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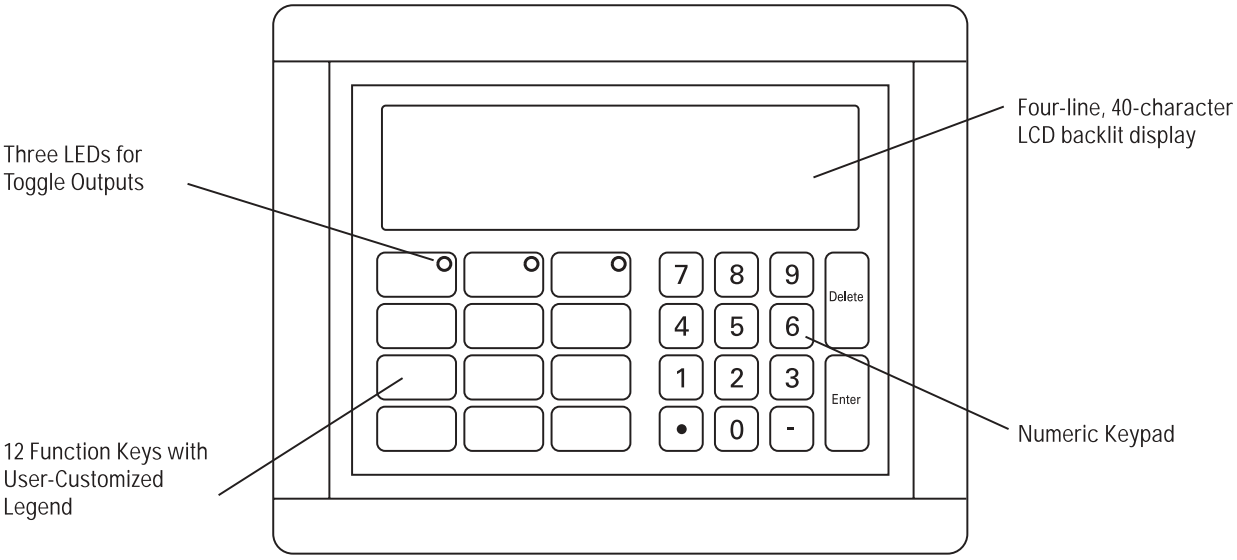
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Find the *GE Fanuc / Whedco OIP-DSP1-C* at our website: *Click HERE*

Operator Interface Panel

GE Fanuc offers an optional operator interface OIP-DSP1-C for use with the S2K Series Controllers.



The Operator Interface Panel (OIP) communicates with the S2K via the unit's serial port. It is possible to power the Operator Interface from the +12 VDC supply available on the S2K unit.

The serial port can also be used to interface the S2K with third party man-machine interfaces. In this case, access to the serial port for standard programming functions will not be possible. An ASCII communication protocol is typically used to interface with third party man-machine interfaces. The S2K Controller provides string variables to simplify interface with such devices.

