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Actual size:
4.6 x 2.2 x 0.5in
[117 x 56 x 12,7mm]

Maxi Family
48V Input

DC-DC Converter Module

Features & Benefits

- DC input range: 36 – 75V
- Isolated output
- Input surge withstand: 100V for 100ms
- DC output: 3.3 – 48V
- Programmable output: 10 – 110%
- Regulation: ±0.3% no load to full load
- Efficiency: Up to 89%
- Maximum operating temp: 100°C, full load
- Power density: up to 100W per cubic inch
- Height above board: 0.43in [10,9mm]
- Parallelable, with N+M fault tolerance
- Low-noise ZCS/ZVS architecture
- RoHS Compliant (with F or G pin option)

Product Overview

These DC-DC converter modules use advanced power processing, control and packaging technologies to provide the performance, flexibility, reliability and cost effectiveness of a mature power component.

High-frequency ZCS/ZVS switching provides high power density with low noise and high efficiency.

Applications

Distributed power, medical, ATE, communications, defense and aerospace

For details on proper operation please refer to the:
Design Guide & Applications Manual for Maxi, Mini, Micro Family.

Absolute Maximum Ratings

Parameter	Rating	Unit	Notes
+IN to –IN voltage	–0.5 to +105	V_{DC}	
PC to –IN voltage	–0.5 to +7.0	V_{DC}	
PR to –IN voltage	–0.5 to +7.0	V_{DC}	
SC to –OUT voltage	–0.5 to +1.5	V_{DC}	
–Sense to –OUT voltage	1.0	V_{DC}	
Isolation voltage			
IN to OUT	3000	V_{RMS}	Test voltage
IN to base	1500	V_{RMS}	Test voltage
OUT to base	500	V_{RMS}	Test voltage
Operating Temperature	–55 to +100	°C	M-Grade
Storage Temperature	–65 to +125	°C	M-Grade
Pin soldering temperature	500 [260]	°F [°C]	<5 sec; wave solder
	750 [390]	°F [°C]	<7 sec; hand solder
Mounting torque	5 [0.57]	in·lbs [N·m]	6 each

Part Numbering

e.g. V48A12T500BL2

V48A [ ] [ ] [ ] **B** [ ] [ ]

Output Voltage
3V3 = *3.3V*
5 = *5V*
8 = *8V*
12 = *12V*
15 = *15V*
24 = *24V*
28 = *28V*
36 = *36V*
48 = *48V*

Product Grade Temperatures (°C)

Grade		Operating	Storage
E	=	*–10 to +100*	*–20 to +125*
C	=	*–20 to +100*	*–40 to +125*
T	=	*–40 to +100*	*–40 to +125*
H	=	*–40 to +100*	*–55 to +125*
M	=	*–55 to +100*	*–65 to +125*

Output Power

V_{out}	P_{out}
3.3V	***264W***
5V	***400W***
8V	***400W***
12V	***500W***
15V	***500W***
24V	***500W***
28V	***500W***
36V	***500W***
48V	***500W***

Pin Style	***Finish***
Blank: *Short*	*Tin/Lead*
L: *Long*	*Tin/Lead*
S: *Short ModuMate*	*Gold*
N: *Long ModuMate*	*Gold*
F: *Short RoHS*	*Gold*
G: *Long RoHS*	*Gold*
K: *Extra Long RoHS*	*Gold*

Baseplate
Blank: *Slotted*
2: *Threaded*
3: *Through-hole*

Note: Product images may not highlight current product markings.

Module Family Electrical Characteristics

Electrical characteristics apply over the full operating range of input voltage, output load (resistive) and baseplate temperature, unless otherwise specified. All temperatures refer to the operating temperature at the center of the baseplate.

Module Input Specifications

Parameter	Min	Typ	Max	Unit	Notes
Operating input voltage	36	48	75	V_{DC}	
Input surge withstand			100	V_{DC}	<100ms
Undervoltage turn-on		34.9	35.7	V_{DC}	
Undervoltage turn-off	29.4	30.5		V_{DC}	
Overvoltage turn-off/on	75.7	78.8	82.5	V_{DC}	
Disabled input current			2.5	mA	PC pin low

Module Output Specifications

Parameter	Min	Typ	Max	Unit	Notes
Output voltage set point			±1	%	Of nominal output voltage. Nominal input; full load; 25°C
Line regulation		±0.02	±0.2	%	Low line to high line; full load
Temperature regulation		±0.002	±0.005	% / °C	Over operating temperature range
Power sharing accuracy		±2	±5	%	10 – 100% of full load
Programming range	10		110	%	Of nominal output voltage. For trimming below 90% of nominal, a minimum load of 10% of maximum rated power may be required.
+OUT to –OUT, +Sense to –OUT — Absolute Maximum Ratings					
3.3V			–0.5 to 4.7	V_{DC}	Externally applied
5V			–0.5 to 7.0	V_{DC}	Externally applied
12V			–0.5 to 16.1	V_{DC}	Externally applied
15V			–0.5 to 20.0	V_{DC}	Externally applied
24V			–0.5 to 31.7	V_{DC}	Externally applied
28V			–0.5 to 36.9	V_{DC}	Externally applied
36V			–0.5 to 47.1	V_{DC}	Externally applied
48V			–0.5 to 62.9	V_{DC}	Externally applied

Note: The permissible load current must never be exceeded during normal, abnormal or test conditions. For additional output related application information, please refer to output connections on page 6.

