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WATSON MARLOW Pumps

WATSON-MARLOW BREDEL MANUALS

m-520u-ip31-gb-05

Watson-Marlow 520U IP31 pumps



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1 Declaration of conformity

This declaration was issued for Watson-Marlow 520U pumps on July 1, 2003. When this pump unit is used as a stand-alone pump it complies with: Machinery Directive 2006/42/EC, EMC Directive 2004/108/EC.

This pump is ETL listed: ETL control number 3050250. Cert to CAN/CSA std C22.2 No 1010-92. Conforms to UL std 61010A-1 April 30, 2002.

2 Declaration of incorporation

When this pump unit is to be installed into a machine or is to be assembled with other machines for installations, it must not be put into service until the relevant machinery has been declared in conformity with the Machinery Directive 2006/42/EC. See 8 *Pump specifications*.

Responsible person: Christopher Gadsden, Managing Director, Watson-Marlow Limited, Falmouth, Cornwall TR11 4RU, England. Telephone +44 (0) 1326 370370 Fax +44 (0) 1326 376009.



The information in this user guide is believed to be correct at the time of publication. However, Watson-Marlow Limited accepts no liability for errors or omissions. Watson-Marlow Bredel has a policy of continuous product improvement, and reserves the right to alter specifications without notice. This manual is intended for use only with the pump it was issued with. Earlier or later models may differ. The most up-to-date manuals appear on the Watson-Marlow website: http://www.watson-marlow.com

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3 Five year warranty

520 cased pumps, 620 cased pumps and 720 cased pumps

For any 520, 620 or 720 cased pump purchased after 1 January 2007, Watson-Marlow Limited ("Watson-Marlow") warrants, subject to the conditions and exceptions below, through either Watson-Marlow, its subsidiaries, or its authorised distributors, to repair or replace free of charge, any part of the product which fails within five years of the day of manufacture of the product. Such failure must have occurred because of defect in material or workmanship and not as a result of operation of the product other than in normal operation as defined in this pump manual.

Watson-Marlow shall not be liable for any loss, damage, or expense directly or indirectly related to or arising out of the use of its products, including damage or injury caused to other products, machinery, buildings, or property, and Watson-Marlow shall not be liable for consequential damages, including, without limitation, lost profits, loss of time, inconvenience, loss of product being pumped, and loss of production. This warranty does not obligate Watson-Marlow to bear any costs of removal, installation, transportation, or other charges which may arise in connection with a warranty claim.

Conditions of and specific exceptions to the above warranty are:

Conditions

- Products must be returned by pre-arrangement, carriage-paid, to Watson-Marlow, or a Watson-Marlow approved service centre.
- All repairs or modifications must have been made by Watson-Marlow Limited, or a Watson-Marlow approved service centre or with the express permission of Watson-Marlow.
- Warranties purporting to be on behalf of Watson-Marlow made by any person, including representatives of Watson-Marlow, its subsidiaries, or its distributors, which do not accord with the terms of this warranty shall not be binding upon Watson-Marlow unless expressly approved in writing by a Director or Manager of Watson-Marlow.

Exceptions

- The warranty shall not apply to repairs or service necessitated by normal wear and tear or for lack of reasonable and proper maintenance.
- All tubing and pumping elements as consumable items are excluded.
- Products which, in the judgment of Watson-Marlow, have been abused, misused, or subjected to malicious or accidental damage or neglect are excluded.
- Electrical surge as a cause of failure is excluded.
- Chemical attack is excluded
- All pumphead rollers are excluded.
- The 620R family of pumpheads are excluded from all warranty when pumping above 2 bar while above 165rpm.
- Pumpheads from the 313/314 and the Microcassette ranges and any 701 extension pumpheads are excluded and retain their one-year standard pumphead warranty. The drive they are attached to is subject to the five-year warranty as set out here.
- Ancillaries such as leak detectors are excluded.

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4 When you unpack your pump

Unpack all parts carefully, retaining the packaging until you are sure all components are present and in good order. Check against the components supplied lists, below.

Packaging disposal

Dispose of packaging materials safely, and in accordance with regulations in your area. Pay particular attention to the expanded polystyrene shockproof shells. The outer carton is made of corrugated cardboard and can be recycled.

Inspection

Check that all components are present. Inspect components for damage in transit. If anything is missing or damaged, contact your distributor immediately.

Components supplied (520U pump, IP31, standard product)



- The 520U pump drive unit fitted with:
  - 520R or other pumphead (see 8 *Pump specifications*) if specified as a pump
  - The designated mains power lead for your pump
  - Mating D-connectors to interface the pump with other devices
- PC-readable CDROM containing these operating instructions
- Quick Start manual

Note: Some versions of this product will include components different from those listed above. Check against your purchase order.

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Storage

This product has an extended shelf life. However, care should be taken after storage to ensure that all parts function correctly. Users should be aware that the pump contains a battery with an unused life of seven years. Long-term storage is not recommended for peristaltic pump tubing. Please observe the storage recommendations and use-by dates which apply to tubing you may wish to bring into service after storage.

5 Information for returning pumps

Equipment which has been contaminated with, or exposed to, body fluids, toxic chemicals or any other substance hazardous to health must be decontaminated before it is returned to Watson-Marlow or its distributor.

A certificate included at the rear of these operating instructions, or signed statement, must be attached to the outside of the shipping carton. This certificate is required even if the pump is unused. See 37 *Decontamination certificate*.

If the pump has been used, the fluids that have been in contact with the pump and the cleaning procedure must be specified along with a statement that the equipment has been decontaminated.

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6 Peristaltic pumps - an overview

Peristaltic pumps are the simplest possible pump, with no valves, seals or glands to clog or corrode. The fluid contacts only the bore of a tube, eliminating the risk of the pump contaminating the fluid, or the fluid contaminating the pump. Peristaltic pumps can operate dry without risk.

How they work

A compressible tube is squeezed between a roller and a track on an arc of a circle, creating a seal at the point of contact. As the roller advances along the tube, the seal also advances. After the roller has passed, the tube returns to its original shape, creating a partial vacuum which is filled by fluid drawn from the inlet port.

Before the roller reaches the end of the track, a second roller compresses the tube at the start of the track, isolating a packet of fluid between the compression points. As the first roller leaves the track, the second continues to advance, expelling the packet of fluid through the pump's discharge port. At the same time, a new partial vacuum is created behind the second roller into which more fluid is drawn from the inlet port.

Backflow and siphoning do not occur, and the pump effectively seals the tube when it is inactive. No valves are needed.

The principle may be demonstrated by squeezing a soft tube between thumb and finger and sliding it along: fluid is expelled from one end of the tube while more is drawn in at the other.

Animal digestive tracts function in a similar way.

Suitable applications

Peristaltic pumping is ideal for most fluids, including viscous, shear-sensitive, corrosive and abrasive fluids, and those containing suspended solids. They are especially useful for pumping operations where hygiene is important.

Peristaltic pumps operate on the positive displacement principle. They are particularly suitable for metering, dosing and dispensing applications. Pumps are easy to install, simple to operate and inexpensive to maintain.

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7 Safety notes

In the interests of safety, this pump and the tubing selected should only be used by competent, suitably trained personnel after they have read and understood this manual, and considered any hazard involved. If the pump is used in a manner not specified by Watson-Marlow Ltd, the protection provided by the pump may be impaired.

Any person who is involved in the installation or maintenance of this equipment should be fully competent to carry out the work. In the UK this person should also be familiar with the Health and Safety at Work Act 1974.



This symbol, used on the pump and in this manual, means: Caution, refer to accompanying documents.



This symbol, used on the pump and in this manual, means: Do not allow fingers to contact moving parts.



This symbol, used on the pump and in this manual, means: Recycle this product under the terms of the EU Waste Electrical and Electronic Equipment (WEEE) Directive.



Fundamental work with regard to lifting, transportation, installation, starting-up, maintenance and repair should be performed by qualified personnel only. The unit must be isolated from mains power while work is being carried out. The motor must be secured against accidental start-up.



There is a user-replaceable type T2,5A H 250V fuse in the fuseholder in the centre of the switch-plate at the back of the pump. In some countries, the mains power plug contains an additional replaceable fuse. There is a fuse on the interface card which self-resets after five seconds. There are no user-serviceable fuses or parts inside this pump.

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There are moving parts inside the pumphead. Before opening the tool-unlockable pumphead guard, ensure that the following safety directions are followed.

- Ensure that the pump is isolated from the mains power.
- Ensure that there is no pressure in the pipeline.
- If a tube failure has occurred, ensure that any fluid in the pumphead has been allowed to drain to a suitable vessel, container or drain.
- Ensure that protective clothing and eye protection are worn if hazardous fluids are pumped.
- Primary operator protection from rotating parts of the pump is provided by the pumphead safeguard. Note that safeguards differ, depending on the type of pumphead. See the *pumphead* section of this manual.

This pump must be used only for its intended purpose.

The pump must be accessible at all times to facilitate operation and maintenance. Access points must not be obstructed or blocked. Do not fit any devices to the drive unit other than those tested and approved by Watson-Marlow. Doing so could lead to injury to persons or damage to property for which no liability can be accepted.

If hazardous fluids are to be pumped, safety procedures specific to the particular fluid and application must be put in place to protect against injury to persons.

The exterior surfaces of the pump may get hot during operation. Do not take hold of the pump while it is running. Let it cool after use before handling it. The drive unit must not be run without a pumphead fitted.

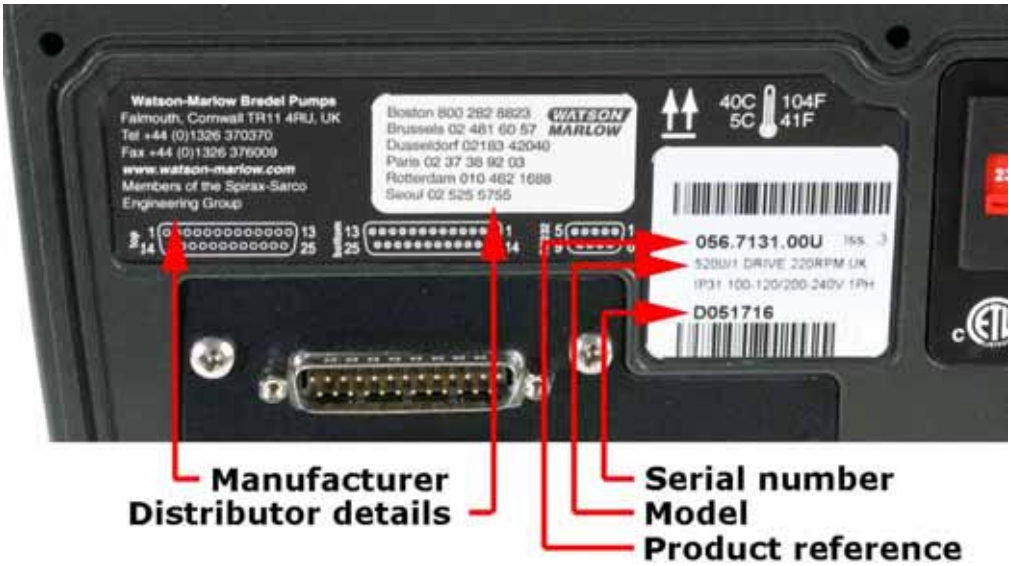


This product does not comply with the ATEX directive and must not be used in explosive atmospheres.

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8 Pump specifications

A nameplate is fixed to the rear of the pump. It contains manufacturer and contact details, product reference number, serial number and model details.



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520U, IP31 model

This pump can be controlled from the keypad or remotely. It features:

Manual control

Speed adjustment; run and stop; direction control; "max" key for rapid priming.

Remote control

The pump can be digitally controlled with a contact closure or logic input signal to operate the pump.

Analogue control

The pump speed can be controlled through an analogue signal input in the ranges 0-10V or 4-20mA.

Outputs

A 0-10V or 0-1258Hz output signal provides feedback of the pump speed. There are four digital status outputs which can be configured in software for a variety of pump parameters.

MemoDose

Allows precise repeat dosing. Stores in memory a pulse count from the motor. This count is repeated each time **START** is pressed to provide a single-shot dose.

Calibration dose

Uses the same pulse count as MemoDose. The corresponding pumped volume can be entered to calibrate the flow of the pump.

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IP (Ingress Protection) and NEMA definitions

IP				NEMA	
1st Digit		2nd Digit			
3	Protected against ingress of solid objects with a diameter of more than 2.5mm. Tools, wires etc with a thickness of more than 2.5mm are prevented from approach	**1**	Protection against dripping water falling vertically. No harmful effect must be produced	**2**	Indoor use to provide a degree of protection against limited amounts of falling water and dirt
5	Protected against harmful dust deposits. Ingress of dust is not totally prevented but the dust must not enter in sufficient quantity to interfere with satisfactory operation of the equipment. Complete protection against contact	**5**	Protection against water projected from a nozzle against the equipment (enclosure) from any direction. There must be no harmful effect (water jet)	**12**	Indoor use to provide a degree of protection against dust, falling dirt and dripping, non-corrosive liquids
				13	Indoor use to provide a degree of protection against dust and spraying water, oil and non-corrosive coolants
6	Protection against ingress of dust (dust-tight). Complete protection against contact	**6**	Protection against heavy seas or powerful water jets. Water must not enter the equipment (enclosure) in harmful quantities (splashing over)	**4X**	Indoor or outdoor* use to provide a degree of protection against splashing water, wind-blown dust and rain, hose-directed water; undamaged by the formation of ice on the enclosure. (Resist corrosion: 200-hour salt spray)

* 520N cased pumps are rated to NEMA 4X (indoor use) only.

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Pump specifications

Control range (turndown ratio)	0.1-220rpm (2200:1)
Supply voltage/frequency	100-120V/200-240V 50/60Hz 1ph
Maximum voltage fluctuation	±10% of nominal voltage. A well regulated electrical mains supply is required along with cable connections to the best practice of noise immunity
Installation category (overvoltage category)	II
Power consumption	135VA
Full load current	<0.6A at 230V; <1.25A at 115V
Eprom version	Accessible through pump software
Enclosure rating	IP31 to BS EN 60529. Equivalent to NEMA 2, suiable for indoor use. Protected against dripping water and falling dirt. May be wiped with a damp cloth, but should not be immersed *
Pumphead options	520R, 501RL, 313, 314, 505L, 505BA, 505CA, 314MC, 318MC
Operating temperature range	5C to 40C, 41F to 104F
Storage temperature range	-40C to 70C, -40F to 158F
Maximum altitude	2,000m, 6,560ft
Humidity (non-condensing)	80% up to 31C, 88F, decreasing linearly to 50% at 40C, 104F
Pollution degree	2
Noise	<70dB(A) at 1m

* Protect from prolonged UV exposure.

Note: 520 drive models are C ETL US listed. Cert to std CAN/CSA C22.2 No 1010-92. Conforms to std UL 61010A-1 April 30, 2002.

Note: 520 drive models have been tested in accordance with BS EN 61000-6-2: 2001 (EN 61000-4-4) Fast Transient and Burst Tests to Industrial limits – ie: Level 3: 2kV.

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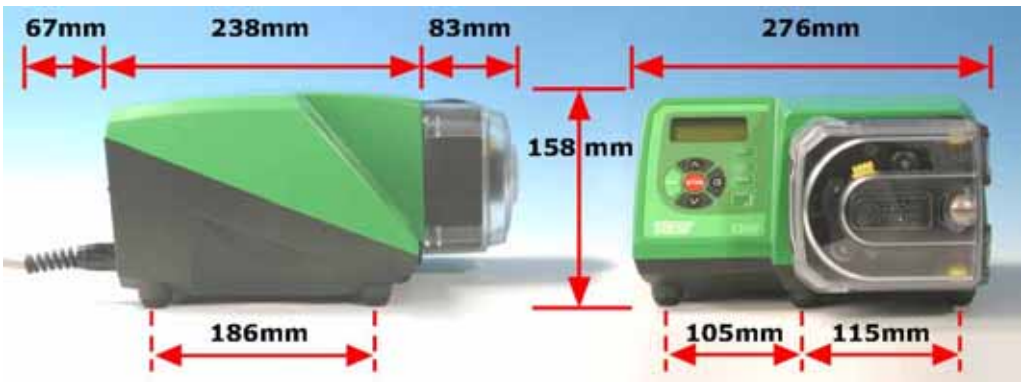
Standards

EC harmonised standards	Safety of machinery—electrical equipment of machines: BS EN 60204-1
	Safety requirements for electrical equipment for measurement, control and laboratory use: BS EN 61010-1 incorporating A2 Category 2, Pollution degree 2
	Degrees of protection provided by enclosures (IP code): BS EN 60529 amendments 1 and 2
	Conducted emissions: BS EN 55011 A1 and A2 Class A, called by BS EN61000-6-4
	Radiated emissions: BS EN 55011 A1 and A2 Class A, called by BS EN61000-6-4
	Electrostatic discharge: BS EN 61000-4-2
	Radiated RF immunity: BS EN 61000-4-3 A1 and A2, called by BS EN 61000-6-2
	Fast transient burst: BS EN 61000-4-4 A1 and A2, Level 3 (2kV), called by BS EN 61000-6-2
	Surge immunity: BS EN 61000-4-5 A1 and A2, called by BS EN 61000-6-2
	Conducted RF immunity: BS EN 61000-4-6, called by BS EN 61000-6-2
	Voltage dips and interruptions: BS EN 61000-4-11, called by BS EN 61000-6-2
	Mains harmonics: BS EN 61000-3-2 A2
	Pumps and pump units for liquids—common safety requirements: BS EN 809
Other standards	UL 61010A-1
	CAN/CSA-C22.2 No 61010-1
	Conducted emissions FCC 47CFR, Part 15.107
	Radiated emissions FCC 47CFR, Part 15
	NEMA 4X to NEMA 250 (indoor use) for IP66 products only

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8.1 Dimensions

520U IP31 model



Unit weights

	Drive only	+ 520R, 520R2	+ 520REL, 520REM, 520REH	+ 505L
IP31	8.90kg 19lb 9oz	9.80kg 21lb 10oz	9.72kg 21lb 7oz	11.38kg 25lb 1oz

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9 Good pump installation practice

9.1 General recommendations

A correctly engineered installation will promote long tube life. Site the pump on a flat, horizontal, rigid surface, free from excessive vibration, to ensure correct lubrication of the gearbox. Allow a free flow of air around the pump to ensure that heat can be dissipated. Ensure that the ambient temperature around the pump does not exceed 40C.

The **STOP** key on the keypad will always stop the pump. However, it is recommended that a suitable local emergency stop device is fitted into the mains supply to the pump.

Do not stack pumps more than three high. When pumps are stacked, ensure that the ambient temperature around all the pumps in the stack does not exceed 40C.

The pump may be set up so that the direction of rotor rotation is clockwise or counter-clockwise, whichever is convenient. Please note, however, that for the 520R and 501RL pumpheads tube life will be greater if the rotor rotates clockwise; and that performance against pressure will be maximised if the rotor rotates counter-clockwise. To achieve 4 bar and 7 bar pressures using a 520RE pump and the appropriate rotor and element, the pump **must** rotate counter-clockwise.

Peristaltic pumps are self-priming and self-sealing against backflow. No valves are required in inlet or discharge lines, except as described below. Valves in the process flow must be opened before the pump operates. Users are advised to fit a pressure relief device between the pump and any valve on the discharge side of the pump to protect against damage caused by accidental operation with the discharge valve closed. Users of 520RE pumps at pressures up to 4 bar and 7 bar are advised to fit a non-return valve between the pump and the discharge pipework to avoid the sudden release of pressurised fluid in the unlikely event of element failure.

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9.2 Do’s and do not’s

Do not build a pump into a tight location without adequate airflow around the pump.

Do keep delivery and suction tubes as short and direct as possible - though ideally not shorter than 1m - and follow the straightest route. Use bends of large radius: at least four times the tubing diameter. Ensure that connecting pipework and fittings are suitably rated to handle the predicted pipeline pressure. Avoid pipe reducers and lengths of smaller bore tubing than the pumphead section, particularly in pipelines on the suction side. Any valves in the pipeline (not usually needed with a self-priming peristaltic pump) must not restrict the flow. Any valves in the flow line must be open when the pump is running.

