
12	5 to 30	37.2	30.2	6	6	25	10	1.5	M3 x 0.5	32	—	5.2	5	3.5	15.5	3.5	M5 x 0.8	15	$15^{0}_{-0.043}$	—	—
16	5 to 30	38	31	8	8	29	10	1.5	M4 x 0.7	38	—	6	6	3.5	20	3.5	M5 x 0.8	15	$20^{0}_{-0.052}$	—	—
20	5 to 50	43	34	7	10	36	9.5	2	M5 x 0.8	47	—	8	8	4.5	25.5	5.5	M5 x 0.8	17.5	$13^{0}_{-0.043}$	—	—
25	5 to 50	47	37	12	12	40	11	2	M6 x 1.0	52	—	10	10	5	28	5.5	M5 x 0.8	19	$15^{0}_{-0.043}$	—	—
32	5	53.5	39.5	13	16	45	12.5	2	M8 x 1.25	—	4.5	14	14	7	34	5.5	M5 x 0.8	21.5	$21^{0}_{-0.052}$	49.5	14
	10 to 50																1/8				
	75, 100	63.5	49.5																		

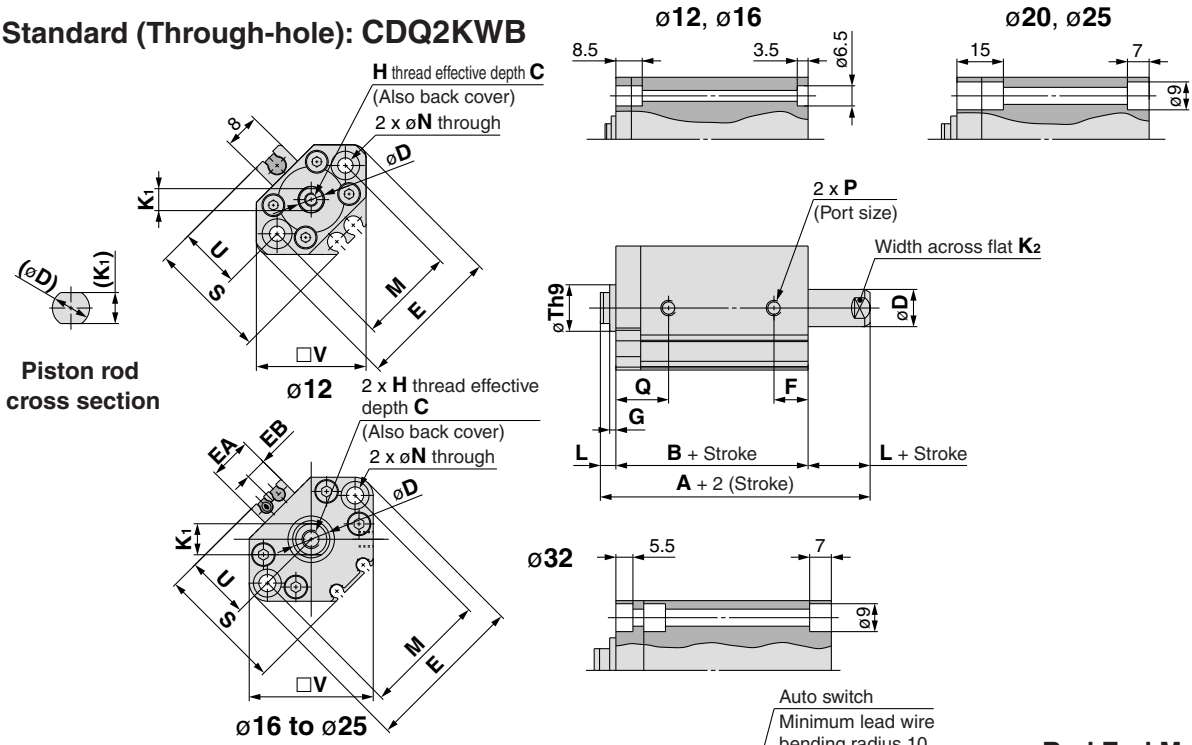
∗ For details about the rod end nut and accessory brackets, refer to page 19.
Note) The positions of piston rod's width across flats (K_2) are not constant.

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Dimensions

ø12 to ø32/With Auto Switch

Standard (Through-hole): CDQ2KWB



Rod End Male Thread (mm)

Bore size (mm)	A_1	B_1	C_1	H_1
12	65.4	8	9	4
16	72	10	10	5
20	83	13	12	5
25	92	17	15	6
32	106.5	22	20.5	8

Bore size (mm)	L_1	MM	X
12	14	M5 x 0.8	10.5
16	15.5	M6 x 1.0	12
20	18.5	M8 x 1.25	14
25	22.5	M10 x 1.25	17.5
32	28.5	M14 x 1.5	23.5

Standard

For auto switch proper mounting position and its mounting height, refer to pages 169 to 175.

(mm)

Bore size (mm)	Stroke range (mm)	A	B	C	D	E	EA	EB	F	G	H	J	K_1	K_2	L	M	N	P	Q	S	Th9	U	V	W	Z
12	5 to 30	44.4	37.4	6	6	33	—	—	10.5	1.5	M3 x 0.5	—	5.2	5	3.5	22	3.5	M5 x 0.8	15.5	27.5	$15^{0}_{-0.043}$	14	25	—	—
16	5 to 30	48	41	8	8	37	13.2	6.6	10	1.5	M4 x 0.7	—	6	6	3.5	28	3.5	M5 x 0.8	15	29.5	$20^{0}_{-0.052}$	15	29	—	—
20	5 to 50	55	46	7	10	47	13.6	6.8	10.5	2	M5 x 0.8	—	8	8	4.5	36	5.5	M5 x 0.8	18.5	35.5	$13^{0}_{-0.043}$	18	36	—	—
25	5 to 50	57	47	12	12	52	13.6	6.8	11	2	M6 x 1.0	—	10	10	5	40	5.5	M5 x 0.8	19	40.5	$15^{0}_{-0.043}$	21	40	—	—
32	5 to 50, 75, 100	63.5	49.5	13	16	45	—	—	12.5	2	M8 x 1.25	4.5	14	14	7	34	5.5	1/8	21.5	—	$21^{0}_{-0.052}$	—	—	49.5	14

∗ For details about the rod end nut and accessory brackets, refer to page 19.
Note) The positions of piston rod's width across flats (K_2) are not constant.

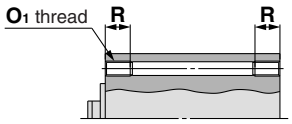
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Dimensions

ø40 to ø63/With Auto Switch

(In the case of without auto switches, the A, B dimensions will be only changed. Refer to the dimension table.)

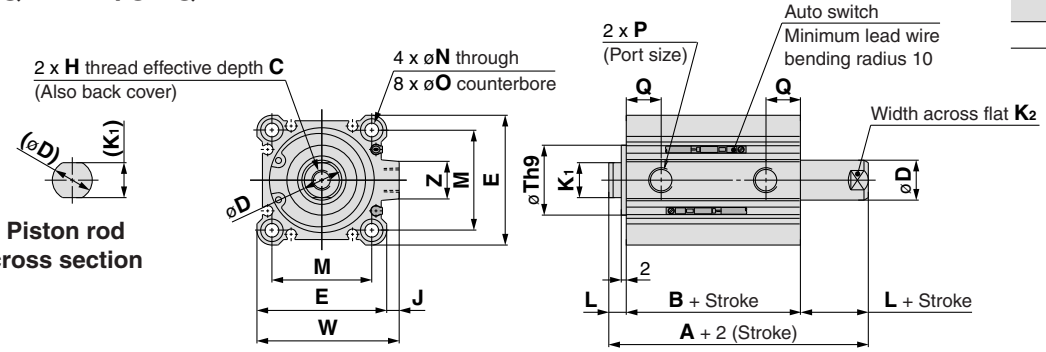
Both ends tapped: CQ2KWA/CDQ2KWA



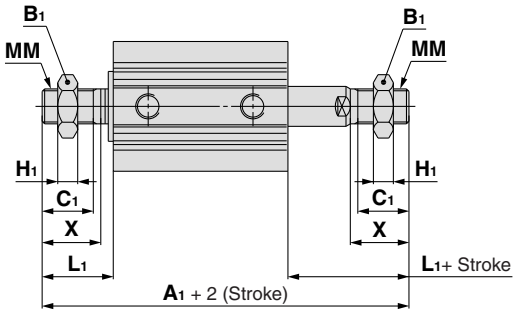
Both Ends Tapped (mm)

Bore size (mm)	O_1	R
40	M6 x 1.0	10
50	M8 x 1.25	14
63	M10 x 1.5	18

Standard (Through-hole): CQ2KWB/CDQ2KWB

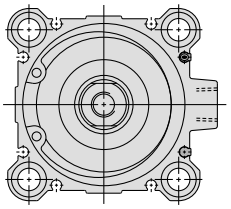


Rod end male thread



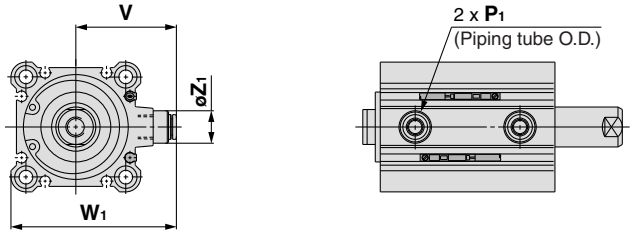
Rod End Male Thread (mm)

Bore size (mm)	Without auto switch A_1	With auto switch A_1	B_1	C_1	H_1	L_1	MM	X
40	97	107	22	20.5	8	28.5	M14 x 1.5	23.5
50	107.5	117.5	27	26	11	33.5	M18 x 1.5	28.5
63	109	119	27	26	11	33.5	M18 x 1.5	28.5



Cylinder tube form ø63

Built-in one-touch fittings: ø40 to ø63



Built-in One-touch Fittings (mm)

Bore size (mm)	Z_1	P_1	V	W_1
40	13	6	40.5	66.5
50	16	8	50	82
63	16	8	56.5	95

Standard

For auto switch proper mounting position and its mounting height, refer to pages 169 to 175.

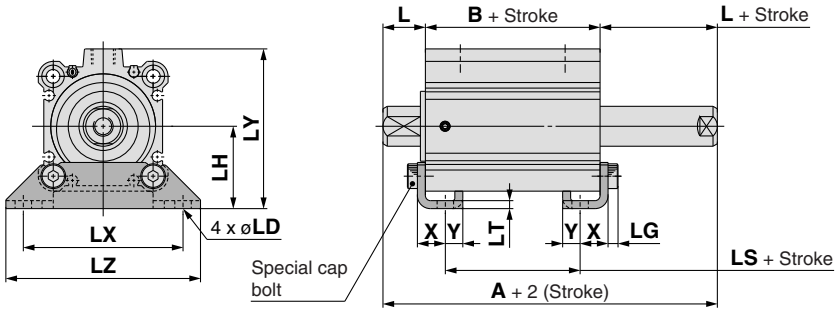
(mm)

Bore size (mm)	Stroke range (mm)	Without auto switch A	Without auto switch B	With auto switch A	With auto switch B	C	D	E	H	J	K_1	K_2	L	M	N	O	P	Q	Th9	W	Z
40	5 to 50	54	40	64	50	13	16	52	M8 x 1.25	5	14	14	7	40	5.5	9 depth 7	1/8	14	$28^{0}_{-0.052}$	57	15
	75, 100	64	50																		
50	10 to 50	56.5	40.5	66.5	50.5	15	20	64	M10 x 1.5	7	18	17	8	50	6.6	11 depth 8	1/4	14	$35^{0}_{-0.062}$	71	19
	75, 100	66.5	50.5																		
63	10 to 50	58	42	68	52	15	20	77	M10 x 1.5	7	18	17	8	60	9	14 depth 10.5	1/4	15.5	$35^{0}_{-0.062}$	84	19
	75, 100	68	52																		

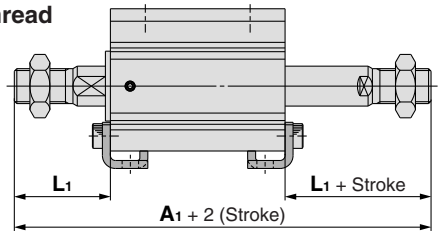
∗ For details about the rod end nut and accessory brackets, refer to page 19.
Note) The positions of piston rod's width across flats (K_2) are not constant.

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Foot: CQ2KWL/CDQ2KWL



Rod end male thread



Rod End Male Thread (mm)

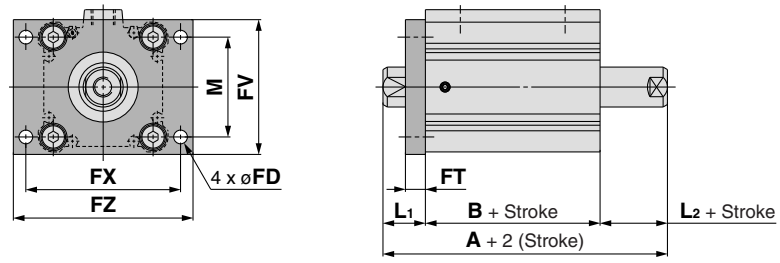
Bore size (mm)	Without auto switch A1	With auto switch A1	L1
40	117	127	38.5
50	127.5	137.5	43.5
63	129	139	43.5

Foot (mm)

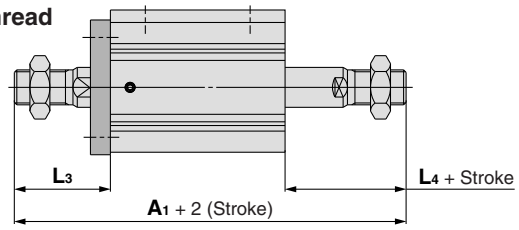
Bore size (mm)	Stroke range (mm)	Without auto switch A	B	LS	With auto switch A	B	LS	L	LD	LG	LH	LT	LX	LY	LZ	X	Y
40	5 to 50	74	40	24	84	50	34	17	6.6	4	33	3.2	64	68	78	11.2	7
	75, 100	84	50	34													
50	10 to 50	76.5	40.5	17.5	86.5	50.5	27.5	18	9	5	39	3.2	79	78	95	14.7	8
	75, 100	86.5	50.5	27.5													
63	10 to 50	78	42	16	88	52	26	18	11	5	46	3.2	95	91.5	113	16.2	8
	75, 100	88	52	26													

Foot bracket material: Carbon steel
Surface treatment: Nickel plated

Flange: CQ2KWF/CDQ2KWF



Rod end male thread



Rod End Male Thread (mm)

Bore size (mm)	Without auto switch A1	With auto switch A1	L3	L4
40	107	117	38.5	28.5
50	117.5	127.5	43.5	33.5
63	119	129	43.5	33.5

Flange For auto switch proper mounting position and its mounting height, refer to pages 169 to 175. (mm)

Bore size (mm)	Stroke range (mm)	Without auto switch A	B	With auto switch A	B	FD	FT	FV	FX	FZ	L1	L2	M
40	5 to 50	64	40	74	50	5.5	8	54	62	72	17	7	40
	75, 100	74	50										
50	10 to 50	66.5	40.5	76.5	50.5	6.6	9	67	76	89	18	8	50
	75, 100	76.5	50.5										
63	10 to 50	68	42	78	52	9	9	80	92	108	18	8	60
	75, 100	78	52										

∗ For details about the rod end nut and accessory brackets, refer to page 19.

Flange bracket material: Carbon steel
Surface treatment: Nickel plated

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Compact Cylinder: Axial Piping
Double Acting, Single Rod
Series CQP2
ø12, ø16, ø20, ø25, ø32, ø40, ø50, ø63, ø80, ø100

How to Order

Without auto switch CQP2B □ 50 □ – 30 D □ – □

With auto switch CDQP2B □ 50 □ – 30 D □ – M9BW □ – □

With auto switch (Built-in magnet)

Axial piping

Mounting

B	Through-hole

∗ Cylinder mounting bolts are not included. Order them separately referring to "Mounting Bolt for C(D)QP2B" on pages 106 and 109.

Type

Nil	Pneumatic
H	Air-hydro Note 1)

Note 1) Bore sizes available for air-hydro type are ø20 to ø100.

Bore size

12	12 mm
16	16 mm
20	20 mm
25	25 mm
32	32 mm
40	40 mm
50	50 mm
63	63 mm
80	80 mm
100	100 mm

Made to Order
Refer to the next page for details.

Number of auto switches

Nil	2 pcs.
S	1 pc.
n	"n" pcs.

Auto switch

Nil	Without auto switch

∗ Refer to the below table for applicable auto switches.

Body option

Nil	Standard (Rod end female thread)
C	With rubber bumper Note 2)
M	Rod end male thread

∗ Combination of body option ("CM") is available.
Note 2) Air-hydro type with rubber bumper is not available.

Port thread type

Nil	M thread	ø12 to ø25
	Rc	ø32 to ø100
TN	NPT	
TF	G	

Action

D	Double acting

Cylinder stroke (mm)
Refer to the next page for standard strokes.

Built-in Magnet Cylinder Model

If a built-in magnet cylinder without an auto switch is required, there is no need to enter the symbol for the auto switch.
(Example) CDQP2B32-30D

Applicable Auto Switches/Refer to pages 1263 to 1371 in Best Pneumatics No. 2 for further information on auto switches.

Type	Special function	Electrical entry	Indicator light	Wiring (Output)	Load voltage DC	Load voltage AC	Auto switch model Perpendicular	Auto switch model In-line	Lead wire length (m) 0.5 (Nil)	1 (M)	3 (L)	5 (Z)	None (N)	Pre-wired connector	Applicable load	
Solid state auto switch	——	Grommet	Yes	3-wire (NPN)	5 V, 12 V	—	M9NV	M9N	●	●	●	○	—	○	IC circuit	Relay, PLC
				3-wire (PNP)			M9PV	M9P	●	●	●	○	—	○		
				2-wire	12 V		M9BV	M9B	●	●	●	○	—	○	—	
		Connector					J79C	—	●	—	●	●	●	—		
	Diagnostic indication (2-color indication)	Grommet		3-wire (NPN)	5 V, 12 V		M9NWV	M9NW	●	●	●	○	—	○	IC circuit	
				3-wire (PNP)			M9PWV	M9PW	●	●	●	○	—	○		
				2-wire	12 V		M9BWV	M9BW	●	●	●	○	—	○	—	
	Water resistant (2-color indication)			3-wire (NPN)	5 V, 12 V		M9NAV**	M9NA**	○	○	●	○	—	○	IC circuit	
				3-wire (PNP)			M9PAV**	M9PA**	○	○	●	○	—	○		
				2-wire	12 V		M9BAV**	M9BA**	○	○	●	○	—	○	—	
	With diagnostic output (2-color indication)			4-wire	5 V, 12 V		—	F79F	●	—	●	○	—	○	IC circuit	
	Magnetic field resistant (2-color indication)			2-wire (Non-polar)	—		—	P4DW	—	—	●	●	—	○	—	
Reed auto switch	——	Grommet	Yes	3-wire (NPN equivalent)	—	5 V	—	A96V	A96	●	—	●	—	—	—	IC circuit	—
				2-wire		—	200 V	A72	A72H	●	—	●	—	—	—	—	Relay, PLC
					24 V	12 V	100 V	A93V	A93	●	—	●	—	—	—		
			No			5 V, 12 V	100 V or less	A90V	A90	●	—	●	—	—	—	IC circuit	
		Connector	Yes			12 V	—	A73C	—	●	—	●	●	●	—	—	
			No			5 V, 12 V	24 V or less	A80C	—	●	—	●	●	●	—	IC circuit	
	Diagnostic indication (2-color indication)	Grommet	Yes			—	—	A79W	—	●	—	●	—	—	—	—	

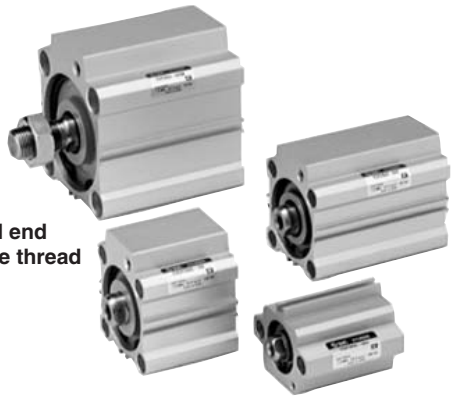
∗ ∗ Water resistant type auto switches can be mounted on the above models, but in such case SMC cannot guarantee water resistance. Consult with SMC regarding water resistant types with the above model numbers.

∗ Lead wire length symbols: 0.5 m ····· Nil (Example) M9NW
1 m ····· M (Example) M9NWM
3 m ····· L (Example) M9NWL
5 m ····· Z (Example) M9NWZ
None ····· N (Example) J79CN

∗ Solid state auto switches marked with "○" are produced upon receipt of order.
∗ The D-P4DWL type is available from ø40 to ø100 only.
∗ Only for the D-P4DWL type, an auto switch is assembled and shipped with the cylinder.

∗ There are other applicable auto switches other than the listed above. For details, refer to page 127.
∗ For details about auto switches with pre-wired connector, refer to pages 1328 and 1329 in Best Pneumatics No. 2.

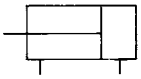
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Rod end
male thread

JIS Symbol

Double acting,
Single rod



Specifications

Pneumatic type

Bore size (mm)		12	16	20	25	32	40	50	63	80	100
Action		Double acting, Single rod									
Fluid		Air									
Proof pressure		1.5 MPa									
Maximum operating pressure		1.0 MPa									
Minimum operating pressure		0.07 MPa	0.05 MPa								
Ambient and fluid temperature		Without auto switch: –10 to 70°C (No freezing) With auto switch: –10 to 60°C (No freezing)									
Lubrication		Not required (Non-lube)									
Piston speed		50 to 500 mm/s									
Allowable kinetic energy (J)	**Without cushion**	0.022	0.038	0.055	0.09	0.15	0.26	0.46	0.77	1.36	2.27
	With rubber bumper	0.043	0.075	0.11	0.18	0.29	0.52	0.91	1.54	2.71	4.54
Stroke length tolerance		$^{+1.0}_{0}$ mm Note)									

Note) Stroke length tolerance does not include the amount of bumper change.

Air-hydro type

Bore size (mm)	20	25	32	40	50	63	80	100
Action	Double acting, Single rod							
Fluid	Turbine oil Note)							
Proof pressure	1.5 MPa							
Maximum operating pressure	1.0 MPa							
Minimum operating pressure	0.18 MPa			0.1 MPa				
Ambient and fluid temperature	5 to 60°C							
Piston speed	5 to 50 mm/s							
Cushion	None							
Stroke length tolerance	$^{+1.0}_{0}$ mm							

Note) Refer to “Handling Precautions for SMC Products” (M-E03-3) for Actuator Precautions (5).

Standard Strokes

Pneumatic type (Non-lube) (mm)

Bore size	Standard stroke
12, 16	5, 10, 15, 20, 25, 30
20, 25	5, 10, 15, 20, 25, 30, 35 40, 45, 50
32, 40	5, 10, 15, 20, 25, 30, 35 40, 45, 50, 75, 100
50, 63 80, 100	10, 15, 20, 25, 30, 35, 40 45, 50, 75, 100

Air-hydro type (mm)

Bore size	
20, 25	5, 10, 15, 20, 25, 30, 35 40, 45, 50
32, 40	5, 10, 15, 20, 25, 30, 35 40, 45, 50, 75, 100
50, 63 80, 100	10, 15, 20, 25, 30, 35, 40 45, 50, 75, 100

Manufacture of Intermediate Strokes

Type	A spacer is installed in the standard stroke body.	
Part no.	Refer to “How to Order” for the standard model number. (P. 103)	
Description	Strokes in 1 mm intervals are available by installing a spacer in the standard stroke cylinder.	
Stroke range	Bore size	Stroke range
	12, 16	1 to 29
	20, 25	1 to 49
	32 to 100	1 to 99
Example	Part no.: CQP2B50-57D CQP2B50-75D with 18 mm width spacer inside The B dimension is 115.5 mm.	

- Except air-hydro type
- In the case of spacer type, intermediate strokes with bumper for ø40 to ø100, it can be manufactured in 5 mm intervals in 5 mm and 55 to 95 mm.

Made to Order

Made to Order

(For details, refer to pages 177 to 207.)

Symbol	Specifications
-XA□	Special rod end shape
-XB6	Heat resistant cylinder (–10 to 150°C) w/o auto switch only
-XB7	Cold resistant cylinder (–40 to 70°C) w/o auto switch only
-XB9	Low-speed cylinder (10 to 50 mm/s)
-XB13	Low-speed cylinder (5 to 50 mm/s)
-XC4	With heavy-duty scraper, ø32 to ø100 only
-XC6	Piston rod/Retaining ring/Rod end nut material: Stainless steel
-XC35	With coil scraper
-XC36	With boss on rod end
-X271	Fluororubber seals

Refer to pages 123 to 127 for the specifications of cylinders with auto switches.

- Auto switch proper mounting position (detection at stroke end) and its mounting height
- Minimum stroke for auto switch mounting
- Operating range
- Auto switch mounting brackets/Part no.

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Retaining Ring Installation/Removal

⚠ Caution

1. For installation and removal, use an appropriate pair of pliers (tool for installing a type C retaining ring).
2. Even if a proper plier (tool for installing a type C retaining ring) is used, it is likely to inflict damage to a human body or peripheral equipment, as a retaining ring may be flown out of the tip of a plier (tool for installing a type C retaining ring). Be much careful with the popping of a retaining ring. Besides, be certain that a retaining ring is placed firmly into the groove of rod cover before supplying air at the time of installment.

Mounting/Removal

1. Do not remove the hexagon socket set screw on the side of the rod.
   • Be aware that if the hexagon socket set screw is removed with compressed air supplied to the cylinder, an internal steel ball could fly out or the compressed air could be discharged, leading to injury to humans or damage to peripheral equipment.

Type

Bore size (mm)			12	16	20	25	32	40	50	63	80	100
Pneumatic	Mounting	Through-hole (Standard)	●	●	●	●	●	●	●	●	●	●
	Built-in magnet		●	●	●	●	●	●	●	●	●	●
	Piping	Pipe thread	M5 x 0.8	M5 x 0.8	M5 x 0.8	M5 x 0.8	Rc1/8	Rc1/8	Rc1/4	Rc1/4	Rc3/8	Rc3/8
							NPT1/8	NPT1/8	NPT1/4	NPT1/4	NPT3/8	NPT3/8
							G1/8	G1/8	G1/4	G1/4	G3/8	G3/8
	Rod end male thread		●	●	●	●	●	●	●	●	●	●
	With rubber bumper		●	●	●	●	●	●	●	●	●	●
Air-hydro	Mounting	Through-hole (Standard)	—	—	●	●	●	●	●	●	●	●
	Built-in magnet		—	—	●	●	●	●	●	●	●	●
	Piping	Pipe thread	—	—	M5 x 0.8	M5 x 0.8	Rc1/8	Rc1/8	Rc1/4	Rc1/4	Rc3/8	Rc3/8
	Rod end male thread		—	—	●	●	●	●	●	●	●	●

Theoretical Output



(N)

Bore size (mm)	Operating direction	Operating pressure (MPa)		
		0.3	0.5	0.7
12	IN	25	42	59
	OUT	34	57	79
16	IN	45	75	106
	OUT	60	101	141
20	IN	71	118	165
	OUT	94	157	220
25	IN	113	189	264
	OUT	147	245	344
32	IN	181	302	422
	OUT	241	402	563
40	IN	317	528	739
	OUT	377	628	880
50	IN	495	825	1150
	OUT	589	982	1370
63	IN	841	1400	1960
	OUT	935	1560	2180
80	IN	1360	2270	3170
	OUT	1510	2510	3520
100	IN	2140	3570	5000
	OUT	2360	3930	5500

Weight

Weight

(g)

Bore size (mm)	Cylinder stroke (mm)											
	5	10	15	20	25	30	35	40	45	50	75	100
12	32	39	46	53	60	67	—	—	—	—	—	—
16	54	63	72	81	90	98	—	—	—	—	—	—
20	70	84	98	112	126	140	154	168	182	196	—	—
25	102	117	132	147	161	176	191	206	220	235	—	—
32	149	173	199	222	246	270	295	319	343	367	487	607
40	224	258	280	310	336	362	388	414	440	467	602	737
50	—	414	455	496	538	579	620	662	703	744	949	1154
63	—	584	632	679	727	774	822	870	917	965	1205	1445
80	—	1085	1163	1242	1320	1399	1477	1556	1634	1713	2108	2503
100	—	1894	1992	2091	2189	2287	2385	2483	2581	2679	3169	3659

Additional Weight

(g)

Bore size (mm)		12	16	20	25	32	40	50	63	80	100
Rod end male thread	Male thread	1.5	3	6	12	26	27	53	53	120	175
	Nut	1	2	4	8	17	17	32	32	49	116
With rubber bumper		0	0	–2	–3	–3	–7	–9	–18	–31	–56

Calculation: (Example) **CQP2B32-20DCM**

- Basic weight: CQP2B32-20D····· 222 g
- Additional weight: Rod end male thread ····· 43 g
  With rubber bumper····· –3 g
  262 g

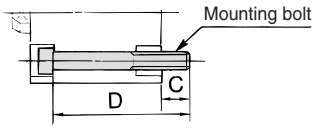
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Mounting Bolt for CQP2B/Without Auto Switch

Mounting method: Mounting bolt for through-hole mounting of the CQP2B is available as an option. Refer to the following for ordering procedures. Order the actual number of bolts that will be used.

Example) CQ-M3x25L 2 pcs.

Material: Chromium molybdenum steel
Surface treatment: Nickel plated



Cylinder model	C	D	Mounting bolt part no.
CQP2B12-5D	6.5	25	CQ-M3 x 25L
-10D		30	x 30L
-15D		35	x 35L
-20D		40	x 40L
-25D		45	x 45L
-30D		50	x 50L
CQP2B16-5D	5	25	CQ-M3 x 25L
-10D		30	x 30L
-15D		35	x 35L
-20D		40	x 40L
-25D		45	x 45L
-30D		50	x 50L
CQP2B20-5D	7.5	25	CQ-M5 x 25L
-10D		30	x 30L
-15D		35	x 35L
-20D		40	x 40L
-25D		45	x 45L
-30D		50	x 50L
-35D		55	x 55L
-40D		60	x 60L
-45D		65	x 65L
-50D		70	x 70L
CQP2B25-5D	9.5	30	CQ-M5 x 30L
-10D		35	x 35L
-15D		40	x 40L
-20D		45	x 45L
-25D		50	x 50L
-30D		55	x 55L
-35D		60	x 60L
-40D		65	x 65L
-45D		70	x 70L
-50D		75	x 75L

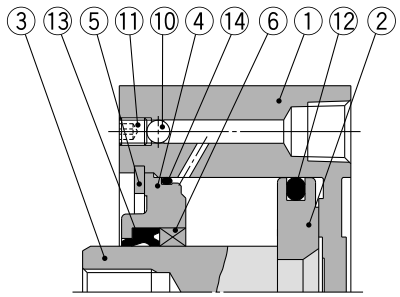
Cylinder model	C	D	Mounting bolt part no.
CQP2B32-5D	9	30	CQ-M5 x 30L
-10D		35	x 35L
-15D		40	x 40L
-20D		45	x 45L
-25D		50	x 50L
-30D		55	x 55L
-35D		60	x 60L
-40D		65	x 65L
-45D		70	x 70L
-50D		75	x 75L
-75D		110	x 110L
-100D		135	x 135L
CQP2B40-5D	7.5	35	CQ-M5 x 35L
-10D		40	x 40L
-15D		45	x 45L
-20D		50	x 50L
-25D		55	x 55L
-30D		60	x 60L
-35D		65	x 65L
-40D		70	x 70L
-45D		75	x 75L
-50D		80	x 80L
-75D		115	x 115L
-100D		140	x 140L
CQP2B50-10D	12.5	45	CQ-M6 x 45L
-15D		50	x 50L
-20D		55	x 55L
-25D		60	x 60L
-30D		65	x 65L
-35D		70	x 70L
-40D		75	x 75L
-45D		80	x 80L
-50D		85	x 85L
-75D		120	x 120L
-100D		145	x 145L

Cylinder model	C	D	Mounting bolt part no.
CQP2B63-10D	14.5	50	CQ-M8 x 50L
-15D		55	x 55L
-20D		60	x 60L
-25D		65	x 65L
-30D		70	x 70L
-35D		75	x 75L
-40D		80	x 80L
-45D		85	x 85L
-50D		90	x 90L
-75D		125	x 125L
-100D		150	x 150L
CQP2B80-10D	15	55	CQ-M10 x 55L
-15D		60	x 60L
-20D		65	x 65L
-25D		70	x 70L
-30D		75	x 75L
-35D		80	x 80L
-40D		85	x 85L
-45D		90	x 90L
-50D		95	x 95L
-75D		130	x 130L
-100D		155	x 155L
CQP2B100-10D	15.5	65	CQ-M10 x 65L
-15D		70	x 70L
-20D		75	x 75L
-25D		80	x 80L
-30D		85	x 85L
-35D		90	x 90L
-40D		95	x 95L
-45D		100	x 100L
-50D		105	x 105L
-75D		140	x 140L
-100D		165	x 165L

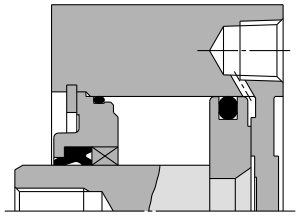
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Construction

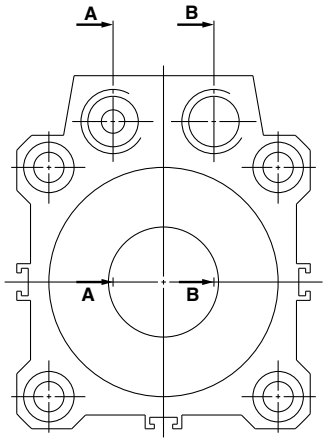
Standard

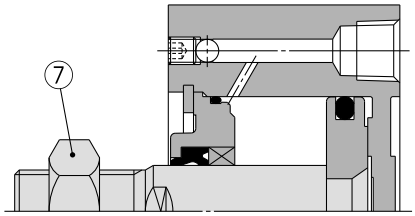


A-A section (Port on rod end)

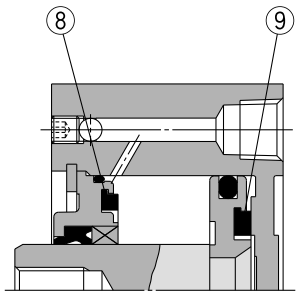


B-B section (Port on head end)





Rod end male thread



With rubber bumper

Component Parts

No.	Description	Material	Note
1	**Cylinder tube**	Aluminum alloy	Hard anodized
2	**Piston**	Aluminum alloy	Chromated
3	**Piston rod**	Stainless steel	ø12 to ø25
		Carbon steel	ø32 to ø100, Hard chrome plated
4	**Collar**	Aluminum alloy	ø12 to ø40, Anodized
		Aluminum alloy casted	ø50 to ø100, Chromated, Painted
5	**Retaining ring**	Carbon tool steel	Phosphate coated
6	**Bushing**	Bearing alloy	ø50 to ø100
7	**Rod end nut**	Carbon steel	Nickel plated
8	**Bumper A**	Urethane	
9	**Bumper B**	Urethane	
10	**Steel ball**	Carbon steel	
11	**Hexagon socket head set screw**	Alloy steel	Nickel plated
12	**Piston seal**	NBR	
13	**Rod seal**	NBR	
14	**Gasket**	NBR	

Replacement Parts/Seal Kit

Bore size (mm)	Kit no.		Contents
	Pneumatic type (Non-lube)	Air-hydro type	
12	CQ2B12-PS	—	Kits include items ⑫, ⑬, ⑭ from the table.
16	CQ2B16-PS	—	
20	CQ2B20-PS	CQ2BH20-PS	
25	CQ2B25-PS	CQ2BH25-PS	
32	CQ2B32-PS	CQ2BH32-PS	
40	CQ2B40-PS	CQ2BH40-PS	
50	CQ2B50-PS	CQ2BH50-PS	
63	CQ2B63-PS	CQ2BH63-PS	
80	CQ2B80-PS	CQ2BH80-PS	
100	CQ2B100-PS	CQ2BH100-PS	

∗ Seal kit includes ⑫, ⑬, ⑭. Order the seal kit based on each bore size.
∗ Since the seal kit does not include a grease pack, order it separately.
Grease pack part no.: GR-S-010 (10 g)

Copper and Fluorine-free Series (For CRT Manufacturing Process)

20 — CQP2B **Bore size** **—** **Stroke** **D**

- **Copper and fluorine-free series**
- **ø12, ø16, ø20, ø25, ø32 ø40, ø50, ø63, ø80, ø100**

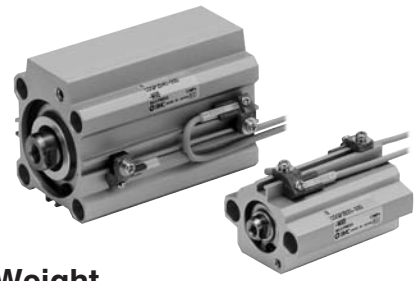
For preventing the influence of copper ions or halogen ions during CRT manufacturing processes, copper and fluorine materials are not used in the component parts.

Specifications

Bore size (mm)	12	16	20	25	32	40	50	63	80	100
Action	Double acting, Single rod									
Proof pressure	1.5 MPa									
Max. operating pressure	1.0 MPa									
Rubber bumper	None									
Piping	Pipe thread									
Piston speed	50 to 500 mm/s									
Mounting	Through-hole									
Auto switch	Mountable									

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Axial Piping: Double Acting, Single Rod
Series CDQP2
With Auto Switch



Refer to the below pages for further information on auto switches.

Auto switch proper mounting position and its mountig height	P.123 to 127
Minimum stroke for auto switch mounting	
Operating range	
Auto switch mounting brackets/Part no.	

Weight

Additional Weight

(g)

Bore size (mm)		12	16	20	25	32
Rod end male thread	Male thread	1.5	3	6	12	26
	Nut	1	2	4	8	17
With rubber bumper		0	–1	–2	–3	–3

Bore size (mm)		40	50	63	80	100
Rod end male thread	Male thread	27	53	53	120	175
	Nut	17	32	32	49	116
With rubber bumper		–7	–9	–18	–31	–56

Weight

(g)

Bore size (mm)	Cylinder stroke (mm)											
	5	10	15	20	25	30	35	40	45	50	75	100
12	54	62	69	75	82	89	—	—	—	—	—	—
16	91	99	107	115	123	131	—	—	—	—	—	—
20	121	135	147	161	175	188	201	214	228	242	—	—
25	177	190	203	117	230	244	257	270	284	297	—	—
32	217	242	266	290	315	339	363	387	412	436	557	679
40	319	345	371	397	423	449	475	502	528	554	684	814
50	—	546	588	629	670	712	753	794	836	877	1084	1291
63	—	764	812	859	907	955	1002	1050	1098	1145	1384	1622
80	—	1377	1455	1534	1612	1691	1769	1848	1926	2005	2397	2790
100	—	2296	2394	2492	2590	2688	2786	2884	2982	3080	3570	4060

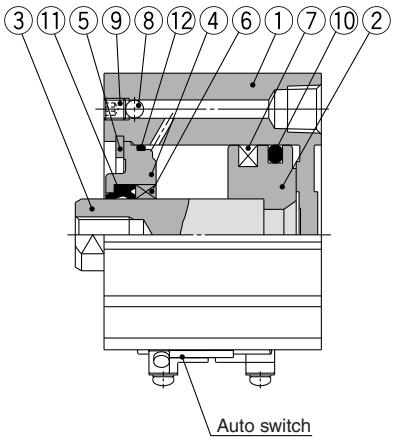
Calculation: (Example) **CDQP2B32-20DCM**
- Basic weight: CDQP2B32-20D····· 290 g
- Additional weight: Rod end male thread···43 g
  With rubber bumper····–3 g
  330 g

Add each weight of auto switches when auto switches are mounted.

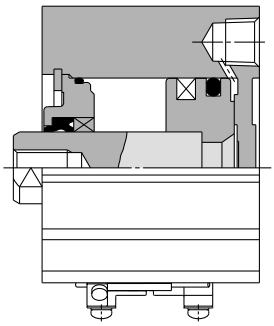
Auto Switch Mounting Bracket/Weight

Mounting bracket part no.	Applicable bore size	Weight (g)
BQ-1	ø12 to ø25	1.5
BQ-2	ø32 to ø100	1.5
BQ2-012	ø12 to ø100	5

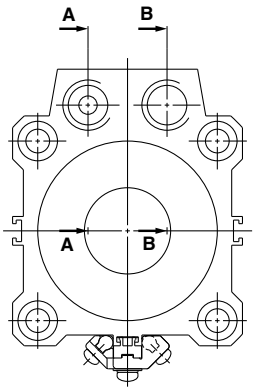
Construction



A-A section (Port on rod end)



B-B section (Port on head end)



Component Parts

No.	Description	Material	Note
1	**Cylinder tube**	Aluminum alloy	Hard anodized
2	**Piston**	Aluminum alloy	Chromated
3	**Piston rod**	Stainless steel	ø12 to ø25
		Carbon steel	ø32 to ø100, Hard chrome plated
4	**Collar**	Aluminum alloy	ø12 to ø40, Anodized
		Aluminum alloy casted	ø50 to ø100, Chromated, Painted
5	**Retaining ring**	Carbon tool steel	Phosphate coated
6	**Bushing**	Bearing alloy	ø50 to ø100
7	**Magnet**	—	
8	**Steel ball**	Carbon steel	
9	**Hexagon socket head set screw**	Alloy steel	Nickel plated
10	**Piston seal**	NBR	
11	**Rod seal**	NBR	
12	**Gasket**	NBR	

Replacement Parts/Seal Kit

Bore size (mm)	Kit no.		Contents
	Pneumatic type (Non-lube)	Air-hydro type	
12	CQ2B12-PS	—	Kits include items ⑩, ⑪, ⑫ from the table.
16	CQ2B16-PS	—	
20	CQ2B20-PS	CQ2BH20-PS	
25	CQ2B25-PS	CQ2BH25-PS	
32	CQ2B32-PS	CQ2BH32-PS	
40	CQ2B40-PS	CQ2BH40-PS	
50	CQ2B50-PS	CQ2BH50-PS	
63	CQ2B63-PS	CQ2BH63-PS	
80	CQ2B80-PS	CQ2BH80-PS	
100	CQ2B100-PS	CQ2BH100-PS	

∗ Seal kit includes ⑩, ⑪, ⑫. Order the seal kit based on each bore size.
∗ Since the seal kit does not include a grease pack, order it separately.
Grease pack part no.: GR-S-010 (10 g)

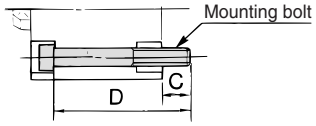
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Mounting Bolt for CDQP2B/With Auto Switch

Mounting method: Mounting bolt for through-hole mounting of the CDQP2B is available as an option. Refer to the following for ordering procedures. Order the actual number of bolts that will be used.

Example) CQ-M3x35L 2 pcs.

Material: Chromium molybdenum steel
Surface treatment: Nickel plated



Cylinder model	C	D	Mounting bolt part no.
CDQP2B12-5D	5.5	35	CQ-M3 x 35L
-10D		40	x 40L
-15D		45	x 45L
-20D		50	x 50L
-25D		55	x 55L
-30D		60	x 60L
CDQP2B16-5D	8	40	CQ-M3 x 40L
-10D		45	x 45L
-15D		50	x 50L
-20D		55	x 55L
-25D		60	x 60L
-30D		65	x 65L
CDQP2B20-5D	10.5	40	CQ-M5 x 40L
-10D		45	x 45L
-15D		50	x 50L
-20D		55	x 55L
-25D		60	x 60L
-30D		65	x 65L
-35D		70	x 70L
-40D		75	x 75L
-45D		80	x 80L
-50D		85	x 85L
CDQP2B25-5D	9.5	40	CQ-M5 x 40L
-10D		45	x 45L
-15D		50	x 50L
-20D		55	x 55L
-25D		60	x 60L
-30D		65	x 65L
-35D		70	x 70L
-40D		75	x 75L
-45D		80	x 80L
-50D		85	x 85L

Cylinder model	C	D	Mounting bolt part no.
CDQP2B32-5D	9	40	CQ-M5 x 40L
-10D		45	x 45L
-15D		50	x 50L
-20D		55	x 55L
-25D		60	x 60L
-30D		65	x 65L
-35D		70	x 70L
-40D		75	x 75L
-45D		80	x 80L
-50D		85	x 85L
-75D		110	x 110L
-100D		135	x 135L
CDQP2B40-5D	7.5	45	CQ-M5 x 45L
-10D		50	x 50L
-15D		55	x 55L
-20D		60	x 60L
-25D		65	x 65L
-30D		70	x 70L
-35D		75	x 75L
-40D		80	x 80L
-45D		85	x 85L
-50D		90	x 90L
-75D		115	x 115L
-100D		140	x 140L
CDQP2B50-10D	12.5	55	CQ-M6 x 55L
-15D		60	x 60L
-20D		65	x 65L
-25D		70	x 70L
-30D		75	x 75L
-35D		80	x 80L
-40D		85	x 85L
-45D		90	x 90L
-50D		95	x 95L
-75D		120	x 120L
-100D		145	x 145L

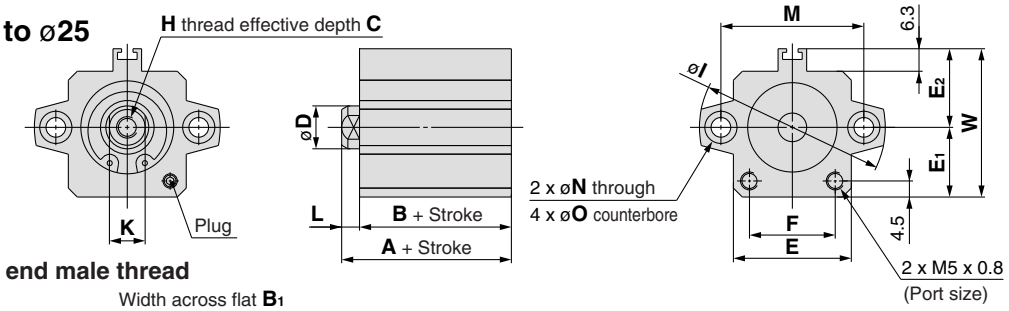
Cylinder model	C	D	Mounting bolt part no.
CDQP2B63-10D	14.5	60	CQ-M8 x 60L
-15D		65	x 65L
-20D		70	x 70L
-25D		75	x 75L
-30D		80	x 80L
-35D		85	x 85L
-40D		90	x 90L
-45D		95	x 95L
-50D		100	x 100L
-75D		125	x 125L
-100D		150	x 150L
CDQP2B80-10D	15	65	CQ-M10 x 65L
-15D		70	x 70L
-20D		75	x 75L
-25D		80	x 80L
-30D		85	x 85L
-35D		90	x 90L
-40D		95	x 95L
-45D		100	x 100L
-50D		105	x 105L
-75D		130	x 130L
-100D		155	x 155L
CDQP2B100-10D	15.5	75	CQ-M10 x 75L
-15D		80	x 80L
-20D		85	x 85L
-25D		90	x 90L
-30D		95	x 95L
-35D		100	x 100L
-40D		105	x 105L
-45D		110	x 110L
-50D		115	x 115L
-75D		140	x 140L
-100D		165	x 165L

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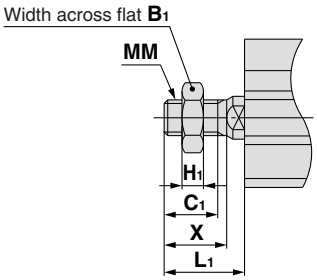
Dimensions

ø12 to ø100/Without Auto Switch

ø12 to ø25



Rod end male thread



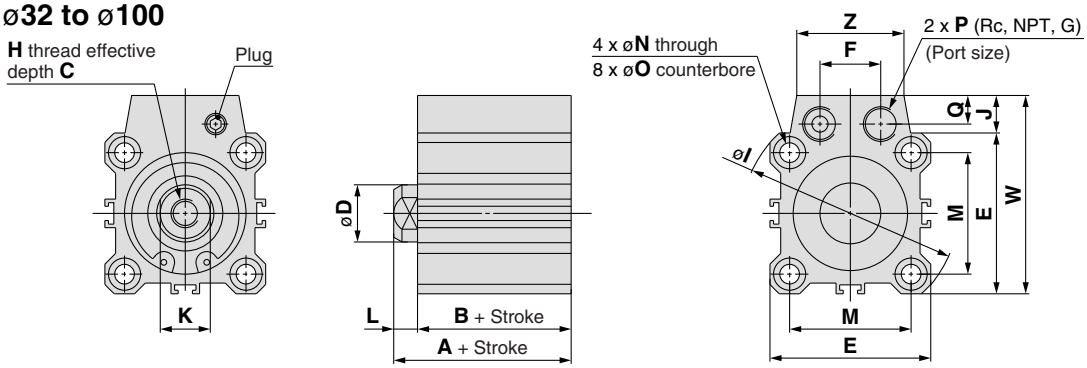
Rod End Male Thread (mm)

Bore size (mm)	B_1	C_1	H_1	L_1	MM	X
12	8	9	4	14	M5 x 0.8	10.5
16	10	10	5	15.5	M6 x 1.0	12
20	13	12	5	18.5	M8 x 1.25	14
25	17	15	6	22.5	M10 x 1.25	17.5

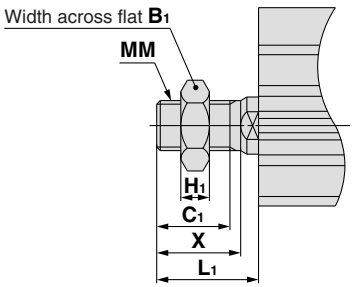
Standard (mm)

Bore size (mm)	Stroke range (mm)	A	B	C	D	E	E_1	E_2	F	H	I	K	L	M	N	O	W
12	5 to 30	20.5	17	6	6	23	13	14	14	M3 x 0.5	32	5	3.5	22	3.5	6.5 depth 3.5	27
16	5 to 30	22	18.5	8	8	26	15	17	17	M4 x 0.7	38	6	3.5	28	3.5	6.5 depth 3.5	32
20	5 to 50	24	19.5	7	10	30	17	19	21	M5 x 0.8	47	8	4.5	36	5.5	9 depth 7	36
25	5 to 50	27.5	22.5	12	12	33	19.5	22	24	M6 x 1.0	52	10	5	40	5.5	9 depth 7	41.5

ø32 to ø100



Rod end male thread



Rod End Male Thread (mm)

Bore size (mm)	B_1	C_1	H_1	L_1	MM	X
32	22	20.5	8	28.5	M14 x 1.5	23.5
40	22	20.5	8	28.5	M14 x 1.5	23.5
50	27	26	11	33.5	M18 x 1.5	28.5
63	27	26	11	33.5	M18 x 1.5	28.5
80	32	32.5	13	43.5	M22 x 1.5	35.5
100	41	32.5	16	43.5	M26 x 1.5	35.5

Standard (mm)

Bore size (mm)	Stroke range (mm)	A	B	C	D	E	F	H	I	J	K	L	M	N	O	P	Q	W	Z
32	5 to 50	30	23	13	16	45	17	M8 x 1.25	60	10.5	14	7	34	5.5	9 depth 7	1/8	8	55.5	30
	75, 100	40	33																
40	5 to 50	36.5	29.5	13	16	52	17	M8 x 1.25	69	10	14	7	40	5.5	9 depth 7	1/8	8	62	30
	75, 100	46.5	39.5																
50	10 to 50	38.5	30.5	15	20	64	22	M10 x 1.5	86	13	17	8	50	6.6	11 depth 8	1/4	10	77	39
	75, 100	48.5	40.5																
63	10 to 50	44	36	15	20	77	22	M10 x 1.5	103	13	17	8	60	9	14 depth 10.5	1/4	10	90	39
	75, 100	54	46																
80	10 to 50	53.5	43.5	21	25	98	26	M16 x 2.0	132	16	22	10	77	11	17.5 depth 13.5	3/8	12.5	114	48
	75, 100	63.5	53.5																
100	10 to 50	65	53	27	30	117	26	M20 x 2.5	156	17.5	27	12	94	11	17.5 depth 13.5	3/8	12.5	134.5	48
	75, 100	75	63																

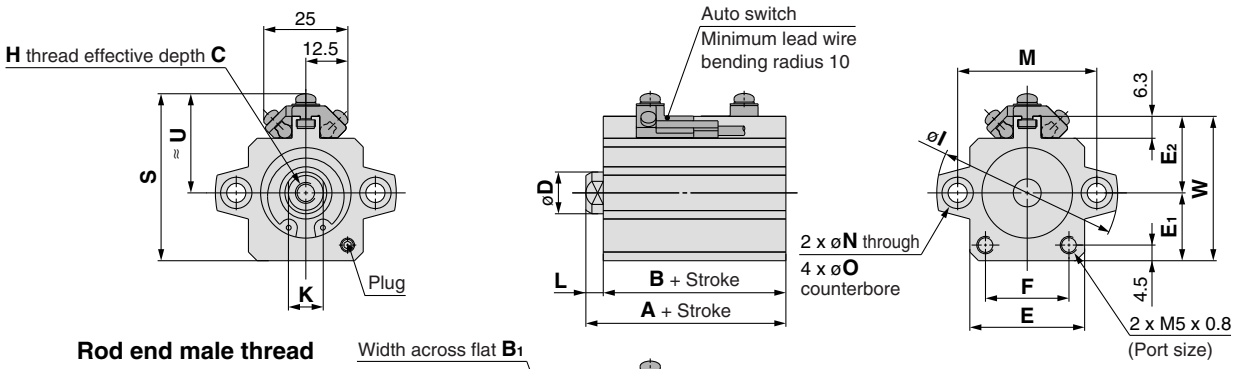
Note) The external dimensions with rubber bumper are the same as those of the standard, as shown above.

∗ For details about the rod end nut and accessory brackets, refer to page 19.