Thermal Resistance And Capacity

Parameter	Min	Typ	Max	Unit
Baseplate to sink; flat, greased surface		0.08		°C/Watt
Baseplate to sink; thermal pad (20263)		0.07		°C/Watt
Baseplate to ambient		4.9		°C/Watt
Baseplate to ambient; 1000LFM		1.1		°C/Watt
Thermal capacity		165		Watt-sec/°C

Module Family Electrical Characteristics (Cont.)

Electrical characteristics apply over the full operating range of input voltage, output load (resistive) and baseplate temperature, unless otherwise specified. All temperatures refer to the operating temperature at the center of the baseplate.

Module Control Specifications

Parameter	Min	Typ	Max	Unit	Notes
Primary Side (PC = Primary Control; PR = Parallel)					
PC bias voltage current limit	5.50 1.5	5.75 2.1	6.00 3.0	V_{DC} mA	PC current = 1.0mA PC voltage = 5.5V During normal operation
PC module disable	2.3	2.6	2.9	V_{DC}	Switch must be able to sink ≥4mA. See Figure 2
PC module enable delay		4	7	ms	
PC module alarm			0.5	V_{AVG}	UV, OV, OT, module fault. See Figures 3 and 5
PC resistance	0.9	1.0	1.1	MΩ	See Figure 3, converter off or fault mode
PR emitter amplitude	5.7	5.9	6.1	Volts	PR load >30Ω, <30pF
PR emitter current	150			mA	
PR receiver impedance	375	500	625	Ω	25°C
PR receiver threshold	2.4	2.5	2.6	Volts	Minimum pulse width: 20ns
PR drive capability			12	modules	Without PR buffer amplifier
Secondary Side (SC = Secondary Control)					
SC bandgap voltage	1.21	1.23	1.25	V_{DC}	Referenced to –Sense
SC resistance	990	1000	1010	Ω	
SC capacitance		0.033		µF	
SC module alarm		0		V_{DC}	With open trim; referenced to –Sense. See Figure 7

Module General Specifications

Parameter	Min	Typ	Max	Unit	Notes
Remote sense (total drop)			0.5	V_{DC}	0.25V per leg (sense leads must be connected to respective, output terminals)
Isolation test voltage (IN to OUT)*	3000			V_{RMS}	Complies with reinforced insulation requirements
Isolation test voltage (IN to base)*	1500			V_{RMS}	Complies with basic insulation requirements
Isolation test voltage (OUT to base)*	500			V_{RMS}	Complies with operational insulation requirements
Isolation resistance		10		MΩ	IN to OUT, IN to baseplate, OUT to baseplate
Weight (E, C, T grade)	6.5 [184.3]	7.3 [207.5]	8.1 [230.7]	ounces [grams]	
Weight (H, M grade)	7.4 [209.3]	8.2 [232.5]	9.0 [255.7]	ounces [grams]	
Temperature limiting	100	115		°C	See Figures 3 and 5. Do not operate coverter >100°C.
Agency approvals		cURus, cTÜVus, CE			UL60950-1, EN60950-1, CSA60950-1, IEC60950-1. With appropriate fuse in series with the +Input

* Isolation test voltage, 1 minute or less.

Note: Specifications are subject to change without notice.

Module-Specific Operating Specifications (Cont.)

3.3V_{OUT}, 264W (e.g. V48A3V3C264BL)

Parameter	Min	Typ	Max	Unit	Notes
Efficiency	81.5	82.8		%	Nominal input; 75% load; 25°C
Ripple and noise		115	165	mV	P-P; Nominal input; full load; 20MHz bandwidth
Output OVP set point	4.14	4.3	4.46	Volts	25°C; recycle input voltage or PC to restart (>100ms off)
Dissipation, standby		8	11.1	Watts	No load
Load regulation		±0.1	±0.3	%	No load to full load; nominal input
Load current	0		80	Amps	
Current limit	81.6	94.7	108	Amps	Output voltage 95% of nominal
Short circuit current	56	92	112	Amps	Output voltage <25 mV

5V_{OUT}, 400W (e.g. V48A5C400BL)

Parameter	Min	Typ	Max	Unit	Notes
Efficiency	83.5	84.5		%	Nominal input; 75% load; 25°C
Ripple and noise		125	180	mV	P-P; Nominal input; full load; 20MHz bandwidth
Output OVP set point	6.03	6.25	6.47	Volts	25°C; recycle input voltage or PC to restart (>100ms off)
Dissipation, standby		7.3	11	Watts	No load
Load regulation		±0.02	±0.2	%	No load to full load; nominal input
Load current	0		80	Amps	
Current limit	81.6	92	104	Amps	Output voltage 95% of nominal
Short circuit current	8	92	104	Amps	Output voltage <250mV

8V_{OUT}, 400W (e.g. V48A8C400BL)