Do use suction and delivery pipes equal to or larger than the bore of the tube in the pumphead. When pumping viscous fluids use pipe runs with a bore several times larger than the pump tube.

Do ensure that on longer tube runs at least 1m of smooth bore flexible tubing is connected to the inlet and discharge port of the pumphead to help to minimise impulse losses and pulsation in the pipeline. This is especially important with viscous fluids and when connecting to rigid pipework.

Do site the pump at or just below the level of the fluid to be pumped if possible. This will ensure flooded suction and maximum pumping efficiency.

Do keep the pumphead track and all moving parts clean and free from contamination and debris.

Do run at slow speed when pumping viscous fluids. When using the 520R pumphead, a 6.4mm or 4.8mm bore tube with a 2.4mm wall will give best results. Tube smaller than this will generate a high friction loss, so reducing the flow. Tube with a larger bore may not have sufficient strength to restitute fully. Flooded suction will enhance pumping performance in all cases, particularly for materials of a viscous nature.

Do recalibrate after changing pump tubes, fluid, or any connecting pipework. It is also recommended that the pump is recalibrated periodically to maintain accuracy.

IP31 models may be wiped with a wet cloth, but should not be hosed or immersed. The front of IP31 models is further protected against light spillages onto the pump.

When using Marprene or Bioprene continuous tubing, **do** re-tension the tube after the first 30 minutes of running.

Tube selection: The chemical compatibility lists published in Watson-Marlow publications are guides. If in doubt about the compatibility of a tube material and the duty fluid, request a Watson-Marlow tube sample card for immersion trials.

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10 Connecting this product to a power supply



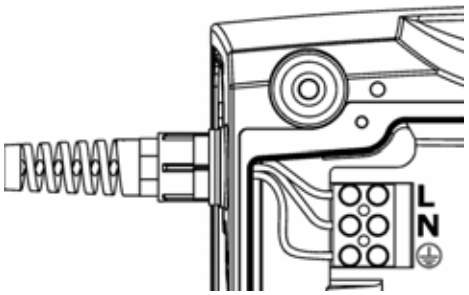
Set the voltage selector to 115V for 100-120V 50/60Hz supplies or 230V for 200-240V 50/60Hz supplies. Always check the voltage selector switch before connecting the mains supply.

Make suitable connection to an earthed single-phase mains electricity supply.

We recommend using commercially available supply voltage surge suppression where there is excessive electrical noise.

Power cable: The pump is supplied fitted with a cable gland and approximately 2.8m of power cable. Recommended cable: H05RN-F3G0.75; SJTW 105C 3-18AWG; max OD 8mm (5/16in).

This drawing shows the cable connections from below with the interface card cover removed.



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If the mains power cable is inappropriate for your installation, it can be changed.

- Ensure that the pump is isolated from the mains power.



- Remove the six screws from the interface card cover underneath the pump. Lift off the interface card cover. You may find it convenient to remove the cover completely; if so, remove the cover earth lead.
- Undo the terminal block connectors. Remove the restraining clip by sliding its jaws sideways in opposite directions.
- Loosen the cable gland using a 19mm wrench and remove the gland and the cable.
- Thread a replacement cable through the three parts of the gland, the pump case and the restraining clip.
  Connect the new cable to the block connectors, following the drawing above.
- Tighten the restraining clip, and the gland to 2.5Nm. Check that the card cover earth link is secure. Replace the card cover, checking that the earth wire is not pinched beneath the cover lip. Take care that the sealing strip is properly seated to ensure a seal.

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Input line fusing: type T2,5A H 250V 20mm time-delayed fuse, located in a fuseholder in the centre of the switch-plate at the rear of the pump.

Power interruption: This pump has an auto-restart feature which, when active, will restore the pump to the operating state it was in when power was lost. See 16.6 *Auto-restart*.

Stop / start power cycles: Do not power up/power down for more than 100 starts per hour, whether manually or by means of the auto-restart facility. We recommend remote control where a high frequency of power cycles is required.

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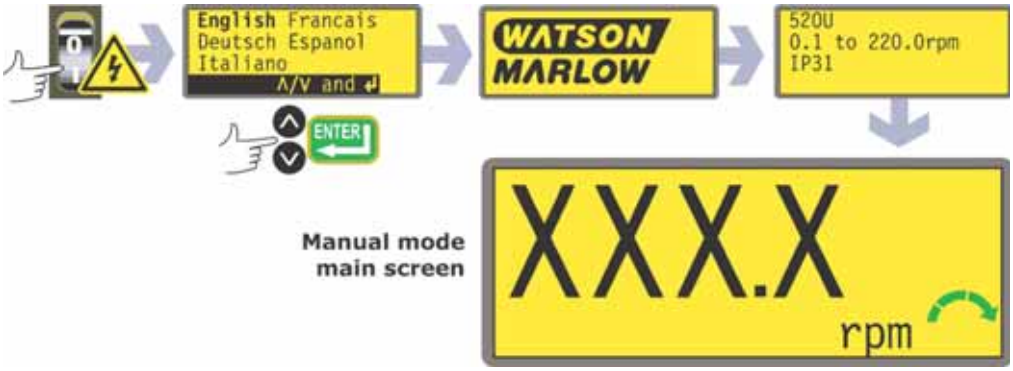
11 Start-up check list

Note: See also *Tube loading*.

- Ensure that proper connections are achieved between the pump tube and suction and discharge piping.
- Ensure proper connection has been made to a suitable power supply.
- Ensure that the recommendations in the section 9 *Good pump installation practice* are followed.

12 Switching the pump on for the first time

Note: This manual uses **bold** type to highlight the active option in menu screens: "**English**" in the first screen represented here. The active option appears on the pump display in **inverse** text.



- Switch on the power supply at the rear of the pump. The pump runs a power-on test to confirm proper functioning of the memory and hardware. If a fault is found, an error message is displayed. See 23.1 *Error codes*.
- The pump displays a language menu. Use the **UP** and **DOWN** keys to select your language. Press the **ENTER** key to confirm your choice.
  The information which follows assumes that your choice was English.
  When the language is chosen this menu will not appear again and all menus will appear in the language you chose. (Language can be reset as described later. See 16.10 *Language*.)
- The pump displays the Watson-Marlow start-up screen for four seconds, followed by the pump model identity screen for four seconds, and then the manual mode main screen.
- The rotation symbol on the display indicates clockwise rotation. The speed of rotation is the pump's maximum. Other initial start-up operational parameters are listed in the table below.

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First-time start-up defaults			
Language	Not set	**Analogue input**	4-20mA
Speed	Maximum	**User trim**	None
Direction	Clockwise	**Remote stop**	Open=run
Calibration	520R 9.6mm tube	**Output 1**	Run/Stop *
Backlight	On	**Output 2**	Direction †
Keypad lock	Off	**Output 3**	Auto/Man ‡
Auto-restart	Off	**Output 4**	General alarm
Pump status	Stopped		
Beeper	On	**Run ***	= high
Manual screen	rpm	**Clockwise rotation †**	= high
Security code	Not set	**Auto ‡**	= high

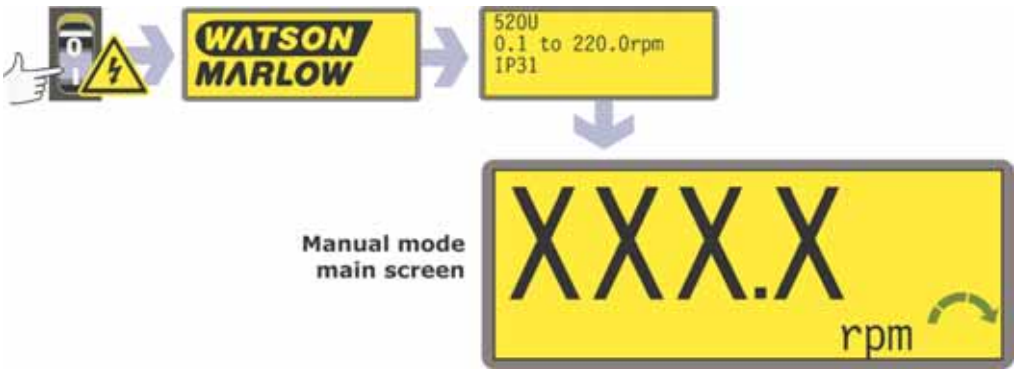
Note: The settings shown above for Run, Clockwise rotation and Auto are those in force on initial start-up for the functions available on Output 1, Output 2 and Output 3 respectively. For example, a high signal on Output 2 indicates clockwise rotation. These can be exchanged later according to user requirements.

The pump is now ready to operate according to the defaults listed above.

All operating parameters may be changed by means of key-presses. See 14 *Manual operation*.

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13 Switching the pump on in subsequent power cycles (if not in auto-restart mode)



- Switch on the power supply at the rear of the pump. The pump runs a power-on test to confirm proper functioning of the memory and hardware. If a fault is found, an error message is displayed. See 23.1 *Error codes*.
- The pump displays the Watson-Marlow start-up screen for four seconds followed by the pump model identity screen for four seconds, and then the manual mode main screen.
- **Note**: If ANY key is pressed during the display of any of the preliminary screens, the display jumps to the next screen. Quickly pressing any two keys or any key twice immediately after switch-on causes the display to jump to the manual mode main screen. Once in the manual mode main screen, keys assume their normal functions - see 14.1 *Keypad functions in manual mode* below. A subsequent press on **START** causes the pump to operate.
- Start-up defaults are those in place when the pump was switched off last. Check that the pump is set to operate as you require it.

The pump is now ready to operate.

All operating parameters may be changed by means of key-presses. See 14 *Manual operation*.

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14 Manual operation

14.1 Keypad functions in manual mode

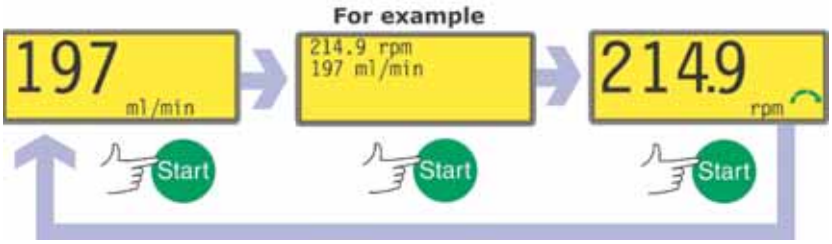


All settings and functions of the pump in manual mode are set and controlled by means of key-presses. Immediately after the start-up display sequence detailed above, the manual mode main screen will be displayed. The currently selected rotation direction is indicated on the display by a clockwise or counter-clockwise segmented arrow. If an exclamation mark (**!**) shows, it indicates that Auto-restart is on (see 16.6 *Auto-restart*). If a padlock icon (🔒) shows, it indicates that Keypad lock is on (see 14.2 *Keypad lock*).

Note: A number of the controls listed below are shortcuts to commands which are also available through the Main menu. See 15 *Main menu*.

A brief single press on each key triggers a beep sound (if enabled - see 14.3 *Keypad beep*) and causes the pump to function as follows:

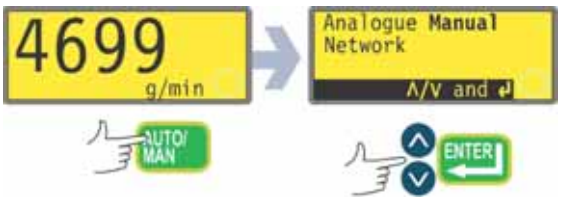
- **START**: starts the pump at the speed and in the direction shown on the display. The rotation symbol will become animated to confirm that the pump is operating. We recommend that the speed is reduced to a minimum (0.1 rpm) before starting the pump.



If the pump is running when **START** is pressed, it causes the information shown on the manual mode main screen to cycle from revolutions per minute, to flowrate in millilitres per minute (via a warning screen if flowrate has not been calibrated and if this is the first cycle since power-up) to both rpm and flowrate. See 18 *Calibration*.

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- **MAX**: while pressed, **MAX** operates the pump at the maximum allowed speed and in the direction shown on the display. When released, the pump returns to its previous status.
  Note: Priming can be achieved by pressing the **MAX** key until fluid flows through the pump and reaches the point of discharge, and then releasing the **MAX** key.



- **AUTO/MAN**: toggles the pump into analogue control. When started, the pump runs at the speed set by any analogue signal applied to the pump, and in the direction shown in the display.
- **STOP**: has no effect if the pump is not running. If the pump is running, pressing **STOP** stops the pump. The display will continue to show the previous speed and direction. The pump will return to this speed and direction when the **START** key is pressed again.
- **UP**: increases the speed shown on the display in minimum steps of 0.1 rpm (unless the speed displayed is already the maximum allowed speed). If the pump is then started by pressing the **START** key, it will operate at the new speed. If the pump is running when **UP** in pressed, the change takes effect immediately.
  Note: After a speed change, a screen showing the new rpm figure **and** the new flowrate is displayed for four seconds before returning the user to the previously set manual mode main screen: rpm **or** flowrate.
- **DOWN**: decreases the speed shown on the display in minimum steps of 0.1 rpm. If the pump is then started by pressing the **START** key, it operates at the new speed. The minimum speed possible is 0.1 rpm. If the pump is running when **DOWN** is pressed, the change takes effect immediately.
  Note: After a speed change, a screen showing the new rpm figure **and** the new flowrate is displayed for four seconds before returning the user to the previously set manual mode main screen: rpm **or** flowrate.
  Note: You can reduce the pump speed from 0.1 rpm to 0 rpm by a further press on the **DOWN** key. The pump is still in the running state and the rotation symbol will continue to move. Press the **UP** key to return the pump to the minimum speed.
- **DIRECTION**: toggles the direction of rotation shown on the display. If the pump is then started by pressing the **START** key, it rotates in the new direction. If the pump is running when **DIRECTION** is pressed, the change takes effect immediately.

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- **ENTER**: cycles the information shown on the manual mode main screen from revolutions per minute, to flowrate in millilitres per minute (via a warning screen if flowrate has not been calibrated) to both rpm and flowrate. (See **START**, above. See 18 *Calibration*.) This cycle operates when the pump is stopped and when it is running. The default can be altered from within the Setup menu. See 16.3 *Display*.
- **MENU**: causes the main menu to be displayed, from which all aspects of pump setup can be controlled, including the MemoDose facility. See 15 *Main menu*.

Keypress combinations cause the pump to function as follows:
- **UP** and **DIRECTION** on power-up: toggles the keypad beep on and off.
- **START** on power-up: switches on the Auto-restart facility. See 16.6 *Auto-restart*.
- **STOP** on power-up: switches off the Auto-restart facility. See 16.6 *Auto-restart*.
- **STOP** and **DIRECTION** on power-up: allows the user to press **UP** and **DOWN** keys to toggle the sense of remote run / stop control between open=stop and open=run.
- **STOP** and **UP** while the pump is stopped: turns the display backlight on.
- **STOP** and **DOWN** while the pump is stopped: turns the display backlight off.
- **MAX** and **UP**: sets the pump to maximum allowed speed.
- **MAX** and **DOWN**: sets the pump to minimum speed.
- **DIRECTION** and **DOWN**: interrupts the display to show the pump's ROM version for four seconds.
- **START** pressed and held for two seconds: toggles the keypad lock on and off. Only the **START** and **STOP** keys are active when keypad lock is on. The padlock icon is displayed.
- **STOP** pressed and held for two seconds: toggles the keypad lock on and off. Only the **START** and **STOP** keys are active when keypad lock is on. The padlock icon is displayed.
- **STOP STOP** within half a second: shortcut entry to the MemoDose menu; when in MemoDose, shortcut return to manual mode main screen. See 17 *MemoDose*.

Note: The maximum allowed speed of the drive defaults to 220 rpm. It is possible to set this limit at any speed up to this value. See *Set maximum speed*.

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14.2 Keypad lock

The keypad can be locked to prevent changes to pump speed or other settings, and make it possible only to start or stop the pump. The padlock symbol shows on the display.

- While the pump is running, hold down the **START** key for two seconds. The padlock symbol shows and only the **START** and **STOP** keys function.
- The keypad may also be locked while the pump is stopped. Hold down the **STOP** key for two seconds. The padlock symbol shows and only the **START** and **STOP** keys function.
- To unlock the keypad while the pump is running hold down the **START** key for two seconds. The padlock symbol is removed. If the pump is stopped hold down the **STOP** key until the padlock symbol is removed.

14.3 Keypad beep

The pump keypad can operate silently or indicate a positive key-press with a beep sound.

- To toggle the sound on and off, stop the pump. Turn off the mains power switch at the rear of the pump.
- Depress the **UP** and **DIRECTION** keys while switching on the mains power switch at the rear of the pump.

14.4 Manual operation and remote digital inputs and outputs

The remote run / stop, direction and leak-detected inputs are operational in this mode.

The remote status outputs are all fully functional in this mode.

The **STOP** key acts as an overriding emergency stop. The run / stop input will not start the pump in manual mode, but once the **START** key has been pressed, the remote run / stop input will stop and start the pump according to its operational state.

If you invert the operation of the remote run / stop switch to operate as open=stop, you must connect pin 7 to 19, lower D-connector, to be able to start the pump from the keypad.

If **STOP** is pressed the remote run / stop switch will have no effect.

You cannot invert the remote direction signal.

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15 Main menu

15.1 Keypad functions in menu screens



In addition to their functions in other operations, the following keys have specific actions in menu screens:

- **STOP**: In general, **STOP** functions as a "go back" key, taking the user up one menu level without making a change.
- **UP**: The **UP** key is used in menu item selection: it moves a highlight up the menu. When a numerical entry screen is displayed, pressing **UP** increases the number displayed.
- **DOWN**: The **DOWN** key is used in menu item selection: it moves a highlight down a menu. When a numerical entry screen is displayed, pressing **DOWN** decreases the number displayed.
- **ENTER**: The **ENTER** key functions in a similar way to the "enter" key of a personal computer: it confirms key-presses made immediately before. In menu item selection, it triggers the action or display selected from a menu using the **UP** and **DOWN** keys.

Note: Confirmation screens are displayed for 4 seconds. While they are displayed, a single press on any key removes them.

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15.2 Main menu entry

The **MENU** key displays the main menu. It operates at any point in the pump's activity except where error screens are displayed, or screens where **UP** and **DOWN** keys are used to enter values.



The main menu offers four options: **Setup, MemoDose, Pin out details** and **Exit**. Use the **UP** and **DOWN** keys to make a choice. Press the **ENTER** key to confirm your decision.

Setup

Setup allows the user to set the pump's operating parameters under 12 headings: **Trim, Analogue, Display, Outputs, Remote stop, Auto-restart, Set max speed, Backlight, ROM, Language, Defaults** and **Security code**.

MemoDose

The **MemoDose** facility is used to remember the number of revolutions needed to dispense a set volume of fluid, and cause the pump to dispense that volume repeatedly. This menu also gives access to the **Calibration menu**, where the user can calibrate the flowrate.

Pin out details

Selecting **Pin out details** causes the pump to display a warning screen and then its preset pin and voltage details under 17 headings: **Analogue input, Analogue output, Tacho output, Run/Stop input, Direction enable, Direction input, Leak input, Auto/Man toggle, Dose input, Output 1, Output 2, Output 3, Output 4, Supply, 0 volts, Earth** and **Others**.