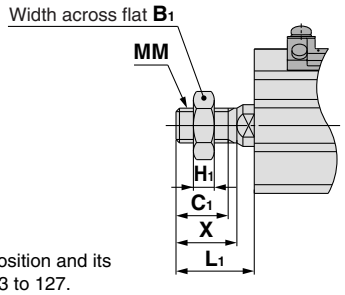
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ø12 to ø100/With Auto Switch

ø12 to ø25



Rod end male thread



Rod End Male Thread

(mm)

Bore size (mm)	B_1	C_1	H_1	L_1	MM	X
12	8	9	4	14	M5 x 0.8	10.5
16	10	10	5	15.5	M6 x 1.0	12
20	13	12	5	18.5	M8 x 1.25	14
25	17	15	6	22.5	M10 x 1.25	17.5

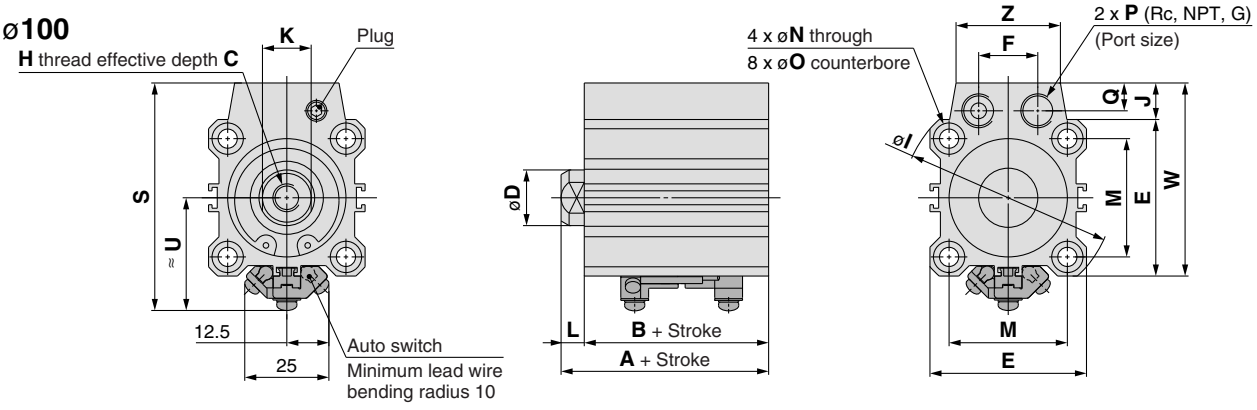
Standard For auto switch proper mounting position and its mounting height, refer to pages 123 to 127.

(mm)

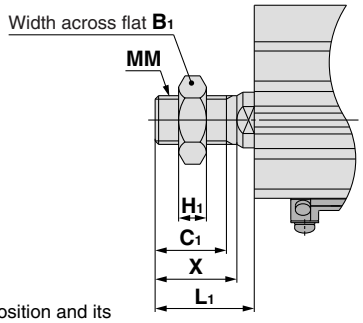
Bore size (mm)	Stroke range (mm)	A	B	C	D	E	E_1	E_2	F	H	I	K	L	M	N	O	S	U	W
12	5 to 30	31.5	28	6	6	23	13	14	14	M3 x 0.5	32	5	3.5	22	3.5	6.5 depth 3.5	33.5	20.5	27
16	5 to 30	34	30.5	8	8	26	15	17	17	M4 x 0.7	38	6	3.5	28	3.5	6.5 depth 3.5	38.5	23.5	32
20	5 to 50	36	31.5	7	10	30	17	19	21	M5 x 0.8	47	8	4.5	36	5.5	9 depth 7	42.5	25.5	36
25	5 to 50	37.5	32.5	12	12	33	19.5	22	24	M6 x 1.0	52	10	5	40	5.5	9 depth 7	48	28.5	41.5

Note) The external dimensions with rubber bumper are the same as those of the standard, as shown above.

ø32 to ø100



Rod end male thread



Rod End Male Thread

(mm)

Bore size (mm)	B_1	C_1	H_1	L_1	MM	X
32	22	20.5	8	28.5	M14 x 1.5	23.5
40	22	20.5	8	28.5	M14 x 1.5	23.5
50	27	26	11	33.5	M18 x 1.5	28.5
63	27	26	11	33.5	M18 x 1.5	28.5
80	32	32.5	13	43.5	M22 x 1.5	35.5
100	41	32.5	16	43.5	M26 x 1.5	35.5

Standard For auto switch proper mounting position and its mounting height, refer to pages 123 to 127.

(mm)

Bore size (mm)	Stroke range (mm)	A	B	C	D	E	F	H	I	J	K	L	M	N	O	P	Q	S	U	W	Z
32	5 to 100	40	33	13	16	45	17	M8 x 1.25	60	10.5	14	7	34	5.5	9 depth 7	1/8	8	65.5	32.5	55.5	30
40	5 to 100	46.5	39.5	13	16	52	17	M8 x 1.25	69	10	14	7	40	5.5	9 depth 7	1/8	8	72	36	62	30
50	10 to 100	48.5	40.5	15	20	64	22	M10 x 1.5	86	13	17	8	50	6.6	11 depth 8	1/4	10	87	42	77	39
63	10 to 100	54	46	15	20	77	22	M10 x 1.5	103	13	17	8	60	9	14 depth 10.5	1/4	10	100	48.5	90	39
80	10 to 100	63.5	53.5	21	25	98	26	M16 x 2.0	132	16	22	10	77	11	17.5 depth 13.5	3/8	12.5	123.5	58.5	114	48
100	10 to 100	75	63	27	30	117	26	M20 x 2.5	156	17.5	27	12	94	11	17.5 depth 13.5	3/8	12.5	144.5	68.5	134.5	48

Note) The external dimensions with rubber bumper are the same as those of the standard, as shown above. ∗ For details about the rod end nut and accessory brackets, refer to page 19.

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Compact Cylinder: Axial Piping
Single Acting, Single Rod
Series CQP2
ø12, ø16, ø20, ø25, ø32, ø40, ø50

How to Order

Without auto switch CQP2 B 50 ☐ – 10 T ☐ – ☐

With auto switch CDQP2 B 50 ☐ – 10 T ☐ – M9BW ☐ – ☐

With auto switch
(Built-in magnet)

Axial piping

Mounting

B	Through-hole

∗ Cylinder mounting bolts are not included. Order them separately referring to "Mounting Bolt for C(D)QP2B" on pages 114 and 117.

Bore size

12	12 mm
16	16 mm
20	20 mm
25	25 mm
32	32 mm
40	40 mm
50	50 mm

Port thread type

Nil	M thread	ø12 to ø25
	Rc	ø32 to ø50
TN	NPT	
TF	G	

Action

S	Single acting, Spring return
T	Single acting, Spring extend

Cylinder stroke (mm)
Refer to the next page for standard strokes.

Body option

Nil	Standard (Rod end female thread)
M	Rod end male thread

Auto switch

Nil	Without auto switch

∗ Refer to the below table for applicable auto switches.

Number of auto switches

Nil	2 pcs.
S	1 pc.
n	"n" pcs.

Made to Order
Refer to the next page for details.

Built-in Magnet Cylinder Model

If a built-in magnet cylinder without an auto switch is required, there is no need to enter the symbol for the auto switch.
(Example) CDQP2B32-10S

Applicable Auto Switches/Refer to pages 1263 to 1371 in Best Pneumatics No. 2 for further information on auto switches.

Type	Special function	Electrical entry	Indicator light	Wiring (Output)	Load voltage DC	Load voltage AC	Auto switch model Perpendicular	Auto switch model In-line	Lead wire length (m) 0.5 (Nil)	1 (M)	3 (L)	5 (Z)	None (N)	Pre-wired connector	Applicable load	
Solid state auto switch	——	Grommet	Yes	3-wire (NPN)	5 V, 12 V	—	M9NV	M9N	●	●	●	○	—	○	IC circuit	Relay, PLC
				3-wire (PNP)			M9PV	M9P	●	●	●	○	—	○		
				2-wire	12 V		M9BV	M9B	●	●	●	○	—	○	—	
		Connector					J79C	—	●	—	●	●	●	—		
	Diagnostic indication (2-color indication)	Grommet		3-wire (NPN)	5 V, 12 V		M9NWV	M9NW	●	●	●	○	—	○	IC circuit	
				3-wire (PNP)			M9PWV	M9PW	●	●	●	○	—	○		
				2-wire	12 V		M9BWV	M9BW	●	●	●	○	—	○	—	
	Water resistant (2-color indication)			3-wire (NPN)	5 V, 12 V		M9NAV**	M9NA**	○	○	●	○	—	○	IC circuit	
				3-wire (PNP)			M9PAV**	M9PA**	○	○	●	○	—	○		
				2-wire	12 V		M9BAV**	M9BA**	○	○	●	○	—	○	—	
	With diagnostic output (2-color indication)			4-wire	5 V, 12 V		—	F79F	●	—	●	○	—	○	IC circuit	
Reed auto switch	——	Grommet	Yes	3-wire (NPN equivalent)	—	5 V	—	A96V	A96	●	—	●	—	—	—	IC circuit	—
				2-wire		—	200 V	A72	A72H	●	—	●	—	—	—	—	
					24 V	12 V	100 V	A93V	A93	●	—	●	—	—	—		
			No			5 V, 12 V	100 V or less	A90V	A90	●	—	●	—	—	—	IC circuit	Relay, PLC
		Connector	Yes			12 V	—	A73C	—	●	—	●	●	●	—	—	
			No			5 V, 12 V	24 V or less	A80C	—	●	—	●	●	●	—	IC circuit	
	Diagnostic indication (2-color indication)	Grommet	Yes			—	—	A79W	—	●	—	●	—	—	—	—	

∗ ∗ Water resistant type auto switches can be mounted on the above models, but in such case SMC cannot guarantee water resistance. Consult with SMC regarding water resistant types with the above model numbers.

∗ Lead wire length symbols: 0.5 m ····· Nil (Example) M9NW
1 m ····· M (Example) M9NWM
3 m ····· L (Example) M9NWL
5 m ····· Z (Example) M9NWZ
None ····· N (Example) J79CN

∗ Solid state auto switches marked with "○" are produced upon receipt of order.

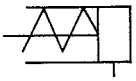
∗ There are other applicable auto switches other than the listed above. For details, refer to page 127.
∗ For details about auto switches with pre-wired connector, refer to pages 1328 and 1329 in Best Pneumatics No. 2.

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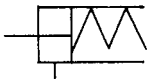


JIS Symbol

Single acting, Spring return



Single acting, Spring extend



Made to Order

(For details, refer to pages 177 to 207.)

Symbol	Specifications
-XA□	Special rod end shape
-XC6	Piston rod/Retaining ring/Rod end nut material: Stainless steel
-XC36	With boss on rod end
-X271	Fluororubber seals

Retaining Ring Installation/Removal

⚠Caution

1. For installation and removal, use an appropriate pair of pliers (tool for installing a type C retaining ring).
2. Even if a proper plier (tool for installing a type C retaining ring) is used, it is likely to inflict damage to a human body or peripheral equipment, as a retaining ring may be flown out of the tip of a plier (tool for installing a type C retaining ring). Be much careful with the popping of a retaining ring. Besides, be certain that a retaining ring is placed firmly into the groove of rod cover before supplying air at the time of installment.

Mounting/Removal

1. Do not remove the hexagon socket set screw on the side of the rod.
   - Be aware that if the hexagon socket set screw is removed with compressed air supplied to the cylinder, an internal steel ball could fly out or the compressed air could be discharged, leading to injury to humans or damage to peripheral equipment.

Specifications

Bore size (mm)	12	16	20	25	32	40	50
Action	Double acting, Single rod						
Fluid	Air						
Proof pressure	1.5 MPa						
Maximum operating pressure	1.0 MPa						
Minimum operating pressure (MPa)	0.25	0.25	0.18	0.18	0.17	0.15	0.13
Ambient and fluid temperature	Without auto switch: –10 to 70°C (No freezing) With auto switch: –10 to 60°C (No freezing)						
Lubrication	Not required (Non-lube)						
Piston speed	50 to 500 mm/s						
Allowable kinetic energy (J)	0.022	0.038	0.055	0.09	0.15	0.26	0.46
Stroke length tolerance	$^{+1.0\ mm}_{0}$						

Standard Strokes

(mm)

Bore size	Standard stroke
12	5, 10
16	
20	
25	
32	
40	
50	10, 20

Manufacture of Intermediate Strokes

(Except single acting, spring return)

Type	A spacer is installed in the standard stroke body.	
Part no.	Refer to “How to Order” for the standard model number. (P. 112)	
Description	Strokes in 1 mm intervals are available by installing a spacer in the standard stroke cylinder.	
Stroke range	Bore size	Stroke range
	12 to 40	1 to 9
	50	1 to 19
Example	Part no.: CQP2B20-3T CQP2B20-5T with 2 mm width spacer inside The B dimension is 24.5 mm.	

Type

Bore size (mm)			12	16	20	25	32	40	50
Pneumatic	Mounting	Through-hole (Standard)	●	●	●	●	●	●	●
	Built-in magnet		●	●	●	●	●	●	●
	Piping	Pipe thread	M5 x 0.8	M5 x 0.8	M5 x 0.8	M5 x 0.8	Rc1/8	Rc1/8	Rc1/4
							NPT1/8	NPT1/8	NPT1/4
							G1/8	G1/8	G1/4
	Rod end male thread		●	●	●	●	●	●	●

Refer to pages 123 to 127 for the specifications of cylinders with auto switches.

- Auto switch proper mounting position (detection at stroke end) and its mounting height
- Minimum stroke for auto switch mounting
- Operating range
- Auto switch mounting brackets/Part no.

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Theoretical Output

(N)

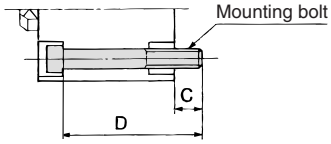
Action	Bore size (mm)	Operating pressure (MPa)		
		0.3	0.5	0.7
Spring return	**12**	21	44	66
	16	45	86	126
	20	79	142	205
	25	126	224	323
	32	211	372	533
	40	338	589	841
	50	535	928	1316
Spring extend	**12**	14	31	48
	16	24	54	85
	20	71	118	165
	25	113	189	264
	32	181	302	422
	40	317	528	739
	50	495	825	1150

Mounting Bolt for CQP2B/Without Auto Switch

Mounting method: Mounting bolt for through-hole mounting of the CQP2B is available as an option. Refer to the following for ordering procedures. Order the actual number of bolts that will be used.

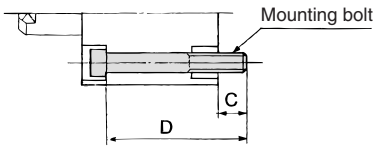
Example) CQ-M3x25L 2 pcs.

Material: Chromium molybdenum steel
Surface treatment: Nickel plated



Spring Return

Cylinder model	C	D	Mounting bolt part no.
CQP2B12-5S	6.5	25	CQ-M3 x 25L
-10S		30	x 30L
CQP2B16-5S	5	25	CQ-M3 x 25L
-10S		30	x 30L
CQP2B20-5S	7.5	25	CQ-M5 x 25L
-10S		30	x 30L
CQP2B25-5S	9.5	30	CQ-M5 x 30L
-10S		35	x 35L
CQP2B32-5S	9	30	CQ-M5 x 30L
-10S		35	x 35L
CQP2B40-5S	7.5	35	CQ-M5 x 35L
-10S		40	x 40L
CQP2B50-10S	12.5	45	CQ-M6 x 45L
-20S		55	x 55L



Spring Extend

Cylinder model	C	D	Mounting bolt part no.
CQP2B12-5T	6.5	25	CQ-M3 x 25L
-10T		30	x 30L
CQP2B16-5T	5	25	CQ-M3 x 25L
-10T		30	x 30L
CQP2B20-5T	7.5	25	CQ-M5 x 25L
-10T		30	x 30L
CQP2B25-5T	9.5	30	CQ-M5 x 30L
-10T		35	x 35L
CQP2B32-5T	9	30	CQ-M5 x 30L
-10T		35	x 35L
CQP2B40-5T	7.5	35	CQ-M5 x 35L
-10T		40	x 40L
CQP2B50-10T	12.5	45	CQ-M6 x 45L
-20T		55	x 55L

Weight

Weight

(g)

Action	Bore size (mm)	Cylinder stroke (mm)			
		5	10	15	20
Spring return	**12**	33	40	—	—
	16	55	64	—	—
	20	68	83	—	—
	25	103	118	—	—
	32	149	173	—	—
	40	236	262	—	—
	50	—	426	—	691
Spring extend	**12**	33	40	—	—
	16	55	64	—	—
	20	73	87	—	—
	25	109	124	—	—
	32	160	180	—	—
	40	262	284	—	—
	50	—	468	—	540

Additional Weight

(g)

Bore size (mm)		**12**	**16**	**20**	**25**	**32**	**40**	**50**
Rod end male thread	Male thread	1.5	3	6	12	26	27	53
	Nut	1	2	4	8	17	17	32

Calculation: (Example) **CQP2B32-10SM**

- Basic weight: CQP2B32-10S ·····173 g
- Additional weight: Rod end male thread ····· 43 g

216 g

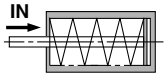
Spring Force

Single Acting, Spring Return (N)

Bore size (mm)	Stroke (mm)	Spring reaction force (N)	
		Second	First
12	5	13	8.6
	10	13	3.9
16	5	15	10.3
	10	15	5.9
20	5	15	10
	10	15	5.9
25	5	20	16
	10	20	11
32	5	30	23
	10	30	16
40	5	30	13
	10	39	21
50	10	50	30
	20	54	24

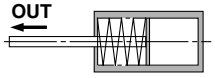
Single acting, Spring return

Spring state with first mounting load



When spring is set in cylinder

Spring state with second mounting load



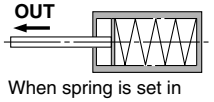
When spring is compressed with air

Single Acting, Spring Extend (N)

Bore size (mm)	Stroke (mm)	Spring reaction force (N)	
		Second	First
12	5	11	2.9
	10	9.7	2.8
16	5	20	3.9
	10	20	3.9
20	5	27	5.3
	10	27	5.9
25	5	29	9.8
	10	29	9.8
32	5	29	20
	10	29	20
40	5	29	20
	10	29	20
50	10	83	24
	20	83	24

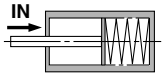
Single acting, Spring extend

Spring state with first mounting load



When spring is set in cylinder

Spring state with second mounting load

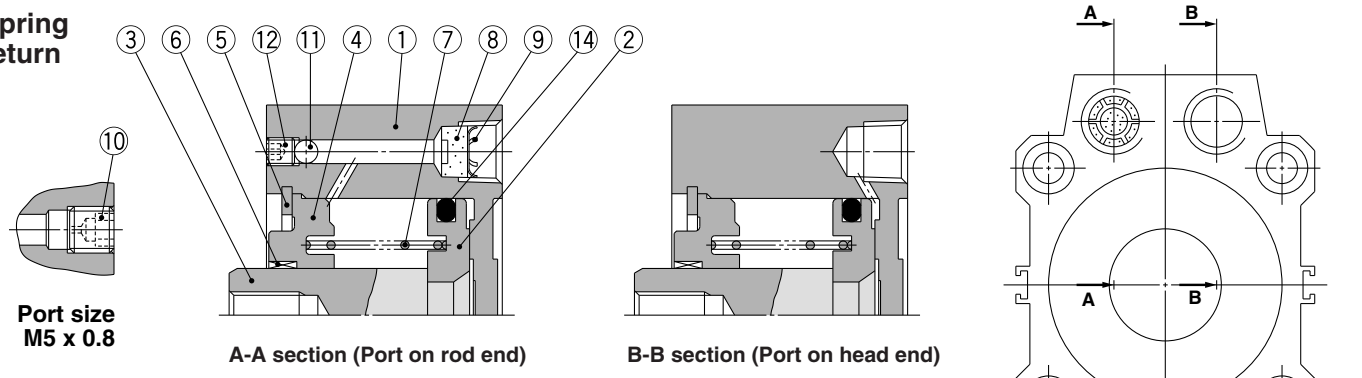


When spring is compressed with air

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Construction

Spring return

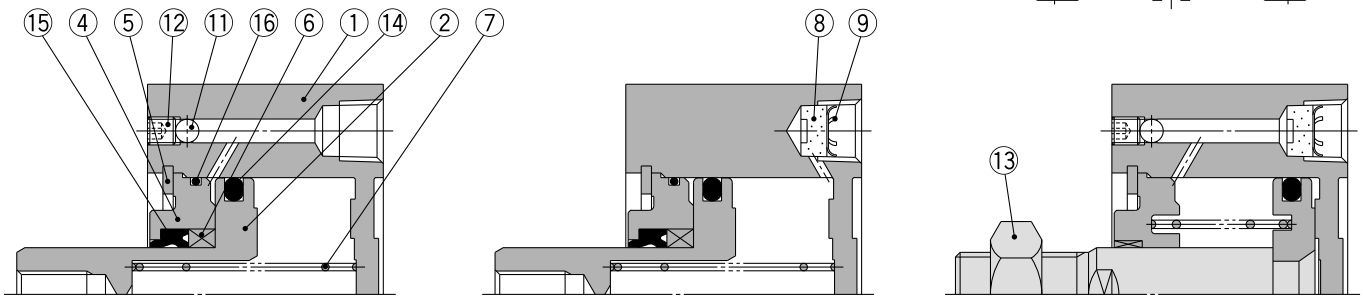


Port size M5 x 0.8

A-A section (Port on rod end)

B-B section (Port on head end)

Spring extend



A-A section (Port on rod end)

B-B section (Port on head end)

Rod end male thread

Component Parts

No.	Description	Material	Note
1	Cylinder tube	Aluminum alloy	Hard anodized
2 *	Piston	Aluminum alloy	Chromated
3	Piston rod	Stainless steel	ø12 to ø25
		Carbon steel	ø32 to ø50, Hard chrome plated
4	Collar	Aluminum alloy	ø12 to ø40, Anodized
		Aluminum alloy casted	ø50, Chromate, Painted
5	Retaining ring	Carbon tool steel	Phosphate coated
6	Bushing	Bearing alloy	
7	Return spring	Piano wire	Zinc chromated
8	Bronze element	Sintered metallic BC	Port size Rc1/8, 1/4
9	Retaining ring	Carbon tool steel	
10	Plug with fixed orifice	Alloy steel	Port size M5 x 0.8
11	Steel ball	Carbon steel	
12	Hexagon socket head set screw	Alloy steel	Nickel plated
13	Rod end nut	Carbon steel	Nickel plated

∗ On spring extend (Type T), piston and piston rod are integrated (stainless steel).

No.	Description	Material	Note
14	Piston seal	NBR	
15	Rod seal	NBR	
16	Gasket	NBR	

Replacement Parts/Seal Kit

Bore size (mm)	Kit no. (Single acting/Spring return)	Kit no. (Single acting/Spring extend)
12	CQ2B12-S-PS	CQ2B12-T-PS
16	CQ2B16-S-PS	CQ2B16-T-PS
20	CQ2B20-S-PS	CQ2B20-T-PS
25	CQ2B25-S-PS	CQ2B25-T-PS
32	CQ2B32-S-PS	CQ2B32-T-PS
40	CQ2B40-S-PS	CQ2B40-T-PS
50	CQ2B50-S-PS	CQ2B50-T-PS
Contents	Kits include item ⑭ from the table.	Kits include items ⑭, ⑮, ⑯ from the table.
How to Order	∗ Seal kit includes ⑭. Order the seal kit, based on each bore size.	∗ Seal kit includes ⑭, ⑮, ⑯. Order the seal kit, based on each bore size.

∗ Since the seal kit does not include a grease pack, order it separately.
Grease pack part no.: GR-S-010 (10 g)

Copper and Fluorine-free Series (For CRT Manufacturing Process)

20 — CQP2B [Bore size] — [Stroke] [S/T](M)

- Copper and fluorine-free series
- Bore size: ø12, ø16, ø20, ø25, ø32, ø40, ø50
- Stroke

For preventing the influence of copper ions or halogen ions during CRT manufacturing processes, copper and fluorine materials are not used in the component parts.

Specifications

Bore size (mm)	12	16	20	25	32	40	50
Action	Single acting, Single rod						
Proof pressure	1.5 MPa						
Max. operating pressure	1.0 MPa						
Rubber bumper	None						
Piping	Pipe thread						
Piston speed	50 to 500 mm/s						
Mounting	Through-hole						
Auto switch	Mountable						

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Axial Piping: Single Acting, Single Rod
Series CDQP2
With Auto Switch



Refer to the below pages for further information on auto switches.

Auto switch proper mounting position and its mounting height	P.123 to 127
Minimum stroke for auto switch mounting	
Operating range	
Auto switch mounting brackets/Part no.	

Weight

Weight

(g)

Action	Bore size (mm)	Cylinder stroke (mm)			
		5	10	15	20
Spring return	**12**	55	63	—	—
	16	92	100	—	—
	20	121	135	—	—
	25	178	191	—	—
	32	217	242	—	—
	40	323	349	—	—
	50	—	558	—	641
Spring extend	**12**	61	69	—	—
	16	92	100	—	—
	20	126	140	—	—
	25	184	197	—	—
	32	228	253	—	—
	40	349	375	—	—
	50	—	600	—	683

Additional Weight

(g)

Bore size (mm)		12	16	20	25	32	40	50
Rod end male thread	Male thread	1.5	3	6	12	26	27	53
	Nut	1	2	4	8	17	17	32

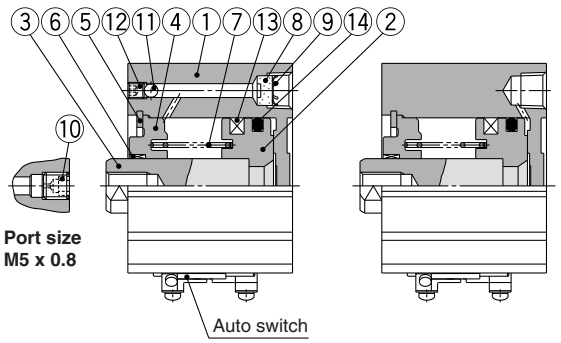
Calculation: (Example) **CDQP2B32-10SM**
- Basic weight: CDQP2B32-10S ····· 242 g
- Additional weight: Rod end male thread ··· 43 g

285 g

Add each weight of auto switches when auto switches are mounted.

Construction

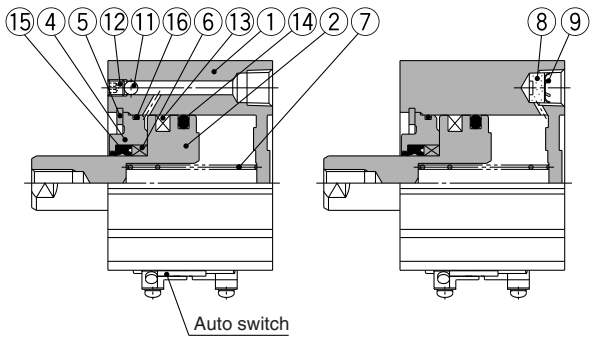
Spring return



A-A section (Port on rod end)

B-B section (Port on head end)

Spring extend



A-A section (Port on rod end)

B-B section (Port on head end)

Component Parts

No.	Description	Material	Note
1	**Cylinder tube**	Aluminum alloy	Hard anodized
2	**Piston***	Aluminum alloy	Chromated
3	**Piston rod***	Stainless steel	ø12 to ø25
		Carbon steel	ø32 to ø50, Hard chrome plated
4	**Collar**	Aluminum alloy	ø12 to ø40, Anodized
		Aluminum alloy casted	ø50, Chromate, Painted
5	**Retaining ring**	Carbon tool steel	Phosphate coated
6	**Bushing**	Bearing alloy	
7	**Return spring**	Piano wire	Zinc chromated
8	**Bronze element**	Sintered metallic BC	Port size Rc1/8, 1/4
9	**Retaining ring**	Carbon tool steel	
10	**Plug with fixed orifice**	Alloy steel	Port size M5 x 0.8
11	**Steel ball**	Carbon steel	
12	**Hexagon socket head set screw**	Alloy steel	Nickel plated
13	**Magnet**	—	
14	**Piston seal**	NBR	
15	**Rod seal**	NBR	
16	**Gasket**	NBR	

∗ On spring extend (Type T), piston and piston rod are integrated (stainless steel).

Replacement Parts/Seal Kit

Bore size (mm)	Kit no. (Single acting/Spring return)	Kit no. (Single acting/Spring extend)
12	CQ2B12-S-PS	CQ2B12-T-PS
16	CQ2B16-S-PS	CQ2B16-T-PS
20	CQ2B20-S-PS	CQ2B20-T-PS
25	CQ2B25-S-PS	CQ2B25-T-PS
32	CQ2B32-S-PS	CQ2B32-T-PS
40	CQ2B40-S-PS	CQ2B40-T-PS
50	CQ2B50-S-PS	CQ2B50-T-PS
Contents	Kits include item ⑭ from the table.	Kits include items ⑭, ⑮, ⑯ from the table.
How to Order	∗ Seal kit includes ⑭. Order the seal kit, based on each bore size.	∗ Seal kit includes ⑭, ⑮, ⑯. Order the seal kit, based on each bore size.

∗ Since the seal kit does not include a grease pack, order it separately.
Grease pack part no.: GR-S-010 (10 g)

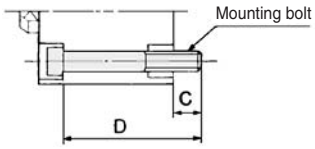
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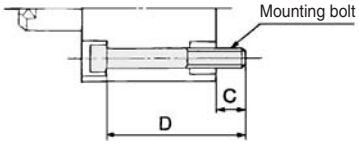
Mounting Bolt for CDQP2B/With Auto Switch

Mounting method: Mounting bolt for through-hole mounting of the CDQP2B is available as an option. Refer to the following for ordering procedures. Order the actual number of bolts that will be used.

Example) CQ-M3x35L 2 pcs.

Material: Chromium molybdenum steel
Surface treatment: Nickel plated





Spring Return

Cylinder model	C	D	Mounting bolt part no.
CDQP2B12-5S	5.5	35	CQ-M3 x 35L
-10S		40	x 40L
CDQP2B16-5S	8	40	CQ-M3 x 40L
-10S		45	x 45L
CDQP2B20-5S	10.5	40	CQ-M5 x 40L
-10S		45	x 45L
CDQP2B25-5S	9.5	40	CQ-M5 x 40L
-10S		45	x 45L
CDQP2B32-5S	9	40	CQ-M5 x 40L
-10S		45	x 45L
CDQP2B40-5S	7.5	45	CQ-M5 x 45L
-10S		50	x 50L
CDQP2B50-10S	12.5	55	CQ-M6 x 55L
-20S		60	x 60L

Spring Extend

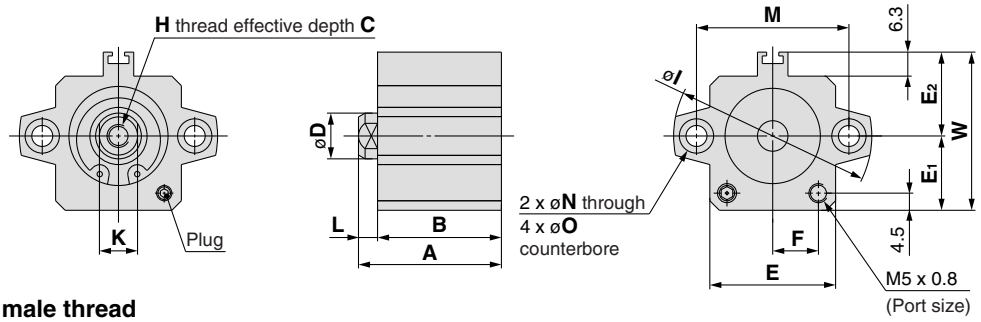
Cylinder model	C	D	Mounting bolt part no.
CDQP2B12-5T	6.1	40	CQ-M3 x 40L
-10T		45	x 45L
CDQP2B16-5T	8	40	CQ-M3 x 40L
-10T		45	x 45L
CDQP2B20-5T	10.5	40	CQ-M5 x 40L
-10T		45	x 45L
CDQP2B25-5T	9.5	40	CQ-M5 x 40L
-10T		45	x 45L
CDQP2B32-5T	9	40	CQ-M5 x 40L
-10T		45	x 45L
CDQP2B40-5T	7.5	45	CQ-M5 x 45L
-10T		50	x 50L
CDQP2B50-10T	12.5	55	CQ-M6 x 55L
-20T		65	x 65L

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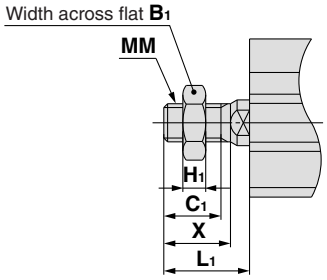
Dimensions

ø12 to ø50/Spring Return Without Auto Switch

ø12 to ø25



Rod end male thread



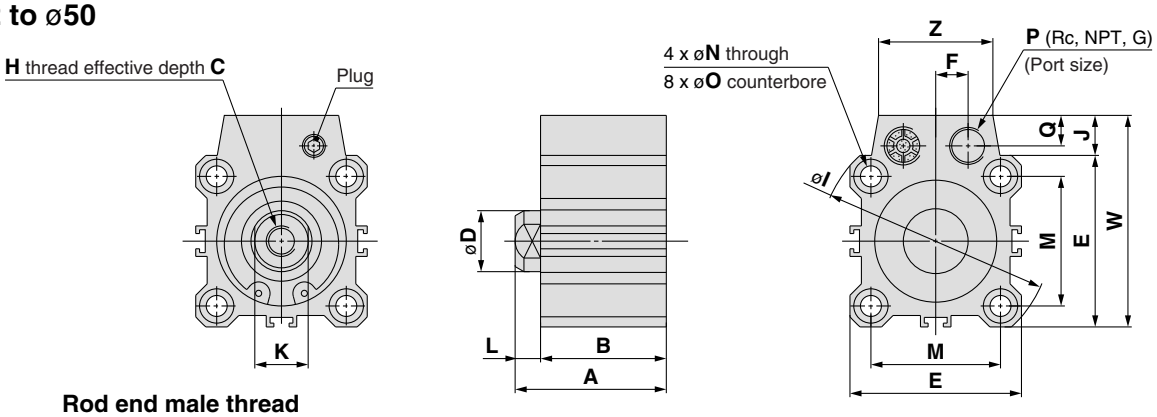
Rod End Male Thread (mm)

Bore size (mm)	B_1	C_1	H_1	L_1	MM	X
12	8	9	4	14	M5 x 0.8	10.5
16	10	10	5	15.5	M6 x 1.0	12
20	13	12	5	18.5	M8 x 1.25	14
25	17	15	6	22.5	M10 x 1.25	17.5

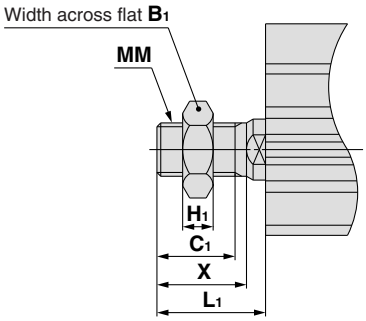
Standard (mm)

Bore size (mm)	A		B		C	D	E	E_1	E_2	F	H	I	K	L	M	N	O	W
	5st	10st	5st	10st														
12	25.5	30.5	22	27	6	6	23	13	14	7	M3 x 0.5	32	5	3.5	22	3.5	6.5 depth 3.5	27
16	27	32	23.5	28.5	8	8	26	15	17	8.5	M4 x 0.7	38	6	3.5	28	3.5	6.5 depth 3.5	32
20	29	34	24.5	29.5	7	10	30	17	19	10.5	M5 x 0.8	47	8	4.5	36	5.5	9 depth 7	36
25	32.5	37.5	27.5	32.5	12	12	33	19.5	22	12	M6 x 1.0	52	10	5	40	5.5	9 depth 7	41.5

ø32 to ø50



Rod end male thread



Rod End Male Thread (mm)

Bore size (mm)	B_1	C_1	H_1	L_1	MM	X
32	22	20.5	8	28.5	M14 x 1.5	23.5
40	22	20.5	8	28.5	M14 x 1.5	23.5
50	27	26	11	33.5	M18 x 1.5	28.5

Standard (mm)

Bore size (mm)	A			B			C	D	E	F	H	I	J	K	L	M	N	O	P	Q	W	Z
	5st	10st	20st	5st	10st	20st																
32	35	40	—	28	33	—	13	16	45	8.5	M8 x 1.25	60	10.5	14	7	34	5.5	9 depth 7	1/8	8	55.5	30
40	41.5	46.5	—	34.5	39.5	—	13	16	52	8.5	M8 x 1.25	69	10	14	7	40	5.5	9 depth 7	1/8	8	62	30
50	—	48.5	58.5	—	40.5	50.5	15	20	64	11	M10 x 1.5	86	13	17	8	50	6.6	11 depth 8	1/4	10	77	39

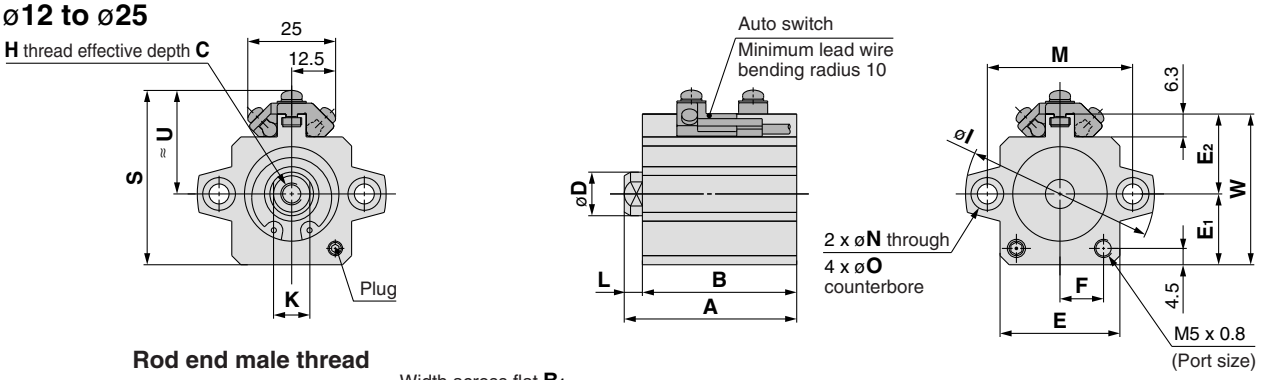
∗ For details about the rod end nut and accessory brackets, refer to page 19.

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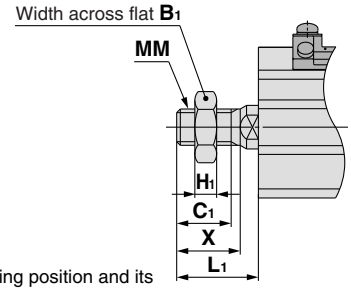
Dimensions

ø12 to ø50/Spring Return With Auto Switch

ø12 to ø25



Rod end male thread



Rod End Male Thread (mm)

Bore size (mm)	B_1	C_1	H_1	L_1	MM	X
12	8	9	4	14	M5 x 0.8	10.5
16	10	10	5	15.5	M6 x 1.0	12
20	13	12	5	18.5	M8 x 1.25	14
25	17	15	6	22.5	M10 x 1.25	17.5

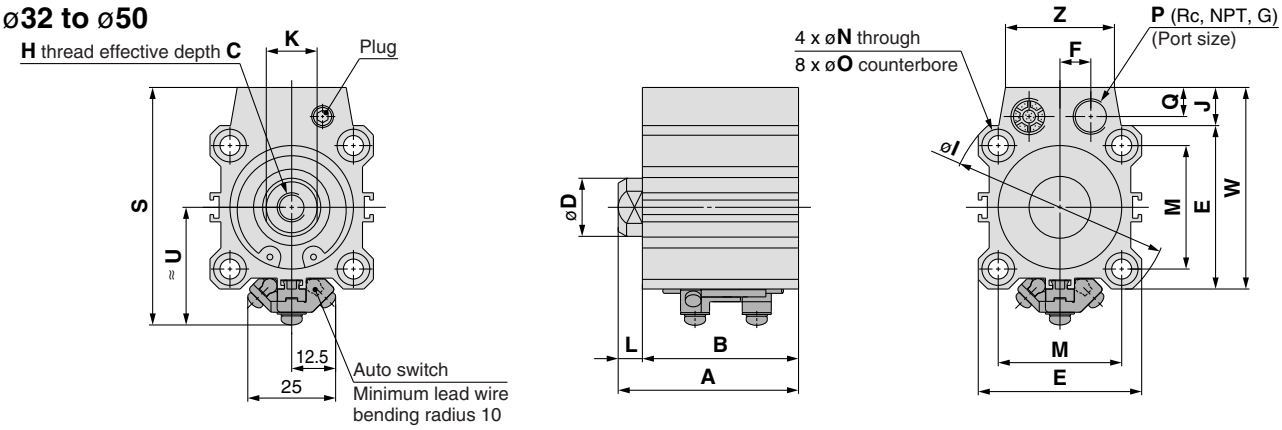
Standard

For auto switch proper mounting position and its mounting height, refer to pages 123 to 127.

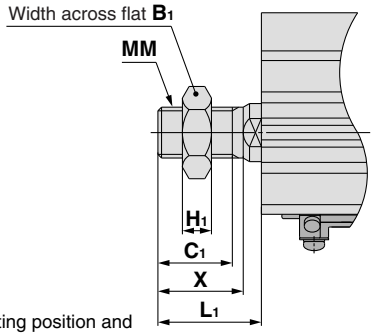
(mm)

Bore size (mm)	A		B		C	D	E	E_1	E_2	F	H	I	K	L	M	N	O	S	U	W
	5st	10st	5st	10st																
12	36.5	41.5	33	38	6	6	23	13	14	7	M3 x 0.5	32	5	3.5	22	3.5	6.5 depth 3.5	33.5	20.5	27
16	39	44	35.5	40.5	8	8	26	15	17	8.5	M4 x 0.7	38	6	3.5	28	3.5	6.5 depth 3.5	38.5	23.5	32
20	41	46	36.5	41.5	7	10	30	17	19	10.5	M5 x 0.8	47	8	4.5	36	5.5	9 depth 7	42.5	25.5	36
25	42.5	47.5	37.5	42.5	12	12	33	19.5	22	12	M6 x 1.0	52	10	5	40	5.5	9 depth 7	48	28.5	41.5

ø32 to ø50



Rod end male thread



Rod End Male Thread (mm)

Bore size (mm)	B_1	C_1	H_1	L_1	MM	X
32	22	20.5	8	28.5	M14 x 1.5	23.5
40	22	20.5	8	28.5	M14 x 1.5	23.5
50	27	26	11	33.5	M18 x 1.5	28.5

Standard

For auto switch proper mounting position and its mounting height, refer to pages 123 to 127.

(mm)

Bore size (mm)	A			B			C	D	E	F	H	I	J	K	L	M	N	O	P	Q	S	U	W	Z
	5st	10st	20st	5st	10st	20st																		
32	45	50	—	38	43	—	13	16	45	8.5	M8 x 1.25	60	10.5	14	7	34	5.5	9 depth 7	1/8	8	65.5	32.5	55.5	30
40	51.5	56.5	—	44.5	49.5	—	13	16	52	8.5	M8 x 1.25	69	10	14	7	40	5.5	9 depth 7	1/8	8	72	36	62	30
50	—	58.5	68.5	—	50.5	60.5	15	20	64	11	M10 x 1.5	86	13	17	8	50	6.6	11 depth 8	1/4	10	87	42	77	39

∗ For details about the rod end nut and accessory brackets, refer to page 19.

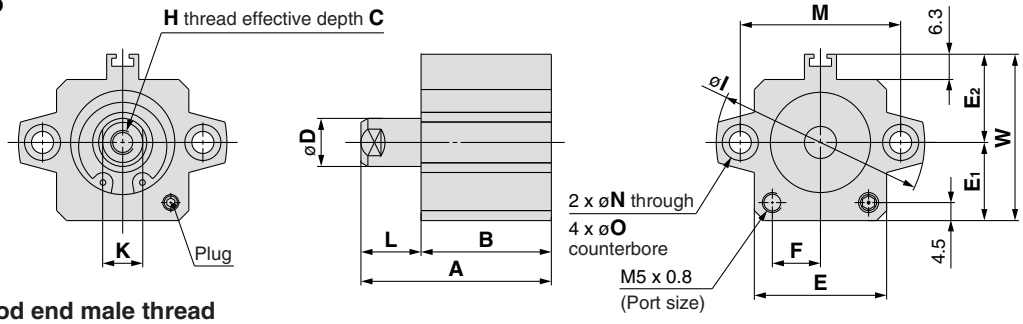
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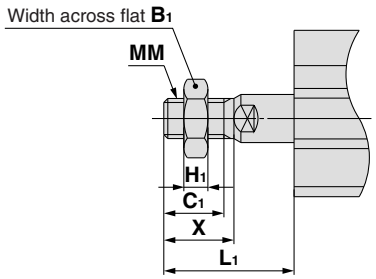
Dimensions

ø12 to ø50/Spring Extend Without Auto Switch

ø12 to ø25



Rod end male thread



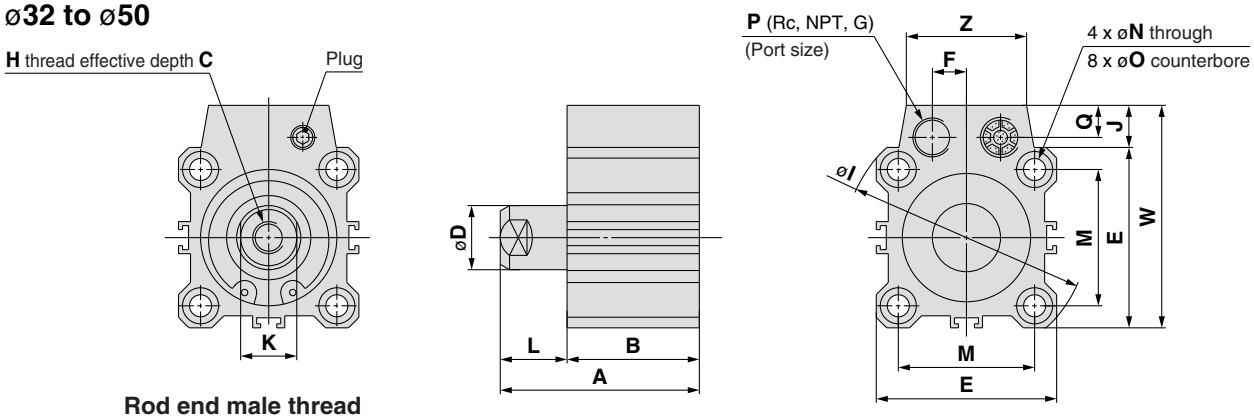
Rod End Male Thread (mm)

Bore size (mm)	B1	C1	H1	L1		MM	X
				5st	10st		
12	8	9	4	19	24	M5 x 0.8	10.5
16	10	10	5	20.5	25.5	M6 x 1.0	12
20	13	12	5	23.5	28.5	M8 x 1.25	14
25	17	15	6	27.5	32.5	M10 x 1.25	17.5

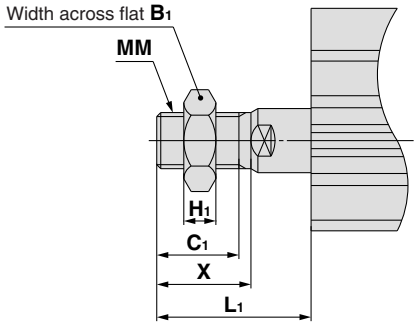
Standard (mm)

Bore size (mm)	A		B		C	D	E	E1	E2	F	H	I	K	L		M	N	O	W
	5st	10st	5st	10st										5st	10st				
12	30.5	40.5	22	27	6	6	23	13	14	7	M3 x 0.5	32	5	8.5	13.5	22	3.5	6.5 depth 3.5	27
16	32	42	23.5	28.5	8	8	26	15	17	8.5	M4 x 0.7	38	6	8.5	13.5	28	3.5	6.5 depth 3.5	32
20	34	44	24.5	29.5	7	10	30	17	19	10.5	M5 x 0.8	47	8	9.5	14.5	36	5.5	9 depth 7	36
25	37.5	47.5	27.5	32.5	12	12	33	19.5	22	12	M6 x 1.0	52	10	10	15	40	5.5	9 depth 7	41.5

ø32 to ø50



Rod end male thread



Rod End Male Thread (mm)

Bore size (mm)	B1	C1	H1	L1			MM	X
				5st	10st	20st		
32	22	20.5	8	33.5	38.5	—	M14 x 1.5	23.5
40	22	20.5	8	33.5	38.5	—	M14 x 1.5	23.5
50	27	26	11	—	43.5	53.5	M18 x 1.5	28.5

Standard (mm)

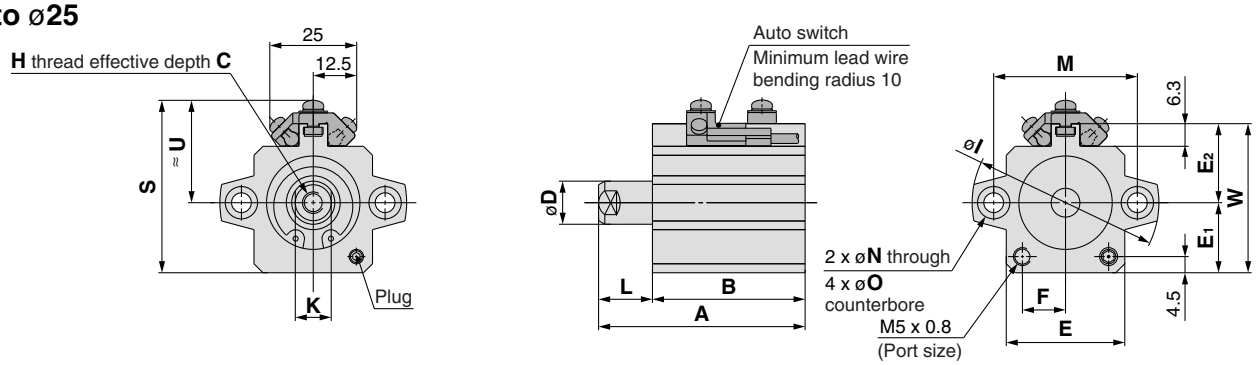
Bore size (mm)	A			B			C	D	E	F	H	I	J	K	L			M	N	O	P	Q	W	Z
	5st	10st	20st	5st	10st	20st									5st	10st	20st							
32	40	50	—	28	33	—	13	16	45	8.5	M8 x 1.25	60	10.5	14	12	17	—	34	5.5	9 depth 7	1/8	8	55.5	30
40	46.5	56.5	—	34.5	39.5	—	13	16	52	8.5	M8 x 1.25	69	10	14	12	17	—	40	5.5	9 depth 7	1/8	8	62	30
50	—	58.5	78.5	—	40.5	50.5	15	20	64	11	M10 x 1.5	86	13	17	—	18	28	50	6.6	11 depth 8	1/4	10	77	39

∗ For details about the rod end nut and accessory brackets, refer to page 19.

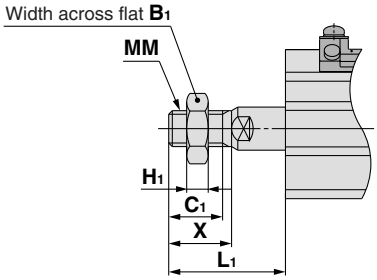
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ø12 to ø50/Spring Extend With Auto Switch

ø12 to ø25



Rod end male thread



Rod End Male Thread

(mm)

Bore size (mm)	B_1	C_1	H_1	L_1		MM	X
				5st	10st		
12	8	9	4	19	24	M5 x 0.8	10.5
16	10	10	5	20.5	25.5	M6 x 1.0	12
20	13	12	5	23.5	28.5	M8 x 1.25	14
25	17	15	6	27.5	32.5	M10 x 1.25	17.5

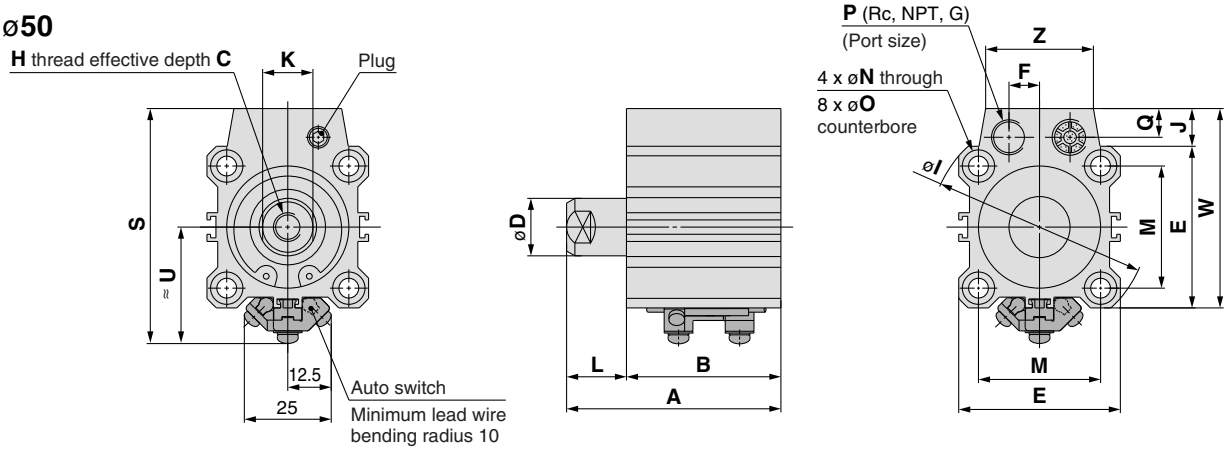
Standard

For auto switch proper mounting position and its mounting height, refer to pages 123 to 127.