Parameter	Min	Typ	Max	Unit	Notes
Efficiency	84.5	85.5		%	Nominal input; 75% load; 25°C
Ripple and noise		325	405	mV	P-P; Nominal input; full load; 20MHz bandwidth
Output OVP set point	9.36	9.7	10.1	Volts	25°C; recycle input voltage or PC to restart (>100ms off)
Dissipation, standby		13	14.5	Watts	No load
Load regulation		±0.02	±0.2	%	No load to full load; nominal input
Load Current	0		50	Amps	
Current limit	51	57.5	67.5	Amps	Output voltage 95% of nominal
Short circuit current	35	57.5	67.5	Amps	Output voltage <250mV

12V_{OUT}, 500W (e.g. V48A12C500BL)

Parameter	Min	Typ	Max	Unit	Notes
Efficiency	87.5	88.5		%	Nominal input; 75% load; 25°C
Ripple and noise		325	405	mV	P-P; Nominal input; full load; 20MHz bandwidth
Output OVP set point	13.7	14.3	14.9	Volts	25°C; recycle input voltage or PC to restart (>100ms off)
Dissipation, standby		10.8	15	Watts	No load
Load regulation		±0.02	±0.2	%	No load to full load; nominal input
Load current	0		41.67	Amps	
Current limit	42.5	48	54.3	Amps	Output voltage 95% of nominal
Short circuit current	29.1	48	54.3	Amps	Output voltage <250mV

15V_{OUT}, 500W (e.g. V48A15C500BL)

Parameter	Min	Typ	Max	Unit	Notes
Efficiency	87.5	88.6		%	Nominal input; 75% load; 25°C
Ripple and noise		330	415	mV	P-P; Nominal input; full load; 20MHz bandwidth
Output OVP set point	17.1	17.8	18.5	Volts	25°C; recycle input voltage or PC to restart (>100ms off) Dissi-
pation, standby		10	16	Watts	No load
Load regulation		±0.02	±0.2	%	No load to full load; nominal input
Load current	0		33.33	Amps	
Current limit	33.9	38.3	45	Amps	Output voltage 95% of nominal
Short circuit current	3.8	38.3	46.7	Amps	Output voltage <250mV

Module-Specific Operating Specifications (Cont.)

$24V_{OUT}$, 500W (e.g. V48A24C500BL)

Parameter	Min	Typ	Max	Unit	Notes
Efficiency	86	87.5		%	Nominal input; 75% load; 25°C
Ripple and noise		145	205	mV	P-P; Nominal input; full load; 20MHz bandwidth
Output OVP set point	27.1	28.1	29.1	Volts	25°C; recycle input voltage or PC to restart (>100ms off)
Dissipation, standby		8	12	Watts	No load
Load regulation		±0.02	±0.2	%	No load to full load; nominal input
Load current	0		20.83	Amps	
Current limit	21.3	23.4	25.1	Amps	Output voltage 95% of nominal
Short circuit current	14.6	23.4	25.1	Amps	Output voltage <250mV

$28V_{OUT}$, 500W (e.g. V48A28C500BL)

Parameter	Min	Typ	Max	Unit	Notes
Efficiency	88.5	89.9		%	Nominal input; 75% load; 25°C
Ripple and noise		220	310	mV	P-P; Nominal input; full load; 20MHz bandwidth
Output OVP set point	31.5	32.7	33.9	Volts	25°C; recycle input voltage or PC to restart (>100ms off)
Dissipation, standby		11	12.5	Watts	No load
Load regulation		±0.02	±0.2	%	No load to full load; nominal input
Load current	0		17.86	Amps	
Current limit	18.2	20.6	23.3	Amps	Output voltage 95% of nominal
Short circuit current	12.5	20.6	24.2	Amps	Output voltage <250mV

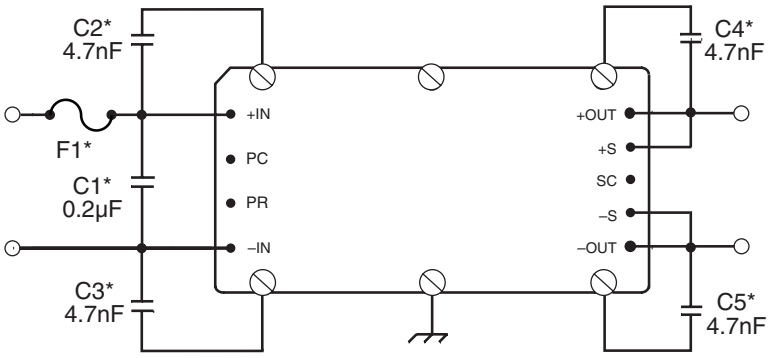
$36V_{OUT}$, 500W (e.g. V48A36C500BL)

Parameter	Min	Typ	Max	Unit	Notes
Efficiency	87.5	86.8		%	Nominal input; 75% load; 25°C
Ripple and noise		140	200	mV	P-P; Nominal input; full load; 20MHz bandwidth
Output OVP set point	40.4	41.9	43.4	Volts	25°C; recycle input voltage or PC to restart (>100ms off)
Dissipation, standby		9.9	10.9	Watts	No load
Load regulation		±0.02	±0.2	%	No load to full load; nominal input
Load current	0		13.89	Amps	
Current limit	14.1	16	18.8	Amps	Output voltage 95% of nominal
Short circuit current	9.73	16	18.8	Amps	Output voltage <250mV

