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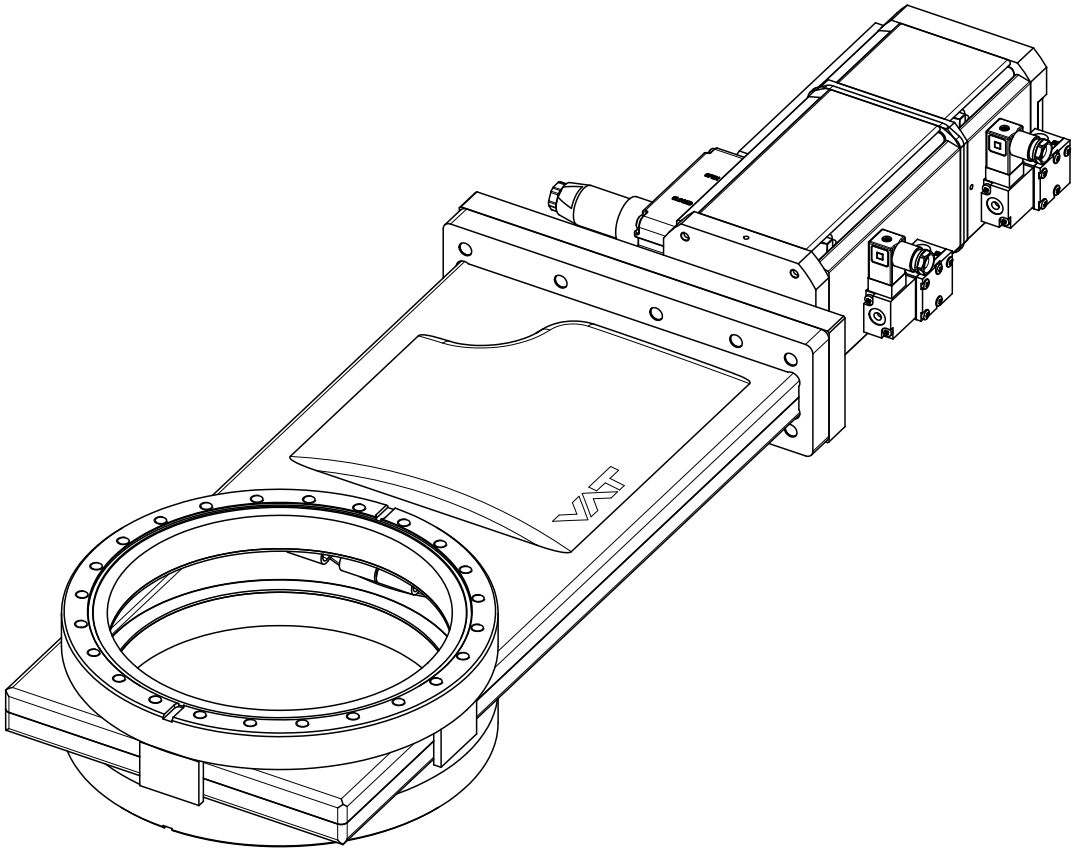
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Installation, Operating & Maintenance Instructions

UHV gate valve
with 3-position pneumatic actuator

Series 108
DN 63 – 200 mm (I. D. 2½ – 8”)

This manual is valid for the following product ordering numbers:
108 . . - . E28 / 48



Sample picture

600871EA Edition 2013-08-20

Imprint

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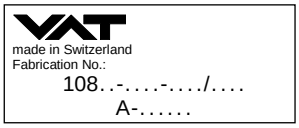
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1 Description of product

1.1 Identification of product

The fabrication number and order number are fixed on the product directly or by means of an identification plate.



← Fabrication number
← Order number

1.2 Use of product

Use product for clean and dry vacuum applications only. Other applications are only allowed with the written permission of VAT.

1.3 Related documents

- Product data sheet
- Dimensional drawing

1.4 Important information



This symbol points to a very important statement that requires particular attention.

Example:



VAT disclaims any liability for damages resulting from inappropriate packaging.

1.5 Technical data

See product data sheet and dimensional drawing.

2 Safety

2.1 Compulsory reading material

Read this chapter prior to performing any work with or on the product. It contains important information that is significant for your own personal safety. This chapter must have been read and understood by all persons who perform any kind of work with or on the product during any stage of its serviceable life.



NOTICE

Lack of knowledge

Failing to read this manual may result in property damage.

Firstly, read manual.



These Installation, Operating & Maintenance Instructions are an integral part of a comprehensive documentation belonging to a complete technical system. They must be stored together with the other documentation and accessible for anybody who is authorized to work with the system at any time.