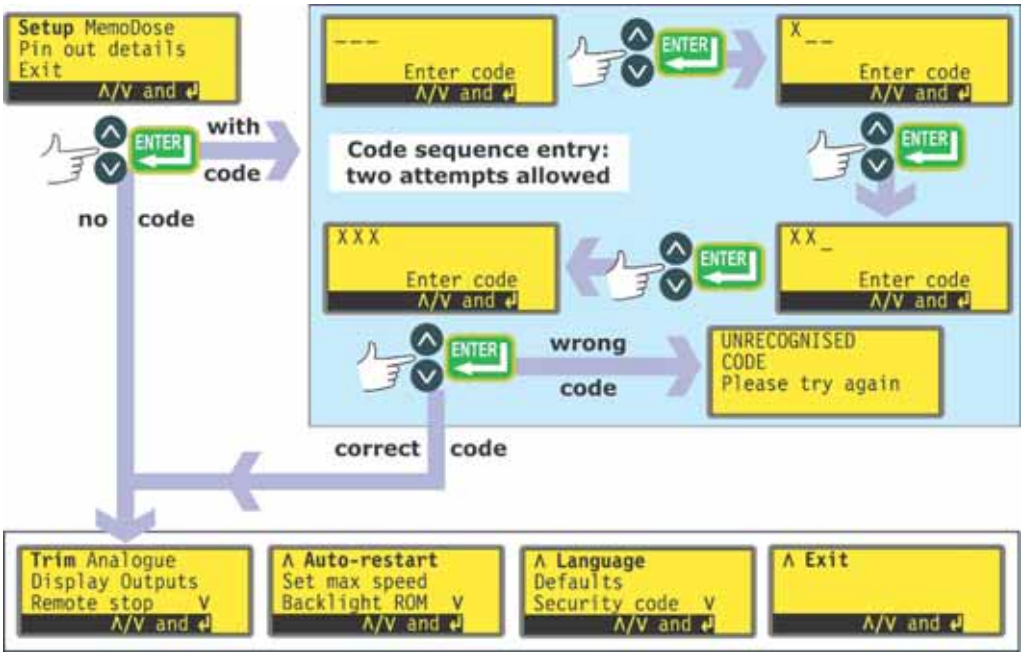
Exit

If **Exit** is selected, the pump returns to its last manual state with the pump stopped.

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16 Setup

The pump can be configured to limit access to the setup parameters to users who correctly enter a three-digit security code. **Note**: The security code can be set, changed or removed from within the Setup menu. See 16.12 *Security code*.



If a security code has not been set

When no security code has been set, selecting **Setup** and pressing **ENTER** causes the pump to display the first section of the Setup menu.

If a security code has been set

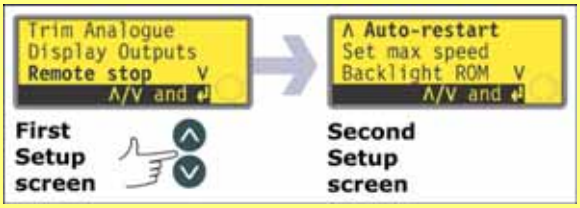
When a security code is in place, selecting **Setup** and pressing **ENTER** causes the pump to display a screen with three blank spaces for digits and the instruction "Enter code". Use the **UP** and **DOWN** keys to make your choice of the digits 0-9 for the first digit. Press **ENTER** to confirm. Repeat for the second digit. Repeat for the third digit. The final press on **ENTER** causes the pump to display the first section of the Setup menu.

If the three-digit code entered is incorrect, the pump briefly displays an error message and redisplays the first digit-entry screen. If a second attempt fails, the pump briefly displays an error message and returns the user to the manual mode main screen.

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The Setup menu

The Setup menu occupies four screens.



To move from one screen to subsequent screens, repeatedly press DOWN. Each item is highlighted in turn until the last item on the screen is highlighted.

A further press on the DOWN key displays the next screen of the menu, with the first item highlighted.

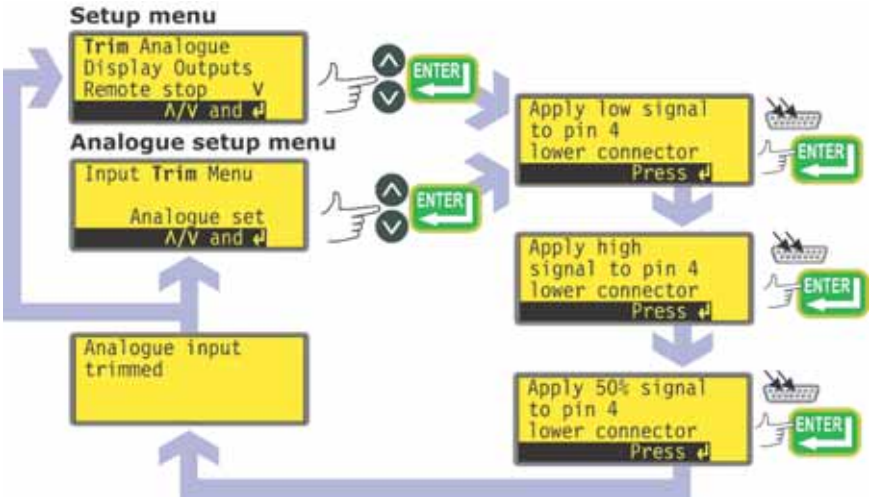
Follow the reverse procedure using the UP key to move to an item on a previous screen of the menu.

Make a selection using the **UP** or **DOWN** keys and press **ENTER** to confirm your choice.

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16.1 Trim

When the pump is under remote control, it tracks an analogue signal from the user's remote control system to pin 4 of the lower D-connector at the rear of the pump within the ranges 4-20mA or 0-10V. The **Trim** setup is used to calibrate the pump to an analogue control system. The sequence may be entered directly from the Setup menu or from the Analogue setup menu.



- Select **Trim** from the Setup menu or the Analogue setup menu using the **UP** or **DOWN** keys and press **ENTER** to confirm your choice.
- Apply the low process analogue signal to pin 4 of the lower D-connector as instructed in the display. See 16.2 *Analogue*. While the signal is being applied, press **ENTER** to record the signal as a calibration point.
- Apply the maximum process control signal. While the signal is being applied, press **ENTER** to record the signal as a calibration point.
- Apply 50% of the maximum process control signal. While the signal is being applied, press **ENTER** to record the signal as a calibration point.
- If a mistake is made, the user may press **STOP** at any point in the sequence, and the pump displays the previous screen.
- The final press on **ENTER** causes the pump to display a confirmation screen and then redisplay the screen from which it entered the trim sequence: the Setup menu or the Analogue setup menu.

The pump then calculates a linear response from low to mid and from mid to high, and records the result as a new analogue input calibration graph.

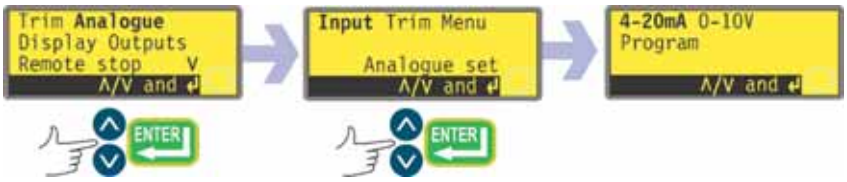
If any of the three applied signals match, a warning screen is displayed before the confirmation screen appears, and the trim is ignored.

Note: By applying the maximum process control signal when the minimum is requested and vice versa, an inverted response can be set up.

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16.2 Analogue

When the pump is under remote control, it tracks an analogue signal from the user's remote control system to pin 4 of the lower D-connector at the rear of the pump within the ranges 4-20mA or 0-10V. The **Analogue** option in the Setup menu allows the user to configure the pump to operate with his remote control system.



- Select **Analogue** from the Setup menu using the **UP** or **DOWN** keys and press **ENTER** to confirm your choice.
- Three options are displayed: **Input, Trim** and **Menu**.

Input allows the user to tell the pump which signal type he will apply, or to choose the program option. If he selects **Program** from the subsequent menu, the user can choose his input type and tell the pump the speeds at which to operate on receiving a low or high process control signal. See *Input*.

Trim displays the Trim menu, described above. See 16.1 *Trim*.

Menu returns the user to the first section of the Setup menu. See 16 *Setup*.

Input

- Select **Input** using the **UP** or **DOWN** keys and press **ENTER** to confirm your choice.
- The pump will offer two further choices: **4-20mA** and **0-10V**. Use the **UP** or **DOWN** keys to make a selection and press **ENTER** to confirm your decision.

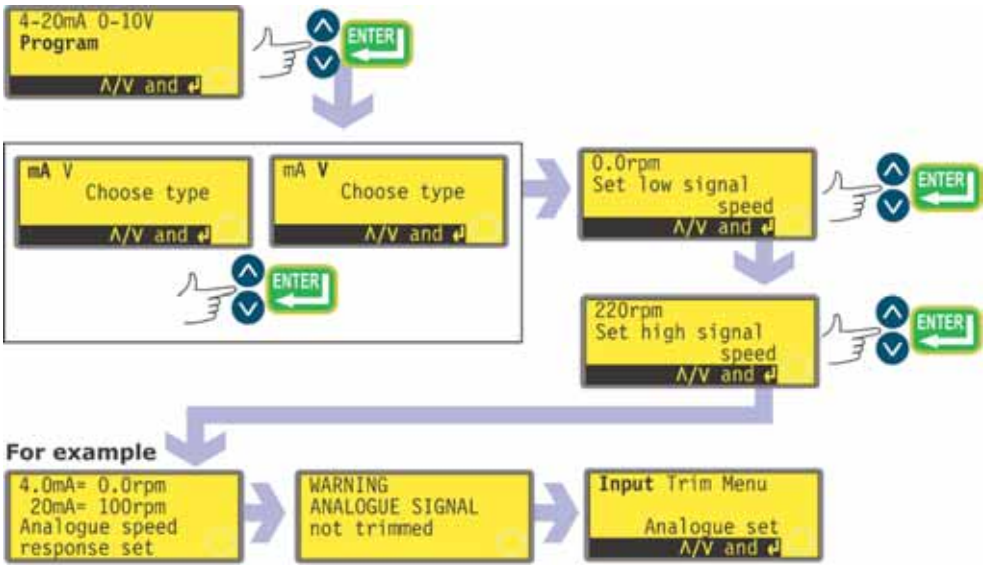


- The pump configures the hardware and factory-set response data and briefly displays a confirmation screen. The user is returned to the 4-20mA and 0-10V display.
- Alternatively the user can select **Program** to configure the pump to respond in a user-programmed way to any process signal range within the limits described above.

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Program

- Select **Program** using the **UP** or **DOWN** keys and press **ENTER** to confirm your choice.
- The pump will offer two choices: **mA** and **V**. Use the **UP** or **DOWN** keys to make a selection and press **ENTER** to confirm your decision.



- The pump displays a screen allowing you to set the speed for low signal input. Use the **UP** and **DOWN** keys to scroll the display to your chosen speed and press **ENTER** to confirm the figure.
- The pump displays a screen allowing you to set the speed for high signal input. Use the **UP** and **DOWN** keys to scroll the display to your chosen speed and press **ENTER** to confirm the figure.
- If a mistake is made, the user may press **STOP** at any point in the sequence (before pressing **ENTER** on the high signal speed screen), and the pump will display the previous screen.
- The final press on **ENTER** causes the pump to configure the hardware and programmed response data. It briefly displays a confirmation screen and a warning that the analogue signal is not trimmed, and returns the user to the Analogue setup menu.

It is recommended that a trim calibration is always performed to align the pump's response to the actual process analogue signal.

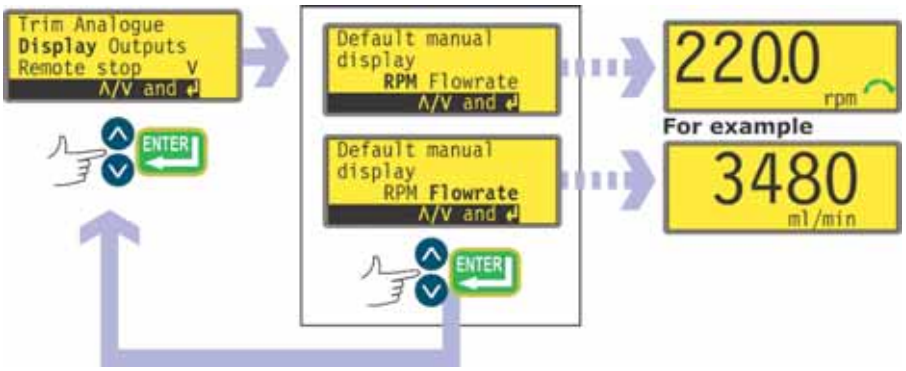
Menu

Menu returns the user to the first section of the Setup menu, described above. See 16 *Setup*.

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16.3 Display

Either of two standard default screens can be displayed by the pump in manual mode: revolutions per minute or flowrate in millilitres per minute.



- In the first screen of the Setup menu select **Display** using the **UP** and **DOWN** keys. Press **ENTER** to confirm your choice.
- The pump displays a screen allowing you to choose the format of the manual mode main screen. Use the **UP** and **DOWN** keys to choose and press **ENTER** to confirm your decision.
- The pump redisplays the first screen of the Setup menu.
- When the pump next runs, the manual mode main screen will display pump activity in rpm or ml/min, according to your choice.

Note: A third display option is available: showing rpm **and** flowrate. See *Alternatively*, next.

Alternatively ...

- In the manual mode main screen, repeatedly press **ENTER** to cycle the display between rpm, ml/min or both, according to your choice. This cycle operates if the pump is running and if it is stopped. While the pump is running, you can cycle the display in the same way by repeatedly pressing **START**.

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16.4 Outputs

The 520U pump offers four digital status outputs. See 12 *Switching the pump on for the first time* for initial start-up defaults. Each of five parameters can be configured to any output, or more than one output.

The parameters are:

Run / stop
Provides a status output to indicate whether the pumphead is in a running or stopped condition. When running at 0rpm, the run / stop output indicates running.

Direction
Provides a status output to indicate which direction the pump is set to run in.

Auto / man
Provides a status output to indicate whether the pump is in analogue control mode or manual control mode.

General alarm
Provides an alarm output when any system error condition occurs except: leak detected; analogue signal out of range; analogue over-signal; analogue no signal.

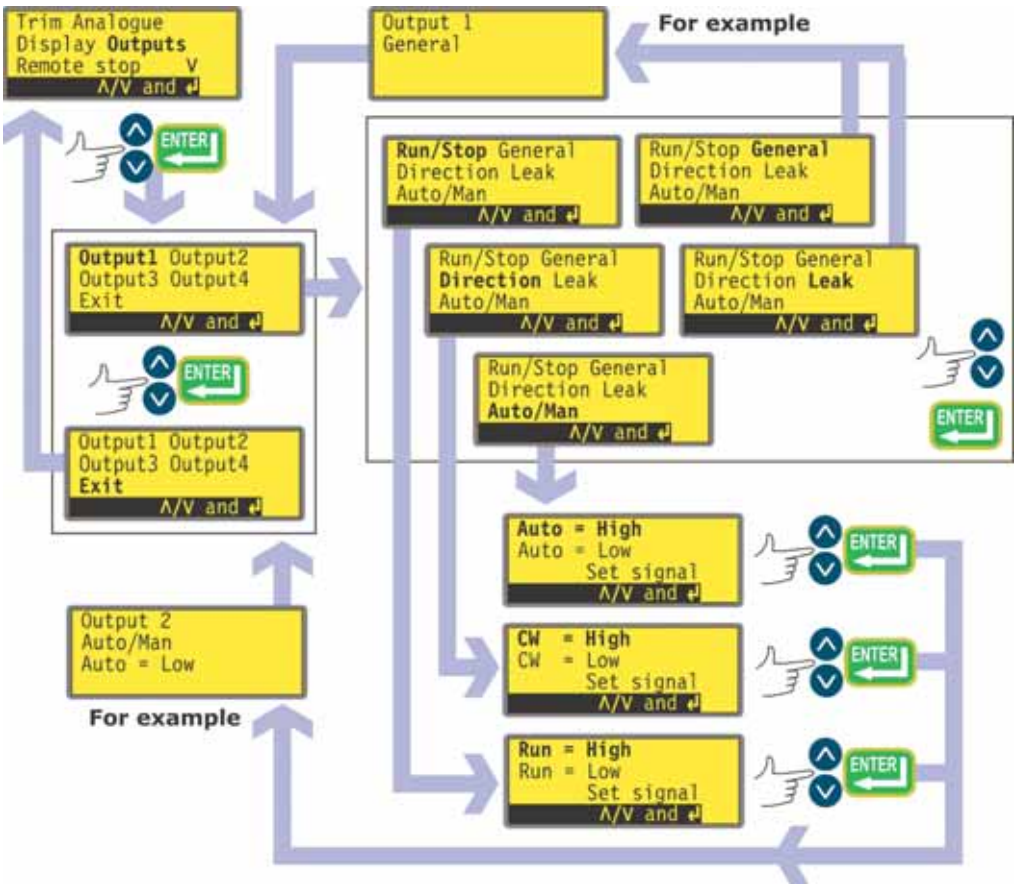
Leak detected
When used with a leak detector, this output provides an alarm when the pump has been automatically switched off following tube failure.

Output 1 and output 2 are available in two formats:
1. From pins 10 and 11, lower D-connector, as 5V TTL signals.
2. From pins 10 and 11, upper D-connector, as open collector logic outputs.

Output 3 and output 4 provide open collector logic outputs from pins 13 and 12, upper D-connector, respectively.

A supply voltage from the pump (5V, 10V, 12V) or user-supplied up to 30V to pin 22, upper D-connector, provides the voltage level for these logic status outputs.

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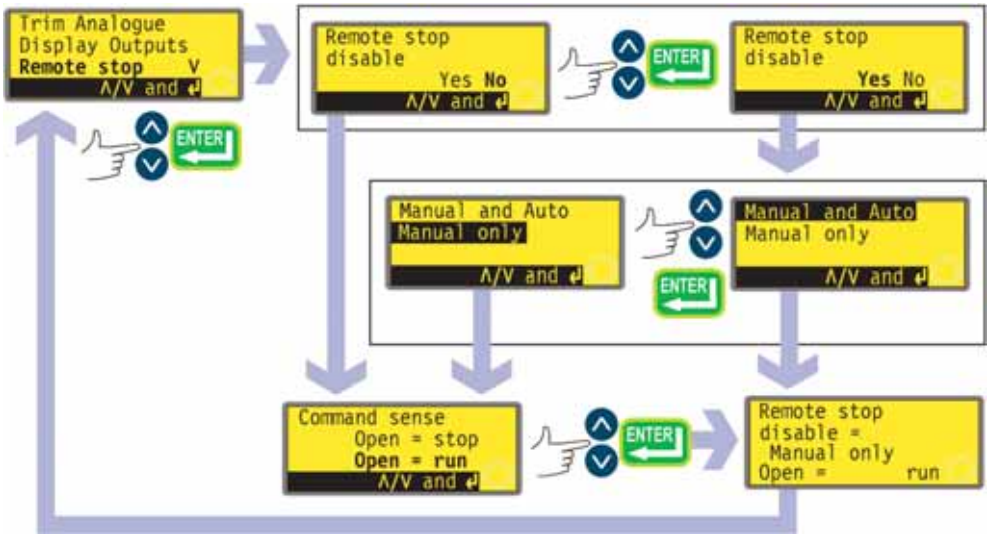


- In the first screen of the Setup menu select **Outputs** using the **UP** and **DOWN** keys. Press **ENTER** to confirm your choice.
- The pump displays a screen allowing you to configure each of the four outputs, or to exit this menu. Use the **UP** and **DOWN** keys to choose and press **ENTER** to confirm your decision.
- If **Output 1** is chosen, the pump displays the six options.
  - Selecting **General** or **Leak** using the **UP** and **DOWN** keys and confirming the choice by pressing **ENTER** configures that option to Output 1, displays a confirmation screen, and returns the user to the Output selection screen.
  - Selecting **Run/Stop, Direction** or **Auto/Man** using the **UP** and **DOWN** keys and confirming the choice by pressing **ENTER** displays screens allowing the user to configure Run to **High** or **Low**, Clockwise to **High** or **Low**, and Auto to **High** or **Low** respectively. Choose using the **UP** and **DOWN** keys and press **ENTER** to confirm. The option chosen is configured to Output 1. The pump displays a confirmation screen, and returns the user to the Output selection screen.
- The user can configure **Output 2**, **Output 3** and **Output 4** in the same way, or choose **Exit**.
- If **STOP** is pressed during configuration, the previous setting for the output is retained and the pump redisplays the Output selection screen.
- If **Exit** is chosen, the pump returns the user to the first screen of the Setup menu.

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16.5 Remote stop

The 520U pump can be started and stopped with a remote switch between pin 7 and pin 19, lower D-connector, using an open=run or open=stop command sense. It also operates with a logic input between 5V and 24V on pin 7, lower D-connector. Disabling the remote stop control does not disable other remote controls.