$48V_{OUT}$, 500W (e.g. V48A48C500BL)

Parameter	Min	Typ	Max	Unit	Notes
Efficiency	88.7	89.7		%	Nominal input; 75% load; 25°C
Ripple and noise		160	225	mV	P-P; Nominal input; full load; 20MHz bandwidth
Output OVP set point	53.7	55.7	57.7	Volts	25°C; recycle input voltage or PC to restart (>100ms off)
Dissipation, standby		7.6	11.4	Watts	No load
Load regulation		±0.02	±0.2	%	No load to full load; nominal input
Load current	0		10.42	Amps	
Current limit	10.6	12	13.6	Amps	Output voltage 95% of nominal
Short circuit current	6.2	12	14.8	Amps	Output voltage <250mV

Basic Module Operation



For C1 – C5, keep leads and connections short.

Figure 1 — *Basic module operation requires fusing, grounding, bypassing capacitors.* See Maxi, Mini, Micro Design Guide.*

Output Connections and Considerations

The permissible load current must never be exceeded during normal, abnormal or test conditions. Converters subject to dynamic loading exceeding 25% of rated current must be reviewed by Vicor Applications Engineering to ensure that the converter will operate properly.

Under dynamic-load, light-load or no-load conditions, the converter may emit audible noise. Converters that utilize remote sense may require compensation circuitry to offset the phase lag caused by the external output leads and load impedance. Remote-Sense leads must be protected for conditions such as lead reversal, noise pickup, open circuit or excessive output lead resistance between the sense point and the converters output terminals. For applications that may draw more than the rated current, a fast acting electronic circuit breaker must be utilized to protect the converter. Under no circumstance should the rated current be exceeded. Utilizing or testing of current limit or short circuit current will damage the converter. Ensure that the total output capacitance connected to the converter does not exceed the limits on Page 16, "Maximum Output Capacitance", of the design guide.

Comprehensive Online Application Information



The Design Guide and Applications Manual includes:

- Application circuits
- Design requirements
- EMC considerations
- Current sharing in power arrays
- Thermal performance information
- Recommended soldering methods
- Accessory modules – filtering, rectification, front-ends
- Mounting options
- ...and more.

CLICK HERE TO VIEW DESIGN GUIDE

Also at vicorpower.com

- PowerBench online configurators
- Over 20 Application Notes
- Online calculators – thermal, trimming, hold-up
- PDF data sheets for ALL Vicor products

Primary Control – PC Pin

Module Enable/Disable

The module may be disabled by pulling PC to 0V (2.3V max) with respect to the –Input. This may be done with an open collector transistor, relay, or optocoupler. Converters may be disabled with a single transistor or relay either directly or via "OR'ing" diodes for two or more converters. See Figure 2.

Primary Auxiliary Supply

During normal operation only, the PC Pin can source 5.7V @ 1.5mA. In the example shown in Figure 4, PC powers a module enabled LED.

Module Alarm

The module contains "watchdog" circuitry which monitors input voltage, operating temperature and internal operating parameters. In the event that any of these parameters are outside of their allowable operating range, the module will shut down and PC will go low. PC will periodically go high and the module will check to see if the fault (as an example, Input Undervoltage) has cleared. If the fault has not been cleared, PC will go low again and the cycle will restart. The SC pin will go low in the event of a fault and return to its normal state after the fault has been cleared. See Figures 3 and 5.