2.2 Danger levels



⚠ DANGER

High risk

Indicates a hazardous situation which, if not avoided, will result in death or serious injury.



⚠ WARNING

Medium risk

Indicates a hazardous situation which, if not avoided, could result in death or serious injury.



⚠ CAUTION

Low risk

Indicates a hazardous situation which, if not avoided, may result in minor or moderate injury.



NOTICE

Command

Indicates a hazardous situation which, if not avoided, may result in property damage.

2.3 Personnel qualifications



⚠ WARNING

Unqualified personnel

Inappropriate handling may cause serious injury or property damage.

Only qualified personnel are allowed to carry out the described work.

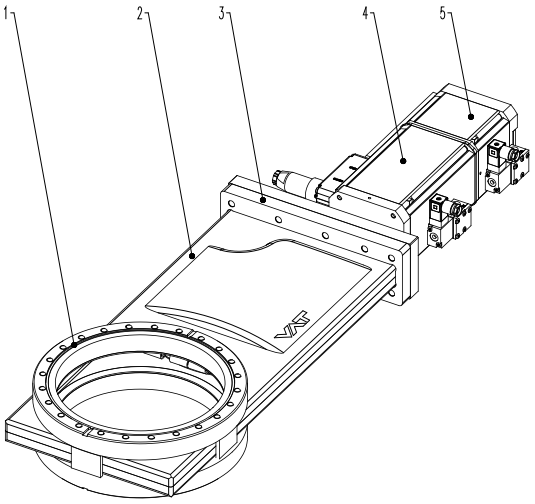
2.4 Safety labels

Label	Part No.	Location on valve
	T-9001-156	Protective cover

Table 2-1

3 Design and Function

3.1 Design

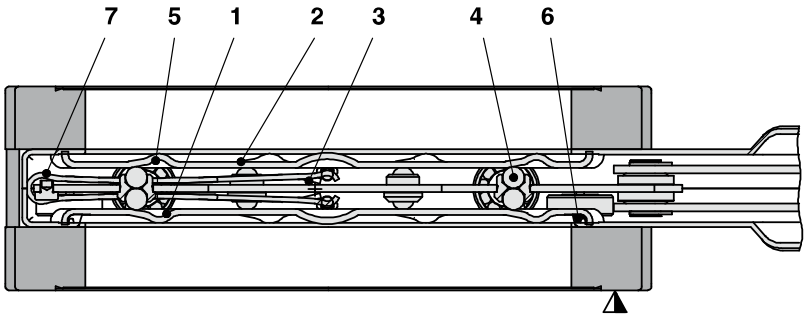


1 Sealing surface
2 Valve body
3 Bonnet flange
4 Actuator
5 3- position actuator

Figure 3-1

3.2 Function

The valve features the VATLOCK sealing technology. This means, the valve is mechanically locked in the closed position. In the open position, the mechanism is not locked. Leaf springs hold gate and counter plate against the carriage with the ball retainers. The ball pairs are in the detents. For closing, the mechanism is moved forward into the closing position. The locking starts after the leaf spring stop touches the body. The ball retainers move the ball pairs out of the detents. Gate and counter plate are spread apart. The gate seal is pressed against the sealing surface without scuffing. The arrangement of the ball pairs ensures an increase of the sealing force with vacuum on either side of the gate. During opening the movements proceed in the reverse order. See «Figure 3-2».



1 Gate
2 Counter-plate
3 Leaf springs
4 Ball pairs
5 Ball detents
6 Gate seal
7 Spring stop

▼ Valve seat side

Figure 3-2

4 Installation



⚠ WARNING

Unqualified personnel

Inappropriate handling may cause serious injury or property damage.

Only qualified personnel are allowed to carry out the described work.

4.1 Unpacking



- Make sure that the supplied products are in accordance with your order.
- Inspect the quality of the supplied products visually. If it does not meet your requirements, please contact VAT immediately.
- Store the original packaging material. It may be useful if products must be returned to VAT.

4.2 Installation into the system



⚠ WARNING

Movable parts

Human body parts may get jammed and severely injured.

Do not connect or supply electrical power and compressed air before the product is completely mounted in the system.



NOTICE

Contamination

Product may get contaminated.

Always wear cleanroom gloves when handling the product.



NOTICE

Inappropriate tools

Sealing surfaces may get damaged.

Do not use sharp-edged tools.

NOTICE

Wrong tightening torque

Valve body and screws may get damaged.

Use tightening torque according the size of the screws.

NOTICE

Too long screws

Valve body may get deformed and / or malfunctions may occur.

Use only screws recommended by VAT.

1. Identify flange type according the fabrication number on the identification plate; see chapter «1.1 Identification of product».