- In the first screen of the Setup menu select **Remote stop** using the **UP** and **DOWN** keys. Press **ENTER** to confirm your choice.
- The pump displays a screen allowing the user to disable the remote stop feature. Use the **UP** and **DOWN** keys to choose **Yes** or **No** and press **ENTER** to confirm the decision.
- If **No** is chosen, the pump asks the user to make a further choice, according to whether the pump is required to run on an open or closed remote switch: **Open=stop** or **Open=run**. Choose using the **UP** and **DOWN** keys and press **ENTER** to confirm. The pump briefly displays a confirmation screen (an example is shown here) and returns the user to the first screen of the Setup menu.

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- If **Yes** is chosen, the pump asks the user whether the remote stop feature is to be disabled fully (for both manual and auto operation), or only for manual operation, leaving remote stop functioning when the pump is operating in auto mode. Choose using the **UP** and **DOWN** keys and press **ENTER** to confirm. If manual and auto was chosen, the pump briefly displays a confirmation screen (an example is shown here) and returns the user to the first screen of the Setup menu. If manual only was chosen, the pump asks the user to make a further choice, according to whether the pump (with remote control available in auto mode only) is required to run on an open or closed remote switch: **Open=stop** or **Open=run**. Choose using the **UP** and **DOWN** keys and press **ENTER** to confirm. The pump briefly displays a confirmation screen (an example is shown here) and returns the user to the first screen of the Setup menu.
- **Note**: The confirmation screen indicates whether Remote stop is enabled or disabled, and displays the command sense of the remote control switch **even if Remote stop has been disabled**.



Even with the remote stop function disabled, the pump could still start if the remote auto/manual toggle input is used to toggle the pump into analogue mode.

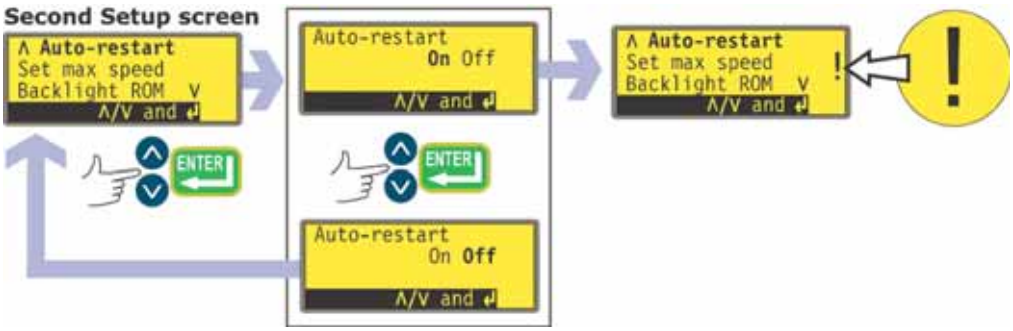
Alternatively ...

- To toggle the sense of the remote run / stop control between open=stop and open=run: stop the pump. Turn off the mains power switch at the rear of the pump.
- Hold down the **STOP** key and the **DIRECTION** key, and turn on the mains power switch.

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16.6 Auto-restart

This pump offers an auto-restart feature. When active on power loss, it will restore the pump when power returns to the operating state it was in when power was lost. It does not operate when powering down in the middle of a dose; when the pump is restarted, it will await a press on the **START** key to begin the interrupted dose again. Auto-restart is retained while the pump is switched off. When the pump starts running look for the **!** symbol on the display. This **!** symbol indicates that the pump is set for auto-restart.



- In the second screen of the Setup menu select **Auto-restart** using the **UP** and **DOWN** keys. Press **ENTER** to confirm your choice.
- The pump displays a screen allowing the user to activate auto-restart. Use the **UP** and **DOWN** keys to choose **On** or **Off** and press **ENTER** to confirm the decision.
- If **Off** is chosen, the pump returns the user to the second screen of the Setup menu. The auto-restart facility will not operate.
- If **On** is chosen, the pump returns the user to the second screen of the Setup menu, where an exclamation mark (**!**) is now visible. This mark confirms that the auto-restart feature is in place and will operate the next time power is lost and restored.

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Alternatively ...

- Stop the pump. Turn off the mains power switch at the rear of the pump.
- Hold down the **START** key and turn on the mains power switch. The **!** symbol shows on the display.
- Start the pump. If the mains supply is interrupted the pump will automatically restart when the mains power returns.
- To remove auto-restart switch off the mains power at the rear of the pump. Hold down the **STOP** key and turn the mains power switch on. The **!** symbol does not appear.

Do not use auto-restart for more than 100 starts per hour. We recommend remote control where a high number of starts is required.

Do not use auto-restart for more than 100 starts per hour. We recommend remote control where a high number of starts is required.

16.7 Set maximum speed

The 520U pump offers a maximum speed of 220 revolutions per minute. This limit can be reduced for operational purposes.

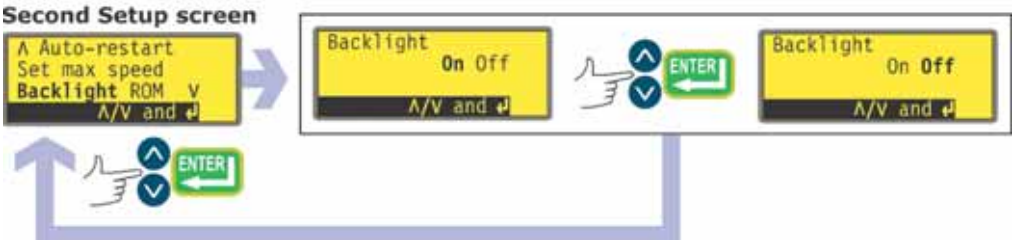


- In the second screen of the Setup menu select **Set max speed** using the **UP** and **DOWN** keys. Press **ENTER** to confirm your choice.
- The pump displays a screen allowing the user to set the maximum speed of the pump equal to or lower than the maximum available. Use the **UP** and **DOWN** keys to set the maximum allowed speed and press **ENTER** to confirm the figure.
- The pump returns the user to the second screen of the Setup menu.
- Altering the maximum speed automatically re-scales the analogue speed control response and re-ranges the analogue tacho output signal.

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16.8 Backlight

The pump's display can be illuminated or not according to choice.



- In the second screen of the Setup menu select **Backlight** using the **UP** and **DOWN** keys. Press **ENTER** to confirm your choice.
- The pump displays a screen allowing the user to switch the display backlight on or off. Use the **UP** and **DOWN** keys to choose **On** or **Off** and press **ENTER** to confirm the decision.
- The pump returns the user to the second screen of the Setup menu. The display is now illuminated or not according to the user's decision.

Alternatively ...

- To turn the backlight off: press **STOP** and **DOWN** together.
- To turn the backlight on: press **STOP** and **UP** together.

16.9 ROM

The pump can display its software version, model number and pump speed.



- In the second screen of the Setup menu select **ROM** using the **UP** and **DOWN** keys. Press **ENTER** to confirm your choice.
- The pump displays the software version, model number and pump speed for four seconds, then returns the user to the second screen of the Setup menu. It also displays a checksum: CHK 123, for example. This may be required if reporting pump performance to the Watson-Marlow service department.

Alternatively ...

- Press **REVERSE** and **DOWN** together to interrupt the display and show the pump's ROM version for four seconds.

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16.10 Language

The pump can be set to operate in several languages.



- In the third screen of the Setup menu select **Language** using the **UP** and **DOWN** keys. Press **ENTER** to confirm your choice.
- In the next screen, choose a language using the **UP** and **DOWN** keys. Press **ENTER** to confirm your choice. The pump redisplays the third Setup screen in your chosen language. All screens will subsequently appear in your chosen language.

16.11 Defaults

All the pump's user-set data can be reset to factory defaults.



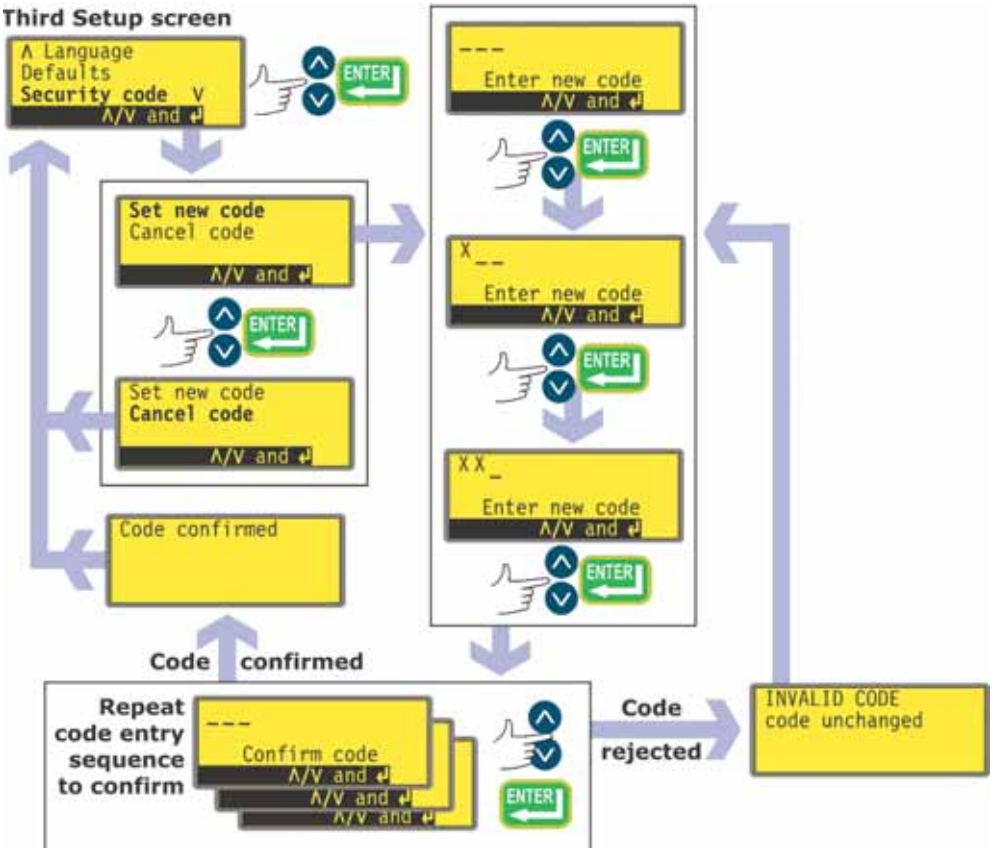
- In the third screen of the Setup menu select **Defaults** using the **UP** and **DOWN** keys. Press **ENTER** to confirm your choice.
- A warning is displayed for four seconds, and the pump asks the user to confirm that factory defaults are to be reset. Use the **UP** and **DOWN** keys to choose **Yes** if you wish the pump to reset all user-set data back to factory defaults (see 12 *Switching the pump on for the first time*); or **No** if you do not wish to do this. Press **ENTER** to confirm your decision. If **Yes** was chosen, the pump will reset its factory defaults and redisplay the third Setup screen. If **No** was chosen, the pump will make no changes to its setup and redisplay the third Setup screen.

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16.12 Security code

Access to the pump's Setup menu can be restricted to those who correctly enter a three-digit security code. See 16 *Setup*.

The code must first be set.



- In the third screen of the Setup menu select **Security code** using the **UP** and **DOWN** keys. Press **ENTER** to confirm your choice.
- A screen is displayed inviting the user to set a new code or, if a code is already set, cancel it. Use the **UP** and **DOWN** keys to choose **Set new code** or **Cancel code**. **If no code is in place, no option to cancel a code will be displayed.** Press **ENTER** to confirm your decision.
- If **Cancel code** is chosen, security protection is removed and the user is returned to the third Setup screen.
- If **Set new code** is chosen, the pump displays a screen with three blank spaces for digits and the instruction "Enter new code". Use the **UP** and **DOWN** keys to make your choice of the digits 0-9 for the first digit. Press **ENTER** to confirm. Repeat for the second digit. Repeat for the third digit. The final press on **ENTER** causes the pump to display a similar three-digit entry screen and the instruction "Confirm code".

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- Repeat the digit-entry sequence.
- If the second three-digit code entered differs from the first, the pump will briefly display an error message and redisplay the first digit-entry screen.
- If the codes tally, the pump will briefly display a confirmation message and redisplay the third Setup screen. Access to the Setup menus is now protected by the new security code.
- If **STOP** is pressed during code entry, the pump returns the user to the third Setup screen. If **STOP** is pressed during code confirmation, the pump returns the user to the first digit-entry screen.

Note: If a code has been set but forgotten, it is still possible to access the Setup screens to cancel the code or reset it to another three-digit number. Contact your supplier or Watson-Marlow Technical support for the bypass sequence.

16.13 Exit



- In the fourth screen of the Setup menu **Exit** is highlighted. Press **ENTER**.
- The user is returned to the main menu.

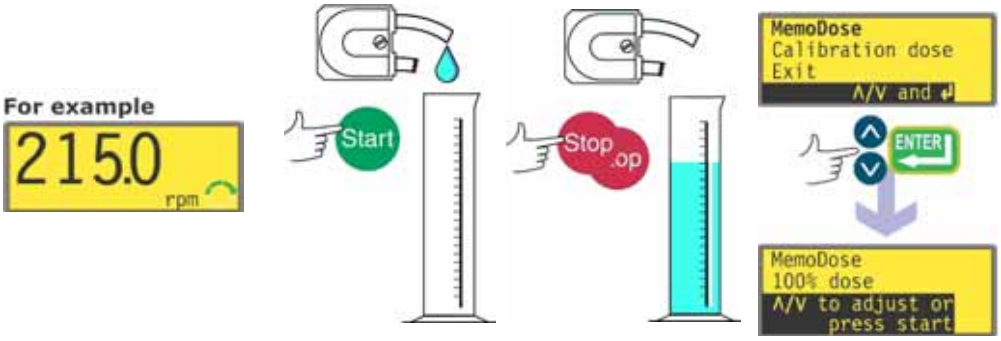
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17 MemoDose

Note: This menu area also gives access to flow rate calibration.

Each time the pump is started by pressing **START**, it records the number of pump-head revolutions which occur until **STOP** is pressed. The number of revolutions is proportional to the volume of fluid which has been dispensed: the dose. The MemoDose facility allows the user to repeat-dose a precise volume of fluid. To do so, a quantity of fluid must be dispensed as the master dose which the MemoDose facility can repeat exactly or proportionately.

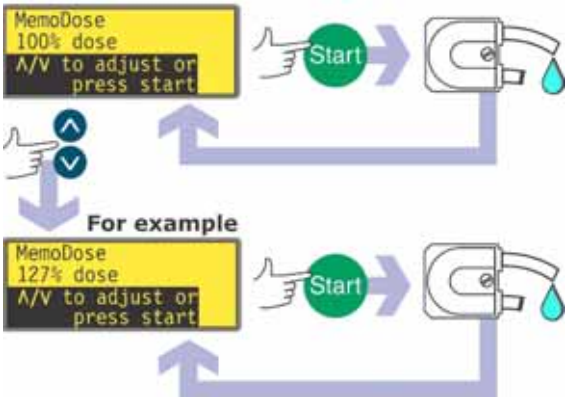
To dispense a master dose



- In the manual mode main screen, set the appropriate pump speed and direction using the **UP** or **DOWN** keys and the **DIRECTION** key. A slower speed may make it easier for the user to measure accurately - though it may not represent the duty condition.
- Place a suitable measuring vessel under the pump delivery tube.
- Press **START**. The pump runs and fluid is pumped into the vessel.
- When the required volume of fluid has been dispensed, it is necessary to stop the pump and display the MemoDose screen. This can be achieved in three ways.
  1. Press the **STOP** key twice within half a second. The pump stops and immediately displays the MemoDose/Calibration screen. Use the **UP** or **DOWN** keys to select **MemoDose**. Press **ENTER** to confirm.
     OR...
  2. Press the **STOP** key once. The pump stops. (This may make it easier to ensure that the quantity of fluid that has been dispensed is sufficiently precise.) Then press the **STOP** key twice within half a second. The pump displays the MemoDose/Calibration screen. Use the **UP** or **DOWN** keys to select **MemoDose**. Press **ENTER** to confirm.
     OR ...
  3. Press the **STOP** key. The pump stops. Press the **MENU** key. Use the **UP** or **DOWN** keys to select **MemoDose**. Press **ENTER** to confirm. The pump displays the MemoDose/Calibration screen. Use the **UP** or **DOWN** keys to select **MemoDose**. Press **ENTER** to confirm.

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To repeat the dose



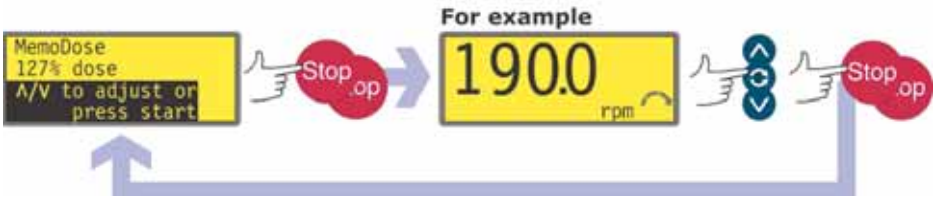
- The pump has recorded the number of pumphead revolutions required to dispense the master dose. If the volume of fluid in the measuring vessel is the volume required, press **START** to repeat the dose.
- If the volume of fluid in the measuring vessel differs from the volume required, the percentage setting may be adjusted within the limits 1% to 999% of the master dose. Use the **UP** or **DOWN** keys to alter the percentage. Press **START** to dispense the new dose.
- The display counts down as the dose proceeds and stops when the dose is complete.
- If **STOP** is pressed during dosing, the pump stops and returns the user to the MemoDose percentage screen.

Press the **STOP** key twice within half a second if you wish to exit MemoDose and return to manual operation.

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17.1 Changing dosing speed

The user must exit MemoDose in order to change pump speed (and direction). After returning to MemoDose, the pump dispenses the previous dose size at the new speed.



- Press the **STOP** key twice within half a second. The pump displays the manual mode main screen.
- **Do not start the pump. Doing so erases the previously recorded master dose and replaces it in the pump's memory with the current, unmeasured dose**. Adjust the speed showing on the display using the **UP** or **DOWN** keys.
- Press the **STOP** key twice within half a second to return to MemoDose. The display shows the previous percentage dose size. The pump will dose at the new speed.

Note: To retain the MemoDose value through a power interruption the pump must be in auto-restart mode. The dosing cycle will resume at the start of a dose and wait for **START** to be pressed, with the MemoDose percentage screen displayed. See 16.6 *Auto-restart*.

17.2 Footswitch operation and other remote inputs and outputs with MemoDose

A footswitch can be used to trigger MemoDose dispensing as a hands-free alternative to pressing **START**.

To operate MemoDose with a footswitch, briefly press the footswitch while the MemoDose percentage screen is displayed.

The remote run / stop input is operational in this mode. If a dose is interrupted by a remote stop signal, the dose will continue from where it stopped when the state is changed to run.

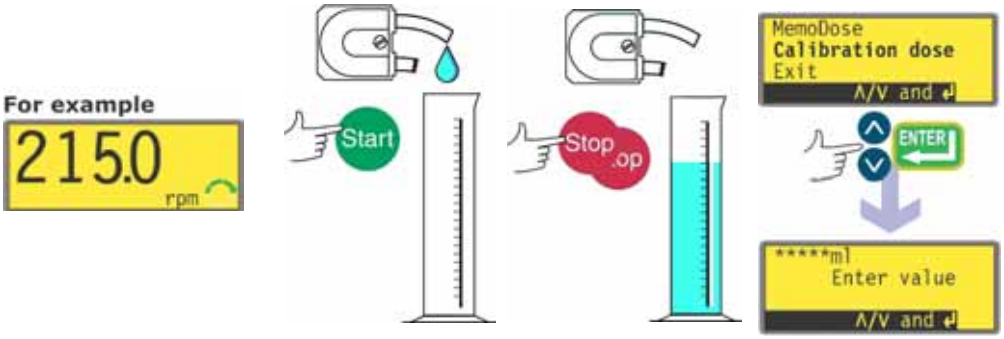
Remote direction control is disabled in this mode. The leak-detection input is operational in this mode. All status outputs are operational in this mode.