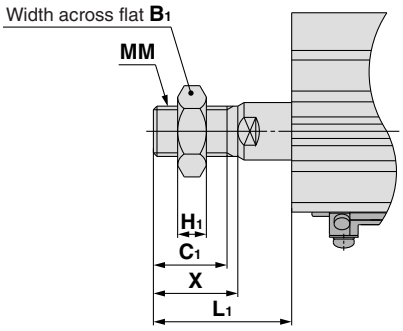
(mm)

Bore size (mm)	A		B		C	D	E	E_1	E_2	F	H	I	K	L		M	N	O	S	U	W
	5st	10st	5st	10st										5st	10st						
12	45.9	55.9	37.4	42.4	6	6	23	13	14	7	M3 x 0.5	32	5	8.5	13.5	22	3.5	6.5 depth 3.5	33.5	20.5	27
16	44	54	35.5	40.5	8	8	26	15	17	8.5	M4 x 0.7	38	6	8.5	13.5	28	3.5	6.5 depth 3.5	38.5	23.5	32
20	46	56	36.5	41.5	7	10	30	17	19	10.5	M5 x 0.8	47	8	9.5	14.5	36	5.5	9 depth 7	42.5	25.5	36
25	47.5	57.5	37.5	42.5	12	12	33	19.5	22	12	M6 x 1.0	52	10	10	15	40	5.5	9 depth 7	48	28.5	41.5

ø32 to ø50



Rod end male thread



Rod End Male Thread

(mm)

Bore size (mm)	B_1	C_1	H_1	L_1			MM	X
				5st	10st	20st		
32	22	20.5	8	33.5	38.5	—	M14 x 1.5	23.5
40	22	20.5	8	33.5	38.5	—	M14 x 1.5	23.5
50	27	26	11	—	43.5	53.5	M18 x 1.5	28.5

Standard

For auto switch proper mounting position and its mounting height, refer to pages 123 to 127.

(mm)

Bore size (mm)	A			B			C	D	E	F	H	I	J	K	L			M	N	O	P	Q	S	U	W	Z
	5st	10st	20st	5st	10st	20st									5st	10st	20st									
32	50	60	—	38	43	—	13	16	45	8.5	M8 x 1.25	60	10.5	14	12	17	—	34	5.5	9 depth 7	1/8	8	62	29	55.5	30
40	56.5	66.5	—	44.5	49.5	—	13	16	52	8.5	M8 x 1.25	69	10	14	12	17	—	40	5.5	9 depth 7	1/8	8	68.5	32.5	62	30
50	—	68.5	88.5	—	50.5	60.5	15	20	64	11	M10 x 1.5	86	13	17	—	18	28	50	6.6	11 depth 8	1/4	10	83.5	38.5	77	39

∗ For details about the rod end nut and accessory brackets, refer to page 19.

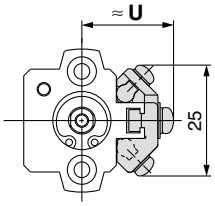
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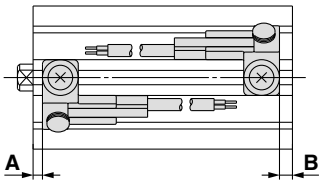
1 Auto Switch Proper Mounting Position (Detection at Stroke End) and its Mounting Height

Applicable Cylinder Series: CDQP2, CDQP2□□□-□S/-□T (Axial piping)

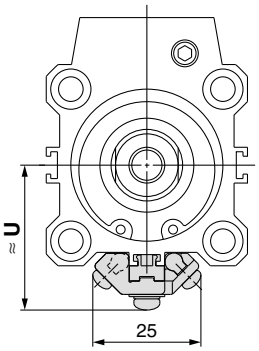
D-A9□
D-M9□
D-M9□W
D-M9□AL
D-A9□V
D-M9□V
D-M9□WV
D-M9□AVL

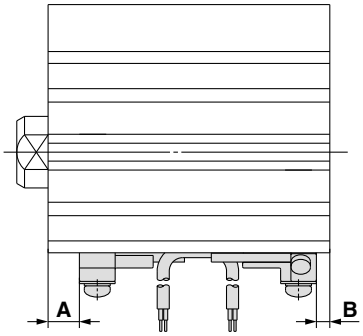
ø12 to ø25





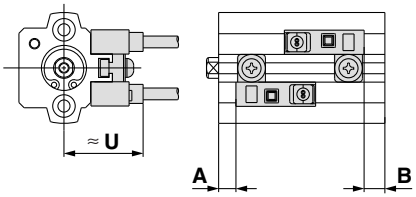
ø32 to ø100



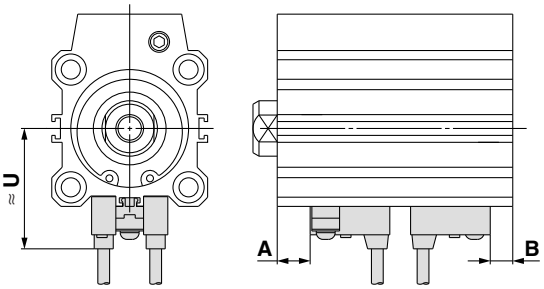


D-A7□
D-A80
D-A7□H
D-A80H
D-F7□
D-J79
D-F7□W
D-J79W
D-F79F
D-F7NTL
D-F7BAL
D-A73C
D-A80C
D-J79C
D-A79W
D-F7□WV
D-F7□V
D-F7BAVL

ø12 to ø25

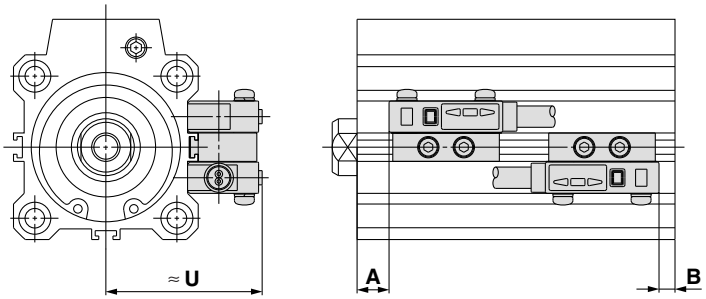


ø32 to ø100



D-P4DWL

ø40 to ø100



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Auto Switch Proper Mounting Position

Applicable Cylinder Series: CDQP2 (Axial piping)

(mm)

Auto switch model / Bore size	D-A9□ D-A9□V		D-M9□ D-M9□V D-M9□W D-M9□WV D-M9□AL D-M9□AVL		D-A73 D-A80		D-A72/A7□H/A80H D-A73C/A80C/F7□ D-F79F/J79/F7□V D-J79C/F7□W D-J79W/F7□WV D-F7BAVL/F7BAL		D-F7NTL		D-A79W		D-P4DWL	
	A	B	A	B	A	B	A	B	A	B	A	B	A	B
12	2	3	6	7	4.5	5.5	5	6	10	11	2	3	—	—
16	5	2.5	9	6.5	7.5	5	8	5.5	13	10.5	5	2.5	—	—
20	5	3.5	9	7.5	7.5	6.5	8	7	13	12	5	4	—	—
25	5.5	4	9.5	8	7.5	7	8	7.5	13	12.5	5	4.5	—	—
32	6.5	3.5	10.5	7.5	9	6	9.5	6.5	14.5	11.5	6.5	3.5	—	—
40	10.5	6	14.5	10	13	8.5	13.5	9	18.5	14	10.5	6	9	4.5
50	8.5	9	12.5	13	11	11.5	11.5	12	16.5	17	8.5	9	7	7.5
63	11	12	15	16	13.5	14.5	14	15	19	20	11	12	9.5	10.5
80	14	16.5	18	20.5	17.5	18	18	18.5	23	23.5	15	15.5	13.5	14
100	18.5	21.5	22.5	25.5	21	24	21.5	24.5	26.5	29.5	18.5	21.5	17	20

Note) Adjust the auto switch after confirming the operating conditions in the actual setting.

Applicable Cylinder Series: CDQP2□□□-□S/-□T (Axial piping, Single acting)

(mm)

Auto switch model / Bore size	D-A9□ D-A9□V		D-M9□ D-M9□V D-M9□W D-M9□WV D-M9□AL D-M9□AVL		D-A73 D-A80		D-A72/A7□H/A80H D-A73C/A80C/F7□ D-F79F/J79/F7□V D-J79C/F7□W D-J79W/F7□WV D-F7BAVL/F7BAL		D-F7NTL		D-A79W	
	A	B	A	B	A	B	A	B	A	B	A	B
12	2	3 (7)	6	7 (11)	4.5	5.5 (10)	5	6 (10.5)	10	11 (15.5)	2	3 (7.5)
16	5 (3)	2.5 (4.5)	9 (7)	6.5 (8.5)	7.5 (5.5)	5 (7)	8 (6)	5.5 (7.5)	13 (11)	10.5 (12.5)	5 (3)	2.5 (4.5)
20	5	3.5	9	7.5	7.5	6.5	8	7	13	12	5	4
25	5.5	4	9.5	8	7.5	7	8	7.5	13	12.5	5	4.5
32	6.5	3.5	10.5	7.5	9	6	9.5	6.5	14.5	11.5	6.5	3.5
40	10.5	6	14.5	10	13	8.5	13.5	9	18.5	14	10.5	6
50	8.5	9	12.5	13	11	11.5	11.5	12	16.5	17	8.5	9

( ): Spring extend type

Note) Adjust the auto switch after confirming the operating conditions in the actual setting.

Applicable Cylinder Series: CDQP2, CDQP2□□□-□S/-□T (Axial piping)

(mm)

Auto switch model / Bore size	D-A9□ D-A9□V D-M9□ D-M9□V D-M9□W D-M9□WV D-M9□AL D-M9□AVL	D-A7□ D-A80	D-A7□H D-A80H D-F7□ D-J79 D-F7□W D-J79W D-F7BAL D-F79F D-F7NTL	D-A73C D-A80C	D-F7□V D-F7□WV D-F7BAVL	D-J79C	D-A79W	D-P4DWL
	U	U	U	U	U	U	U	U
12	20.5	19.5	20.5	26.5	23	26	22	—
16	23.5	22.5	23.5	29.5	26	29	25	—
20	25.5	24.5	25.5	31.5	28	31	27	—
25	28.5	27.5	28.5	34.5	31	34	30	—
32	32.5	31.5	32.5	38.5	35	38	34	—
40	36	35	36	42	38.5	41.5	37.5	44
50	42	41	42	48	44.5	47.5	43.5	50
63	48.5	47.5	48.5	54.5	51	54	50	56.5
80	58.5	57.5	58.5	64.5	61	64	60	66.5
100	68.5	67.5	68.5	74.5	71	74	70	76.5

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2 Minimum Stroke for Auto Switch Mounting

Applicable Cylinder Series: CDQP2, CDQP2□□□-□S/-□T (Axial piping)

(mm)

Number of auto switches	D-M9□V D-F7□V D-J79C	D-A9□V D-A7□ D-A80 D-A73C D-A80C	D-A9□	D-M9□WV D-M9□AVL D-F7□WV D-F7BAVL	D-M9□ D-M9□W D-M9□AL D-A7□H D-A80H D-F7□ D-J79	D-A79W	D-F7□W D-J79W D-F7BAL D-F79F D-F7NTL	D-P4DWL
With 1 pc.	5	5	10	10	15	15	20	15
With 2 pcs.	5	10	10	15	15	20	20	15

3 Operating Range

Applicable Cylinder Series: CDQP2, CDQP2□□□-□S/-□T (Axial piping)

(mm)

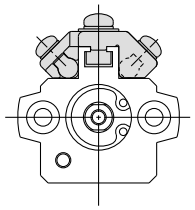
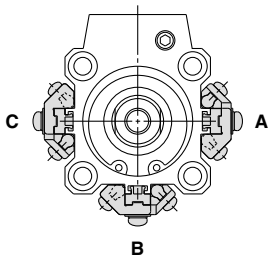
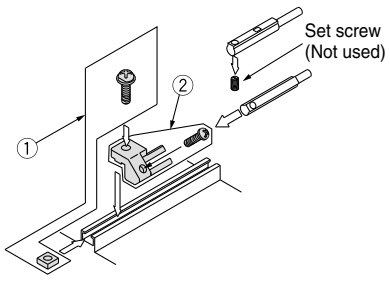
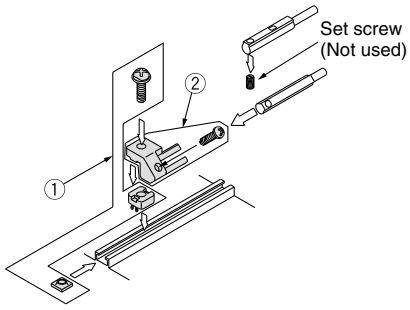
Auto switch model	Bore size									
	12	16	20	25	32	40	50	63	80	100
D-A9□(V)	7.5	9.5	9	9	9.5	9.5	8.5	11	10	10.5
D-M9□(V) D-M9□W(V) D-M9□A(V)L	3.5	5	5	5	5.5	5.5	6	6.5	7	7
D-A7□(H)(C) D-A80□(H)(C)	10	12	12	12	12	11	10	12	12	13
D-A79W	13	13	13	13	13	14	14	16	15	17
D-F7□(V) D-J79(C) D-F7□W(V) D-F7BA(V)L D-F7NTL D-F79F	5.5	6	5.5	5	6	6	6	6.5	6.5	7
D-P4DWL	—	—	—	—	—	5	5	5	5	5.5

∗ Values which include hysteresis are for guideline purposes only, they are not a guarantee (assuming approximately ±30% dispersion) and may change substantially depending on the ambient environment.

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4 Auto Switch Mounting Brackets/Part No.

Applicable Cylinder Series: CDQP2, CDQP2□□□-□S/-□T (Axial piping)

Auto switch mounting surface / Auto switch model	Bore size (mm)	
	ø12, ø16, ø20, ø25	**ø32 to ø100**
		
	Auto switch mounting surface	Auto switch mounting surface
	Auto switch mounting rail side only	A/B/C side
D-A9□ **D-A9□V** **D-M9□** **D-M9□V** **D-M9□W** **D-M9□WV** **D-M9□AL** **D-M9□AVL**	①BQ-1 ②BQ2-012 Two kinds of auto switch brackets are used as a set. 	①BQ-2 ②BQ2-012 Two kinds of auto switch brackets are used as a set. 

Note 1) When shipping cylinders, auto switch mounting brackets and auto switches are shipped together.

Auto switch model	Bore size (mm)		
	ø12 to ø25	**ø32**	**ø40 to ø100**
D-A7□/A80 **D-A73C/A80C** **D-A7□H/A80H** **D-A79W** **D-F7□/J79** **D-F7□V** **D-J79C** **D-F7□W/J79W** **D-F7□WV** **D-F7BAL/F7BAVL** **D-F79F/F7NTL**	BQ-1	BQ-2	
D-P4DWL	—		BQP1-050

Note 2) When shipping cylinders, auto switch mounting brackets and auto switches are shipped together.
However, when the D-P4DWL type with ø40 to ø100 is mounted, the auto switch is assembled at the time of shipment.

Note 3) Refer to pages 1360 to 1362 in Best Pneumatics No. 2 for further information on auto switch mounting method.

[Stainless Steel Mounting Screw Kit]
The following stainless steel mounting screw kit (with nuts) is available. Use it in accordance with the operating environment. (Since auto switch spacer (for BQ-2) is not included, order BQ-2 separately.)
BBA2: For D-A7/A8/F7/J7 types
The above stainless steel screws are used when a cylinder is shipped with the D-F7BAL/F7BAVL auto switches.
When only an auto switch is shipped independently, BBA2 is attached.

Note 4) Refer to page 1361 in Best Pneumatics No. 2 for details of BBA2.

Note 5) When the D-M9□A(V)L type is mounted, order auto switch mounting brackets BQ2-012S, BQ-2 or the stainless steel mounting screw kit BBA2 separately.

Auto Switch Mounting Bracket/Weight

Mounting bracket part no.	Applicable bore size	Weight (g)
BQ-1	ø12 to ø25	1.5
BQ-2	ø32 to ø100	1.5
BQ2-012	ø12 to ø25	5
BQP1-050	ø40 to ø100	16

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Other than the applicable auto switches listed in "How to Order", the following auto switches are mountable.
Refer to Best Pneumatics No. 2 for detailed specifications.
Applicable Cylinder Series: CDQP2, CDQP2□□□-□S/-□T (Axial piping)

Auto switch type	Model	Electrical entry	Features	Applicable bore size
Reed	D-A73	Grommet (Perpendicular)	—	ø12 to ø100
	D-A80		Without indicator light	
	D-A73H, A76H	Grommet (In-line)	—	
	D-A80H		Without indicator light	
Solid state	D-F7NV, F7PV, F7BV	Grommet (Perpendicular)	—	ø12 to ø100
	D-F7NWV, F7BWV		Diagnostic indication (2-color indication)	
	D-F7BAVL		Water resistant (2-color indication)	
	D-F79, F7P, J79	Grommet (In-line)	—	
	D-F79W, F7PW, J79W		Diagnostic indication (2-color indication)	
	D-F7BAL		Water resistant (2-color indication)	
	D-F7NTL		With timer	
	D-P5DWL	Grommet (In-line)	Magnetic field resistant (2-color indication)	ø40 to ø100

* With pre-wired connector is also available for solid state auto switches. For details, refer to Best Pneumatics No. 2.
* Normally closed (NC = b contact) solid state auto switches (D-F9G/F9H) are also available. For details, refer to Best Pneumatics No. 2.
* When using a magnetic field resistant solid state auto switch D-P3DW□ type, please contact SMC separately. (Applicable bore size: ø32 to ø100)
* Heat resistant solid state auto switch (D-F7NJL) is not applicable.
* Regarding the D-P5DWL, please contact SMC separately.

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Compact Cylinder: Anti-lateral Load

Series CQ2

ø32, ø40, ø50, ø63, ø80, ø100

How to Order

Without auto switch CQ2 B S 32 □ – 30 D □ C □ Z –

With auto switch CDQ2 B S 32 □ – 30 D □ C □ Z – M9BW □ – □

With auto switch
(Built-in magnet)

Mounting

B	Through-hole (Standard)
A	Both ends tapped
L	Foot
F	Rod flange
G	Head flange
D	Double clevis

∗ Mounting brackets are shipped together, (but not assembled).
∗ Cylinder mounting bolts are not included. Order them separately referring to "Mounting Bolt for C(D)Q2BS" on pages 133 and 134.

Type

S	Anti-lateral load

Bore size

32	32 mm
40	40 mm
50	50 mm
63	63 mm
80	80 mm
100	100 mm

Port thread type

Nil	Rc
TN	NPT
TF	G

Cylinder stroke (mm)
Refer to the next page for standard strokes.

Action

D	Double acting

Body option 1

Nil	Standard
F	With boss on head end

Cushion

C	Rubber bumper

Body option 2

Nil	Standard (Rod end female thread)
M	Rod end male thread

Auto switch mounting groove

Z	4 surfaces

Number of auto switches

Nil	2 pcs.
S	1 pc.
n	"n" pcs.

Auto switch

Nil	Without auto switch

∗ Refer to the below table for applicable auto switches.

Made to Order
Refer to the next page for details.

Built-in Magnet Cylinder Model

If a built-in magnet cylinder without an auto switch is required, there is no need to enter the symbol for the auto switch.
(Example) CDQ2LS40-30DCZ

Applicable Auto Switches

Refer to pages 1263 to 1371 in Best Pneumatics No. 2 for further information on auto switches.
Refer to the individual catalog (ES20-201) for the D-P3DW type.

Type	Special function	Electrical entry	Indicator light	Wiring (Output)	Load voltage DC		Load voltage AC	Auto switch model: Perpendicular	Auto switch model: In-line	Lead wire length (m): 0.5 (Nil)	1 (M)	3 (L)	5 (Z)	None (N)	Pre-wired connector	Applicable load	
Solid state auto switch	——	Grommet	Yes	3-wire (NPN)	24 V	5 V, 12 V	—	M9NV	M9N	●	●	●	○	—	○	IC circuit	Relay, PLC
				3-wire (PNP)				M9PV	M9P	●	●	●	○	—	○		
				2-wire		12 V		M9BV	M9B	●	●	●	○	—	○	—	
	Diagnostic indication (2-color indication)			3-wire (NPN)		5 V, 12 V		M9NWV	M9NW	●	●	●	○	—	○	IC circuit	
				3-wire (PNP)				M9PWV	M9PW	●	●	●	○	—	○		
				2-wire		12 V		M9BWV	M9BW	●	●	●	○	—	○	—	
	Water resistant (2-color indication)			3-wire (NPN)		5 V, 12 V		M9NAV**	M9NA**	○	○	●	○	—	○	IC circuit	
				3-wire (PNP)				M9PAV**	M9PA**	○	○	●	○	—	○		
				2-wire		12 V		M9BAV**	M9BA**	○	○	●	○	—	○	—	
	Magnetic field resistant (2-color indication)			2-wire (Non-polar)		—		—	P3DW	●	—	●	●	—	○		
Reed auto switch	——	Grommet	Yes	3-wire (NPN equivalent)	—	5 V	—	A96V	A96	●	—	●	—	—	—	IC circuit	—
			No	2-wire	24 V	12 V	100 V	A93V	A93	●	—	●	—	—	—	—	Relay, PLC
						5 V, 12 V	100 V or less	A90V	A90	●	—	●	—	—	—	IC circuit	

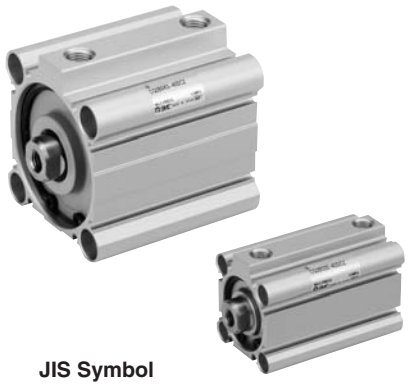
∗∗ Water resistant type auto switches can be mounted on the above models, but in such case SMC cannot guarantee water resistance. Consult with SMC regarding water resistant types with the above model numbers.

∗ Lead wire length symbols: 0.5 m ····· Nil (Example) M9NW
1 m ····· M (Example) M9NWM
3 m ····· L (Example) M9NWL
5 m ····· Z (Example) M9NWZ

∗ Solid state auto switches marked with "○" are produced upon receipt of order.

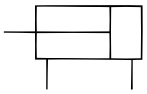
∗ There are other applicable auto switches other than the listed above. For details, refer to page 175.
∗ For details about auto switches with pre-wired connector, refer to pages 1328 and 1329 in Best Pneumatics No. 2.

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JIS Symbol

Double acting,
Single rod



Made to Order

(For details, refer to pages 177 to 207.)

Symbol	Specifications
-XB10	Intermediate stroke (Exclusive body type)
-XC6	Piston rod/Retaining ring/Rod end nut material: Stainless steel
-XC26	With split pins for double clevis pin/ double knuckle joint pin and flat washers
-XC27	Double clevis pin/Double knuckle joint pin material: Stainless steel 304
-X271	Fluororubber seals

Retaining Ring Installation/Removal

⚠Caution

1. For installation and removal, use an appropriate pair of pliers (tool for installing a type C retaining ring).
2. Even if a proper plier (tool for installing a type C retaining ring) is used, it is likely to inflict damage to a human body or peripheral equipment, as a retaining ring may be flown out of the tip of a plier (tool for installing a type C retaining ring). Be much careful with the popping of a retaining ring. Besides, be certain that a retaining ring is placed firmly into the groove of rod cover before supplying air at the time of installment.

Specifications

Bore size (mm)	32	40	50	63	80	100
Action	Double acting, Single rod					
Fluid	Air					
Proof pressure	1.5 MPa					
Maximum operating pressure	1.0 MPa					
Minimum operating pressure	0.05 MPa					
Ambient and fluid temperature	Without auto switch: –10 to 70°C (No freezing) With auto switch: –10 to 60°C (No freezing)					
Lubrication	Not required (Non-lube)					
Piston speed	50 to 500 mm/s					
Allowable kinetic energy (J)	0.29	0.52	0.91	1.54	2.71	4.54
Stroke length tolerance	$^{+1.0}_{0}$ mm Note)					

Note) Stroke length tolerance does not include the amount of dumper change.

Standard Strokes

(mm)

Bore size	Standard stroke
32, 40	5, 10, 15, 20, 25, 30, 35, 40, 45, 50, 75, 100
50, 63, 80, 100	10, 15, 20, 25, 30, 35, 40, 45, 50, 75, 100

Manufacture of Intermediate Strokes

Type	A spacer is installed in the standard stroke body.		Exclusive body (-XB10)	
Part no.	Refer to “How to Order” for the standard model number. (P. 128)		Suffix “-XB10” to the end of standard model number. (P. 128)	
Description	Strokes in 1 mm intervals are available by installing a spacer in the standard stroke cylinder.		Strokes in 1 mm intervals are available by using an exclusive body with the specified stroke.	
Stroke range	Bore size	Stroke range	Bore size	Stroke range
	32 to 100	1 to 99	32, 40	6 to 99
			50 to 100	11 to 99
Example	Part no.: CQ2BS50-57DCZ CQ2BS50-75DCZ with 18 mm width spacer inside The B dimension is 125.5 mm.		Part no.: CQ2BS50-57DCZ-XB10 Makes 57 stroke tube. The B dimension is 107.5 mm.	

• In the case of exclusive body type with ø32 to ø100 (-XB10) with the stroke length exceeding 50 mm, reference values of the longitudinal dimension will be changed.
Calculate length dimensions by deducting from those of 75 or 100 mm stroke models.

Type

Bore size (mm)			32	40	50	63	80	100
Pneumatic	Mounting	Through-hole (Standard)	●	●	●	●	●	●
		Both ends tapped	●	●	●	●	●	●
	Built-in magnet		●	●	●	●	●	●
	Piping	Pipe thread	Rc1/8	Rc1/8	Rc1/4	Rc1/4	Rc3/8	Rc3/8
			NPT1/8	NPT1/8	NPT1/4	NPT1/4	NPT3/8	NPT3/8
			G1/8	G1/8	G1/4	G1/4	G3/8	G3/8
	Rod end male thread		●	●	●	●	●	●
	With rubber bumper (Standard)		●	●	●	●	●	●
	With boss on head end		●	●	●	●	●	●

Refer to pages 169 to 175 for the specifications of cylinders with auto switches.

- Auto switch proper mounting position (detection at stroke end) and its mounting height
- Minimum stroke for auto switch mounting
- Operating range
- Auto switch mounting brackets/Part no.

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Copper and Fluorine-free Series (For CRT Manufacturing Process)

20-CQ2BS [Bore size] — [Stroke] **DC(M)Z**

- **Copper and fluorine-free series**
- **ø32, ø40, ø50, ø63 ø80, ø100**

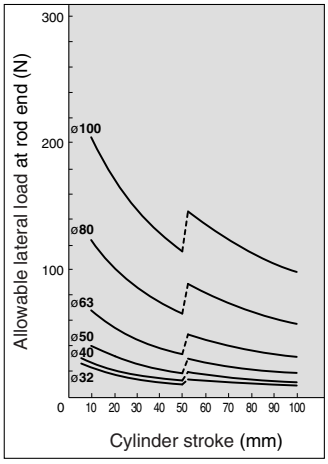
For preventing the influence of copper ions or halogen ions during CRT manufacturing processes, copper and fluorine materials are not used in the component parts.

Specifications

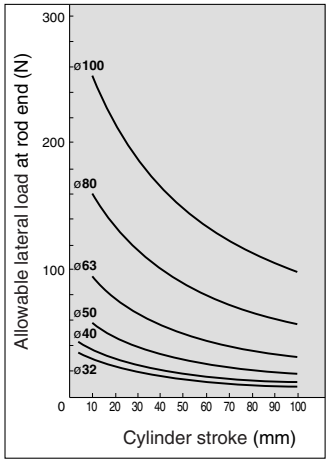
Bore size (mm)	32	40	50	63	80	100
Action	Double acting, Single rod					
Proof pressure	1.5 MPa					
Max. operating pressure	1.0 MPa					
Rubber bumper	With (Standard)					
Piping	Pipe thread					
Piston speed	50 to 500 mm/s					
Mounting	Through-hole/Both ends tapped					
Auto switch	Mountable					

Allowable Lateral Load at Rod End

Without Auto Switch



With Auto Switch



Theoretical Output

OUT IN

(N)

Bore size (mm)	Operating direction	Operating pressure (MPa)		
		0.3	0.5	0.7
32	IN	181	302	422
	OUT	241	402	563
40	IN	317	528	739
	OUT	377	628	880
50	IN	495	825	1155
	OUT	589	982	1374
63	IN	841	1402	1962
	OUT	935	1559	2182
80	IN	1361	2268	3175
	OUT	1508	2513	3519
100	IN	2144	3574	5003
	OUT	2356	3927	5498

Weight

Weight

(g)

Bore size (mm)	Cylinder stroke (mm)											
	5	10	15	20	25	30	35	40	45	50	75	100
32	134	154	174	193	213	233	252	272	291	311	457	556
40	211	232	254	275	297	318	340	361	383	404	577	689
50	—	369	402	435	467	500	533	566	598	632	902	1073
63	—	557	595	633	671	709	747	786	824	862	1189	1386
80	—	983	1043	1104	1164	1224	1284	1345	1405	1465	1985	2281
100	—	1711	1792	1872	1952	2033	2113	2194	2274	2354	3086	3494

Additional Weight

(g)

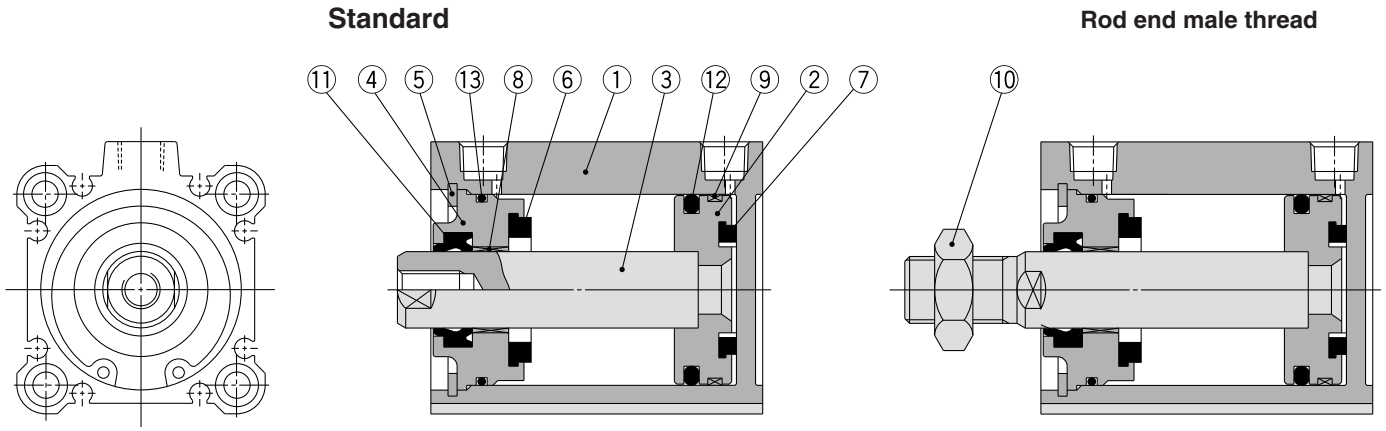
Bore size (mm)		32	40	50	63	80	100
Both ends tapped		6	6	6	19	45	45
Rod end male thread	Male thread	26	27	53	53	120	175
	Nut	17	17	32	32	49	116
Foot (Including mounting bolts)		142	154	243	320	690	1057
Rod flange (Including mounting bolts)		180	214	373	559	1056	1365
Head flange (Including mounting bolts)		165	198	348	534	1017	1309
Double clevis (Including pin, retaining rings, bolts)		151	196	393	554	1109	1887

Calculation: (Example) **CQ2DS32-20DCMZ**

- Basic weight: CQ2BS32-20DCZ ····· 193 g
- Additional weight: Both ends tapped ····· 6 g
  Rod end male thread ····· 43 g
  Double clevis ····· 151 g
  393 g

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Construction



Component Parts

No.	Description	Material	Note
1	**Cylinder tube**	Aluminum alloy	Hard anodized
2	**Piston**	Aluminum alloy	Chromated
3	**Piston rod**	Carbon steel	Hard chrome plated
4	**Collar**	Aluminum alloy	Anodized
5	**Retaining ring**	Carbon tool steel	Phosphate coated
6	**Bumper A**	Urethane	
7	**Bumper B**	Urethane	
8	**Bushing**	Bearing alloy	
9	**Wear ring**	Resin	
10	**Rod end nut**	Carbon steel	Nickel plated
11	**Rod seal**	NBR	
12	**Piston seal**	NBR	
13	**Tube gasket**	NBR	

Replacement Parts/Seal Kit

Bore size (mm)	Kit no.	Contents
32	CQ2B32-PS	Kits include items ⑪, ⑫, ⑬ from the table.
40	CQ2B40-PS	
50	CQ2B50-PS	
63	CQ2B63-PS	
80	CQ2B80-PS	
100	CQ2B100-PS	

∗ Seal kit includes ⑪, ⑫, ⑬. Order the seal kit based on each bore size.
∗ Since the seal kit does not include a grease pack, order it separately.
Grease pack part no.: GR-S-010 (10 g)

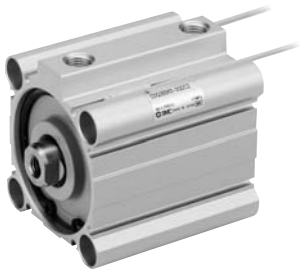
Mounting Brackets/Part No.

Bore size (mm)	Foot Note 1)	Flange	Double clevis
32	CQ-L032	CQ-F032	CQ-D032
40	CQ-L040	CQ-F040	CQ-D040
50	CQ-L050	CQ-F050	CQ-D050
63	CQ-L063	CQ-F063	CQ-D063
80	CQ-L080	CQ-F080	CQ-D080
100	CQ-L100	CQ-F100	CQ-D100

Note 1) When ordering a foot bracket, order 2 pieces per cylinder.
Note 2) Parts belonging to each bracket are as follows.
Foot or Flange: Body mounting bolts
Double clevis: Clevis pin, Type C retaining rings for axis, Body mounting bolts

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Anti-lateral Load
Series CDQ2
With Auto Switch



Refer to the below pages for further information on auto switches.

Auto switch proper mounting position and its mounting height	P.169 to 175
Minimum stroke for auto switch mounting	
Operating range	
Auto switch mounting brackets/Part no.	

Weight

Weight

(g)

Bore size (mm)	Cylinder stroke (mm)											
	5	10	15	20	25	30	35	40	45	50	75	100
32	191	211	230	250	270	289	309	329	348	368	468	567
40	284	305	327	348	369	391	412	434	455	477	589	701
50	—	480	513	546	579	611	644	677	710	743	915	1087
63	—	710	748	787	825	863	901	939	977	1015	1211	1408
80	—	1229	1289	1350	1410	1470	1530	1591	1651	1711	2008	2305
100	—	2070	2150	2231	2311	2391	2472	2552	2633	2713	3121	3529

Additional Weight

(g)

Bore size (mm)		32	40	50	63	80	100
Both ends tapped		6	6	6	19	45	45
Rod end male thread	Male thread	26	27	53	53	120	175
	Nut	17	17	32	32	49	116
Foot (Including mounting bolts)		142	154	243	320	690	1057
Rod flange (Including mounting bolts)		180	214	373	559	1056	1365
Head flange (Including mounting bolts)		165	198	348	534	1017	1309
Double clevis (Including pin, retaining rings, bolts)		151	196	393	554	1109	1887

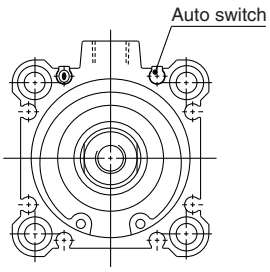
Calculation: (Example) **CDQ2DS32-20DCMZ**

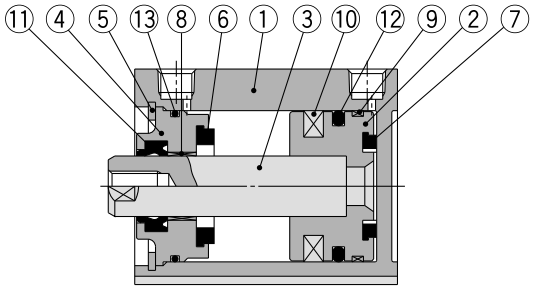
- Basic weight: CDQ2BS32-20DCZ ..... 250 g
- Additional weight: Both ends tapped ..... 6 g
  Rod end male thread ..... 43 g
  Double clevis ..... 151 g

450 g

Add each weight of auto switches when auto switches are mounted.

Construction





Component Parts

No.	Description	Material	Note
1	**Cylinder tube**	Aluminum alloy	Hard anodized
2	**Piston**	Aluminum alloy	Chromated
3	**Piston rod**	Carbon steel	Hard chrome plated
4	**Collar**	Aluminum alloy	Anodized
5	**Retaining ring**	Carbon tool steel	Phosphate coated
6	**Bumper A**	Urethane	
7	**Bumper B**	Urethane	
8	**Bushing**	Bearing alloy	
9	**Wear ring**	Resin	
10	**Magnet**	—	
11	**Rod seal**	NBR	
12	**Piston seal**	NBR	
13	**Tube gasket**	NBR	

Replacement Parts/Seal Kit

Bore size (mm)	Kit no.	Contents
32	CQ2B32-PS	Kits include items ⑪, ⑫, ⑬ from the table.
40	CQ2B40-PS	
50	CQ2B50-PS	
63	CQ2B63-PS	
80	CQ2B80-PS	
100	CQ2B100-PS	

∗ Seal kit includes ⑪, ⑫, ⑬ Order the seal kit based on each bore size.
∗ Since the seal kit does not include a grease pack, order it separately.
Grease pack part no.: GR-S-010 (10 g)

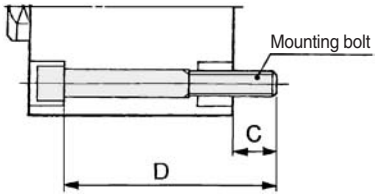
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Mounting Bolt for CQ2BS/Without Auto Switch

Mounting method: Mounting bolt for through-hole mounting of the CQ2BS is available as an option. Refer to the following for ordering procedures. Order the actual number of bolts that will be used.

Example) CQ-M5x40L 4 pcs.

Material: Chromium molybdenum steel
Surface treatment: Nickel plated



Cylinder model	C	D	Mounting bolt part no.
CQ2BS32-5DCZ	9	40	CQ-M5 x 40L
-10DCZ		45	x 45L
-15DCZ		50	x 50L
-20DCZ		55	x 55L
-25DCZ		60	x 60L
-30DCZ		65	x 65L
-35DCZ		70	x 70L
-40DCZ		75	x 75L
-45DCZ		80	x 80L
-50DCZ		85	x 85L
-75DCZ		120	x 120L
-100DCZ		145	x 145L
CQ2BS40-5DCZ	7.5	45	CQ-M5 x 45L
-10DCZ		50	x 50L
-15DCZ		55	x 55L
-20DCZ		60	x 60L
-25DCZ		65	x 65L
-30DCZ		70	x 70L
-35DCZ		75	x 75L
-40DCZ		80	x 80L
-45DCZ		85	x 85L
-50DCZ		90	x 90L
-75DCZ		125	x 125L
-100DCZ		150	x 150L
CQ2BS50-10DCZ	12.5	55	CQ-M6 x 55L
-15DCZ		60	x 60L
-20DCZ		65	x 65L
-25DCZ		70	x 70L
-30DCZ		75	x 75L
-35DCZ		80	x 80L
-40DCZ		85	x 85L
-45DCZ		90	x 90L
-50DCZ		95	x 95L
-75DCZ		130	x 130L
-100DCZ		155	x 155L

Cylinder model	C	D	Mounting bolt part no.
CQ2BS63-10DCZ	14.5	60	CQ-M8 x 60L
-15DCZ		65	x 65L
-20DCZ		70	x 70L
-25DCZ		75	x 75L
-30DCZ		80	x 80L
-35DCZ		85	x 85L
-40DCZ		90	x 90L
-45DCZ		95	x 95L
-50DCZ		100	x 100L
-75DCZ		135	x 135L
-100DCZ		160	x 160L
CQ2BS80-10DCZ	15	65	CQ-M10 x 65L
-15DCZ		70	x 70L
-20DCZ		75	x 75L
-25DCZ		80	x 80L
-30DCZ		85	x 85L
-35DCZ		90	x 90L
-40DCZ		95	x 95L
-45DCZ		100	x 100L
-50DCZ		105	x 105L
-75DCZ		140	x 140L
-100DCZ		165	x 165L
CQ2BS100-10DCZ	15.5	75	CQ-M10 x 75L
-15DCZ		80	x 80L
-20DCZ		85	x 85L
-25DCZ		90	x 90L
-30DCZ		95	x 95L
-35DCZ		100	x 100L
-40DCZ		105	x 105L
-45DCZ		110	x 110L
-50DCZ		115	x 115L
-75DCZ		150	x 150L
-100DCZ		175	x 175L

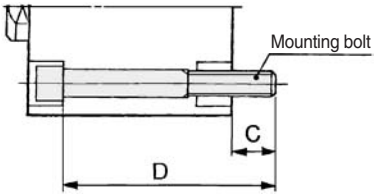
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Mounting Bolt for CDQ2BS/With Auto Switch

Mounting method: Mounting bolt for through-hole mounting of the CDQ2BS is available as an option. Refer to the following for ordering procedures. Order the actual number of bolts that will be used.

Example) CQ-M5x50L 4 pcs.

Material: Chromium molybdenum steel
Surface treatment: Nickel plated



Cylinder model	C	D	Mounting bolt part no.
CDQ2BS32-5DCZ	9	50	CQ-M5 x 50L
-10DCZ		55	x 55L
-15DCZ		60	x 60L
-20DCZ		65	x 65L
-25DCZ		70	x 70L
-30DCZ		75	x 75L
-35DCZ		80	x 80L
-40DCZ		85	x 85L
-45DCZ		90	x 90L
-50DCZ		95	x 95L
-75DCZ		120	x 120L
-100DCZ		145	x 145L
CDQ2BS40-5DCZ	7.5	55	CQ-M5 x 55L
-10DCZ		60	x 60L
-15DCZ		65	x 65L
-20DCZ		70	x 70L
-25DCZ		75	x 75L
-30DCZ		80	x 80L
-35DCZ		85	x 85L
-40DCZ		90	x 90L
-45DCZ		95	x 95L
-50DCZ		100	x 100L
-75DCZ		125	x 125L
-100DCZ		150	x 150L
CDQ2BS50-10DCZ	12.5	65	CQ-M6 x 65L
-15DCZ		70	x 70L
-20DCZ		75	x 75L
-25DCZ		80	x 80L
-30DCZ		85	x 85L
-35DCZ		90	x 90L
-40DCZ		95	x 95L
-45DCZ		100	x 100L
-50DCZ		105	x 105L
-75DCZ		130	x 130L
-100DCZ		155	x 155L

Cylinder model	C	D	Mounting bolt part no.
CDQ2BS63-10DCZ	14.5	70	CQ-M8 x 70L
-15DCZ		75	x 75L
-20DCZ		80	x 80L
-25DCZ		85	x 85L
-30DCZ		90	x 90L
-35DCZ		95	x 95L
-40DCZ		100	x 100L
-45DCZ		105	x 105L
-50DCZ		110	x 110L
-75DCZ		135	x 135L
-100DCZ		160	x 160L
CDQ2BS80-10DCZ	15	75	CQ-M10 x 75L
-15DCZ		80	x 80L
-20DCZ		85	x 85L
-25DCZ		90	x 90L
-30DCZ		95	x 95L
-35DCZ		100	x 100L
-40DCZ		105	x 105L
-45DCZ		110	x 110L
-50DCZ		115	x 115L
-75DCZ		140	x 140L
-100DCZ		165	x 165L
CDQ2BS100-10DCZ	15.5	85	CQ-M10 x 85L
-15DCZ		90	x 90L
-20DCZ		95	x 95L
-25DCZ		100	x 100L
-30DCZ		105	x 105L
-35DCZ		110	x 110L
-40DCZ		115	x 115L
-45DCZ		120	x 120L
-50DCZ		125	x 125L
-75DCZ		150	x 150L
-100DCZ		175	x 175L

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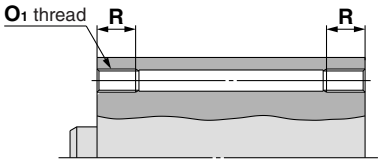
Dimensions

ø32 to ø50/With Auto Switch

(In the case of without auto switches, the A, B dimensions will be only changed. Refer to the dimension table.)

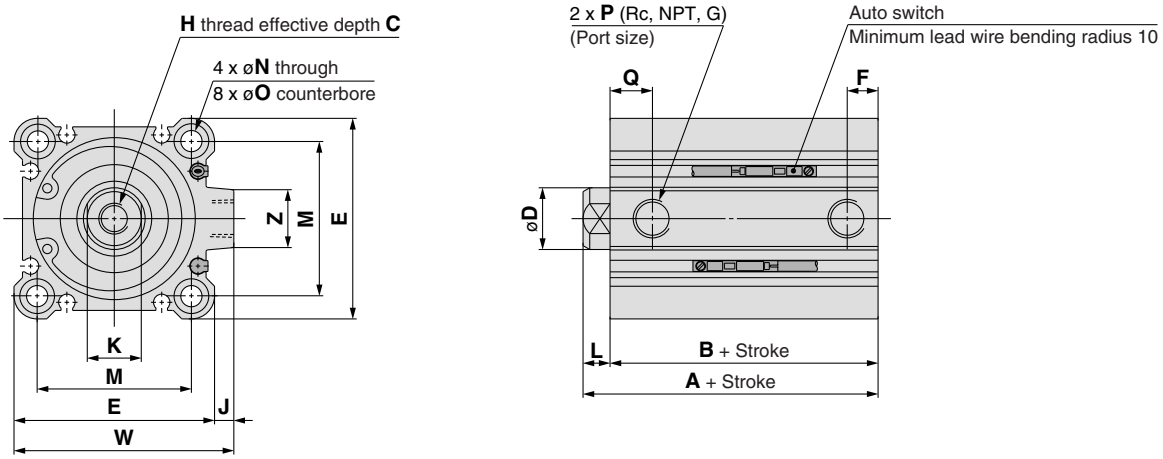
Standard (Through-hole): CQ2BS/CDQ2BS Both ends tapped: CQ2AS/CDQ2AS

CDQ2AS

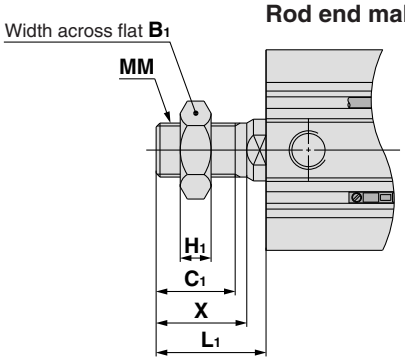


Both Ends Tapped (mm)

Bore size (mm)	O1	R
32	M6 x 1.0	10
40	M6 x 1.0	10
50	M8 x 1.25	14



Rod end male thread



The dimensions with boss on head end are equivalent to those of the CQ2 series, double acting, single rod. Refer to page 15.

Rod End Male Thread (mm)

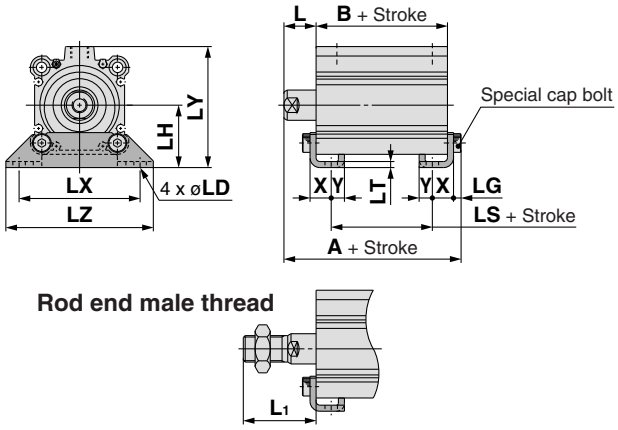
Bore size (mm)	B1	C1	H1	L1	MM	X
32	22	20.5	8	28.5	M14 x 1.5	23.5
40	22	20.5	8	28.5	M14 x 1.5	23.5
50	27	26	11	33.5	M18 x 1.5	28.5

(mm)

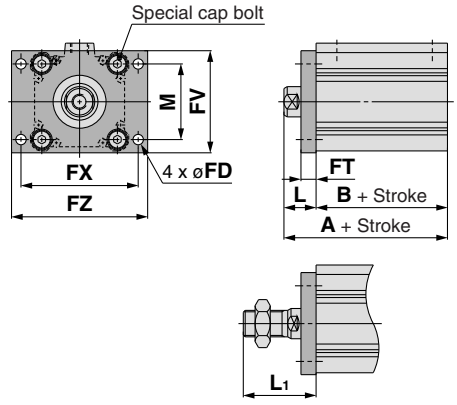
Bore size (mm)	Stroke range (mm)	Without auto switch		With auto switch		C	D	E	F	H	J	K	L	M	N	O	P	Q	W	Z
		A	B	A	B															
32	5 to 50	40	33	50	43	13	16	45	7.5	M8 x 1.25	4.5	14	7	34	5.5	9 depth 7	1/8	10.5	49.5	14
	75, 100	50	43																	
40	5 to 50	46.5	39.5	56.5	49.5	13	16	52	8	M8 x 1.25	5	14	7	40	5.5	9 depth 7	1/8	11	57	15
	75, 100	56.5	49.5																	
50	10 to 50	48.5	40.5	58.5	50.5	15	20	64	10.5	M10 x 1.5	7	17	8	50	6.6	11 depth 8	1/4	10.5	71	19
	75, 100	58.5	50.5																	

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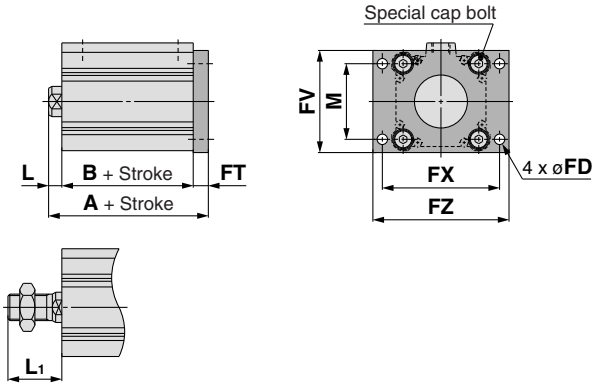
Foot: CQ2LS/CDQ2LS



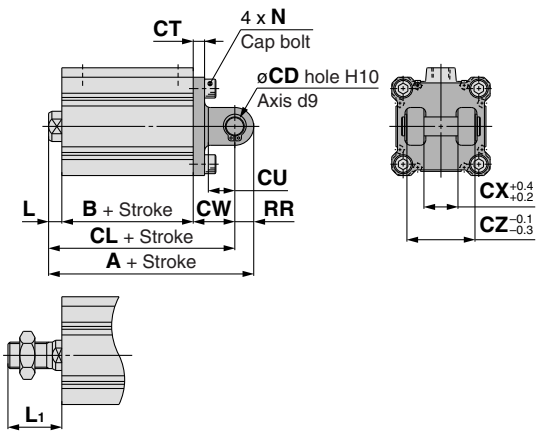
Rod flange: CQ2FS/CDQ2FS



Head flange: CQ2GS/CDQ2GS



Double clevis: CQ2DS/CDQ2DS



Foot

(mm)

Bore size (mm)	Stroke range (mm)	Without auto switch A	B	LS	With auto switch A	B	LS	L	L1	LD
32	5 to 50	57.2	33	17	67.2	43	27	17	38.5	6.6
	75, 100	67.2	43	27						
40	5 to 50	63.7	39.5	23.5	73.7	49.5	33.5	17	38.5	6.6
	75, 100	73.7	49.5	33.5						
50	10 to 50	66.7	40.5	17.5	76.7	50.5	27.5	18	43.5	9
	75, 100	76.7	50.5	27.5						

Bore size (mm)	Stroke range (mm)	LG	LH	LT	LX	LY	LZ	X	Y
32	5 to 50	4	30	3.2	57	57	71	11.2	5.8
	75, 100								
40	5 to 50	4	33	3.2	64	64	78	11.2	7
	75, 100								
50	10 to 50	5	39	3.2	79	78	95	14.7	8
	75, 100								

Foot bracket material: Carbon steel
Surface treatment: Nickel plated

Rod Flange

(mm)

Bore size (mm)	Stroke range (mm)	Without auto switch A	B	With auto switch A	B	FD	FT	FV	FX	FZ
32	5 to 50	50	33	60	43	5.5	8	48	56	65
	75, 100	60	43							
40	5 to 50	56.5	39.5	66.5	49.5	5.5	8	54	62	72
	75, 100	66.5	49.5							
50	10 to 50	58.5	40.5	68.5	50.5	6.6	9	67	76	89
	75, 100	68.5	50.5							

Bore size (mm)	Stroke range (mm)	L	L1	M
32	5 to 50	17	38.5	34
	75, 100			
40	5 to 50	17	38.5	40
	75, 100			
50	10 to 50	18	43.5	50
	75, 100			

Flange bracket material: Carbon steel
Surface treatment: Nickel plated

Head Flange

(mm)

Bore size (mm)	Stroke range (mm)	Without auto switch A	With auto switch A	L	L1
32	5 to 50	48	58	7	28.5
	75, 100	58			
40	5 to 50	54.5	64.5	7	28.5
	75, 100	64.5			
50	10 to 50	57.5	67.5	8	33.5
	75, 100	67.5			

∗ The dimensions except A, L and L1 are the same as those of the rod flange.

Flange bracket material: Carbon steel
Surface treatment: Nickel plated

Double Clevis

(mm)

Bore size (mm)	Stroke range (mm)	Without auto switch A	B	CL	With auto switch A	B	CL	CD	CT	CU
32	5 to 50	70	33	60	80	43	70	10	5	14
	75, 100	80	43	70						
40	5 to 50	78.5	39.5	68.5	88.5	49.5	78.5	10	6	14
	75, 100	88.5	49.5	78.5						
50	10 to 50	90.5	40.5	76.5	100.5	50.5	86.5	14	7	20
	75, 100	100.5	50.5	86.5						

Bore size (mm)	Stroke range (mm)	CW	CX	CZ	L	L1	N	RR
32	5 to 50	20	18	36	7	28.5	M6 x 1.0	10
	75, 100							
40	5 to 50	22	18	36	7	28.5	M6 x 1.0	10
	75, 100							
50	10 to 50	28	22	44	8	33.5	M8 x 1.25	14
	75, 100							

Double clevis bracket material: Cast iron
Surface treatment: Painted

∗ For details about the rod end nut and accessory brackets, refer to page 19.
∗ Double clevis pin and retaining rings are included.