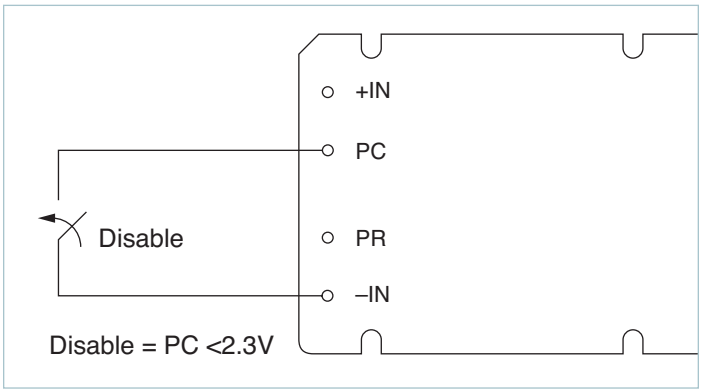


Figure 2 — *Module enable/disable*

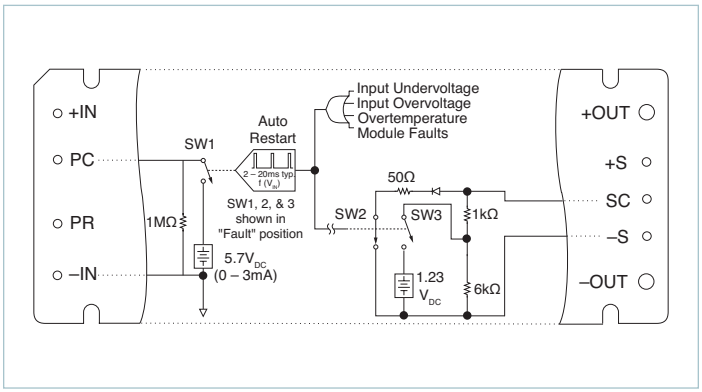


Figure 3 — *PC/SC module alarm logic*

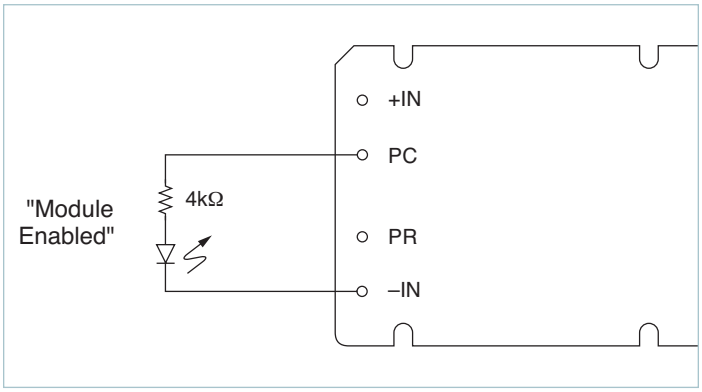


Figure 4 — *LED on-state indicator*

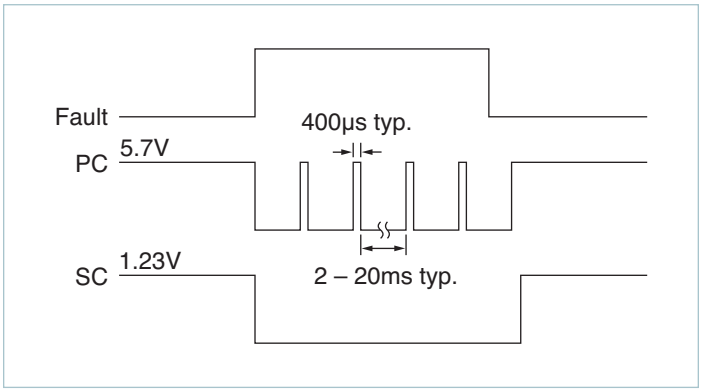


Figure 5 — *PC/SC module alarm timing*

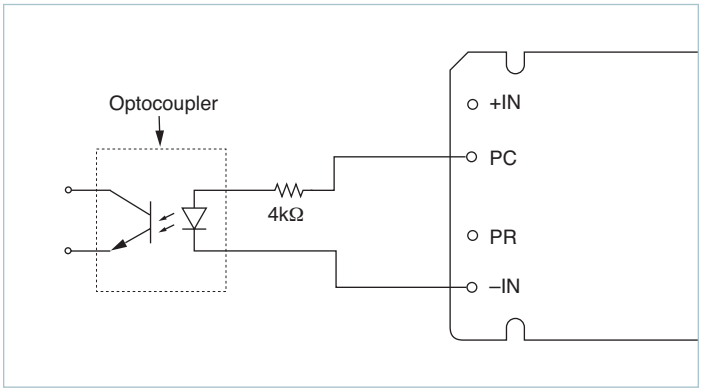


Figure 6 — *Isolated on-state indicator*

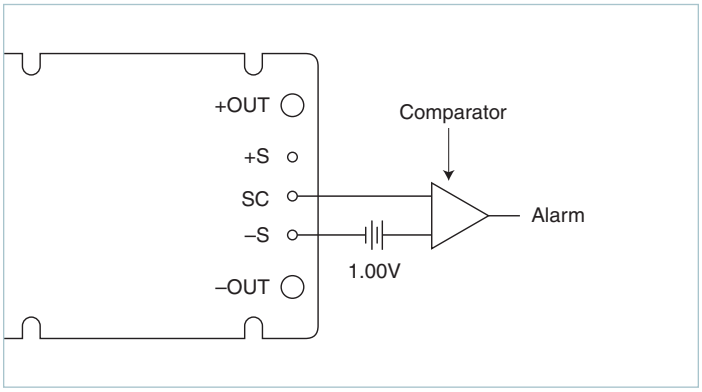


Figure 7 — *Secondary-side on-state indicator*

Secondary Control – SC Pin

Output Voltage Programming

The output voltage of the converter can be adjusted or programmed via fixed resistors, potentiometers or voltage DACs. See Figure 8.