   Example: 108 . . – **C** . . . / . . . = Flange type CF-F, metric thread

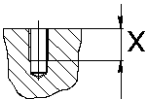
Valve			Maximum screw-in depth «X» in mm 				
Nom. I. D.			Flange types				
mm	inch		**C**	**U**	**P**	**J**	**T**
63	2½	X =	13	13	13	13	15
100	4	X =	13	13	13	13	15
160	6	X =	13	13	13	13	15
200	8	X =	13	13	15	15	19
			C = CF-F, metric thread U = CF-F, UNF thread		P = ISO-F J = JIS		T = ASA-LP

Table 4-1

2. Remove protective covers from body flanges.

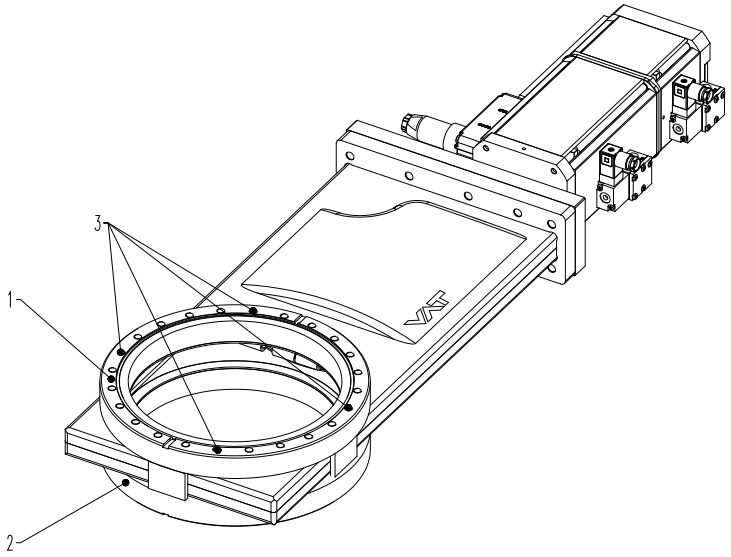
3. Clean sealing surfaces and seals of both flanges;
   see (1) and (2) according to «Figure 4-1» on page 10.

The valve seat side is marked with the symbol «▽» on flange «A».

4. Put valve to the mounting position.

5. Mount the four screws (3) according to «Figure 4-1» on page 10, evenly in crosswise order until the seal touches the sealing surface.

6. Tighten all screws with the torques appropriate for their property classes.



1 Flange A
2 Flange B
3 Screws

Figure 4-1

4.2.1 Admissible forces and bending moments

Forces from evacuating the system, from the weight of other components or from baking can lead to deformation of the valve body and to malfunction of the valve. The stress has to be relieved by suitable means, e.g. bellows sections.

The following forces or moments are admissible:

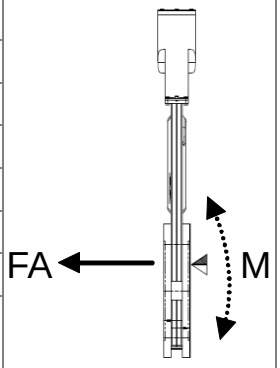
DN (nom. I.D.)		Axial tensile or compressive force «FA»		Bending moment «M»		
mm	**inch**	**N**	**lbf**	**Nm**	**lbf · ft**	
63	2½	2000	448	80	59	
100	4	2500	560	100	74	
160	6	3000	672	150	110	
200	8	3000	672	150	110	
If a combination of both forces («FA» and «M») occurs, the values mentioned above are invalid. Please contact VAT for more information.						

Table 4-2

4.3 Compressed air connection



⚠ WARNING

Valve in open position

Risk of injury when compressed air is connected to the valve.

Connect compressed air only when:
– valve is installed in the vacuum system
– moving parts cannot be touched

Use clean, dry or slightly oiled air only.

Admissible air pressure range, see product data sheet.

1. Connect compressed air according to the product data sheet and dimensional drawing.

4.4 Electrical connection



⚠ DANGER

Electric shock

Parts being under voltage will result in serious injury or death.

Do not touch parts being under voltage.



NOTICE

Wrong voltage

Electrical components may get damaged.

Supply electrical components with the correct voltage.

1. Connect solenoid valve according to the product data sheet and dimensional drawing.
2. Connect position indicator according to the product data sheet and dimensional drawing.
3. Connect heater (option) according to the product data sheet and dimensional drawing.

5 Operation



⚠ WARNING

Unqualified personnel

Inappropriate handling may cause serious injury or property damage.

Only qualified personnel are allowed to carry out the described work.