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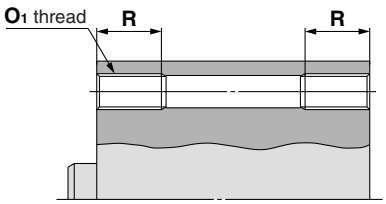
ø63 to ø100/With Auto Switch

(In the case of without auto switches, the A, B dimensions will be only changed. Refer to the dimension table.)

Standard (Through-hole): CQ2BS/CDQ2BS

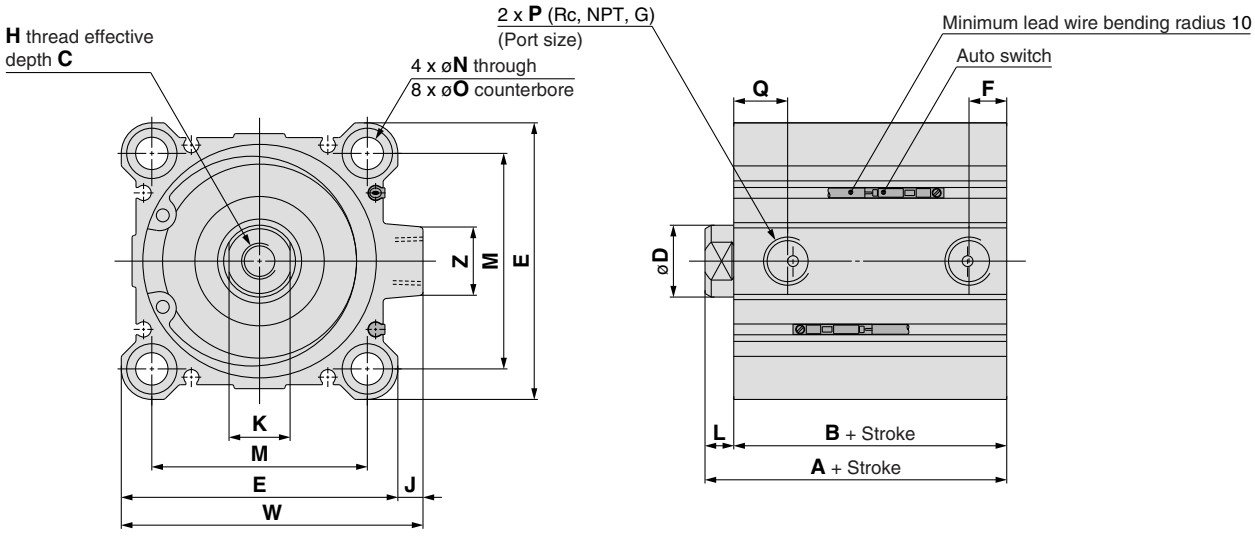
Both ends tapped: CQ2AS/CDQ2AS

The dimensions with boss on head end are equivalent to those of the CQ2 series, double acting, single rod. Refer to page 17.

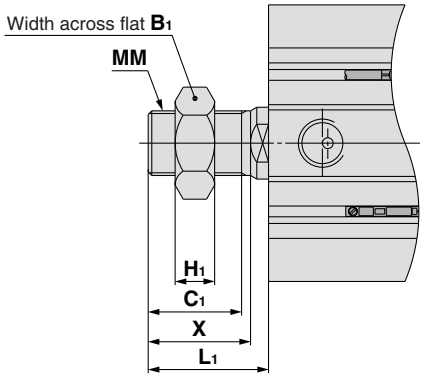


Both Ends Tapped (mm)

Bore size (mm)	O1	R
63	M10 x 1.5	18
80	M12 x 1.75	22
100	M12 x 1.75	22



Rod end male thread



Rod End Male Thread (mm)

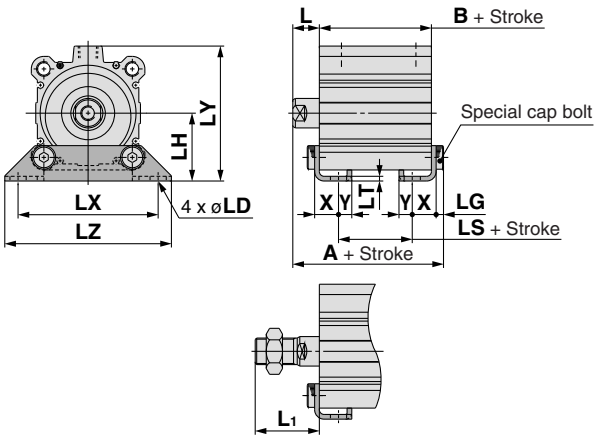
Bore size (mm)	B1	C1	H1	L1	MM	X
63	27	26	11	33.5	M18 x 1.5	28.5
80	32	32.5	13	43.5	M22 x 1.5	35.5
100	41	32.5	16	43.5	M26 x 1.5	35.5

(mm)

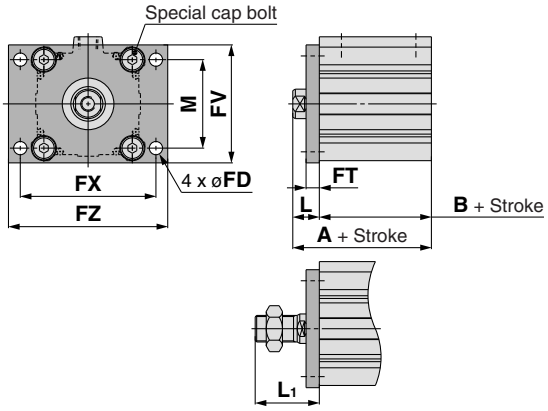
Bore size (mm)	Stroke range (mm)	Without auto switch		With auto switch		C	D	E	F	H	J	K	L	M	N	O	P	Q	W	Z
		A	B	A	B															
63	10 to 50	54	46	64	56	15	20	77	10.5	M10 x 1.5	7	17	8	60	9	14 depth 10.5	1/4	15	84	19
	75, 100	64	56																	
80	10 to 50	63.5	53.5	73.5	63.5	21	25	98	12.5	M16 x 2.0	6	22	10	77	11	17.5 depth 13.5	3/8	16	104	25
	75, 100	73.5	63.5																	
100	10 to 50	75	63	85	73	27	30	117	13	M20 x 2.5	6.5	27	12	94	11	17.5 depth 13.5	3/8	23	123.5	25
	75, 100	85	73																	

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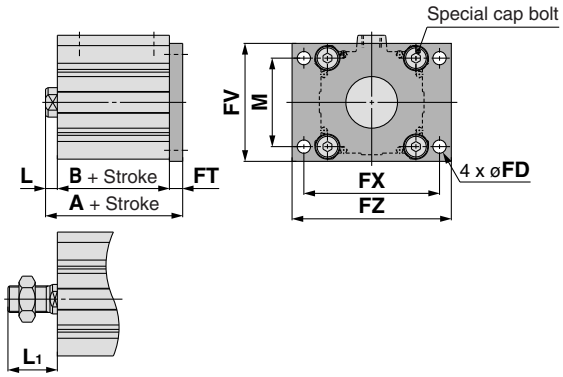
Foot: CQ2LS/CDQ2LS



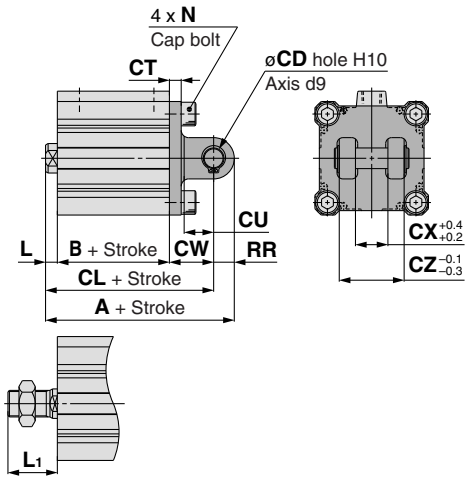
Rod flange: CQ2FS/CDQ2FS



Head flange: CQ2GS/CDQ2GS



Double clevis: CQ2DS/CDQ2DS



Foot

(mm)

Bore size (mm)	Stroke range (mm)	Without auto switch A	B	LS	With auto switch A	B	LS	L	L1	LD
63	10 to 50	72.2	46	20	82.2	56	30	18	43.5	11
	75, 100	82.2	56	30						
80	10 to 50	85	53.5	23.5	95	63.5	33.5	20	53.5	13
	75, 100	95	63.5	33.5						
100	10 to 50	98	63	29	108	73	39	22	53.5	13
	75, 100	108	73	39						

Bore size (mm)	Stroke range (mm)	LG	LH	LT	LX	LY	LZ	X	Y
63	10 to 50	5	46	3.2	95	91.5	113	16.2	9
	75, 100								
80	10 to 50	7	59	4.5	118	114	140	19.5	11
	75, 100								
100	10 to 50	7	71	6	137	136	162	23	12.5
	75, 100								

Foot bracket material: Carbon steel
Surface treatment: Nickel plated

Rod Flange

(mm)

Bore size (mm)	Stroke range (mm)	Without auto switch A	B	With auto switch A	B	FD	FT	FV	FX	FZ
63	10 to 50	64	46	74	56	9	9	80	92	108
	75, 100	74	56							
80	10 to 50	73.5	53.5	83.5	63.5	11	11	99	116	134
	75, 100	83.5	63.5							
100	10 to 50	85	63	95	73	11	11	117	136	154
	75, 100	95	73							

Bore size (mm)	Stroke range (mm)	L	L1	M
63	10 to 50	18	43.5	60
	75, 100			
80	10 to 50	20	53.5	77
	75, 100			
100	10 to 50	22	53.5	94
	75, 100			

Flange bracket material: Carbon steel
Surface treatment: Nickel plated

Head Flange

(mm)

Bore size (mm)	Stroke range (mm)	Without auto switch A	With auto switch A	L	L1
63	10 to 50	63	73	8	33.5
	75, 100	73			
80	10 to 50	74.5	84.5	10	43.5
	75, 100	84.5			
100	10 to 50	86	96	12	43.5
	75, 100	96			

∗ The dimensions except A, L and L1 are the same as those of the rod flange.

Flange bracket material: Carbon steel
Surface treatment: Nickel plated

Double Clevis

(mm)

Bore size (mm)	Stroke range (mm)	Without auto switch A	B	CL	With auto switch A	B	CL	CD	CT	CU
63	10 to 50	98	46	84	108	56	94	14	8	20
	75, 100	108	56	94						
80	10 to 50	119.5	53.5	101.5	129.5	63.5	111.5	18	10	27
	75, 100	129.5	63.5	111.5						
100	10 to 50	142	63	120	152	73	130	22	13	31
	75, 100	152	73	130						

Bore size (mm)	Stroke range (mm)	CW	CX	CZ	L	L1	N	RR
63	10 to 50	30	22	44	8	33.5	M10 x 1.5	14
	75, 100							
80	10 to 50	38	28	56	10	43.5	M12 x 1.75	18
	75, 100							
100	10 to 50	45	32	64	12	43.5	M12 x 1.75	22
	75, 100							

Double clevis bracket material: Cast iron
Surface treatment: Painted

∗ For details about the rod end nut and accessory brackets, refer to page 19.
∗ Double clevis pin and retaining rings are included.

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Compact Cylinder: With End Lock

Series CBQ2

ø20, ø25, ø32, ø40, ø50, ø63, ø80, ø100

How to Order

Without auto switch CBQ2 B 40 □ – 30 D C □ – H N – □

With auto switch CDBQ2 B 40 □ – 30 D C □ – H N – M9BW □ – □

With auto switch (Built-in magnet)

Mounting

ø20, ø25		ø32 to ø100	
B	Through-hole/Both ends tapped common (Standard)	B	Through-hole (Standard) Note 2)
L	Foot	A	Both ends tapped
F	Rod flange	L	Foot
G	Head flange	F	Rod flange
D	Double clevis	G	Head flange
		D	Double clevis

Note 1) Mounting brackets are shipped together, (but not assembled).
Note 2) At the 75 and 100 mm strokes with ø80, ø100, both ends tapped (A) is the standard. Through-hole (B) is not available.
Note 3) Mounting brackets are shipped together, (but not assembled).

Number of auto switches

Nil	2 pcs.
S	1 pc.
n	"n" pcs.

Auto switch

Nil	Without auto switch

∗ Refer to the below table for applicable auto switches.

Manual release type

N	Non-lock type
L	Lock type

Lock position

H	Head end lock
R	Rod end lock

Body option

Nil	Rod end female thread
CM	Rod end male thread

Made to Order
Refer to the next page for details.

Bore size

20	20 mm	50	50 mm
25	25 mm	63	63 mm
32	32 mm	80	80 mm
40	40 mm	100	100 mm

Port thread type

Nil	M thread	ø20, ø25
	Rc	ø32 to ø100
TN	NPT	
TF	G	

Cushion

C	Rubber bumper

Action

D	Double acting

Cylinder stroke (mm)
Refer to the next page for standard strokes and intermediate strokes.

Built-in Magnet Cylinder Model

If a built-in magnet cylinder without an auto switch is required, there is no need to enter the symbol for the auto switch.
(Example) CDBQ2L32-30DC-RL

Applicable Auto Switches/Refer to pages 1263 to 1371 in Best Pneumatics No. 2 for further information on auto switches.

Type	Special function	Electrical entry	Indicator light	Wiring (Output)	Load voltage DC	Load voltage AC	Auto switch model: Perpendicular ø20, ø25	Perpendicular ø32 to ø100	In-line ø20, ø25	In-line ø32	In-line ø40 to ø100	Lead wire length (m) 0.5 (Nil)	1 (M)	3 (L)	5 (Z)	None (N)	Pre-wired connector	Applicable load	
Solid state auto switch	——	Grommet	Yes	3-wire (NPN)	24 V	5 V, 12 V	M9NV		M9N			●	●	●	○	—	○	IC circuit	Relay, PLC
				3-wire (PNP)			M9PV		M9P			●	●	●	○	—	○		
				2-wire		12 V	M9BV		M9B			●	●	●	○	—	○	—	
		Connector					—	J79C	—			●	—	●	●	●	—		
	Diagnostic indication (2-color indication)	Grommet		3-wire (NPN)		5 V, 12 V	M9NWV		M9NW			●	●	●	○	—	○	IC circuit	
				3-wire (PNP)			M9PWV		M9PW			●	●	●	○	—	○		
				2-wire		12 V	M9BWV		M9BW			●	●	●	○	—	○	—	
	Water resistant (2-color indication)			3-wire (NPN)		5 V, 12 V	M9NAV**		M9NA**			○	○	●	○	—	○	IC circuit	
				3-wire (PNP)			M9PAV**		M9PA**			○	○	●	○	—	○		
				2-wire		12 V	M9BAV**		M9BA**			○	○	●	○	—	○	—	
	With diagnostic output (2-color indication)			4-wire		5 V, 12 V	—		—		F79F	●	—	●	○	—	○	IC circuit	
	Magnetic field resistant (2-color indication)			2-wire (Non-polar)		—	—		—		P4DW	—	—	●	●	—	○	—	
Reed auto switch	——	Grommet	Yes	3-wire (NPN equivalent)	—	5 V	—	A96V		A96		●	—	●	—	—	—	IC circuit	—
				2-wire		—	200 V	—	A72	—	A72H	●	—	●	—	—	—	—	Relay, PLC
			No		24 V	12 V	100 V	A93V		A93		●	—	●	—	—	—		
						5 V, 12 V	100 V or less	A90V		A90		●	—	●	—	—	—	IC circuit	
		Connector	Yes			12 V	—	—	A73C	—		●	—	●	●	●	—	—	
			No			5 V, 12 V	24 V or less	—	A80C	—		●	—	●	●	●	—	IC circuit	
	Diagnostic indication (2-color indication)	Grommet	Yes			—	—	—	A79W	—		●	—	●	—	—	—	—	

∗ ∗ Water resistant type auto switches can be mounted on the above models, but in such case SMC cannot guarantee water resistance. Consult with SMC regarding water resistant types with the above model numbers.

∗ Lead wire length symbols: 0.5 m ····· Nil (Example) M9NW
1 m ····· M (Example) M9NWM
3 m ····· L (Example) M9NWL
5 m ····· Z (Example) M9NWZ
None ····· N (Example) J79CN

∗ Solid state auto switches marked with "○" are produced upon receipt of order.
∗ The D-P4DWL type is available from ø40 to ø100 only.
∗ Only for the D-P4DWL type, an auto switch is assembled and shipped with the cylinder.

∗ There are other applicable auto switches other than the listed above. For details, refer to page 155.
∗ For details about auto switches with pre-wired connector, refer to pages 1328 and 1329 in Best Pneumatics No. 2.
∗ When the D-A9□(V)/M9□(V)/M9□W(V)/M9□A(V)L types with ø32 to ø50 are mounted on a surface other than the port side, order auto switch mounting brackets separately. Refer to page 154 for details.

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Specifications

Bore size (mm)	20	25	32	40	50	63	80	100
Action	Double acting, Single rod							
Fluid	Air							
Proof pressure	1.5 MPa							
Maximum operating pressure	1.0 MPa							
Minimum operating pressure	0.15 MPa Note)							
Ambient and fluid temperature	Without auto switch: –10 to 70°C (No freezing) With auto switch: –10 to 60°C (No freezing)							
Lubrication	Not required (Non-lube)							
Piston speed	50 to 500 mm/s							
Allowable kinetic energy (J)	0.055	0.09	0.15	0.26	0.46	0.77	1.36	2.27
Stroke length tolerance	$^{+1.0}_{0}$ mm							
Lock position	Head end, Rod end							
Holding force (Max.) (N)	215	330	550	860	1340	2140	3450	5390
Pressure for unlocking	0.15 MPa or less							
Backlash	2 mm or less							
Manual release	Non-lock type, Lock type							

Note) 0.05 MPa except for the end lock unit

Made to Order

Made to Order
(For details, refer to pages 177 to 207.)

Symbol	Specifications
-XC26	With split pins for double clevis pin/ double knuckle joint pin and flat washers

Refer to pages 151 to 155 for the specifications of cylinders with auto switches.

- Auto switch proper mounting position (detection at stroke end) and its mounting height
- Minimum stroke for auto switch mounting
- Operating range
- Auto switch mounting brackets/Part no.

Standard Strokes

(mm)

Bore size	Standard stroke
20 to 63	10, 15, 20, 25, 50, 75, 100
80, 100	25, 50, 75, 100

Manufacture of Intermediate Strokes

Type	A spacer is installed in the standard stroke body.	
Part no.	Refer to “How to Order” for the standard model number. (P. 140)	
Description	Strokes in 5 mm intervals are available by installing a spacer in the standard stroke cylinder.	
Stroke range	Bore size	Stroke range
	20 to 100	5 to 95
Example	Part no.: CBQ2B40-45DC-HL CBQ2B40-50DC-HL with 5 mm width spacer inside	

Mounting Brackets/Part No.

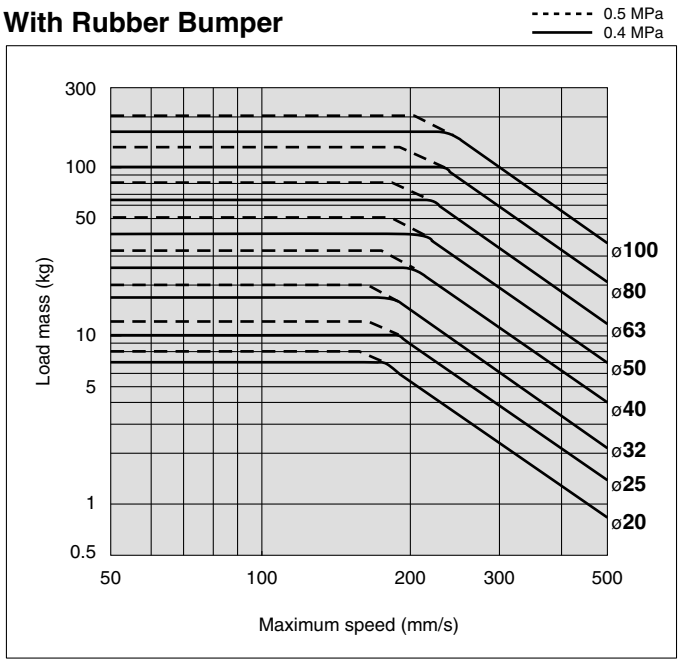
Bore size (mm)	Foot Note 1)	Flange	Double clevis Note 2)
20	CQS-L020	CQS-F020	CQS-D020
25	CQS-L025	CQS-F025	CQS-D025
32	CQ-L032	CQ-F032	CQ-D032
40	CQ-L040	CQ-F040	CQ-D040
50	CQ-L050	CQ-F050	CQ-D050
63	CQ-L063	CQ-F063	CQ-D063
80	CQ-L080	CQ-F080	CQ-D080
100	CQ-L100	CQ-F100	CQ-D100

Note 1) When ordering a foot bracket, order 2 pieces per cylinder.
Note 2) Parts belonging to each bracket are as follows.
Foot or Flange: Body mounting bolts
Double clevis: Clevis pin, Type C retaining rings for axis, Body mounting bolts
Note 3) Clevis pin and retaining rings are included with double clevis.

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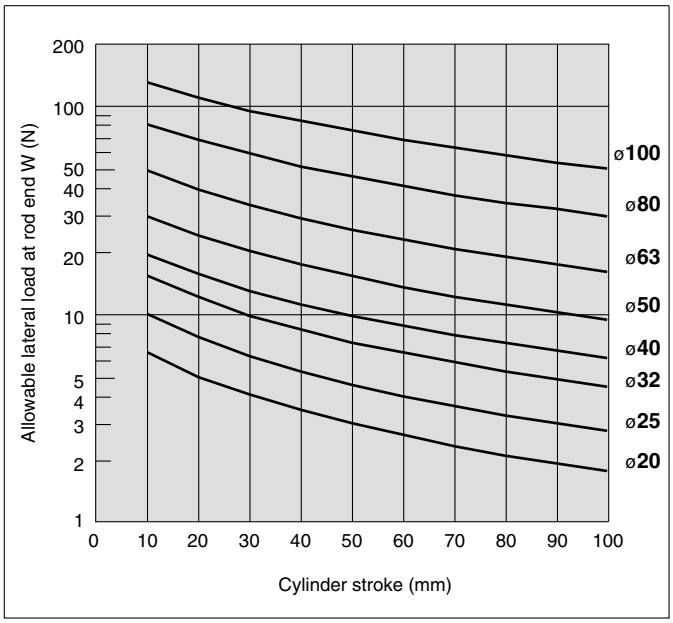
Allowable Kinetic Energy

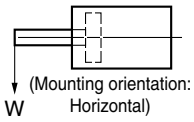
With Rubber Bumper



Allowable Lateral Load at Rod End

With Auto Switch





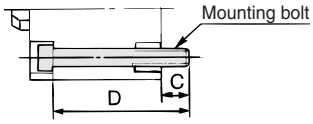
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Mounting Bolt for CBQ2

Mounting method: Mounting bolt for through-hole mounting of the CBQ2 is available as an option. Refer to the following for ordering procedures. Order the actual number of bolts that will be used.

Example) CQ-M5x75L 4 pcs.

Note) Be sure to use the attached flat washers when mounting ø20 and ø25 cylinders with through-holes.



Material: Chromium molybdenum steel
Surface treatment: Nickel plated

With Head End Lock (H□)

Cylinder model	C	D	Mounting bolt part no.
C□BQ2B20-10DC-H□	10	75	CQ-M5 x 75L
-15DC-H□		80	x 80L
-20DC-H□		85	x 85L
-25DC-H□		90	x 90L
-50DC-H□		120	x 120L
-75DC-H□		145	x 145L
-100DC-H□		170	x 170L
C□BQ2B25-10DC-H□	7	75	CQ-M5 x 75L
-15DC-H□		80	x 80L
-20DC-H□		85	x 85L
-25DC-H□		90	x 90L
-50DC-H□		120	x 120L
-75DC-H□		145	x 145L
-100DC-H□		170	x 170L
C□BQ2B32-10DC-H□	6.5	75	CQ-M5 x 75L
-15DC-H□		80	x 80L
-20DC-H□		85	x 85L
-25DC-H□		90	x 90L
-50DC-H□		115	x 115L
-75DC-H□		140	x 140L
-100DC-H□		165	x 165L
C□BQ2B40-10DC-H□	7	85	CQ-M5 x 85L
-15DC-H□		90	x 90L
-20DC-H□		95	x 95L
-25DC-H□		100	x 100L
-50DC-H□		125	x 125L
-75DC-H□		150	x 150L
-100DC-H□		175	x 175L

Cylinder model	C	D	Mounting bolt part no.
C□BQ2B50-10DC-H□	12.5	90	CQ-M6 x 90L
-15DC-H□		95	x 95L
-20DC-H□		100	x 100L
-25DC-H□		105	x 105L
-50DC-H□		130	x 130L
-75DC-H□		155	x 155L
-100DC-H□		180	x 180L
C□BQ2B63-10DC-H□	13.5	90	CQ-M8 x 90L
-15DC-H□		95	x 95L
-20DC-H□		100	x 100L
-25DC-H□		105	x 105L
-50DC-H□		130	x 130L
-75DC-H□		155	x 155L
-100DC-H□		180	x 180L
C□BQ2B80-25DC-H□	12.5	135	CQ-M10 x 135L
-50DC-H□		160	x 160L
C□BQ2B100-25DC-H□	13	145	CQ-M10 x 145L
-50DC-H□		170	x 170L

With Rod End Lock (R□)

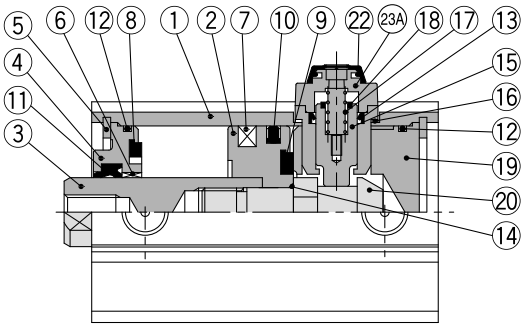
Cylinder model	C	D	Mounting bolt part no.
C□BQ2B20-10DC-R□	6.5	65	CQ-M5 x 65L
-15DC-R□		70	x 70L
-20DC-R□		75	x 75L
-25DC-R□		80	x 80L
-50DC-R□	10	120	x 120L
-75DC-R□		145	x 145L
-100DC-R□		170	x 170L
C□BQ2B25-10DC-R□	8.5	70	CQ-M5 x 70L
-15DC-R□		75	x 75L
-20DC-R□		80	x 80L
-25DC-R□		85	x 85L
-50DC-R□	7	120	x 120L
-75DC-R□		145	x 145L
-100DC-R□		170	x 170L
C□BQ2B32-10DC-R□	9	70	CQ-M5 x 70L
-15DC-R□		75	x 75L
-20DC-R□		80	x 80L
-25DC-R□		85	x 85L
-50DC-R□		110	x 110L
-75DC-R□		135	x 135L
-100DC-R□		160	x 160L
C□BQ2B40-10DC-R□	7.5	75	CQ-M5 x 75L
-15DC-R□		80	x 80L
-20DC-R□		85	x 85L
-25DC-R□		90	x 90L
-50DC-R□		115	x 115L
-75DC-R□		140	x 140L
-100DC-R□		165	x 165L

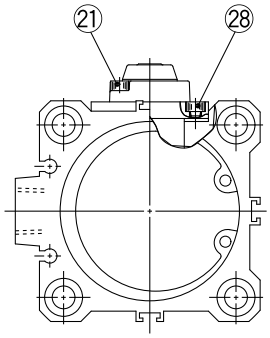
Cylinder model	C	D	Mounting bolt part no.
C□BQ2B50-10DC-R□	12.5	80	CQ-M6 x 80L
-15DC-R□		85	x 85L
-20DC-R□		90	x 90L
-25DC-R□		95	x 95L
-50DC-R□		120	x 120L
-75DC-R□		145	x 145L
-100DC-R□		170	x 170L
C□BQ2B63-10DC-R□	14.5	85	CQ-M8 x 85L
-15DC-R□		90	x 90L
-20DC-R□		95	x 95L
-25DC-R□		100	x 100L
-50DC-R□		125	x 125L
-75DC-R□		150	x 150L
-100DC-R□		175	x 175L
C□BQ2B80-25DC-R□	15	130	CQ-M10 x 130L
-50DC-R□		155	x 155L
C□BQ2B100-25DC-R□	15.5	140	CQ-M10 x 140L
-50DC-R□		165	x 165L

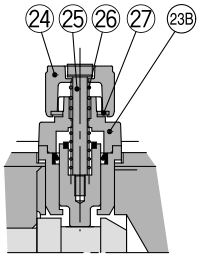
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Construction

ø32 to ø63

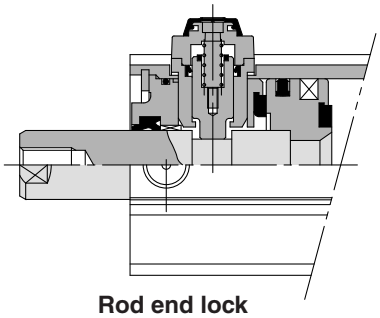






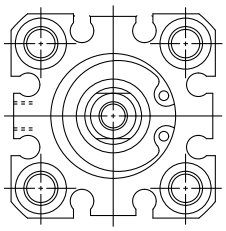
Manual release (Lock type): Suffix L

Head end lock

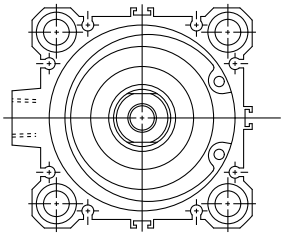


Rod end lock

Cylinder tube form ø32 to ø63

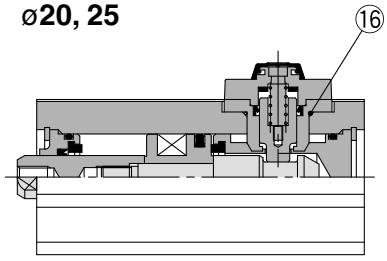


Cylinder tube form ø25 or less

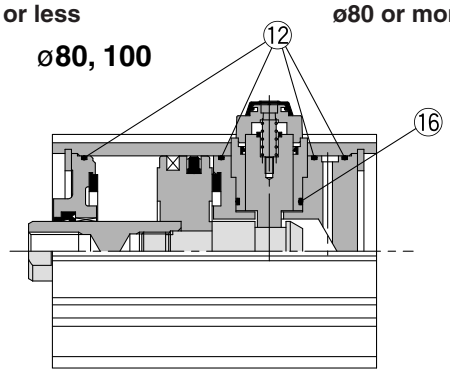


Cylinder tube form ø80 or more

ø20, 25



ø80, 100



Component Parts

No.	Description	Material		Note
1	**Cylinder tube**	Aluminum alloy		Hard anodized
2	**Piston**	Aluminum alloy		Chromated
3	**Piston rod**	Carbon steel		Hard chrome plated
4	**Collar**	R□	Aluminum alloy	Anodized
		H□	Aluminum alloy	ø40 or less, Anodized
			Aluminum alloy casted	ø50 or more, Painted after chromated
5	**Retaining ring**	Carbon tool steel		Phosphate coated
6	**Bushing**	Copper alloy	R□	Used for all bore sizes
			H□	Used for ø40 or more
7	**Magnet**	—		With auto switch
8	**Bumper A**	Urethane		
9	**Bumper B**	Urethane		
10	**Piston seal**	NBR		
11	**Rod seal**	NBR		
12	**Tube gasket**	NBR		Using 4 pcs. for ø80, ø100
13	**Lock piston seal**	NBR		
14	**Piston gasket**	NBR		Nothing for ø20, ø25
15	**Lock piston**	Carbon steel		Quenched, Hard chrome plated
16	**Gasket**	NBR		
17	**Lock spring**	Stainless steel		
18	**Bumper**	Urethane		
19	**Head cover**	Aluminum alloy		Anodized
20	**Lock bolt**	Carbon steel		Quenched, Electroless nickel plated
21	Hexagon socket head cap screw	Alloy steel		Black zinc chromated
22	**Rubber cap**	Synthetic rubber		
23A	**Cap A**	Aluminum casted		Black painted
23B	**Cap B**	Carbon steel		Oxide film treated

No.	Description	Material	Note
24	**M/O knob**	Zinc die-casted	Black painted
25	**M/O bolt**	Alloy steel	Black zinc chromated, Red painted
26	**M/O spring**	Steel wire	Zinc chromated
27	**Stopper ring**	Rolled steel	Zinc chromated
28	Hexagon socket head cap screw	Alloy steel	Nickel plated

Replacement Parts/Seal Kit (End lock type)

Bore size (mm)	Kit no.	Contents
20	CBQ2B20-PS	Kits include items ⑩, ⑪, ⑫, ⑬, ⑯, ㉑, ㉘ from the table and a grease pack.
25	CBQ2B25-PS	
32	CBQ2B32-PS	
40	CBQ2B40-PS	
50	CBQ2B50-PS	
63	CBQ2B63-PS	
80	CBQ2B80-PS	
100	CBQ2B100-PS	

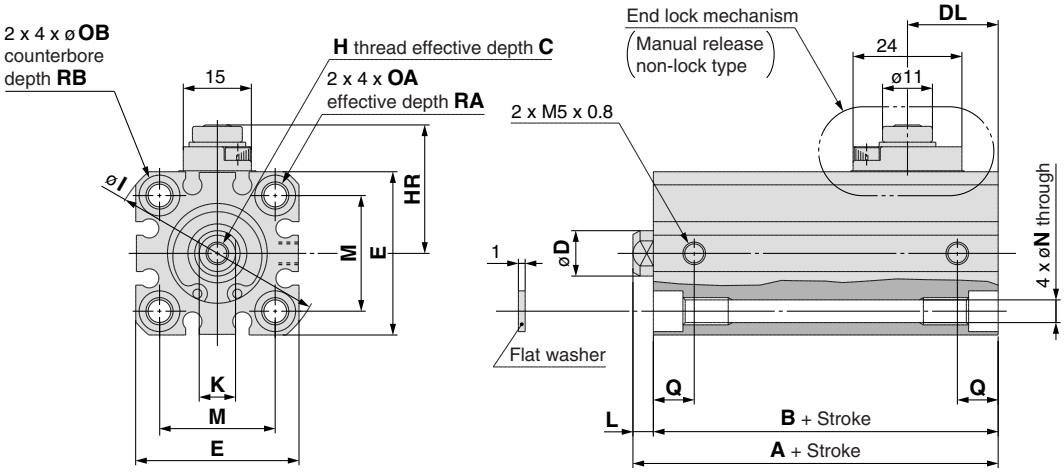
∗ Seal kit includes ⑩, ⑪, ⑫, ⑬, ⑯, ㉑, ㉘. Order the seal kit based on each bore size.
∗ Since the seal kit does not include a grease pack, order it separately.
Grease pack part no.: GR-S-010 (10 g)

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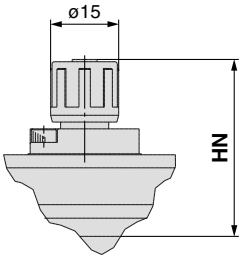
ø20, ø25

Standard (Through-hole/Both ends tapped common): CBQ2B/CDBQ2B

With head end lock



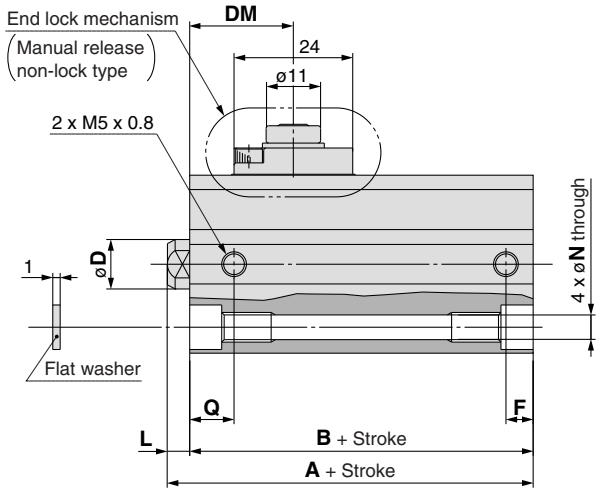
End lock mechanism
(Manual release lock type)



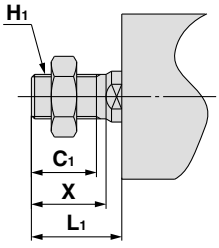
End Lock Mechanism Dimensions (mm)

Bore size (mm)	DL	DM	HR	HN (Max.)
20	20	21	28.5	40
25	21	21	29.5	41

With rod end lock



Rod end male thread



Rod End Male Thread (mm)

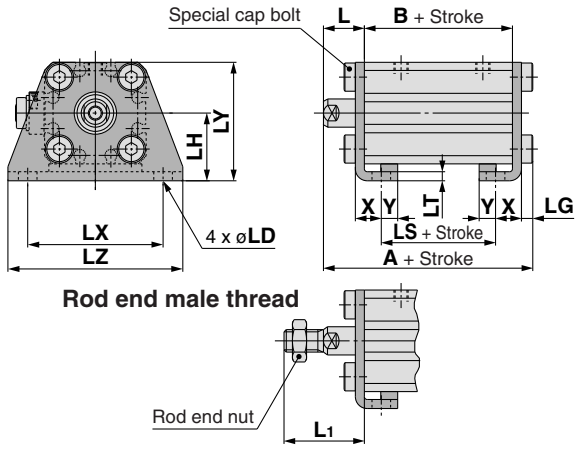
Bore size (mm)	Standard stroke	C_1	X	H_1	L_1
20	10, 15, 20, 25	12	14	M8 x 1.25	18.5
	50, 75, 100				28.5
25	10, 15, 20, 25	15	17.5	M10 x 1.25	22.5
	50, 75, 100				32.5

(mm)

Bore size (mm)	Standard stroke	With head end lock			With rod end lock				C	D	E	H	I	K	M	N	OA	OB	Q	RA	RB
		A	B	L	A	B	F	L													
20	10, 15, 20, 25	65.5	61	4.5	59	54.5	5.5	4.5	7	10	36	M5 x 0.8	47	8	25.5	5.4	M6 x 1.0	9	9	10	7
	50, 75, 100	80.5	66	14.5	80.5	66	9	14.5													
25	10, 15, 20, 25	69	64	5	62.5	57.5	5.5	5	12	12	40	M6 x 1.0	52	10	28	5.4	M6 x 1.0	9	11	10	7
	50, 75, 100	84	69	15	84	69	11	15													

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Foot: CBQ2L/CDBQ2L



Foot

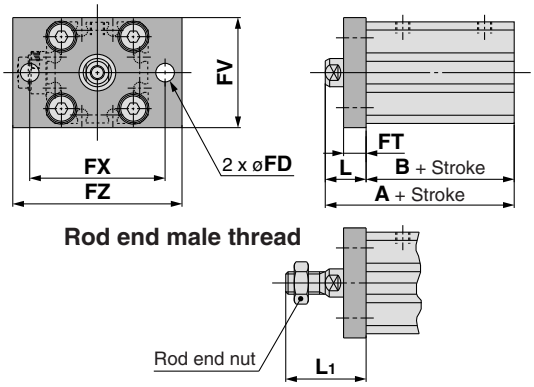
(mm)

Bore size (mm)	Standard stroke	With head end lock			With rod end lock		
		A	B	LS	A	B	LS
20	10, 15, 20, 25	82.7	61	49	76.2	54.5	42.5
	50, 75, 100	87.7	66	54	87.7	66	54
25	10, 15, 20, 25	86.2	64	49	79.7	57.5	42.5
	50, 75, 100	91.2	69	54	91.2	69	54

Bore size (mm)	Standard stroke	L	L1	LD	LG	LH	LT	LX	LY	LZ	X	Y
20	10, 15, 20, 25 50, 75, 100	14.5	28.5	6.6	4	24	3.2	48	42	62	9.2	5.8
25		15	32.5	6.6	4	26	3.2	52	46	66	10.7	5.8

Foot bracket material: Carbon steel
Surface treatment: Nickel plated

Rod flange: CBQ2F/CDBQ2F



Rod Flange

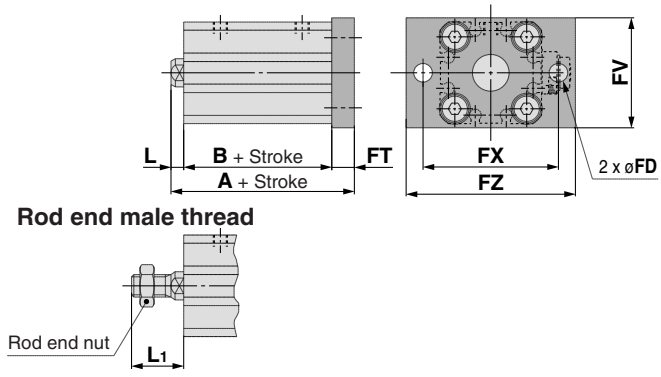
(mm)

Bore size (mm)	Standard stroke	With head end lock		With rod end lock	
		A	B	A	B
20	10, 15, 20, 25	75.5	61	69	54.5
	50, 75, 100	80.5	66	80.5	66
25	10, 15, 20, 25	79	64	72.5	57.5
	50, 75, 100	84	69	84	69

Bore size (mm)	Standard stroke	FD	FT	FV	FX	FZ	L	L1
20	10, 15, 20, 25 50, 75, 100	6.6	8	39	48	60	14.5	28.5
25		6.6	8	42	52	64	15	32.5

Flange bracket material: Carbon steel
Surface treatment: Nickel plated

Head flange: CBQ2G/CDBQ2G



Head Flange

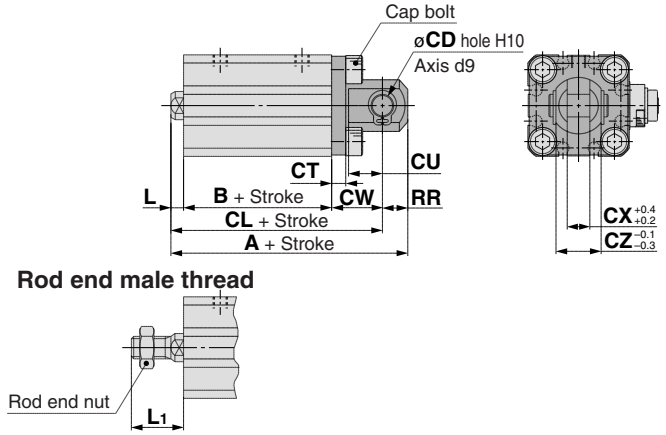
(mm)

Bore size (mm)	Standard stroke	With head end lock				With rod end lock			
		A	B	L	L1	A	B	L	L1
20	10, 15, 20, 25	73.5	61	4.5	18.5	67	54.5	4.5	18.5
	50, 75, 100	88.5	66	14.5	28.5	88.5	66	14.5	28.5
25	10, 15, 20, 25	77	64	5	22.5	70.5	57.5	5	22.5
	50, 75, 100	92	69	15	32.5	92	69	15	32.5

Bore size (mm)	Standard stroke	FD	FT	FV	FX	FZ
20	10, 15, 20, 25 50, 75, 100	6.6	8	39	48	60
25		6.6	8	42	52	64

Flange bracket material: Carbon steel
Surface treatment: Nickel plated

Double clevis: CBQ2D/CDBQ2D



Double Clevis

(mm)

Bore size (mm)	Standard stroke	With head end lock					With rod end lock				
		A	B	CL	L	L1	A	B	CL	L	L1
20	10, 15, 20, 25	92.5	61	83.5	4.5	18.5	86	54.5	77	4.5	18.5
	50, 75, 100	107.5	66	98.5	14.5	28.5	107.5	66	98.5	14.5	28.5
25	10, 15, 20, 25	99	64	89	5	22.5	92.5	57.5	82.5	5	22.5
	50, 75, 100	114	69	104	15	32.5	114	69	104	15	32.5

Bore size (mm)	Standard stroke	CD	CT	CU	CW	CX	CZ	RR
20	10, 15, 20, 25 50, 75, 100	8	5	12	18	8	16	9
25		10	5	14	20	10	20	10

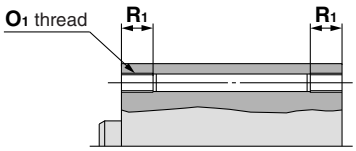
Double clevis bracket material: Carbon steel
Surface treatment: Nickel plated

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ø32 to ø100

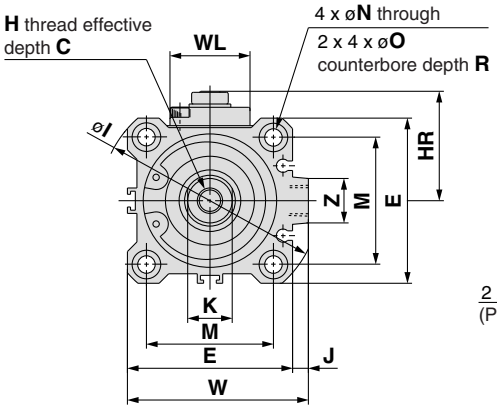
Standard (Through-hole): CBQ2B/CDBQ2B

Both ends tapped: CBQ2A/CDBQ2A

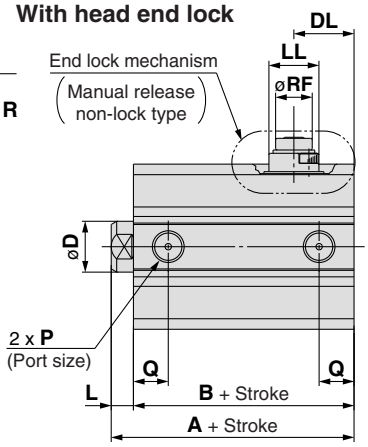


Both Ends Tapped (mm)

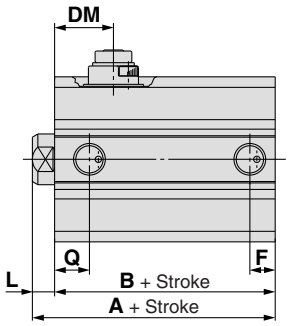
Bore size (mm)	O1	R1
32	M6 x 1.0	10
40	M6 x 1.0	10
50	M8 x 1.25	14
63	M10 x 1.5	18
80	M12 x 1.75	22
100	M12 x 1.75	22



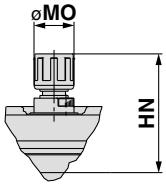
With head end lock



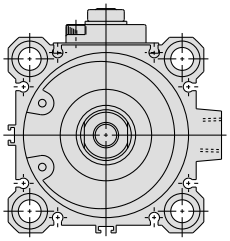
With rod end lock



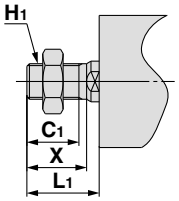
End lock mechanism
(Manual release lock type)



Cylinder tube form
ø63, ø80, ø100



Rod end male thread



End Lock Mechanism Dimensions (mm)

Bore size (mm)	DL	DM	HR	HN (Max.)	LL	MO	WL	RF
32	25	22	33.5	45	15	15	24	11
40	29	26	38.5	52.5	21	19	24	11
50	29.5	24	45	59	21	19	24	11
63	28.5	25	50	64	21	19	24	11
80	45	45.5	62	76.5	30	23	40	21
100	48	49	71.5	86	30	23	40	21

Rod End Male Thread (mm)

Bore size (mm)	Standard stroke	C1	X	H1	L1
32	10, 15, 20, 25 50, 75, 100	20.5	23.5	M14 x 1.5	28.5
40		20.5	23.5	M14 x 1.5	28.5
50		26	28.5	M18 x 1.5	33.5
63		26	28.5	M18 x 1.5	33.5
80	25, 50	32.5	35.5	M22 x 1.5	43.5
	75, 100				53.5
100	25, 50	32.5	35.5	M26 x 1.5	43.5
	75, 100				53.5

(mm)

Bore size (mm)	Standard stroke	C	D	E	H	I	J	K	M	N	O	P	R	W	Z
32	10, 15, 20, 25 50, 75, 100	13	16	45	M8 x 1.25	60	4.5	14	34	5.5	9	Rc1/8	7	49.5	14
40		13	16	52	M8 x 1.25	69	5	14	40	5.5	9	Rc1/8	7	57	14
50		15	20	64	M10 x 1.5	86	7	17	50	6.6	11	Rc1/4	8	71	19
63		15	20	77	M10 x 1.5	103	7	17	60	9	14	Rc1/4	10.5	84	19
80	25, 50, 75, 100	21	25	98	M16 x 2.0	132	6	22	77	11	17.5*	Rc3/8	13.5*	104	26
100		27	30	117	M20 x 2.5	156	6.5	27	94	11	17.5*	Rc3/8	13.5*	123.5	26

* At the 75 and 100 mm strokes with ø80, ø100, both ends tapped (A) is the standard. Through-hole (B) is not available.

With Head End Lock (mm)

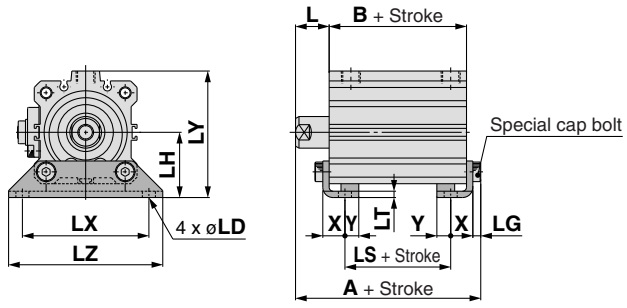
Bore size (mm)	Standard stroke	A	B	L	Q
32	10, 15, 20, 25 50, 75, 100	72.5	65.5	7	12.5
40		82	75	7	14
50		83.5	75.5	8	14
63		85	77	8	15.5
80	25, 50	121	111	10	18
	75, 100	136	116	20	19
100	25, 50	132.5	120.5	12	22
	75, 100	147.5	125.5	22	23

With Rod End Lock (mm)

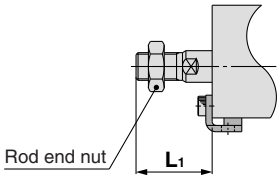
Bore size (mm)	Standard stroke	A	B	F	L	Q
32	10, 15, 20, 25 50, 75, 100	65	58	7.5	7	10.5
40		71.5	64.5	8	7	11
50		73.5	65.5	10.5	8	10.5
63		79	71	10.5	8	15
80	25, 50	113.5	103.5	12.5	10	16
	75, 100	136	116	19	20	19
100	25, 50	125	113	13	12	23
	75, 100	147.5	125.5	23	22	23

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Foot: CBQ2L/CDBQ2L



Rod end male thread



Foot

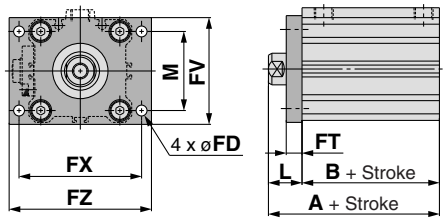
(mm)

Bore size (mm)	Standard stroke	With head end lock			With rod end lock			L	L1	LD
		A	B	LS	A	B	LS			
32	10, 15, 20, 25 50, 75, 100	89.7	65.5	49.5	82.2	58	42	17	38.5	6.6
40		99.2	75	59	88.7	64.5	48.5	17	38.5	6.6
50		101.7	75.5	52.5	91.7	65.5	42.5	18	43.5	9
63		103.2	77	51	97.2	71	45	18	43.5	11
80	25, 50	142.5	111	81	135	103.5	73.5	20	53.5	13
	75, 100	147.5	116	86	147.5	116	86			
100	25, 50	155.5	120.5	86.5	148	113	79	22	53.5	13
	75, 100	160.5	125.5	91.5	160.5	125.5	91.5			

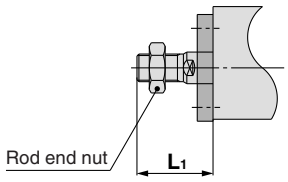
Bore size (mm)	Standard stroke	LG	LH	LT	LX	LY	LZ	X	Y
32	10, 15, 20, 25 50, 75, 100	4	30	3.2	57	57	71	11.2	5.8
40		4	33	3.2	64	64	78	11.2	7
50		5	39	3.2	79	78	95	14.7	8
63		5	46	3.2	95	91.5	113	16.2	9
80	25, 50, 75, 100	7	59	4.5	118	114	140	19.5	11
100		7	71	6	137	136	162	23	12.5

Foot bracket material: Carbon steel
Surface treatment: Nickel plated

Rod flange: CBQ2F/CDBQ2F



Rod end male thread



Rod Flange

(mm)

Bore size (mm)	Standard stroke	With head end lock		With rod end lock		FD	FT	FV	FX	FZ
		A	B	A	B					
32	10, 15, 20, 25 50, 75, 100	82.5	65.5	75	58	5.5	8	48	56	65
40		92	75	81.5	64.5	5.5	8	54	62	72
50		93.5	75.5	83.5	65.5	6.6	9	67	76	89
63		95	77	89	71	9	9	80	92	108
80	25, 50	131	111	123.5	103.5	11	11	99	116	134
	75, 100	136	116	136	116					
100	25, 50	142.5	120.5	135	113	11	11	117	136	154
	75, 100	147.5	125.5	147.5	125.5					

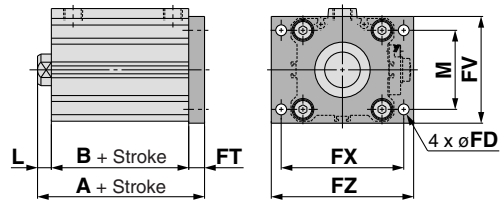
Bore size (mm)	Standard stroke	L	L1	M
32	10, 15, 20, 25 50, 75, 100	17	38.5	34
40		17	38.5	40
50		18	43.5	50
63		18	43.5	60
80	25, 50, 75, 100	20	53.5	77
100		22	53.5	94

Flange bracket material: Carbon steel
Surface treatment: Nickel plated

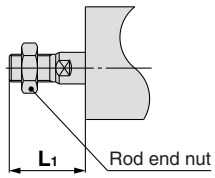
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ø32 to ø100

Head flange: CBQ2G/CDBQ2G



Rod end male thread



Head Flange

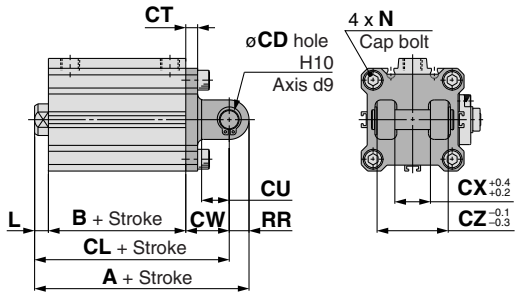
(mm)

Bore size (mm)	Standard stroke	With head end lock				With rod end lock			
		A	B	L	L1	A	B	L	L1
32	10, 15, 20, 25 50, 75, 100	80.5	65.5	7	28.5	73	58	7	28.5
40		90	75	7	28.5	79.5	64.5	7	28.5
50		92.5	75.5	8	33.5	82.5	65.5	8	33.5
63		94	77	8	33.5	88	71	8	33.5
80	25, 50	132	111	10	43.5	124.5	103.5	10	43.5
	75, 100	147	116	20	53.5	147	116	20	53.5
100	25, 50	143.5	120.5	12	43.5	136	113	12	43.5
	75, 100	158.5	125.5	22	53.5	158.5	125.5	22	53.5

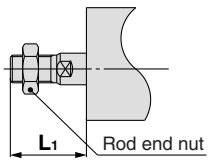
Bore size (mm)	Standard stroke	M	FD	FT	FV	FX	FZ
32	10, 15, 20, 25 50, 75, 100	34	5.5	8	48	56	65
40		40	5.5	8	54	62	72
50		50	6.6	9	67	76	89
63		60	9	9	80	92	108
80		77	11	11	99	116	134
100		94	11	11	117	136	154

Flange bracket material: Carbon steel
Surface treatment: Nickel plated

Double clevis: CBQ2D/CDBQ2D



Rod end male thread



Double Clevis

(mm)

Bore size (mm)	Standard stroke	With head end lock			With rod end lock			CD	CT	CU	L	L1
		A	B	CL	A	B	CL					
32	10, 15, 20, 25 50, 75, 100	102.5	65.5	92.5	95	58	85	10	5	14	7	28.5
40		114	75	104	103.5	64.5	93.5	10	6	14	7	28.5
50		125.5	75.5	111.5	115.5	65.5	101.5	14	7	20	8	33.5
63		129	77	115	123	71	109	14	8	20	8	33.5
80	25, 50	177	111	159	169.5	103.5	151.5	18	10	27	10	43.5
	75, 100	192	116	174	192	116	174				20	53.5
100	25, 50	199.5	120.5	177.5	192	113	170	22	13	31	12	43.5
	75, 100	214.5	125.5	192.5	214.5	125.5	192.5				22	53.5

Bore size (mm)	Standard stroke	CW	CX	CZ	N	RR
32	10, 15, 20, 25 50, 75, 100	20	18	36	M6 x 1.0	10
40		22	18	36	M6 x 1.0	10
50		28	22	44	M8 x 1.25	14
63		30	22	44	M10 x 1.5	14
80	25, 50, 75, 100	38	28	56	M12 x 1.75	18
100		45	32	64	M12 x 1.75	22

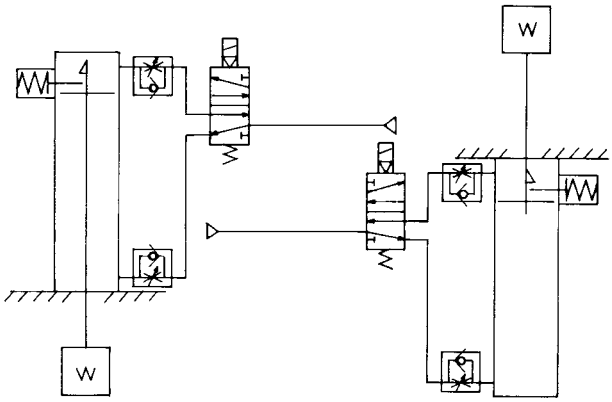
Double clevis bracket material: Cast iron
Surface treatment: Painted

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Use the Recommended Pneumatic Circuit

⚠ Caution

• This is necessary for the correct locking and unlocking actions.