Note: The keypad lock feature is particularly useful to prevent inadvertent dose changes while using the MemoDose facility. Keypad lock continues to operate in MemoDose if previously enabled; it can also be enabled while in MemoDose mode. See 14.2 *Keypad lock*.

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18 Flow calibration

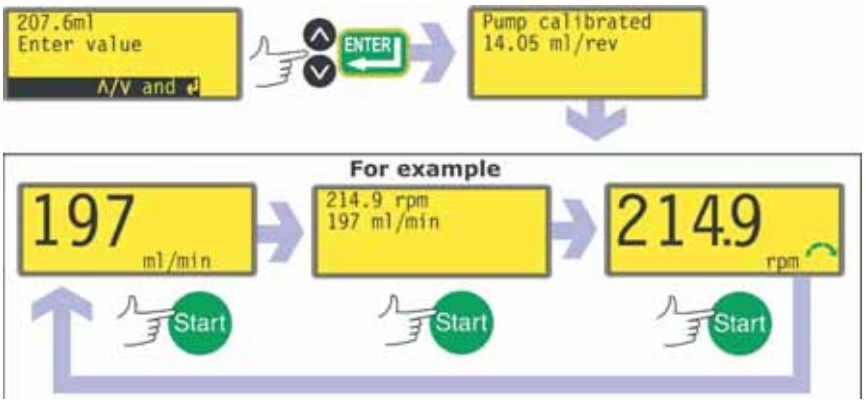
The pump can display flowrate in millilitres per minute as well as speed in revolutions per minute.



- In the manual mode main screen, set the appropriate pump speed and direction using the **UP** or **DOWN** keys and the **DIRECTION** key. A slower speed may make it easier for the user to measure accurately - though it may not represent the duty condition.
- Place a suitable measuring vessel under the pump delivery tube.
- Press **START**. The pump runs and fluid is pumped into the vessel. The volume pumped is not important; but the greater the volume, the more accurate the flow-per-revolution calculation will be. We suggest that the pumphead be run for at least 10 revolutions, and at least 20 when small-bore pumping tube is used.
- When a volume of fluid has been dispensed, it is necessary to stop the pump and display the Calibration dose screen. This can be achieved in three ways.
  1. Press the **STOP** key twice within half a second. The pump stops and immediately displays the MemoDose/Calibration screen. Use the **UP** or **DOWN** keys to select **Calibration dose**. Press **ENTER** to confirm.
     OR...
  2. Press the **STOP** key once. The pump stops. (This may make it easier to ensure that the quantity of fluid that has been dispensed is sufficiently precise.) Then press the **STOP** key twice within half a second. The pump displays the MemoDose/Calibration screen. Use the **UP** or **DOWN** keys to select **Calibration dose**. Press **ENTER** to confirm.
     OR ...
  3. Press the **STOP** key. The pump stops. Press the **MENU** key. Use the **UP** or **DOWN** keys to select **MemoDose**. Press **ENTER** to confirm.
     The pump displays the MemoDose/Calibration screen. Use the **UP** or **DOWN** keys to select **Calibration dose**. Press **ENTER** to confirm.

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- Measure the volume of fluid pumped. Make a note of the volume.
- The pump has recorded the number of pumphead revolutions required to pump the volume of fluid measured.
- The calibration dose screen is displayed. It shows a four-digit number of millilitres, and the instruction: "Enter dose value". The number displayed is the number which was entered the previous time the pump was calibrated (or the default figure).



- Use the **UP** and **DOWN** keys to enter the measured volume of fluid pumped. Press **ENTER** to confirm.
- The pump calculates the volume of fluid pumped for each pumphead revolution. The value from this calculation is saved for use in manual mode displays.
- The pump displays a confirmation screen for four seconds, and returns the user to the manual mode main screen, with millilitres per minute shown.
- The pump can now display millilitres per minute, revolutions per minute, or both. Press the **START** key while the pump is running to cycle though the three display options.

Note: Always recalibrate after changing pump tubes, fluid, or any connecting pipework. It is also recommended that the pump is recalibrated periodically to maintain accuracy.

Note: If the pump power is cycled while flow rate is displayed, calibration is lost and a warning is displayed.

18.1 Exit

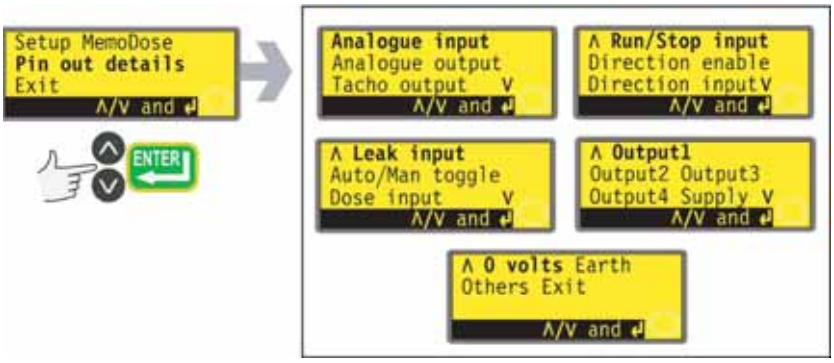
To return to the manual mode main screen select **Exit** using the **UP** and **DOWN** keys. Confirm by pressing **STOP**.

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19 Pin out details

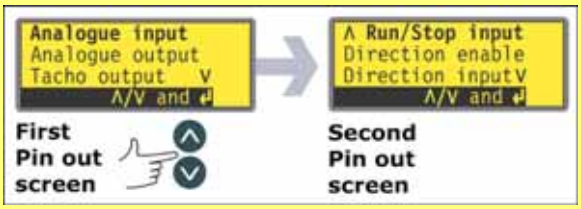
Selecting **Pin out details** causes the pump to display its preset pin and voltage details under 17 headings: **Analogue input, Analogue output, Tacho output, Run/Stop input, Direction enable input, Direction input, Leak input, Auto/Man toggle input, Dose input, Output 1, Output 2, Output 3, Output 4, Supply voltages, 0 volts availability, Functional earth** and **Others**. No user input is available in this section; it displays information only.

In the main menu, select **Pin out details** using the **UP** or **DOWN** keys and press **ENTER** to confirm your choice.



The Pin out details menu

The Pin out details menu occupies five screens.



To move from one screen to subsequent screens, repeatedly press DOWN. Each item is highlighted in turn until the last item on the screen is high-lighted.

A further press on the DOWN key displays the next screen of the menu, with the first item highlighted.

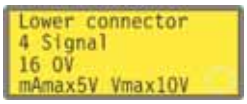
Follow the reverse procedure using the UP key to move to an item on a previous screen of the menu.

Make a selection using the **UP** or **DOWN** keys and press **ENTER** to confirm your choice.

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The information on pinouts duplicates the details described in this instruction manual under 21 *Automatic control wiring*.

The screens available are all presented in a similar manner. For example, on selecting **Analogue input**, the following screen is displayed:



This indicates that the analogue input signal must be applied to pin 4 of the lower D-connector at the rear of the pump, where 0 volts is available on pin 16. If the analogue input is configured for a 4-20mA signal, the maximum permitted voltage is 5 volts; if the analogue input is configured for a 0-10V signal, the maximum permitted voltage is 10 volts.

The information available on selecting **Supply** and **Others** is presented on two screens each. Pressing **DOWN** when the last item of the first screen of each is highlighted will cause the second screen to appear with its first item highlighted. **UP** performs a similar function.

Pressing **STOP** or **ENTER** in any Pin out information screen returns the user to the appropriate Pin out menu screen.

To leave the Pin out menu screens

- Cycle through the Pin out menu screens until the fifth screen is displayed. Select **Exit** using the **UP** or **DOWN** keys and press **ENTER** to confirm your choice.

Alternatively ...

- Repeatedly press **STOP** to go back level by level until the main menu is displayed.

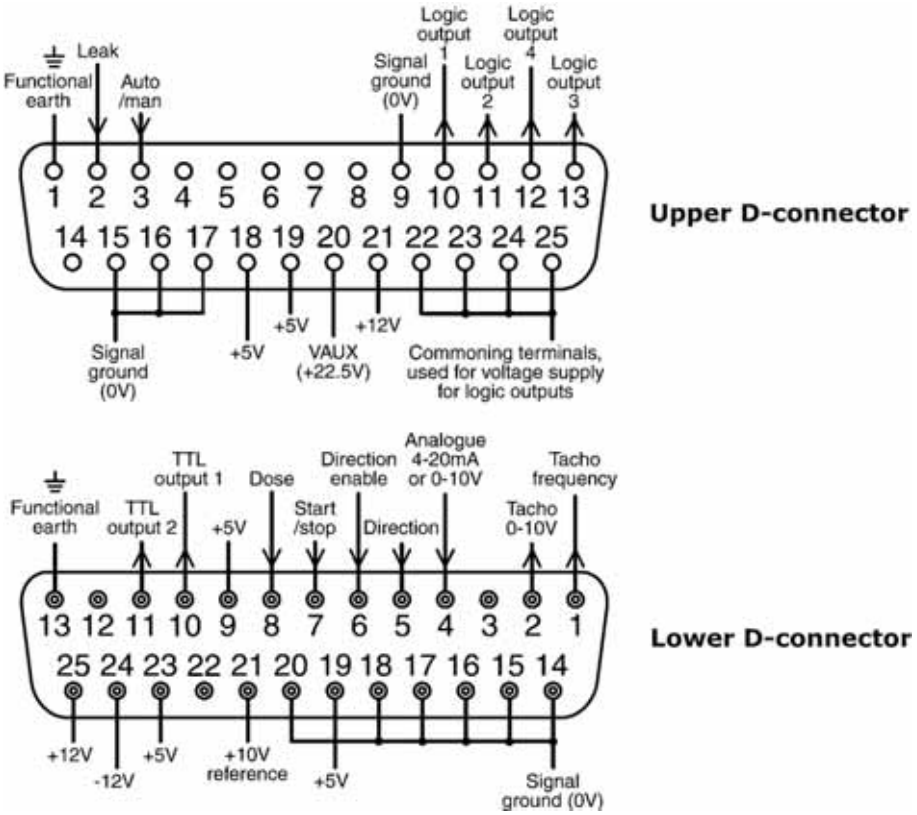
20 Exit

Press **Exit** in the Main menu to return to the Manual mode main screen.

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21 Automatic control wiring

Interfacing the pump with other devices is by means of two D-connectors at the rear of the pump. The top one is male, the bottom one is female. Mating female and male connectors, screened for EMC compatibility, must be conventionally soldered to screened control cables.



Recommended control cable: 7 strands 0.2mm, 24AWG, screened, circular, up to 25-core. The cable screen should be earthed either through the functional earth pin on the D-connector (pin 1 on the upper (male) 25-way D-connector) (pin 13 on the lower (female) 25-way D-connector), or through the metalwork of the socket or plug.

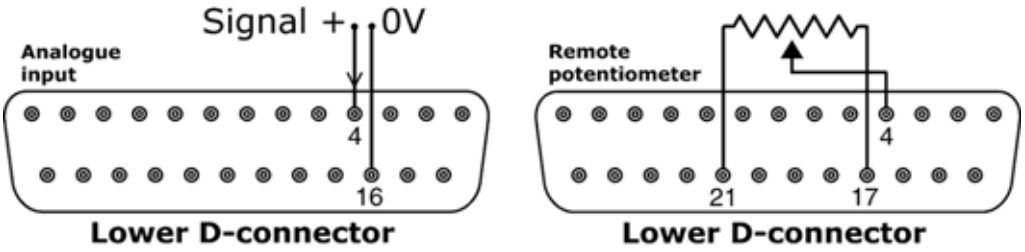
This pump passes all EMC compatibility requirements with up to 25m (82ft) of the cable type specified above. Beyond this distance it is the user's responsibility to ensure the pump's safe and reliable operation under remote and automatic control.

The 0V lines on this pump are mains transformer-isolated from ground (floating ground). It can be connected to isolated 0V or grounded 0V interfaces. The TTL (transistor transistor logic) outputs 1 and 2 used here are composed of two states: nominally 0V and 5V; but in practice <0.4V (<16mA) and 2.4-5V (<0.4mA). They are not suitable for driving relays. If a relay is to be driven by the TTL signal, it must be done as described under 21.9 *Outputs 1, 2, 3, 4*, below.

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Never apply mains voltage to the 25-way D socket. Apply the correct signals to the pins shown below. Limit signals to the maximum values shown. Do not apply voltage across other pins. Permanent damage, not covered by warranty, may result.

21.1 Speed: analogue input



It is possible to control the speed of the pump remotely by only one of these methods: a voltage analogue signal within the range 0-10V; or a current analogue signal within the range 4-20mA; or a remote potentiometer.

The analogue process signal must be applied to pin 4 of the lower D-connector. Ground to pin 16. The pump will provide an increasing flow rate for a rising control signal (non-inverted response) or an increasing flow rate for a falling control signal (inverted response). See 16.2 *Analogue* in the Setup menu.

4-20mA circuit impedance: 250Ω

For voltage mode, 0-10V, a stable, reliable voltage source can be used with a DC voltmeter. Circuit impedance: 22kΩ

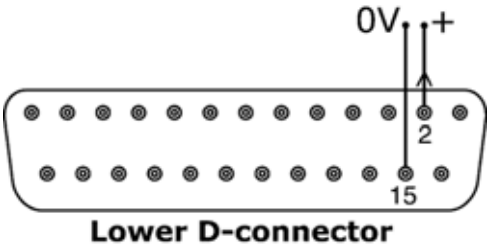
Inverting the response is set up in software. Do not invert the polarity of the pins.

A remote potentiometer with a nominal value of between 1k and 2k with a minimum of 0.25W should be wired as shown. When using a remote potentiometer, do not apply a voltage or current control input signal at the same time. The speed control signal will require calibration relative to the minimum and maximum settings of the potentiometer. This is done in software - see 16.1 *Trim* in the Setup section.

When using a remote potentiometer, it is important to set the analogue input to voltage in the Setup menu. Otherwise the reference voltage supply from pin 21 will be overloaded and will not provide a full 10V.

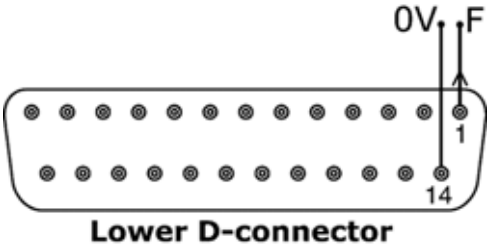
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21.2 Speed: analogue output



An analogue output signal is available on pin 2 of the lower D-connector. Ground to pin 15. The voltage is directly proportional to the pumphead rotation speed. 0V = zero speed; 10V = maximum allowed speed.

21.3 Tachometer frequency output



A tachometer frequency output is available on pin 1 of the lower D-connector. Ground to pin 14. It provides a +5V square wave pulse, maximum 10mA, the frequency of which is directly proportional to pumphead rotation speed. It provides 5.717 Hz/rpm - 343 pulses per output shaft revolution. The pulse train from the pump can be used to calculate the speed of rotation or to determine the number of pumphead revolutions. This output has the required strength to be effective up to 3m from the pump. Longer cable runs require signal amplification.

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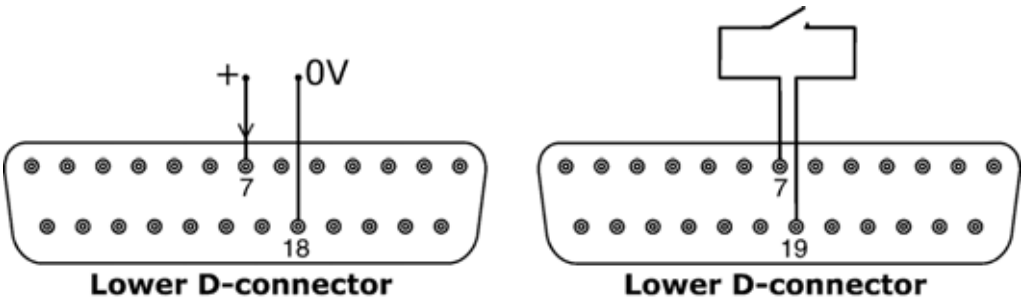
Important: general instructions for remote control inputs

All remote control inputs can be wired in two ways:

Logic
A logic voltage between 5V TTL and 24V industrial logic may be wired to the input pin. The pump is configured to operate without modification anywhere in this range. Any of the 0V pins is connected to the control device's 0V to make the circuit. One 0V pin is identified in the wiring diagram, but any may be used. Low is equivalent to 0V. High is equivalent to 5V-24V.

Switch
A remote switch may be connected between the input pin and any positive voltage supply from the pump. One 5V supply pin is identified in the wiring diagram but there are several which will do, either 5V or other positive voltage. However, do not use pin 21 on the lower D-connector or pin 20 on the upper D-connector.

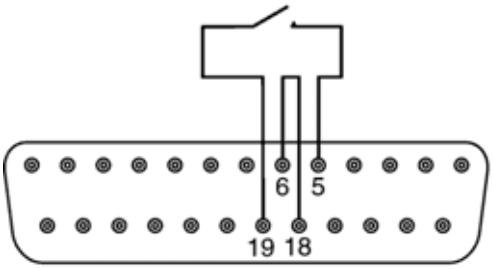
21.4 Run / stop input



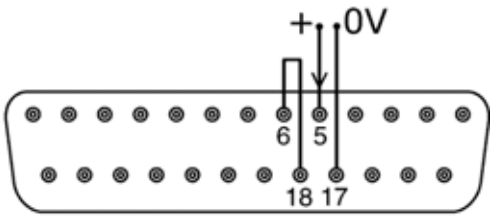
Remote run / stop: connect a remote switch between pins 7 and 19 of the lower D-connector. Alternatively a logic input may be applied to pin 7 of the lower D-connector, ground to pin 18. High input stops the pump, low input runs the pump. With no connection or with the switch open, the pump will default to running. To change or set the sense of the run / stop input, see 16.5 *Remote stop* in the Setup menu.

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21.5 Direction input



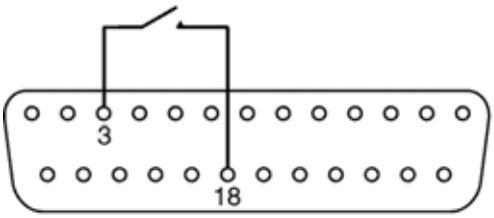
Lower D-connector



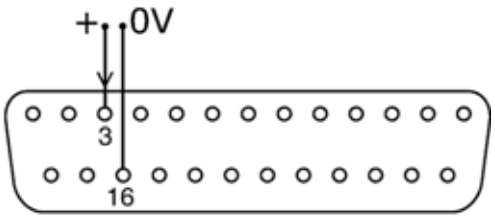
Lower D-connector

To enable remote direction control and disable the **DIRECTION** key on the keypad, link pins 6 and 18 of the lower D-connector. Connect a remote switch between pins 5 and 19 of the lower D-connector. Open switch for clockwise rotation, closed switch for counter-clockwise rotation. Alternatively a logic signal may be applied to pin 5 of the lower D-connector, ground to pin 17. Low input for clockwise rotation, high input for counter-clockwise rotation. With no connection the pump defaults to clockwise rotation.

21.6 Auto / manual toggle input



Upper D-connector

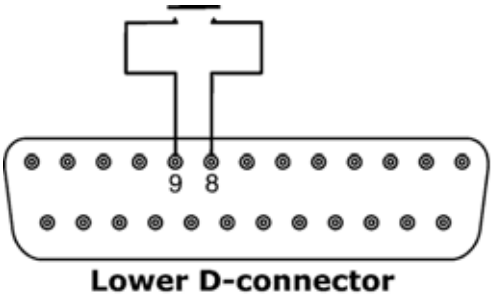


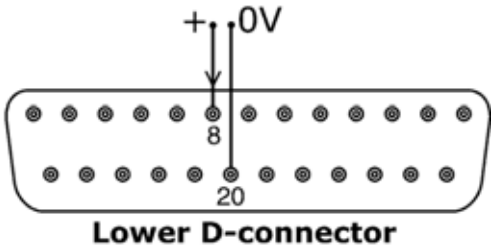
Upper D-connector

Connect a remote switch between pins 3 and 18 of the upper D-connector. Closed switch for automatic control; open switch for manual control. Alternatively a logic input may be applied to pin 3 of the upper D-connector, ground to pin 16. High input for automatic control; low input for manual control.