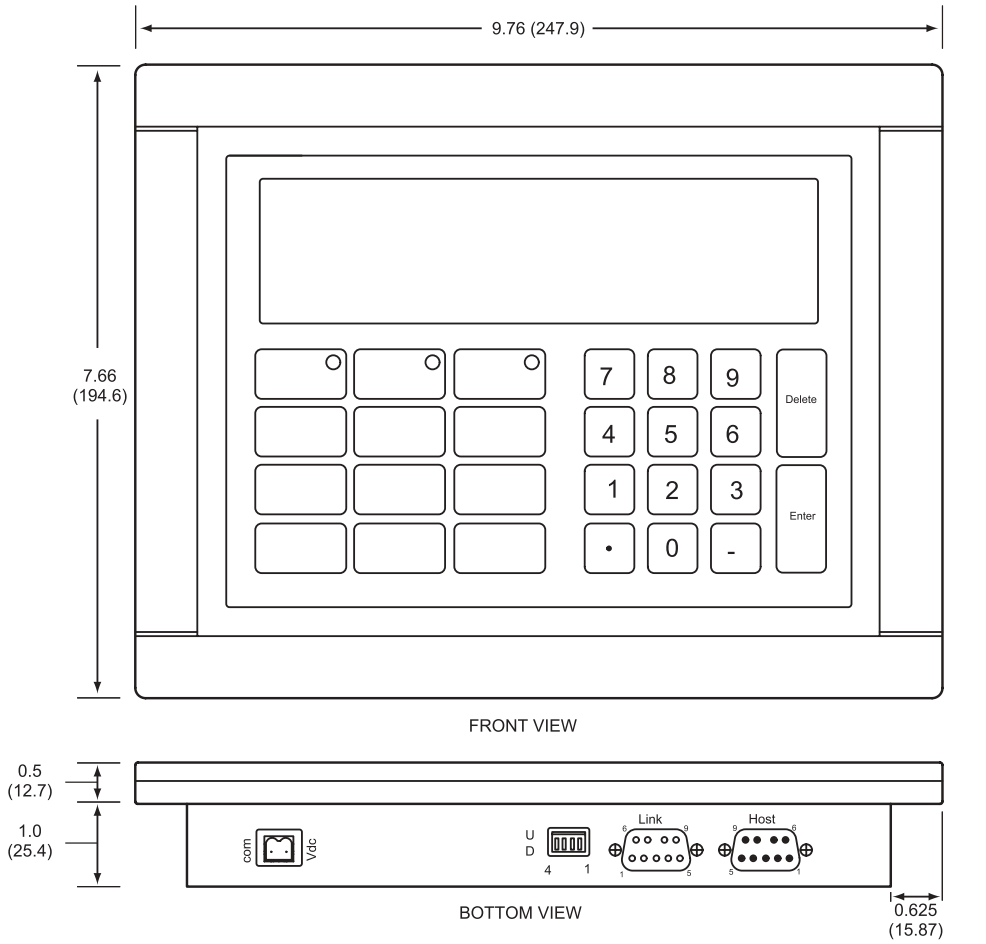
OIP Ordering Information

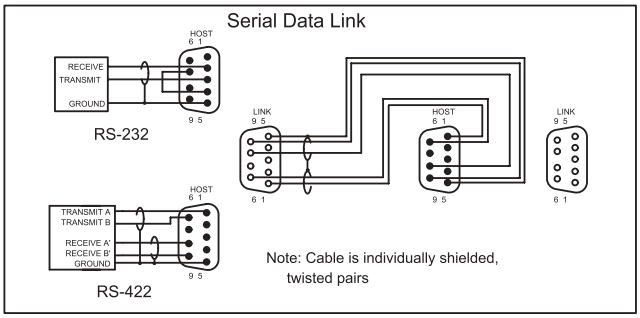
Part Number	Description
OIP-DSP1-C	Operator Interface Panel
CBL-OIJR-06-RA	Serial Cable, S2K to Operator Interface Panel, 6 feet
CBL-OIJR-12-RA	Serial Cable, S2K to Operator Interface Panel, 12 feet

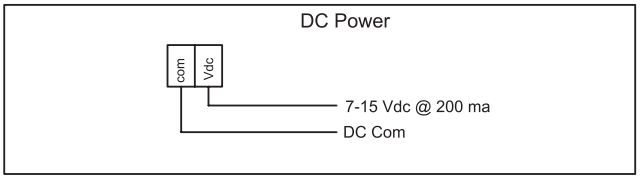
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OIP-DSP1-C

Connection and Dimensions







DIP Switch Positions

serial baud rate	1 2
1200	U U
9600	D U
19200	U D
38400	D D

Notes:

1. Must turn off power before changing settings,
   U= up (closed)
   D= down (open)
2. Switches 3 and 4 are reserved

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