With head end lock **With rod end lock**

Operating Precautions

⚠ Caution

1. Do not use 3-position solenoid valves.
Avoid use in combination with 3-position solenoid valves (especially closed center metal seal types). If pressure is trapped in the port on the lock mechanism side, the cylinder cannot be locked. Furthermore, even after being locked, the lock may be released after some time, due to air leaking from the solenoid valve and entering the cylinder.

2. Back pressure is required for releasing the lock.
Before starting operation, be sure to control the system so that air is supplied to the side without the lock mechanism as shown in the above figure. There is a possibility that the lock may not be released. (Refer to the section on releasing the lock.)

3. Release the lock for mounting or adjusting the cylinder.
If mounting or other work is performed when the cylinder is locked, the lock unit may be damaged.

4. Operate with a load ratio of 50% or less.
If the load ratio exceeds 50%, this may cause problems such as failure of the lock to release, or damage to the lock unit.

5. Do not operate multiple cylinders in synchronization.
Avoid applications in which two or more end lock cylinders are synchronized to move one work piece, as one of the cylinder locks may not be able to release when required.

6. Use a speed controller with meter-out control.
Lock cannot be released occasionally by meter-in control.

7. Be sure to operate completely to the cylinder stroke end on the side with the lock.
If the cylinder piston does not reach the end of stroke, locking and unlocking may not be possible.

8. Adjust the position of an auto switch, so that it could work at the both positions where it is distanced from the stroke and a backlash (2 mm).
When a 2-color indication switch is adjusted for green indication at the stroke end, it may change to red for the backlash return, but this is not abnormal.

Operating Pressure

⚠ Caution

1. Supply air pressure of 0.15 MPa or higher to the port on the side that has the lock mechanism, as it is necessary for releasing the lock.

Exhaust Speed

⚠ Caution

1. When the pressure on the side with the lock mechanism drops to 0.05 MPa or below, the lock engages automatically. If the piping on the side with the lock mechanism is thin and long, or if the speed controller is away from the cylinder port, the lock engagement may take some time due to decline of the exhaust speed. The same result will be caused by clogging of the silencer installed at the EXH port of the solenoid valve.

Releasing the Lock

⚠ Warning

1. Before releasing the lock, be sure to supply air to the side without the lock mechanism, so that there is no load applied to the lock mechanism when it is released. (Refer to the recommended pneumatic circuits.) If the lock is released when the port on the other side is in an exhaust state, and with a load applied to the lock unit, the lock unit may be subjected to an excessive force and be damaged. Also, it is very dangerous because the piston rod will be rushed to move.

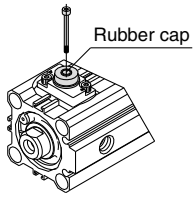
Manual Release

⚠ Caution

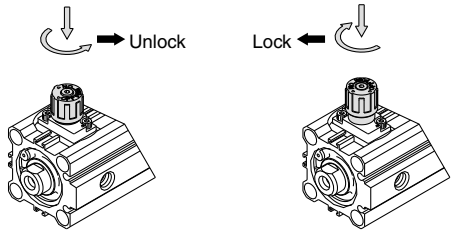
1. Manual release (Non-lock type)
Insert the accessory bolt from the top of the rubber cap (it is not necessary to remove the rubber cap), and after screwing it into the lock piston, pull it to release the lock. If you stop pulling the bolt, the lock will return to an operational state.
Thread sizes, pulling forces and strokes are as shown below.

Bore size (mm)	Thread size	Pulling force (N)	Stroke (mm)
20, 25, 32	M2.5 x 0.45 x 25ℓ or more	4.9	2
40, 50, 63	M3 x 0.5 x 30ℓ or more	10	3
80, 100	M5 x 0.8 x 40ℓ or more	24.5	3

Remove the bolt for normal operation.
It can cause lock malfunction or faulty release.



2. Manual release (Lock type)
While pushing the M/O knob, turn it 90° counterclockwise. The lock is released (and remains in a released state) by aligning the ▲ mark on the cap with the ▼ OFF mark on the M/O knob. When locking is desired, turn the M/O knob clockwise 90° while pushing fully, correspond ▲ on cap and ▼ ON mark on the M/O knob. The correct position is confirmed by a click sound “click”. If not confirmed, locking is not done.



Manually locked state **Manually unlocked state**

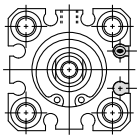
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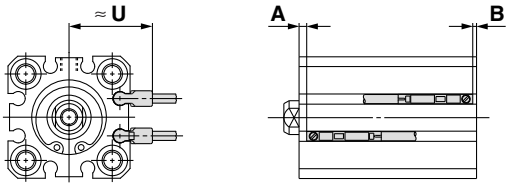
1 Auto Switch Proper Mounting Position (Detection at Stroke End) and its Mounting Height

Applicable Cylinder Series: CDBQ2 (With end lock)

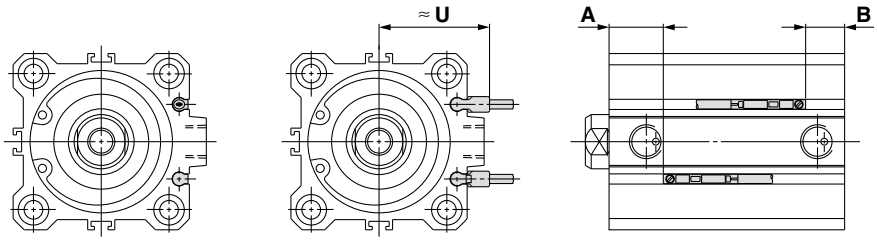
D-A9□
D-M9□
D-M9□W
D-M9□AL
D-A9□V
D-M9□V
D-M9□WV
D-M9□AVL

ø20, ø25



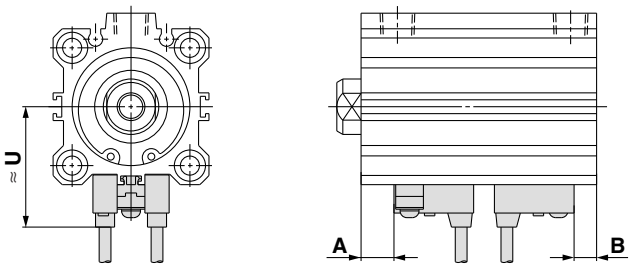


ø32 to ø100



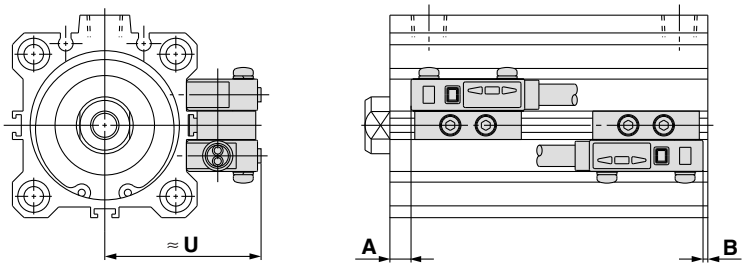
D-A7□
D-A80
D-A7□H
D-A80H
D-F7□
D-J79
D-F7□W
D-J79W
D-F79F
D-F7NTL
D-F7BAL
D-A73C
D-A80C
D-J79C
D-A79W
D-F7□WV
D-F7□V
D-F7BAVL

ø32 to ø100



D-P4DWL

ø40 to ø100



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Auto Switch Mounting Height

Applicable Cylinder Series: CDBQ2 (With end lock)

(mm)

Auto switch model / Bore size	D-A7□ D-A80		D-A7□H/A80H D-A73C/A80C D-F7□/J79/J79W D-F7□V/J79C D-F7□W/F7□WV D-F7BAL/F7BAVL D-F79F/F7NTL		D-A79W		D-A9□ D-A9□V		D-M9□ D-M9□V D-M9□W D-M9□WV D-M9□AL D-M9□AVL		D-P4DWL	
	A	B	A	B	A	B	A	B	A	B	A	B
20 (Head end lock)	—	—	—	—	—	—	6 (11)	35 (35)	10 (15)	39 (39)	—	—
20 (Rod end lock)	—	—	—	—	—	—	31.5 (34)	3 (12)	35.5 (38)	7 (16)	—	—
25 (Head end lock)	—	—	—	—	—	—	8 (10)	37 (39)	12 (14)	41 (43)	—	—
25 (Rod end lock)	—	—	—	—	—	—	32 (35)	5.5 (14)	36 (39)	9.5 (18)	—	—
32 (Head end lock)	9	38.5	9.5	39	6.5	36	8	37.5	12	41.5	—	—
32 (Rod end lock)	36	4	36.5	4.5	33.5	1.5	35	3	39	7	—	—
40 (Head end lock)	13	44	13.5	44.5	10.5	41.5	12	43	16	47	9	40
40 (Rod end lock)	42	4.5	42.5	5	39.5	2	41	3.5	45	7.5	38	0.5
50 (Head end lock)	11	46.5	11.5	47	8.5	44	10	45.5	14	49.5	7	42.5
50 (Rod end lock)	41.5	6	42	6.5	39	3.5	40.5	5	44.5	9	37.5	2
63 (Head end lock)	13.5	45.5	14	46	11	43	12.5	44.5	16.5	48.5	9.5	41.5
63 (Rod end lock)	45.5	7.5	46	8	43	5	44.5	6.5	48.5	10.5	41.5	3.5
80 (Head end lock)	16.5 (21.5)	76.5 (76.5)	17 (22)	77 (77)	14 (19)	74 (74)	15.5 (20.5)	75.5 (75.5)	19.5 (24.5)	79.5 (79.5)	12.5 (17.5)	72.5 (72.5)
80 (Rod end lock)	66.5 (66.5)	19 (31.5)	67 (67)	19.5 (32)	64 (64)	16.5 (29)	65.5 (65.5)	18 (30.5)	69.5 (69.5)	22 (34.5)	62.5 (62.5)	15 (27.5)
100 (Head end lock)	21 (26)	81.5 (81.5)	21.5 (26.5)	82 (82)	18.5 (23.5)	79 (79)	20 (25)	80.5 (80.5)	24 (29)	84.5 (84.5)	17 (22)	77.5 (77.5)
100 (Rod end lock)	71 (69.5)	24 (38)	71.5 (70)	24.5 (38.5)	68.5 (67)	21.5 (35.5)	70 (68.5)	23 (37)	74 (72.5)	27 (41)	67 (65.5)	20 (34)

Note) The dimensions in parentheses for ø20 and ø25 are for 50, 75 and 100 mm strokes, and the dimensions in parentheses for ø80 and ø100 are for 75 and 100 mm strokes. Adjust the auto switch after confirming the operating conditions in the actual setting.

Applicable Cylinder Series: CDBQ2 (With end lock)

(mm)

Auto switch model / Bore size	D-A7□ D-A80	D-A7□H D-A80H/J79W D-F7□/F7BAL D-J79/F79F D-F7□W/F7NTL	D-A73C D-A80C	D-F7□V D-F7□WV D-F7BAVL	D-J79C	D-A79W	D-A9□V	D-M9□V D-M9□WV D-M9□AVL	D-P4DWL
	U	U	U	U	U	U	U	U	U
20	—	—	—	—	—	—	22.5	24.5	—
25	—	—	—	—	—	—	24.5	26.5	—
32	31.5	32.5	38.5	35	38	34	27	29	—
40	35	36	42	38.5	41.5	37.5	30.5	32.5	44
50	41	42	48	44.5	47.5	43.5	36.5	38.5	50
63	47.5	48.5	54.5	51	54	50	40	42	56.5
80	57.5	58.5	64.5	61	64	60	50	52	66.5
100	67.5	68.5	74.5	71	74	70	60	62	76.5

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2 Minimum Stroke for Auto Switch Mounting

Applicable Cylinder Series: CDBQ2 (With end lock)

(mm)

Number of auto switches	D-M9□V D-F7□V D-J79C	D-A9□V D-A7□ D-A80 D-A73C D-A80C	D-A9□	D-M9□WV D-M9□AVL D-F7□WV D-F7BAVL	D-M9□ D-M9□W D-M9□AL D-A7□H D-A80H D-F7□ D-J79	D-A79W	D-F7□W D-J79W D-F7BAL D-F79F D-F7NTL	D-P4DWL
With 1 pc.	5	5	10	10	15	15	20	15
With 2 pcs.	5	10	10	15	15	20	20	15

3 Operating Range

Applicable Cylinder Series: CDBQ2 (With end lock)

(mm)

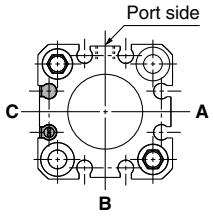
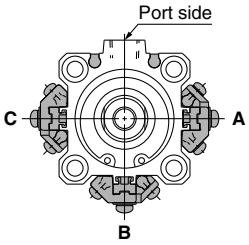
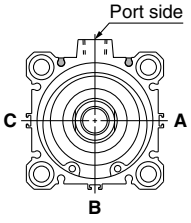
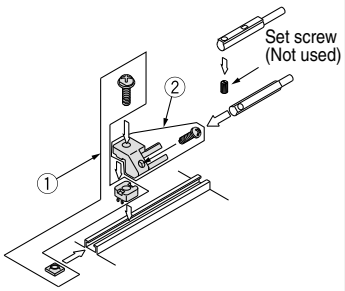
Auto switch model	Bore size							
	20	25	32	40	50	63	80	100
D-A9□(V)	10	10	9.5 (9.5)	9.5 (9.5)	9.5 (8.5)	11.5 (11)	9 (10)	11.5 (10.5)
D-M9□(V) D-M9□W(V) D-M9□A(V)L	5.5	5.5	6 (5.5)	6 (5.5)	7 (6)	7.5 (6.5)	8 (7)	8.5 (7)
D-A7□(H)(C) D-A80□(H)(C)	—	—	12	11	10	12	12	13
D-A79W	—	—	13	14	14	16	15	17
D-F7□(V) D-J79(C) D-F7□W(V) D-F7BA(V)L D-F7NTL D-F79F	—	—	6	6	6	6.5	6.5	7
D-P4DWL	—	—	—	5	5	5	5	5.5

∗ Values which include hysteresis are for guideline purposes only, they are not a guarantee (assuming approximately ±30% dispersion) and may change substantially depending on the ambient environment.
∗ The values for ø32 or more of the D-A9□(V)/M9□(V)/M9□W(V)/M9□A(V)L types indicate the operating range when the conventional switch installation groove is attached without using the auto switch mounting bracket BQ2-012.
∗ The values in parentheses for ø32 or more of the D-A9□(V)/M9□(V)/M9□W(V)/M9□A(V)L types indicate the operating range when the auto switch mounting bracket BQ2-012 is used.

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4 Auto Switch Mounting Brackets/Part No.

Applicable Cylinder Series: CDBQ2 (With end lock)

Auto switch mounting surface / Auto switch model	Bore size (mm)			
	ø20, ø25	ø32, ø40, ø50		ø63, ø80, ø100
				
	Auto switch mounting surface	Auto switch mounting surface		Auto switch mounting surface
	Port/A/B/C side	Port side	A/B/C side	Port/A/B/C side
D-A9□ **D-A9□V** **D-M9□** **D-M9□V** **D-M9□W** **D-M9□WV** **D-M9□AL** **D-M9□AVL**	Auto switch mounting brackets are not required.	Auto switch mounting brackets are not required.	①BQ-2 ②BQ2-012 Two kinds of auto switch brackets are used as a set. 	Auto switch mounting brackets are not required.

Note 1) When a compact auto switch is mounted on the three sides (A, B and C above) other than the port side of ø32 to ø50 cylinders, auto switch mounting brackets shown above are required. Order them separately from cylinders.
(The above is also applicable when a compact auto switch is mounted using an auto switch mounting rail, but not using a compact auto switch installation groove for ø63 to ø100 cylinders.)
Ordering example
CDBQ2B32-50D-M9BW·····1 pc.
BQ-2·····2 pcs.
BQ2-012·····2 pcs.

Note 2) When shipping cylinders, auto switch mounting brackets and auto switches are shipped together.

Auto switch model	Bore size (mm)					
	32	40	50	63	80	100
D-A7□/A80 **D-A73C/A80C** **D-A7□H/A80H** **D-A79W** **D-F7□/J79** **D-F7□V** **D-J79C** **D-F7□W/J79W** **D-F7□WV** **D-F7BAL/F7BAVL** **D-F79F/F7NTL**	BQ-2					
D-P4DWL	—	BQP1-050				

Note 3) When shipping cylinders, auto switch mounting brackets and auto switches are shipped together.
Note 4) Refer to pages 1360 to 1362 in Best Pneumatics No. 2 for further information on auto switch mounting method.

[Stainless Steel Mounting Screw Kit]
The following stainless steel mounting screw kit (with nuts) is available. Use it in accordance with the operating environment. (Since auto switch spacer (for BQ-2) is not included, order BQ-2 separately.)
BBA2: For D-A7/A8/F7/J7 types
The above stainless steel mounting screws are used when a cylinder is shipped with the D-F7BAL/F7BAVL auto switches.
When only an auto switch is shipped independently, BBA2 is attached.
Note 5) Refer to page 1361 in Best Pneumatics No. 2 for details of BBA2.
Note 6) When the D-M9□A(V)L type is mounted on a port side other than ø32, ø40 or ø50, order auto switch mounting brackets BQ2-012S, BQ-2 or the stainless steel mounting screw kit BBA2 separately.

Auto Switch Mounting Bracket/Weight

Mounting bracket part no.	Weight (g)
BQ-2	1.5
BQ2-012	5
BQP1-050	16

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Other than the applicable auto switches listed in "How to Order", the following auto switches are mountable.
Refer to Best Pneumatics No. 2 for detailed specifications.

Applicable Cylinder Series: CDBQ2 (With end lock)

Auto switch type	Model	Electrical entry	Features	Applicable bore size
Reed	D-A73	Grommet (Perpendicular)	—	ø32 to ø100
	D-A80		Without indicator light	
	D-A73H, A76H	Grommet (In-line)	—	
	D-A80H		Without indicator light	
Solid state	D-F7NV, F7PV, F7BV	Grommet (Perpendicular)	—	ø32 to ø100
	D-F7NWV, F7BWV		Diagnostic indication (2-color indication)	
	D-F7BAVL		Water resistant (2-color indication)	
	D-F79, F7P, J79	Grommet (In-line)	—	
	D-F79W, F7PW, J79W		Diagnostic indication (2-color indication)	
	D-F7BAL		Water resistant (2-color indication)	
	D-F7NTL		With timer	
	D-P5DWL	Grommet (In-line)	Magnetic field resistant (2-color indication)	ø40 to ø100

* With pre-wired connector is also available for solid state auto switches. For details, refer to Best Pneumatics No. 2.
* Normally closed (NC = b contact) solid state auto switches (D-F9G/F9H) are also available. For details, refer to Best Pneumatics No. 2.
* When using a magnetic field resistant solid state auto switch D-P3DW□ type, please contact SMC separately. (Applicable bore size: ø32 to ø100)
* Heat resistant solid state auto switch (D-F7NJL) is not applicable.
* Regarding the D-P5DWL, please contact SMC separately.

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Compact Cylinder: Water Resistant
Double Acting, Single Rod
Series CQ2
ø20, ø25, ø32, ø40, ø50, ø63, ø80, ø100

How to Order

Without auto switch ø20, ø25

CQ2 B 20 ☐ R – 30 D ☐ — ☐

Without auto switch ø32 to ø100

CQ2 B 32 ☐ R – 30 D ☐ Z – ☐

With auto switch

CDQ2 B 32 ☐ R – 30 D ☐ Z – M9BA ☐ – ☐

With auto switch
(Built-in magnet)

Mounting

B	Through-hole (Standard)	(ø20 to ø100)
A	Both ends tapped	(ø40 to ø100)
L	Foot	
F	Rod flange	
G	Head flange	
D	Double clevis	

∗ Mounting brackets are shipped together, (but not assembled).
∗ Cylinder mounting bolts are not included. Order them separately referring to "Mounting Bolt for C(D)Q2B" on pages 158 and 160.

Bore size

20	20 mm
25	25 mm
32	32 mm
40	40 mm
50	50 mm
63	63 mm
80	80 mm
100	100 mm

Port thread type

Nil	M thread
	Rc
TN	NPT
TF	G

Water resistant cylinder

R	NBR seal (Nitrile rubber)
V	FKM seal (Fluororubber)

Cylinder stroke (mm)
For "Standard Strokes", refer to the next page.

Action

D	Double acting

Body option

Nil	Standard (Rod end female thread)
M	Rod end male thread

Auto switch mounting groove

Z	ø20 to ø25	2 surfaces
	ø32 to ø100	4 surfaces

Auto switch

Nil	Without auto switch

∗ Refer to the below table for applicable auto switches.

Made to Order
Refer to the next page for details.

Number of auto switches

Nil	2 pcs.
S	1 pc.
n	"n" pcs.

Built-in Magnet Cylinder Model

If a built-in magnet cylinder without an auto switch is required, there is no need to enter the symbol for the auto switch.
(Example) CDQ2B32R-25DMZ

Applicable Auto Switches/Refer to pages 1263 to 1371 in Best Pneumatics No. 2 for further information on auto switches.

Type	Special function	Electrical entry	Indicator light	Wiring (Output)	Load voltage DC	Load voltage DC	Load voltage AC	Auto switch model Perpendicular	Auto switch model In-line	Lead wire length (m) 0.5 (Nil)	1 (M)	3 (L)	5 (Z)	Pre-wired connector	Applicable load	
Solid state auto switch	Water resistant (2-color indication)	Grommet	Yes	3-wire (NPN)	24 V	5 V, 12 V	—	M9NAV	M9NA	○	○	●	○	○	IC circuit	Relay, PLC
				3-wire (PNP)				M9PAV	M9PA	○	○	●	○	○		
				2-wire		12 V		M9BAV	M9BA	○	○	●	○	○	—	

∗ Lead wire length symbols: 0.5 m ····· Nil (Example) M9BA
1 m ····· M (Example) M9BAM
3 m ····· L (Example) M9BAL
5 m ····· Z (Example) M9BAZ

∗ Solid state auto switches marked with "○" are produced upon receipt of order.

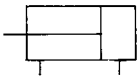
∗ For details about auto switches with pre-wired connector, refer to pages 1328 and 1329 in Best Pneumatics No. 2.

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JIS Symbol

Double acting,
Single rod



Specifications

Bore size (mm)	20	25	32	40	50	63	80	100
Action	Double acting, Single rod							
Fluid	Air							
Proof pressure	1.5 MPa							
Maximum operating pressure	1.0 MPa							
Minimum operating pressure	0.08 MPa							
Ambient and fluid temperature	Without auto switch: –10 to 70°C (No freezing) With auto switch: –10 to 60°C (No freezing)							
Lubrication	Not required (Non-lube)							
Piston speed	50 to 500 mm/s							
Allowable kinetic energy (J)	0.055	0.09	0.15	0.26	0.46	0.77	1.36	2.27
Stroke length tolerance	$^{+1.0}_{0}$ mm							

Standard Strokes

(mm)

Bore size	Standard stroke
20, 25	5, 10, 15, 20, 25, 30, 35, 40, 45, 50
32, 40	5, 10, 15, 20, 25, 30, 35, 40, 45, 50, 75, 100
50, 63, 80, 100	10, 15, 20, 25, 30, 35, 40, 45, 50, 75, 100

Made to Order

Made to Order

(For details, refer to pages 177 to 207.)

Symbol	Specifications
-XC6	Piston rod/Retaining ring/Rod end nut material: Stainless steel

Refer to pages 169 to 175 for the specifications of cylinders with auto switches.

- Auto switch proper mounting position (detection at stroke end) and its mounting height
- Minimum stroke for auto switch mounting
- Operating range
- Auto switch mounting brackets/Part no.

Manufacture of Intermediate Strokes

Type	A spacer is installed in the standard stroke body.	
Part no.	Refer to “How to Order” for the standard model number. (P. 156)	
Description	Strokes in 1 mm intervals are available by installing a spacer in the standard stroke cylinder.	
Stroke range	Bore size	Stroke range
	20, 25	1 to 49
	32 to 100	1 to 99
Example	Part no.: CQ2B50R-57DZ CQ2B50R-75DZ with 18 mm width spacer inside The B dimension is 115.5 mm.	

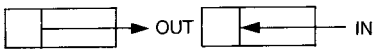
Type

Bore size (mm)				20	25	32	40	50	63	80	100
Pneumatic	Mounting	Through-hole (Standard)		●	●	●	●	●	●	●	●
		Both ends tapped		—	—	—	●	●	●	●	●
	Built-in magnet			●	●	●	●	●	●	●	●
	Piping	Pipe thread	—	M5 x 0.8	M5 x 0.8	Note) M5 x 0.8 Rc1/8	Rc1/8	Rc1/4	Rc1/4	Rc3/8	Rc3/8
			TN	—	—	NPT1/8	NPT1/8	NPT1/4	NPT1/4	NPT3/8	NPT3/8
			TF	—	—	G1/8	G1/8	G1/4	G1/4	G3/8	G3/8
	Rod end male thread			●	●	●	●	●	●	●	●

Note) ø32 without auto switch: M5 x 0.8 is used for 5 mm stroke piping dimension.
Thus, do not enter a symbol for the port thread type.

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Theoretical Output



(N)

Bore size (mm)	Operating direction	Operating pressure (MPa)		
		0.3	0.5	0.7
20	IN	71	118	165
	OUT	94	157	220
25	IN	113	189	264
	OUT	147	245	344
32	IN	181	302	422
	OUT	241	402	563
40	IN	317	528	739
	OUT	377	628	880
50	IN	495	825	1150
	OUT	589	982	1370
63	IN	841	1400	1960
	OUT	935	1560	2180
80	IN	1360	2270	3170
	OUT	1510	2510	3520
100	IN	2140	3570	5000
	OUT	2360	3930	5500

Mounting Brackets/Part No.

Bore size (mm)	Foot Note 1)	Flange	Double clevis
40	CQ-L040	CQ-F040	CQ-D040
50	CQ-L050	CQ-F050	CQ-D050
63	CQ-L063	CQ-F063	CQ-D063
80	CQ-L080	CQ-F080	CQ-D080
100	CQ-L100	CQ-F100	CQ-D100

Note 1) When ordering a foot bracket, order 2 pieces per cylinder.
Note 2) Parts belonging to each bracket are as follows.
Foot or Flange: Body mounting bolts
Double clevis: Clevis pin, Type C retaining rings for axis, Body mounting bolts

Weight

Weight Without Auto Switch

(g)

Bore size \ Stroke	5	10	15	20	25	30	35	40	45	50	75	100
ø20	112	126	141	155	169	184	198	212	227	241	—	—
ø25	149	165	182	197	213	229	245	261	277	293	—	—
ø32	203	224	246	267	288	309	330	352	373	394	544	650
ø40	220	241	263	284	306	327	349	371	392	414	568	680
ø50	—	378	411	444	476	509	542	575	608	641	879	1051
ø63	—	547	585	623	662	700	738	776	814	852	1125	1321
ø80	—	973	1034	1094	1154	1214	1275	1335	1395	1455	1873	2169
ø100	—	1703	1783	1863	1944	2024	2104	2185	2265	2345	2915	3323

Additional Weight

(g)

Bore size (mm)		20	25	32	40	50	63	80	100
Both ends tapped		—	—	—	6	6	19	45	45
Rod end male thread	Male thread	6	12	26	27	53	53	120	175
	Nut	4	8	17	17	32	32	49	116
Foot (Including mounting bolts)		—	—	—	154	243	320	690	1057
Rod flange (Including mounting bolts)		—	—	—	214	373	559	1056	1365
Head flange (Including mounting bolts)		—	—	—	198	348	534	1017	1309
Double clevis (Including pin, retaining rings, bolts)		—	—	—	196	393	554	1109	1887

Calculation: (Example) **CQ2D40R-20DMZ**
- Basic weight: CQ2B40R-20DZ ····· 284 g
- Additional weight: Both ends tapped ····· 6 g
  Rod end male thread ····· 44 g
  Double clevis ····· 196 g
  530 g

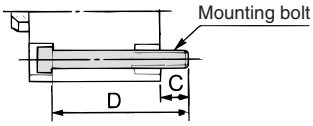
Add each weight of auto switches when auto switches are mounted.

Mounting Bolt for CQ2B/Without Auto Switch

Mounting method: Mounting bolt for through-hole mounting of the CQ2B is available as an option. Refer to the following for ordering procedures. Order the actual number of bolts that will be used.

Example) CQ-M5x35L 2 pcs.

Material: Chromium molybdenum steel
Surface treatment: Nickel plated



Cylinder model	C	D	Mounting bolt part no.
CQ2B20□-5D	7.5	35	CQ-M5 x 35L
-10D		40	x 40L
-15D		45	x 45L
-20D		50	x 50L
-25D		55	x 55L
-30D		60	x 60L
-35D		65	x 65L
-40D		70	x 70L
-45D		75	x 75L
-50D		80	x 80L
CQ2B25□-5D	9.5	40	CQ-M5 x 40L
-10D		45	x 45L
-15D		50	x 50L
-20D		55	x 55L
-25D		60	x 60L
-30D		65	x 65L
-35D		70	x 70L
-40D		75	x 75L
-45D		80	x 80L
-50D		85	x 85L
CQ2B32□-5DZ	9	40	CQ-M5 x 40L
-10DZ		45	x 45L
-15DZ		50	x 50L
-20DZ		55	x 55L
-25DZ		60	x 60L
-30DZ		65	x 65L
-35DZ		70	x 70L
-40DZ		75	x 75L
-45DZ		80	x 80L
-50DZ		85	x 85L
-75DZ		120	x 120L
-100DZ		145	x 145L

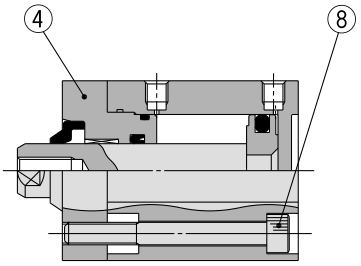
Cylinder model	C	D	Mounting bolt part no.
CQ2B40□-5DZ	7.5	35	CQ-M5 x 35L
-10DZ		40	x 40L
-15DZ		45	x 45L
-20DZ		50	x 50L
-25DZ		55	x 55L
-30DZ		60	x 60L
-35DZ		65	x 65L
-40DZ		70	x 70L
-45DZ		75	x 75L
-50DZ		80	x 80L
-75DZ		115	x 115L
-100DZ		140	x 140L
CQ2B50□-10DZ	12.5	45	CQ-M6 x 45L
-15DZ		50	x 50L
-20DZ		55	x 55L
-25DZ		60	x 60L
-30DZ		65	x 65L
-35DZ		70	x 70L
-40DZ		75	x 75L
-45DZ		80	x 80L
-50DZ		85	x 85L
-75DZ		120	x 120L
-100DZ		145	x 145L
CQ2B63□-10DZ	14.5	50	CQ-M8 x 50L
-15DZ		55	x 55L
-20DZ		60	x 60L
-25DZ		65	x 65L
-30DZ		70	x 70L
-35DZ		75	x 75L
-40DZ		80	x 80L
-45DZ		85	x 85L
-50DZ		90	x 90L
-75DZ		125	x 125L
-100DZ		150	x 150L

Cylinder model	C	D	Mounting bolt part no.
CQ2B80□-10DZ	15	55	CQ-M10 x 55L
-15DZ		60	x 60L
-20DZ		65	x 65L
-25DZ		70	x 70L
-30DZ		75	x 75L
-35DZ		80	x 80L
-40DZ		85	x 85L
-45DZ		90	x 90L
-50DZ		95	x 95L
-75DZ		130	x 130L
-100DZ		155	x 155L
CQ2B100□-10DZ	15.5	65	CQ-M10 x 65L
-15DZ		70	x 70L
-20DZ		75	x 75L
-25DZ		80	x 80L
-30DZ		85	x 85L
-35DZ		90	x 90L
-40DZ		95	x 95L
-45DZ		100	x 100L
-50DZ		105	x 105L
-75DZ		140	x 140L
-100DZ		165	x 165L

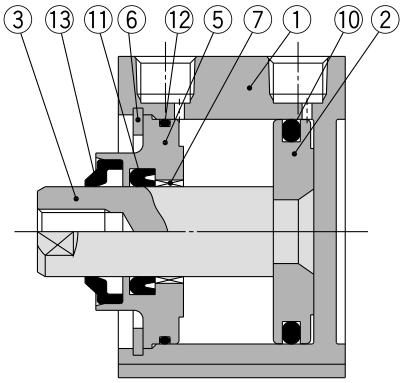
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Construction

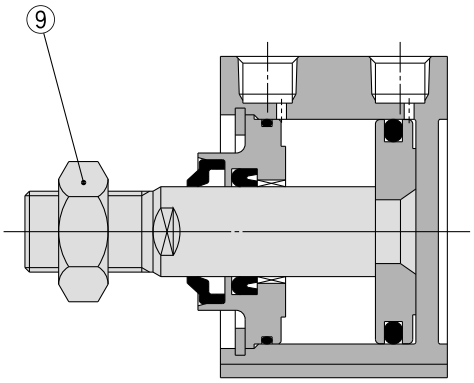
Standard (ø20 to ø32)



Standard (ø40 to ø100)



Rod end male thread



Component Parts

No.	Description	Material	Note
1	**Cylinder tube**	Aluminum alloy	Hard anodized
2	**Piston**	Aluminum alloy	Chromated
3	**Piston rod**	Stainless steel	ø20 to ø25
		Carbon steel	ø32 to ø100, Hard chrome plated
4	**Rod cover**	Aluminum alloy	ø20 to ø32, Anodized
5	**Collar**	Aluminum alloy	ø40 to ø100, Anodized
6	**Retaining ring**	Carbon tool steel	ø40 to ø100, Phosphate coated
7	**Bushing**	Oil-impregnated sintered alloy	ø20, ø25
		Bearing alloy	ø32 to ø100
8	Hexagon socket head cap screw	Chromium molybdenum steel	ø20 to ø32, Nickel plated
9	**Rod end nut**	Carbon steel	Nickel plated
10	**Piston seal**	R: NBR	
		V: FKM	
11	**Rod seal**	R: NBR	
		V: FKM	
12	**Tube gasket**	R: NBR	
		V: FKM	
13	**Rod scraper**	R: NBR	
		V: FKM	

∗ R: NBR seal (Nitrile rubber) V: FKM seal (Fluororubber)

Replacement Parts/Seal Kit

Bore size (mm)	Kit no.		Contents
	R: NBR	V: FKM	
20	CQ2B20R-PS	CQ2B20V-PS	Kits include items ⑩, ⑪, ⑫ from the table.
25	CQ2B25R-PS	CQ2B25V-PS	
32	CQ2B32R-PS	CQ2B32V-PS	
40	CQ2B40R-PS	CQ2B40V-PS	
50	CQ2B50R-PS	CQ2B50V-PS	
63	CQ2B63R-PS	CQ2B63V-PS	
80	CQ2B80R-PS	CQ2B80V-PS	
100	CQ2B100R-PS	CQ2B100V-PS	

∗ Seal kit includes ⑩, ⑪, ⑫. Order the seal kit, based on each bore size.
∗ A rod scraper cannot be replaced independently. It is press-fitted, so replace it not only with a rod cover and collar, but also with a rod cover assembly and collar assembly. Contact SMC separately for how to order them.
∗ Since the seal kit does not include a grease pack, order it separately.
Grease pack part no.: GR-S-010 (10 g)

Retaining Ring Installation/Removal

⚠Caution

1. For installation and removal, use an appropriate pair of pliers (tool for installing a type C retaining ring).
2. Even if a proper plier (tool for installing a type C retaining ring) is used, it is likely to inflict damage to a human body or peripheral equipment, as a retaining ring may be flown out of the tip of a plier (tool for installing a type C retaining ring). Be much careful with the popping of a retaining ring. Besides, be certain that a retaining ring is placed firmly into the groove of rod cover before supplying air at the time of installment.

Handling Precautions

⚠Caution

1. Before installing a cylinder, thoroughly flush out the piping to prevent dust or cutting chips from entering the cylinder. For hydraulic cylinders, use the air bleed valve to release the air inside the cylinder.
2. Eccentric loads applied to the piston rod dramatically shorten the service life. Use the piston rod by always applying a load in an axial direction.
3. Make sure not to scratch or gouge the sliding portion of the piston rod, as this could damage the seals and lead to leakage.

Handling Precautions

⚠Caution

4. When the cylinder is exposed to dust or sand, or is used in a place where liquid from the piston rod splashes, use the heavy-duty scraper (-XC4) type.
5. If there is a possibility of liquid splashing on cylinder fittings when using an air cylinder, use insert fittings, self-align fittings, steel piping, etc. Consider the compatibility of liquid components and piping materials before using.
6. When selecting seals, generally use NBR (nitrile rubber) seals with liquids that do not contain chlorine and sulfur, and use FKM (fluoro rubber) seals with liquids that contain chlorine and sulfur. However, depending on the type and the brand of liquid (such as coolant liquid) that splashes on the cylinder, the operating life of seals may be reduced dramatically.

Examples of coolant liquid
Shimiron, PA-O-5 (Daido Chemical Industry Co., Ltd.) (NBR seals)
Noritake Cool, AFG-S (Noritake Co., Ltd.) (NBR seals)
Yushiroken, S-46S (Yushiro Chemical Industry Co., Ltd.) (NBR seals)
Yushiroken, EC-50-T3 (Yushiro Chemical Industry Co., Ltd.) (NBR seals)
Yushiron Oil, No. 23 (Yushiro Chemical Industry Co., Ltd.) (FKM seals)
Daphne Cut, Hs-1 (Idemitsu Kosan Co., Ltd.) (FKM seals)

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Water Resistant: Double Acting, Single Rod
Series CDQ2
With Auto Switch



Weight

Weight

(g)

Bore size \ Stroke	5	10	15	20	25	30	35	40	45	50	75	100
ø20	130	142	155	167	179	191	204	216	228	240	—	—
ø25	182	197	213	228	244	259	275	290	306	320	—	—
ø32	263	284	305	327	348	369	390	412	433	454	561	668
ø40	293	315	336	358	379	401	422	444	465	487	598	710
ø50	—	489	522	555	588	620	653	687	720	753	925	1097
ø63	—	700	738	776	814	852	890	928	966	1004	1201	1397
ø80	—	1219	1279	1340	1400	1460	1520	1581	1641	1701	1998	2295
ø100	—	2061	2142	2222	2302	2383	2463	2543	2624	2704	3112	3520

Additional Weight

(g)

Bore size (mm)		20	25	32	40	50	63	80	100
Both ends tapped		—	—	—	6	6	19	45	45
Rod end male thread	Male thread	6	12	26	27	53	53	120	175
	Nut	4	8	17	17	32	32	49	116
Foot (Including mounting bolts)		—	—	—	154	243	320	690	1057
Rod flange (Including mounting bolts)		—	—	—	214	373	559	1056	1365
Head flange (Including mounting bolts)		—	—	—	198	348	534	1017	1309
Double clevis (Including pin, retaining rings, bolts)		—	—	—	196	393	554	1109	1887

Calculation: (Example) **CDQ2D40R-20DMZ**
- Basic weight: CDQ2B40R-20DZ ····· 358 g
- Additional weight: Both ends tapped ····· 6 g
  Rod end male thread ··· 44 g
  Double clevis ····· 196 g
  604 g

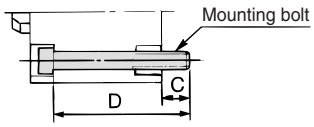
Add each weight of auto switches when auto switches are mounted.

Mounting Bolt for CDQ2B/With Auto Switch

Mounting method: Mounting bolt for through-hole mounting of the CDQ2B is available as an option. Refer to the following for ordering procedures. Order the actual number of bolts that will be used.

Example) CQ-M5x50L 2 pcs.

Material: Chromium molybdenum steel
Surface treatment: Nickel plated



Cylinder model	C	D	Mounting bolt part no.
CDQ2B20R/V-5DZ	10.5	50	CQ-M5 x 50L
-10DZ		55	x 55L
-15DZ		60	x 60L
-20DZ		65	x 65L
-25DZ		70	x 70L
-30DZ		75	x 75L
-35DZ		80	x 80L
-40DZ		85	x 85L
-45DZ		90	x 90L
-50DZ		95	x 95L
CDQ2B25R/V-5DZ	9.5	50	CQ-M5 x 50L
-10DZ		55	x 55L
-15DZ		60	x 60L
-20DZ		65	x 65L
-25DZ		70	x 70L
-30DZ		75	x 75L
-35DZ		80	x 80L
-40DZ		85	x 85L
-45DZ		90	x 90L
-50DZ		95	x 95L
CDQ2B32R/V-5DZ	9	50	CQ-M5 x 50L
-10DZ		55	x 55L
-15DZ		60	x 60L
-20DZ		65	x 65L
-25DZ		70	x 70L
-30DZ		75	x 75L
-35DZ		80	x 80L
-40DZ		85	x 85L
-45DZ		90	x 90L
-50DZ		95	x 95L
-75DZ		120	x 120L
-100DZ		145	x 145L

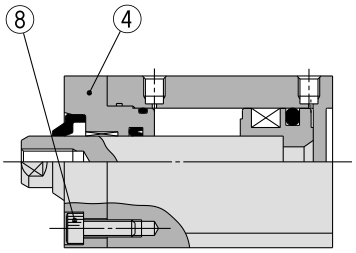
Cylinder model	C	D	Mounting bolt part no.
CDQ2B40R/V-5DZ	7.5	45	CQ-M5 x 45L
-10DZ		50	x 50L
-15DZ		55	x 55L
-20DZ		60	x 60L
-25DZ		65	x 65L
-30DZ		70	x 70L
-35DZ		75	x 75L
-40DZ		80	x 80L
-45DZ		85	x 85L
-50DZ		90	x 90L
-75DZ		115	x 115L
-100DZ		140	x 140L
CDQ2B50R/V-10DZ	12.5	55	CQ-M6 x 55L
-15DZ		60	x 60L
-20DZ		65	x 65L
-25DZ		70	x 70L
-30DZ		75	x 75L
-35DZ		80	x 80L
-40DZ		85	x 85L
-45DZ		90	x 90L
-50DZ		95	x 95L
-75DZ		120	x 120L
-100DZ		145	x 145L
CDQ2B63R/V-10DZ	14.5	60	CQ-M8 x 60L
-15DZ		65	x 65L
-20DZ		70	x 70L
-25DZ		75	x 75L
-30DZ		80	x 80L
-35DZ		85	x 85L
-40DZ		90	x 90L
-45DZ		95	x 95L
-50DZ		100	x 100L
-75DZ		125	x 125L
-100DZ		150	x 150L

Cylinder model	C	D	Mounting bolt part no.
CDQ2B80R/V-10DZ	15	65	CQ-M10 x 65L
-15DZ		70	x 70L
-20DZ		75	x 75L
-25DZ		80	x 80L
-30DZ		85	x 85L
-35DZ		90	x 90L
-40DZ		95	x 95L
-45DZ		100	x 100L
-50DZ		105	x 105L
-75DZ		130	x 130L
-100DZ		155	x 155L
CDQ2B100R/V-10DZ	15.5	75	CQ-M10 x 75L
-15DZ		80	x 80L
-20DZ		85	x 85L
-25DZ		90	x 90L
-30DZ		95	x 95L
-35DZ		100	x 100L
-40DZ		105	x 105L
-45DZ		110	x 110L
-50DZ		115	x 115L
-75DZ		140	x 140L
-100DZ		165	x 165L

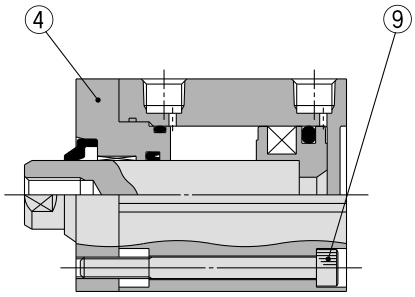
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Construction

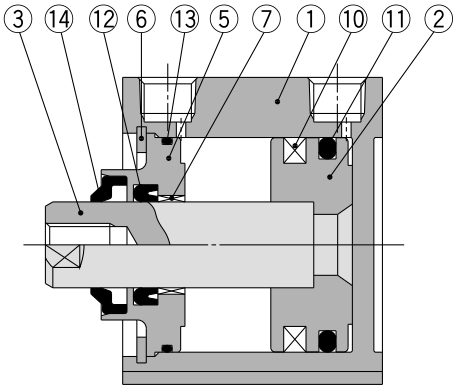
ø20, ø25



ø32



ø40 to ø100



Component Parts

No.	Description	Material	Note
1	**Cylinder tube**	Aluminum alloy	Hard anodized
2	**Piston**	Aluminum alloy	Chromated
3	**Piston rod**	Stainless steel	ø20 to ø25
		Carbon steel	ø32 to ø100, Hard chrome plated
4	**Rod cover**	Aluminum alloy	ø20 to ø32, Anodized
5	**Collar**	Aluminum alloy	ø40 to ø100, Anodized
6	**Retaining ring**	Carbon tool steel	Phosphate coated
7	**Bushing**	Oil-impregnated sintered alloy	ø20, ø25
		Bearing alloy	ø32 to ø100
8	Hexagon socket head cap screw	Chromium molybdenum steel	ø20 to ø25, Nickel plated
9	Hexagon socket head cap screw	Chromium molybdenum steel	ø32, Nickel plated
10	**Magnet**	—	
11	**Piston seal**	R: NBR	
		V: FKM	
12	**Rod seal**	R: NBR	
		V: FKM	
13	**Tube gasket**	R: NBR	
		V: FKM	
14	**Rod scraper**	R: NBR	
		V: FKM	

∗ R: NBR seal (Nitrile rubber)
V: FKM seal (Fluororubber)

Replacement Parts/Seal Kit

Bore size (mm)	Kit no.		Contents
	R: NBR	V: FKM	
20	CQ2B20R-PS	CQ2B20V-PS	Kits include items ⑪, ⑫, ⑬ from the table.
25	CQ2B25R-PS	CQ2B25V-PS	
32	CQ2B32R-PS	CQ2B32V-PS	
40	CQ2B40R-PS	CQ2B40V-PS	
50	CQ2B50R-PS	CQ2B50V-PS	
63	CQ2B63R-PS	CQ2B63V-PS	
80	CQ2B80R-PS	CQ2B80V-PS	
100	CQ2B100R-PS	CQ2B100V-PS	

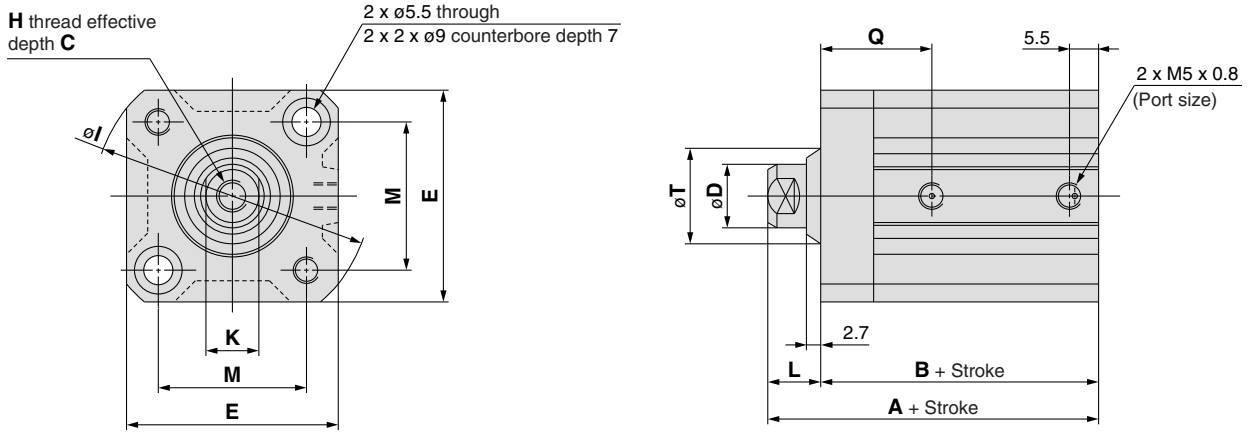
∗ Seal kit includes ⑪, ⑫, ⑬. Order the seal kit, based on each bore size.
∗ A rod scraper cannot be replaced independently. It is press-fitted, so replace it not only with a rod cover and collar, but also with a rod cover assembly and collar assembly. Contact SMC separately for how to order them.
∗ Since the seal kit does not include a grease pack, order it separately.
Grease pack part no.: GR-S-010 (10 g)

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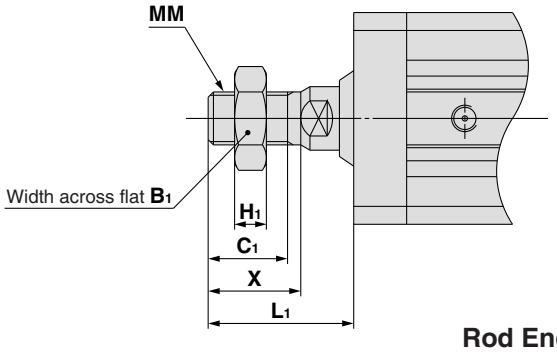
Dimensions

ø20, ø25/Without Auto Switch

Standard (Through-hole): CQ2B



Rod end male thread



Rod End Male Thread (mm)

Bore size (mm)	B_1	C_1	H_1	L_1	MM	X
20	13	12	5	23.5	M8 x 1.25	14
25	17	15	6	27.5	M10 x 1.25	17.5

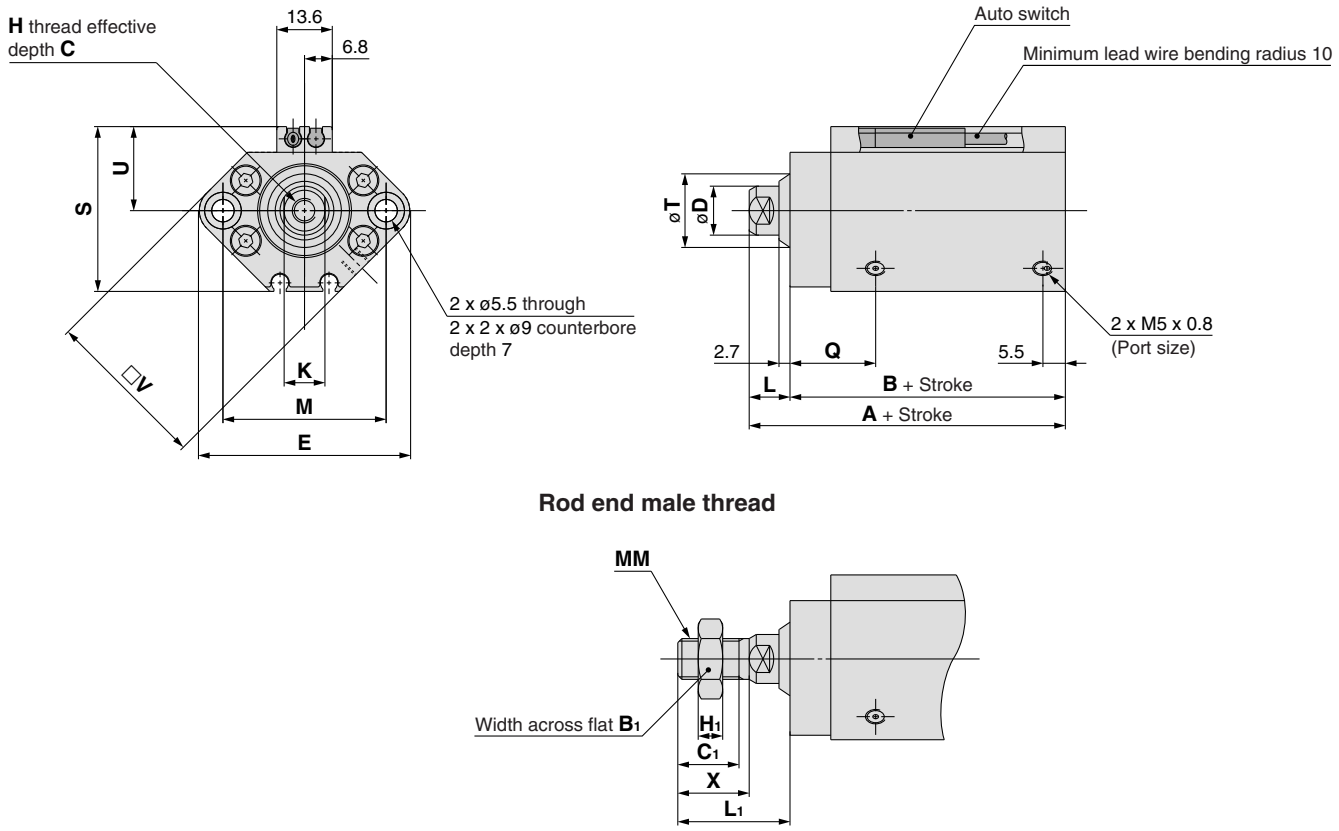
Standard (mm)

Bore size (mm)	Stroke range (mm)	A	B	C	D	E	H	I	K	L	M	Q	T
20	5 to 50	39	29.5	7	10	36	M5 x 0.8	47	8	9.5	25.5	19	16.1
25	5 to 50	42.5	32.5	12	12	40	M6 x 1.0	52	10	10	28	21	18.1

∗ For details about the rod end nut and accessory brackets, refer to page 19.
∗ Refer to page 157 for the calculation on the longitudinal dimension of intermediate strokes.