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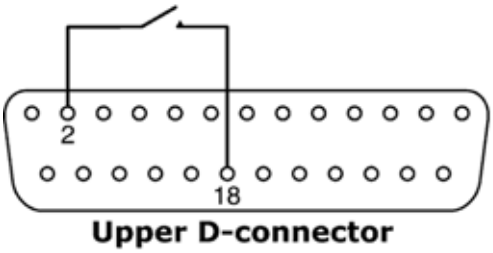
21.7 MemoDose input

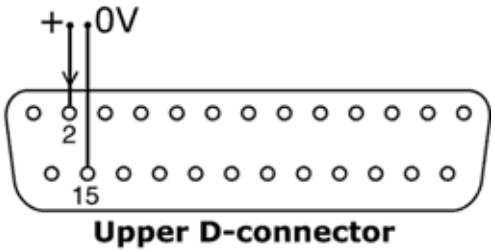


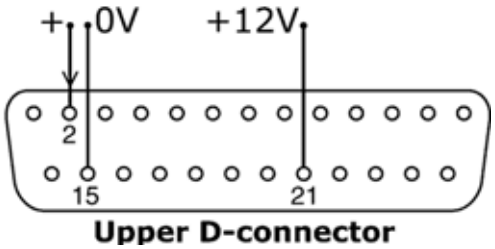


Connect a momentary contact switch such as a footswitch or a handswitch between pins 8 and 9 of the lower D-connector. Close the switch to begin a dose. This input is software-debounced and functions in a similar way to the other remote inputs, such as with 5V to 24V logic as shown above, using pin 8 as the input and pin 20 as the 0V (lower D-connector).

21.8 Leak detection input







Connect a remote leak-detection device between pins 2 and 18 of the upper D-connector. Closed circuit indicates a leak. Alternatively a logic input may be applied to pin 2 of the upper D-connector, ground to pin 15. High input indicates a leak. Connect a Watson-Marlow leak detector in the same way, drawing 12V to power it from pin 21 of the upper D-connector.

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Connect the cable of a Watson-Marlow Tube monitor leak detector as follows:

Tube monitor wire colour	Pin number, upper D-connector
Blue	15
Yellow	2
Red	21

Note: Use only a Watson-Marlow 520 series tube monitor.

Important: pump status outputs

All four outputs can be configured in software to output a range of parameters: see 16.4 *Outputs* under Setup.

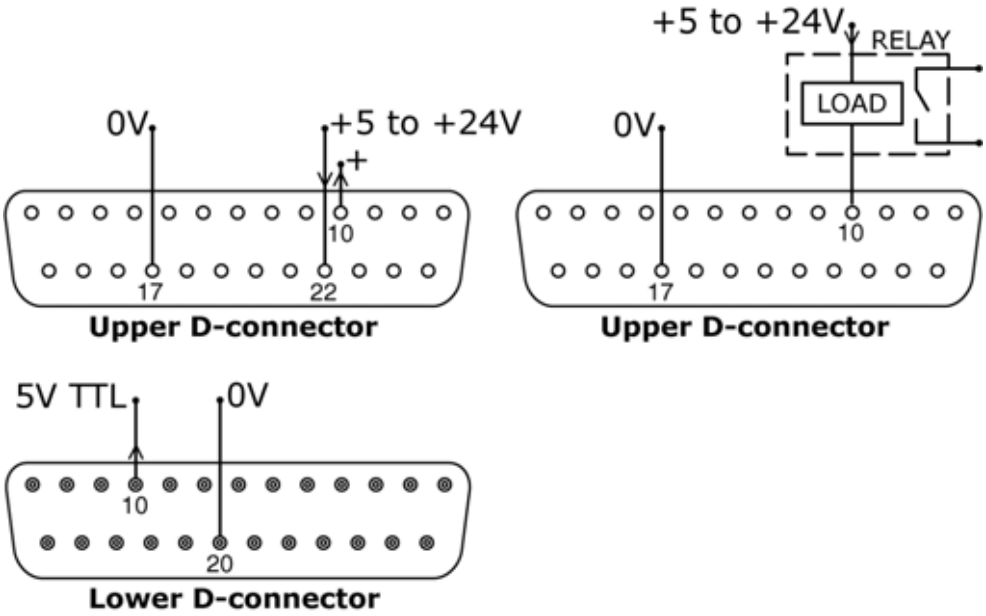
Outputs 1 and 2 are available simultaneously from the upper and lower D-connectors. The outputs from the lower D-connector are backwards-compatible with 505U pumps. They operate at 5V TTL only.

All four outputs available from the upper D-connector are open-collector.

By applying a positive voltage to a maximum of 24V to pin 22 of the upper D-connector, all the outputs from this plug are at that voltage: pin 22 is commoned with pins 23, 24 and 25. Care must be taken to ensure that the supply voltage has sufficient capability to drive all the loads applied to all outputs used.

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21.9.1 Logic output 1



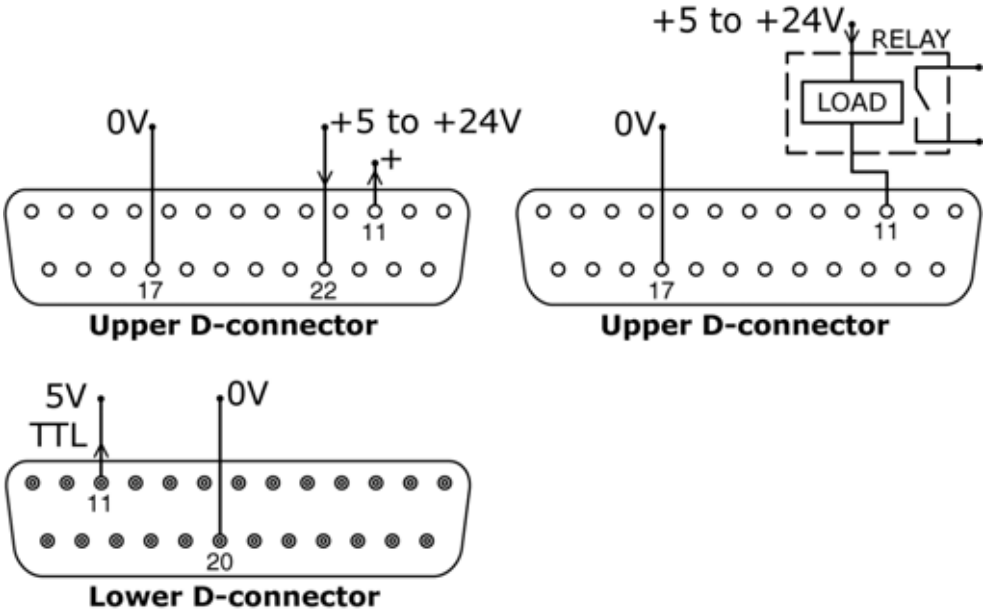
Output 1 is taken from pin 10 of the upper D-connector, depending on the logic state of the function assigned to Output 1. Alternatively, a load such as a relay coil may be connected to pin 10, ground to pin 17. Current will flow through the circuit depending on the logic state of the function assigned to Output 1. Do not connect to any device requiring more than 50mA.

Additionally, output 1 is available as a 5V TTL logic signal on pin 10 of the lower D-connector. It will change state corresponding to the logic state of the function assigned to Output 1. Do not connect to any device requiring more than 1 TTL load.

By default, output 1 is configured to indicate Run/Stop status. See 12 *Switching the pump on for the first time*.

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21.9.2 Logic output 2



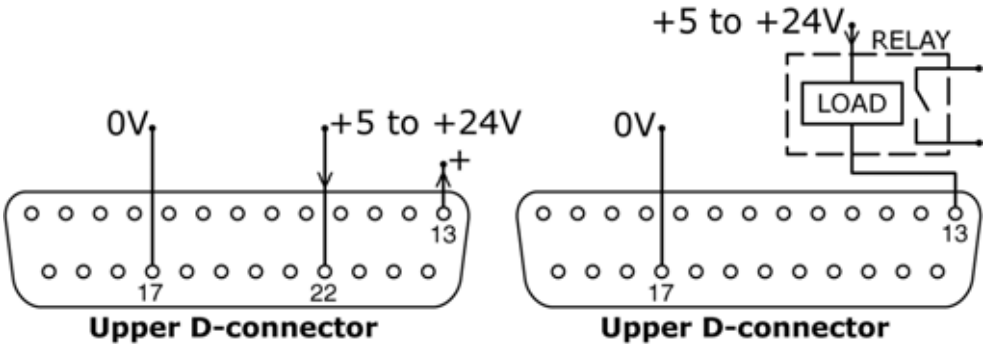
Output 2 is taken from pin 11 of the upper D-connector, depending on the logic state of the function assigned to Output 2. Alternatively, a load such as a relay coil may be connected to pin 11, ground to pin 17. Current will flow through the circuit depending on the logic state of the function assigned to Output 2. Do not connect to any device requiring more than 50mA.

Additionally, output 2 is available as a 5V TTL logic signal on pin 11 of the lower D-connector. It will change state corresponding to the logic state of the function assigned to Output 2. Do not connect to any device requiring more than 1 TTL load.

By default, output 2 is configured to indicate Direction status. See 12 *Switching the pump on for the first time*.

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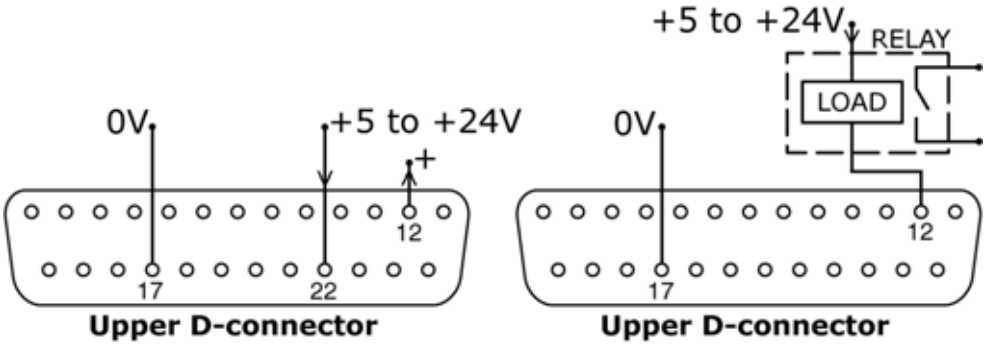
21.9.3 Logic output 3



Output 3 is taken from pin 13 of the upper D-connector, depending on the logic state of the function assigned to Output 3. Alternatively, a load such as a relay coil may be connected to pin 13, ground to pin 17. Current will flow through the circuit depending on the logic state of the function assigned to Output 3. Do not connect to any device requiring more than 50mA.

By default, output 3 is configured to indicate Auto/Man status. See 12 *Switching the pump on for the first time*.

21.9.4 Logic output 4

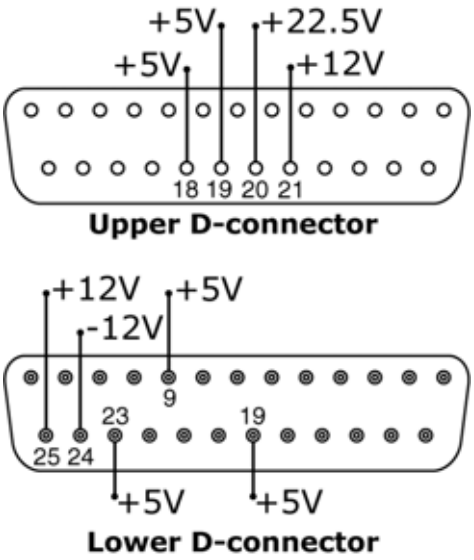


Output 4 is taken from pin 12 of the upper D-connector, depending on the logic state of the function assigned to Output 4. Alternatively, a load such as a relay coil may be connected to pin 12, ground to pin 17. Current will flow through the circuit depending on the logic state of the function assigned to Output 4. Do not connect to any device requiring more than 50mA.

By default, output 4 is configured to indicate General alarm status. See 12 *Switching the pump on for the first time*.

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21.10 Supply voltages



DC Voltage	Max load	Lower D	Upper D	Typical use
+5V	10mA	9, 19, 23	18, 19	Voltage supply for inputs using remote switch. Possible voltage supply for outputs if only 5V is required. Pin 9 is specifically used for footswitch / handswitch operation
+12V	10mA	25	21	Possible voltage supply for inputs using remote switch. Possible voltage supply for outputs. Voltage supply for Watson-Marlow Tube Monitor leak detector. Part voltage supply (-12V also needed) for the Watson-Marlow proximity switch.
-12V	10mA	24	—	Part voltage supply (+12V also needed) for the Watson-Marlow proximity switch.
+22.5V		—	20	Voltage supply for the 520N wash-down module. Do not use.
+10V		21	—	Reference voltage for remote potentiometer speed control. Do not use as a general supply voltage.

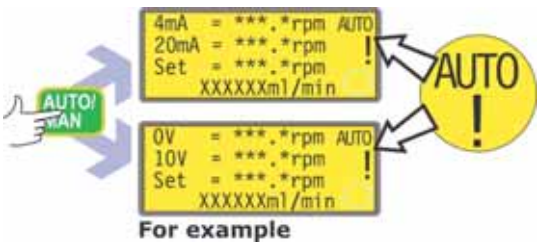
Note: All DC supplies are stabilised except the +22.5V.

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22 Automatic control and operation

Check that the pump is ready to run before selecting automatic operation. Remote control signals may start the pump without warning.

How to get into auto operation



For example

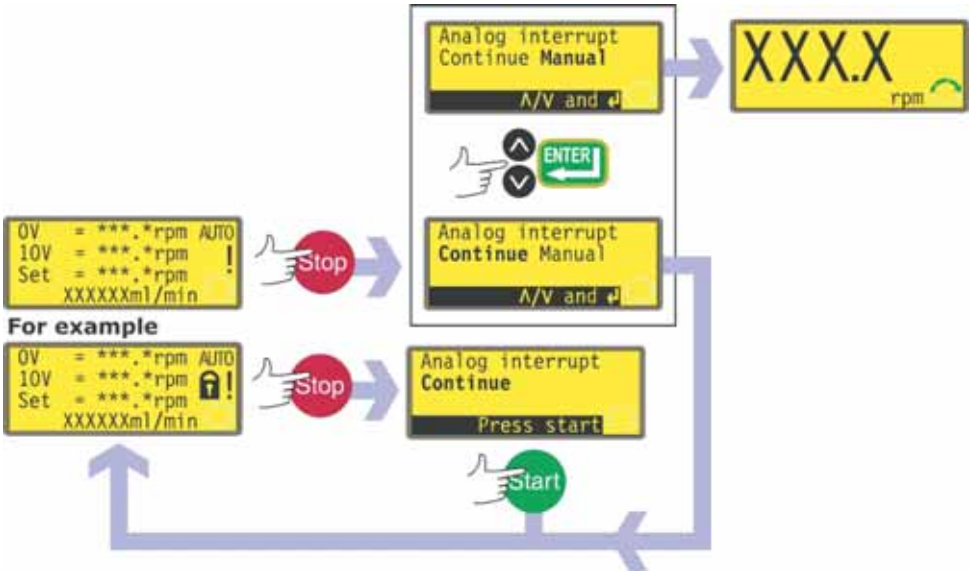
- Press the **AUTO/MAN** key to select automatic operation, or apply a high signal (5V to 24V) to the remote auto / manual input.
- The pump responds to the analogue signal as soon as this is done and shows the "AUTO" icon. In this mode the pump is automatically switched into auto-restart mode and displays the **!** icon. The only keys active are **STOP**, **AUTO/MAN** and **DIRECTION**.
- If the remote direction input is active and the direction-enable link is applied, the **DIRECTION** key is disabled. If keypad lock is set, only **STOP** is active.
- The pump displays whichever of two auto running screens is appropriate according to the previously selected auto mode - 4-20mA or 0-10V.
- The auto running screens display four pieces of information: the speed at which the pump will rotate after receiving a low signal (4mA or 0V); the speed at which the pump will rotate after receiving a high signal (20mA or 10V); the set speed: the speed at which the pump is currently rotating according to the analogue signal; and the flowrate in millilitres per minute.
- The pump also responds to remote digital inputs. If the run / stop input stops the pump, the bottom line of the auto running screen shows "Remote stop". When it starts the pump again, this will disappear and the pump returns to normal running mode.
- Direction can be changed remotely in this mode.
- If the pump is stopped because a leak is detected, the screen displays "LEAK DETECTED. Check and reset, then press Stop".
- The remote status outputs operate fully in this mode.

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How to get out of auto operation

- Press the **AUTO/MAN** key or make the remote auto / manual input go low (0V). The pump returns to manual operation and retains the set speed and run status from its previous operation in analogue mode.

Emergency stop



- In an emergency press the **STOP** key. The pump stops and displays an interruption screen.
- If keypad lock is in place when **STOP** is pressed, or if the pump is in auto mode via the digital input, the interruption screen offers one key-press: press **START** to continue auto operation.
- If keypad lock was not in place when **STOP** was pressed, the interruption screen offers a choice: **Continue** to continue auto operation, or **Manual** to switch to manual mode. Use the **UP** and **DOWN** keys to choose and press **ENTER** to confirm.

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23 Troubleshooting

If the pump display remains blank when the pump is switched on, make the following checks:

- Check the position of the voltage selector switch.
- Check the mains power switch at the rear of the pump.
- Check that mains power is available to the pump.
- Check the fuse in the fuseholder in the centre of the switchplate at the rear of the pump.
- Check the fuse in the mains power plug if one is present.

If the pump runs but there is little or no flow, make the following checks:

- Check that the tube and rotor are in the pumphead.
- Check that fluid is supplied to the pump.
- Check that the tube is not split or burst.
- Check for any kinks or blockages in the lines.
- Check that any valves in the lines are open.
- Check that the correct wall-thickness tube is being used.
- Check direction of rotation.
- Check that the rotor is not slipping on the drive shaft.

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23.1 Error codes

If an internal error occurs, a flashing error screen is displayed. **Note**: **Signal out of range**, **Over signal**, **No signal** and **Leak detected** error screens report the nature of an external signal. They do not flash.

Error condition	Suggested action
RAM write error	Attempt to reset by switching power OFF / ON. Or seek support
RAM corruption	Attempt to reset by switching power OFF / ON. Or seek support
OTP ROM error / corruption	Attempt to reset by switching power OFF / ON. Or seek support
OTP ROM read error	Attempt to reset by switching power OFF / ON. Or seek support
Unknown pump type	Check the interface card and cables. Attempt to reset by switching power OFF / ON. Or seek support
Display failure	Seek support
Wrong key-press	Attempt key-press again. Attempt to reset by switching OFF / ON
Motor stalled	Stop pump immediately. Check pumphead and tube. Power OFF/ON may reset. Or seek support
Tacho fault	Stop pump immediately. Power OFF/ON may reset. Or seek support
Speed error	Stop pump immediately. Power OFF/ON may reset. Or seek support
Over current	Stop pump immediately. Check system. Power OFF/ON may reset. Or seek support
Over voltage	Stop pump immediately. Check mains voltage selector switch. Check supply. Power OFF/ON may reset. Or seek support
Under voltage	Stop pump immediately. Check mains voltage selector switch. Check supply. ON/OFF may reset. Or seek support
Watchdog error	Attempt to reset by switching power OFF / ON. Or seek support
Over temperature	Stop pump immediately. Turn OFF. Seek support
Signal out of range	Check analogue control signal range. Trim signal as required. Or seek support
Over signal	Reduce the analogue control signal
No signal	Connect analogue control signal or return to manual control
Leak detected. Check and reset	Remove the cause of any leak. The **STOP** key resets
Unrecognised key-press	Attempt key-press again. Attempt to reset by switching power OFF/ON. Or seek support
Work overload	Turn OFF. Check power supply. Check pumphead and tubing. Wait 30 minutes. Power ON may reset. Or seek support
General error condition	Turn OFF. Seek support

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24 Drive maintenance

There are no user serviceable parts inside the pump (except the power cable: see 10 *Connecting this product to a power supply*). The unit should be returned to Watson-Marlow or its appointed agents or distributors for service.