⚠ WARNING

Movable parts

Human body parts may get jammed and severely injured.

Do not operate before product is installed completely into the vacuum system.

5.1 Normal operation

Valve is opened and closed pneumatically.

5.2 Operation under increased temperature

Maximum allowed temperature, see product data sheet.
Note: After bake-out check and re-torque the bonnet screws.

5.3 Behavior in case of compressed air pressure drop

See product data sheet.

5.4 Behavior in case of power failure

See product data sheet.

5.4.1 Manual emergency operation



⚠ WARNING

Movable parts

Human body parts may get jammed and severely injured.

Keep human body parts away from movable parts.

Only valid for the ordering number 108..-..**48** (with solenoid valve)

In case of a power failure, the valve can be actuated manually if compressed air is available.

Standard solenoid valve

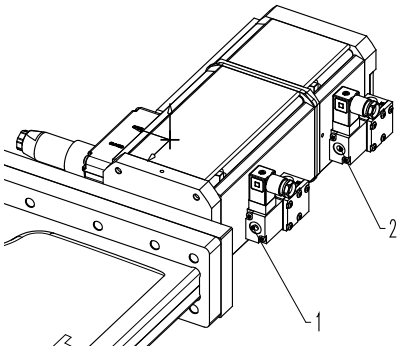


Figure 5-1

Press push-button 1 + 2:
valve opens

Release push-button 1 + 2:
valve closes

Press only push-button 1:
valve gate moves to the intermediate position

5.5 Trouble shooting

Failure	Check	Action	See
Valve does not close / open	Air pressure	Connect compressed air	«4.3 Compressed air connection»
	Operating pressure	Adjust operating pressure	Product data sheet
	Voltage at solenoid valve	Connect voltage	«4.4 Electrical connection»
Leak at gate	Gate seal all right?	Replace valve gate	«6.4 Replacement of valve gate / mechanism unit»
	Gate damaged or contaminated?	Replace valve gate	«6.4 Replacement of valve gate / mechanism unit»
	Operating pressure	Adjust operating pressure	Product data sheet
Leak at body	Bonnet seal and sealing surface all right?	Clean sealing surface – if necessary, replace bonnet seal	«6.4 Replacement of valve gate / mechanism unit», steps 1 to 6
	Bellows all right?	Contact VAT	www.vatvalve.com

Table 5-1

If you need any further information, please contact one of our service centers. You will find the addresses on our website www.vatvalve.com.

6 Maintenance



⚠ WARNING

Unqualified personnel

Inappropriate handling may cause serious injury or property damage.

Only qualified personnel are allowed to carry out the described work.



⚠ WARNING

Hazardous components

Human body parts may get jammed and severely injured.

Before starting maintenance:
– disconnect compressed air supply
– disconnect electrical power supply



⚠ WARNING

Movable parts

Human body parts may get jammed and severely injured.

Keep human body parts away from movable parts.

6.1 Maintenance intervals

Under clean operating conditions the valve does not require any maintenance during 50 000 cycles. After 50 000 cycles, VAT recommends replacing the mechanism unit;
see chapter «6.4 Replacement of valve gate / mechanism unit».

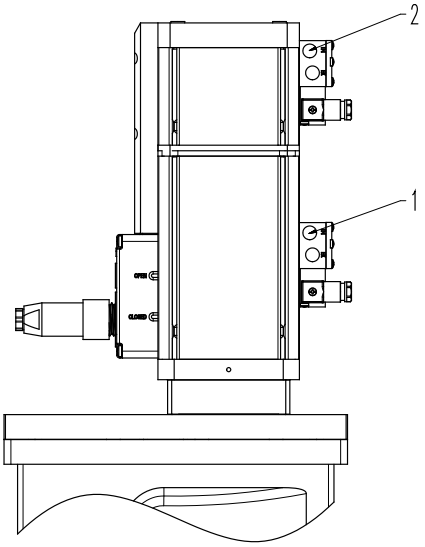
For more information or a general overhaul please contact one of our service centers. You will find the addresses on our website www.vatvalve.com.