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Standard (Through-hole): CDQ2B



Rod end male thread

Rod End Male Thread (mm)

Bore size (mm)	B_1	C_1	H_1	L_1	MM	X
20	13	12	5	23.5	M8 x 1.25	14
25	17	15	6	27.5	M10 x 1.25	17.5

Standard For auto switch proper mounting position and its mounting height, refer to pages 169 to 175. (mm)

Bore size (mm)	Stroke range (mm)	A	B	C	D	E	H	K	L	M	Q	S	T	U	V
20	5 to 50	51	41.5	7	10	47	M5 x 0.8	8	9.5	36	20.5	35.5	16.1	18	36
25	5 to 50	52.5	42.5	12	12	52	M6 x 1.0	10	10	40	21	40.5	18.1	21	40

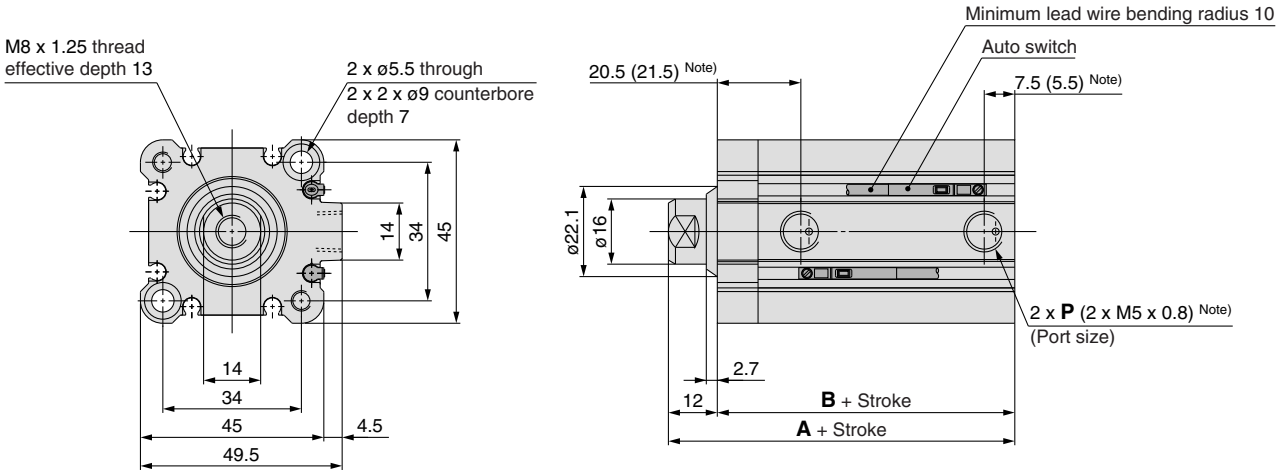
∗ For details about the rod end nut and accessory brackets, refer to page 19.
∗ Refer to page 157 for the calculation on the longitudinal dimension of intermediate strokes.

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Dimensions

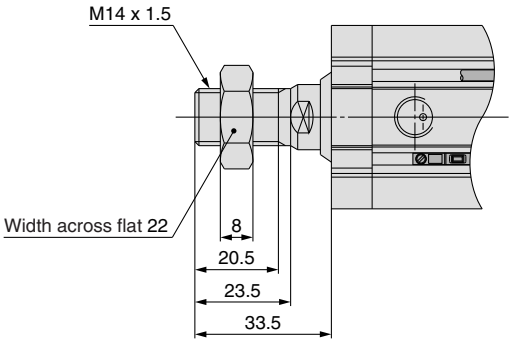
ø32/With Auto Switch

(In the case of without auto switches, the A, B dimensions will be only changed. Refer to the dimension table.)



Rod end male thread

Note) ( ): Without auto switch, 5 mm strokes



(mm)

Stroke range (mm)	Without auto switch		With auto switch		P		
	A	B	A	B	—	TN	TF
5 to 50	45	33	55	43	Rc1/8	NPT1/8	G1/8
75, 100	55	43					

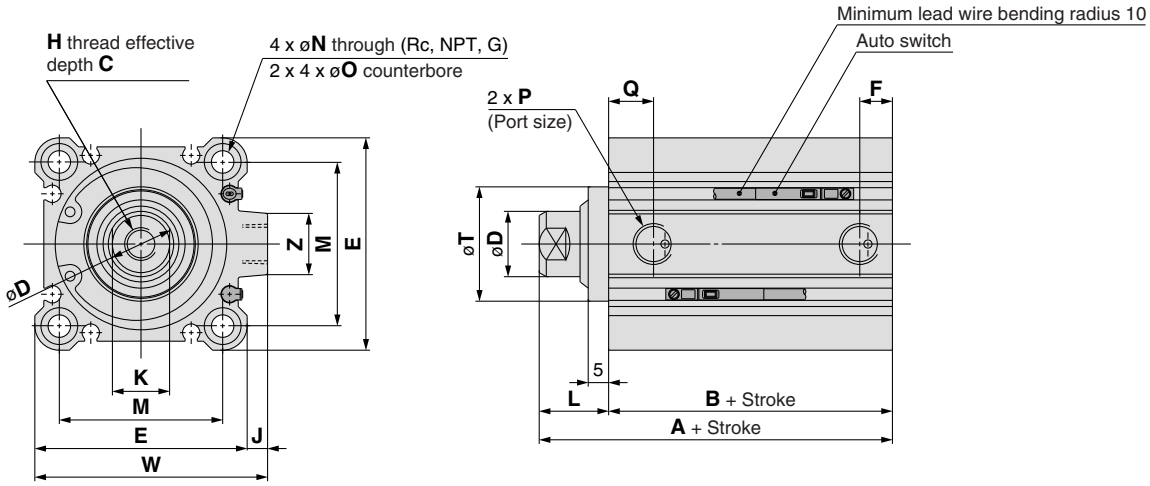
* For details about the rod end nut and accessory brackets, refer to page 19.
* Refer to page 157 for the calculation on the longitudinal dimension of intermediate strokes.

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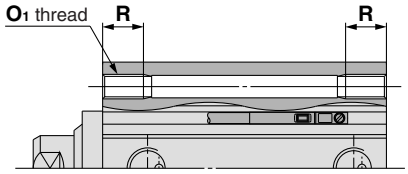
ø40, ø50/With Auto Switch

(In the case of without auto switches, the A, B dimensions will be only changed. Refer to the dimension table.)

Standard (Through-hole): CQ2B/CDQ2B



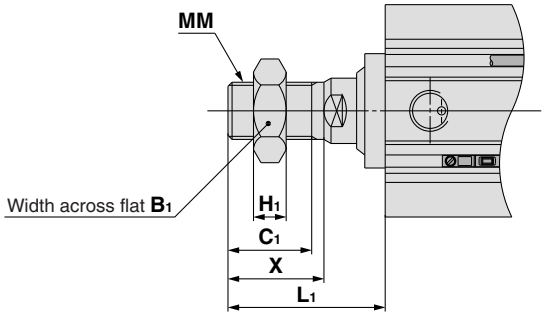
Both ends tapped: CQ2A/CDQ2A



Both Ends Tapped (mm)

Bore size (mm)	O_1	R
40	M6 x 1.0	10
50	M8 x 1.25	14

Rod end male thread



Rod End Male Thread (mm)

Bore size (mm)	B_1	C_1	H_1	L_1	MM	X
40	22	20.5	8	38.5	M14 x 1.5	23.5
50	27	26	11	43.5	M18 x 1.5	28.5

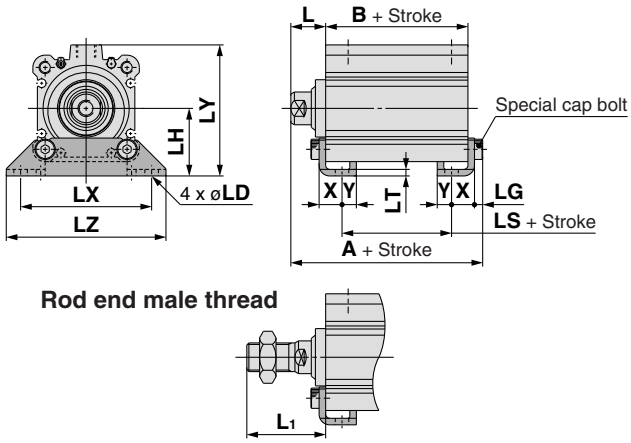
Standard For auto switch proper mounting position and its mounting height, refer to pages 169 to 175. (mm)

Bore size (mm)	Stroke range (mm)	Without auto switch		With auto switch		C	D	E	F	H	J	K	L	M	N	O	P	Q	T	W	Z
		A	B	A	B																
40	5 to 50	46.5	29.5	56.5	39.5	13	16	52	8	M8 x 1.25	5	14	17	40	5.5	9 depth 7	1/8	11	28	57	15
	75, 100	56.5	39.5																		
50	10 to 50	48.5	30.5	58.5	40.5	15	20	64	10.5	M10 x 1.5	7	17	18	50	6.6	11 depth 8	1/4	10.5	35	71	19
	75, 100	58.5	40.5																		

Note 1) For details about the rod end nut and accessory brackets, refer to page 19.
Note 2) Refer to page 157 for the calculation on the longitudinal dimension of intermediate strokes.

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Foot: CQ2L/CDQ2L



Rod end male thread

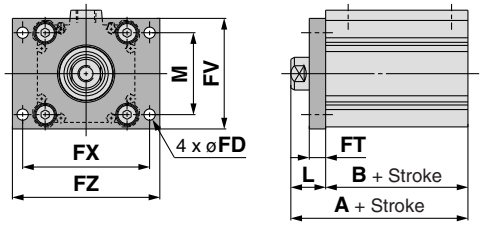
Foot (mm)

Bore size (mm)	Stroke range (mm)	Without auto switch A	B	LS	With auto switch A	B	LS	L	L1	LD
40	5 to 50	53.7	29.5	13.5	63.7	39.5	23.5	17	38.5	6.6
	75, 100	63.7	39.5	23.5						
50	10 to 50	56.7	30.5	7.5	66.7	40.5	17.5	18	43.5	9
	75, 100	66.7	40.5	17.5						

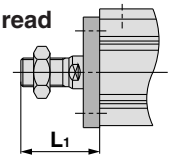
Bore size (mm)	LG	LH	LT	LX	LY	LZ	X	Y
40	4	33	3.2	64	64	78	11.2	7
50	5	39	3.2	79	78	95	14.7	8

Foot bracket material: Carbon steel
Surface treatment: Nickel plated

Rod flange: CQ2F/CDQ2F



Rod end male thread



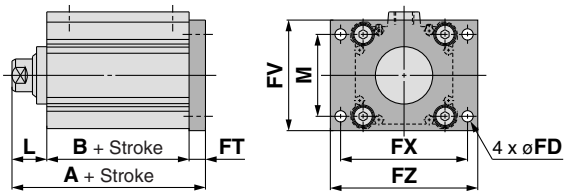
Rod Flange (mm)

Bore size (mm)	Stroke range (mm)	Without auto switch A	B	With auto switch A	B	FD	FT	FV	FX	FZ
40	5 to 50	46.5	29.5	56.5	39.5	5.5	8	54	62	72
	75, 100	56.5	39.5							
50	10 to 50	48.5	30.5	58.5	40.5	6.6	9	67	76	89
	75, 100	58.5	40.5							

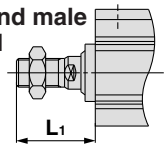
Bore size (mm)	L	L1	M
40	17	38.5	40
50	18	43.5	50

Flange bracket material: Carbon steel
Surface treatment: Nickel plated

Head flange: CQ2G/CDQ2G



Rod end male thread



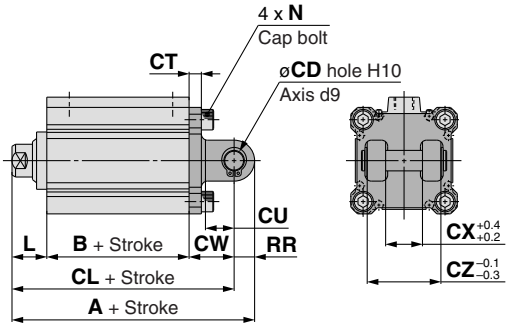
Head Flange (mm)

Bore size (mm)	Stroke range (mm)	Without auto switch A	With auto switch A
40	5 to 50	54.5	64.5
	75, 100	64.5	
50	10 to 50	57.5	67.5
	75, 100	67.5	

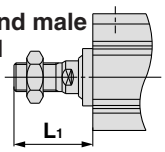
Flange bracket material: Carbon steel
Surface treatment: Nickel plated

∗ The dimensions except A are the same as those of the rod flange.

Double clevis: CQ2D/CDQ2D



Rod end male thread



Double Clevis (mm)

Bore size (mm)	Stroke range (mm)	Without auto switch A	B	CL	With auto switch A	B	CL	CD	CT	CU
40	5 to 50	78.5	29.5	68.5	88.5	39.5	78.5	10	6	14
	75, 100	88.5	39.5	78.5						
50	10 to 50	90.5	30.5	76.5	100.5	40.5	86.5	14	7	20
	75, 100	100.5	40.5	86.5						

Bore size (mm)	CW	CX	CZ	L	L1	N	RR
40	22	18	36	17	38.5	M6 x 1.0	10
50	28	22	44	18	43.5	M8 x 1.25	14

Double clevis bracket material: Cast iron
Surface treatment: Painted

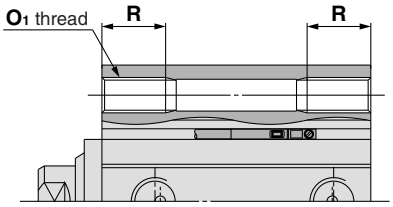
∗ For details about the rod end nut and accessory brackets, refer to page 19.
∗ Double clevis pin and retaining rings are included.

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ø63 to ø100/With Auto Switch

(In the case of without auto switches, the A, B dimensions will be only changed. Refer to the dimension table.)

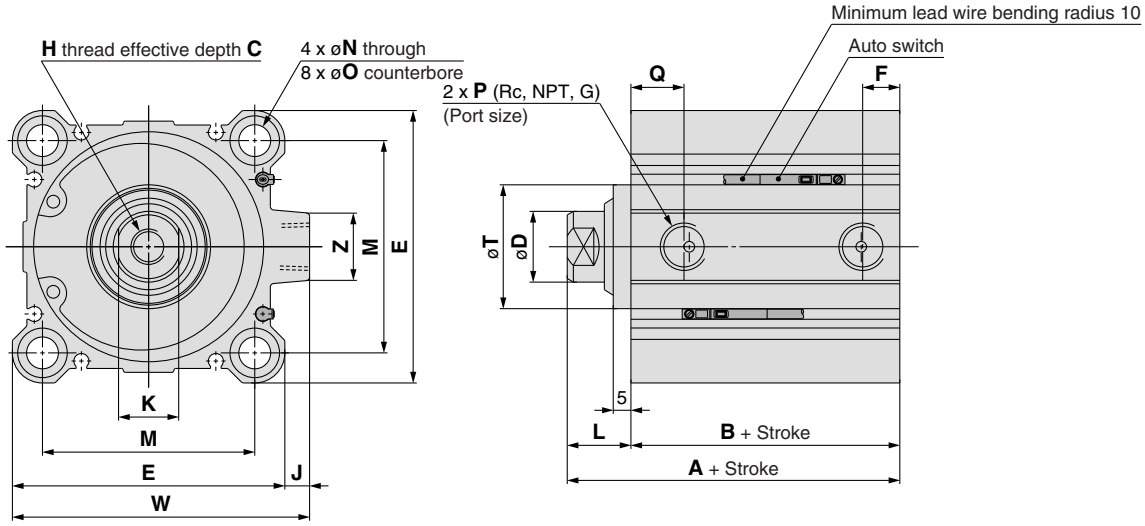
Both ends tapped: CQ2A/CDQ2A



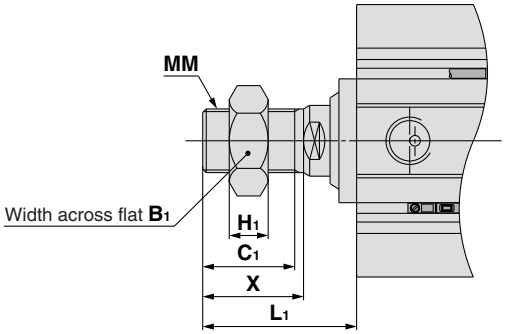
Both Ends Tapped (mm)

Bore size (mm)	O_1	R
63	M10 x 1.5	18
80	M12 x 1.75	22
100	M12 x 1.75	22

Standard (Through-hole): CQ2B/CDQ2B



Rod end male thread



Rod End Male Thread (mm)

Bore size (mm)	B_1	C_1	H_1	L_1	MM	X
63	27	26	11	43.5	M18 x 1.5	28.5
80	32	32.5	13	53.5	M22 x 1.5	35.5
100	41	32.5	16	53.5	M26 x 1.5	35.5

Standard For auto switch proper mounting position and its mounting height, refer to pages 169 to 175. (mm)

Bore size (mm)	Stroke range (mm)	Without auto switch A	Without auto switch B	With auto switch A	With auto switch B	C	D	E	F	H	J	K	L	M	N	O	P	Q	T
63	10 to 50	54	36	64	46	15	20	77	10.5	M10 x 1.5	7	17	18	60	9	14 depth 10.5	1/4	15	35
	75, 100	64	46																
80	10 to 50	63.5	43.5	73.5	53.5	21	25	98	12.5	M16 x 2.0	6	22	20	77	11	17.5 depth 13.5	3/8	16	43
	75, 100	73.5	53.5																
100	10 to 50	75	53	85	63	27	30	117	13	M20 x 2.5	6.5	27	22	94	11	17.5 depth 13.5	3/8	23	59
	75, 100	85	63																

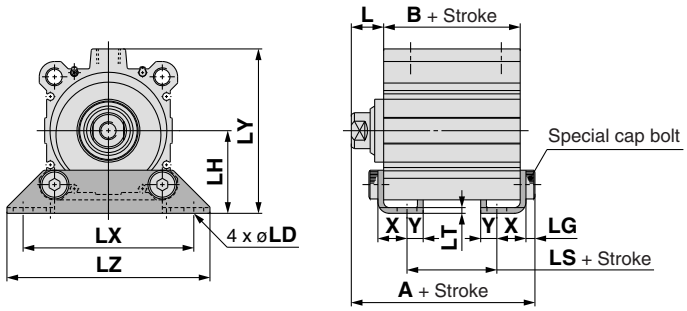
(mm)

Bore size (mm)	W	Z
63	84	19
80	104	25
100	123.5	25

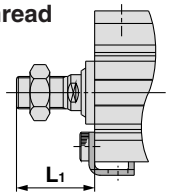
∗ For details about the rod end nut and accessory brackets, refer to page 19.
Note) Refer to page 157 for the calculation on the longitudinal dimension of intermediate strokes.

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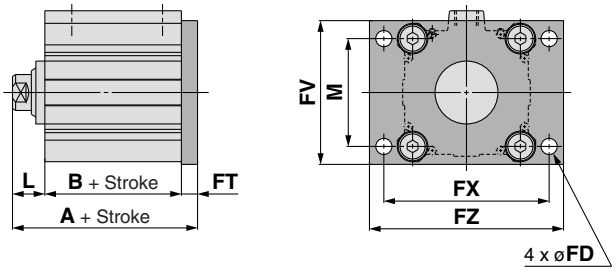
Foot: CQ2L/CDQ2L



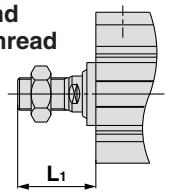
Rod end male thread



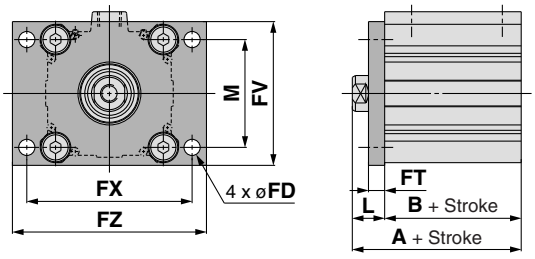
Head flange: CQ2G/CDQ2G



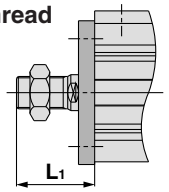
Rod end male thread



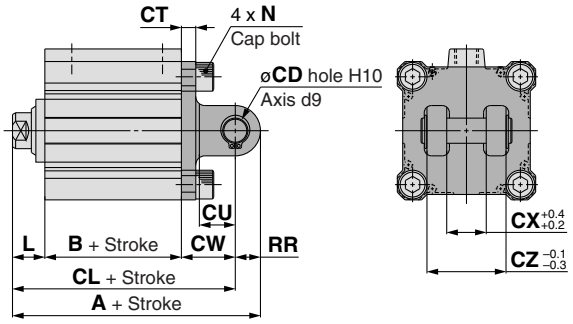
Rod flange: CQ2F/CDQ2F



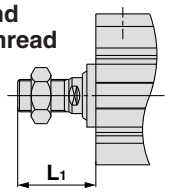
Rod end male thread



Double clevis: CQ2D/CDQ2D



Rod end male thread



Foot

(mm)

Bore size (mm)	Stroke range (mm)	Without auto switch A	B	LS	With auto switch A	B	LS	L	L1	LD	LG	LH	LT
63	10 to 50	62.2	36	10	72.2	46	20	18	43.5	11	5	46	3.2
	75, 100	72.2	46	20									
80	10 to 50	75	43.5	13.5	85	53.5	23.5	20	53.5	13	7	59	4.5
	75, 100	85	53.5	23.5									
100	10 to 50	88	53	19	98	63	29	22	53.5	13	7	71	6
	75, 100	98	63	29									

Bore size (mm)	Stroke range (mm)	LX	LY	LZ	X	Y
63	10 to 50	95	91.5	113	16.2	9
	75, 100					
80	10 to 50	118	114	140	19.5	11
	75, 100					
100	10 to 50	137	136	162	23	12.5
	75, 100					

Foot bracket material: Carbon steel
Surface treatment: Nickel plated

Rod Flange

(mm)

Bore size (mm)	Stroke range (mm)	Without auto switch A	B	With auto switch A	B	FD	FT	FV	FX	FZ	L	L1	M
63	10 to 50	54	36	64	46	9	9	80	92	108	18	43.5	60
	75, 100	64	46										
80	10 to 50	63.5	43.5	73.5	53.5	11	11	99	116	134	20	53.5	77
	75, 100	73.5	53.5										
100	10 to 50	75	53	85	63	11	11	117	136	154	22	53.5	94
	75, 100	85	63										

Flange bracket material: Carbon steel
Surface treatment: Nickel plated

Head Flange

(mm)

Bore size (mm)	Stroke range (mm)	Without auto switch A	With auto switch A
63	10 to 50	63	73
	75, 100	73	
80	10 to 50	74.5	84.5
	75, 100	84.5	
100	10 to 50	86	96
	75, 100	96	

∗ The dimensions except A are the same as those of the rod flange.

Flange bracket material: Carbon steel
Surface treatment: Nickel plated

Double Clevis

(mm)

Bore size (mm)	Stroke range (mm)	Without auto switch A	B	CL	With auto switch A	B	CL	CD	CT	CU	CW	CX
63	10 to 50	98	36	84	108	46	94	14	8	20	30	22
	75, 100	108	46	94								
80	10 to 50	119.5	43.5	101.5	129.5	53.5	111.5	18	10	27	38	28
	75, 100	129.5	53.5	111.5								
100	10 to 50	142	53	120	152	63	130	22	13	31	45	32
	75, 100	152	63	130								

Bore size (mm)	Stroke range (mm)	CZ	L	L1	N	RR
63	10 to 50	44	18	43.5	M10 x 1.5	14
	75, 100					
80	10 to 50	56	20	53.5	M12 x 1.75	18
	75, 100					
100	10 to 50	64	22	53.5	M12 x 1.75	22
	75, 100					

Double clevis bracket material: Cast iron
Surface treatment: Painted

∗ For details about the rod end nut and accessory brackets, refer to page 19.
∗ Double clevis pin and retaining rings are included.

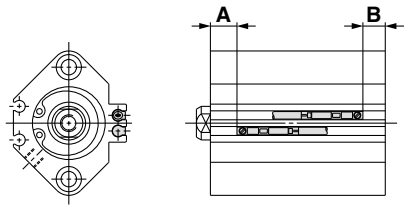
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1 Auto Switch Proper Mounting Position (Detection at Stroke End) and its Mounting Height

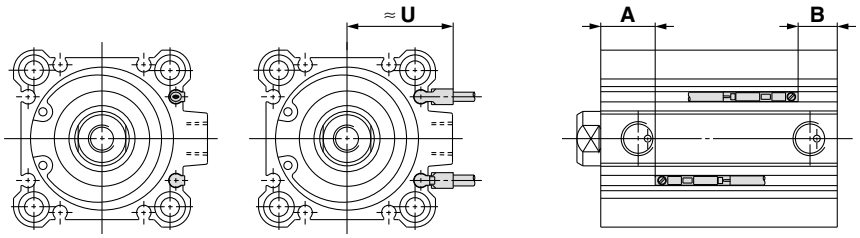
Applicable Cylinder Series: CDQ2, CDQ2W, CDQ2□□□-□S/-□T (Single acting), CDQ2, CDQ2W (Large bore size), CDQ2K, CDQ2KW (Non-rotating rod), CDQ2 (Long stroke), CDQ2□S (Anti-lateral load), CDQ2□R/□V (Water resistant)

D-A9□
D-M9□
D-M9□W
D-M9□AL
D-A9□V
D-M9□V
D-M9□WV
D-M9□AVL

ø12 to ø25

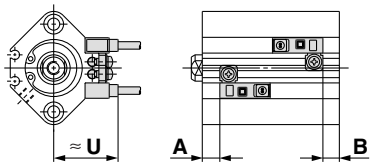


ø32 to ø200

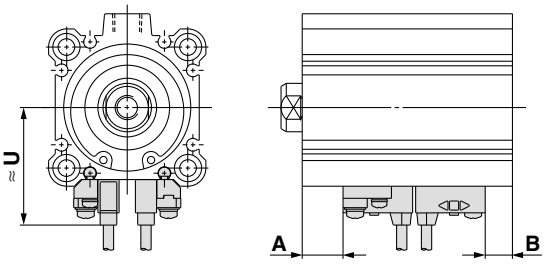


D-A7□
D-A80
D-A7□H
D-A80H
D-F7□
D-J79
D-F7□W
D-J79W
D-F79F
D-F7NTL
D-F7BAL
D-A73C
D-A80C
D-J79C
D-A79W
D-F7□WV
D-F7□V
D-F7BAVL

ø12 to ø25

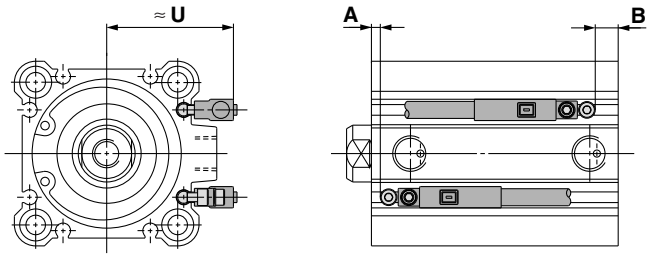


ø32 to ø160



D-P3DW□

ø32 to ø100



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Auto Switch Proper Mounting Position

Applicable Cylinder Series: CDQ2 (Double acting, Single rod)

(mm)

Auto switch model / Bore size	D-A9□ D-A9□V		D-M9□ D-M9□V D-M9□W D-M9□WV D-M9□AL D-M9□AVL		D-A73 D-A80		D-A72/A7□H/A80H D-A73C/A80C/F7□ D-F79F/J79/F7□V D-J79C/F7□W D-J79W/F7□WV D-F7BAVL/F7BAL		D-F7NTL		D-A79W		D-P3DW□	
	A	B	A	B	A	B	A	B	A	B	A	B	A	B
12	2	3	6	7	4.5	5.5	5	6	10	11	2	3	—	—
16	5	2.5	9	6.5	7.5	5	8	5.5	13	10.5	5	2.5	—	—
20	5	3.5	9	7.5	7.5	6	8	6.5	13	11.5	5	3.5	—	—
25	5.5	4	9.5	8	8	6.5	8.5	7	13.5	12	5.5	4	—	—
32	8	5	12	9	9	6	9.5	6.5	14.5	11.5	6.5	3.5	2.5	0
40	12	7.5	16	11.5	13	8.5	13.5	9	18.5	14	10.5	6	6.5	2
50	10	10.5	14	14.5	11	11.5	11.5	12	16.5	17	8.5	9	4.5	4.5
63	12.5	13.5	16.5	17.5	13.5	14.5	14	15	19	20	11	12	7	7.5
80	15.5	18	19.5	22	16.5	19	17	19.5	22	24.5	14	16.5	10	12
100	20	23	24	27	21	24	21.5	24.5	26.5	29.5	18.5	21.5	14.5	17.5

Applicable Cylinder Series: CDQ2W (Double acting, Double rod)

(mm)

Auto switch model / Bore size	D-A9□ D-A9□V		D-M9□ D-M9□V D-M9□W D-M9□WV D-M9□AL D-M9□AVL		D-A73 D-A80		D-A72/A7□H/A80H D-A73C/A80C/F7□ D-F79F/J79/F7□V D-J79C/F7□W D-J79W/F7□WV D-F7BAVL/F7BAL		D-F7NTL		D-A79W		D-P3DW□	
	A	B	A	B	A	B	A	B	A	B	A	B	A	B
12	2	7.5	6	11.5	4.5	10	5	10.5	10	15.5	2	7.5	—	—
16	5	8	9	12	7.5	10.5	8	11	13	16	5	8	—	—
20	5	10	9	14	7.5	12.5	8	13	13	18	5	10	—	—
25	5.5	10.5	9.5	14.5	8	13	8.5	13.5	13.5	18.5	5.5	10.5	—	—
32	8	12.5	12	16.5	9	13.5	9.5	14	14.5	19	6.5	11	2.5	7
40	12	18	16	22	13	19	13.5	19.5	18.5	24.5	10.5	16.5	6.5	12.5
50	10	20.5	14	24.5	11	21.5	11.5	22	16.5	27	8.5	19	4.5	14.5
63	12.5	19.5	16.5	23.5	13.5	20.5	14	21	19	26	11	18	7	13.5
80	15.5	25.5	19.5	29.5	16.5	26.5	17	27	22	32	14	24	10	19.5
100	20	30.5	24	34.5	21	31.5	21.5	32	26.5	37	18.5	29	14.5	25

Applicable Cylinder Series: CDQ2□□□-□S/-□T (Single acting)

(mm)

Auto switch model / Bore size	D-A9□ D-A9□V		D-M9□ D-M9□V D-M9□W D-M9□WV D-M9□AL D-M9□AVL		D-A73 D-A80		D-A72/A7□H/A80H D-A73C/A80C/F7□ D-F79F/J79/F7□V D-J79C/F7□W D-J79W/F7□WV D-F7BAVL/F7BAL		D-F7NTL		D-A79W	
	A	B	A	B	A	B	A	B	A	B	A	B
12	2	3 (7.5)	6	7 (11.5)	4.5	5.5 (10)	5	6 (10.5)	10	11 (15.5)	2	3 (7.5)
16	5 (3)	2.5 (4.5)	9 (7)	6.5 (8.5)	7.5 (5.5)	5 (7)	8 (6)	5.5 (7.5)	13 (11)	10.5 (12.5)	5 (3)	2.5 (4.5)
20	5	3.5	9	7.5	7.5	6	8	6.5	13	11.5	5	3.5
25	5.5	4	9.5	8	8	6.5	8.5	7	13.5	12	5.5	4
32	8	5	12	9	9	6	9.5	6.5	14.5	11.5	6.5	3.5
40	12	7.5	16	11.5	13	8.5	13.5	9	18.5	14	10.5	6
50	10	10.5	14	14.5	11	11.5	11.5	12	16.5	17	8.5	9

( ): Spring extend type

Note) Adjust the auto switch after confirming the operating conditions in the actual setting.

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1 Auto Switch Proper Mounting Position (Detection at Stroke End) and its Mounting Height

Auto Switch Proper Mounting Position

Applicable Cylinder Series: CDQ2, CDQ2W (Large bore size)

(mm)

Auto switch model / Bore size	D-A9□ D-A9□V		D-M9□ D-M9□V D-M9□W D-M9□WV D-M9□AL D-M9□AVL		D-A73 D-A80		D-A72/A7□H/A80H D-A73C/A80C D-F7□/F7□V D-F79F/F7□W D-F7□WV/J79 D-J79W/J79C D-F7BAL D-F7BAVL		D-A79W		D-F7NTL	
	A	B	A	B	A	B	A	B	A	B	A	B
125	30	30	34	34	32.5	32.5	33	33	30	30	38	38
140	30	30	34	34	32.5	32.5	33	33	30	30	38	38
160	34	34	38	38	36.5	36.5	37	37	34	34	42	42
180	40.5	40.5	44.5	44.5	—	—	—	—	—	—	—	—
200	43.5	43.5	47.5	47.5	—	—	—	—	—	—	—	—

Applicable Cylinder Series: CDQ2 (Long stroke)

(mm)

Auto switch model / Bore size	D-A9□ D-A9□V		D-M9□ D-M9□V D-M9□W D-M9□WV D-M9□AL D-M9□AVL		D-A73 D-A80		D-A72/A7□H/A80H D-A73C/A80C/F7□ D-F79F/J79/F7□V D-J79C/F7□W D-J79W/F7□WV D-F7BAVL/F7BAL		D-F7NTL		D-A79W		D-P3DW□	
	A	B	A	B	A	B	A	B	A	B	A	B	A	B
32	8.5	16.5	12.5	20.5	9.5	17.5	10	18	15	23	7	15	3	11
40	12	22.5	16	26.5	13	23.5	13.5	24	18.5	29	10.5	21	6.5	17
50	10	25.5	14	29.5	11	26.5	11.5	27	16.5	32	8.5	24	4.5	19.5
63	12.5	24.5	16.5	28.5	13.5	25.5	14	26	19	31	11	23	7	18.5
80	15.5	30.5	19.5	34.5	16.5	31.5	17	32	22	37	14	29	10	24.5
100	18.5	37	22.5	41	19.5	38	20	38.5	25	43.5	17	35.5	13	31

Applicable Cylinder Series: CDQ2K (Non-rotating rod)

(mm)

Auto switch model / Bore size	D-A9□ D-A9□V		D-M9□ D-M9□V D-M9□W D-M9□WV D-M9□AL D-M9□AVL		D-A73 D-A80		D-A72/A7□H/A80H D-A73C/A80C/F7□ D-F79F/J79/F7□V D-J79C/F7□W D-J79W/F7□WV D-F7BAVL/F7BAL		D-F7NTL		D-A79W		D-P3DW□	
	A	B	A	B	A	B	A	B	A	B	A	B	A	B
12	7	3	11	7	9.5	5.5	10	6	15	11	7	3	—	—
16	10	2.5	14	6.5	12.5	5	13	5.5	18	10.5	10	2.5	—	—
20	13	3.5	17	7.5	15.5	6	16	6.5	21	11.5	13	3.5	—	—
25	13.5	4	17.5	8	16	6.5	16.5	7	21.5	12	13	4	—	—
32	17	5	21	9	18	6	18.5	6.5	23.5	11.5	15.5	3.5	11.5	0
40	12	7.5	16	11.5	13	8.5	13.5	9	18.5	14	10.5	6	6.5	2
50	10	10.5	14	14.5	11	11.5	11.5	12	16.5	17	8.5	9	4.5	4.5
63	12.5	13.5	16.5	17.5	13.5	14.5	14	15	19	20	11	12	7	7.5

Applicable Cylinder Series: CDQ2KW

(mm)

Auto switch model / Bore size	D-A9□ D-A9□V		D-M9□ D-M9□V D-M9□W D-M9□WV D-M9□AL D-M9□AVL		D-A73 D-A80		D-A72/A7□H/A80H D-A73C/A80C/F7□ D-F79F/J79/F7□V D-J79C/F7□W D-J79W/F7□WV D-F7BAVL/F7BAL		D-F7NTL		D-A79W		D-P3DW□	
	A	B	A	B	A	B	A	B	A	B	A	B	A	B
12	7.5	7.5	11.5	11.5	9.5	10	10	10.5	15	15.5	7.5	7.5	—	—
16	10	8	14	12	12.5	10.5	13	11	18	16	10	8	—	—
20	13	10	17	14	15.5	12.5	16	13	21	18	13	10	—	—
25	13.5	10.5	17.5	14.5	16	13	16.5	13.5	21.5	18.5	13.5	10.5	—	—
32	17	12.5	21	16.5	18	13.5	18.5	14	23.5	19	15.5	11	11.5	7
40	12	18	16	22	13	19	13.5	19.5	18.5	24.5	10.5	16.5	6.5	12.5
50	10	20.5	14	24.5	11	21.5	11.5	22	16.5	27	8.5	19	4.5	14.5
63	12.5	19.5	16.5	23.5	13.5	20.5	14	21	19	26	11	18	7	13.5

Note) Adjust the auto switch after confirming the operating conditions in the actual setting.

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Applicable Cylinder Series: CDQ2□S (Anti-lateral load)

(mm)

Auto switch model / Bore size	D-A9□ D-A9□V		D-M9□ D-M9□V D-M9□W D-M9□WV D-M9□AL D-M9□AVL		D-A73 D-A80		D-A72/A7□H/A80H D-A73C/A80C/F7□ D-F79F/J79/F7□V D-J79C/F7□W D-J79W/F7□WV D-F7BAVL/F7BAL		D-F7NTL		D-A79W		D-P3DW□	
	A	B	A	B	A	B	A	B	A	B	A	B	A	B
32	14	9	18	13	15	10	15.5	10.5	20.5	15.5	12.5	7.5	8	3.5
40	17.5	12	21.5	16	18.5	13	19	13.5	24	18.5	16	10.5	11.5	6.5
50	15	15.5	19	19.5	16	16.5	16.5	17	21.5	22	13.5	14	9.5	9.5
63	17.5	18.5	21.5	22.5	18.5	19.5	19	20	24	25	16	17	12	12.5
80	20.5	23	24.5	27	21.5	24	22	24.5	27	29.5	19	21.5	15	17
100	23.5	29.5	27.5	33.5	24.5	30.5	25	31	30	36	22	28	18	23.5

Note) Adjust the auto switch after confirming the operating conditions in the actual setting.

Applicable Cylinder Series: CDQ2□R/□V (Water resistant)

(mm)

Auto switch model / Bore size	D-M9□AL D-M9□AVL		D-F7BAL D-F7BAVL	
	A	B	A	B
20	19	7.5	18	6.5
25	19.5	8	18	7
32	22	9	19.5	6.5
40	16	11.5	13.5	9
50	14	14.5	11.5	12
63	16.5	17.5	14	15
80	19.5	22	17	19.5
100	24	27	21.5	24.5

Note) Adjust the auto switch after confirming the operating conditions in the actual setting.

Auto Switch Mounting Height

Applicable Cylinder Series: CDQ2, CDQ2W, CDQ2□□□-□S/-□T (Single acting), CDQ2K, CDQ2KW (Non-rotating rod), CDQ2 (Long stroke), CDQ2□S (Anti-lateral load), CDQ2□R/□V (Water resistant)

(mm)

Auto switch model / Bore size	D-M9□V	D-A9□V	D-F7□/J79 D-F7□W/J79W D-F7BAL D-F79F/F7NTL D-A7□H/A80H	D-F7□V D-F7□WV	D-J79C	D-A7□ D-A80	D-A73C D-A80C	D-A79W	D-P3DW□
	U	U	U	U	U	U	U	U	U
12	21.5	19	21.5	23.5	26.5	21	27.5	24.5	—
16	22.5	20	22.5	24.5	27.5	22	28.5	25.5	—
20	25	23	25.5	27.5	30	24.5	31	28	—
25	28	26	28	30.5	32.5	27.5	34	31	—
32	30	27.5	36	36.5	39.5	34	40.5	37.5	33
40	32	30	38	40	42.5	37.5	43.5	40.5	36.5
50	37.5	35	43.5	45	48	43	49	46	42
63	42.5	40.5	48.5	50.5	53.5	48	54.5	51.5	47
80	51	49	57	59	61.5	56.5	62.5	59.5	55.5
100	59	57	65.5	67	70	64.5	71	68	65.5

∗ The applicable auto switches for the CDQ2□R/□V (water resistant) are the D-M9□A(V)L type.
∗ The D-P3DW□ type is available from ø32 to ø100.

Applicable Cylinder Series: CDQ2, CDQ2W (Large bore size)

(mm)

Auto switch model / Bore size	D-M9□V D-M9□WV D-M9□AVL	D-A9□V	D-A7□ D-A80	D-A7□H/A80H D-F7□/J79 D-F7□W/J79W D-F7BAL D-F79F/F7NTL	D-A73C D-A80C	D-F7□V D-F7□WV D-F7BAVL	D-J79C	D-A79W
	U	U	U	U	U	U	U	U
125	69.5	67.5	75.5	76.5	82.5	79	81	78
140	76.5	74.5	82.5	83.5	89.5	86	88	85
160	85.5	83.5	91.5	92.5	98.5	95	97	94
180	105.5	103.5	—	—	—	—	—	—
200	112.5	110.5	—	—	—	—	—	—

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2 Minimum Stroke for Auto Switch Mounting

Applicable Cylinder Series: CDQ2, CDQ2W, CDQ2□□□-□S/-□T (Single acting), CDQ2K, CDQ2KW (Non-rotating rod), CDQ2 (Long stroke), CDQ2□S (Anti-lateral load), CDQ2□R/□V (Water resistant)

(mm)

Number of auto switches	D-M9□V D-F7□V D-J79C	D-A9□V D-A7□ D-A80 D-A73C D-A80C	D-A9□	D-M9□WV D-M9□AVL* D-F7□WV D-F7BAVL	D-M9□ D-M9□W D-M9□AL* D-A7□H D-A80H D-F7□ D-J79	D-A79W	D-F7□W D-J79W D-F7BAL D-F79F D-F7NTL	D-P3DW□
With 1 pc.	5	5	10	10	15	15	20	15
With 2 pcs.	5	10	10	15	15	20	20	15

* The applicable auto switches for the CDQ2□R/□V (water resistant) are the D-M9□A(V)L type.

Applicable Cylinder Series: CDQ2, CDQ2W (Large bore size)

(mm)

Number of auto switches	D-M9□ D-M9□V D-F7□ D-F7□V D-J79 D-J79C	D-A9□ D-A9□V D-A7□ D-A80 D-A73C D-A80C D-A7□H D-A80H	D-M9□W D-M9□WV D-M9□AL D-M9□AVL D-F7□W D-F7□WV D-J79W D-F7BAL D-F7BAVL D-F7NTL D-F79F	D-A79W
With 1 pc.	5	5	10	15
With 2 pcs.	5	10	15	20

3 Operating Range

Applicable Cylinder Series: CDQ2, CDQ2W, CDQ2□□□-□S/-□T (Single acting), CDQ2K, CDQ2KW (Non-rotating rod), CDQ2 (Long stroke), CDQ2□S (Anti-lateral load), CDQ2□R/□V (Water resistant)

(mm)

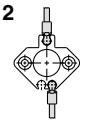
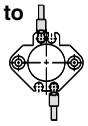
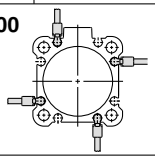
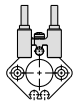
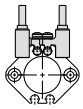
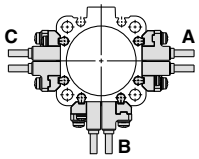
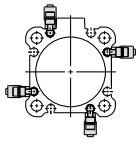
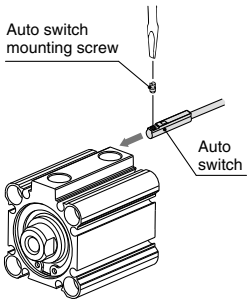
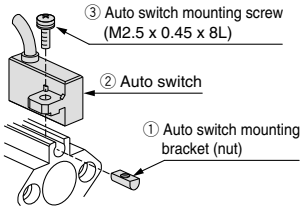
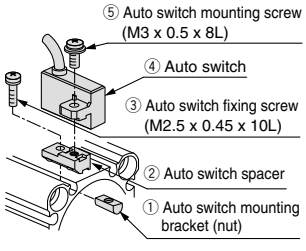
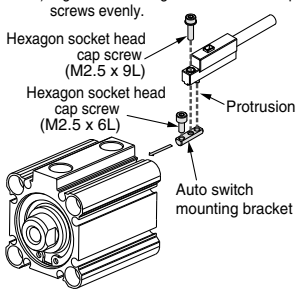
Auto switch model	Bore size														
	12	16	20	25	32	40	50	63	80	100	125	140	160	180	200
D-A9□(V)	7.5	9.5	10	9	9	9.5	9.5	11	10.5	10.5	13.5	12.5	12	13	12.5
D-M9□(V) D-M9□W(V) D-M9□A(V)L*	3	5	5.5	5.5	5	5	6	6.5	7	7.5	7.5	8	7.5	7.5	8.5
D-A7□(H)(C) D-A80□(H)(C)	9.5	12	12	11	10.5	11.5	11	13	11.5	11.5	16.5	15	14.5	—	—
D-A79W	13	14.5	15.5	14	14	15.5	14.5	17	15	15.5	19.5	18	17.5	—	—
D-F7□(V) D-J79(C) D-F7□W(V) D-F7BA(V)L D-F7NTL D-F79F	4.5	5.5	5	5	5	5	5	6	7	8	7.5	7.5	7.5	—	—
D-P3DW□	—	—	—	—	3	4.5	4.5	6	5.5	6.5	—	—	—	—	—

* Values which include hysteresis are for guideline purposes only, they are not a guarantee (assuming approximately ±30% dispersion) and may change substantially depending on the ambient environment.
* The applicable auto switches for the CDQ2□R/□V (water resistant) are the D-M9□A(V)L type.

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4 Auto Switch Mounting Brackets/Part No.

Applicable Cylinder Series: CDQ2, CDQ2W, CDQ2□□□-□S/-□T (Single acting), CDQ2, CDQ2W (Large bore size), CDQ2K, CDQ2KW (Non-rotating rod), CDQ2 (Long stroke), CDQ2□S (Anti-lateral load), CDQ2□R/□V (Water resistant)

Applicable auto switch	D-M9□/M9□V D-M9□W/M9□WV D-M9□AL/M9□AVL D-A9□/A9□V	D-F7□/F7□V/J79/J79C/F7□W/J79W/F7□WV D-F7BAL/F7BAVL/F79F/F7NTL D-A7□/A80/A7□H/A80H/A73C/A80C/A79W		D-P3DW□
Bore size (mm)	ø12 to ø200	ø12 to ø25	ø32 to ø160	ø32 to ø100
Auto switch mounting bracket part no.	—	BQ4-012	BQ5-032	BQ3-032S
Auto switch mounting bracket fitting parts lineup/Weight	—	① Auto switch mounting screw (M2.5 x 8L) ② Auto switch mounting nut Weight: 1.5 g	① Auto switch fixing screw (M2.5 x 10L) ② Auto switch mounting screw (M3 x 8L) ③ Auto switch spacer ④ Auto switch mounting nut Weight: 3.5 g	① Hexagon socket head cap screw (M2.5 x 6L) ② Hexagon socket head cap screw (M2.5 x 9L) ③ Auto switch mounting bracket (nut) Weight: 2.5 g
		When requesting the enclosure of the auto switch mounting brackets (2 pcs.) with the cylinder for shipment, add "-BQ" to the end of the cylinder model number. Standard model no. +**BQ** Example) CDQ2B32-30DZ-**BQ**/ CDQ2B32-30DZ-**BQ**-XC4 (Made to Order)		
Auto switch mounting surface	Surfaces with auto switch mounting slot ø12  ø16 to ø25  ø32 to ø200 	Auto switch mounting rail side only ø12  ø16 to ø25 	A/B/C side except port side Port side 	Surfaces with auto switch mounting slot 
Mounting of auto switch	 • When tightening the auto switch mounting screw, use a watchmakers' screwdriver with a handle 5 to 6 mm in diameter. **Tightening torque for auto switch mounting screw** (N·m)	① Insert the nut into the auto switch mounting slot on the cylinder tube, and place it in the roughly estimated setting position. ② Engage the ridge on the auto switch mounting arm with the recess in the cylinder tube rail, and slide it to the position of the nut. ③ Gently screw the auto switch mounting screw into the thread of the auto switch mounting nut through the mounting hole on the auto switch mounting arm. ④ Confirm where the mounting position is, and tighten the auto switch mounting screw to fix the auto switch. The tightening torque of the M2.5 screw must be 0.25 to 0.35 N·m. ⑤ The detection position can be changed under the conditions in step ③. 	① Insert the nut into the auto switch mounting slot on the cylinder tube, and place it in the roughly estimated setting position. ② With the lower tapered part of the auto switch spacer facing the outside of the cylinder tube, line up the M2.5 through hole with the M2.5 female thread of the auto switch mounting nut. ③ Gently screw the auto switch mounting nut fixing screw (M2.5) into the thread of the auto switch mounting nut through the mounting hole. ④ Engage the ridge on the auto switch mounting arm with the recess in the auto switch spacer. ⑤ Tighten the auto switch mounting screw (M3) to fix the auto switch. The tightening torque of the M3 screw must be 0.35 to 0.45 N·m. ⑥ Confirm where the mounting position is, and tighten the auto switch fixing screw (M2.5) to fix the auto switch mounting nut. The tightening torque of the M2.5 screw must be 0.25 to 0.35 N·m. ⑦ The detection position can be changed under the conditions in step ⑤. 	① Insert the protrusion on the bottom of the auto switch into the mating part of the auto switch mounting bracket and fix the auto switch and the auto switch mounting bracket temporarily by tightening the hexagon socket head cap screw (M2.5 x 9L) 1 to 2 turns. ② Insert the temporarily tightened mounting bracket into the mating groove of the cylinder tube, and slide the auto switch onto the cylinder tube through the groove. ③ Check the detecting position of the auto switch and fix the auto switch firmly with the hexagon socket head cap screw (M2.5 x 6L, M2.5 x 9L).* ④ If the detecting position is changed, go back to step ②. * The hexagon socket head cap screw (M2.5 x 6L) is used to fix the mounting bracket and cylinder tube. This enables the replacement of the auto switch without adjusting the auto switch position. Note 1) Ensure that the auto switch is covered with the mating groove to protect the auto switch. Note 2) The tightening torque of the hexagon socket head cap screw (M2.5 x 6L, M2.5 x 9L) must be 0.2 to 0.3 N·m. Note 3) Tighten the hexagon socket head cap screws evenly. 

Tightening torque for auto switch mounting screw (N·m)

Auto switch model	Tightening torque
D-M9□(V) **D-M9□W(V)** **D-M9□A(V)L**	0.05 to 0.15
D-A9□(V)	0.10 to 0.20

Note) Auto switch mounting bracket and auto switch are enclosed with the cylinder for shipment. For an environment that needs the water resistant auto switch, select the D-M9□A(V)L type.
Auto switch mounting bracket for the D-F7BA(V)L type uses BQ4-012 and BQ5-032 normal specifications (metal screw).
* The auto switches applicable to the CDQ2□R/□V (water resistant) is the D-M9□A(V)L type.