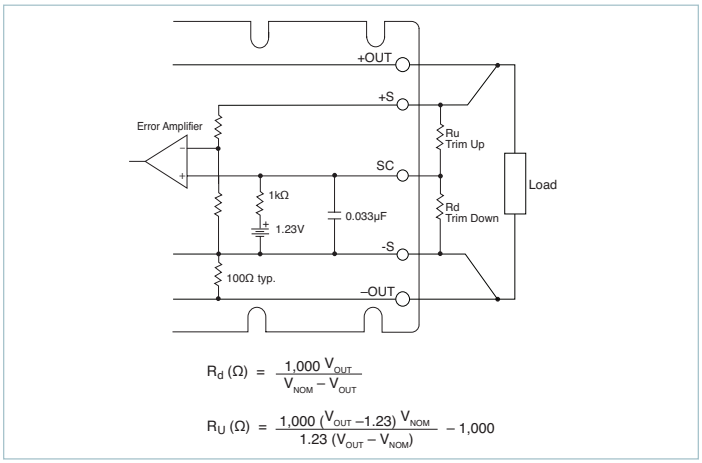


Figure 8 — *Output voltage trim-down and trim-up circuit*

Trim Down

1. This converter is not a constant-power device – it has a constant current limit. Hence, available output power is reduced by the same percentage that output voltage is trimmed down. Do not exceed maximum rated output current.
2. The trim-down resistor must be connected between the SC and –S pins. Do not bypass the SC pin directly with a capacitor.

Trim Up

1. The converter is rated for a maximum delivered power. To ensure that maximum rated power is not exceeded, reduce maximum output current by the same percentage increase in output voltage.
2. The trim-up resistor must be connected between the SC and +S pins. Do not bypass the SC pin directly with a capacitor.
3. Do not trim the converter above maximum trim range (typically +10%) or the output over voltage protection circuitry may be activated.

Trim resistor values calculated automatically:

On-line calculators for trim resistor values are available on the vicor website at:
asp.vicorpower.com/calculators/calculators.asp?calc=1
Resistor values can be calculated for fixed trim up, fixed trim down and for variable trim up or down.

Parallel Bus – PR Pin

Parallel Operation

The PR pin supports paralleling for increased power with N+1 (N+M) redundancy. Modules of the same input voltage, output voltage, and power level will current share if all PR pins are suitably interfaced.

Compatible interface architectures include the following:

AC-coupled single-wire interface. All PR pins are connected to a single communication bus through 0.001µF (500V) capacitors. This interface supports current sharing and is fault tolerant except for the communication bus. Up to three converters may be paralleled by this method. See Figure 9.

Transformer-coupled interface. For paralleling four or more converters a transformer-coupled interface is required, and under certain conditions a PR buffer circuit.

For details on parallel operation please refer to the Design Guide & Applications Manual for Maxi, Mini, Micro Family.

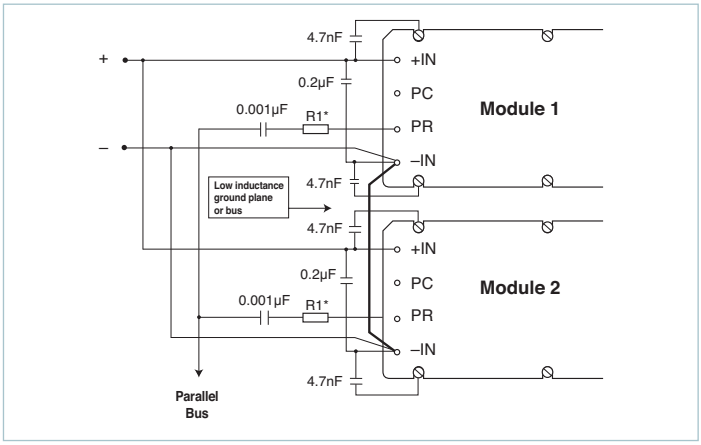


Figure 9 — *AC-coupled single-wire interface*
** See Maxi, Mini, Micro Design Guide*

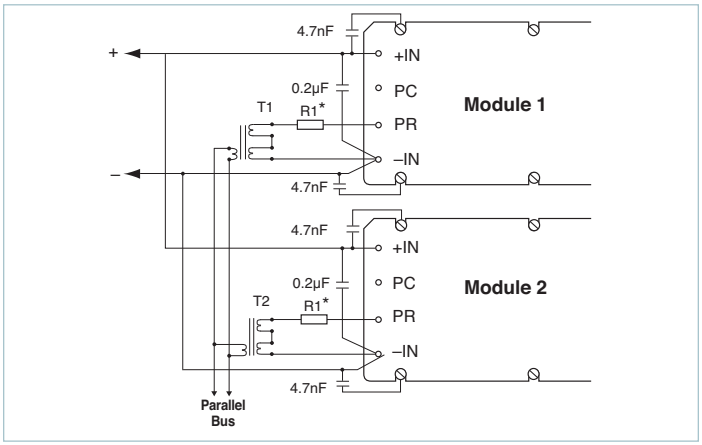
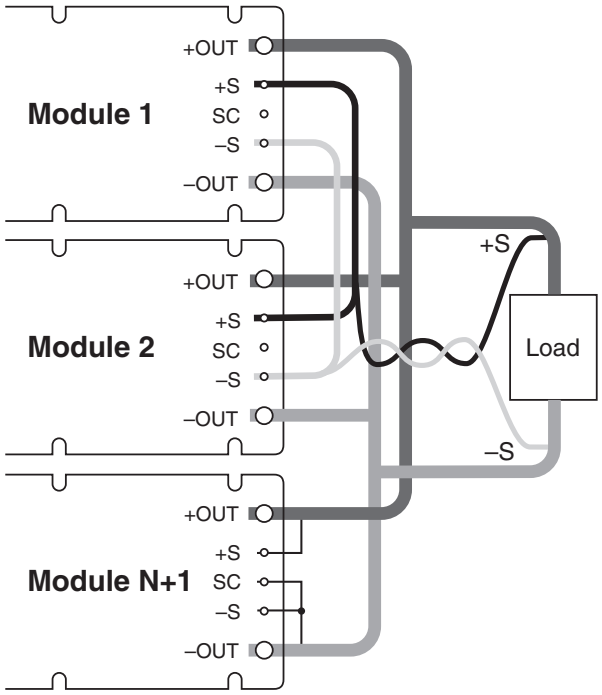