6.2 Required tools

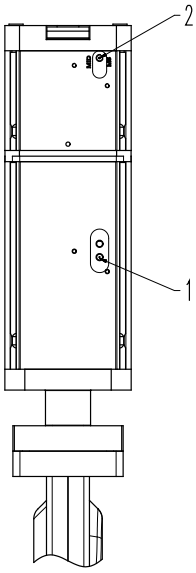
- Tool Ø6 – Ø10 mm
- Torque wrench 20 Nm / 40 Nm
- Cleanroom wiper soaked with alcohol (2% methyl ethyl ketone)

6.3 Adjustment of the intermediate position

With solenoid valves



Without solenoid valves



Adjustment screw position

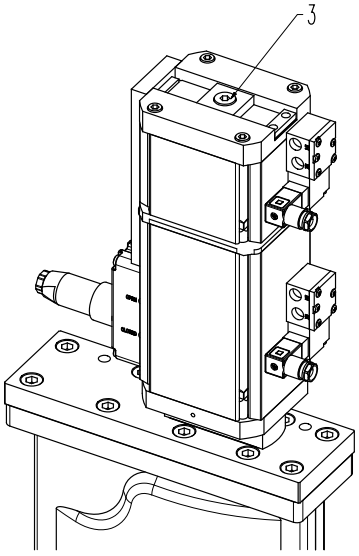


Figure 6-1

Adjustments with solenoid valves

1. Activated solenoid valve (1); see «Figure 6-1» on page 15.
2. De-activated solenoid valve (2).
3. Adjust the intermediate position by turning the adjustment screw (3).

Adjustments without solenoid valves

1. Supply compressed air to the “OPEN” port (1).
2. Supply compressed air to the “MID” port (2).
3. Adjust the intermediate position by turning the adjustment screw (3).



It may happen that the carrier nut inside the actuator disengages from the adjustment screw (3). This can happen when:

1 The supplied compressed air pressure is not as specified; see product data sheet and dimensional drawing.

2 The adjustment screw (3) is still being turned in counter-clockwise direction after the mechanism has reached the closed position.

Follow the instructions below in order to recapture the carrier nut:

1. Supply 1 bar / 15 psig of compressed air to the “OPEN” port (1)
2. Turn the adjustment screw (3) in clockwise direction until the carrier nut is completely recaptured (VAT recommend to carry out 20 full turns!).
3. Adjust the intermediate position according to chapter «6.3 Adjustment of the intermediate position».

6.4 Replacement of valve gate / mechanism unit



⚠ WARNING

Loaded spring steel sheet

Human body parts may get jammed and severely injured.

Do not put human body parts between valve gate and spring steel sheet.



NOTICE

Contamination

Product may get contaminated.

Always wear cleanroom gloves when handling the product.



NOTICE

Inappropriate tools

Sealing surfaces may get damaged.

Do not use sharp-edged tools.

1. Vent chambers on either side to atmospheric pressure.
2. Open the valve.
3. Disconnect compressed air supply.
4. Disconnect electrical power supply.
5. Remove screws (1) according to «Figure 6-2» on page 18.
6. Withdraw actuator / mechanism unit carefully from body without touching the body wall; see «Figure 6-2» on page 18.
7. Remove locking ring (5) according to «Figure 6-3» on page 18.
8. Withdraw bolt (4) by pulling it downwards according to «Figure 6-3» on page 18.