25 Drive spares

Replaceable main fuse, type T2,5A H 250V 20mm: FS0064	Foot: MN2507M

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26 The 520R, 520R2 and 520RE pumpheads

Identification of parts



520R/520R2				520REL/520REM/520REH	
1	Guard latch	5	Rotor cap	9	Pumping roller
2	Guard (520R, 520R2)	6	Tube guide roller	10	Tube clamp slider (520R, 520R2)
3	Track	7	Rotor	11	Tube clamp (520R, 520R2)
4	Clutch button cover	8	Follower roller	12	Guard with seal (520RE)
				13	Drain port (520RE)

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26.1 Pumphead position, removal and replacement

Always isolate the pump from the mains power supply before opening the guard or performing any positioning, removal or maintenance activity.

The pumphead track can be fitted in one of three orientations to provide right, up or down input/output port positions, whichever is convenient. Position the pumphead so that the tube ports face up or down only where the drive is placed on the bench edge - otherwise the pump tube or the hinged guard will impact the bench. Do not position the pumphead so that the tube ports face the keypad. Doing so may result in a safety risk.

The pump can be configured for clockwise or counter-clockwise rotor rotation. Please note, however, that tube life will be greater if the rotor rotates clockwise; and that performance against pressure will be maximised if the rotor rotates counter-clockwise.

To reposition the track

- Open the pumphead guard as described under 27.1 *Opening the pumphead guard*, below.
- Remove the rotor as described under *Rotor removal*, below.






- Undo and withdraw the four track-retaining screws using a slotted screwdriver.
- Remove the track.
- Relocate the track in the desired position. Replace and tighten the track-retaining screws.
- Replace the rotor as described under *Rotor replacement* below.
- Close the guard, pushing it fully home until the latch engages.

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Rotor removal

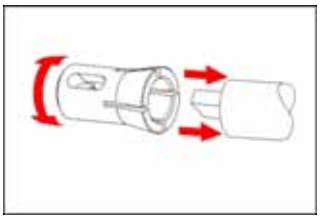
- Remove any tubing from the pumphead.






- Open the flexible rotor cap in the centre of the rotor.
- Undo and withdraw the central locating screw using a slotted screwdriver.
- Pull the rotor hub off its dogged shaft.
- Between the hub and the shaft is a split collet. If the collet is retained by the shaft, pull it off, loosening it if necessary by tapping it lightly. Avoid levering it off using a screwdriver or other tool. If the collet is retained within the hub, remove it, loosening it if necessary by reinserting the central locating screw a turn or two and tapping the screw head lightly.

Rotor replacement




- Re-locate the split collet onto the drive shaft, rotating it until it fully engages the dog. Fit the rotor body over the drive shaft.
- Open the flexible rotor cap in the centre of the rotor. Use a slotted screwdriver to tighten the central locating screw to a torque of 3Nm (2.2 lb-ft) to prevent collet slip during operation. When fitted correctly, the tube guide rollers should align with the outer face of the track. Close the flexible rotor cap.
- Close the guard and ensure that the rotor is clear of the guard by observing the first few rotor rotations.

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27 520R, 520R2 and 520RE installation

Always isolate the pump from the mains power supply before opening the guard or performing any positioning, removal or maintenance activity.

27.1 Opening the pumphead guard





- Unlock the pumphead guard by turning the guard fastener ¼ turn anticlockwise with a slotted screwdriver.
- Open the guard to its full extent to create maximum clearance for the tube ports.
- Ensure that the rollers rotate freely and that the tube clamps are clean.

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27.2 520R and 520R2 tube loading

520R continuous tubing pumpheads are factory-set to accept Watson-Marlow 1.6mm-wall tubing. 520R2 continuous tubing pumpheads are factory set to accept Watson-Marlow 2.4mm-wall tubing. Pumping performance may be adversely affected if Watson-Marlow tubing is not used.







- Mark a 225mm (8 ⅞ in) length onto the section of the tubing which is to be located into the pumphead. **Caution**: Placing more than 225mm (8 ⅞ in) of tube inside the pumphead may result in reduced tube life.
- Open the lower spring-loaded tube clamp and locate the tubing, with the first 225mm (8 ⅞ in) length mark aligned to the inside face of the spring-loaded part of the tube clamp. Release the clamp.
- Disengage the rotor clutch by fully depressing the yellow clutch button on the side of the rotor hub and turning the hub a few degrees while the clutch button is still depressed. The rotor can now rotate independently of the gearbox and motor for one full revolution. If the clutch re-engages before tube fitting is complete, depress the clutch button again and turn the rotor a few degrees.
- Feed the tubing around the pumphead track, turning the rotor as necessary. Make sure the tubing is not twisted or pinched between the guide rollers and the track. Ensure that the second 225mm (8 ⅞ in) mark is adjacent to the inner edge of the upper tube clamp.
- Open the upper spring-loaded tube clamp and locate the tubing into it, making sure there is no residual twist in the tubing, and that the tube sits centrally between the tube guide rollers. Release the clamp.

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- The spring-loaded tube clamps must grip the tubing tightly enough to stop it moving in and out of the pumphead but must not over-squeeze the tube and throttle fluid flow. The tubing clamps are fitted with yellow sliders which can be clicked into two positions while the clamps are held open: the outer position will allow the clamps to grip the tube tightly; the inner will grip the tube loosely. Adjust the sliders to prevent tube movement during a few trial rotations of the rotor.
- Close the guard, pushing it fully home until the latch engages.
- Connect suitable pipework to the pumphead tubing using appropriate connectors.
- Remember, when using Marprene or Bioprene tubing, re-tension the tubing after 30 minutes of running, as it may grow in length as it beds in. Re-tension so that 225mm (8 ⅞ in) of tubing sits between the inside faces of the spring-loaded parts of the tube clamps.

27.3 520RE: fitting the drain port

The drain port is an optional extra, supplied with the pumphead. It is strongly recommended that users fit it before the pump is operated. It may be done with the rotor in position or removed.






- Remove the drain plug from the bottom of the pumphead. The drain plug is flexible. It may be removed using finger pressure from within the pumphead, or by accessing its flange from outside with a fingernail.
- Drop the port into position from inside the pumphead.
- Fit the supplied port retaining nut (⅜ in BSP) and finger-tighten.
- Fit drainage pipework as required (not supplied).

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27.4 520RE Element loading

520RE tubing element pumpheads are factory-set to accept Watson-Marlow 2.4mm-wall tubing elements. Elements fitted with either quick-release industrial connectors or Tri-clamp sanitary connectors may be used; however, **it is vital to match the pressure rating of the element with the pressure rating of the pumphead** so that the correct roller-spring rate and occlusion settings are used. The pressure rating of the pumphead appears on the flexible rotor cap in the centre of the rotor. The pressure rating of the element appears on the connector sleeve.

Note that the rotor cap and the element connector sleeve are colour-coded.

Note: To achieve 4 bar and 7 bar pressures using a 520RE pump and the appropriate rotor and element, the pump **must** rotate counter-clockwise.

Element and rotor pressure ratings					
Colour of flexible rotor cap and element connector sleeve					
Grey		**Beige**		**Blue**	
					
520REL Pressures up to 2 bar (30 psi) Bore sizes 3.2mm, 6.4mm and 9.6mm		**520REM Pressures up to 4 bar (60 psi)** Bore sizes 3.2mm and 6.4mm		**520REH Pressures up to 7 bar (100 psi)** Bore size 3.2mm	
Industrial Marprene TL Pumpsil Neoprene Chem-Sure	**Sanitary** Bioprene TL Pumpsil Sta-Pure Chem-Sure	**Industrial** Marprene TM Chem-Sure	**Sanitary** Bioprene TM Sta-Pure	**Industrial** Marprene TH Sta-Pure	**Sanitary** Bioprene TH Sta-Pure

Element connectors for industrial and sanitary use	
Industrial	**Sanitary**
	

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Check that the conical connector sleeve of the element to be fitted is the same colour as the pumphead rotor cap

520RE element loading procedure

Note: The element loading procedure is the same for industrial (pictured) and sanitary elements.







- Select an appropriate Watson-Marlow 520RE tubing element, paying attention to pressure capability, bore size, tubing material and type of connector. See the table above for pressure ratings. **Check that the connector sleeve of the element to be fitted is the same colour as the pumphead rotor cap**.
- Slide the connector D-flange at one end of the element into the lower connector D-slot.
- Disengage the rotor clutch by fully depressing the yellow clutch button on the side of the rotor hub and turning the hub a few degrees while the clutch button is still depressed. The rotor can now rotate independently of the gearbox and motor for one full revolution. If the clutch re-engages before tube fitting is complete, depress the clutch button again and turn the rotor a few degrees.
- Feed the tubing element around the pumphead track, turning the rotor as necessary. Make sure the tubing is not twisted or pinched between the guide rollers and the track.
- Slide the second connector D-flange into the upper connector D-slot.
- Check that the element lies in the middle of the track and that the connectior flanges are pushed fully home.
- Close the guard, pushing it fully home until the latch engages.
- Connect suitable pipework to the pumphead tubing using appropriate connectors. See below.

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27.5 520RE Element connection

Select suitable tubing to connect to the tubing element supply and discharge connectors. Check that its pressure rating is appropriate to the application.

Sanitary ¾in mini-Tri-clamp connectors

Sanitary connectors are connected to a tubing system using mini-Tri-clamps and gaskets.





- Hold the connector end of the supply or discharge tube against the element connector, with a gasket between them.
- Use a Tri-clamp to engage both flanges squarely, close it and tighten.

Industrial quick-release connectors

Industrial connectors are connected to a tubing system using quick-release fittings.





- Hold the pump securely and push the female fitting (available from Watson-Marlow Bredel) over the element until it clicks into place.



- To disconnect, hold the pump securely and pull the connector outer sleeve and twist counter-clockwise while pulling the female connector away.

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28 520R, 520R2 and 520RE maintenance



Always isolate the pump from the mains power supply before opening the guard or performing any positioning, removal or maintenance activity.

- As part of regular cleaning and maintenance (and at least every three months), lubricate the pivot points, the follower rollers and the tube guide rollers with Ultra Lube (PA 1240), which is a non-toxic perfluoroether-based grease.
- The stainless steel pumping rollers run on externally-sealed bearings and are lubricated for life.
- Check that the pumphead track, rotor, rollers and spring-loaded tube clamps are clean and operating properly.
- If fluid is spilled inside the pumphead it should be cleaned as soon as possible, as reducing exposure time to contamination will prolong pumphead service life.
- To clean the pumphead, remove the rotor as described under *Rotor removal*, above. Flush the pumphead out with water and mild detergent, or suitable cleaning agent. Clean the rotor and rollers in the same way. If specific cleaning agents are required to clean the spillage, consult the general guide to cleaning with solvents below or Watson-Marlow technical support office before proceeding, in order to confirm chemical compatibility. **Note:** the pumphead guard, rotor cap and clutch boot should be removed in advance of some cleaning regimes. See the table below. These components are available as spares if damaged.
- Replace the rotor as described under *Rotor replacement*, above.

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General guide to cleaning with solvents

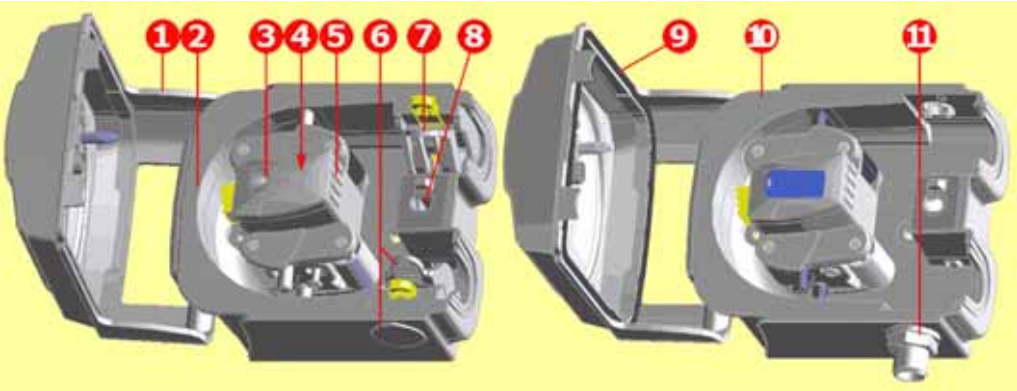
Chemical	Cleaning precautions
Aliphatic hydrocarbons	Remove guard. Minimize rotor cap and clutch boot exposure to less than one minute (risk of attack). Re-lubricate follower and tube guide rollers.
Aromatic hydrocarbons	Remove guard. Minimize rotor cap and clutch boot exposure to less than one minute (risk of attack). Re-lubricate follower and tube guide rollers.
Ketone solvents	Remove guard. Minimize rotor cap and clutch boot exposure to less than one minute (risk of attack). Re-lubricate follower and tube guide rollers.
Halogenated/chlorinated solvents	Not recommended: possible risk to polycarbonate tube clamp adjusters and polypropylene tube clamp locators.
Alcohols, general	No precaution necessary. Re-lubricate follower and tube guide rollers.
Glycols	Minimize rotor cap and clutch boot exposure to less than one minute (risk of attack). Re-lubricate follower and tube guide rollers.
Ester solvents	Remove guard. Minimize rotor cap and tube clamp location cap exposure to less than one minute (risk of attack). Re-lubricate follower and tube guide rollers.
Ether solvents	Not recommended: possible risk to polycarbonate tube clamp adjusters and polypropylene tube clamp locators.

29 520R, 520R2 and 520RE rotor settings

520R, 520R2 and 520RE pumpheads are factory-set to give optimum tube life with Watson-Marlow tubing and elements. Radial roller positions should not be adjusted in any circumstances as this will adversely affect pumphead performance and invalidate warranty. Tamper-proof rotor arm occlusion setting screws are fitted to warn operators from occlusion adjustment. Tubing with a wall thickness other than 1.6mm or 2.4mm can be used only with a pumphead set up for that purpose during manufacture. Contact Watson-Marlow after-sales.

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30 Pumphead spares



	520R/520R2	520REL/520REM/520REH
	053.1011.100	520R
	053.1011.2L0	520R2
	053.1011.EL0	520REL
	053.1011.EM0	520REM
	053.1011.EH0	520REH
1	MNA2050A (520R, 520R2)	Pumphead guard complete with tool-unlockable latch
2	MNA2045A (520R, 520R2)	Track assembly for cased pumps complete with spring-loaded tube clamps
3	MNA2076A (520R - 1.6mm wall tube) MNA2077A (520R2 - 2.4mm wall tube) MNA2148A (grey) (520REL) MNA2149A (beige) (520REM) MNA2150A (blue) (520REH)	Rotor cover, rotor cap and clutch button
4	MN2011M S60022	Clutch Clutch spring
5	MNA2043A (520R - 1.6mm wall tube) MNA2001A (520R2 - 2.4mm wall tube) MNA2138A (520REL - 0-2 bar, 0-30 psi) MNA2139A (520REM - 2-4 bar, 30-60 psi) MNA2140A (520REH - 4-7 bar, 60-100 psi)	Rotor assembly complete with pumping rollers, follower rollers and tube guide rollers
6	MNA2006A (520R, 520R2) MN2002M (520R, 520R2) MN2131M (520RE)	Bottom (LH) tube clamp Tube clamp location plug Drain plug
7	MNA2005A (520R, 520R2) MN2002M (520R, 520R2)	Top (RH) tube clamp Tube clamp location plug
8	MN2034B MN2005M	Guard latch spring Guard latch spring cartridge
9	MNA2147A (520RE)	Pumphead guard complete with seal and tool-unlockable latch
10	MNA2144A (520RE)	Track assembly for cased pumps
11	MN2023T and MN2003T (520RE)	Drain port and nut

Parts may be ordered individually.

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31 Flow rates

Pumping conditions

For precise and repeatable performance it is important to determine flow rates under operating conditions for each new piece of tubing.

When rotating counter-clockwise, 520R, 520R2 and 520RE pumpheads' flow rates are directly proportional to rotor speed. When rotating clockwise, 520R, 520R2 and 520RE pumpheads' flow rates are directly proportional to rotor speed up to 1.5 bar; their performance above 1.5 bar should be determined empirically.

Note: 520RE pumpheads should be used rotating counter-clockwise if pressures above 1.5 bar are required.

If you wish to run the pump at a speed not shown in the tables below, flow figures can be reached by dividing the maximum flow shown in the tables below by the maximum rpm figure, and multiplying the result by your required speed in rpm.

Actual flow rates achieved may vary because of changes in temperature, viscosity, inlet and discharge pressures, system configuration and tubing performance against time. Flow rates may also vary due to normal manufacturing tolerances of the tubing. These tolerances will make flow rate variance more pronounced at smaller bore sizes.

520R and 520R2

All performance figures for the 520R and 520R2 pumpheads have been recorded against peak pipeline pressures.

Although rated to 2bar (30psi) peak pressure, this pump will generate in excess of 2bar (30psi) peak pressure if the pipeline is restricted. Where it is important that 2bar (30psi) is not exceeded, pressure relief valves should be installed in the pipeline.

Viscosity handling is maximised by using 2.4mm wall tubing with the 520R2 pumphead.

Flow rates are normalised test values obtained using 225mm (8 ⅞) of new tubing (measured from the inside faces of the tube clamps), and the pumphead rotating clockwise pumping water at 20C with negligible inlet and discharge pressures.

Note: Flow rates quoted are for 1.6mm and 2.4mm wall tubes. Tubes of 0.5mm and 0.8mm bore are only available in 1.6mm wall thickness except for platinum-cured silicone. Tubes of 9.6mm bore are only available in 2.4mm wall thickness.

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520RE

Performance figures for the 520REL and 520REM have been recorded against 2bar peak pressure and 4bar peak pressure respectively.

Performance figures for the 520REH have been recorded against 7bar constant pressure.

Although the 520REL is rated to 2bar (30psi) peak pressure, the 520REM is rated to 4bar (60psi) peak pressure and the 520REH is rated to 7bar (100psi) constant pressure, the pumps will generate in excess of these pressures if the system pressures exceed this. Where it is important that these rated pressures are not exceeded, pressure relief valves should be installed in the pipeline.

Flow rates are normalised test values obtained using 520 elements and the pump-head rotating anticlockwise pumping water at 20C with negligible inlet and discharge pressures.