Figure 10 — *Transformer-coupled interface*

Number of Converters in Parallel	*R1 value Ω
2	75
3	50
4	33
5 or more	refer to application note: Designing High-Power Arrays using Maxi, Mini, Micro Family DC-DC Converters

Parallel Bus Output



- The +OUT and –OUT power buses should be designed to minimize and balance parasitic impedance from each module output to the load.
- The +Sense pins must be tied together to form a +Sense bus. This must be Kelvin connected to +OUT at a single point. The –Sense pins should be tied together to form a –Sense bus. This must be Kelvin connected to –OUT at a single point.
- At the discretion of the power system designer, a subset of all modules within an array may be configured as children by connecting SC to –S.
- OR'ing diodes may be inserted in series with the +OUT pins of each module to provide module output fault tolerance.
- The +Sense and –Sense leads should be routed in close proximity to each other on the printed circuit board. If wires are used to connect the converters on a PCB to an external load, the Sense leads should be twisted together to reduce noise pickup.

Figure 11 — *N+1 module array output connections*

Pin Styles*

Designator	Description	Finish	Notes
(None)	Short	Tin/Lead	Requires inboard mounting
L	Long	Tin/Lead	Onboard mounting for 0.065in boards
S	Short ModuMate	Gold	SurfMate or inboard socket mounting
N	Long ModuMate	Gold	Onboard socket mounting
F	Short RoHS	Gold	Select for RoHS-compliant inboard solder, socket or SurfMate mounting
G	Long RoHS	Gold	Select for RoHS-compliant onboard solder or socket mounting
K	Extra Long RoHS	Gold	Select for RoHS compliance onboard mounting for thicker PCBs (not intended for socket or Surfmate mounting)

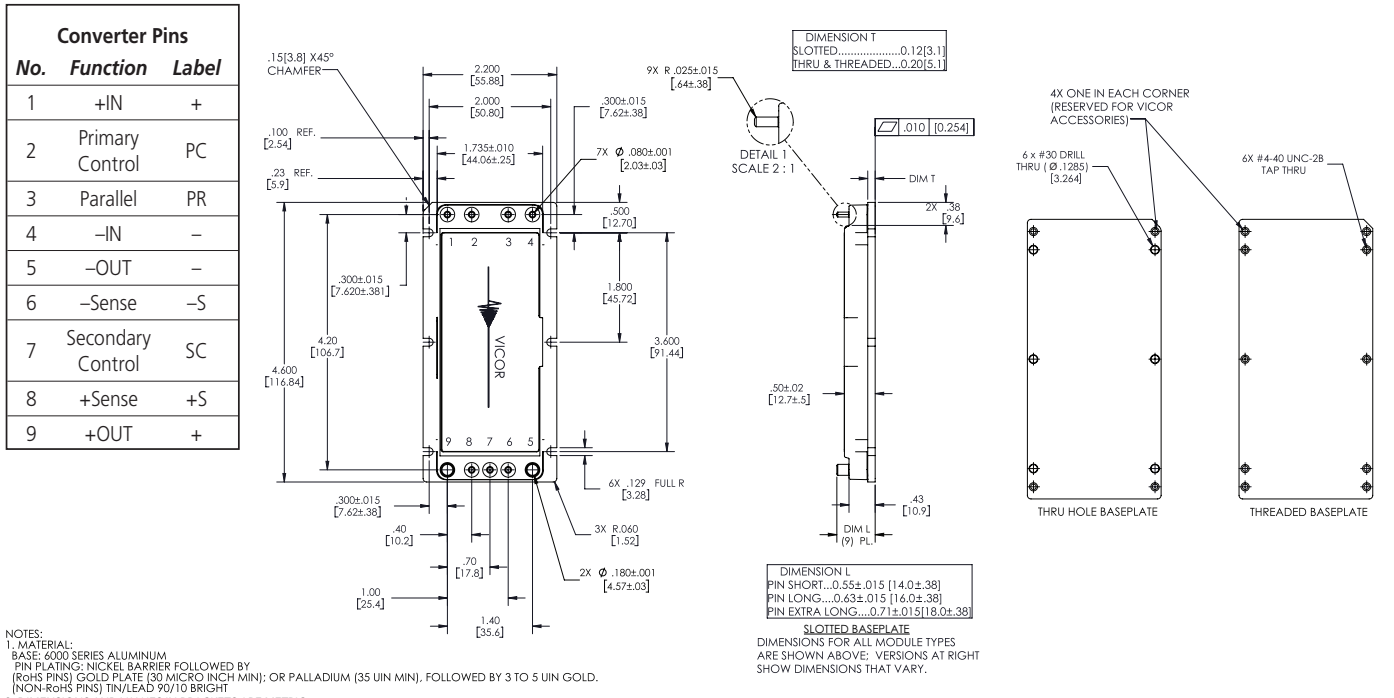
* Pin style designator follows the "B" after the output power and precedes the baseplate designator.
Ex. V48A12T500B**N**2 — Long ModuMate Pins