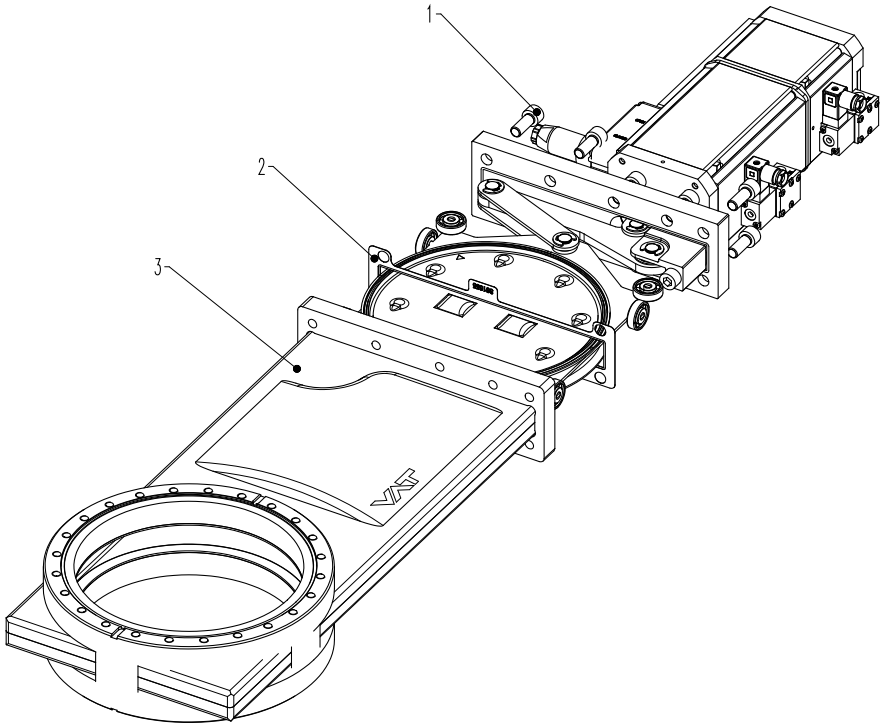


Figure 6-2

1 Screw
2 Bonnet seal
3 Valve body

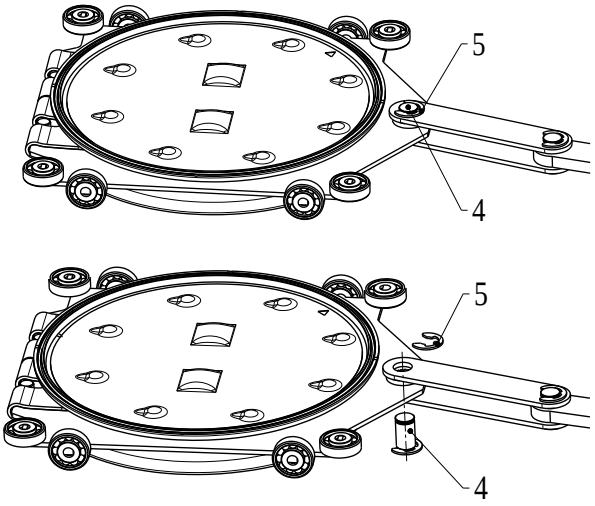


Figure 6-3

4 Bolt
5 Locking ring

9. Put valve gate and ball guidance to the horizontal position so that the locking balls cannot escape.

For dismounting and mounting the valve gate always use tool (1) according to «Figure 6-4». The tool may be ordered from VAT.
For details see chapter «11 Spare parts».

10. Lift valve gate (2) by hand and insert tool (1) between valve gate (2) and ball guidance (3); see «Figure 6-4» and «Figure 6-5» on page 20.

11. Remove valve gate in direction of the arrow; see «Figure 6-4» on page 19.

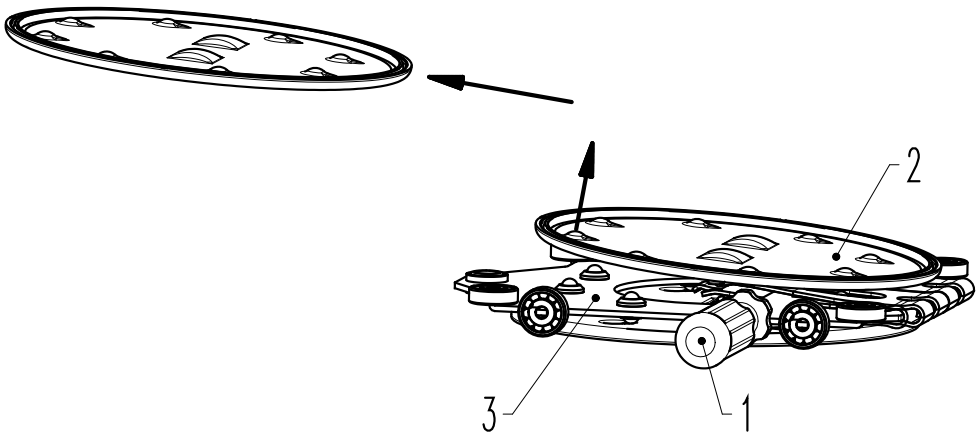


Figure 6-4

1 Tool; see chapter «11 Spare parts»
2 Valve gate
3 Ball guidance

12. Insert new valve gate in reverse order.

The markings Δ and ∇ (2) according to «Figure 6-5» on page 20 on ball guidance and valve gate must face each other.