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Other than the applicable auto switches listed in "How to Order", the following auto switches are mountable.
Refer to pages 1263 to 1371 in Best Pneumatics No. 2 for detailed specifications.
Applicable Cylinder Series: CDQ2, CDQ2W, CDQ2□□□-□S/-□T (Single acting), CDQ2, CDQ2W (Large bore size), CDQ2K, CDQ2KW (Non-rotating rod), CDQ2 (Long stroke), CDQ2□S (Anti-lateral load)

Auto switch type	Model	Electrical entry	Features	Applicable bore size
Reed	D-A72	Grommet (Perpendicular)	—	ø12 to ø100 ø125 to ø160
	D-A73		—	
	D-A80		Without indicator light	
	D-A79W		Diagnostic indication (2-color indication)	
	D-A73C	Connector (Perpendicular)	—	
	D-A80C		Without indicator light	
	D-A72H	Grommet (In-line)	—	
	D-A73H, A76H		—	
	D-A80H		Without indicator light	
Solid state	D-F7NV, F7PV, F7BV	Grommet (Perpendicular)	—	
	D-F7NWV, F7BWV		Diagnostic indication (2-color indication)	
	D-F7BAVL		Water resistant (2-color indication)	
	D-J79C	Connector (Perpendicular)	—	
	D-F79, F7P, J79	Grommet (In-line)	—	
	D-F79W, F7PW, J79W		Diagnostic indication (2-color indication)	
	D-F7BAL		Water resistant (2-color indication)	
	D-F79F		Diagnostic indication (2-color indication)	
	D-F7NTL		With timer	

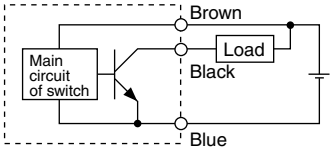
* With pre-wired connector is also available for solid state auto switches. For details, refer to pages 1328 and 1329 in Best Pneumatics No. 2.
* Normally closed (NC = b contact) solid state auto switches (D-F9G/F9H) are also available. For details, refer to page 1290 in Best Pneumatics No. 2.
* Trimmer auto switch (D-F7K) and heat resistant solid state auto switch (D-F7NJL) are not available.

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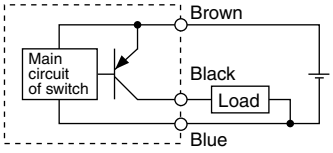
Prior to Use
Auto Switch Connection and Example

Basic Wiring

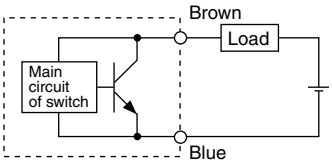
Solid state 3-wire, NPN



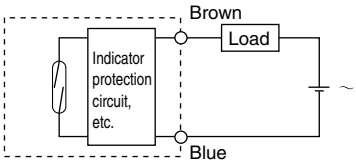
Solid state 3-wire, PNP



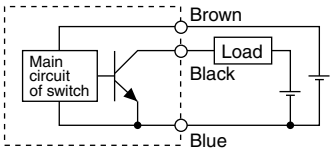
2-wire (Solid state)

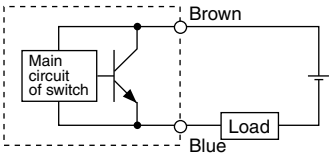


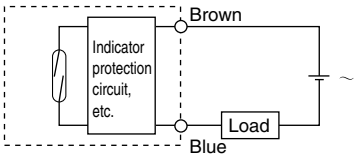
2-wire (Reed)



(Power supply for switch and load are separate.)



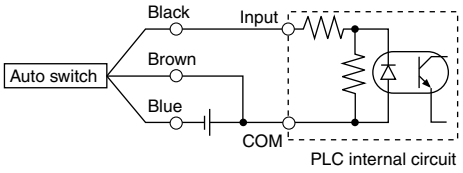




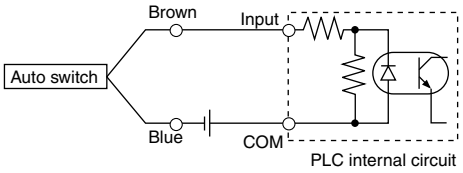
Example of Connection with PLC (Programmable Logic Controller)

- **Sink input specifications**

3-wire, NPN

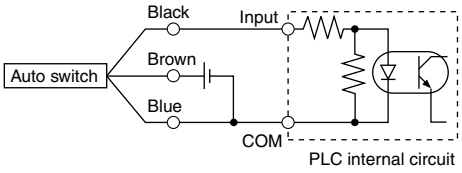


2-wire

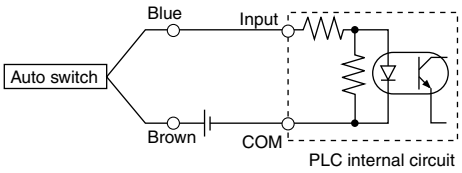


- **Source input specifications**

3-wire, PNP



2-wire

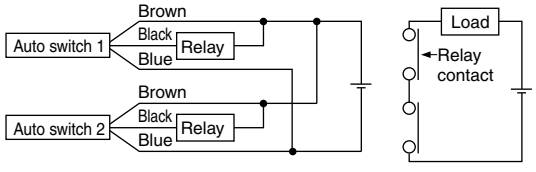


Connect according to the applicable PLC input specifications, as the connection method will vary depending on the PLC input specifications.

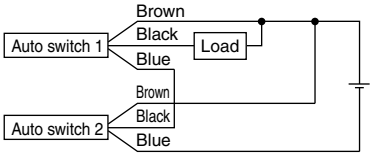
Example of AND (Series) and OR (Parallel) Connection

- **3-wire**

AND connection for NPN output (Using relays)

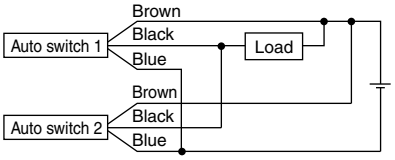


AND connection for NPN output (Performed with auto switches only)



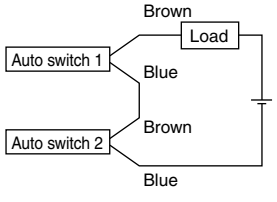
The indicator lights will light up when both of the auto switches are in the ON state.

OR connection for NPN output



- **2-wire**

2-wire with 2-switch AND connection

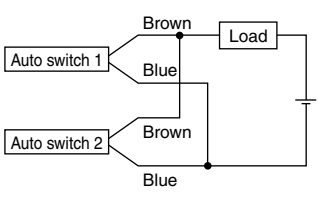


When two auto switches are connected in series, malfunction may occur because the load voltage will decrease in the ON state. The indicator lights will light up when both of the auto switches are in the ON state.

Load voltage at ON = Power supply voltage – Residual voltage x 2 pcs.
= 24 V – 4 V x 2 pcs.
= 16 V

Example: Power supply voltage 24 VDC
Auto switch internal voltage drop 4 V

2-wire with 2-switch OR connection



(Solid state)
When two auto switches are connected in parallel, malfunction may occur because the load voltage will increase in the OFF state.

Load voltage at OFF = Leakage current x 2 pcs. x Load impedance
= 1 mA x 2 pcs. x 3 kΩ
= 6 V

Example: Load impedance 3 kΩ
Auto switch leakage current 1 mA

(Reed)
Because there is no leakage current, the load voltage will not increase in the OFF state. However, depending on the number of auto switches in the ON state, the indicator lights may sometimes grow dim or not light up, due to the dispersion and reduction of the current flowing to the auto switches.

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Simple Specials/Made to Order

Made to Order

Please contact SMC for detailed specifications, lead times, and pricing.

■ Simple Specials

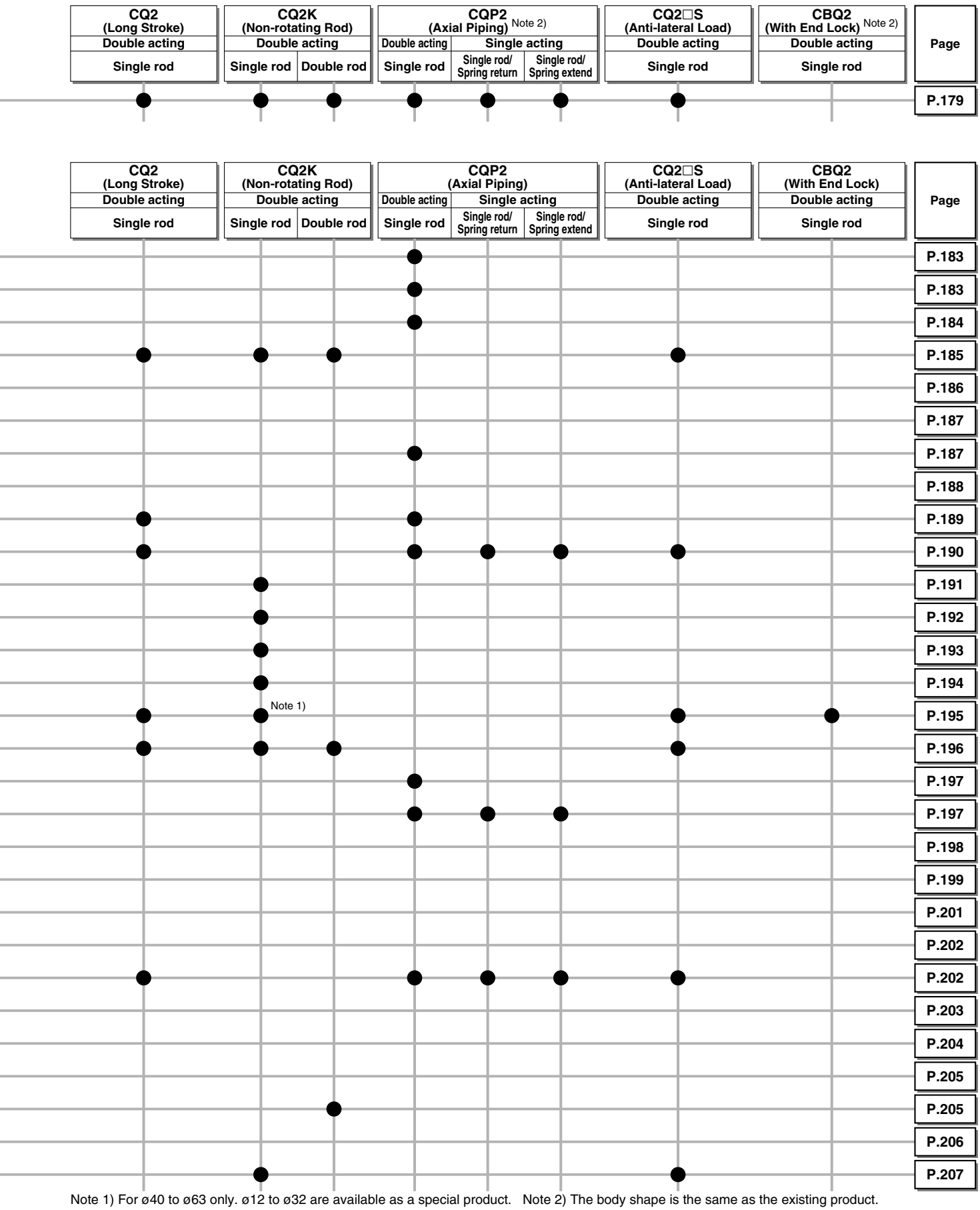
The following special specifications can be ordered as a simplified made-to-order.
There is a specification sheet available on paper and CD-ROM. Please contact your SMC sales representatives if necessary.

Symbol	Specifications	CQ2 (Standard)				CQ2 (Large Bore Size)	
		Double acting		Single acting		Double acting	
		Single rod	Double rod	Single rod/ Spring return	Single rod/ Spring extend	Single rod	Double rod
-XA1 to 30	Special rod end shape	●	●	●		●	●

■ Made to Order

Symbol	Specifications	CQ2 (Standard)				CQ2 (Large Bore Size)	
		Double acting		Single acting		Double acting	
		Single rod	Double rod	Single rod/ Spring return	Single rod/ Spring extend	Single rod	Double rod
-XB6	Heat resistant cylinder (–10 to 150°C)	●	●				
-XB7	Cold resistant cylinder (–40 to 70°C)	●	●				
-XB9	Low-speed cylinder (10 to 50 mm/s)	●	●				
-XB10	Intermediate stroke (Exclusive body type)	●	●	●		●	●
-XB10A	Intermediate stroke (Spacer-installed type) Note 3)	●					
-XB11	Long stroke (Air-hydro type only)	●					
-XB13	Low-speed cylinder (5 to 50 mm/s)	●	●				
-XB14	Cylinder with heat resistant auto switch Note 2)	●					
-XC4	With heavy-duty scraper	●	●				
-XC6	Piston rod/Retaining ring/Rod end nut material: Stainless steel	●	●	●	●		
-XC8	Adjustable stroke cylinder/Adjustable extension type	●					
-XC9	Adjustable stroke cylinder/Adjustable retraction type	●					
-XC10	Dual stroke cylinder/Double rod	●					
-XC11	Dual stroke cylinder/Single rod	●					
-XC26	With split pins for double clevis pin/double knuckle joint pin and flat washers	●		●	●		
-XC27	Double clevis pin/Double knuckle joint pin material: Stainless steel 304	●		●	●		
-XC35	With coil scraper	●	●				
-XC36	With boss on rod end	●	●	●	●		
-X144	Special port location	●	●	●	●		
-X202	Full length dimension is the same as Series CQ1.	●		●	●		
-X203	L dimension from rod cover is the same as Series CQ1.	●		●	●		
-X235	Special rod end for double rod cylinder		●				●
-X271	Fluororubber seals	●	●	●	●	●	●
-X293	Full length dimension is the same as Series CQ1W.		●				
-X525	Long stroke of adjustable extension stroke cylinder (-XC8)	●					
-X526	Long stroke of adjustable retraction stroke cylinder (-XC9)	●					
-X633	Intermediate stroke of double rod cylinder		●				●
-X636	Long stroke of dual stroke single rod cylinder	●					
-X1876	Cylinder tube: With concave boss on head end	●		●	●		

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Note 1) For ø40 to ø63 only. ø12 to ø32 are available as a special product. Note 2) The body shape is the same as the existing product.
Note 3) For ø32 to ø100 only.

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Series CQ2
Simple Specials 1

These changes are dealt with Simple Specials System.

CQ2 (ø12 to ø25): Special Rod End Shape

Applicable Series

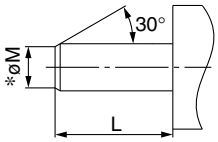
Series		Model	Action	Special rod end shape/Symbol
CQ2 (ø12 to ø25)	Standard	**CQ2**	Double acting, Single rod [Note]	XA1 XA2 XA6 XA7 XA11 XA17 XA18
			Single acting (Spring return)	
		CQ2W	Double acting, Double rod	
	Non-rotating rod	**CQ2K**	Double acting, Single rod	
		CQ2KW	Double acting, Double rod	
	Axial piping (Centralized piping type)	**CQP2**	Double acting, Single rod [Note]	
			Single acting (Spring return/extend)	

Note) Except ø12, with rubber bumper (CQ2□12-DC, CQP2□12-DC)

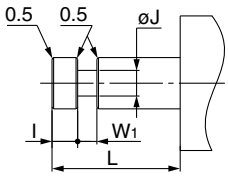
Precautions

- SMC will make appropriate arrangements if no dimension, tolerance, or finish instructions are given in the diagram.
- Standard dimensions marked with "∗" will be as follows to the rod diameter (D).
  Enter any special dimension you desire.
  ø12, ø16→D – 1 mm ø20, ø25→D – 2 mm
- In the case of double rod, fill in the dimension when the rod is retracted.
- It is not possible to manufacture when -XA17 and -XA18 are the same male thread diameter as the piston rod external diameter.
- Contact SMC separately for the special rod end shape/symbols other than the table on the left and the cases other than the manufacturing conditions.

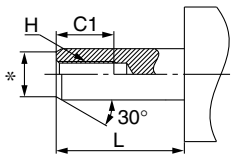
Symbol: **A1**



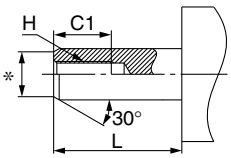
Symbol: **A2**



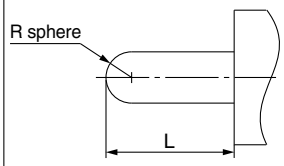
Symbol: **A6**



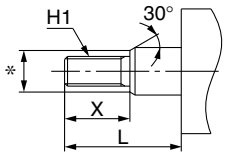
Symbol: **A7** With chamfer



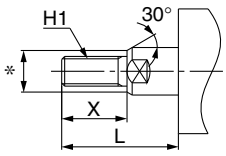
Symbol: **A11**



Symbol: **A17**



Symbol: **A18**



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Symbol

-XA1/2/6/7/11/17/18

Conditions of Manufacture

Special rod end shape/Symbol	Single rod		Double rod
XA1	For ø12	øM: 3 mm or more 5 mm or less	øM: ø5 mm or less
	ø16	øM: 3 mm or more 7 mm or less	øM: ø7 mm or less
	ø20	øM: 4 mm or more 8 mm or less	øM: ø8 mm or less
	ø25	øM: 4 mm or more 10 mm or less	øM: ø10 mm or less
XA2	For ø12	øJ: 4 mm or more, W_1: 6 mm or less	øJ: 3 mm or more, W_1: 6 mm or less
	ø16	øJ: 4 mm or more, W_1: 6 mm or less	øJ: 4 mm or more, W_1: 6 mm or less
	ø20	øJ: 5 mm or more, W_1: 11 mm or less	øJ: 5 mm or more, W_1: 11 mm or less
	ø25	øJ: 6 mm or more, W_1: 13 mm or less	øJ: 6 mm or more, W_1: 13 mm or less
XA6	For ø12	H: M4 or less	H: M4 or less
	ø16	H: M6 or less	H: M6 or less
	ø20	H: M6 or less	H: M6 or less
	ø25	H: M8 or less	H: M8 or less
XA7	For ø12	H: M4 or less	H: M4 or less
	ø16	H: M5 or less	H: M5 or less
	ø20	H: M6 or less	H: M6 or less
	ø25	H: M8 or less	H: M8 or less
XA11	For ø12	SR3 mm only	SR3 mm or more
	ø16	SR4 mm only	SR4 mm or more
	ø20	SR5 mm only	SR5 mm or more
	ø25	SR6 mm only	SR6 mm or more
XA17	For ø12	H: M5 or more, X: 20 mm or less	H: M5 or less
	ø16	H: M6 or more, X: 22.5 mm or less	H: M6 or less
	ø20	H: M8 or more, X: 26.5 mm or less	H: M8 or less
	ø25	H: M10 or more, X: 33 mm or less	H: M10 or less
XA18	For ø12	H: M5 or more, X: 20 mm or less	H: M5 or less
	ø16	H: M6 or more, X: 22.5 mm or less	H: M6 or less
	ø20	H: M8 or more, X: 26.5 mm or less	H: M8 or less
	ø25	H: M10 or more, X: 33 mm or less	H: M10 or less

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Series CQ2
Simple Specials 2

These changes are dealt with Simple Specials System.

CQ2 (ø32 to ø100): Special Rod End Shape

Applicable Series

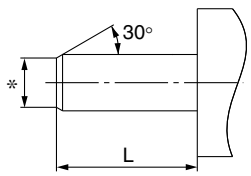
Series		Model	Action	Special rod end shape/Symbol
CQ2	Standard	CQ2	Double acting, Single rod Note)	XA1 to 23 XA26 to 30
			Single acting (Spring return)	
		CQ2W	Double acting, Double rod Note)	
	Non-rotating rod	CQ2K	Double acting, Single rod	
		CQ2KW	Double acting, Double rod	
	Axial piping (Centralized piping type)	CQP2	Double acting, Single rod	
			Single acting (Spring return/extend)	
	Anti-lateral load	CQ2S	Double acting, Single rod	

Note) Applicable for ø125 to ø200

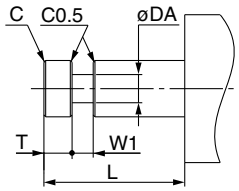
Precautions

- SMC will make appropriate arrangements if no dimension, tolerance, or finish instructions are given in the diagram.
- Standard dimensions marked with "∗" will be as follows to the rod diameter (D).
  Enter any special dimension you desire.
  D – 2 mm
- In the case of double rod, fill in the dimension when the rod is retracted.

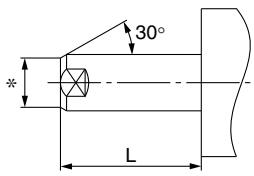
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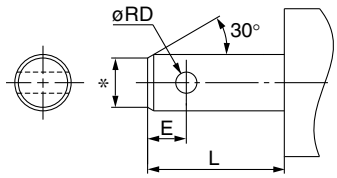
Symbol: A2



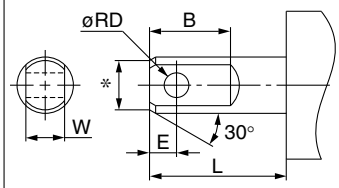
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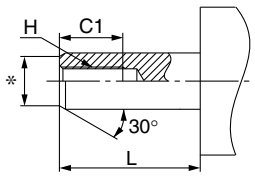
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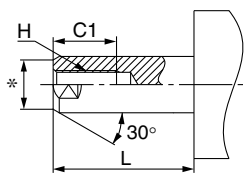
Symbol: A5



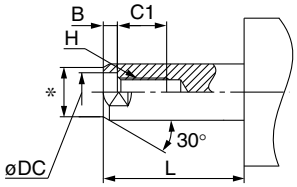
Symbol: A6



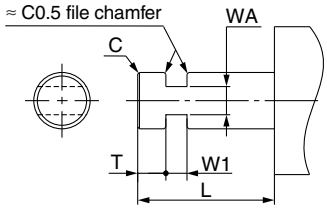
Symbol: A7



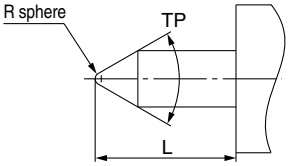
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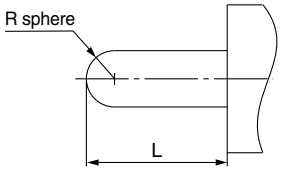
Symbol: A9



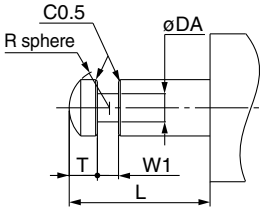
Symbol: A10



Symbol: A11



Symbol: A12

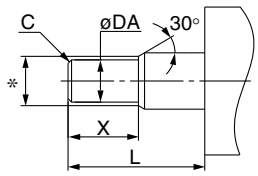


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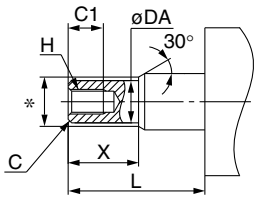
Symbol

-XA1 to XA23/-XA26 to XA30

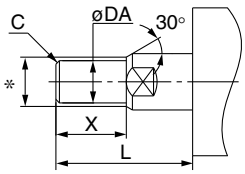
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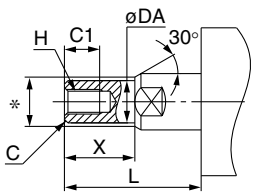
Symbol: A14



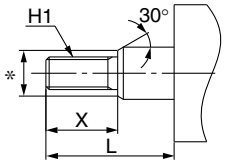
Symbol: A15



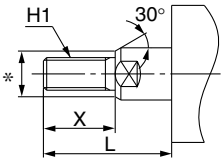
Symbol: A16



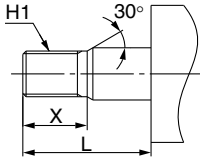
Symbol: A17



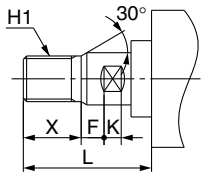
Symbol: A18



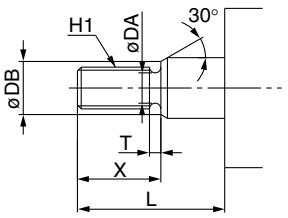
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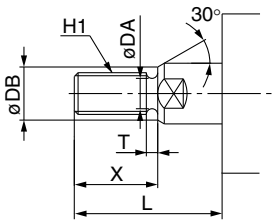
Symbol: A20



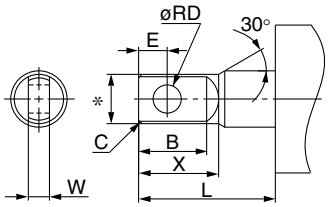
Symbol: A21



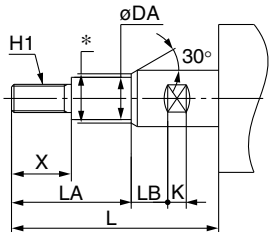
Symbol: A22



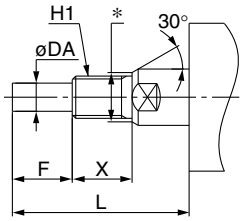
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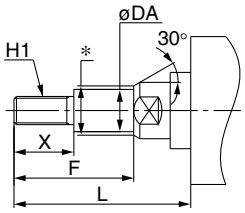
Symbol: A26



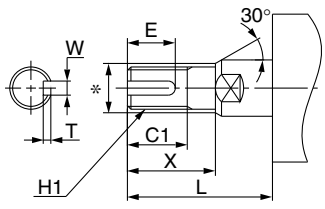
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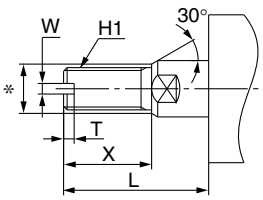
Symbol: A28



Symbol: A29



Symbol: A30



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Made to Order 1

Please contact SMC for detailed dimensions, specifications, and lead times.

Made to Order

Symbol

-XB6 Heat Resistant Cylinder (–10 to 150°C)

The seal material and grease for air cylinders have been changed for high temperature tolerance, now with a range of –10 to 150°C.

Applicable Series

Series		Model	Action	Note
CQ2	Standard	CQ2	Double acting, Single rod	Except with rubber bumper
		CQ2W	Double acting, Double rod	
	Axial piping	CQP2	Double acting, Single rod	

How to Order

CQ2
CQ2W
CQP2 — Standard model no. — XB6

XB6: Heat resistant cylinder

Specifications

Ambient temperature range	–10 to 150°C
Seal material	Fluororubber
Grease	Heat resistant grease
Specifications other than above and external dimensions	Same as standard

Note 1) Operate without lubrication from a pneumatic system lubricator.
Note 2) For maintenance intervals for this cylinder, which differ from those of the standard cylinder, please contact SMC.
Note 3) In principle, it is not possible to make built-in magnet type and mounted auto switch models. However, for cylinders with auto switches and heat resistant cylinders with heat resistant auto switches, please contact SMC as the compatibility differs depending on the series.
Note 4) Piston speed is ranged from 50 to 500 mm/s.
Note 5) For cylinders with rubber bumper, please contact SMC.

⚠ Warning
Precautions

Be aware that smoking cigarettes, etc. after your hands have come into contact with the grease used in this cylinder can create a gas that is hazardous to humans.

Symbol

-XB7 Cold Resistant Cylinder (–40 to 70°C)

The seal material and grease for air cylinders have been changed for low temperature use, down to –40°C.

Applicable Series

Series		Model	Action	Note
CQ2	Standard	CQ2	Double acting, Single rod	Except ø50 or more, with switch, with rubber bumper, with bracket
		CQ2W	Double acting, Double rod	
	Axial piping	CQP2	Double acting, Single rod	

How to Order

CQ2
CQ2W
CQP2 — Standard model no. — XB7

XB7: Cold resistant cylinder

Specifications

Ambient temperature range	–40 to 70°C
Seal material	Low nitrile rubber
Grease	Cold resistant grease
Auto switch	Not mountable
External dimensions	Same as standard
Specifications other than above	Same as standard

Note 1) Operate without lubrication from a pneumatic system lubricator.
Note 2) Use dry air which is suitable for heatless air dryer, etc. not to cause the moisture to be frozen.
Note 3) For maintenance intervals for this cylinder, which differ from those of the standard cylinder, please contact SMC.
Note 4) Mounting an auto switch is not possible.
Note 5) For cylinders with rubber bumper, please contact SMC.

⚠ Warning
Precautions

Be aware that smoking cigarettes, etc. after your hands have come into contact with the grease used in this cylinder can create a gas that is hazardous to humans.

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Symbol

-XB9 Low-speed Cylinder (10 to 50 mm/s)

Even if driving at lower speeds 10 to 50 mm/s, there would be no stick-slip phenomenon and it can run smoothly.

Applicable Series

Series		Model	Action	Note
CQ2	Standard	CQ2	Double acting, Single rod	
		CQ2W	Double acting, Double rod	
	Axial piping	CQP2	Double acting, Single rod	

How to Order

C□Q2
C□Q2W
C□QP2

Standard model no. — **XB9**

Low-speed cylinder

Specifications

Piston speed	10 to 50 mm/s
External dimensions	Same as standard
Specifications other than above	Same as standard

Note) Operate without lubrication from a pneumatic system lubricator.

⚠ Warning

Precautions

Be aware that smoking cigarettes, etc. after your hands have come into contact with the grease used in this cylinder can create a gas that is hazardous to humans.

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Made to Order 2

Please contact SMC for detailed dimensions, specifications, and lead times.

Made to Order

Symbol

-XB10 Intermediate Stroke (Exclusive body type)

Air cylinder which can reduce the mounting space by using an exclusive body which does not use a spacer to achieve that the full length dimension could be shortened when an intermediate stroke other than the standard stroke is required.

Applicable Series

Series		Model	Action	Note
CQ2	Standard	CQ2	Double acting, Single rod	
			Single acting (Spring return)	
		CQ2W	Double acting, Double rod	
	Large bore size	CQ2	Double acting, Single rod	
		CQ2W	Double acting, Double rod	
	Long stroke	CQ2	Double acting, Single rod	
	Non-rotating rod	CQ2K	Double acting, Single rod	Except ø12 to ø32
		CQ2KW	Double acting, Double rod	
	Anti-lateral load	CQ2□S	Double acting, Single rod	

How to Order

C□Q2
C□Q2W
C□Q2K
C□Q2KW
C□Q2□S

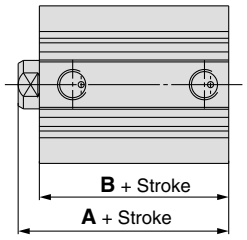
Standard model no. — **XB10**

Intermediate stroke

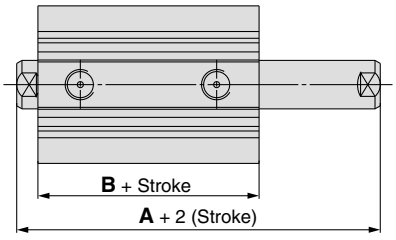
Specifications: Same as standard

Dimensions: Series CQ2

Double acting, Single rod



Double acting, Double rod



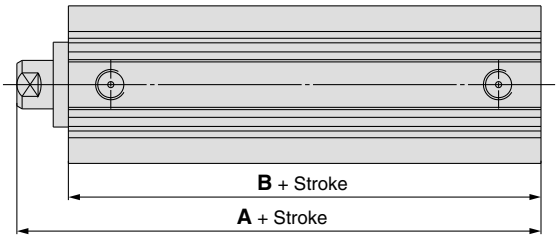
(mm)

Bore size (mm)	Single rod				Applicable stroke range
	A		B		
	49 stroke or less	51 to 99 stroke	49 stroke or less	51 to 99 stroke	
12	20.5 (31.5)	—	17 (28)	—	6 to 29
16	22 (34)	—	18.5 (30.5)	—	
20	24 (36)	—	19.5 (31.5)	—	6 to 49
25	27.5 (37.5)	—	22.5 (32.5)	—	
32	30 (40)	40 (40)	23 (33)	33 (33)	6 to 99
40	36.5 (46.5)	46.5 (46.5)	29.5 (39.5)	39.5 (39.5)	
50	38.5 (48.5)	48.5 (48.5)	30.5 (40.5)	40.5 (40.5)	11 to 99
63	44 (54)	54 (54)	36 (46)	46 (46)	
80	53.5 (63.5)	63.5 (63.5)	43.5 (53.5)	53.5 (53.5)	
100	65 (75)	75 (75)	53 (63)	63 (63)	

(mm)

Bore size (mm)	Double rod				Applicable stroke range
	A		B		
	49 stroke or less	51 to 99 stroke	49 stroke or less	51 to 99 stroke	
12	32.2 (39.4)	—	25.2 (32.4)	—	6 to 29
16	33 (43)	—	26 (36)	—	
20	35 (47)	—	26 (38)	—	6 to 49
25	39 (49)	—	29 (39)	—	
32	44.5 (54.5)	54.5 (54.5)	30.5 (40.5)	40.5 (40.5)	6 to 99
40	54 (64)	64 (64)	40 (50)	50 (50)	
50	56.5 (66.5)	66.5 (66.5)	40.5 (50.5)	50.5 (50.5)	11 to 99
63	58 (68)	68 (68)	42 (52)	52 (52)	
80	71 (81)	81 (81)	51 (61)	61 (61)	
100	84.5 (94.5)	94.5 (94.5)	60.5 (70.5)	70.5 (70.5)	

Double acting, Single rod/Long stroke



(mm)

Bore size (mm)	Single rod (Long stroke)		Applicable stroke range
	A	B	
32	62.5	45.5	101 to 299
40	72	55	
50	73.5	55.5	
63	75	57	
80	86	66	
100	97.5	75.5	

∗ The dimensions are the same with or without auto switch.

∗ ( ): Dimensions with auto switch
∗ The dimensions other than listed are the same as those of the standard.
Note) Applicable stroke: Available in 1 mm intervals

(mm)

Bore size (mm)	Single rod (Single acting/Spring return)		Applicable stroke range
	A	B	
12	20.5 (31.5)	17 (28)	6 to 9
16	22 (34)	18.5 (30.5)	
20	24 (36)	19.5 (31.5)	6 to 9
25	27.5 (37.5)	22.5 (32.5)	
32	30 (40)	23 (33)	6 to 9
40	36.5 (46.5)	29.5 (39.5)	
50	38.5 (48.5)	30.5 (40.5)	11 to 19

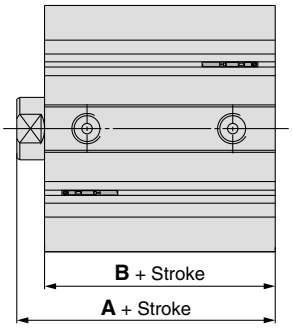
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Symbol
-XB10

Dimensions: Series CQ2

Double acting, Single rod/Large bore size

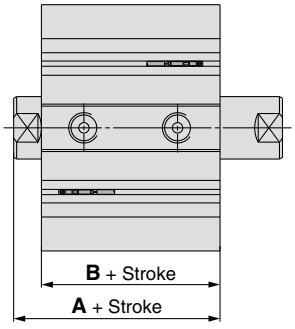


(mm)

Bore size (mm)	Single rod		Applicable stroke range
	A	B	
125	99	83	11 to 299
140	99	83	
160	108	91	
180	119	102	
200	126	109	

∗ The dimensions other than listed are the same as those of the standard.
Note) Applicable stroke: Available in 1 mm intervals

Double acting, Double rod/Large bore size



(mm)

Bore size (mm)	Double rod		Applicable stroke range
	A	B	
125	115	83	11 to 299
140	115	83	
160	125	91	
180	136	102	
200	143	109	

∗ The dimensions other than listed are the same as those of the standard.
Note) Applicable stroke: Available in 1 mm intervals

Symbol
-XB10A

Intermediate Stroke (Spacer-installed type)

Intermediate stroke: Available in 1 mm intervals
A spacer is installed on tubes with a stroke longer than the specified stroke (● in the below table).

Applicable Series

Series		Model	Action	Note
CQ2	Standard	CQ2	Double acting, Single rod	ø32 to ø100

Applicable Stroke

Intermediate stroke with ◎: Available in 1 mm intervals
A spacer is installed on tubes with a stroke longer than the specified stroke (●).

◆: Standard stroke ●: Stroke in stock

Bore size (mm)	Stroke range	Type	Stroke																			
			55	60	65	70	*	75	80	85	90	95	*	100
32, 40	51 to 94	Spacer-installed type 2	◎	●	◎	●	◎	●	◎	●	◎	●	—	◆	◎	●	◎	●	◎	●	◎	●	—	◆
50 to 100	51 to 94		◎	●	◎	●	◎	●	◎	●	◎	●	—	◆	◎	●	◎	●	◎	●	◎	●	—	◆

Specifications: Same as standard

Note) Specify a spacer-installed type 1 with standard model number on page 3 for ordering intermediate stroke with a * mark.

How to Order

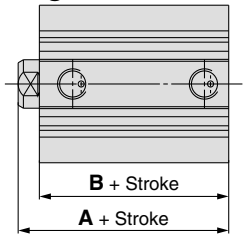
C□Q2 **Standard model no.** — **XB10** **A**

Intermediate stroke ● **Spacer-installed type**

Order no.	**CQ2B32-57DZ-XB10A** (uses 60 mm stroke tube) • CQ2B32-60DZ-XB10 with 3 mm width spacer inside • The B dimension is 93 mm.

Dimensions: Series CQ2

Double acting, Single rod



(mm)

Bore size \ Symbol / Stroke	A								B							
	51 to 54	56 to 59	61 to 64	66 to 69	76 to 79	81 to 84	86 to 89	91 to 94	51 to 54	56 to 59	61 to 64	66 to 69	76 to 79	81 to 84	86 to 89	91 to 94
32	95	100	105	110	120	125	130	135	88	93	98	103	113	118	123	128
40	101.5	106.5	111.5	116.5	126.5	131.5	136.5	141.5	94.5	99.5	104.5	109.5	119.5	124.5	129.5	134.5
50	103.5	108.5	113.5	118.5	128.5	133.5	138.5	143.5	95.5	100.5	105.5	110.5	120.5	125.5	130.5	135.5
63	109	114	119	124	134	139	144	149	101	106	111	116	126	131	136	141
80	118.5	123.5	128.5	133.5	143.5	148.5	153.5	158.5	108.5	113.5	118.5	123.5	133.5	138.5	143.5	148.5
100	130	135	140	145	155	160	165	170	118	123	128	133	143	148	153	158

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Made to Order 3

Please contact SMC for detailed dimensions, specifications, and lead times.

Made to Order

Symbol

-XB11 Long Stroke (Air-hydro type only)

Strokes exceeding the standard stroke length

Applicable Series

Series		Model	Action	Note
CQ2	Air-hydro type (ø32 to ø100)	CQ2AH	Double acting, Single rod	The external dimensions are the same as those of the CQ2 series long stroke type air cylinder.

How to Order

Standard model no. **–XB11**

Long stroke

∗ Enter a symbol for stroke required.

Specifications: Same as standard

Symbol

-XB13 Low-speed Cylinder (5 to 50 mm/s)

Even if driving at lower speeds 5 to 50 mm/s, there would be no stick-slip phenomenon and it can run smoothly.

Applicable Series

Series		Model	Action	Note
CQ2	Standard	CQ2	Double acting, Single rod	Except Large bore size, Long stroke, Non-rotating rod, Anti-lateral load, With end lock
		CQ2W	Double acting, Double rod	Except Large bore size, Non-rotating rod
	Axial piping	CQP2	Double acting, Single rod	

How to Order

C□Q2
C□Q2W
C□QP2

Standard model no. **– XB13**

Low-speed cylinder

Specifications

Piston speed	5 to 50 mm/s
External dimensions	Same as standard
Specifications other than above	Same as standard

Note 1) Operate without lubrication from a pneumatic system lubricator.
Note 2) For speed control, use the low-speed-control speed controller (Series AS-FM/AS-M).

⚠ Warning

Precautions

Be aware that smoking cigarettes, etc. after your hands have come into contact with the grease used in this cylinder can create a gas that is hazardous to humans.

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Symbol

-XB14 Cylinder with Heat Resistant Auto Switch

Heat resistant compact cylinder CDQ2 series (ø16 to ø63), which can mount heat resistant solid state switch. (D-F7NJ$^{L}_{Z}$, Max. 150°C)

Applicable Series

Series		Model	Action	Note
CQ2	Standard	CQ2	Double acting, Single rod	Applicable to ø16 to ø63 Except with rubber bumper Body shape: Same as the existing product

How to Order

CDQ2 [**Standard model no.**] **— F7NJL — XB14**

Note) The body shape is the same as the existing product.
"Z" is not included in the model number.

● **Cylinder with heat resistant auto switch**

Specifications

Applicable cylinder	Compact cylinder/Standard
Series	CQ2
Bore size (mm)	16, 20, 25, 32, 40, 50, 63
Type	Non-lube
Fluid	Air
Proof pressure	1.5 MPa
Maximum operating pressure	1.0 MPa
Minimum operating pressure	0.05 MPa (0.07 MPa: for ø16 only)
Ambient and fluid temperature	0 to 150°C
Rubber bumper	None
Rod end thread	Male or female thread
Stroke length tolerance	$^{+1.0}_{0}$ mm
Piston speed	50 to 500 mm/s

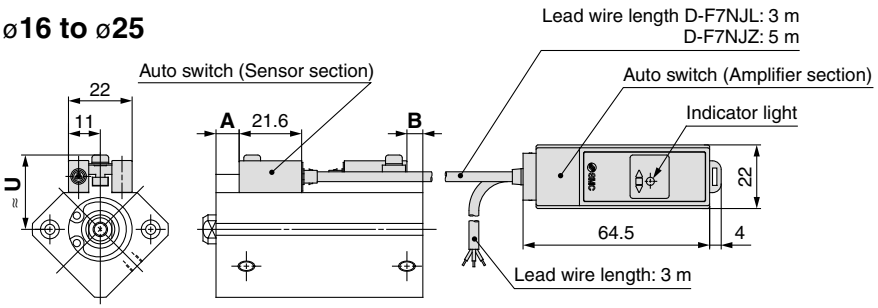
Note) Refer to page 1319 in Best Pneumatics No. 2 for further information on auto switches.

Bore size (mm)	Standard stroke (mm)									
	15	20	25	30	35	40	45	50	70	100
16	●	●	●	●	●	●	●	●	●	●
20	●	●	●	●	●	●	●	●		
25	●	●	●	●	●	●	●	●		
32	●	●	●	●	●	●	●	●	●	●
40	●	●	●	●	●	●	●	●	●	●
50	●	●	●	●	●	●	●	●	●	●
63	●	●	●	●	●	●	●	●	●	●

• Manufacture of intermediate strokes
Intermediate strokes in 1 mm intervals are available by installing a spacer in the standard stroke cylinder.

Auto Switch Proper Mounting Position (Detection at Stroke End)

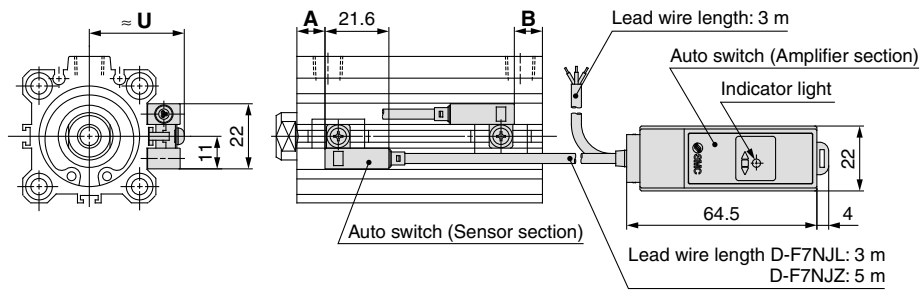
ø16 to ø25



(mm)

Bore size (mm)	A	B	U
16	8	5.5	23.5
20	8	7	25.5
25	8	7.5	28.5
32	9.5	6.5	32.5
40	13.5	9	36
50	11.5	12	42
63	14	15	48.5

ø32 to ø63



Auto Switch Mounting Bracket/Part No.

Auto switch model	Bore size (mm)						
	16	20	25	32	40	50	63
D-F7NJL(Z)	BQ-1			BQJ1-032			

Auto Switch Mounting Bracket/Weight

Mounting bracket part no.	Weight (g)
BQ-1	1.5
BQJ1-032	8.5

∗ The dimensions on the cylinder body is equivalent to the standard, double acting, single rod of the CDQ2 series.

Note 1) Auto switches are shipped in the same package, but not assembled in order to protect it at the time of shipment. Assemble it by referring to A, B dimensions for mounting position shown in the above table.

Note 2) The tightening torque of the auto switch mounting M3 screw must be 0.5 to 0.7 N·m.

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Series CQ2
Made to Order 4

Please contact SMC for detailed dimensions, specifications, and lead times.

Made to Order

Symbol

-XC4 With Heavy-Duty Scraper

Suitable for using cylinders under the environment, where there are much dusts in a surrounding area by using a heavy-duty scraper on the wiper ring, or using cylinders under earth and sand exposed to the die-casted equipment, construction machinery, or industrial vehicles.

Applicable Series

Series		Model	Action	Note
CQ2	Standard	CQ2	Double acting, Single rod	ø20 to ø100
		CQ2W	Double acting, Double rod	
	Long stroke	CQ2	Double acting, Single rod	
	Axial piping	CQP2	Double acting, Single rod	ø32 to ø100

How to Order

C□Q2
C□QP2 **Standard model no.** – **XC4**

With heavy-duty scraper (SCB scraper)

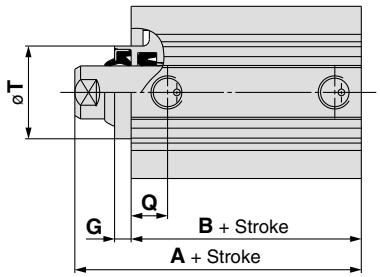
Specifications: Same as standard

⚠Caution

Do not replace heavy-duty scrapers.

- Since heavy-duty scrapers are press-fit, replace the entire rod cover assembly.

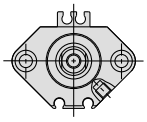
Series CQ2



- ( ): Dimensions with auto switch
- The other dimensions are the same as those of the standard, CQ2 series.
- ø32, without switch, 5 mm stroke: Q-dimension is 21.5
- Relation between ø12 to ø32 piping port and mounting holes is as the diagram on the right.
  For models with a bracket, please contact SMC.
  Applicable stroke: Available in 5 mm intervals



Without switch: ø20 to ø32
With switch: ø32



With switch: ø20, ø25

Series CQ2

Bore size (mm)	A			B			T	G		Q	
	50 stroke or less	75, 100 stroke	125 to 300 stroke	50 stroke or less	75, 100 stroke	125 to 300 stroke		100 stroke or less	125 stroke or more	50 stroke or less	125 stroke or more
20	34 (46)	—	—	29.5 (41.5)	—	—	—	—	—	19 (20.5)	—
25	37.5 (47.5)	—	—	32.5 (42.5)	—	—	—	—	—	21 (21)	—
32	40 (50)	50 (50)	67.5 (67.5)	33 (43)	43 (43)	55.5 (55.5)	—	—	—	20.5 (20.5)	—
40	46.5 (56.5)	56.5 (56.5)	77 (77)	29.5 (39.5)	39.5 (39.5)	55 (55)	28	5	10	11 (11)	14 (14)
50	48.5 (58.5)	58.5 (58.5)	78.5 (78.5)	30.5 (40.5)	40.5 (40.5)	55.5 (55.5)	35	5	10	10.5 (10.5)	14 (14)
63	54 (64)	64 (64)	80 (80)	36 (46)	46 (46)	57 (57)	35	5	10	15 (15)	16.5 (16.5)
80	63.5 (73.5)	73.5 (73.5)	91 (91)	43.5 (53.5)	53.5 (53.5)	66 (66)	43	5	10	16 (16)	19 (19)
100	75 (85)	85 (85)	102.5 (102.5)	53 (63)	63 (63)	75.5 (75.5)	59	5	10	23 (23)	23 (23)

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Symbol

-XC6 Piston Rod/Retaining Ring/Rod End Nut Material: Stainless Steel

Suitable for the cases it is likely to generate rust by water immersion or corrosion.

Applicable Series

Series		Model	Action	Note
CQ2	Standard	CQ2	Double acting, Single rod	
			Single acting (Spring return/extend)	
		CQ2W	Double acting, Double rod	
	Long stroke	CQ2	Double acting, Single rod	
	Axial piping	CQP2	Double acting, Single rod	
			Single acting (Spring return/extend)	
	Anti-lateral load	CQ2□S	Double acting, Single rod	

How to Order

C□Q2
C□Q2W
C□QP2
C□Q2□S

Standard model no. — XC6

Material: Stainless steel

Specifications

Parts changed to stainless steel	Piston rod, Rod end nut
Specifications other than above and external dimensions	Same as standard

Note) Retaining ring and piston rod are made of stainless steel. Rod end nut is also made of stainless steel for rod end male thread type.

Series CQ(P)2$^{R}_{V}$

Piston rod and rod end nut (male thread only) have been changed to stainless steel specification "-XC6". Also, the materials for hexagon socket head cap screws to fix ø20 to ø32 rod covers have been changed to stainless steel.

Applicable Series

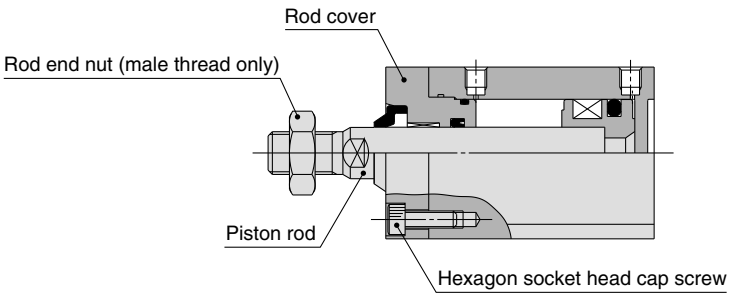
Series		Model	Action	Note
CQ2	Water resistant compact cylinder	C□Q2□$^{R}_{V}$	Double acting, Single rod	Applicable to ø20, ø25, ø32
	Water resistant, axial piping	C□QP2□$^{R}_{V}$	Double acting, Single rod	Applicable to ø32

How to Order

C□Q2□$^{R}_{V}$
C□QP2□$^{R}_{V}$

Standard model no. — XC6A

Steel parts: Stainless steel



Specifications

Parts changed to stainless steel	Piston rod, Rod end nut (male thread only), Rod cover holding hexagon socket head cap screw
Specifications other than above and external dimensions	Same as standard

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Made to Order 5

Please contact SMC for detailed dimensions, specifications, and lead times.

Made to Order

Symbol

-XC8 Adjustable Stroke Cylinder/Adjustable Extension Type

The extending stroke by the cylinder can be adjusted by the stroke adjustment mechanism equipped on the head end.

Applicable Series

Series		Model	Action	Note
CQ2	Standard	CQ2	Double acting	Except with rubber bumper and with bracket
	Non-rotating rod	CQ2K	Double acting	Except with rubber bumper and with bracket
	Air-hydro type	CQ2H	Double acting	

How to Order

C□Q2B(H)
C□Q2K **Bore size** – **Stroke** D(M)(Z) – **XC8**

Adjustable stroke cylinder/Adjustable extension type

Specifications

Series	Stroke adjustment range (mm)
CQ2	0 to 10

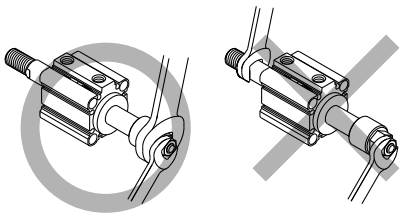
Note) The specifications other than above are the same as those of the standard.

Precautions

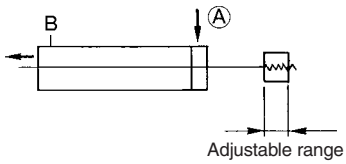
⚠ Warning

1. **When the cylinder is operating, if something gets caught between the stopper bracket for adjusting the stroke and the cylinder body, it could cause bodily injury or damage the peripheral equipment. Therefore, take preventive measures as necessary, such as installing a protective cover.**

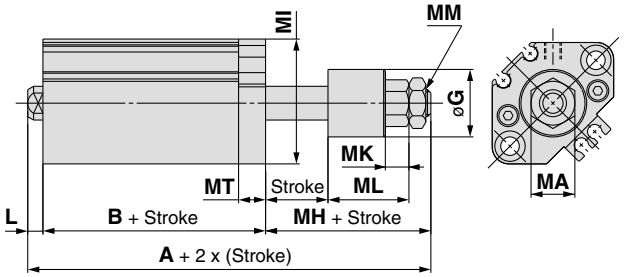
2. **To adjust the stroke, make sure to secure the wrench flats of the stopper bracket by a wrench, etc. before loosening the lock nut. If the lock nut is loosened without securing the stopper bracket, be aware that the area that joins the load to the piston rod or the area in which the piston rod is joined with the load side and the stopper bracket side could loosen first. It may cause an accident or malfunction.**

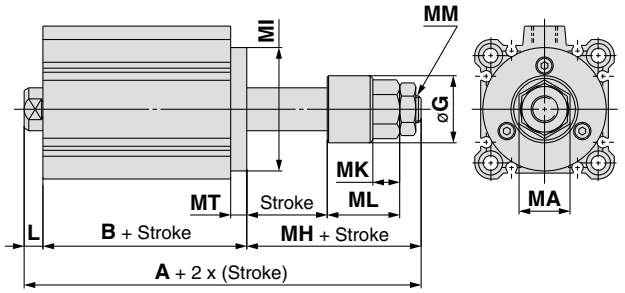


Symbol



Series CQ2/CQ2H





(mm)

Bore size	A	B	L	MH	MT	MA	MI	MM	MK	ML	øG	Stroke range
12	57.7 (64.9)	30.2 (37.4)	3.5	24	5	8	□25	M4 x 0.7	5.5	20	14	5 to 30
16	58.5 (68.5)	31 (41)	3.5	24	5	10	□28	M5 x 0.8	5.5	20	14	
20	67.5 (79.5)	34 (46)	4.5	29	8	12	□36	M6 x 1	7	24	20	5 to 50
25	71 (81)	37 (47)	5	29	8	12	□40	M6 x 1	7	24	20	
32	78.5 (88.5)	36.5 (46.5)	7	35	6	17	ø38	M8 x 1.25	9	28.5	25	5 to 50
	88.5	46.5										75, 100
40	88 (98)	46 (56)	7	35	6	19	ø46	M10 x 1.25	10	27	25	5 to 50
	98	56										75, 100
50	100.5 (110.5)	48.5 (58.5)	8	44	8	24	ø57	M14 x 1.5	13	31	35	10 to 50
	110.5	58.5										75, 100
63	102 (112)	52 (62)	8	42	10	24	ø68	M14 x 1.5	13	31	35	10 to 50
	112	62										75, 100
80	125 (135)	63 (73)	10	52	12	32	ø90	M20 x 1.5	16	40	45	10 to 50
	135	73										75, 100
100	138.5 (148.5)	74.5 (84.5)	12	52	14	32	ø110	M20 x 1.5	16	40	45	10 to 50
	148.5	84.5										75, 100

Note 1) ( ): Dimensions with auto switch
Note 2) Applicable stroke: Available in 5 mm intervals

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Symbol

-XC9 Adjustable Stroke Cylinder/Adjustable Retraction Type

The retracting stroke of the cylinder can be adjusted by the adjusting bolt.