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Continuous tubing

520R Neoprene, Sta-Pure, Chem-Sure, PVC, Pumpsil (ml/min)								
Speed range	**0.5mm**	**0.8mm**	**1.6mm**	**3.2mm**	**4.8mm**	**6.4mm**	**8.0mm**	**9.6mm**
520U/R, 520U/R2								
0.1-220rpm	0.004-9.5	0.01-24	0.04-97	0.18-390	0.40-870	0.70-1500	1.1-2400	1.6-3500

520R Marprene / Bioprene 64 shore tubing (ml/min)								
Speed range	**0.5mm**	**0.8mm**	**1.6mm**	**3.2mm**	**4.8mm**	**6.4mm**	**8.0mm**	**9.6mm**
520U/R, 520U/R2								
0.1-220rpm	0.004-9.0	0.01-23	0.04-92	0.17-370	0.38-830	0.67-1500	1.1-2300	1.5-3300

520R Fluorel (ml/min)					
Speed range	**1.6mm**	**3.2mm**	**4.8mm**	**6.4mm**	**8.0mm**
520U/R, 520U/R2					
0.1-220rpm	0.03-70	0.13-280	0.29-630	0.51-1100	0.80-1800

520R Neoprene, Sta-Pure, Chem-Sure, PVC, Pumpsil (USGPH)								
Speed range	**0.5mm**	**0.8mm**	**1.6mm**	**3.2mm**	**4.8mm**	**6.4mm**	**8.0mm**	**9.6mm**
520U/R, 520U/R2								
0.1-220rpm	0.0001-0.14	0.0002-0.35	0.001-1.4	0.003-5.6	0.006-13	0.01-22	0.02-35	0.03-50

520R Marprene / Bioprene 64 shore tubing (USGPH)								
Speed range	**0.5mm**	**0.8mm**	**1.6mm**	**3.2mm**	**4.8mm**	**6.4mm**	**8.0mm**	**9.6mm**
520U/R, 520U/R2								
0.1-220rpm	0.0001-0.14	0.0002-0.37	0.001-1.5	0.003-5.9	0.01-13	0.01-23	0.02-37	0.02-53

520R Fluorel (USGPH)					
Speed range	**1.6mm**	**3.2mm**	**4.8mm**	**6.4mm**	**8.0mm**
520U/R, 520U/R2					
0.1-220rpm	0.0005-1.1	0.002-4.5	0.005-10	0.01-18	0.01-28

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Elements

	520REL Neoprene, Sta-Pure, Chem-Sure, Pumpsil (ml/min)			520REL Marprene / Bioprene TL (ml/min)		
Speed range	**3.2mm**	**6.4mm**	**9.6mm**	**3.2mm**	**6.4mm**	**9.6mm**
520U/REL						
0.1-220rpm	0.18-390	0.70-1500	1.6-3500	0.17-370	0.67-1500	1.5-3300

	520REL Neoprene, Sta-Pure, Chem-Sure, Pumpsil (USGPH)			520REL Marprene / Bioprene TL (USGPH)		
Speed range	**3.2mm**	**6.4mm**	**9.6mm**	**3.2mm**	**6.4mm**	**9.6mm**
520U/REL						
0.1-220rpm	0.003-6.1	0.01-25	0.03-55	0.003-5.9	0.01-23	0.02-53

	520REM Sta-Pure, Chem-Sure (ml/min)		520REM Marprene / Bioprene TM (ml/min)	
Speed range	**3.2mm**	**6.4mm**	**3.2mm**	**6.4mm**
520U/REM				
0.1-220rpm	0.18-390	0.70-1500	0.17-370	0.67-1500

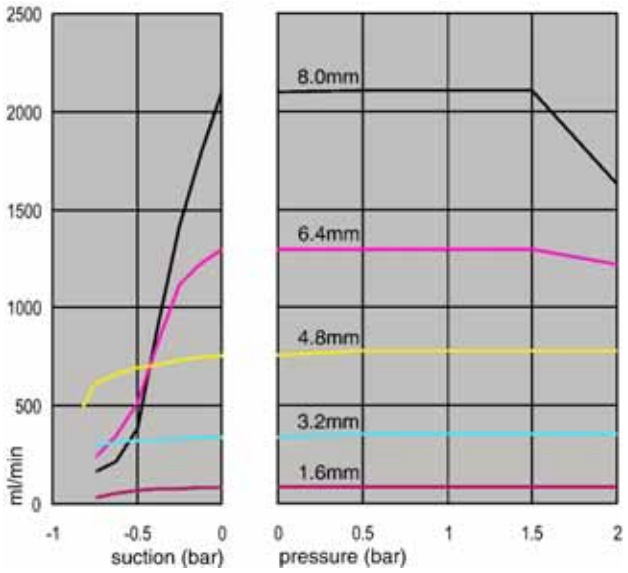
	520REM Sta-Pure, Chem-Sure (USGPH)		520REM Marprene / Bioprene TM (USGPH)	
Speed range	**3.2mm**	**6.4mm**	**3.2mm**	**6.4mm**
520U/REM				
0.1-220rpm	0.003-6.1	0.01-25	0.003-5.9	0.01-23

	520REH Marprene / Bioprene TH, Sta-Pure (ml/min)	520REH Marprene / Bioprene TH, Sta-Pure (USGPH)
Speed range	**3.2mm**	**3.2mm**
520U/REH		
0.1-220rpm	0.20-450	0.003-7.1

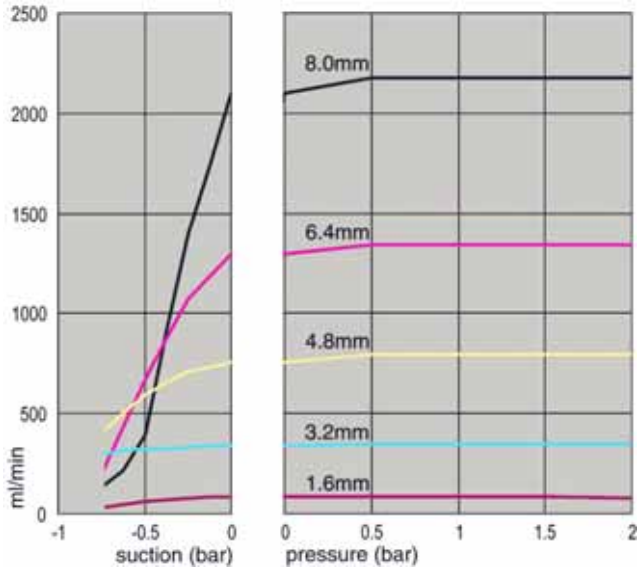
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Performance curves

Marprene continuous tubing, 1.6mm wall, 200rpm, clockwise rotation

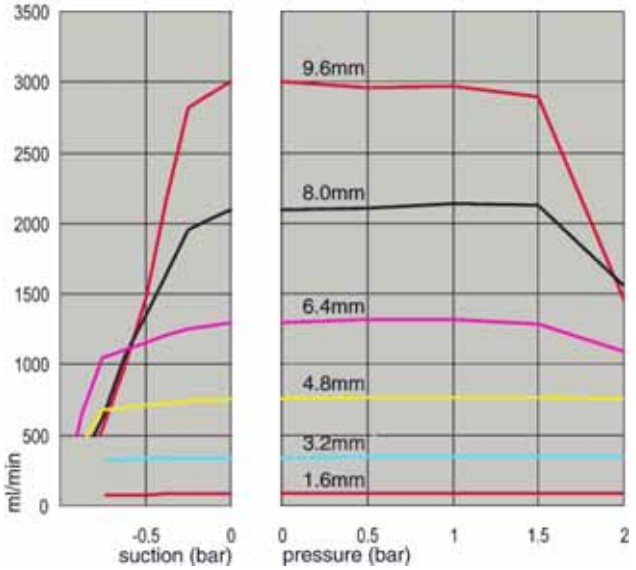


Marprene continuous tubing, 1.6mm wall, 200rpm, counter-clockwise rotation

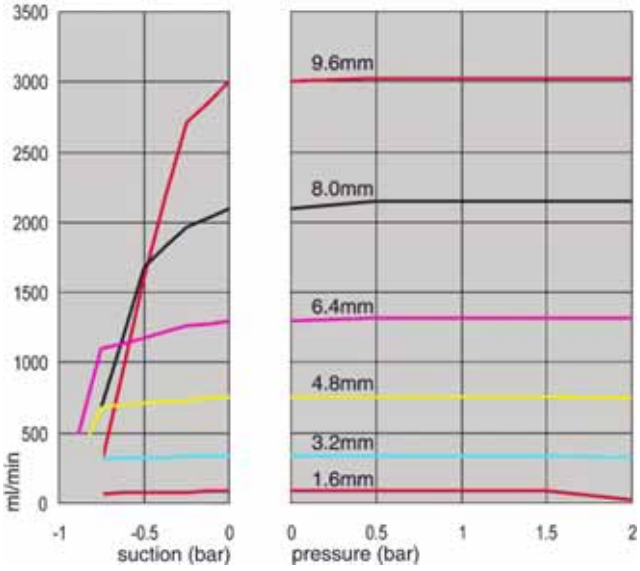


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Marprene continuous tubing, 2.4mm wall, 200rpm, clockwise rotation

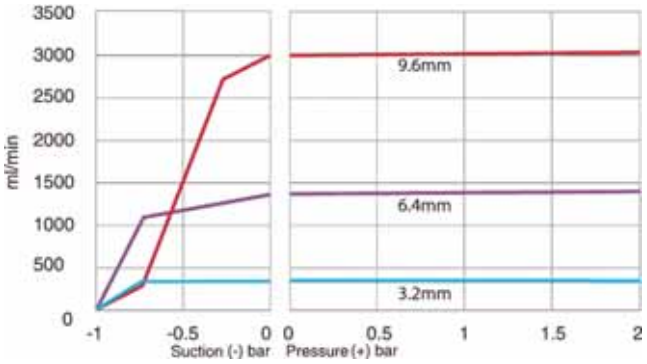


Marprene continuous tubing, 2.4mm wall, 200rpm, counter-clockwise rotation

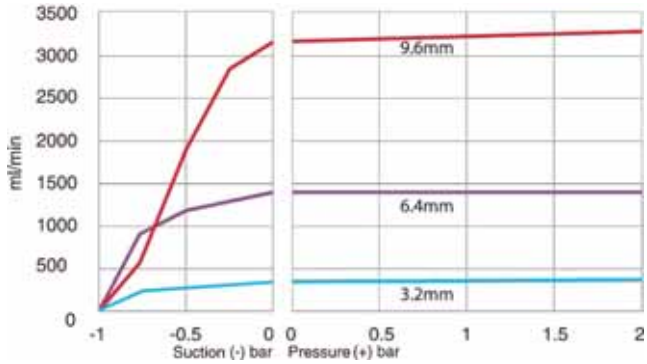


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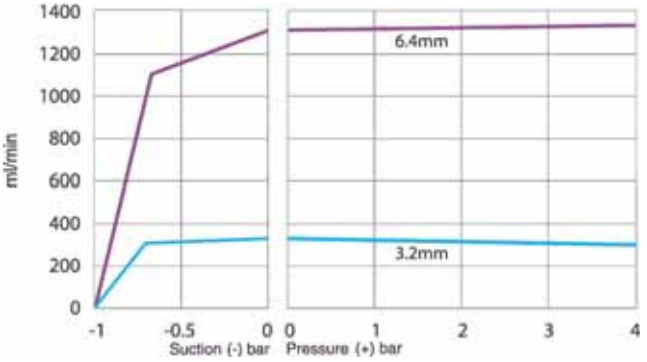
Marprene TL element, 0-2 bar (0-30psi), 200rpm, counter-clockwise rotation



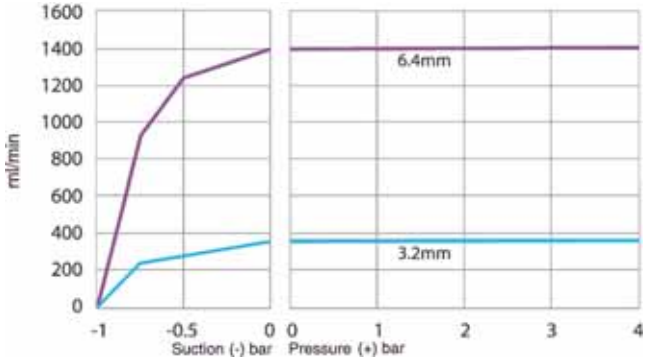
Sta-Pure element, 0-2 bar (0-30psi), 200rpm, counter-clockwise rotation



Marprene TM element, 2-4 bar (30-60psi), 200rpm, counter-clockwise rotation

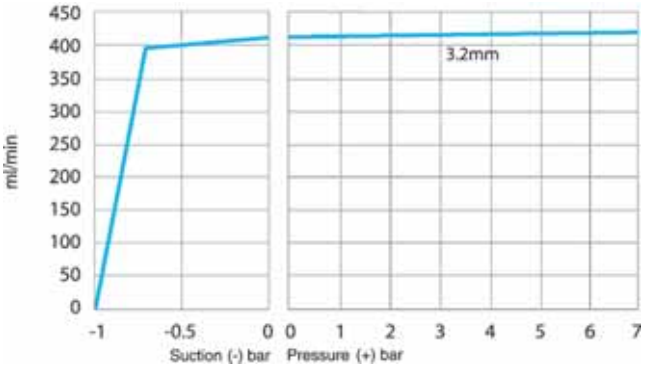


Sta-Pure element, 2-4 bar (30-60psi), 200rpm, counter-clockwise rotation



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Marprene TH element, 4-7 bar (60-100psi), 200rpm, counter-clockwise rotation



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32 Tubing and element part numbers

1.6mm wall tubing for 520R pumpheads

					
mm	**inch**	**#**	**Marprene**	**Bioprene**	**Chem-Sure**
0.5	**1/50**	**112**	902.0005.016	903.0005.016	
0.8	**1/32**	**13**	902.0008.016	903.0008.016	
1.6	**1/16**	**14**	902.0016.016	903.0016.016	965.0016.016
3.2	**1/8**	**16**	902.0032.016	903.0032.016	965.0032.016
4.8	**3/16**	**25**	902.0048.016	903.0048.016	965.0048.016
6.4	**1/4**	**17**	902.0064.016	903.0064.016	965.0064.016
8.0	**5/16**	**18**	902.0080.016	903.0080.016	965.0080.016
mm	**inch**	**#**	**PVC**	**Fluorel**	**Neoprene**
0.8	**1/32**	**13**			920.0008.016
1.6	**1/16**	**14**	950.0016.016	970.0016.016	920.0016.016
3.2	**1/8**	**16**	950.0032.016	970.0032.016	920.0032.016
4.8	**3/16**	**25**	950.0048.016	970.0048.016	920.0048.016
6.4	**1/4**	**17**	950.0064.016	970.0064.016	920.0064.016
8.0	**5/16**	**18**	950.0080.016	970.0080.016	920.0080.016
mm	**inch**	**#**	**Pumpsil**	**Sta-Pure**	
0.5	**1/50**	**112**	913.A005.016		
0.8	**1/32**	**13**	913.A008.016		
1.6	**1/16**	**14**	913.A016.016	960.0016.016	
3.2	**1/8**	**16**	913.A032.016	960.0032.016	
4.8	**3/16**	**25**	913.A048.016	960.0048.016	
6.4	**1/4**	**17**	913.A064.016	960.0064.016	
8.0	**5/16**	**18**	913.A080.016	960.0080.016	

Note: 1.6mm wall Chem-Sure and Sta-Pure tubing are supplied in 305mm lengths.

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2.4mm wall tubing for 520R2 pumpheads

					
mm	**inch**	**#**	**Marprene**	**Bioprene**	**Pumpsil**
0.5	1/50				913.A005.024
0.8	1/32				913.A008.024
1.6	1/16	119	902.0016.024	903.0016.024	913.A016.024
3.2	1/8	120	902.0032.024	903.0032.024	913.A032.024
4.8	3/16	15	902.0048.024	903.0048.024	913.A048.024
6.4	1/4	24	902.0064.024	903.0064.024	913.A064.024
8.0	5/16	121	902.0080.024	903.0080.024	913.A080.024
9.6	3/8	122	902.0096.024	903.0096.024	913.A096.024
mm	**inch**	#	**Chem-Sure**	**Sta-Pure**	
1.6	1/16	119	965.0016.024	960.0016.024	
3.2	1/8	120	965.0032.024	960.0032.024	
4.8	3/16	15	965.0048.024	960.0048.024	
6.4	1/4	24	965.0064.024	960.0064.024	
8.0	5/16	121	965.0080.024	960.0080.024	
Note: 2.4mm wall Chem-Sure and Sta-Pure tubing are supplied in 355mm lengths.					

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2.4mm wall elements for 520RE pumpheads

0-2 bar (0-30 psi) pressure rated elements



Industrial

mm	inch	#	Marprene TL	Pumpsil	Neoprene	Chem-Sure
3.2	1/8	16	902.0032.PFQ	913.A032.PFQ	920.0032.PFQ	965.0032.PFQ
6.4	1/4	17	902.0064.PFQ	913.A064.PFQ	920.0064.PFQ	965.0064.PFQ
9.6	3/8	122	902.0096.PFQ	913.A096.PFQ	920.0096.PFQ	965.0096.PFQ

Sanitary

mm	inch	#	Bioprene TL	Pumpsil	Sta-Pure	Chem-Sure
3.2	1/8	16	903.0032.PFT	913.A032.PFT	960.0032.PFT	965.0032.PFT
6.4	1/4	17	903.0064.PFT	913.A064.PFT	960.0064.PFT	965.0064.PFT
9.6	3/8	122	903.0096.PFT	913.A096.PFT	960.0096.PFT	965.0096.PFT

2-4 bar (30-60 psi) pressure rated elements



Industrial

mm	inch	#	Marprene TM	Chem-Sure
3.2	1/8	16	902.P032.PFQ	965.M032.PFQ
6.4	1/4	17	902.P064.PFQ	965.M064.PFQ

Sanitary

mm	inch	#	Bioprene TM	Sta-Pure
3.2	1/8	16	903.P032.PFT	960.M032.PFT
6.4	1/4	17	903.P064.PFT	960.M064.PFT

4-7 bar (60-100 psi) pressure rated elements



Industrial

mm	inch	#	Marprene TM	Sta-Pure
3.2	1/8	16	902.H032.PFQ	960.H032.PFQ

Sanitary

mm	inch	#	Bioprene TM	Sta-Pure
3.2	1/8	16	903.H032.PFT	960.H032.PFT

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33 520 series pumping accessories

Accessory	Description	Part code	Pump compatibility
520ANC	Network cable, RS232, with 9-pin D-connectors	059.3121.000	520Du, 520Di
520ANX	Network extension cable with 9-pin D-connectors	059.3122.000	520Du, 520Di
520ANA	Network adaptor, 25-pin to 9-pin D-connectors	059.3123.000	
520AB	Batch records cable with 9-pin D-connectors	059.3125.000	520Di
520AF	Footswitch with 25-pin D-connector	059.3002.000	520U, 520Du, 520Di
520AH	Handswitch with 25-pin D-connector	059.3022.000	520U, 520Du, 520Di
520AV	Proximity switch	059.5072.000	520Di
520AVN	Proximity switch	059.507N.000	520DiN
505LTC	Tube clamp set for 505L pumphead	059.4001.000	520Di
505AS	Filling stand	059.5001.000	All models
520AL	Dispensing lance for use with 520AFN filling needles	059.5052.000	All models
505AFN	Filling needle set	059.5101.000	All models
	Filling needle 1.6mm bore	059.5100.016	All models
	Filling needle 3.2mm bore	059.5100.032	All models
	Filling needle 4.8mm bore	059.5100.048	All models
	Filling needle 6.4mm bore	059.5100.064	All models
	Filling needle 8.0mm bore	059.5100.080	All models
	Tube monitor with 25-pin D-connector	059.4501.520	520U, 520Du, 520Di
	Tube monitor, bare lead	059.450N.520	520UN, 520DuN, 520DiN
520AD	Leak detector kit	059.8121.000	520U, 520Du, 520Di
520AD	Leak detector kit	059.8131.000	520UN, 520DuN, 520DiN

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34 Trademarks

Watson-Marlow, **Bioprene**, **Pumpsil**, **LoadSure** and **Marprene** are trademarks of Watson-Marlow Limited.

Fluorel is a trademark of 3M.

Sta-Pure and **Chem-Sure** are trademarks of W.L.Gore and Associates.

35 Warning not to use pumps in patient-connected applications

Warning These products are not designed for use in, and should not be used for patient-connected applications.

36 Publication history

m-520u-ip31-gb-05.htm: Watson-Marlow 520U IP31

First published 06 03. Revised 09 06. Revised 01 08.

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37 Decontamination certificate

In compliance with the *UK Health and Safety at Work Act* and the *Control of Substances Hazardous to Health Regulations*, you are required to declare the substances which have been in contact with product(s) you return to Watson-Marlow or its subsidiaries or distributors. Failure to do so will cause delays. Please ensure that you fax us this form and receive an RGA (Returned Goods Authorisation) before you despatch the product(s). A copy of this form must be attached to the outside of the packaging containing the product(s). Please complete a separate decontamination certificate for each product.
You are responsible for cleaning and decontaminating the product(s) before return.

Your name		**Company**	
Address			
Postcode/zip		**Country**	
Telephone		**Fax**	
Product type		**Serial number**	
To speed the repair, please describe all known faults			

The product has ... ☐ Been used ☐ Not been used

If the product has been used, please complete all the following sections.
If the product has not been used, please just sign this form.

Names of chemicals handled with product(s)			
Precautions to be taken in handling these chemicals			
Action to be taken in the event of human contact			

I understand that the personal data collected will be kept confidentially in accordance with the UK Data Protection Act 1998.

Signature		**RGA number**	
		Your position	
		Date	

Please print out, sign and fax to Watson-Marlow Pumps at +44 1326 376009.

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