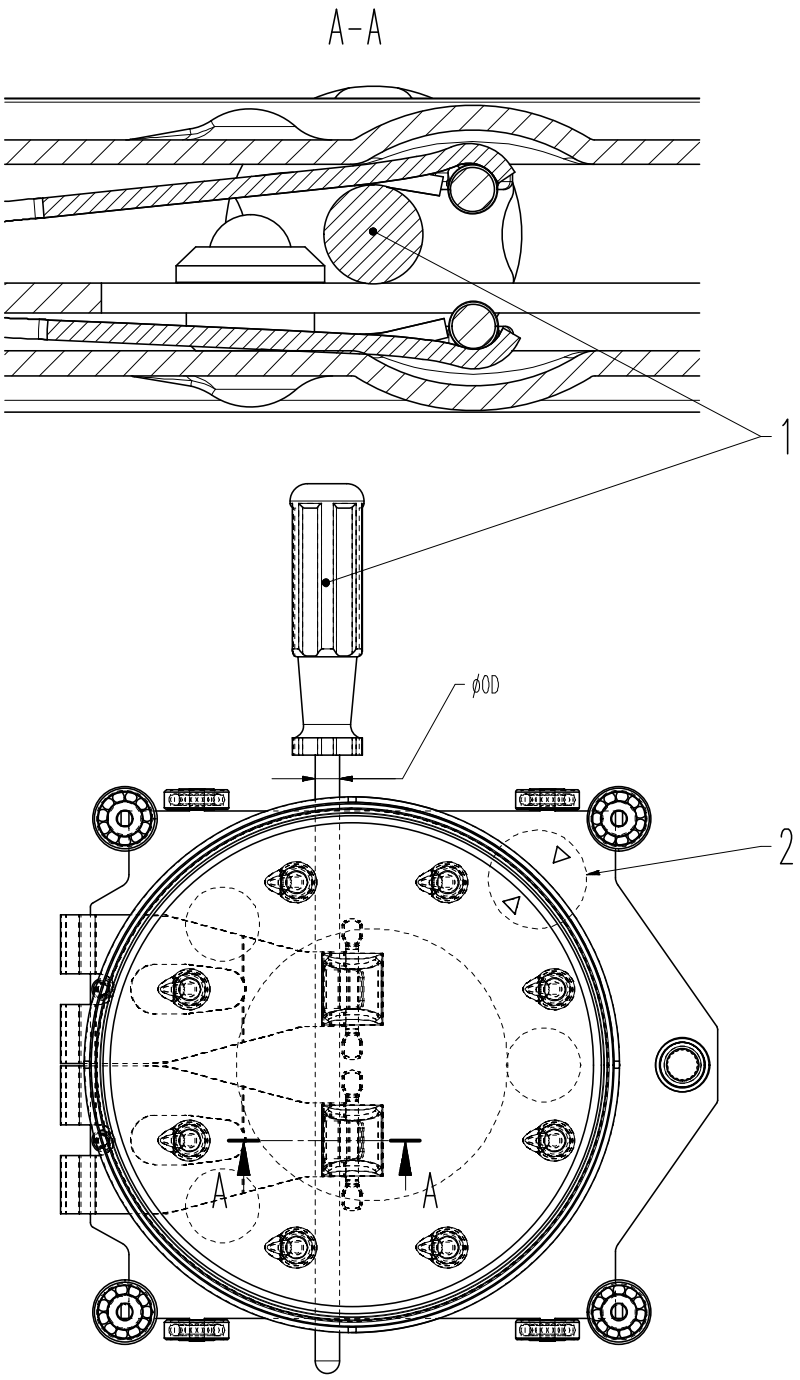


Figure 6-5

1 Tool; see chapter «11 Spare parts»
2 Markings

13. Withdraw tool according to «Figure 6-4» on page 19.
14. Mount bolt (4) according to «Figure 6-3» on page 18.
15. Mount locking ring (5) according to «Figure 6-3» on page 18.
16. Clean sealing surface of bonnet flange, use cleanroom wiper.
17. Replace bonnet seal.
18. Insert actuator / mechanism unit into body without touching the body wall.
19. Mount screws (1) according to «Figure 6-2» on page 18.

Tighten screws in crosswise order with the following torques:

DN	63 – 160	20 Nm / 15 lbf·ft
DN	200	40 Nm / 30 lbf·ft

20. Connect electrical power supply.
21. Connect compressed air supply.

Valve is ready for use.

7 Repairs

Repairs may only be carried out by the VAT service staff. In exceptional cases, the customer is allowed to carry out the repairs, but only with the prior consent of VAT.

Please contact one of our service centers. You will find the addresses on our website www.vatvalve.com.

8 Dismounting and Storage



⚠ WARNING

Unqualified personnel

Inappropriate handling may cause serious injury or property damage.

Only qualified personnel are allowed to carry out the described work.



⚠ WARNING

Hazardous components

Human body parts may get jammed and severely injured.

Before dismounting the product
– disconnect compressed air supply
– disconnect electrical power supply



⚠ WARNING

Movable parts

Human body parts may get jammed and severely injured.

Keep human body parts away from movable parts.



NOTICE

Contamination

Product may get contaminated.

Always wear cleanroom gloves when handling the product.

8.1 Dismounting



NOTICE

Valve in open position

Valve mechanism may get damaged if valve is in open position.

Close valve before dismounting the valve from the system.

1. Close valve.

2. Carry out the steps according to chapter «4 Installation» in reverse order.
   Pay attention to the safety instructions!

8.2 Storage



NOTICE

Wrong storage

Inappropriate temperatures and humidity may cause damage to the product.