Applicable Series

Series		Model	Action	Note
CQ2	Standard	CQ2	Double acting, Single rod	Except with rubber bumper and with bracket
	Non-rotating rod	CQ2K		

How to Order

C□Q2B **Bore size** — **Stroke** D(M)(Z) — XC9

Adjustable stroke cylinder/Adjustable retraction type

Specifications

Series	Stroke adjustment range (mm)
CQ2	0 to 10

Note) The specifications other than above are the same as those of the standard.

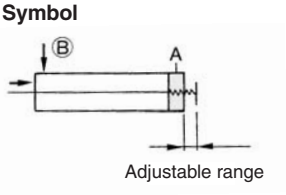
Precautions

⚠Warning

1. When air is supplied to the cylinder, if the stroke adjusting bolt is loosened in excess of the allowable stroke adjustment amount, be aware that the stroke adjusting bolt could fly out or air could be discharged, which could cause bodily injury or damage the peripheral equipment.

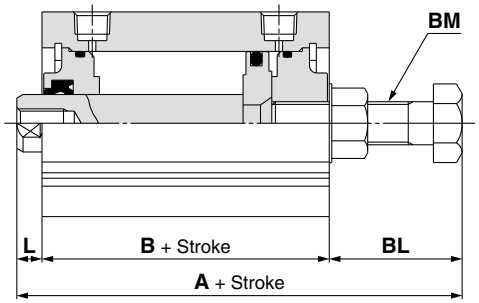
2. Adjust the stroke when the cylinder is not pressurized. If it is adjusted in the pressurized state, the seal of the adjustment section could become deformed, leading to air leakage.

Symbol



Adjustable range

Series CQ2



(mm)

Bore size (mm)	A	B	L	BL	BM	Stroke range
12	52 (59.2)	25.2 (32.4)	3.5	23.3	M5 x 0.8	5 to 30
16	53 (63)	26 (36)	3.5	23.5	M6 x 1	
20	61 (73)	26 (38)	4.5	30.5	M8 x 1.25	5 to 50
25	63.5 (73.5)	29 (39)	5	29.5	M8 x 1.25	
32	65.5 (75.5)	30.5 (40.5)	7	28	M8 x 1.25	
40	84 (94)	40 (50)	7	37	M12 x 1.5	
50	84.5 (94.5)	40.5 (50.5)	8	36	M12 x 1.5	10 to 50
63	88.5 (98.5)	42 (52)	8	38.5	M16 x 1.5	
80	109.5 (119.5)	51 (61)	10	48.5	M20 x 1.5	
100	125 (135)	60.5 (70.5)	12	52.5	M24 x 1.5	

Note 1) ( ): Dimensions with auto switch
Note 2) Applicable stroke: Available in 5 mm intervals

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Made to Order 6

Please contact SMC for detailed dimensions, specifications, and lead times.

Made to Order

Symbol

-XC10 Dual Stroke Cylinder/Double Rod

Two cylinders are constructed as one cylinder in a back-to-back configuration allowing the cylinder stroke to be controlled in three steps.

Applicable Series

Series		Model	Action	Note
CQ2	Standard	CQ2	Double acting, Single rod	Except with bracket
	Non-rotating rod	CQ2K		
	Air-hydro type	CQ2H		

How to Order

C□Q2B
C□Q2K **Bore size** − **Stroke S_1** + **Stroke S_2** **D(C)(M)(Z)** − **XC10**

Dual stroke cylinder

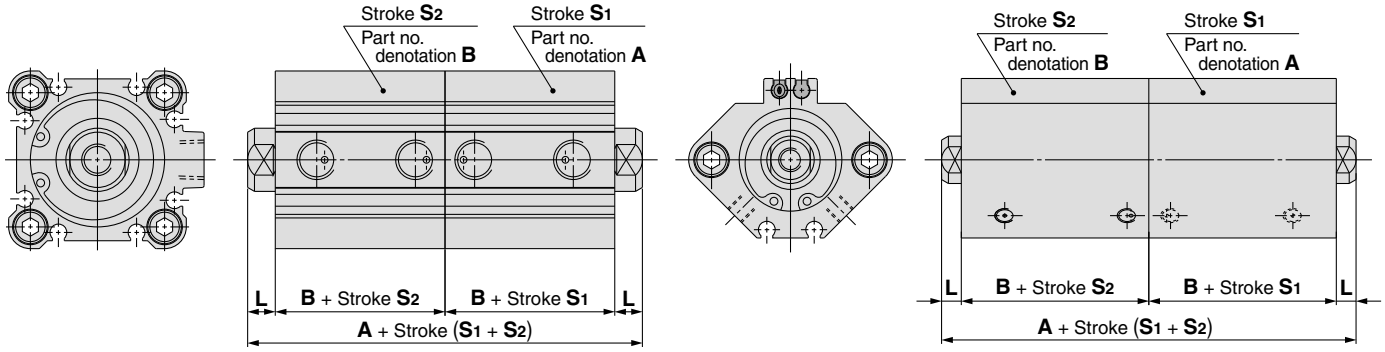
Specifications

Series	Bore size (mm)	Max. manufacturable stroke (mm)
CQ2	12, 16	60 (Max. on single side: 30)
	20, 25	100 (Max. on single side: 50)
	32, 40	200 (Max. on single side: 100)
	50 to 100	200 (Max. on single side: 100)

Note) The specifications other than above are the same as those of the standard.

Dimensions (Other dimensions are the same as those of the standard.)

Series CQ2



Note) In the case of ø12 to ø25 with auto switch, port directions are different.

(mm)

Bore size	A		B		L	Stroke Both of S_1, S_2
	50 st or less	75, 100 st	50 st or less	75, 100 st		
12	41 (63)	—	17 (28)	—	3.5	5 to 30
16	44 (68)	—	18.5 (30.5)	—	3.5	
20	48 (72)	—	19.5 (31.5)	—	4.5	5 to 50
25	55 (75)	—	22.5 (32.5)	—	5	
32	60 (80)	80 (80)	23 (33)	33 (33)	7	5 to 100
40	73 (93)	93 (93)	29.5 (39.5)	39.5 (39.5)	7	
50	77 (97)	97 (97)	30.5 (40.5)	40.5 (40.5)	8	10 to 100
63	88 (108)	108 (108)	36 (46)	46 (46)	8	
80	107 (127)	127 (127)	43.5 (53.5)	53.5 (53.5)	10	
100	130 (150)	150 (150)	53 (63)	63 (63)	12	

Note 1) ( ): Dimensions with auto switch
Note 2) Applicable stroke: Available in 5 mm intervals

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Symbol

-XC11 Dual Stroke Cylinder/Single Rod

Two cylinders can be integrated by connecting them in line, and the cylinder stroke can be controlled in two stages in both directions.

Applicable Series

Series		Model	Action	Note
CQ2	Standard	CQ2	Double acting, Single rod	Except with bracket
	Air-hydro type	CQ2H		

How to Order

C□Q2B **Bore size** − **Stroke S_1** + **Stroke S_2 - S_1** D(C)(M)(Z) − XC11

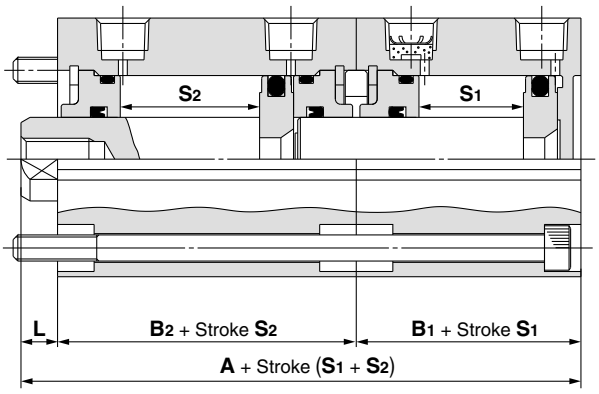
Dual stroke cylinder/Single rod

Specifications: Same as standard

(For manufacturable strokes, please contact SMC.)

Construction/Dimensions

Series CQ2



(mm)

Bore size (mm)	A	B_1	B_2	L	Stroke Both of S_1, S_2
12	45.7 (63.9)	17 (28)	25.2 (32.4)	3.5	5 to 30
16	48 (70)	18.5 (30.5)	26 (36)	3.5	
20	50 (74)	19.5 (31.5)	26 (38)	4.5	5 to 50
25	56.5 (76.5)	22.5 (32.5)	29 (39)	5	
32	60.5 (80.5)	23 (33)	30.5 (40.5)	7	
40	76.5 (96.5)	29.5 (39.5)	40 (50)	7	
50	79 (99)	30.5 (40.5)	40.5 (50.5)	8	10 to 50
63	86 (106)	36 (46)	42 (52)	8	
80	104.5 (124.5)	43.5 (53.5)	51 (61)	10	
100	125.5 (145.5)	53 (63)	60.5 (70.5)	12	

Note 1) ( ): Dimensions with auto switch
Note 2) Applicable stroke: Available in 5 mm intervals
Note 3) For long stroke type, please contact SMC.

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Made to Order 7

Please contact SMC for detailed dimensions, specifications, and lead times.

Made to Order

Symbol

-XC26 With Split Pins for Double Clevis Pin/Double Knuckle Joint Pin and Flat Washers

A pin for double clevis (one of the mounting types) or double knuckle joint (one of the accessories) has been changed for a split pin, and split pins and flat washers have been added.

Applicable Series

Series		Model	Action
CQ2	Standard	CQ2	Double acting, Single rod
			Single acting (Spring return/extend)
	Long stroke	CQ2□	Double acting, Single rod
	Non-rotating rod	CQ2K	Double acting, Single rod
	Anti-lateral load	CQ2□S	Double acting, Single rod
	With end lock	CBQ2	Double acting, Single rod
	Magnetic field resistant	CDQ2□P	Double acting, Single rod
	Copper-free compact	20-CQ2	Double acting, Single rod
			Single acting (Spring return/extend)
	Copper-free long stroke	20-CQ2□	Double acting, Single rod
	Copper-free anti-lateral load	20-CQ2□S	Double acting, Single rod

How to Order

● Product

CQ2D [Standard model no.] **– XC26**

- **CQ2D**: Double clevis
- **XC26**: With double clevis pin, split pins and flat washers

● Parts assembly

CQ – D 032 – XC26

- **CQ**: Double clevis
- **032**: Bore size
- **XC26**: Double clevis pin

012	12 mm
016	16 mm
020	20 mm
025	25 mm
032	32 mm
040	40 mm
050	50 mm
063	63 mm
080	80 mm
100	100 mm

Y – [G012, Z015A, G02, G03 G04, G05, G08, G10] **– XC26**

- **Y**: Double knuckle joint
- **XC26**: With double knuckle joint pin, split pins and flat washers

IY – [G012, J015, G02 G03, G04, G05, G08, G10] **– XC26**

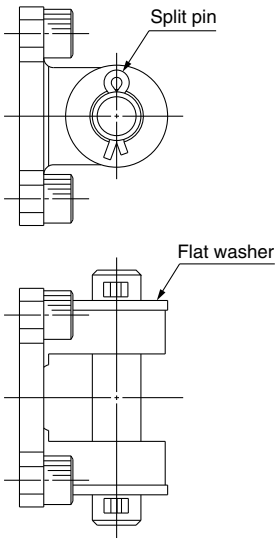
- **IY**: Clevis pin/Knuckle pin
- **XC26**: With clevis pin/knuckle pin, split pins and flat washers

Specifications

Mounting	Double clevis (D) only
Changed parts	Clevis pin/Knuckle pin, Split pin, Flat washer
Specifications other than above	Same as standard

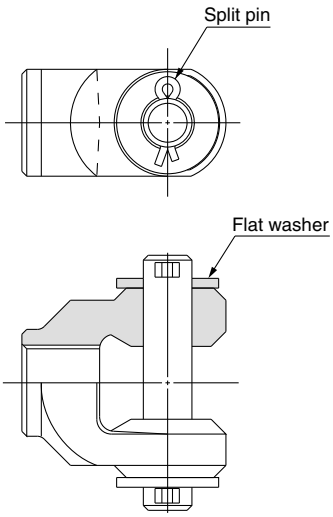
Dimensions: Same as Standard

Double clevis



∗ For mounting bracket, split pins, clevis pin and flat washers are shipped together, (but not assembled).
∗ Mounting method is the same as standard.

Double knuckle joint



∗ For mounting bracket, split pins, knuckle pin and flat washers are shipped together, (but not assembled).
∗ Mounting method is the same as standard.

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Symbol

-XC27 Double Clevis Pin/Double Knuckle Joint Pin Material: Stainless Steel 304

For preventing the oscillating portion of the double clevis or the double knuckle joint from rusting, the material of the pin and the retaining ring (split pin) has been changed to stainless steel.

Applicable Series

Series		Model	Action
CQ2	Standard	CQ2	Double acting, Single rod
			Single acting (Spring return/extend)
	Long stroke	CQ2□	Double acting, Single rod
	Non-rotating rod	CQ2K	Double acting, Single rod
	Anti-lateral load	CQ2□S	Double acting, Single rod
	Magnetic field resistant	CDQ2□P	Double acting, Single rod
	Copper-free compact	20-CQ2	Double acting, Single rod
			Single acting (Spring return/extend)
	Copper-free long stroke	20-CQ2□	Double acting, Single rod
	Copper-free anti-lateral load	20-CQ2□S	Double acting, Single rod

Specifications

Mounting	Double clevis (D) only
Pin material	Stainless steel 304
Specifications other than above	Same as standard

Dimensions: Same as Standard

∗ For mounting bracket, clevis pin/knuckle pin and retaining rings are shipped together, (but not assembled).
∗ Mounting method is the same as standard.

How to Order

● Product

CQ2D [Standard model no.] **— XC27**

- **D**: Double clevis
- **XC27**: Double clevis pin material: Stainless steel

● Parts assembly

CQ — D 032 — XC27

- **CQ**: Double clevis
- **032**: Bore size
- **XC27**: Double clevis pin material: Stainless steel

012	12 mm
016	16 mm
020	20 mm
025	25 mm
032	32 mm
040	40 mm
050	50 mm
063	63 mm
080	80 mm
100	100 mm

Y — [G012, Z015A, G02, G03 G04, G05, G08, G10] **— XC27**

- **Y**: Double knuckle joint
- **XC27**: Double knuckle joint pin material: Stainless steel

IY — [G012, G02, G03, G04 G05, G08, G10] **— XC27**

- **IY**: Clevis pin/Knuckle pin
- **XC27**: Clevis pin/Knuckle pin material: Stainless steel

∗ Stainless steel specification for IY-J015 is **IY-J015SUS**.

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Made to Order 8

Please contact SMC for detailed dimensions, specifications, and lead times.

Made to Order

Symbol

-XC35 With Coil Scraper

For getting rid of frost, ice, weld spatter, cutting chips adhered to the piston rod, and for protecting the seals, etc.

Applicable Series

Series		Model	Action	Note
CQ2	Standard	CQ2	Double acting, Single rod	Applicable to ø32 to ø100, Except with bracket
		CQ2W	Double acting, Double rod	
	Axial piping	CQP2	Double acting, Single rod	

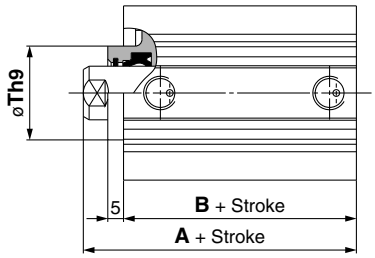
How to Order

Standard model no. — **XC35**

With coil scraper

Specifications: Same as standard

Series CQ2



(mm)

Bore size (mm)	A		B		Th9
	50 stroke or less	51 to 100 stroke	50 stroke or less	51 to 100 stroke	
32	35 (45)	45 (45)	23 (33)	33 (33)	$23^{0}_{-0.052}$
40	41.5 (51.5)	51.5 (51.5)	29.5 (39.5)	39.5 (39.5)	$28^{0}_{-0.052}$
50	43.5 (53.5)	53.5 (53.5)	30.5 (40.5)	40.5 (40.5)	$35^{0}_{-0.062}$
63	49 (59)	59 (59)	36 (46)	46 (46)	$35^{0}_{-0.062}$
80	58.5 (68.5)	68.5 (68.5)	43.5 (53.5)	53.5 (53.5)	$43^{0}_{-0.062}$
100	70 (80)	80 (80)	53 (63)	63 (63)	$59^{0}_{-0.074}$

Note 1) ( ): Dimensions with auto switch
Note 2) Applicable stroke: Available in 5 mm intervals

Symbol

-XC36 With Boss on Rod End

Cylinder with boss on rod end

Applicable Series

Series		Model	Action
CQ2	Standard	CQ2	Double acting, Single rod
			Single acting (Spring return/extend)
		CQ2W	Double acting, Double rod
	Axial piping	CQP2	Double acting, Single rod
			Single acting (Spring return/extend)

Note 1) For double rod type, it comes with boss on both ends.
Note 2) Except with bracket
Note 3) Except ø125 or more

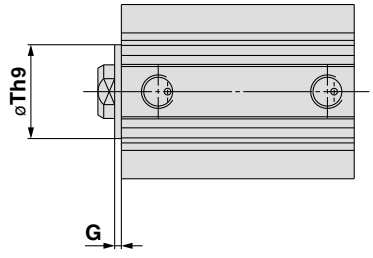
How to Order

Standard model no. — **XC36**

With boss on rod end

Specifications: Same as standard

Dimensions



∗ The dimensions except mentioned above are the same as those of the standard.

(mm)

Series	CQ2	
Bore size (mm)	Th9	G
12	$15^{0}_{-0.043}$	1.5
16	$20^{0}_{-0.052}$	1.5
20	$13^{0}_{-0.043}$	2
25	$15^{0}_{-0.043}$	2
32	$21^{0}_{-0.052}$	2
40	$28^{0}_{-0.052}$	2
50	$35^{0}_{-0.062}$	2
63	$35^{0}_{-0.062}$	2
80	$43^{0}_{-0.062}$	2
100	$59^{0}_{-0.074}$	2

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Made to Order Individual Specifications 1

Please contact SMC for detailed dimensions, specifications, and lead times.

Made to Order

Symbol

-X144 Special Port Location

For changing port location (ø12 to ø25 with auto switch only)

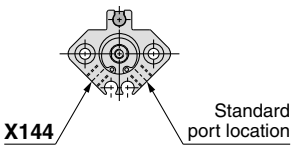
How to Order

CDQ2 | Standard model no. | — X144 | B

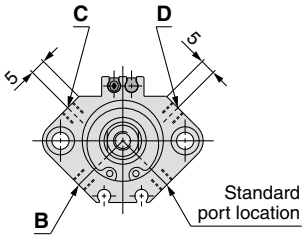
Special port location

In the case of CDQ2□20/25, specify the port location with B, C and D.

ø12, ø16



ø20, ø25



Applicable Model

Action	Note
Double acting, Single rod	Applicable to ø12 to ø25
Double acting, Double rod	
Single acting (Spring return/extend)	

Note) The specifications are the same as those of the CDQ2 series.

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Series CQ2
Made to Order Individual Specifications 2

Please contact SMC for detailed dimensions, specifications, and lead times.

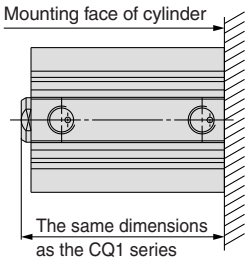
Made to Order

Symbol

-X202 Full Length Dimension is the Same as the CQ1 Series.

C□Q2 | Mounting | Bore size | — | Stroke | Action | Option | **(Z) — X202**

In a single rod cylinder of the CQ2 series, the A dimension (from the head face to the rod end) and the rod end female thread size are the same as those of the CQ1 series (former model).



The specifications are the same as those of the standard, CQ2 series.

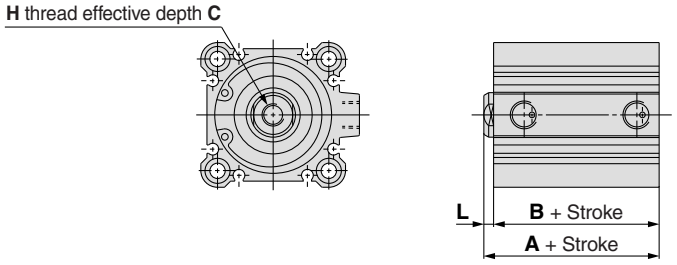
Applicable Model

Action		Note
Single rod	Double acting (Rubber bumper)	Applicable to ø12, ø20, ø32, ø40, ø50, ø63, ø80, ø100
	Single acting (Spring return/ Spring extend)	Applicable to ø12, ø20, ø32, ø40, ø50

Note 1) ø16 and ø25 are the new models so that they are not applicable.
Note 2) Strokes except mentioned below are available as standard products.

Dimensions (Without auto switch)

Double acting, Single rod: Female thread



Bore size / Stroke (mm) / Symbol	ø12	ø20		ø32		ø40		ø50		ø63		ø80		ø100	
	15, 25	5, 10 20, 30 40, 50	15, 25 35, 45	5, 10 20, 30 40, 50	15, 25 35, 45	5, 10 20, 30 40, 50	15, 25 35, 45	10, 20 30, 40 50	15, 25 35, 45	10, 20 30, 40 50	15, 25 35, 45	10, 20 30, 40 50	15, 25 35, 45	10, 20 30, 40 50	15, 25 35, 45
A	25.5	23(25)	28	26.5 (28.5)	31.5	33	38	34	39	39.5	44.5	47	52	56.5	61.5
B	22	19.5	24.5	23	28	29.5	34.5	30.5	35.5	36	41	43.5	48.5	53	58
L	3.5	3.5 (5.5)	3.5	3.5 (5.5)	3.5	3.5	3.5	3.5	3.5	3.5	3.5	3.5	3.5	3.5	3.5
H	M3 x 0.5	M5 x 0.8		M6 x 1.0*		M6 x 1.0*		M8 x 1.25*		M10 x 1.5		M16 x 2.0		M20 x 2.5	
C	6	7		9*		11*		13*		15		21		27	

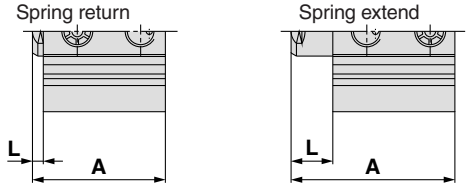
Note) ( ): Stroke 10 mm ∗ The H/C dimensions of ø32, ø40 and ø50 are different from those of the new CQ2 series model.

75 st, 100 st

Bore size / Stroke / Symbol	ø32		ø40		ø50		ø63		ø80		ø100	
	75	100	75	100	75	100	75	100	75	100	75	100
A	36.5		43		44		49.5		57		66.5	
B	33		39.5		40.5		46		53.5		63	
L	3.5		3.5		3.5		3.5		3.5		3.5	

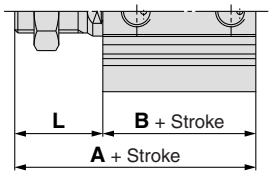
Note) The H/C dimensions are the same as above.

Single acting



Action	Bore size / Stroke / Symbol	ø20		ø32		ø40		ø50	
		5	10	5	10	5	10	10	20
Single acting, Spring return	**A**	28	35	31.5	38.5	38	43	44	54
	L	3.5	5.5	3.5	5.5	3.5		3.5	
Single acting, Spring extend	**A**	33	45	36.5	48.5	43	53	54	74
	L	8.5	15.5	8.5	15.5	8.5	13.5	13.5	23.5

Double acting: Rod end male thread



Bore size / Stroke / Symbol	ø12	ø20		ø32		ø40	ø50	ø63	ø80	ø100
	15, 25	10	15, 25 35, 45	10	15, 25 35, 45	15, 25 35, 45	15, 25 35, 45	15, 25 35, 45	15, 25 35, 45	15, 25 35, 45
A	36	40	43	53.5	56.5	63	69	74.5	92	101.5
B	22	19.5	24.5	23	28	34.5	35.5	41	48.5	58
L	14	20.5	18.5	30.5	28.5	28.5	33.5	33.5	43.5	43.5

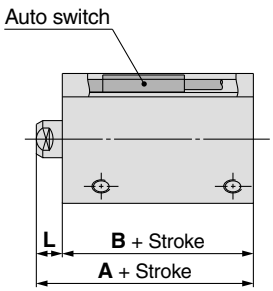
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Symbol
-X202

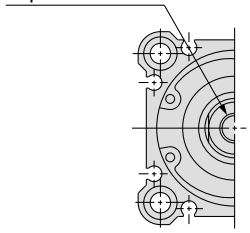
Dimensions (With auto switch)

Double acting, Single rod: Female thread

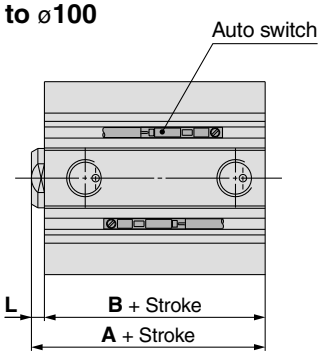
ø12 to ø25



H thread effective depth **C**



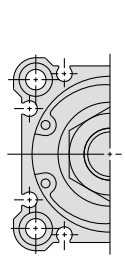
ø32 to ø100

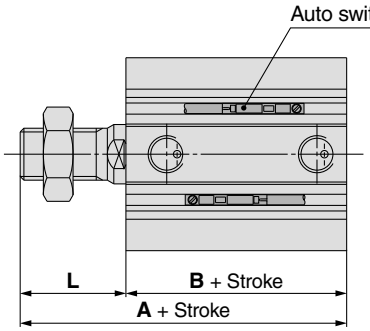


Bore size / Stroke (mm) / Symbol	ø12	ø20		ø32		ø40		ø50		ø63		ø80		ø100	
	15, 25	5, 10, 20 30, 40, 50	15, 25 35, 45	10, 20, 30 40, 50, 75 100	5, 15, 25 35, 45	10, 20, 30 40, 50, 75 100	5, 15, 25 35, 45	10, 20, 30 40, 50, 75 100	15, 25 35, 45	10, 20, 30 40, 50, 75 100	15, 25 35, 45	10, 20, 30 40, 50, 75 100	15, 25 35, 45	10, 20, 30 40, 50, 75 100	15, 25 35, 45
A	36.5	38.5	43.5	36.5	41.5	43	48	44	49	49.5	54.5	57	62	66.5	71.5
B	33	31.5	36.5	33	38	39.5	44.5	40.5	45.5	46	51	53.5	58.5	63	68
L	3.5	7	7	3.5	3.5	3.5	3.5	3.5	3.5	3.5	3.5	3.5	3.5	3.5	3.5
H	M3 x 0.5	M5 x 0.8		M6 x 1.0*		M6 x 1.0*		M8 x 1.25*		M10 x 1.5		M16 x 2.0		M20 x 2.5	
C	6	7		9*		11*		13*		15		21		27	

* The H/C dimensions of ø32, ø40 and ø50 are different from those of the new CQ2 series model.

Double acting: Rod end male thread





Bore size / Stroke (mm) / Symbol	ø12	ø20		ø32	ø40	ø50	ø63	ø80	ø100
	15, 25	5, 10 20, 30 40, 50	15, 25 35, 45	5, 15, 25 35, 45	5, 15, 25 35, 45	15, 25 35, 45	15, 25 35, 45	15, 25 35, 45	15, 25 35, 45
A	47	53.5	58.5	66.5	73	79	84.5	102	111.5
B	33	31.5	36.5	38	44.5	45.5	51	58.5	68
L	14	22	22	28.5	28.5	33.5	33.5	43.5	43.5

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Series CQ2
Made to Order Individual Specifications 3

Please contact SMC for detailed dimensions, specifications, and lead times.

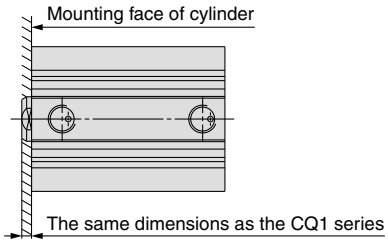
Made to Order

Symbol

-X203 L Dimension from Rod Cover is the Same as the CQ1 Series.

C□Q2 | Mounting | Bore size | — 10 | Action | Option | Z — X203

In a single rod cylinder of the CQ2 series, the L dimension (from the rod face to the rod end) and the rod end female thread size are the same as the CQ1 series (former model).



Applicable Model

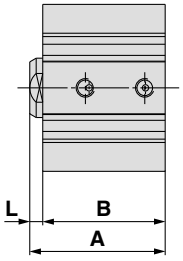
Action			Note
Single rod	Female thread	Double acting Rubber bumper	Applicable to ø20, ø32, (ø40), (ø50), (ø63), (ø80), (ø100)
		Single acting (Spring return, Spring extend)	Applicable to ø20, ø32, (ø40), (ø50)
	Male thread	Available as the standard, CQ2 series	

Note 1) ø16 and ø25 are the new models so that they are not applicable.
Note 2) ( ): Same dimensions as for those of -X202

The specifications are the same as those of the standard, CQ2 series.

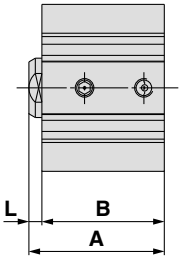
Dimensions: Applicable to CQ2B$^{20}_{32}$-10D(C)Z Only

Double acting, Single rod



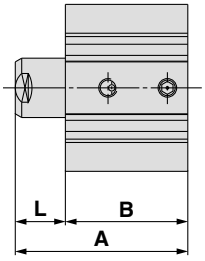
Symbol	Bore size	
	ø20	ø32
A	33	36.5
B	29.5	33
L	3.5	3.5

Single acting, Spring return



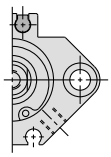
Symbol	Bore size	
	ø20	ø32
A	33	36.5
B	29.5	33
L	3.5	3.5

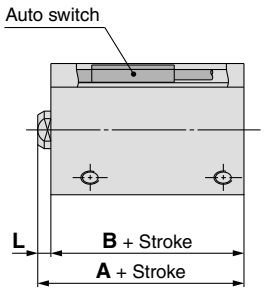
Single acting, Spring extend



Symbol	Bore size	
	ø20	ø32
A	43	46.5
B	29.5	33
L	13.5	13.5

With Auto Switch: Applicable to CDQ2B-□D(C)(Z) Only





Bore size / Stroke / Symbol	ø20	
	5, 10, 20, 30, 40, 50	15, 25, 35, 45
A	35	40
B	31.5	36.5
L	3.5	3.5

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Symbol

-X235 Special Rod End for Double Rod Cylinder

Male thread is used at one piston rod end of double rod cylinder and female thread is used at the other end.

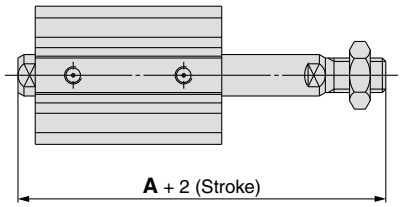
C□Q2W | Mounting | Bore size | — | Stroke | D | (Z) — X235

"D" in the case of "-X235"

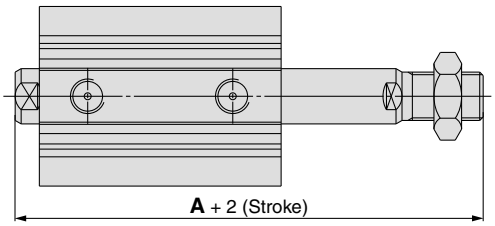
Piston rod end
Male thread, Female thread

∗ Specifications: Same as standard
Note) For mounting a bracket, please contact SMC.

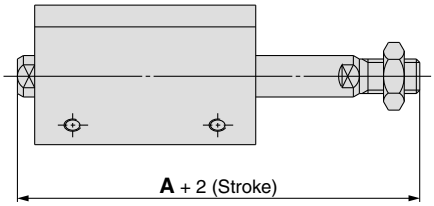
ø12 to ø25



ø32 to ø200



ø12 to ø25 (With auto switch)



Symbol \ Bore size	12	16	20	25	32	40	50	63	80	100	125	140	160	180	200
A	42.7 (49.9)	45 (55)	49 (61)	56.5 (66.5)	66 (76)	75.5 (85.5)	82 (92)	83.5 (93.5)	104.5 (114.5)	116 (126)	157	157	172	183	190
Applicable stroke	5 to 30		5 to 50		5 to 100		10 to 100				10 to 300				

Note 1) Applicable stroke: Available in 5 mm intervals
Note 2) ( ): Dimensions with auto switch

Symbol

-X271 Fluororubber Seals

Material for seals has been changed to fluororubber.

C□Q2 | Standard model no. | — X271

Fluororubber seals

∗ All variations except non-rotating rod is available.
Only ø125 to ø160 is available for the large bore size type.
The specifications are the same as for each variation of the CQ2 series.
Note) With rubber bumper: There is no change of the bumper material.

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Series CQ2
Made to Order Individual Specifications 4

Please contact SMC for detailed dimensions, specifications, and lead times.

Made to Order

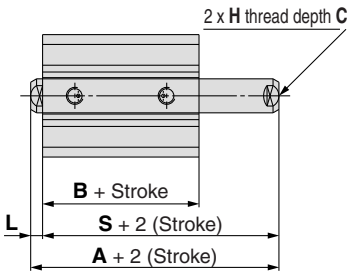
Symbol

-X293 Full Length Dimension is the Same as the CQ1W Series.

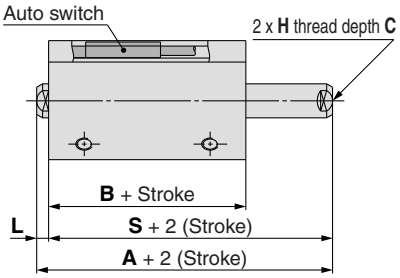
C□Q2W | **Standard model no.** | **— X293**

The same dimensions as the CQ1W

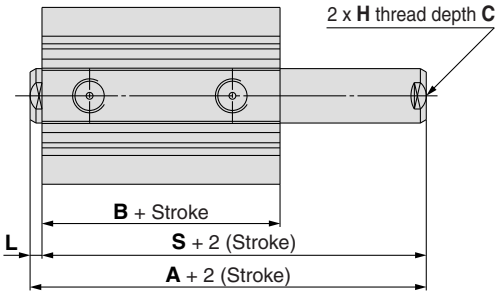
ø12, ø20



ø12, ø20 (With auto switch)



ø32 to ø100



Without Auto Switch

Bore size / Stroke (mm) / Symbol	12	20		32			40		50		63		80		100	
	5 10	5 10 20	15	5	10, 20 30, 40	15 25 35	5, 10 20, 30 40	15 25 35	10, 20 30, 40	15 25 35	10, 20 30, 40	15 25 35	10, 20 30, 40	15 25 35	10, 20 30, 40	15 25 35
A	33	33	38	37	38	43	46.5	51.5	47.5	52.5	53	58	60.5	65.5	70	75
B	25.2	26	31	30.5	30.5	35.5	40	45	40.5	45.5	42	47	51	56	60.5	65.5
L	3.5	3.5	3.5	3.5	3.5	3.5	3.5	3.5	3.5	3.5	3.5	3.5	3.5	3.5	3.5	3.5
S	29.5	29.5	34.5	33.5	34.5	39.5	43	48	44	49	49.5	54.5	57	62	66.5	71.5
H	M3 x 0.5	M5 x 0.8	M5 x 0.8	M6 x 1	M6 x 1	M6 x 1	M6 x 1	M6 x 1	M8 x 1.25	M8 x 1.25	M10 x 1.5	M10 x 1.5	M16 x 2	M16 x 2	M20 x 2.5	M20 x 2.5
C	6	7	7	9	9	9	9	9	13	13	15	15	21	21	27	27

With Auto Switch

Bore size / Stroke (mm) / Symbol	12	20		32		40		50		63		80		100	
	5 10	5 10 20	15	10 20 30	5 15 25	10 20 30	5 15 25	10 20 30	15 25	10 20 30	15 25	10 20 30	15 25	10 20 30	15 25
A	40	47	52	48	53	56.5	61.5	57.5	62.5	63	68	70.5	75.5	80	85
B	32.4	38	43	40.5	45.5	50	55	50.5	55.5	52	57	61	66	70.5	75.5
L	3.5	3.5	3.5	3.5	3.5	3.5	3.5	3.5	3.5	3.5	3.5	3.5	3.5	3.5	3.5
S	36	43.5	48.5	44.5	49.5	53	58	54	59	59.5	64.5	67	72	76.5	81.5
H	M3 x 0.5	M5 x 0.8	M5 x 0.8	M6 x 1	M6 x 1	M6 x 1	M6 x 1	M8 x 1.25	M8 x 1.25	M10 x 1.5	M10 x 1.5	M16 x 2	M16 x 2	M20 x 2.5	M20 x 2.5
C	6	7	7	9	9	9	9	13	13	15	15	21	21	27	27

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Symbol

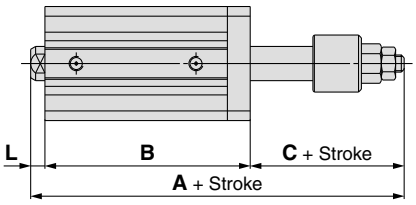
-X525 Long Stroke of Adjustable Extension Stroke Cylinder (-XC8)

C□Q2 [Mounting] [Bore size] — [Stroke] D(M)(Z) — X525

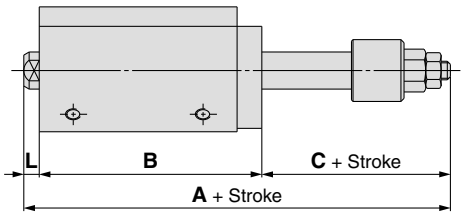
Long stroke of -XC8

The specifications are the same as those of -XC8 of the CQ2 series.
Refer to "Made to Order."
Note) For tap mounting (ø12 to ø25—without switch) and bracket mounting, please contact SMC.

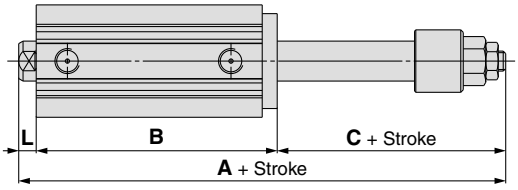
ø12 to ø25 (Without auto switch)



ø12 to ø25 (With auto switch)



ø32 to ø100



ø12, ø16

Bore size \ Symbol / Stroke	A				B				C	L	Applicable stroke
	35st	40st	45st	50st	35st	40st	45st	50st			
12	99.9	104.9	109.9	114.9	72.4	77.4	82.4	87.4	24	3.5	35, 40 45, 50
16	104.5	109.9	114.9	119.5	77	82	87	92	24	3.5	

ø20 to ø100

Bore size \ Symbol / Stroke	A						B						C	L	Applicable stroke
	55 to 75st	80 to 100st	105 to 125st	130 to 150st	155 to 175st	180 to 200st	55 to 75st	80 to 100st	105 to 125st	130 to 150st	155 to 175st	180 to 200st			
20	155.5	180.5	—	—	—	—	122	147	—	—	—	—	29	4.5	55 to 100
25	156	181	—	—	—	—	122	147	—	—	—	—	29	5	
32	—	—	213.5	238.5	263.5	288.5	—	—	171.5	196.5	221.5	246.5	35	7	55 to 200
40	—	—	223	248	273	298	—	—	181	206	231	256	35	7	
50	—	—	235.5	260.5	285.5	310.5	—	—	183.5	208.5	233.5	258.5	44	8	
63	—	—	237	262	287	312	—	—	187	212	237	262	42	8	
80	—	—	260	285	310	335	—	—	198	223	248	273	52	10	
100	—	—	273.5	298.5	323.5	348.5	—	—	209.5	234.5	259.5	284.5	52	12	

Note 1) The dimensions are the same with or without auto switch.
Note 2) Applicable stroke: Available in 5 mm intervals

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Made to Order Individual Specifications 5

Please contact SMC for detailed dimensions, specifications, and lead times.

Made to Order

Symbol

-X526 Long Stroke of Adjustable Retraction Stroke Cylinder (-XC9)

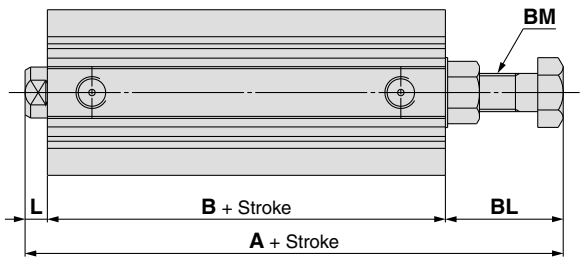
C□Q2 | Mounting | Bore size | — | Stroke | **D(M)(Z) — X526**

Long stroke of -XC9

The specifications are the same as those of -XC9 of the CQ2 series. Refer to "Made to Order."

Note) For models with a bracket, please contact SMC.

Dimensions



Bore size \ Symbol	A	B	L	BL	BM	Applicable stroke
12	59.2 (56.4)	32.4	3.5	23.3 (20.5)	M5 x 0.8	35, 40, 45, 50
16	64	37	3.5	23.5	M6 x 1.0	
20	74	39	4.5	30.5	M8 x 1.25	75, 100
25	73.5	39	5	29.5	M8 x 1.25	
32	75.5	40.5	7	28	M8 x 1.25	75, 100, 125 150, 175, 200
40	94	50	7	37	M12 x 1.5	
50	94.5	50.5	8	36	M12 x 1.5	
63	98.5	52	8	38.5	M16 x 1.5	
80	119.5	91	10	48.5	M20 x 1.5	
100	135	70.5	12	52.5	M24 x 1.5	

Note 1) ( ): Dimensions with auto switch

Note 2) Intermediate strokes (available in 5 mm intervals) are available with a spacer. The dimensions are the same as those of 75, 100, 125, 150, 175, 200 mm strokes.

Symbol

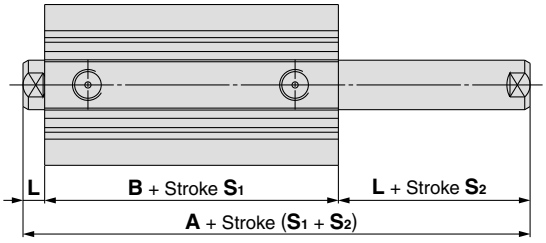
-X633 Intermediate Stroke of Double Rod Cylinder

C□Q2W
C□Q2KW | Standard model no. | **— X633**

* Specifications: Same as standard

Note) For models with a bracket, please contact SMC.

Dimensions



Bore size \ Symbol	A	B	L	Stroke S1	Stroke S2
12	32.2 (39.4)	25.2 (32.4)	3.5	In the case of 5 to 30 stroke, 5 mm intervals	In the case of 5 to 30 stroke, 1 mm intervals
16	33 (43)	26 (36)	3.5		
20	35 (47)	26 (38)	4.5	In the case of 5 to 50 stroke, 5 mm intervals	In the case of 5 to 50 stroke, 1 mm intervals
25	39 (49)	29 (39)	5		
32	44.5 (54.5)	30.5 (40.5)	7	In the case of 5 to 50 stroke, 5 mm intervals In the case of 50 to 100 stroke, 25 mm intervals	In the case of 5 to 100 stroke, 1 mm intervals
40	54 (64)	40 (50)	7		
50	56.5 (66.5)	40.5 (50.5)	8	In the case of 10 to 50 stroke, 5 mm intervals In the case of 50 to 100 stroke, 25 mm intervals	In the case of 10 to 100 stroke, 1 mm intervals
63	58 (68)	42 (52)	8		
80	71 (81)	51 (61)	10		
100	84.5 (94.5)	60.5 (70.5)	12		
125	115	83	16	In the case of 10 to 50 stroke, 10 mm intervals In the case of 50 to 200 stroke, 25 mm intervals In the case of 200 to 300 stroke, 50 mm intervals	In the case of 10 to 300 stroke, 1 mm intervals
140	115	83	16		
160	125	91	17		
180	136	102	17		
200	143	109	17		

Note 1) ( ): Dimensions with auto switch

Note 2) Installing a spacer inside the standard cylinder tube, stroke S_1 has 5 mm intervals for controlling intermediate strokes in 1 mm intervals.
Example) In the case of CDQ2WB40-18DZ, stroke S_1 is 20 mm and stroke S_2 is 18 mm.

Note 3) For ø40 to ø100 cylinders with bumper, please consult with SMC.

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Symbol

-X636 Long Stroke of Dual Stroke Single Rod Cylinder

C□Q2B **Bore size** − **Stroke S_1** + **Stroke S_2–S_1** (C)(M)(Z) − **X636**

Long stroke of -XC11

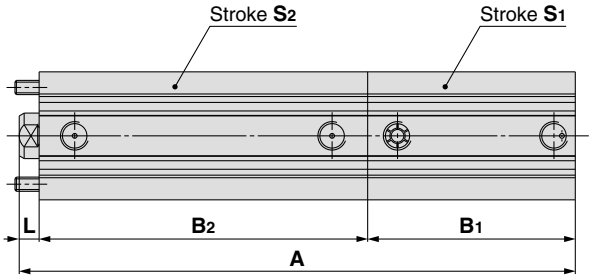
Applicable Stroke

(mm)

Bore size	Stroke
ø12, ø16	Stroke S_2: Up to 50 mm
ø20 to ø100	Stroke S_2: Up to 100 mm

The specifications are the same as those of -XC11 of the CQ2 series.
Refer to "Made to Order."
Note) For tap mounting and bracket mounting, please contact SMC.

Series CQ2



Bore Size: ø12, ø16

(mm)

Symbol / Bore size	A	B_1	B_2	L	Stroke range S_1	Stroke range S_2
ø12	52.9 (63.9) + Stroke (S_1 + S_2)	17 (28) + Stroke S_1	32.4 + Stroke S_2	3.5	5 to 30	35 to 50
ø16	58 (70) + Stroke (S_1 + S_2)	18.5 (30.5) + Stroke S_1	36 + Stroke S_2	3.5	5 to 30	35 to 50

Bore Size: ø20, ø25

(mm)

Symbol / Stroke / Bore size	A: Stroke S_2 55 to 75	A: Stroke S_2 80 to 100	B_1	B_2: Stroke S_2 55 to 75	B_2: Stroke S_2 80 to 100	L	Stroke range S_1	Stroke range S_2
ø20	137 (149) + Stroke S_1	162 (174) + Stroke S_1	19.5 (31.5) + Stroke S_1	113	138	4.5	5 to 50	55 to 100
ø25	141.5 (151.5) + Stroke S_1	166.5 (176.5) + Stroke S_1	22.5 (32.5) + Stroke S_1	114	139	5	5 to 50	55 to 100

Bore Size: ø32 to ø100

(mm)

Symbol / Stroke / Bore size	A: Stroke S_2 55 to 75, Stroke S_1 ≤ 55	A: Stroke S_2 55 to 75, Stroke S_1 55 to 75	A: Stroke S_2 80 to 100, Stroke S_1 ≤ 50	A: Stroke S_2 80 to 100, Stroke S_1 55 to 75	A: Stroke S_2 80 to 100, Stroke S_1 80 to 100	B_1: Stroke S_1 ≤ 50	B_1: Stroke S_1 55 to 75	B_1: Stroke S_1 80 to 100	B_2: Stroke S_2 55 to 75	B_2: Stroke S_2 80 to 100	L	Stroke range S_1	Stroke range S_2
ø32	145.4 (155.5) + Stroke S_1	230.5	170.5 (180.5) + Stroke S_1	255.5	280.5	23 (33) + Stroke S_1	108	133	115.5	140.5	7	5 to 100	55 to 100
ø40	161.5 (171.5) + Stroke S_1	246.5	186.5 (196.5) + Stroke S_1	271.5	296.5	29.5 (39.5) + Stroke S_1	114.5	139.5	125	150	7	5 to 100	55 to 100
ø50	164 (174) + Stroke S_1	249	189 (199) + Stroke S_1	274	299	30.5 (40.5) + Stroke S_1	115.5	140.5	125.5	150.5	8	10 to 100	55 to 100
ø63	171 (181) + Stroke S_1	256	196 (206) + Stroke S_1	281	306	36 (46) + Stroke S_1	121	146	127	152	8	10 to 100	55 to 100
ø80	189.5 (199.5) + Stroke S_1	274.5	214.5 (224.5) + Stroke S_1	299.5	324.5	43.5 (53.5) + Stroke S_1	128.5	153.5	136	161	10	10 to 100	55 to 100
ø100	210.5 (220.5) + Stroke S_1	295.5	235.5 (245.5) + Stroke S_1	320.5	345.5	53 (63) + Stroke S_1	138	163	145.5	170.5	12	10 to 100	55 to 100

Note 1) ( ): Dimensions with auto switch
Note 2) Applicable stroke: Available in 5 mm intervals

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Made to Order Individual Specifications 6

Please contact SMC for detailed dimensions, specifications, and lead times.

Made to Order

Symbol

-X1876 Cylinder Tube: With Concave Boss on Head End

C□Q2
C□Q2K
C□Q2□S

Mounting | Bore size — Stroke

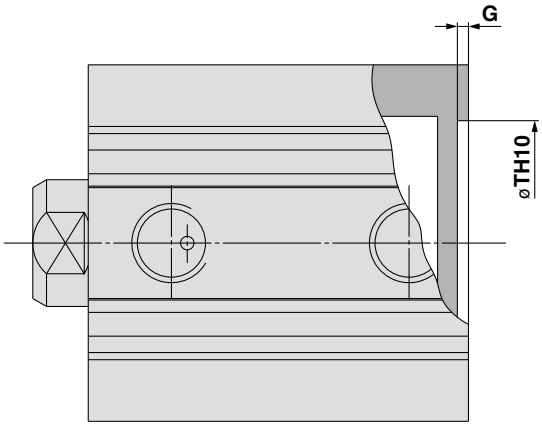
D(C)(M)(Z)
S(M)(Z)
T(M)(Z)

— X1876

● With concave boss on head end

The specifications are the same as those of the CQ2 series.

Note) Except ø12, ø16 and ø125 to ø200



Bore size (mm)	TH10	G
20	$19.3^{+0.084}_{0}$	1.4
25	$23.8^{+0.084}_{0}$	1.4
32	$30.9^{+0.100}_{0}$	1.4
40	$39.3^{+0.100}_{0}$	1.3
50	$48.7^{+0.100}_{0}$	2.1
63	$61.5^{+0.120}_{0}$	2.4
80	$78.3^{+0.120}_{0}$	3.3
100	$98.9^{+0.140}_{0}$	2.8

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⚠ Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of **"Caution," "Warning"** or **"Danger."** They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC)*1), and other safety regulations.

⚠ Caution: **Caution** indicates a hazard with a low level of risk which, if not avoided, could result in minor or moderate injury.

⚠ Warning: **Warning** indicates a hazard with a medium level of risk which, if not avoided, could result in death or serious injury.

⚠ Danger : **Danger** indicates a hazard with a high level of risk which, if not avoided, will result in death or serious injury.

*1) ISO 4414: Pneumatic fluid power – General rules relating to systems.
ISO 4413: Hydraulic fluid power – General rules relating to systems.
IEC 60204-1: Safety of machinery – Electrical equipment of machines. (Part 1: General requirements)
ISO 10218-1: Manipulating industrial robots - Safety.
etc.

⚠ Warning

1. **The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications.**
   Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalog information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.
2. **Only personnel with appropriate training should operate machinery and equipment.**
   The product specified here may become unsafe if handled incorrectly. The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.
3. **Do not service or attempt to remove product and machinery/equipment until safety is confirmed.**
   1. The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been confirmed.
   2. When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
   3. Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction.
4. **Contact SMC beforehand and take special consideration of safety measures if the product is to be used in any of the following conditions.**
   1. Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
   2. Installation on equipment in conjunction with atomic energy, railways, air navigation, space, shipping, vehicles, military, medical treatment, combustion and recreation, or equipment in contact with food and beverages, emergency stop circuits, clutch and brake circuits in press applications, safety equipment or other applications unsuitable for the standard specifications described in the product catalog.
   3. An application which could have negative effects on people, property, or animals requiring special safety analysis.
   4. Use in an interlock circuit, which requires the provision of double interlock for possible failure by using a mechanical protective function, and periodical checks to confirm proper operation.

⚠ Caution

1. **The product is provided for use in manufacturing industries.**
   The product herein described is basically provided for peaceful use in manufacturing industries.
   If considering using the product in other industries, consult SMC beforehand and exchange specifications or a contract if necessary.
   If anything is unclear, contact your nearest sales branch.

Limited warranty and Disclaimer/ Compliance Requirements

The product used is subject to the following "Limited warranty and Disclaimer" and "Compliance Requirements".
Read and accept them before using the product.

Limited warranty and Disclaimer

1. The warranty period of the product is 1 year in service or 1.5 years after the product is delivered.*2)
   Also, the product may have specified durability, running distance or replacement parts. Please consult your nearest sales branch.
2. For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided.
   This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.
3. Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalog for the particular products.

*2) **Vacuum pads are excluded from this 1 year warranty.**
A vacuum pad is a consumable part, so it is warranted for a year after it is delivered.
Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the deterioration of rubber material are not covered by the limited warranty.

Compliance Requirements

1. The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited.
2. The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulations of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed.

Revision history

Edition B
- Large bore size: Change to the new body shape
- Standard: -XB10A addition to double acting, single rod type
- Number of pages from 228 to 216

OS

⚠ Safety Instructions Be sure to read "Handling Precautions for SMC Products" (M-E03-3) before using.

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