Storage

Vicor products, when not installed in customer units, should be stored in ESD safe packaging in accordance with ANSI/ESD S20.20, "Protection of Electrical and Electronic Parts, Assemblies and Equipment" and should be maintained in a temperature controlled factory/ warehouse environment not exposed to outside elements controlled between the temperature ranges of 15°C and 38°C. Humidity shall not be condensing, no minimum humidity when stored in an ESD compliant package.

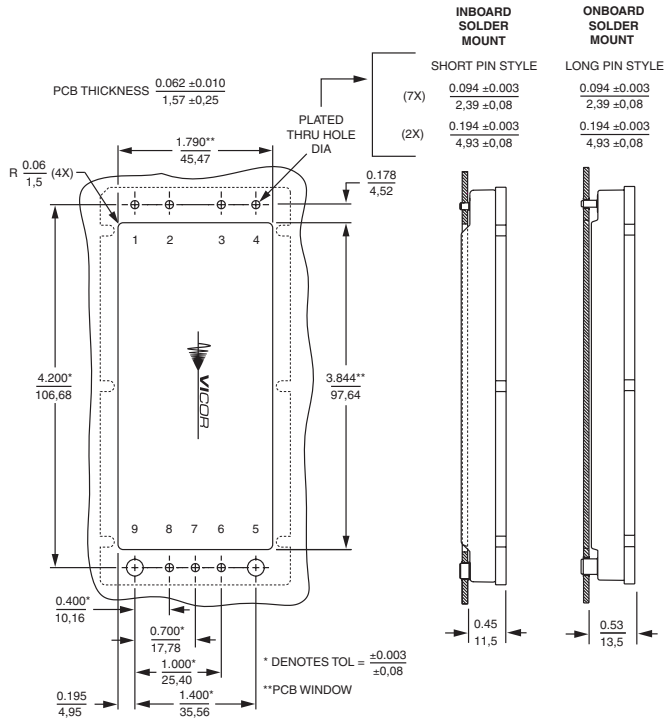
Mechanical Drawings

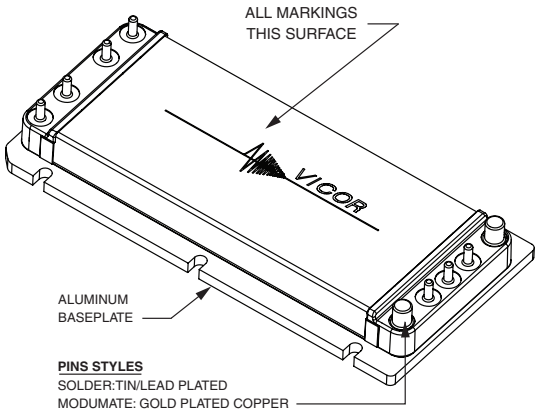
Converter Pins		
No.	*Function*	*Label*
1	+IN	+
2	Primary Control	PC
3	Parallel	PR
4	–IN	–
5	–OUT	–
6	–Sense	–S
7	Secondary Control	SC
8	+Sense	+S
9	+OUT	+



NOTES:
1. MATERIAL:
BASE: 6000 SERIES ALUMINUM
PIN PLATING: NICKEL BARRIER FOLLOWED BY
(RoHS PINS) GOLD PLATE (30 MICRO INCH MIN); OR PALLADIUM (35 UIN MIN), FOLLOWED BY 3 TO 5 UIN GOLD.
(NON-RoHS PINS) TIN/LEAD 90/10 BRIGHT
2. DIMENSIONS AND VALUES IN BRACKETS ARE METRIC
3. MANUFACTURING CONTROL IS IN PLACE TO ENSURE THAT THE SPACING BETWEEN THE MODULES LABEL SURFACE TO THE PRINTED CIRCUIT BOARD OF THE APPLICATION RANGES FROM DIRECT CONTACT (ZERO), TO THE MAXIMUM GAP AS CALCULATED FROM THE TOLERANCE STACK-UP AND IS NOT SUBJECT NEGATIVE TOLERANCE ACCUMULATION

Figure 12 — *Module outline*





For Soldering Methods and Procedures Please refer to:
The Maxi, Mini, Micro Design Guide.

Unless otherwise specified, dimensions are in inches / mm		
Decimals	**Tol.**	**Angles**
0.XX	±0.01 / ±0.25	±1°
0.XXX	±0.005 / ±0.127	

Figure 13 — *PCB mounting specifications*

Vicor's comprehensive line of power solutions includes high density AC-DC and DC-DC modules and accessory components, fully configurable AC-DC and DC-DC power supplies, and complete custom power systems.

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