Valve must be stored at:
- relative humidity between 10% and 70%
- temperature between +10 °C and +50 °C
- non-condensing environment



NOTICE

Inappropriate packaging

Product may get damaged if inappropriate packaging material is used.

Always use the original packaging material and handle product with care.

1. Clean / decontaminate valve.
2. Cover all valve openings with a protective foil.
3. Pack valve appropriately by using the original packaging material.

9 Packaging and Transport



⚠ WARNING

Unqualified personnel

Inappropriate handling may cause serious injury or property damage.

Only qualified personnel are allowed to carry out the described work.



⚠ WARNING

Harmful substances

Risk of injury in case of contact with harmful substances.

Remove harmful substances (e. g. toxic, caustic or microbiological ones) from valve before you return the valve to VAT.



NOTICE

Inappropriate packaging

Product may get damaged if inappropriate packaging material is used.

Always use the original packaging material and handle product with care.



- When returning products to VAT, please fill out the VAT form «Declaration of Chemical Contamination» and send it to VAT in advance. The form can be downloaded from our website www.vatvalve.com.
- If products are radioactively contaminated, the VAT form «Contamination and Radiation Report» must be filled out. Please contact VAT in advance.
- If products are sent to VAT in contaminated condition, VAT will carry out the decontamination procedure at the customer's expense.

9.1 Packaging



NOTICE

Valve in open position

Valve mechanism may get damaged if valve is in open position.

Make sure that the valve is closed.

1. Cover all valve openings with a protective foil.
2. Pack valve appropriately, by using the original packaging material.



VAT disclaims any liability for damages resulting from inappropriate packaging.

9.2 Transport



NOTICE

Inappropriate packaging

Product may get damaged if inappropriate packaging material is used.

Always use the original packaging material and handle product with care.



VAT disclaims any liability for damages resulting from inappropriate packaging.

10 Disposal



⚠ WARNING

Harmful substances

Environmental pollution.

Discard products and parts according to the local regulations.

11 Spare parts

NOTICE

Non-original spare parts

Non-original spare parts may cause damage to the product.

Use original spare parts from VAT only.

- Please specify the fabrication number of the product when you place an order for spare parts; see chapter «1.1 Identification of product». This is to ensure that the appropriate spare parts are supplied.
- VAT makes a difference between spare parts that may be replaced by the customer and those that need to be replaced by the VAT service staff.
- «Table 11-1» only contains spare parts that may be replaced by the customer. If you need any other spare parts, please contact one of our service centers. You will find the addresses on our website www.vatvalve.com.

	Description	Part No.	Quantity per valve	Maintenance procedure see chapter
DN63	Bonnet seal (Item 2 as per «Figure 6-2», page 18	63215-01	1	«6.4 Replacement of valve gate / mechanism unit»
	Gate with vulcanized seal	84065-R1	1	«6.4 Replacement of valve gate / mechanism unit»
	Mechanism, completely	82472-R1	1	«6.4 Replacement of valve gate / mechanism unit»
	Tool Ø6 mm	434168	1	«6.4 Replacement of valve gate / mechanism unit»
DN100	Bonnet seal (Item 2 as per «Figure 6-2», page 18	63216-01	1	«6.4 Replacement of valve gate / mechanism unit»
	Gate with vulcanized seal	80506-R1	1	«6.4 Replacement of valve gate / mechanism unit»
	Mechanism, completely	82473-R1	1	«6.4 Replacement of valve gate / mechanism unit»
	Tool Ø6 mm	434168	1	«6.4 Replacement of valve gate / mechanism unit»

	Description	Part No.	Quantity per valve	Maintenance procedure see chapter
DN160	Bonnet seal (Item 2 as per «Figure 6-2», page 18	93160-01	1	«6.4 Replacement of valve gate / mechanism unit»
	Gate with vulcanized seal	80510-R1	1	«6.4 Replacement of valve gate / mechanism unit»
	Mechanism, completely	82474-R1	1	«6.4 Replacement of valve gate / mechanism unit»
	Tool Ø8 mm	434164	1	«6.4 Replacement of valve gate / mechanism unit»
DN200	Bonnet seal (Item 2 as per «Figure 6-2», page 18	361655	1	«6.4 Replacement of valve gate / mechanism unit»
	Gate with vulcanized seal	79324-R1	1	«6.4 Replacement of valve gate / mechanism unit»
	Mechanism, completely	82475-R1	1	«6.4 Replacement of valve gate / mechanism unit»
	Tool Ø10 mm	419421	1	«6.4 Replacement of valve gate / mechanism unit»

Table 11-1

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